

56778965

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

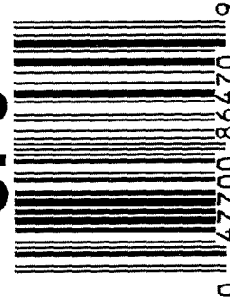
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778965

UPC



GUN SERIAL #

G6778965

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RT
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-2-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-16-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.26</u> <u>2.37</u> <u>2.37</u> <u>2.30</u>	9-19-08	TRL
	C) FUNCTION		9-24-08	TL
690	PACK		10/13/08	FM

F004 REV 5/2006

BARBER M24 0059520
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE _____

TESTER _____

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.79		2.45	
PULL #2	2.21	2.08		2.34	
PULL #3	2.68	2.85		2.40	
PULL #4	2.48	2.84		2.34	
PULL #5	2.41	2.70		2.04	
TOTAL	12.26	13.26		11.57	
AVERAGE	2.45	2.65		2.31	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.58	3.45		
PULL #2	3.67	3.35		
PULL #3	3.62	3.36		
PULL #4	3.69	3.28		
PULL #5	3.70	3.48		
TOTAL	18.18	16.92		
AVERAGE	3.63	3.38		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.42		3.77
PULL #2	4.05	4.07		4.37
PULL #3	4.06	3.96		4.48
PULL #4	4.07	3.88		4.46
PULL #5	4.02	3.88		4.51
TOTAL	20.60	20.19		21.59
AVERAGE	4.12	4.03		4.31