

G6778959

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

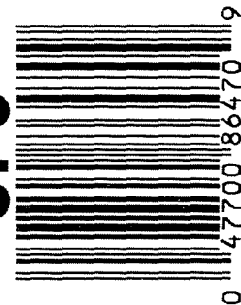


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778959

UPC



GUN SERIAL #

G 6778959

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	PSN
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	8-21-08	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-23	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-16-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6</u> <u>7</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.026</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-10-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.67</u> <u>2.59</u> <u>2.60</u> <u>2.63</u>	9-15-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		10/15/08	FM

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

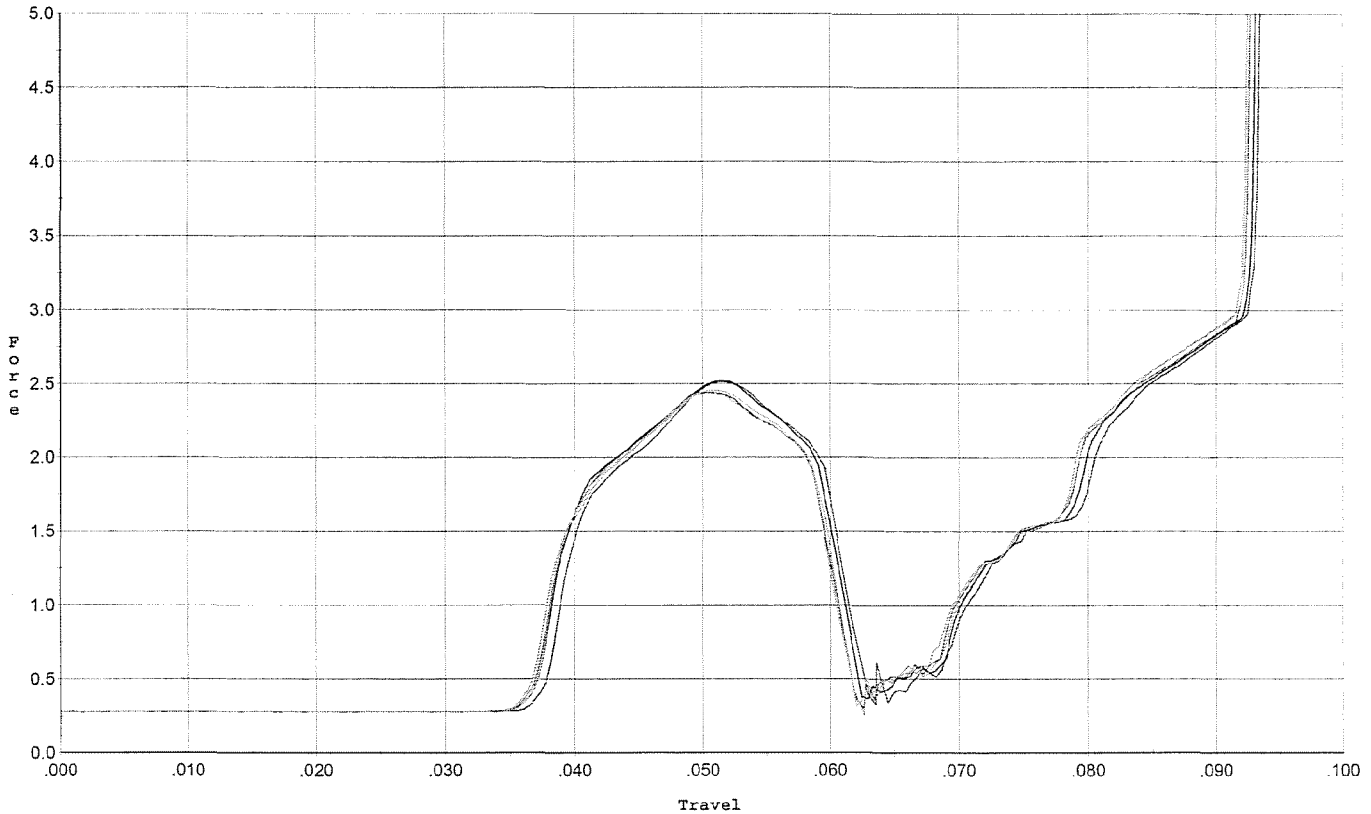
BARBER - M24 0059482

M2400959521

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



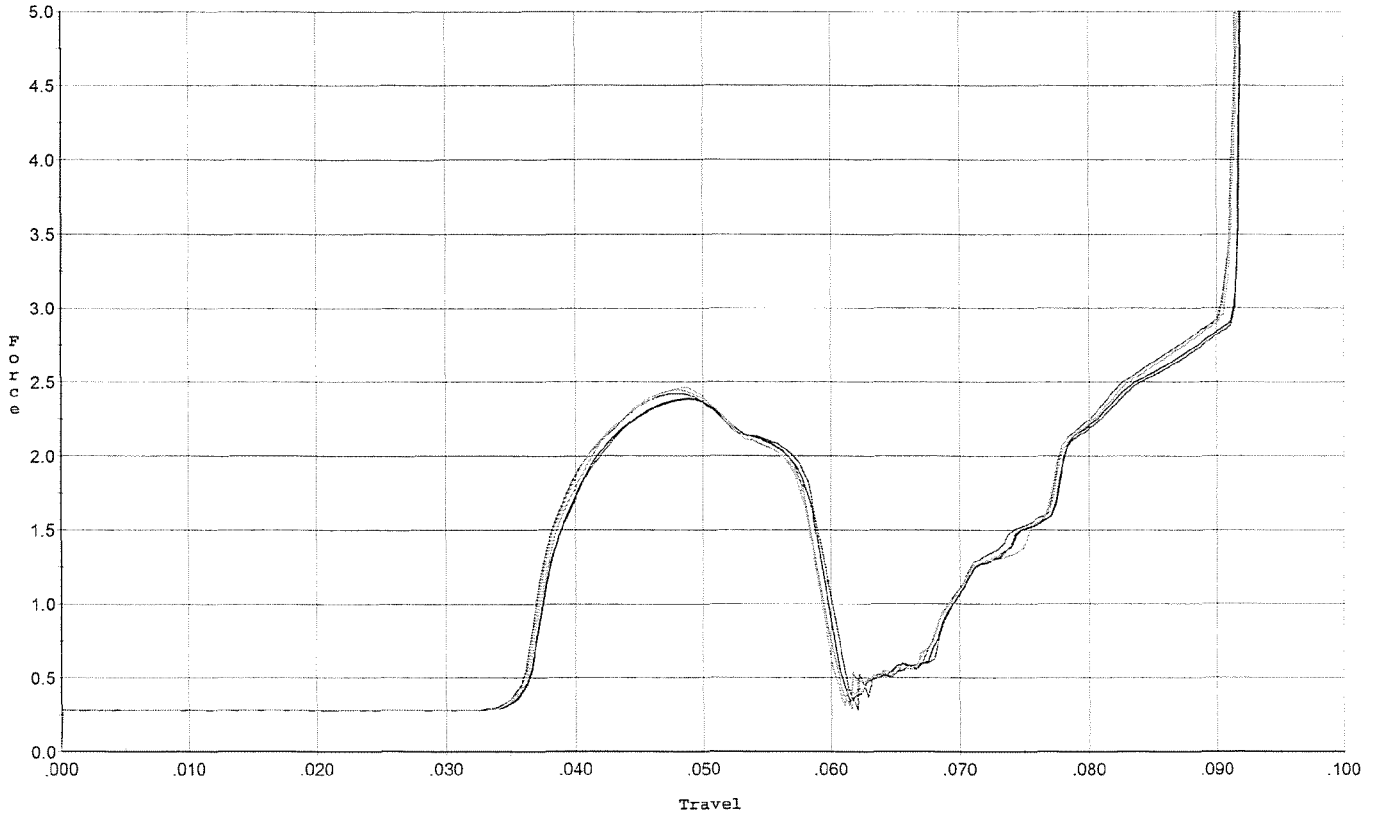
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.060	0.038	0.039	0.056		Set Trigger
2	2.520	0.061	0.037	0.038	0.058		Set Trigger
3	2.439	0.060	0.037	0.038	0.057		Set Trigger
4	2.454	0.060	0.037	0.039	0.057		Set Trigger
5	2.445	0.059	0.037	0.039	0.055		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



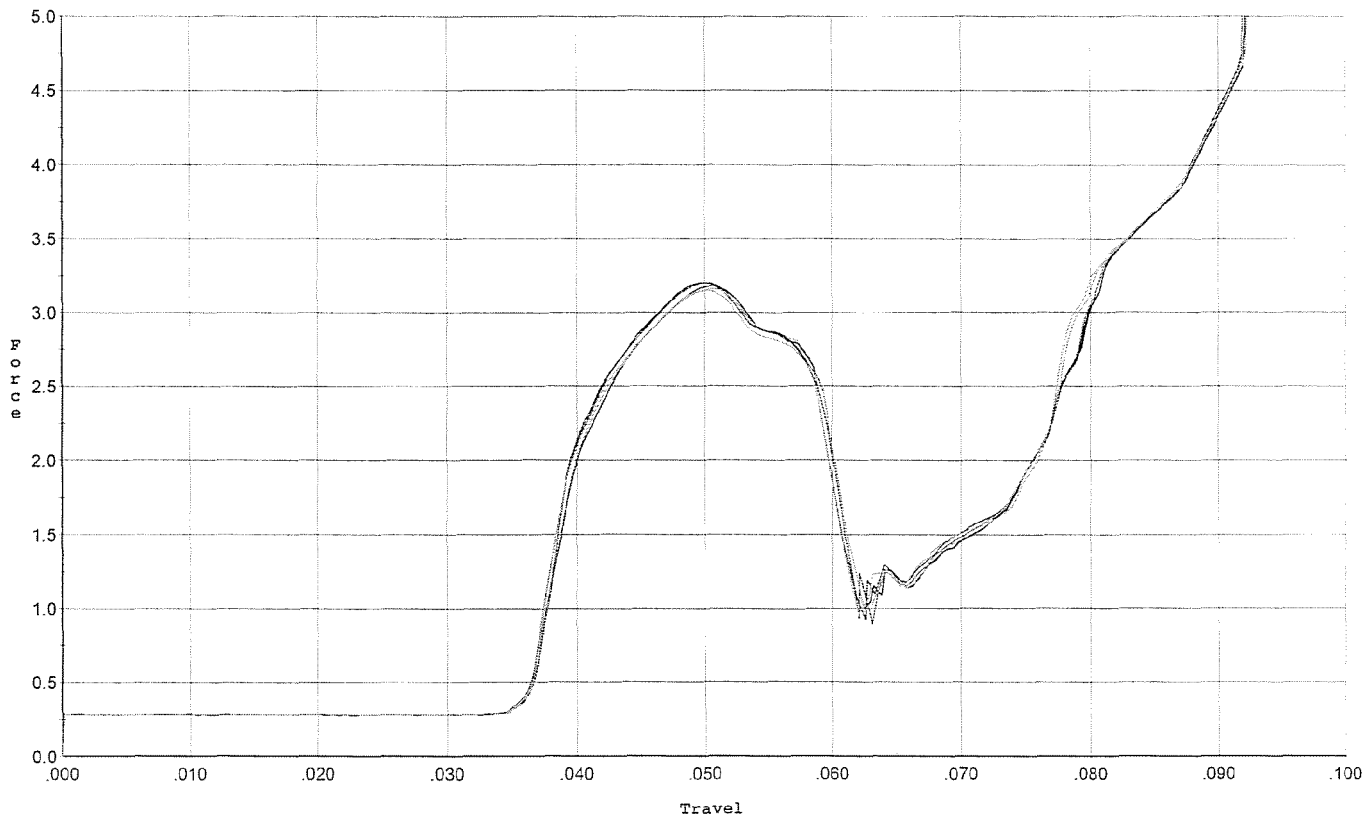
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.060	0.036	0.038	0.056		Set Trigger
2	2.391	0.058	0.036	0.038	0.055		Set Trigger
3	2.419	0.058	0.036	0.038	0.055		Set Trigger
4	2.463	0.058	0.036	0.038	0.055		Set Trigger
5	2.447	0.058	0.036	0.038	0.055		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



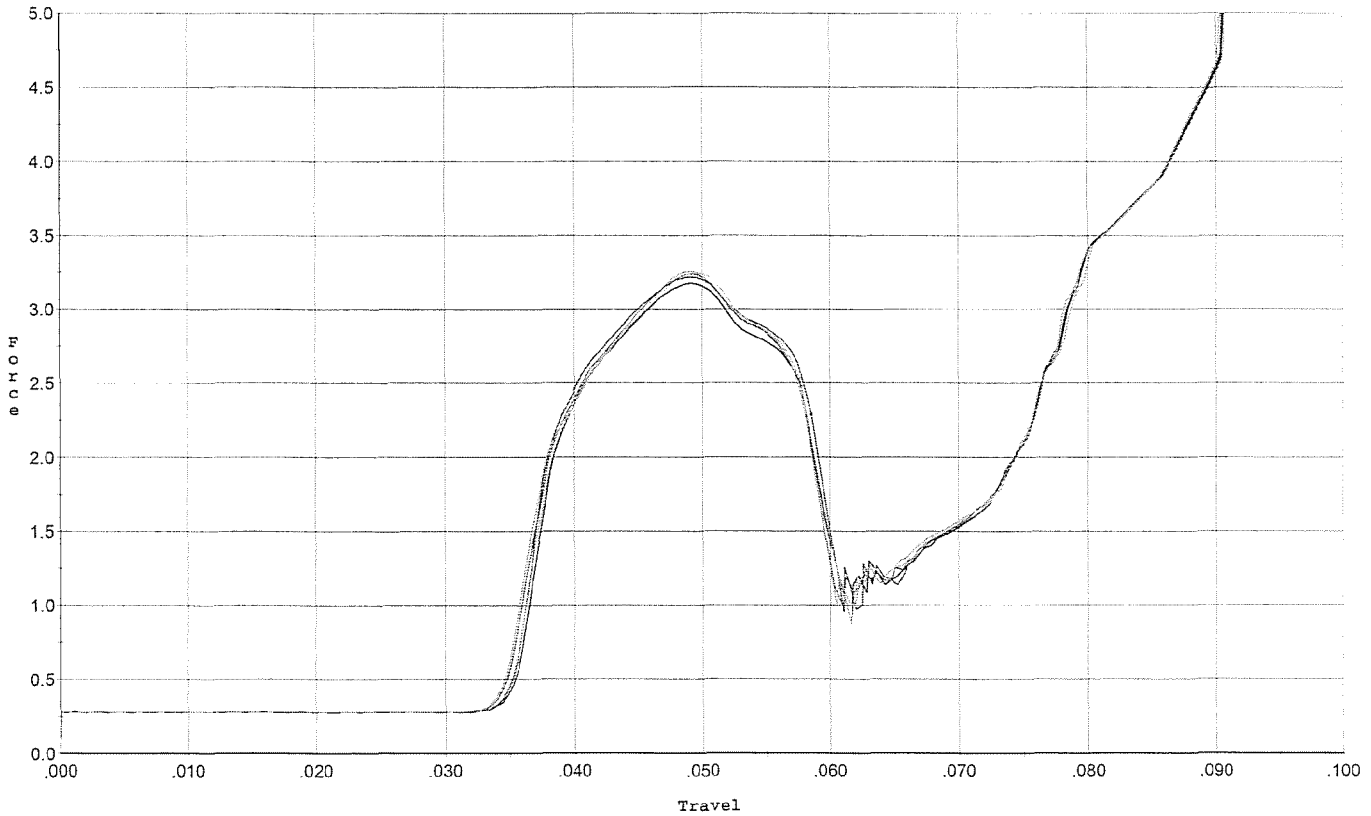
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.059	0.036	0.038	0.069		Set Trigger
2	3.180	0.059	0.036	0.037	0.070		Set Trigger
3	3.203	0.060	0.036	0.037	0.071		Set Trigger
4	3.150	0.059	0.036	0.037	0.069		Set Trigger
5	3.161	0.059	0.037	0.038	0.070		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



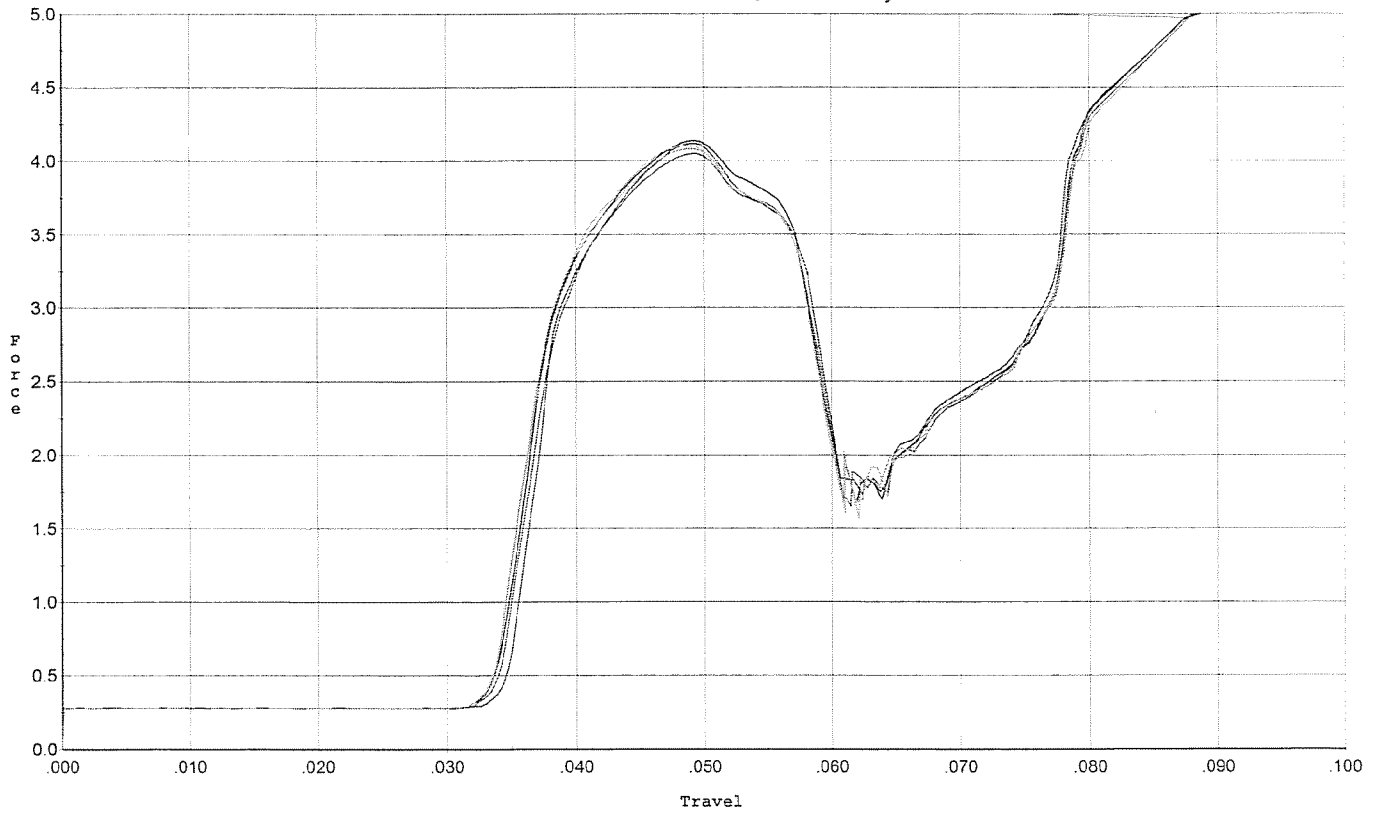
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.059	0.035	0.036	0.072		Set Trigger
2	3.174	0.058	0.035	0.037	0.069		Set Trigger
3	3.241	0.058	0.034	0.037	0.071		Set Trigger
4	3.250	0.058	0.035	0.037	0.070		Set Trigger
5	3.257	0.058	0.034	0.036	0.071		Set Trigger

AVG 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



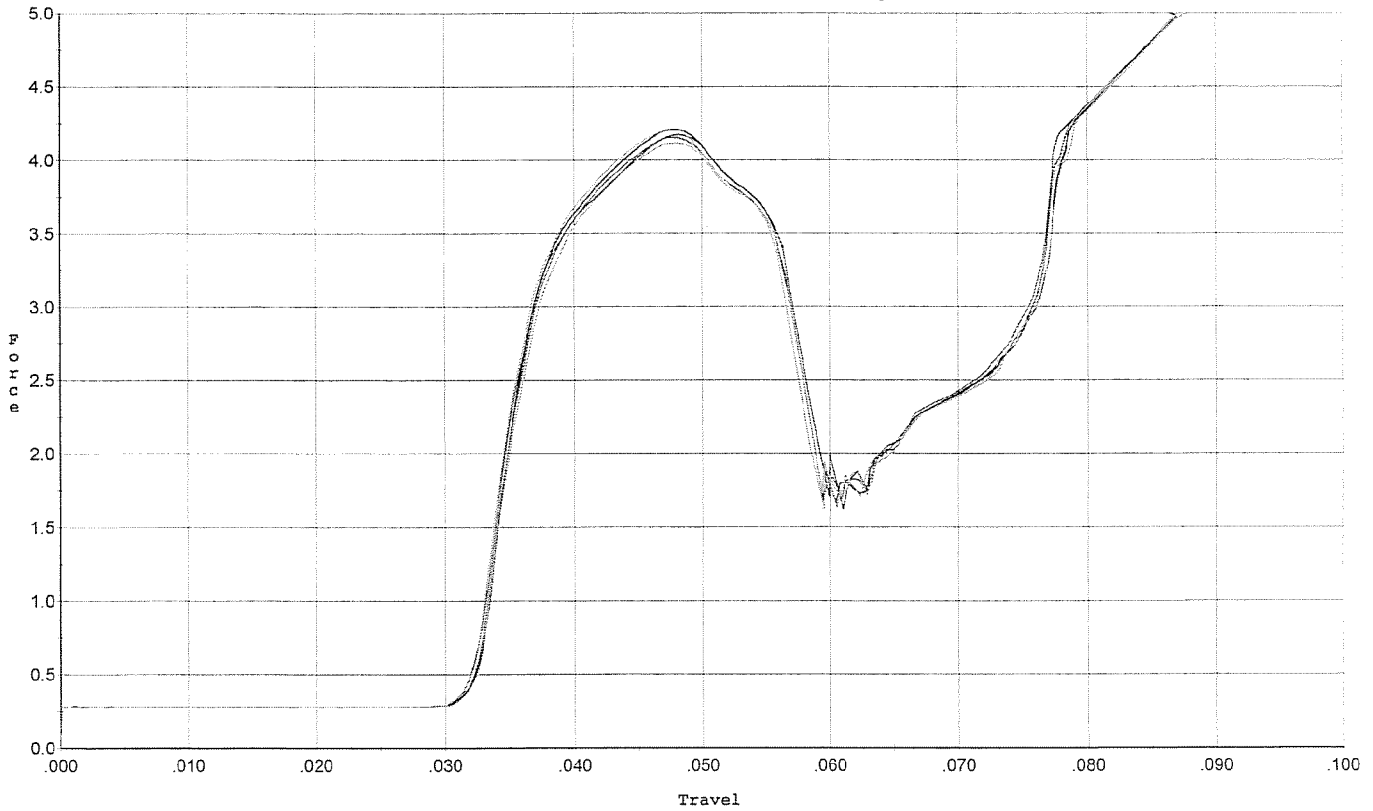
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.058	0.034	0.035	0.090		Set Trigger
2	4.137	0.057	0.033	0.035	0.091		Set Trigger
3	4.050	0.059	0.034	0.035	0.092		Set Trigger
4	4.106	0.057	0.033	0.035	0.091		Set Trigger
5	4.081	0.057	0.033	0.035	0.091		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



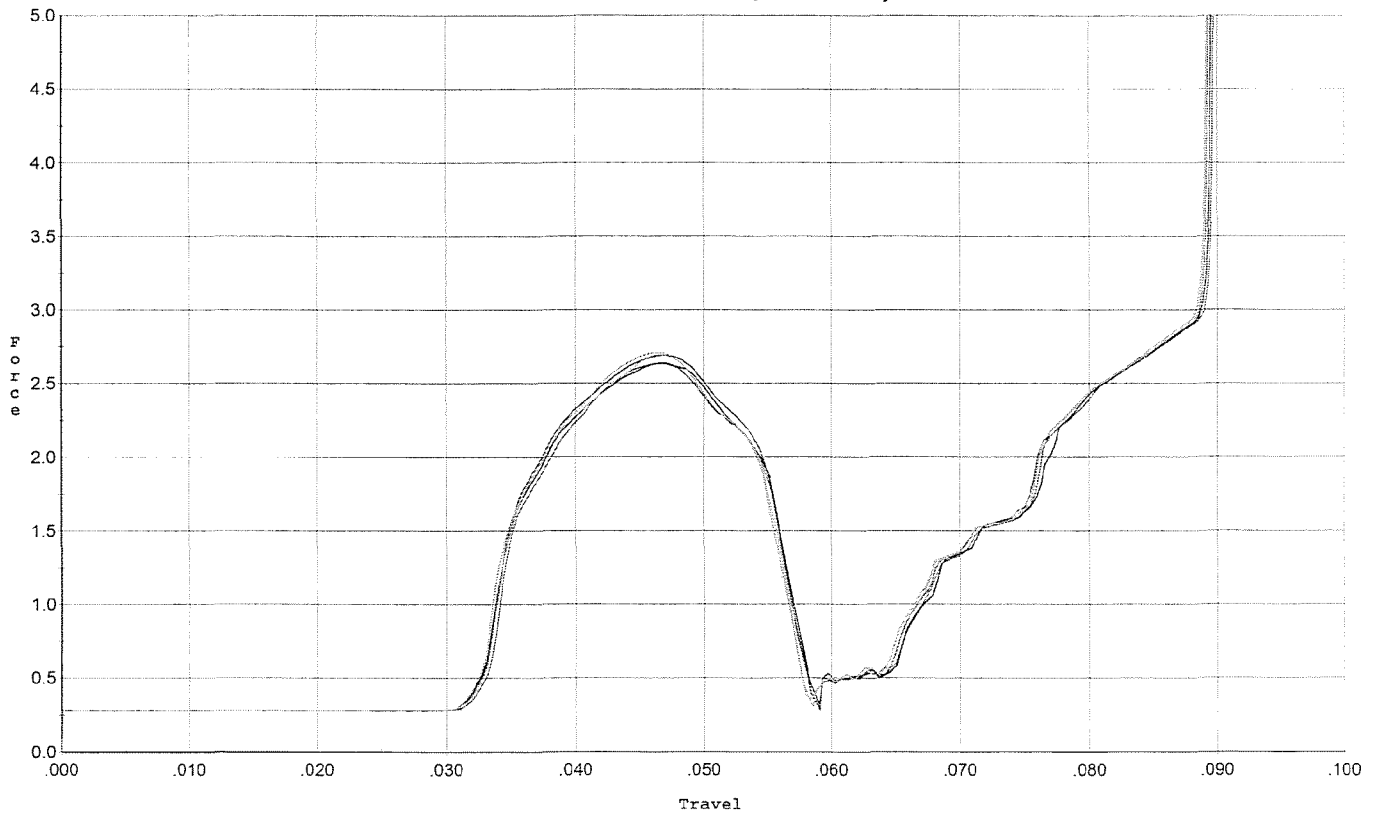
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.032	0.035	0.093		Set Trigger
2	4.207	0.057	0.032	0.035	0.094		Set Trigger
3	4.154	0.057	0.032	0.034	0.093		Set Trigger
4	4.200	0.056	0.032	0.034	0.092		Set Trigger
5	4.115	0.057	0.032	0.035	0.092		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



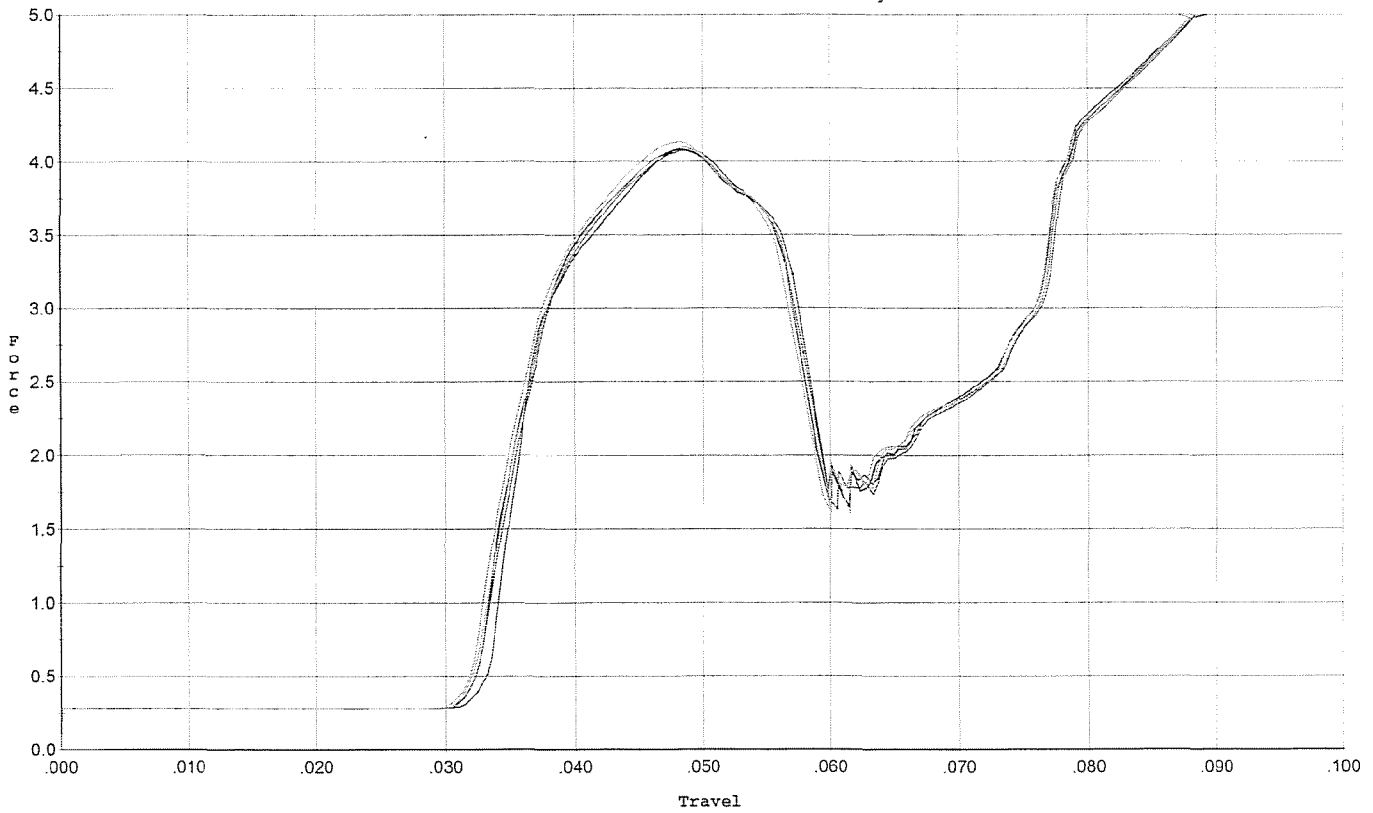
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.055	0.032	0.038	0.059		Set Trigger
2	2.634	0.055	0.032	0.038	0.058		Set Trigger
3	2.639	0.055	0.033	0.038	0.057		Set Trigger
4	2.693	0.056	0.032	0.037	0.059		Set Trigger
5	2.707	0.056	0.032	0.038	0.059		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.057	0.033	0.035	0.091		Set Trigger
2	4.084	0.056	0.032	0.035	0.090		Set Trigger
3	4.074	0.058	0.032	0.035	0.093		Set Trigger
4	4.096	0.056	0.032	0.035	0.090		Set Trigger
5	4.137	0.057	0.032	0.035	0.093		Set Trigger

Avg 4.09