

656778967

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

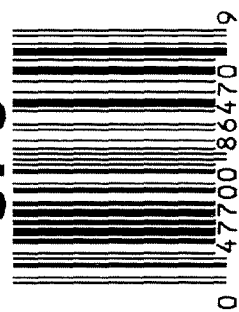
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778967

UPC



SERIAL #

G 6778967

OPERATION NAME		READINGS	DATE	INITIAL
	SEMBLE ACTION		8-25-08	SP
	SEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-28-08	BM
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/31/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-12-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

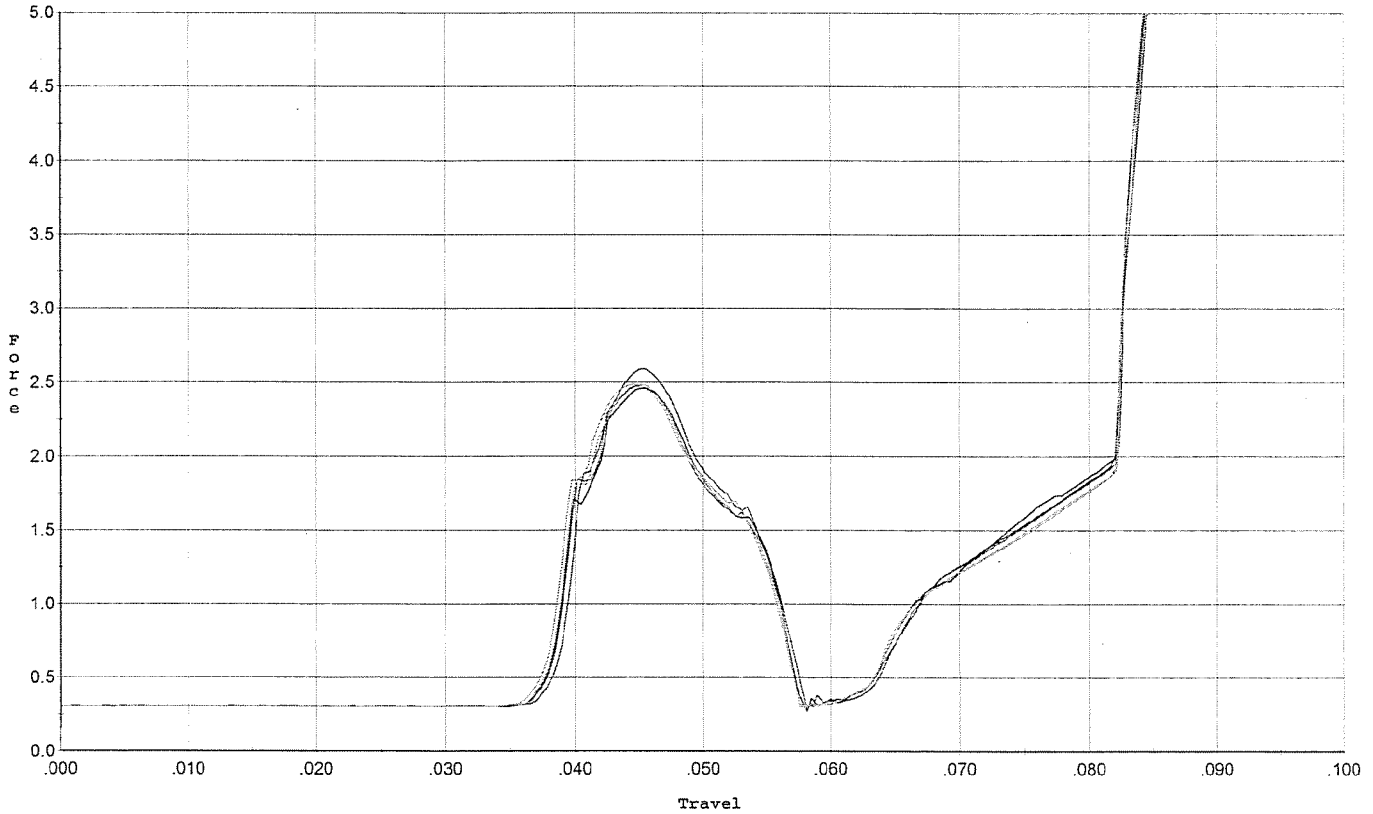
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2.5</u>	10-1-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10-1-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	10-1-08	TC
	J) ASSEMBLE STOCK		9-12-08	SP
	K) ASSEMBLE SWIVEL STUDS		10-1-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-1-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.64</u> <u>2.61</u> <u>2.58</u> <u>2.61</u>	9/30/08	FM
	C) FUNCTION		10-1-08	TC
690	PACK		12/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



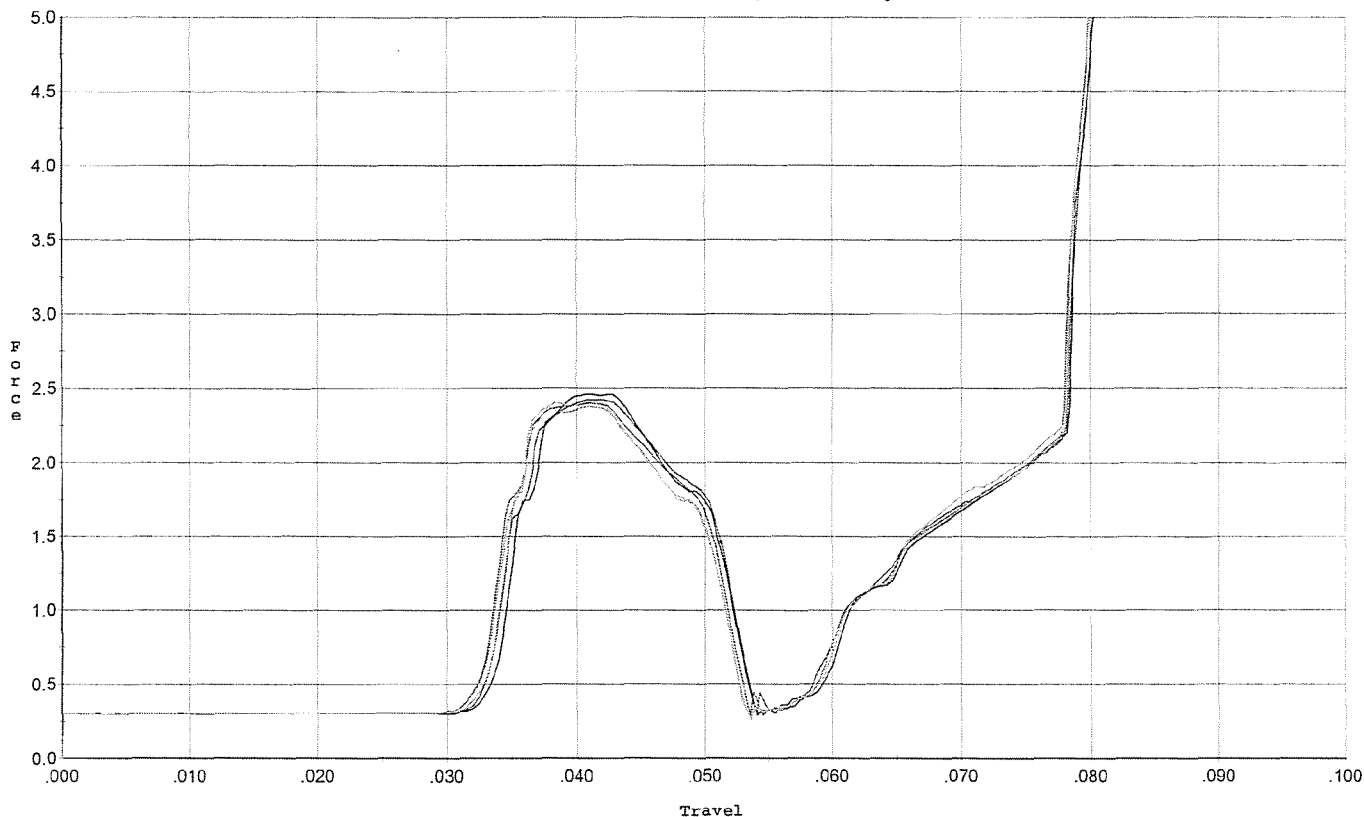
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.057	0.038	0.036	0.046		Set Trigger
2	2.460	0.056	0.038	0.036	0.045		Set Trigger
3	2.475	0.056	0.038	0.036	0.045		Set Trigger
4	2.486	0.056	0.038	0.036	0.045		Set Trigger
5	2.490	0.056	0.037	0.036	0.046		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



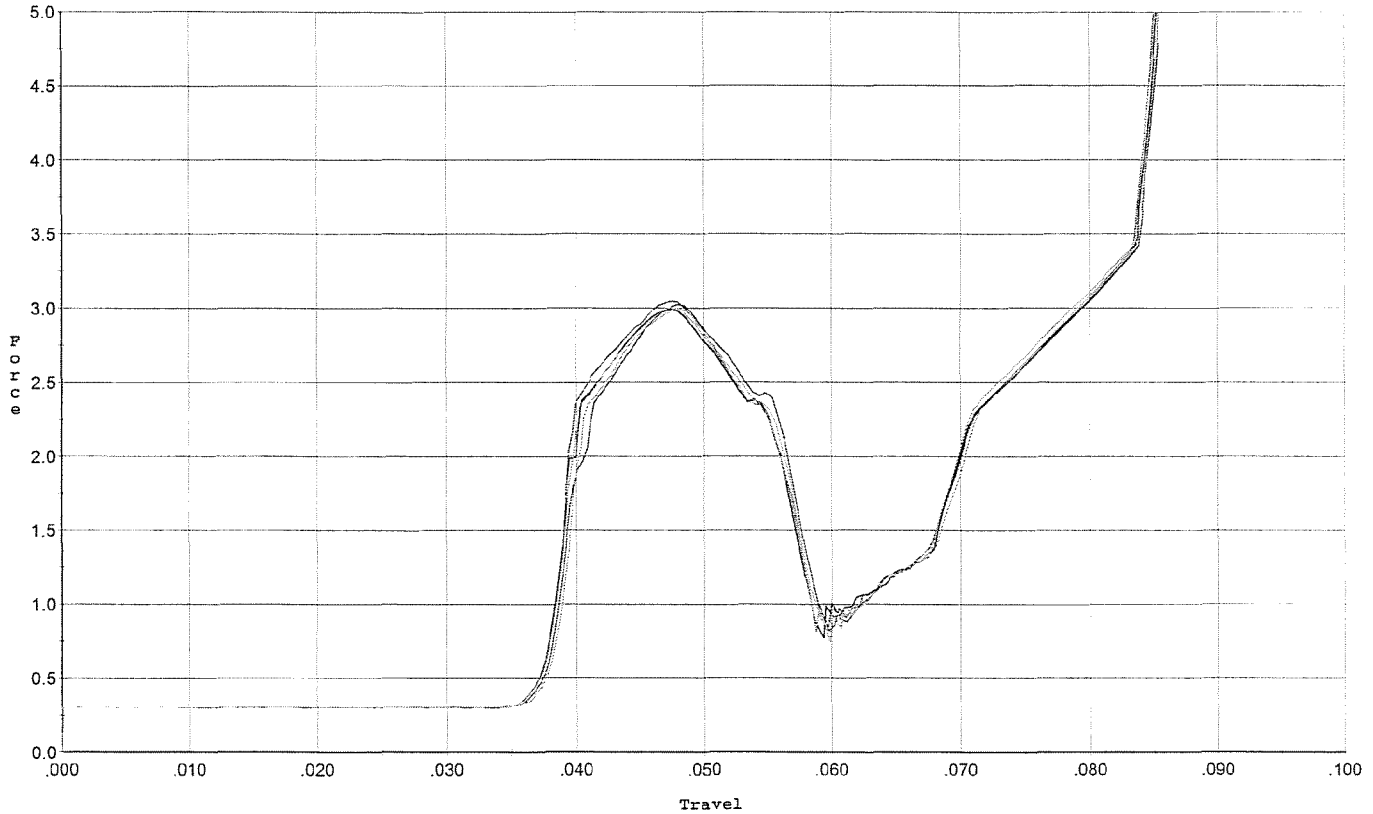
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.051	0.033	0.035	0.047		Set Trigger
2	2.462	0.052	0.033	0.035	0.046		Set Trigger
3	2.401	0.051	0.032	0.034	0.046		Set Trigger
4	2.410	0.051	0.033	0.035	0.045		Set Trigger
5	2.378	0.051	0.032	0.035	0.046		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



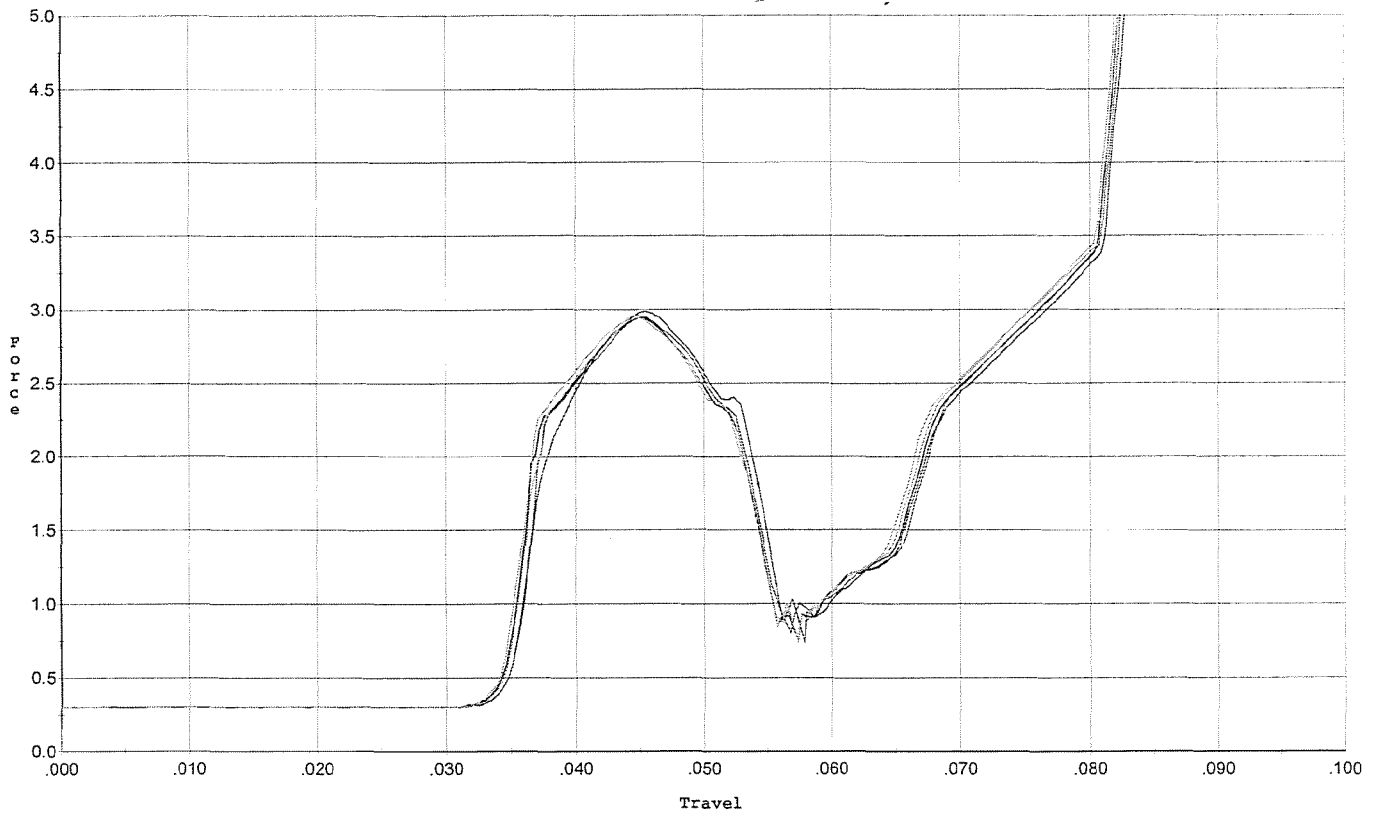
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.056	0.037	0.036	0.058		Set Trigger
2	2.995	0.056	0.037	0.036	0.058		Set Trigger
3	3.046	0.057	0.037	0.035	0.060		Set Trigger
4	2.999	0.057	0.038	0.036	0.058		Set Trigger
5	3.004	0.057	0.037	0.035	0.059		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



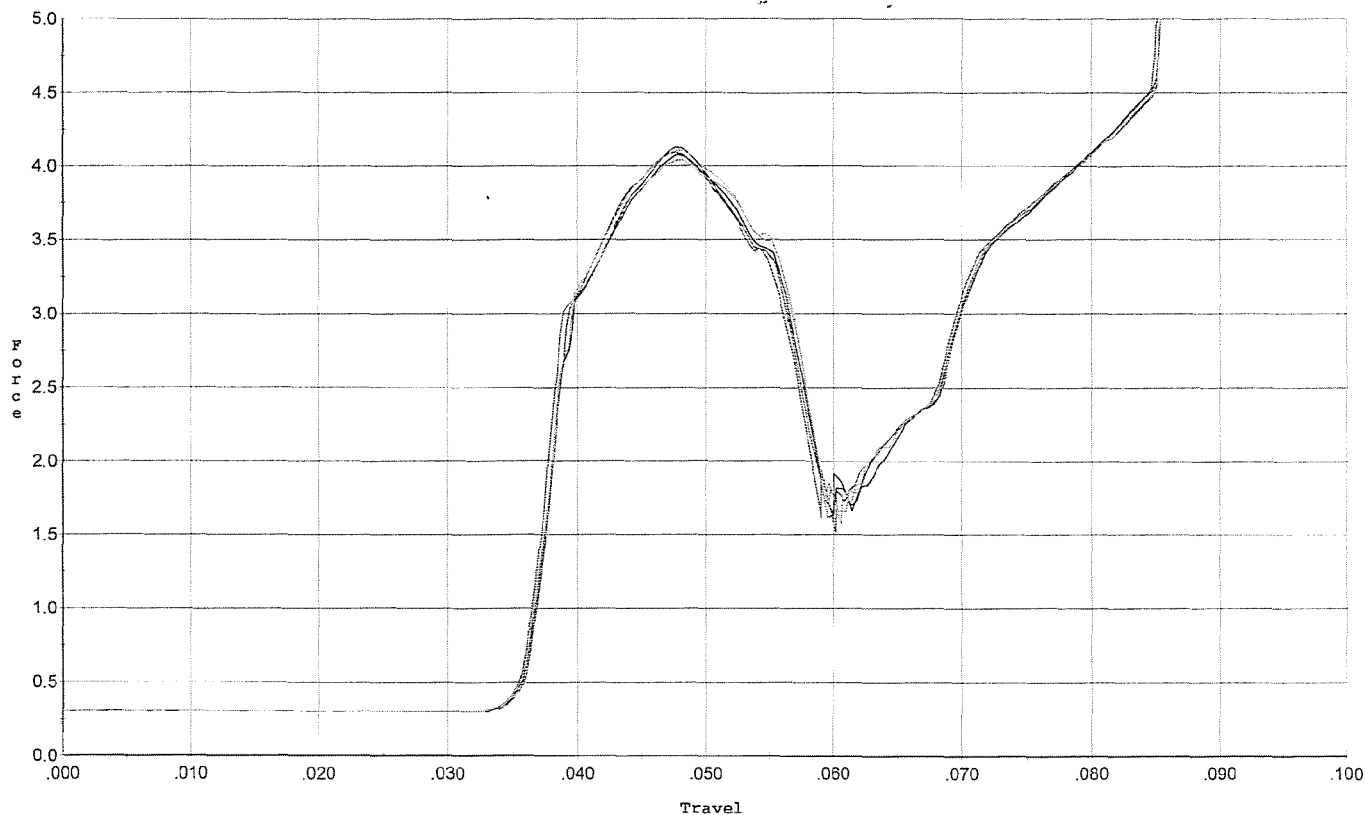
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.989	0.054	0.035	0.035	0.057		Set Trigger
2	2.947	0.054	0.034	0.035	0.057		Set Trigger
3	2.950	0.054	0.035	0.035	0.056		Set Trigger
4	2.945	0.054	0.034	0.035	0.057		Set Trigger
5	2.961	0.054	0.034	0.035	0.058		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



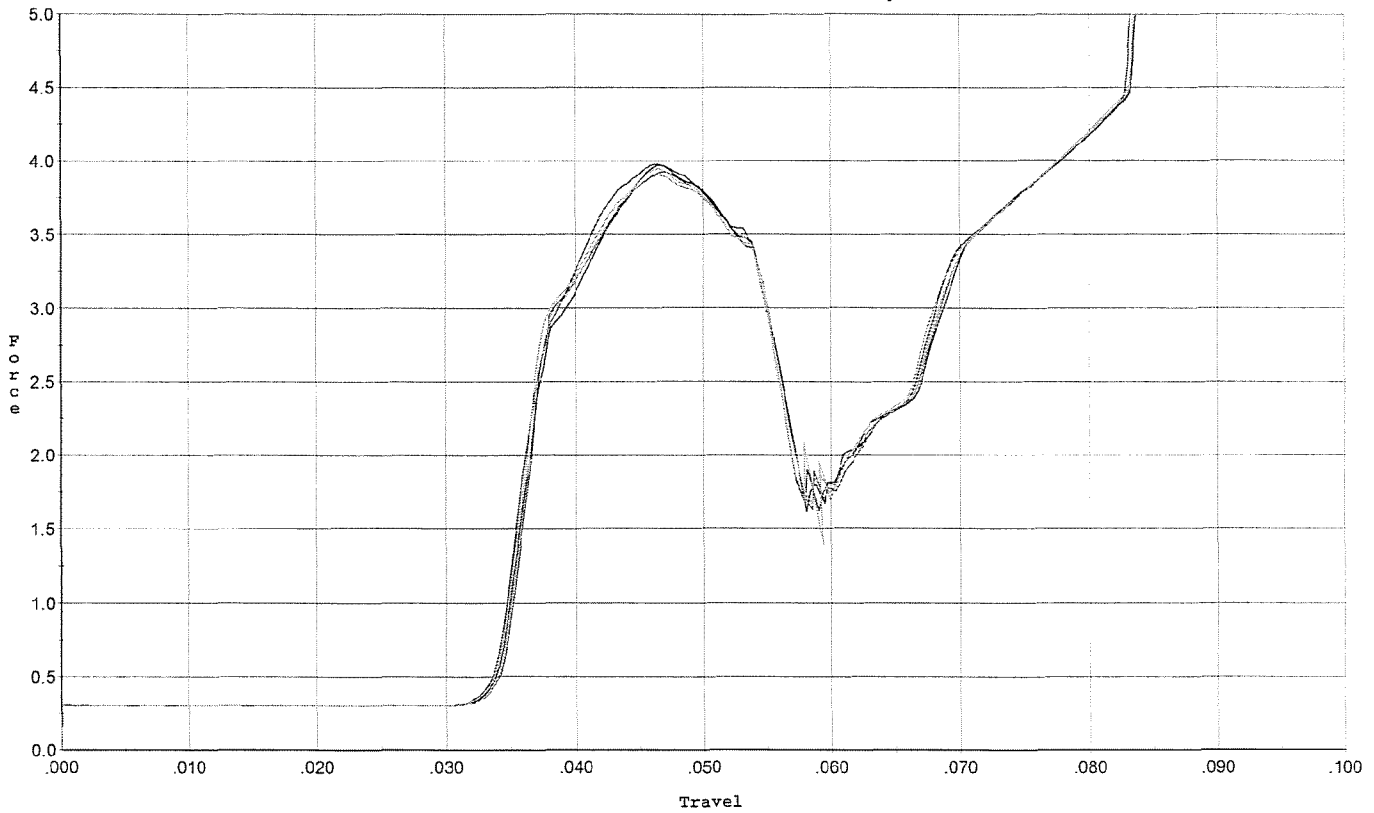
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.057	0.036	0.034	0.081		Set Trigger
2	4.078	0.058	0.036	0.034	0.083		Set Trigger
3	4.091	0.057	0.035	0.034	0.082		Set Trigger
4	4.040	0.057	0.035	0.033	0.083		Set Trigger
5	4.105	0.057	0.036	0.034	0.083		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



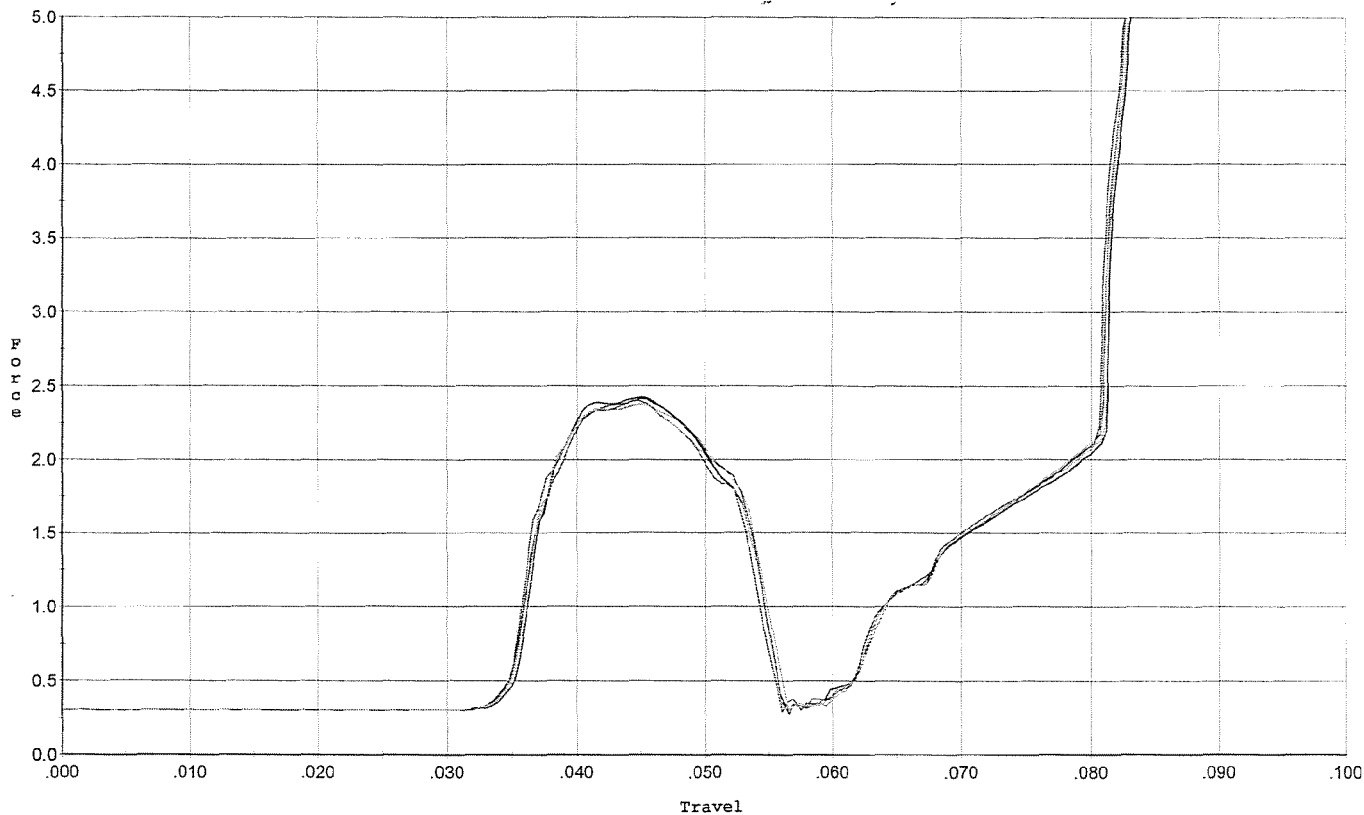
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.978	0.055	0.034	0.033	0.080		Set Trigger
2	3.972	0.056	0.034	0.033	0.081		Set Trigger
3	3.927	0.055	0.034	0.033	0.078		Set Trigger
4	3.950	0.055	0.034	0.033	0.080		Set Trigger
5	3.907	0.055	0.034	0.033	0.078		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



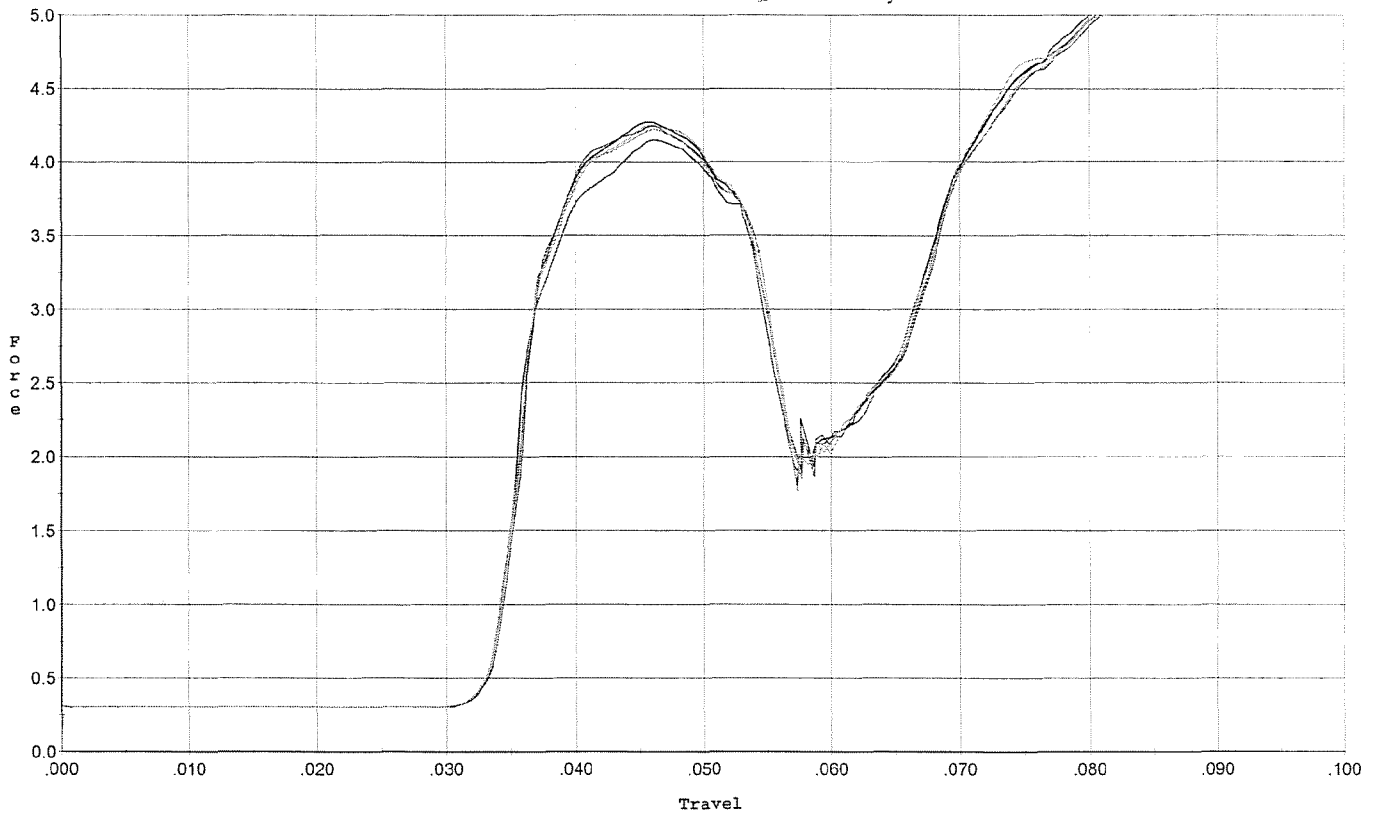
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.054	0.035	0.035	0.049		Set Trigger
2	2.422	0.054	0.035	0.036	0.049		Set Trigger
3	2.400	0.053	0.035	0.036	0.048		Set Trigger
4	2.381	0.054	0.035	0.036	0.048		Set Trigger
5	2.372	0.053	0.035	0.035	0.049		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.054	0.033	0.033	0.083		Set Trigger
2	4.271	0.055	0.033	0.032	0.088		Set Trigger
3	4.246	0.054	0.033	0.032	0.086		Set Trigger
4	4.255	0.054	0.033	0.032	0.087		Set Trigger
5	4.225	0.055	0.033	0.032	0.087		Set Trigger

Avg 4.23