

66778972

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



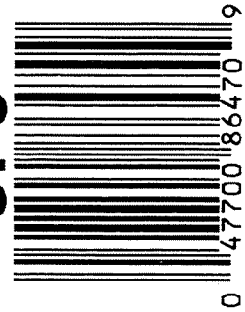
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778972

UPC



BM FORM

GUN SERIAL #

G 6778972

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	BSH
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8-21-08	BT
490	MAGNAFLUX BOLT		8/19/08	MB
500	ROLLMARK CALIBER		8/22/08	KT
520	GOFF BLAST BBL / REC		8/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-23	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

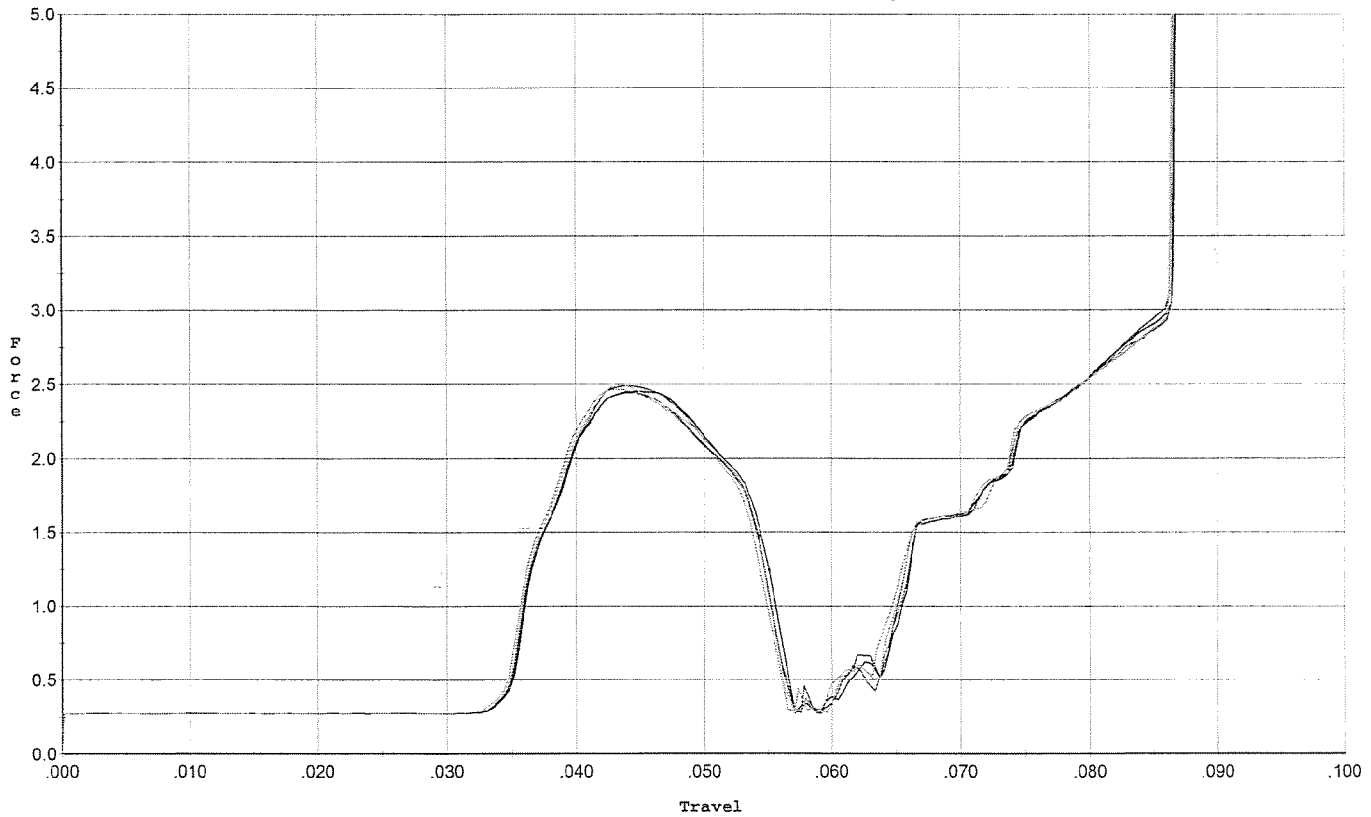
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-10-08	L.P.H.
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.48</u> <u>2.45</u> <u>2.37</u> <u>2.44</u>	9-24-08	TL
	C) FUNCTION		9-24-08	TL
690	PACK		12/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



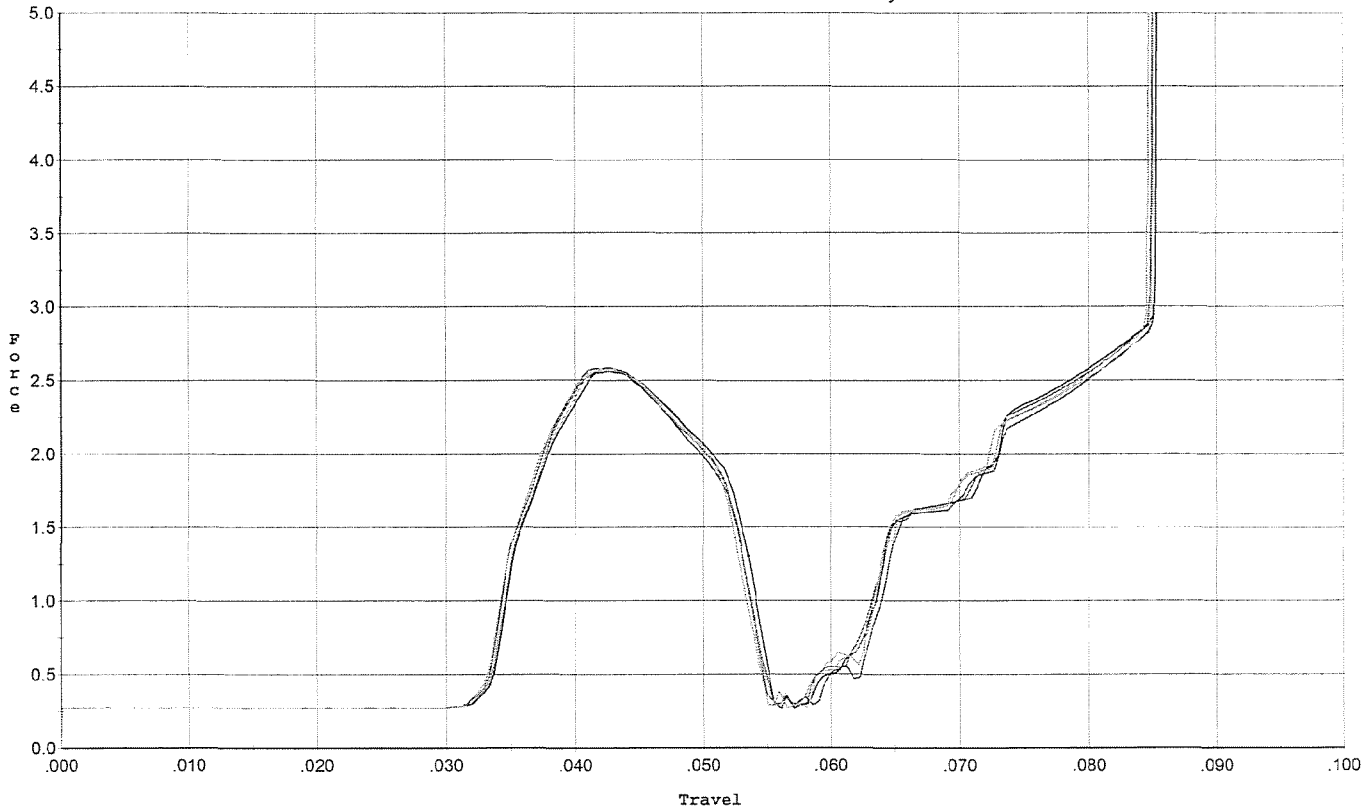
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.054	0.035	0.037	0.048		Set Trigger
2	2.453	0.055	0.035	0.037	0.049		Set Trigger
3	2.490	0.054	0.035	0.037	0.049		Set Trigger
4	2.495	0.054	0.035	0.037	0.049		Set Trigger
5	2.467	0.055	0.035	0.037	0.049		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



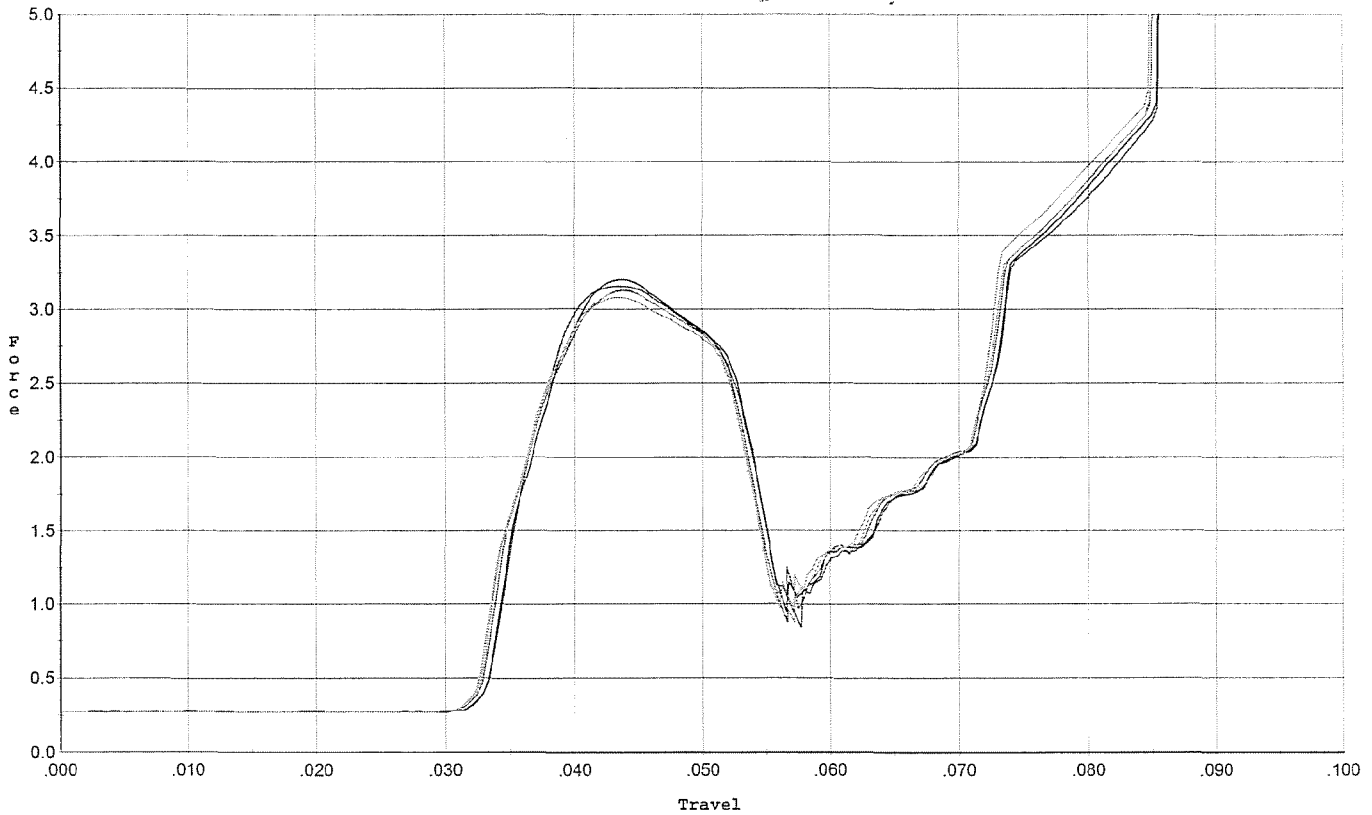
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.053	0.033	0.037	0.049		Set Trigger
2	2.561	0.054	0.034	0.037	0.050		Set Trigger
3	2.578	0.053	0.033	0.037	0.050		Set Trigger
4	2.580	0.053	0.033	0.037	0.049		Set Trigger
5	2.569	0.052	0.033	0.037	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



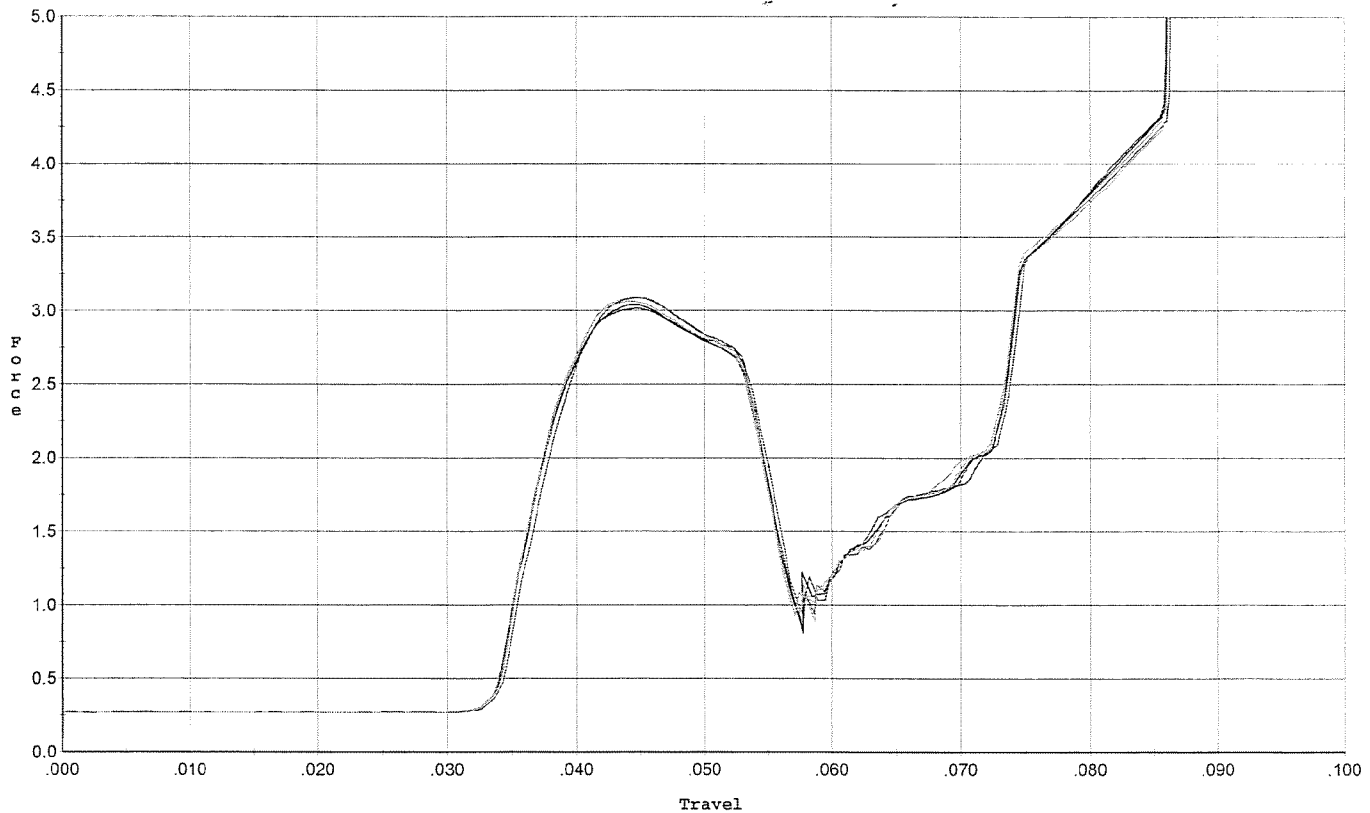
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.054	0.033	0.036	0.063		Set Trigger
2	3.201	0.054	0.033	0.036	0.063		Set Trigger
3	3.132	0.053	0.033	0.035	0.062		Set Trigger
4	3.125	0.053	0.033	0.035	0.062		Set Trigger
5	3.084	0.054	0.032	0.035	0.062		Set Trigger

Arg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



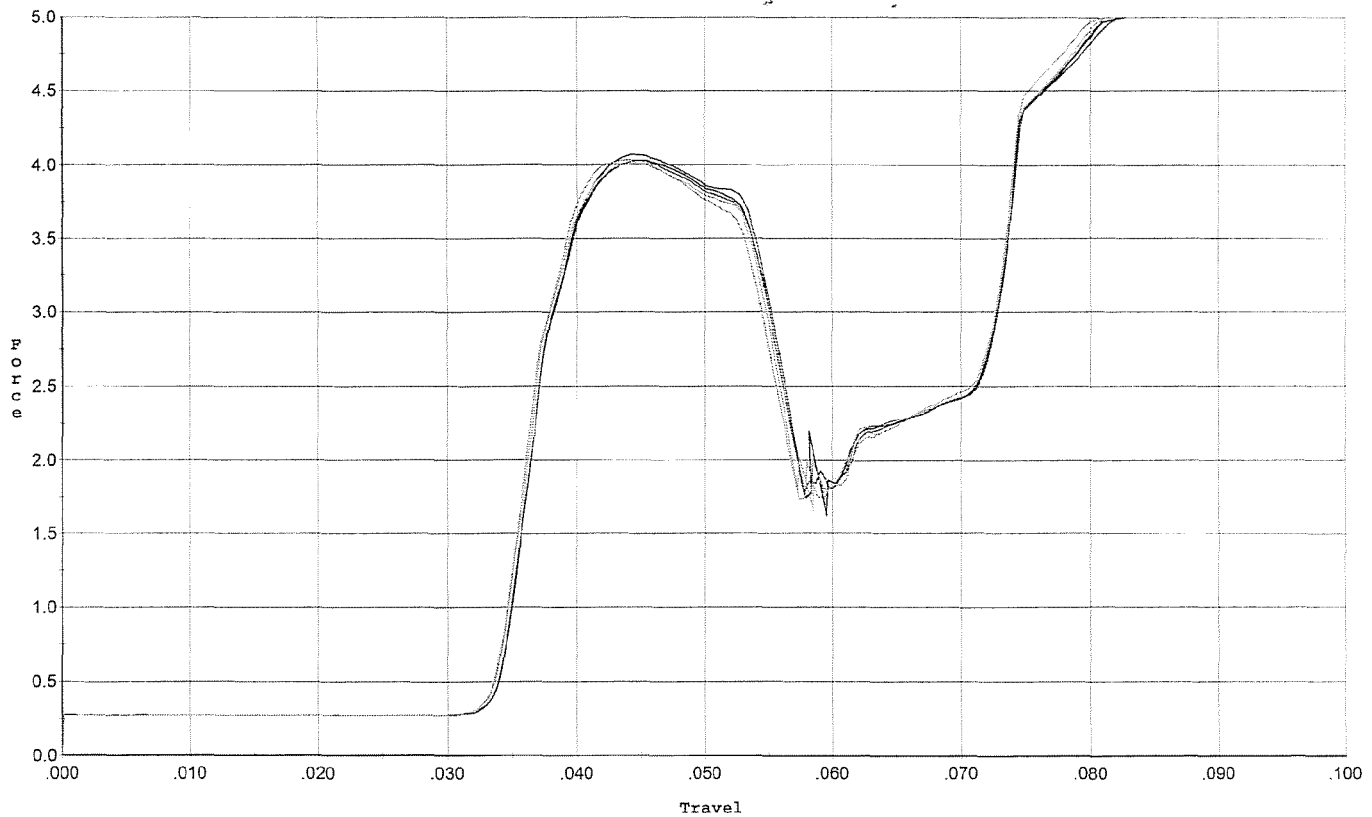
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.054	0.034	0.036	0.061		Set Trigger
2	3.042	0.054	0.034	0.036	0.060		Set Trigger
3	3.088	0.055	0.034	0.036	0.062		Set Trigger
4	3.090	0.054	0.034	0.036	0.061		Set Trigger
5	3.061	0.054	0.034	0.036	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



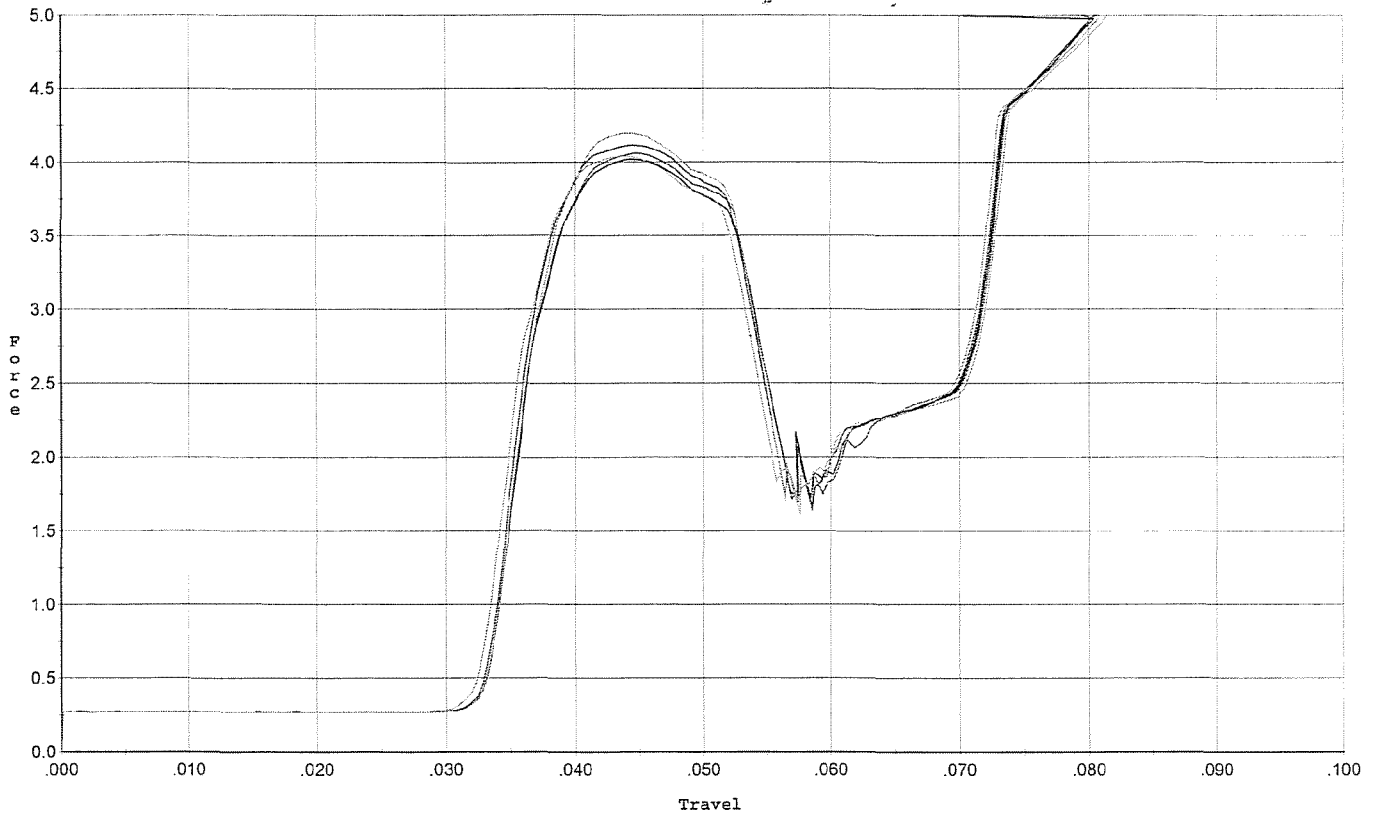
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.056	0.034	0.034	0.084		Set Trigger
2	4.029	0.055	0.034	0.035	0.081		Set Trigger
3	4.028	0.055	0.034	0.035	0.081		Set Trigger
4	4.010	0.055	0.033	0.034	0.082		Set Trigger
5	4.036	0.054	0.033	0.035	0.080		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



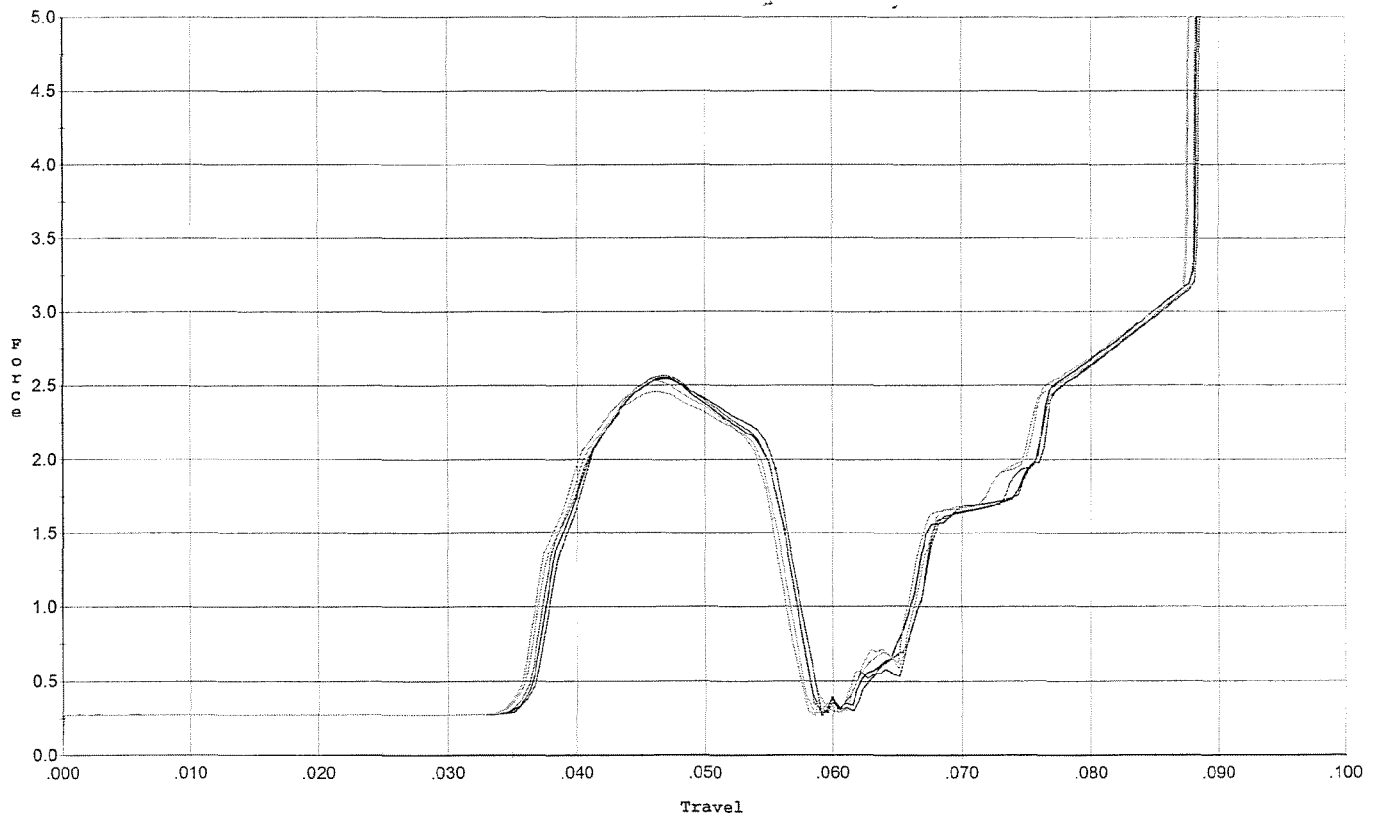
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.054	0.033	0.034	0.083		Set Trigger
2	4.021	0.054	0.033	0.034	0.080		Set Trigger
3	4.061	0.054	0.033	0.034	0.080		Set Trigger
4	4.041	0.054	0.032	0.034	0.081		Set Trigger
5	4.197	0.054	0.033	0.034	0.082		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Pritch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



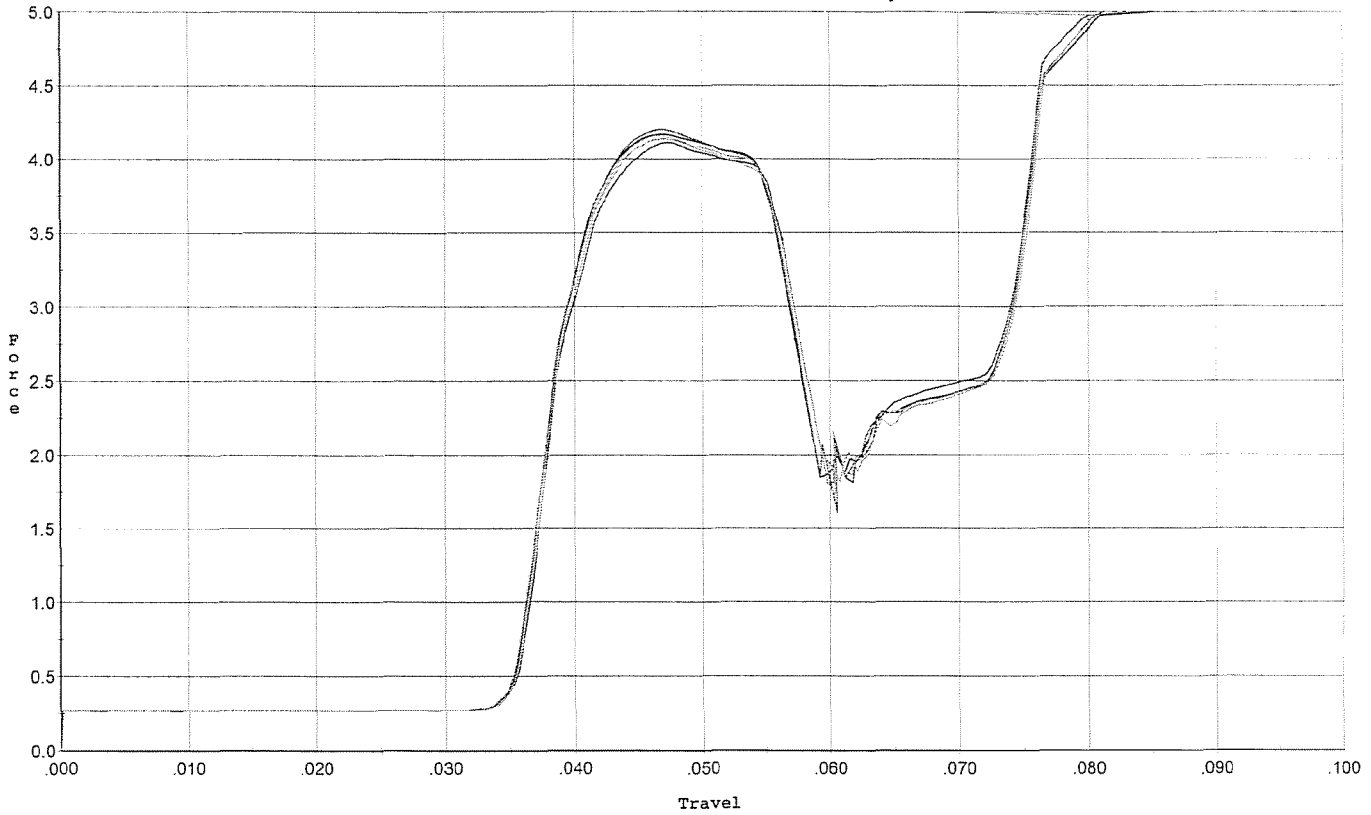
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.056	0.036	0.038	0.051		Set Trigger
2	2.553	0.056	0.036	0.038	0.051		Set Trigger
3	2.566	0.056	0.036	0.038	0.052		Set Trigger
4	2.456	0.056	0.036	0.037	0.050		Set Trigger
5	2.530	0.055	0.036	0.037	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.056	0.035	0.035	0.083		Set Trigger
2	4.168	0.057	0.035	0.035	0.086		Set Trigger
3	4.201	0.057	0.035	0.035	0.086		Set Trigger
4	4.136	0.056	0.035	0.035	0.084		Set Trigger
5	4.161	0.057	0.035	0.035	0.086		Set Trigger

Avg 4.15