

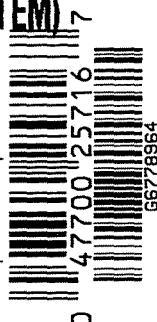
66778964

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



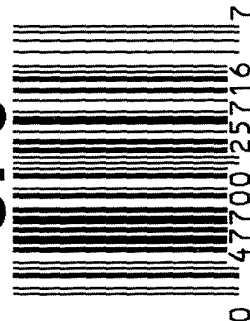
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6778964

UPC



GUN SERIAL # G 6778964

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	JP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	8-22-08	B.H.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	JP
	D) OIL FIRING PIN ASSEMBLY		10-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	10-27-08	L. N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.0</u>	10-27-08	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-27-08	L. N.
	J) ASSEMBLE STOCK			10-22-08	Rgn
	K) ASSEMBLE SWIVEL STUDS			10-27-08	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	Rgn
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			10-27-08	TC
670	FINAL INSPECTION A) HEADSPACE			10-27-08	L. N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.55</u> <u>2.44</u> <u>2.45</u> <u>2.59</u>	10-27-08	TC
	C) FUNCTION			10-27-08	L. N.
690	PACK			10/29/08	FM

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	273	290		260	
PULL #2	267	285		269	
PULL #3	281	259		257	
PULL #4	292	259		268	
PULL #5	291	261		277	
TOTAL	1404	1354		1331	
AVERAGE	280	270		266	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	343	344		
PULL #2	350	305		
PULL #3	311	367		
PULL #4	335	363		
PULL #5	345	326		
TOTAL	1684	1705		
AVERAGE	336	341		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	416	413		441
PULL #2	409	412		414
PULL #3	438	444		470
PULL #4	446	429		468
PULL #5	459	449		449
TOTAL	2168	2147		2097 2242
AVERAGE	433	429		448