

66778971

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

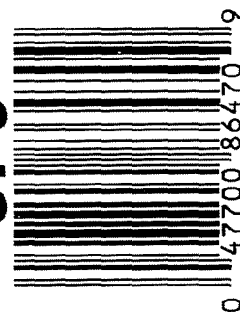
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778971

UPC



GUN SERIAL #

G 6778971

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	S.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	S.P.D.
460	CHECK HEADSPACE		8-20-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	PSN
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 3/1	8-22-08	BR
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-05-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	LR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

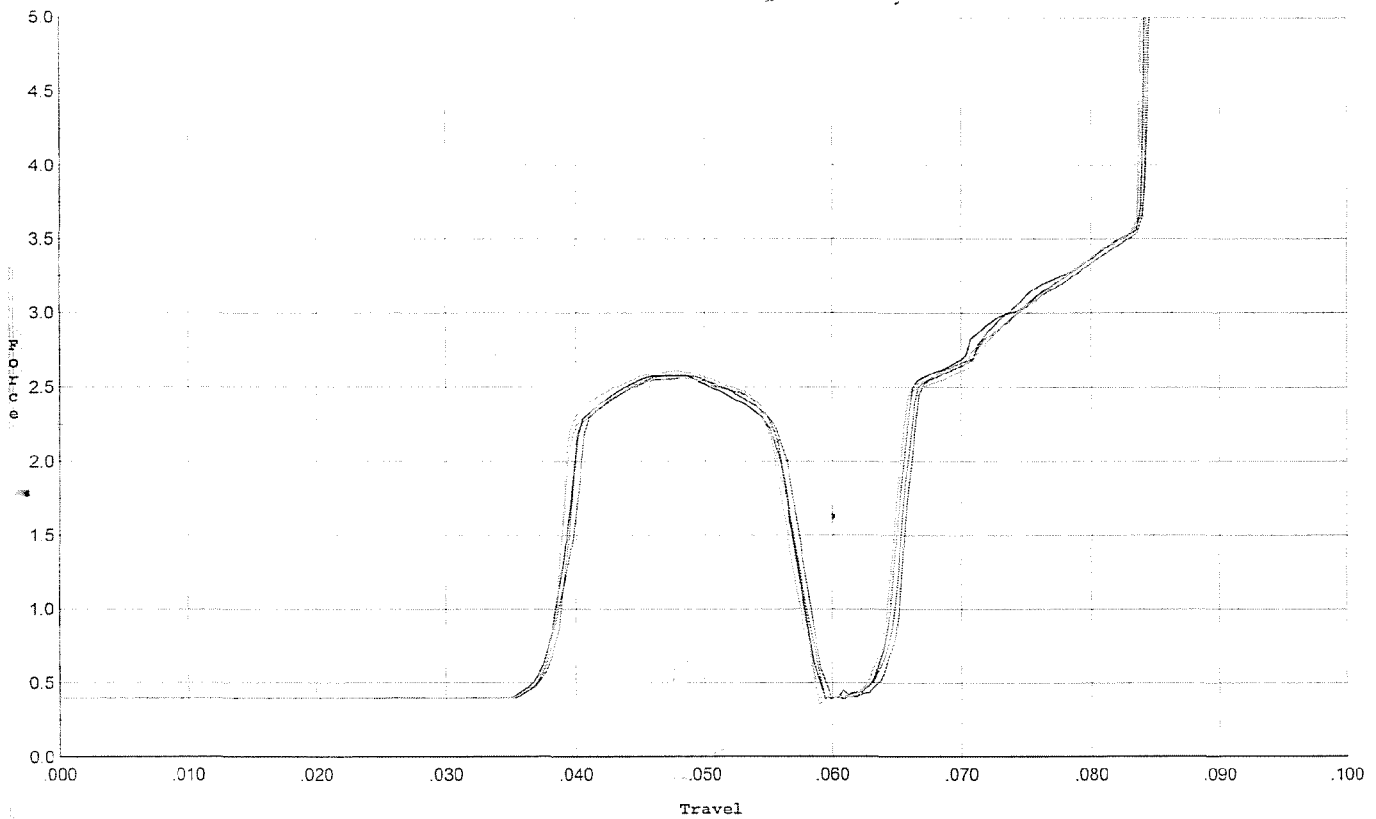
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	RH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-2-09	RH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-2-09	RH
	J) ASSEMBLE STOCK		1-21-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	RV
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.52</u> <u>2.62</u> <u>2.62</u> <u>2.74</u>	1-30-09	RV
	C) FUNCTION		2-2-09	RH
690	PACK		2/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



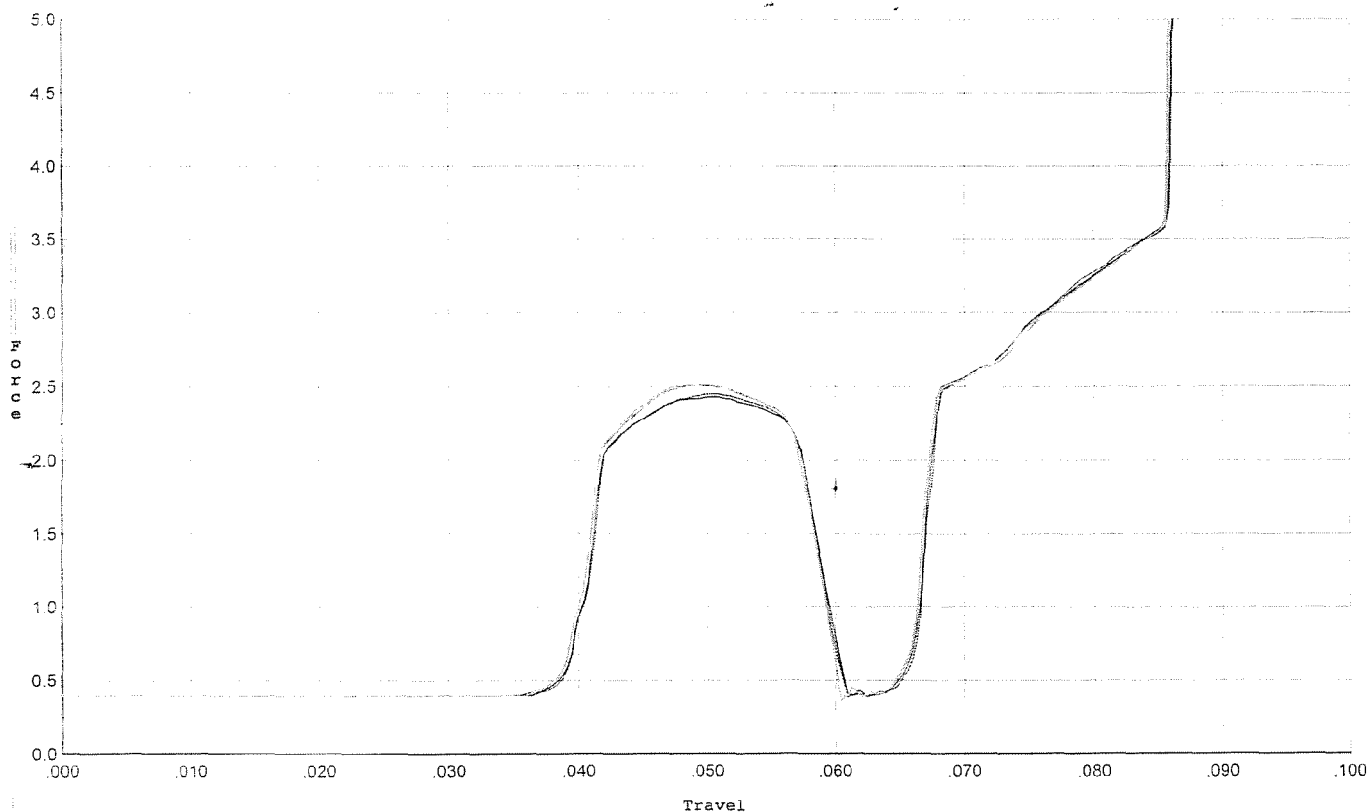
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.056	0.038	0.034	0.058		Set Trigger
2	2.577	0.056	0.038	0.034	0.058		Set Trigger
3	2.561	0.056	0.038	0.034	0.057		Set Trigger
4	2.566	0.056	0.038	0.034	0.058		Set Trigger
5	2.609	0.055	0.038	0.034	0.057		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



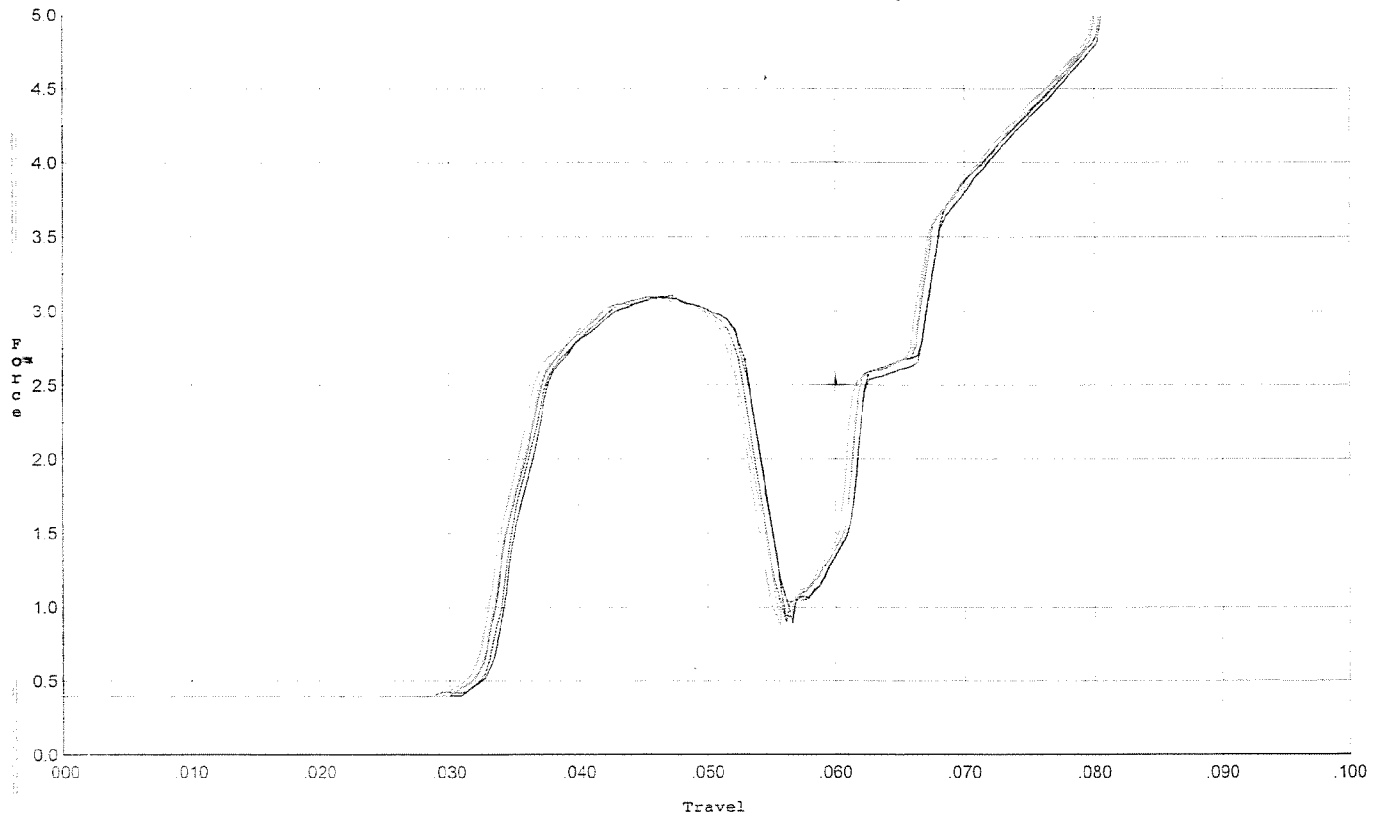
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.057	0.039	0.034	0.056		Set Trigger
2	2.430	0.057	0.039	0.034	0.056		Set Trigger
3	2.509	0.057	0.039	0.034	0.057		Set Trigger
4	2.519	0.058	0.039	0.034	0.057		Set Trigger
5	2.515	0.058	0.039	0.034	0.058		Set Trigger

Aug 248

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



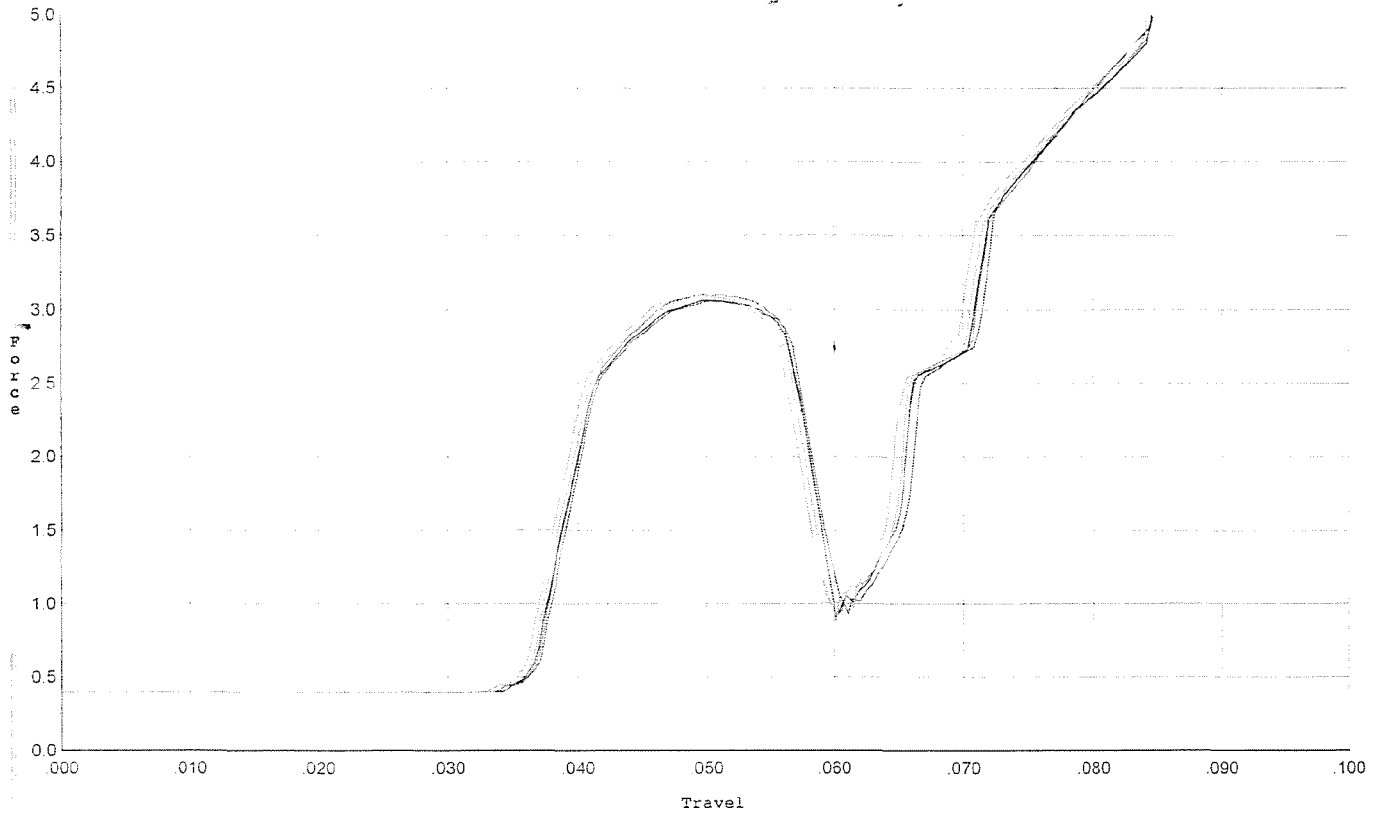
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.053	0.033	0.032	0.067		Set Trigger
2	3.091	0.053	0.033	0.032	0.066		Set Trigger
3	3.099	0.052	0.033	0.032	0.067		Set Trigger
4	3.078	0.053	0.033	0.032	0.068		
5	3.083	0.052	0.032	0.032	0.066		

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



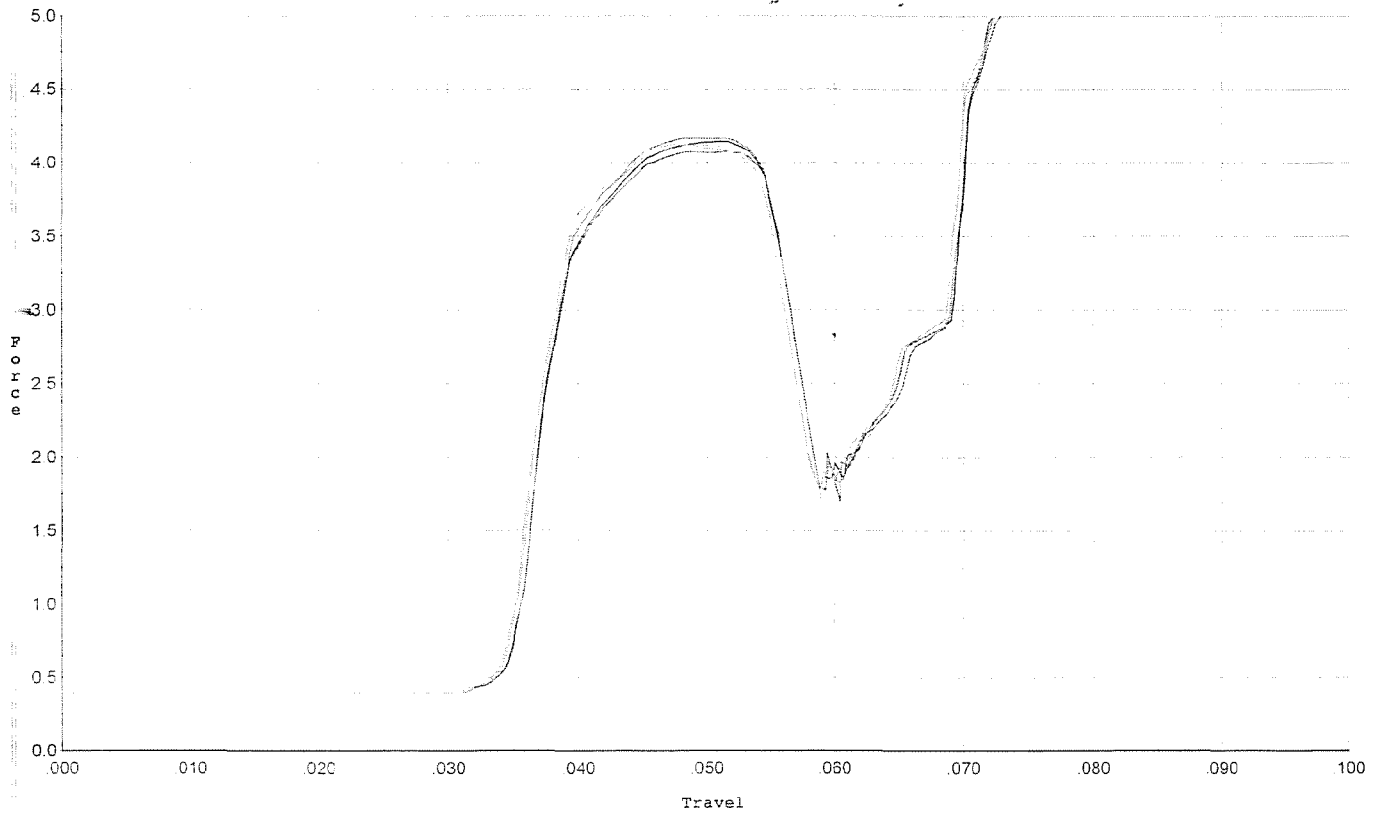
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.057	0.037	0.033	0.068		Set Trigger
2	3.064	0.057	0.037	0.032	0.069		Set Trigger
3	3.103	0.057	0.037	0.032	0.070		Set Trigger
4	3.091	0.056	0.037	0.033	0.069		Set Trigger
5	3.104	0.056	0.036	0.033	0.068		

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



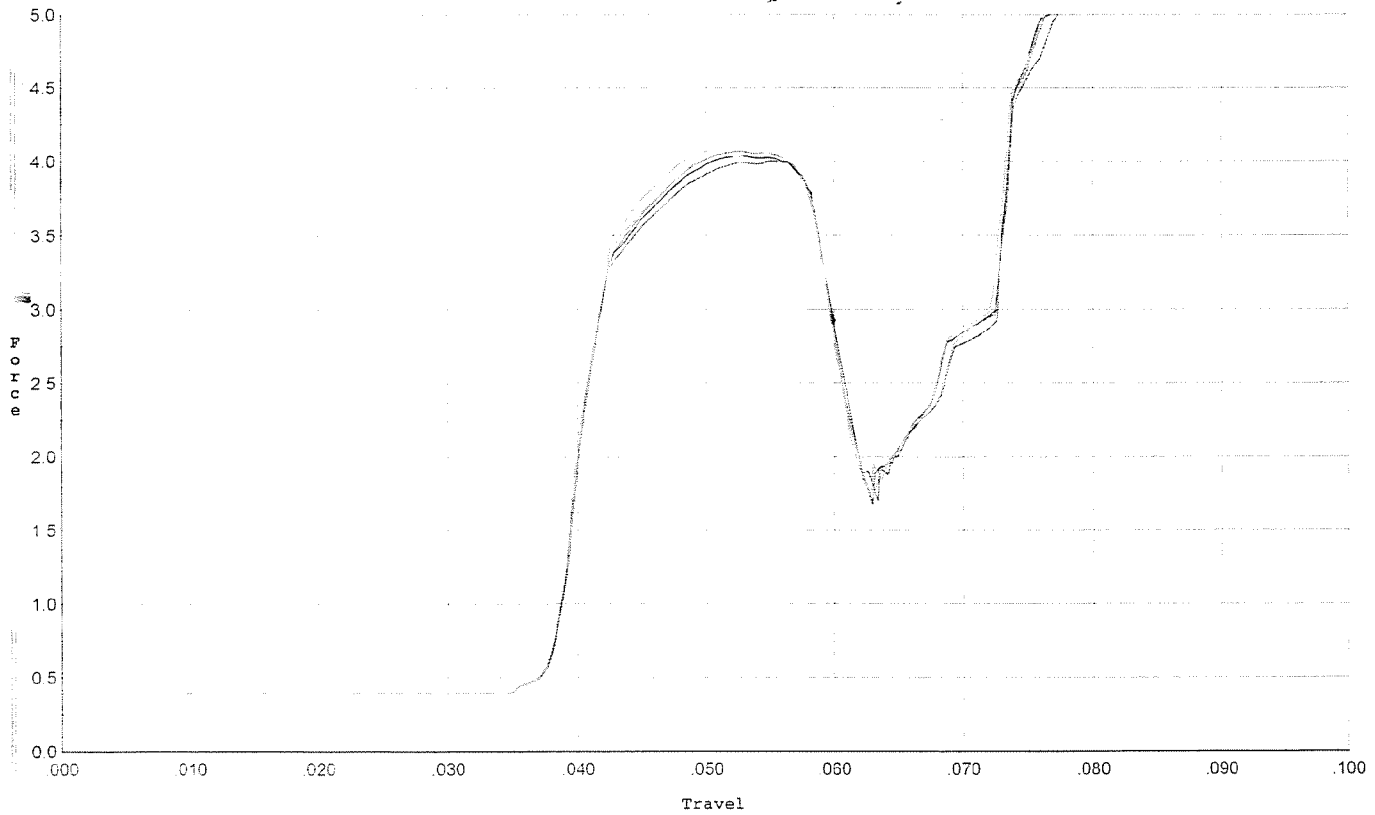
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.056	0.035	0.024	0.089		Set Trigger
2	4.141	0.056	0.035	0.024	0.090		Set Trigger
3	4.165	0.056	0.035	0.023	0.090		Set Trigger
4	4.118	0.055	0.034	0.023	0.088		Set Trigger
5	4.128	0.055	0.034	0.024	0.089		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



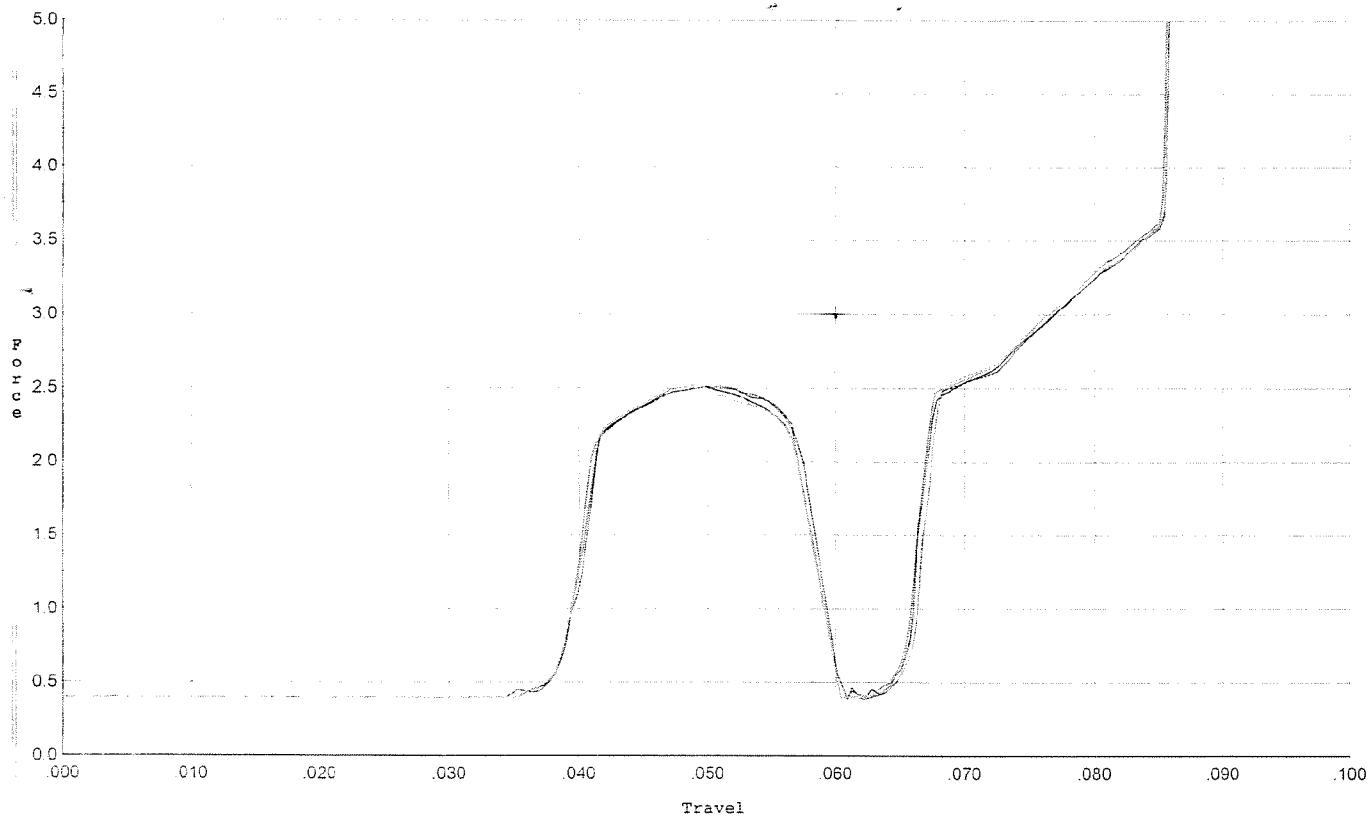
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.998	0.058	0.038	0.025	0.088		Set Trigger
2	4.035	0.058	0.038	0.024	0.089		Set Trigger
3	4.064	0.058	0.038	0.024	0.089		Set Trigger
4	4.032	0.058	0.038	0.024	0.089		Set Trigger
5	4.091	0.058	0.038	0.024	0.090		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



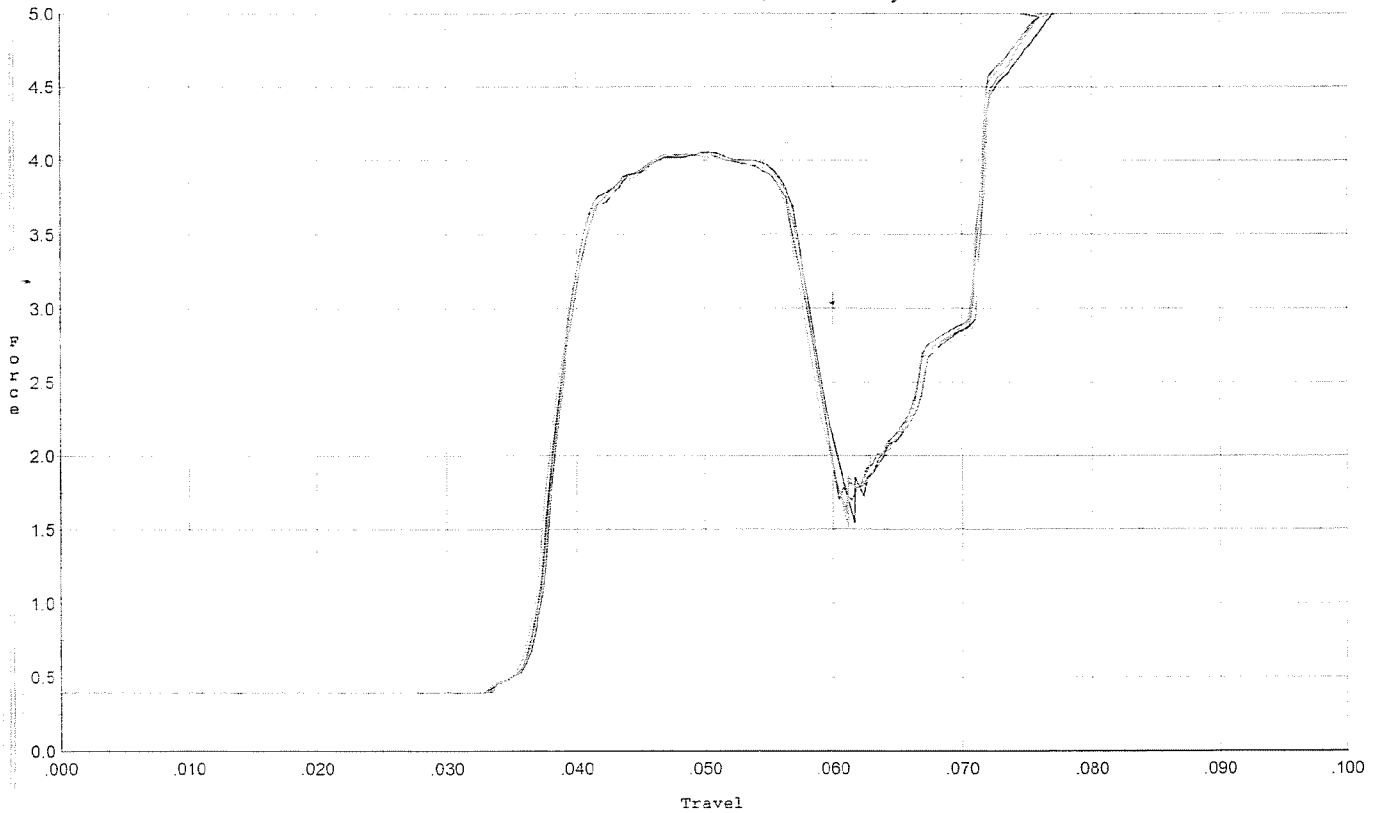
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.057	0.038	0.034	0.058		Set Trigger
2	2.518	0.058	0.038	0.034	0.059		Set Trigger
3	2.519	0.057	0.039	0.034	0.057		Set Trigger
4	2.514	0.057	0.039	0.034	0.057		Set Trigger
5	2.523	0.058	0.039	0.034	0.059		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.058	0.036	0.030	0.092		Set Trigger
2	4.053	0.057	0.036	0.031	0.090		Set Trigger
3	4.058	0.057	0.036	0.030	0.091		Set Trigger
4	4.047	0.057	0.036	0.030	0.090		Set Trigger
5	4.031	0.056	0.036	0.031	0.089		Set Trigger

Aug 4.04