

G6778960

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

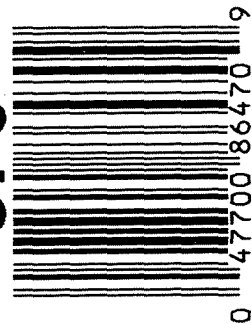
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778960

UPC



GUN SERIAL # G6778960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SP
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	8-28-08	BA
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8-30	
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

BARBER - M24 0059494									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	10-8-08	L. 91		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-8-08	L. 92		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.025</u>	10-8-08	L. 91		
	J) ASSEMBLE STOCK					9-12-08	TRW		
	K) ASSEMBLE SWIVEL STUDS					10-8-08	L. 91		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-15-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-15-08	FM		
670	FINAL INSPECTION A) HEADSPACE					10-8-08	L. 91		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.03</u>	<u>3.03</u>	<u>3.01</u>	<u>3.00</u>	<u>2.98</u>	9-30-08	TL
	C) FUNCTION					10-8-08	L. 96		
690	PACK					12/3/08	FM		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9/10/08

TESTER

TUE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	262	265		263	
PULL #2	262	223		289	
PULL #3	255	254		283	
PULL #4	265	247		279	
PULL #5	261	247		284	
TOTAL	1305	1236		1398	
AVERAGE	261	247		279	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	304	331		
PULL #2	304	317		
PULL #3	300	314		
PULL #4	360	313		
PULL #5	366	301		
TOTAL	1634	1576		
AVERAGE	326	315		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	493	430		478
PULL #2	493	433		482
PULL #3	493	428		480
PULL #4	480	431		486
PULL #5	480	419		486
TOTAL	2439	2141		2412
AVERAGE	487	428		482