

66778968

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

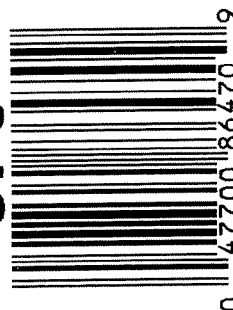
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778968

UPC



GUN SERIAL # G 6778968

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	PSW
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	9-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-9-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/12	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>2.5</u> <u>2.5</u>	9-29-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-29-08	TC
	J) ASSEMBLE STOCK		9-25-08	APD
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-08	APD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.21</u> <u>2.21</u> <u>2.21</u> <u>2.21</u>	9-27-08	APD
	C) FUNCTION		9-29-08	TC
690	PACK		12-5-08	BSN

F004 REV 5/2006

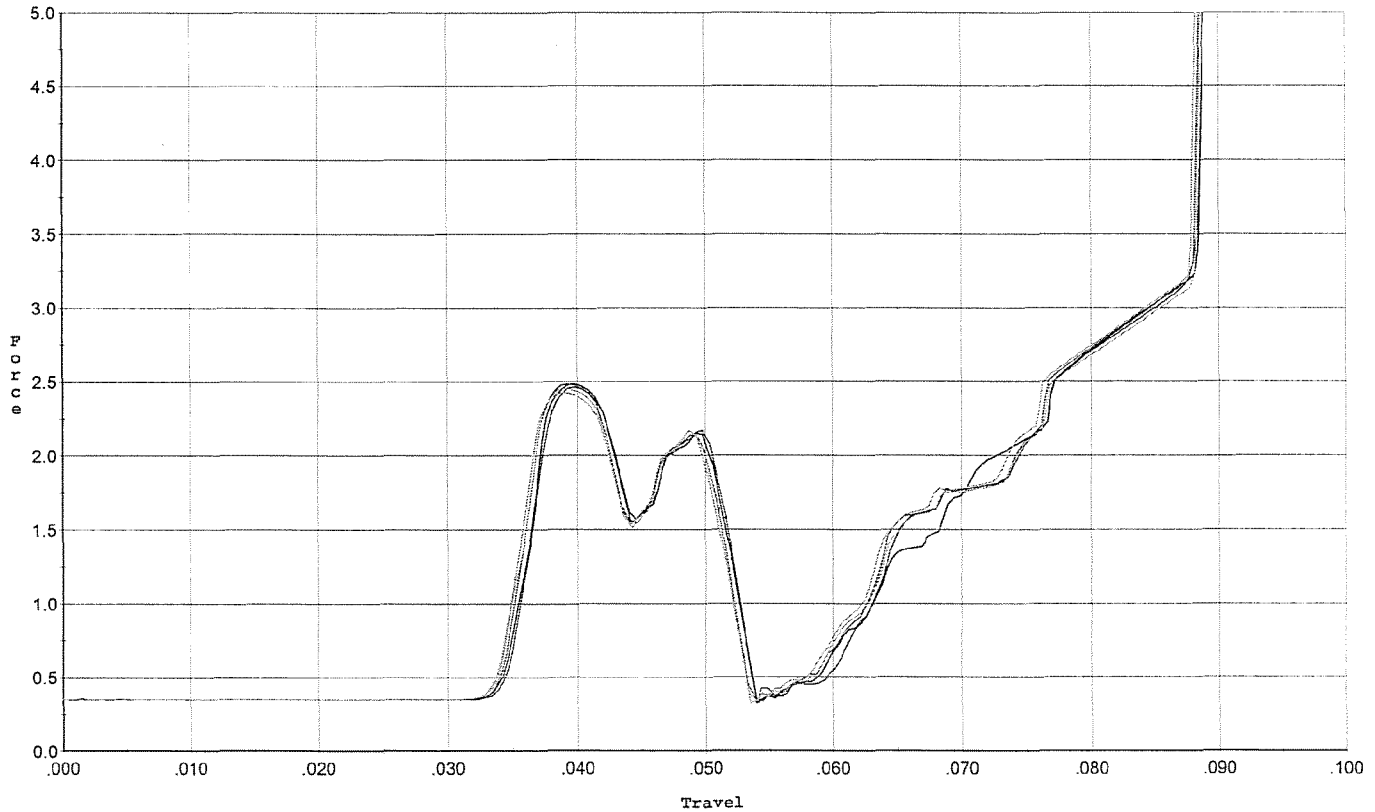
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0059548~~ 59587

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini +/- .50 lbs.



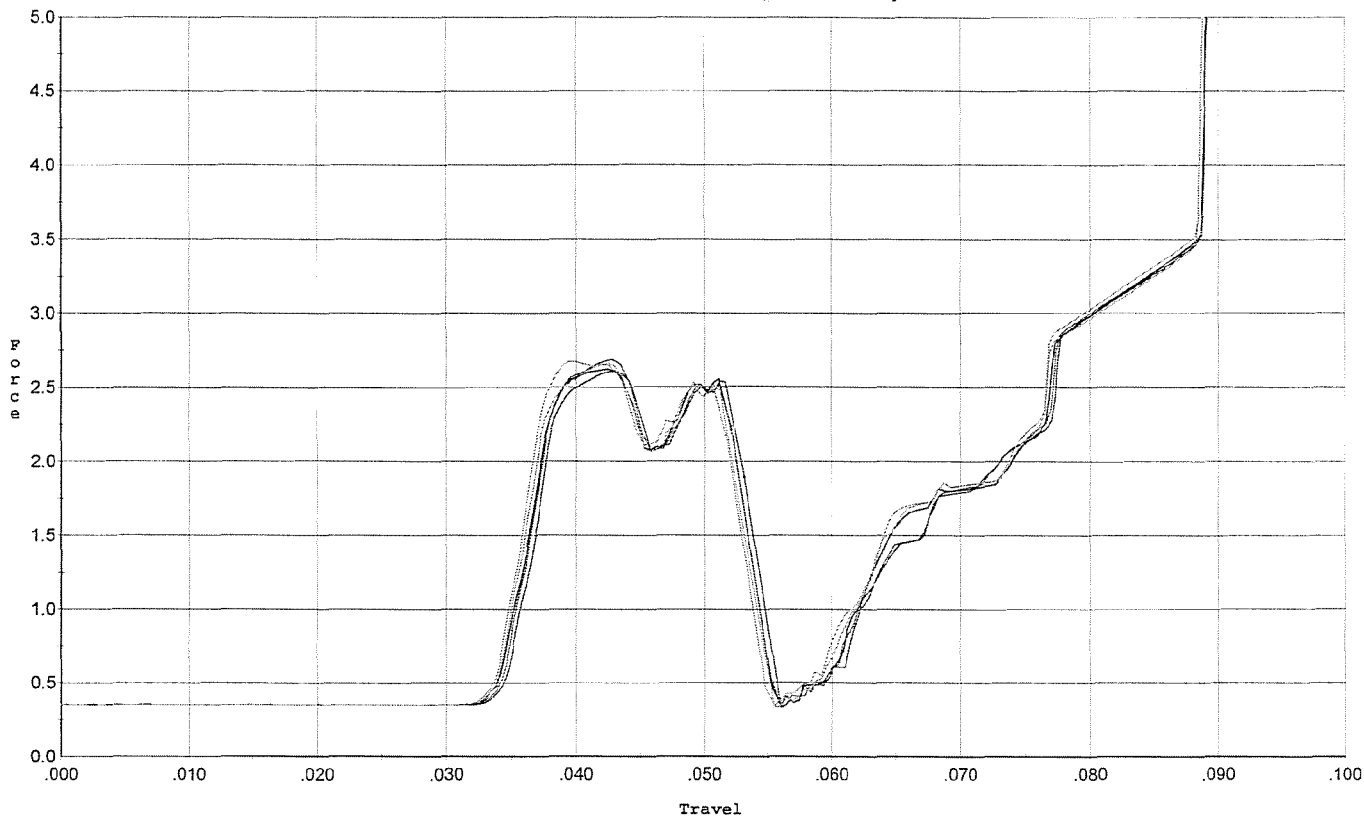
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.052	0.034	0.041	0.045		Set Trigger
2	2.484	0.052	0.034	0.041	0.046		Set Trigger
3	2.482	0.051	0.034	0.041	0.045		Set Trigger
4	2.454	0.051	0.034	0.041	0.045		Set Trigger
5	2.426	0.052	0.034	0.041	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



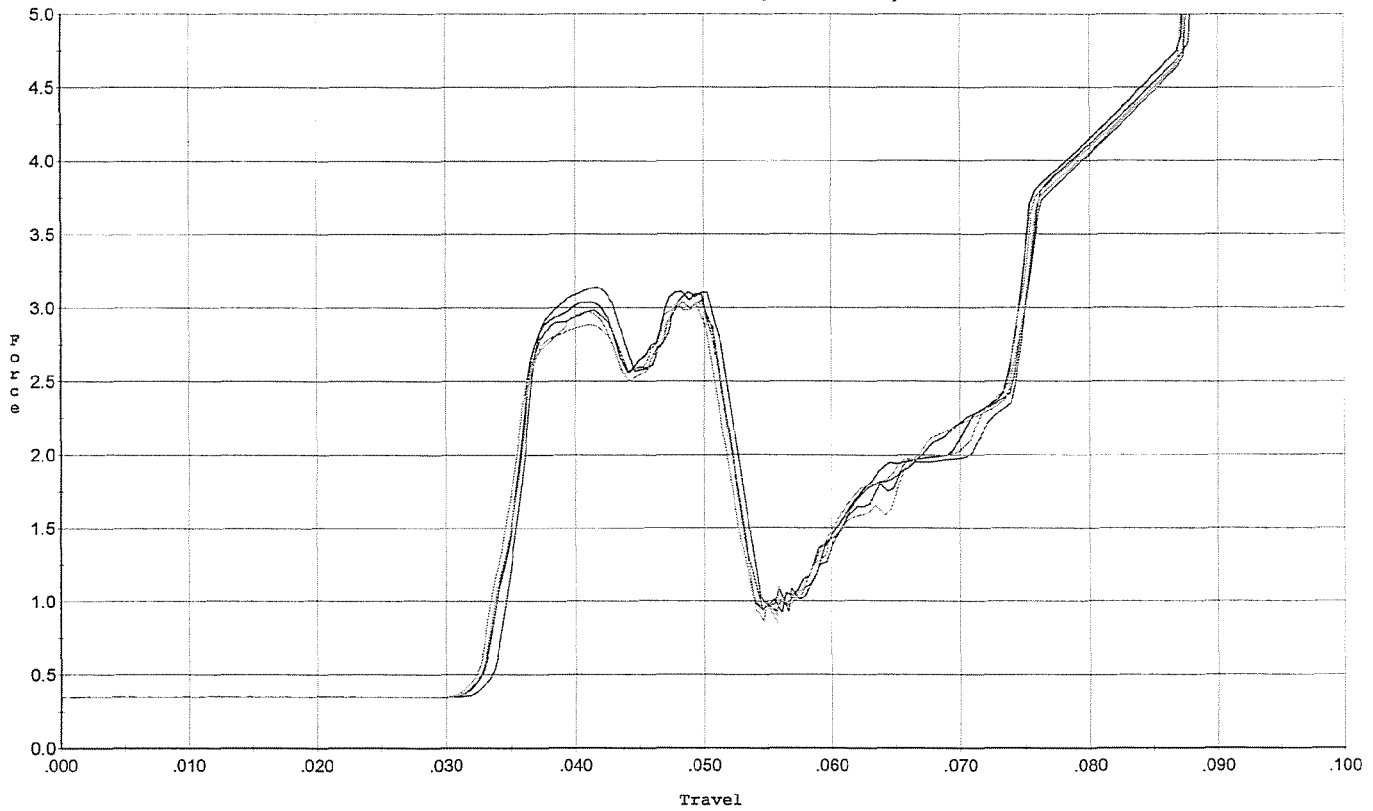
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.053	0.035	0.039	0.053		Set Trigger
2	2.623	0.052	0.034	0.040	0.053		Set Trigger
3	2.685	0.052	0.034	0.040	0.052		Set Trigger
4	2.674	0.051	0.034	0.039	0.053		Set Trigger
5	2.653	0.052	0.034	0.040	0.052		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



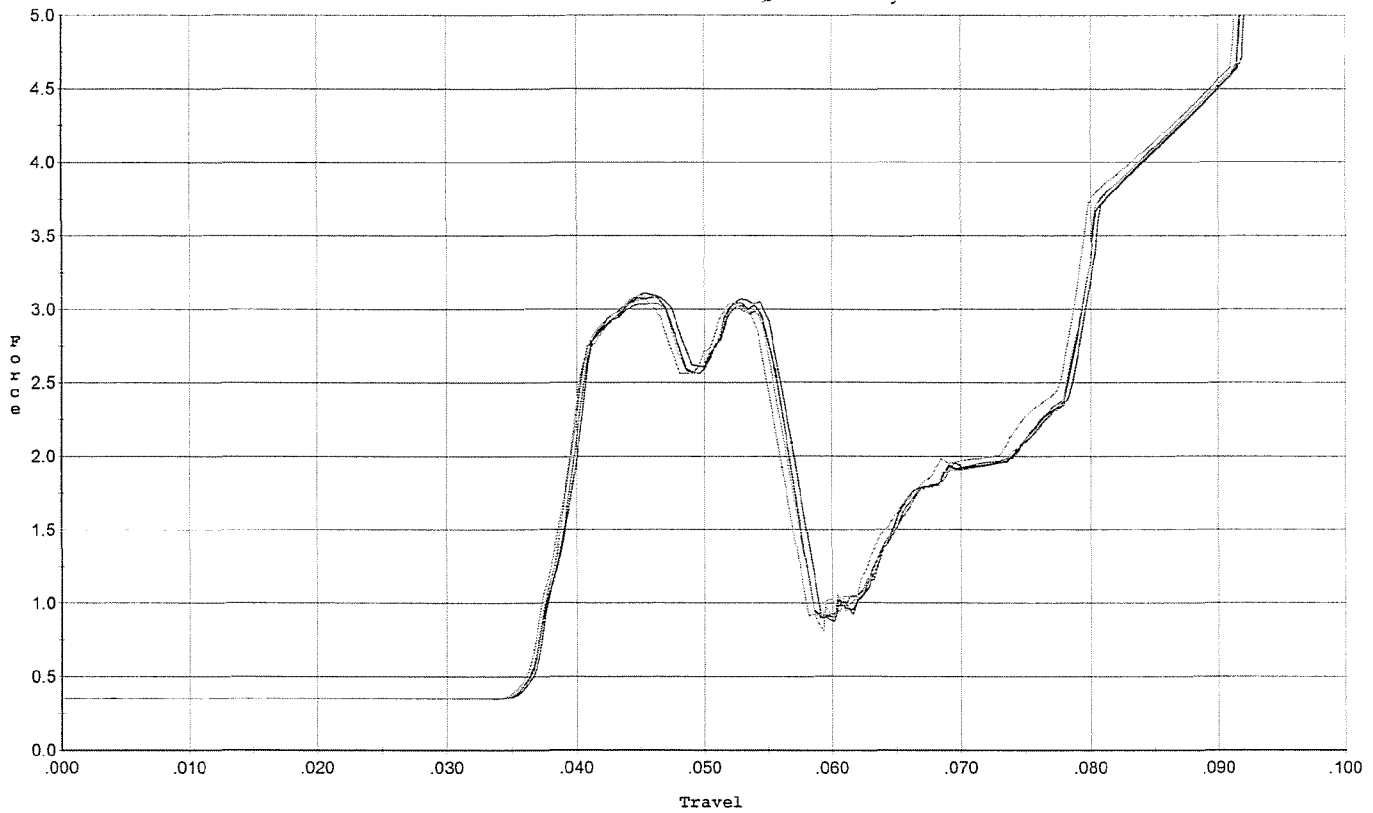
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.051	0.034	0.038	0.061		Set Trigger
2	3.107	0.051	0.033	0.038	0.060		Set Trigger
3	3.051	0.051	0.033	0.038	0.059		Set Trigger
4	3.035	0.051	0.033	0.038	0.059		Set Trigger
5	3.027	0.050	0.033	0.038	0.058		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



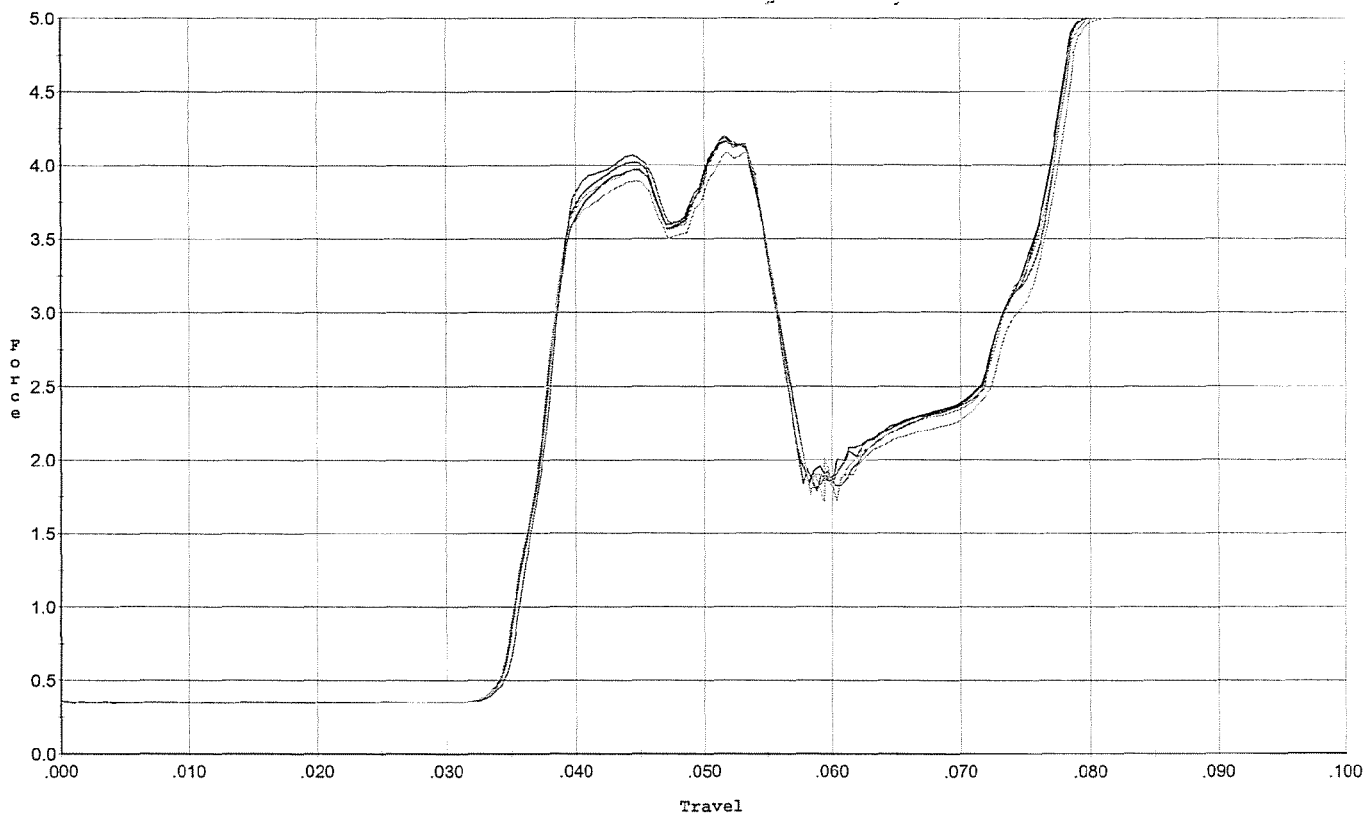
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.057	0.037	0.039	0.065		Set Trigger
2	3.080	0.056	0.037	0.039	0.063		Set Trigger
3	3.039	0.056	0.037	0.039	0.063		Set Trigger
4	3.090	0.057	0.037	0.039	0.064		Set Trigger
5	3.069	0.056	0.036	0.039	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



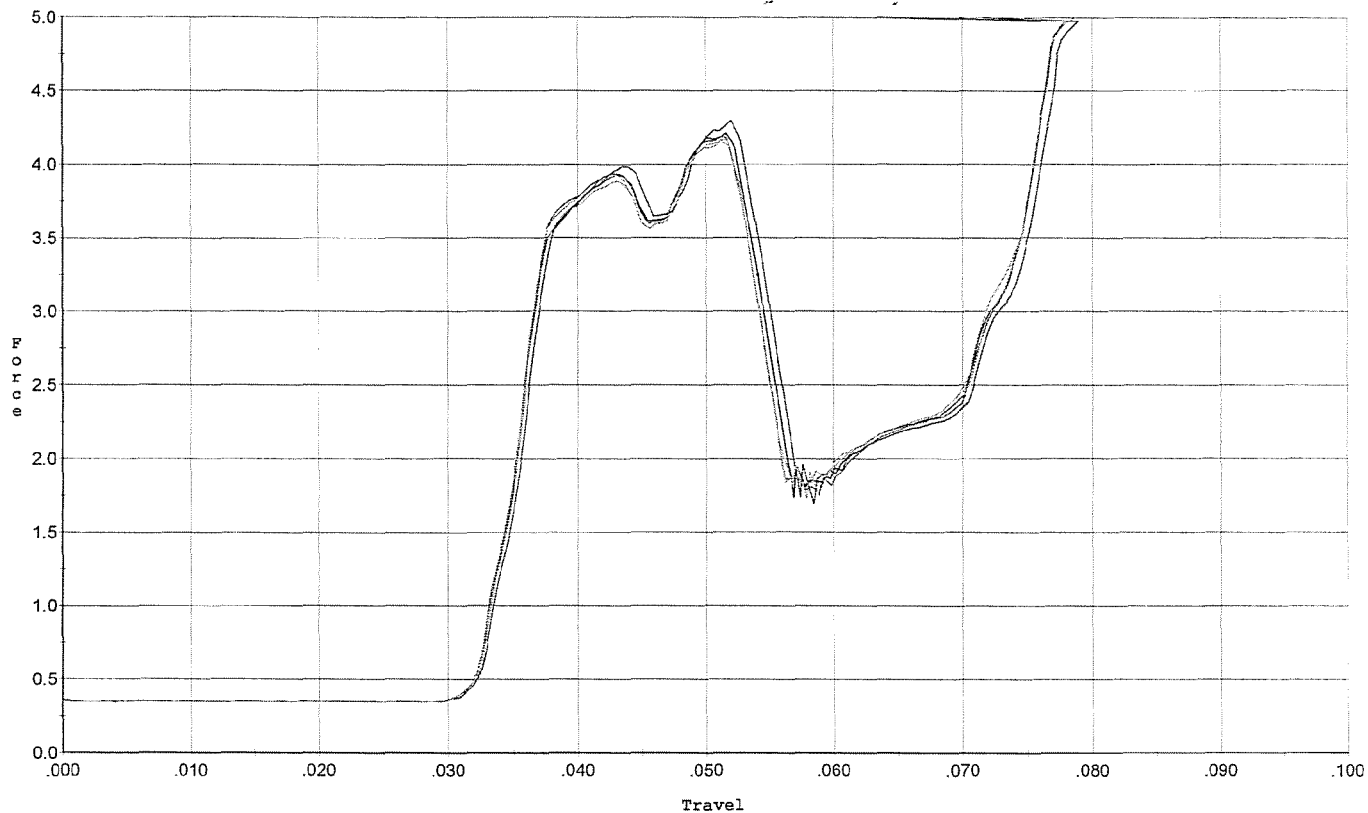
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.054	0.034	0.037	0.083		Set Trigger
2	4.161	0.054	0.034	0.037	0.082		Set Trigger
3	4.199	0.054	0.035	0.037	0.082		Set Trigger
4	4.157	0.054	0.034	0.037	0.082		Set Trigger
5	4.090	0.054	0.034	0.037	0.082		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

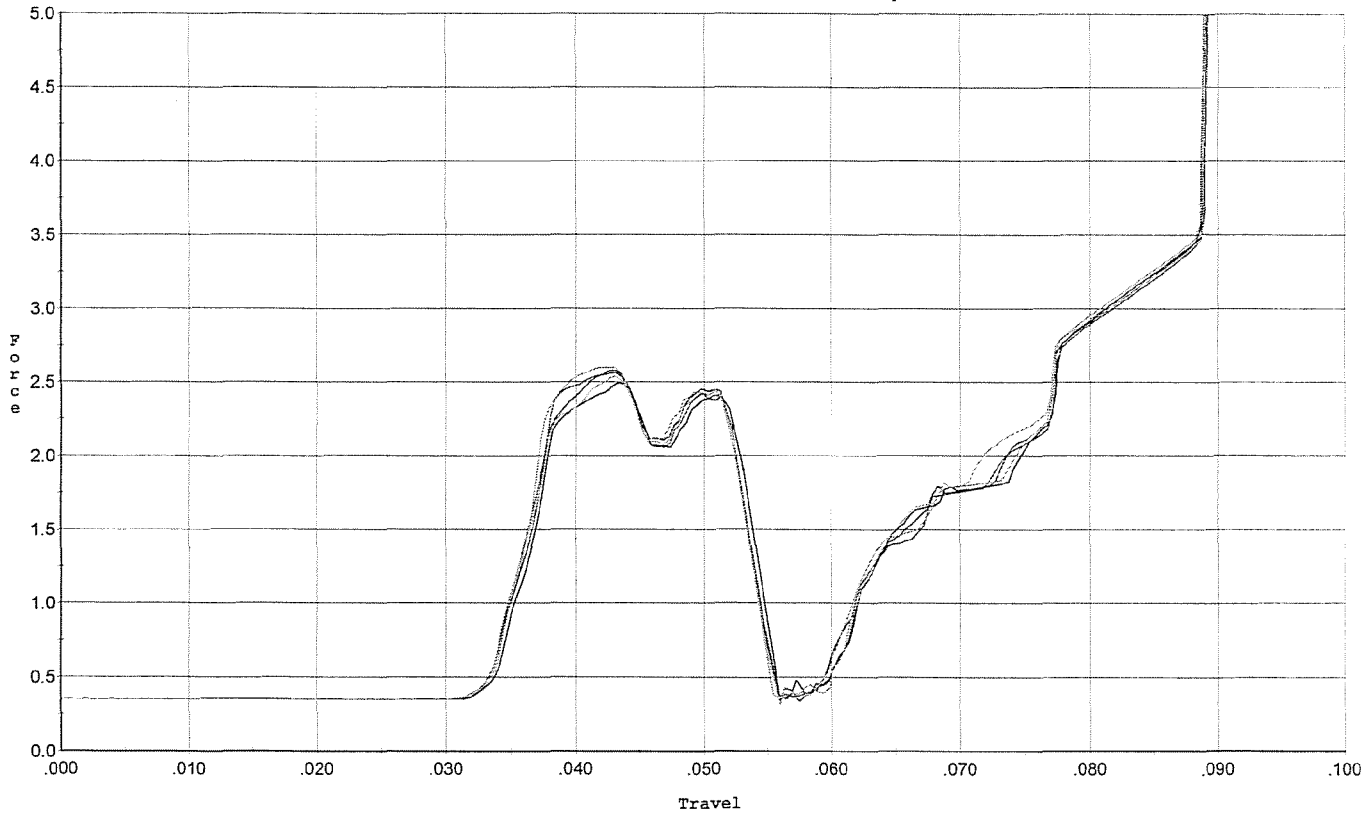


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.054	0.032	0.036	0.087		Set Trigger
2	4.214	0.054	0.032	0.035	0.086		Set Trigger
3	4.187	0.053	0.032	0.036	0.083		Set Trigger
4	4.166	0.053	0.032	0.036	0.082		Set Trigger
5	4.162	0.053	0.032	0.036	0.083		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 9/20/08		



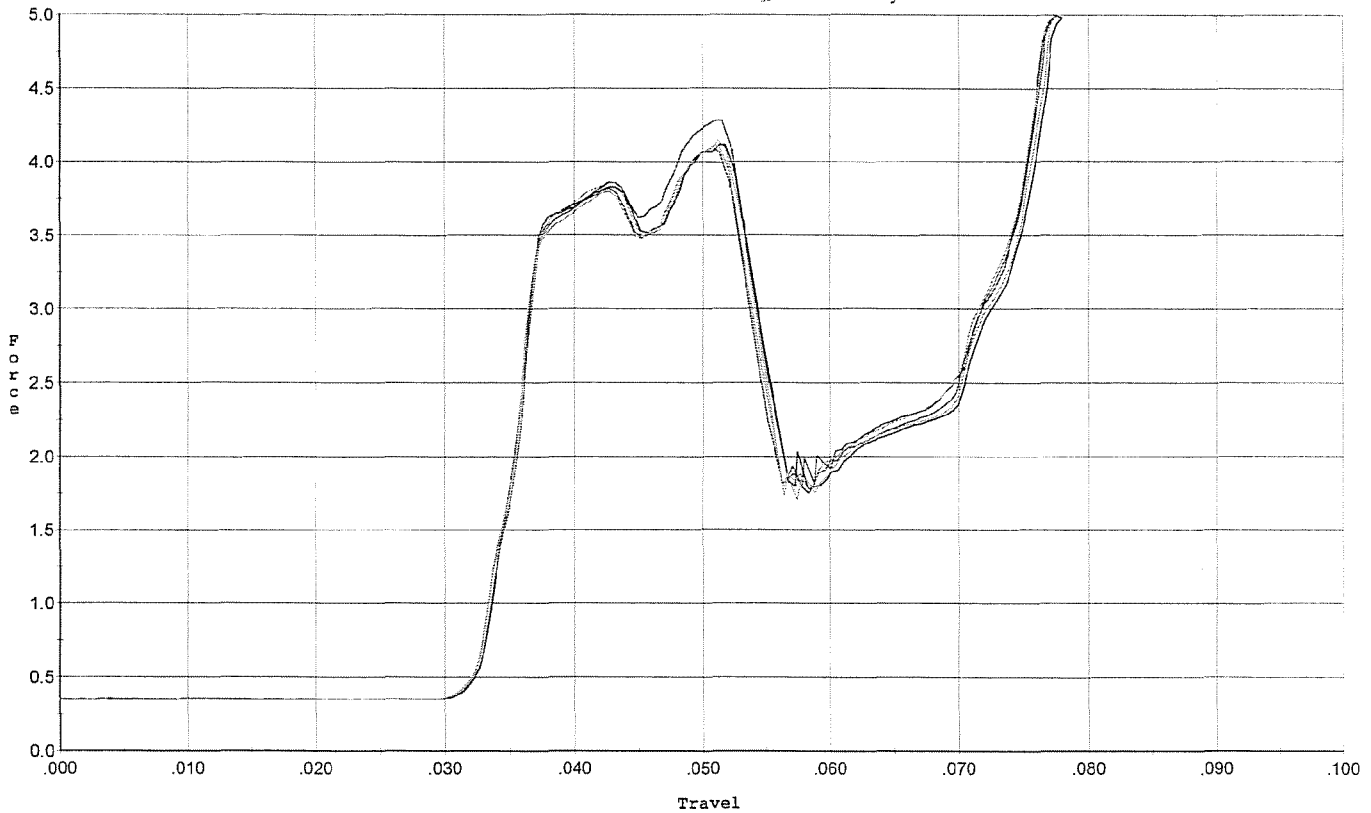
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.052	0.034	0.039	0.052		Set Trigger
2	2.492	0.053	0.034	0.040	0.052		Set Trigger
3	2.561	0.052	0.034	0.040	0.052		Set Trigger
4	2.538	0.052	0.034	0.040	0.052		Set Trigger
5	2.600	0.052	0.034	0.039	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.052	0.033	0.036	0.082		Set Trigger
2	4.115	0.053	0.033	0.036	0.081		Set Trigger
3	4.096	0.052	0.033	0.036	0.080		Set Trigger
4	4.147	0.053	0.033	0.036	0.082		Set Trigger
5	4.106	0.052	0.033	0.036	0.079		Set Trigger

Aug 4.15