

G6778963

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

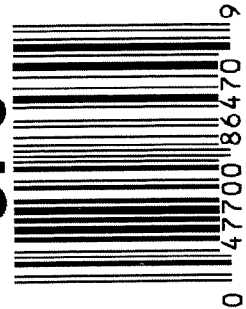
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6778963**

**UPC**



**GUN SERIAL #**

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.0</u> <u>3.5</u> <u>4.0</u>                            | 10-17-08 | L. J.   |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>5.0</u> <u>5.0</u>                            | 10-17-08 | L. J.   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 10-17-08 | L. J.   |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-20-08 | BSR     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-17-08 | L. J.   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-3-08  | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION N/A                                              |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-3-08  | L. J.   |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-17-08 | L. J.   |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.48</u> <u>2.46</u> <u>2.39</u> <u>2.33</u> <u>2.38</u> | 10/4/08  | FM      |
|              | C) FUNCTION                                                              |                                                             | 10-17-08 | L. J.   |
| 690          | PACK                                                                     |                                                             | 12-4-08  | TC      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TEST:

1. 2.5 LBS: 242 LBS  
2. 2.5 LBS: 249 LBS  
3. 2.5 LBS: 253 LBS  
4. 2.5 LBS: 251 LBS

DATE

9-24-08

TESTER

TAE

|         | 2.5 LBS<br>INITIAL | 2.5 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.5 LBS |      | COMMENTS |
|---------|--------------------|----------------------------|----------------------------------|------|----------|
| PULL #1 | 236                | 251                        |                                  | 249  |          |
| PULL #2 | 241                | 246                        |                                  | 253  |          |
| PULL #3 | 241                | 246                        |                                  | 253  |          |
| PULL #4 | 254                | 249                        |                                  | 251  |          |
| PULL #5 | 240                | 253                        |                                  | 253  |          |
| TOTAL   | 1212               | 1245                       |                                  | 1259 |          |
| AVERAGE | 242                | 249                        |                                  | 251  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  |  | COMMENTS |
|---------|---------------------|-----------------------------|--|--|----------|
| PULL #1 | 322                 | 328                         |  |  |          |
| PULL #2 | 313                 | 323                         |  |  |          |
| PULL #3 | 337                 | 324                         |  |  |          |
| PULL #4 | 317                 | 318                         |  |  |          |
| PULL #5 | 322                 | 320                         |  |  |          |
| TOTAL   | 1611                | 1613                        |  |  |          |
| AVERAGE | 322                 | 322                         |  |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 478                 | 435                         |                                   | 418                                     |
| PULL #2 | 465                 | 429                         |                                   | 416                                     |
| PULL #3 | 458                 | 456                         |                                   | 426                                     |
| PULL #4 | 455                 | 452                         |                                   | 429                                     |
| PULL #5 | 470                 | 455                         |                                   | 426                                     |
| TOTAL   | 2326                | 2227                        |                                   | 2115                                    |
| AVERAGE | 465                 | 445                         |                                   | 423                                     |