C6275384

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®

Steel®

DSMB14P1005012402136 W52H098291A151 W31G1Y03A703000C6225384 88299

5081

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225384

OPERATION #	OPERATION NAME	DATE	INT
575-580	ASSEMBLY	1/22	F.B.
600	PROOF	1/28/88	RW
615	MAGNAFLUX BARREL	2/18/88	PJC.
	MAGNAFLUX BOLT	2/25/88	PJC.
620	COATING	3/24/88	SA
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

SCOPE # 1240

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225384

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A)Clean inside of Bolt Assembly		9/9/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/9/88	RW
	C) Inspect Ejector Hole for Chamfer		9/9/88	RW

QUALITY AUDIT

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/9/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		9 Sept 88	[illegible]
	F) Safety on Force	6 6 6	9 Sept 88	[illegible]
	G) Safety off Force	3 3 3	9 Sept 88	[illegible]
	H) Trigger Pull Test & Retainabilty		9 Sept 88	[illegible]
	I) Firing Pin Indent	.021 .021 .021	9 Sept 88	[illegible]
	J) Assemble Stock		9/15/88	RW
	K) Assemble Swivel Studs		10-7-88	[illegible]
	L) Attach Front & Rear Sight Assemblies		9/15/88	RW
	M) Iron Sight Alignment		9/15/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/15/88	RW
	0) Attach Scope to Rifle		9/15/88	RW
	P) Detach & Attach Scope 20 times		10-5-88	[illegible]
640	Gallery Target & Test	54 R 101 L	10/6/88	J-ES
	A) Optical Clearity of Scope		10/6/88	[illegible]
645	Inspect for Live Ammo		10/6/88	[illegible]
655	Final Inspection A) Headspace		10-7-88	[illegible]
	B) Trigger Pull		10-7-88	[illegible]
	C) Function		10-21-88	[illegible]
660	Pack		10-21-88	[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225384

DATE 7/16/90

TESTER RB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.34	2.50		MIN. SETTING,
PULL #2	2.40	2.48	2.47		NO AVG. OF 5
PULL #3	2.17	2.38	2.51		READINGS ACCEPT-
PULL #4	2.36	2.41	2.51		ABLE LESS THAN 2#
PULL #5	2.28	2.34	2.46		
TOTAL	11.55	11.95	12.45		
AVG.	2.31	2.39	2.49		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.17		
PULL #2	3.10	3.16		
PULL #3	3.05	3.15		
PULL #4	3.14	3.13		
PULL #5	3.14	3.13		
TOTAL	15.55	15.74		
AVG.	3.11	3.148		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.07		
PULL #2	4.04	4.04		
PULL #3	4.04	3.97		
PULL #4	4.03	4.08		
PULL #5	4.05	4.04		
TOTAL	20.15	20.20		
AVG.	4.03	4.04		

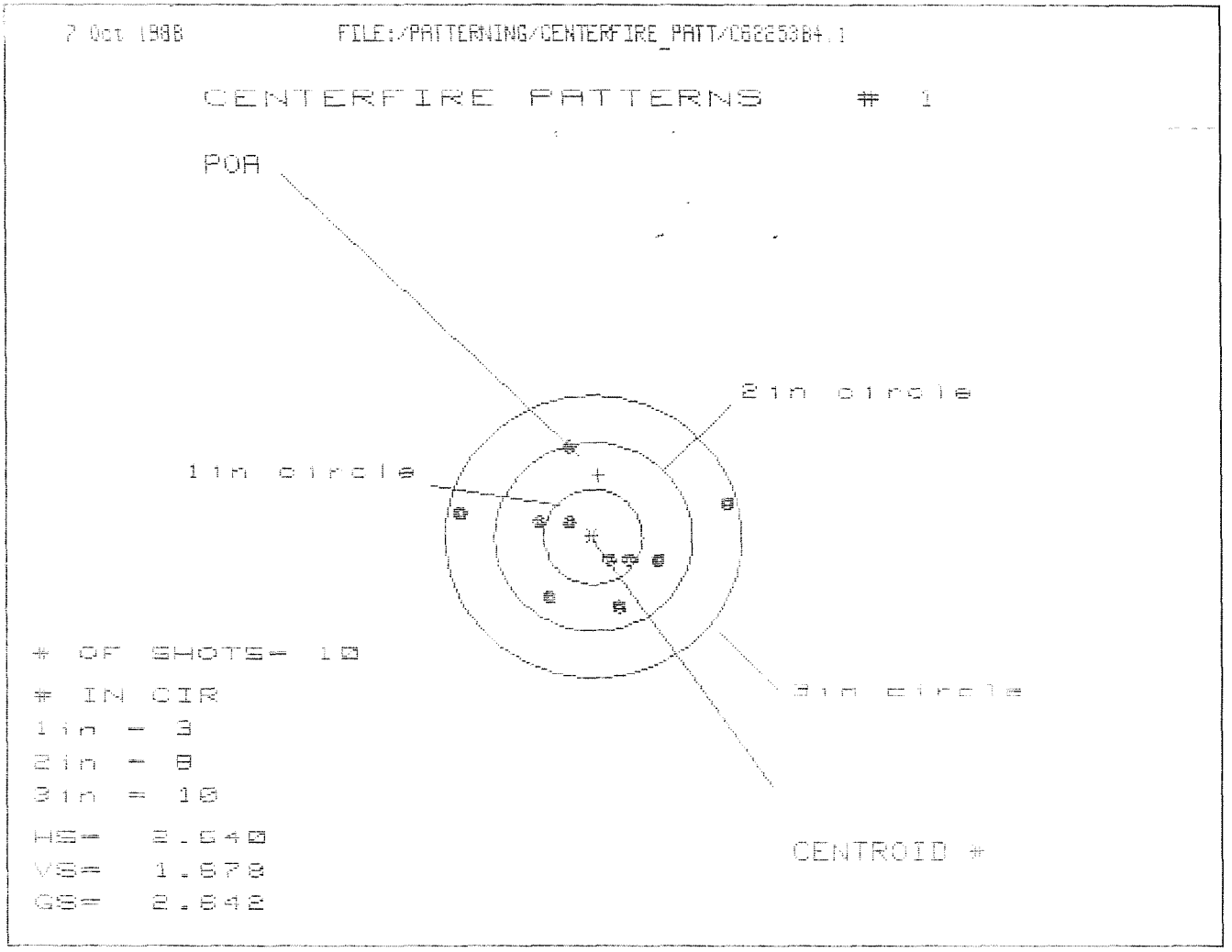
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225384

CENTROIDAL DISTANCES

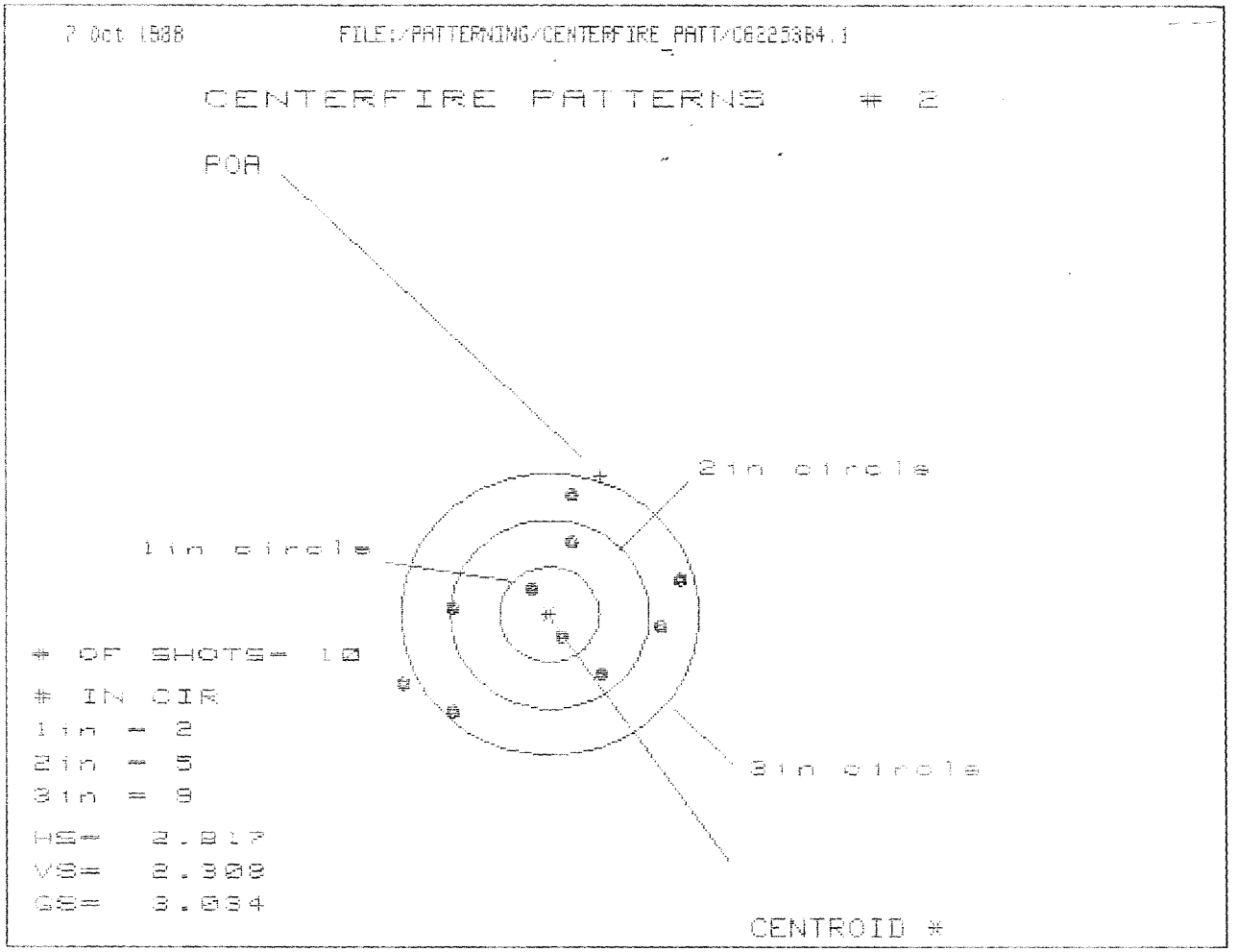
0	TO	1	.661375
1	TO	2	.933486
1	TO	3	1.02963
1	TO	4	1.22594
1	TO	5	2.08135

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4368
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.246
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.32084

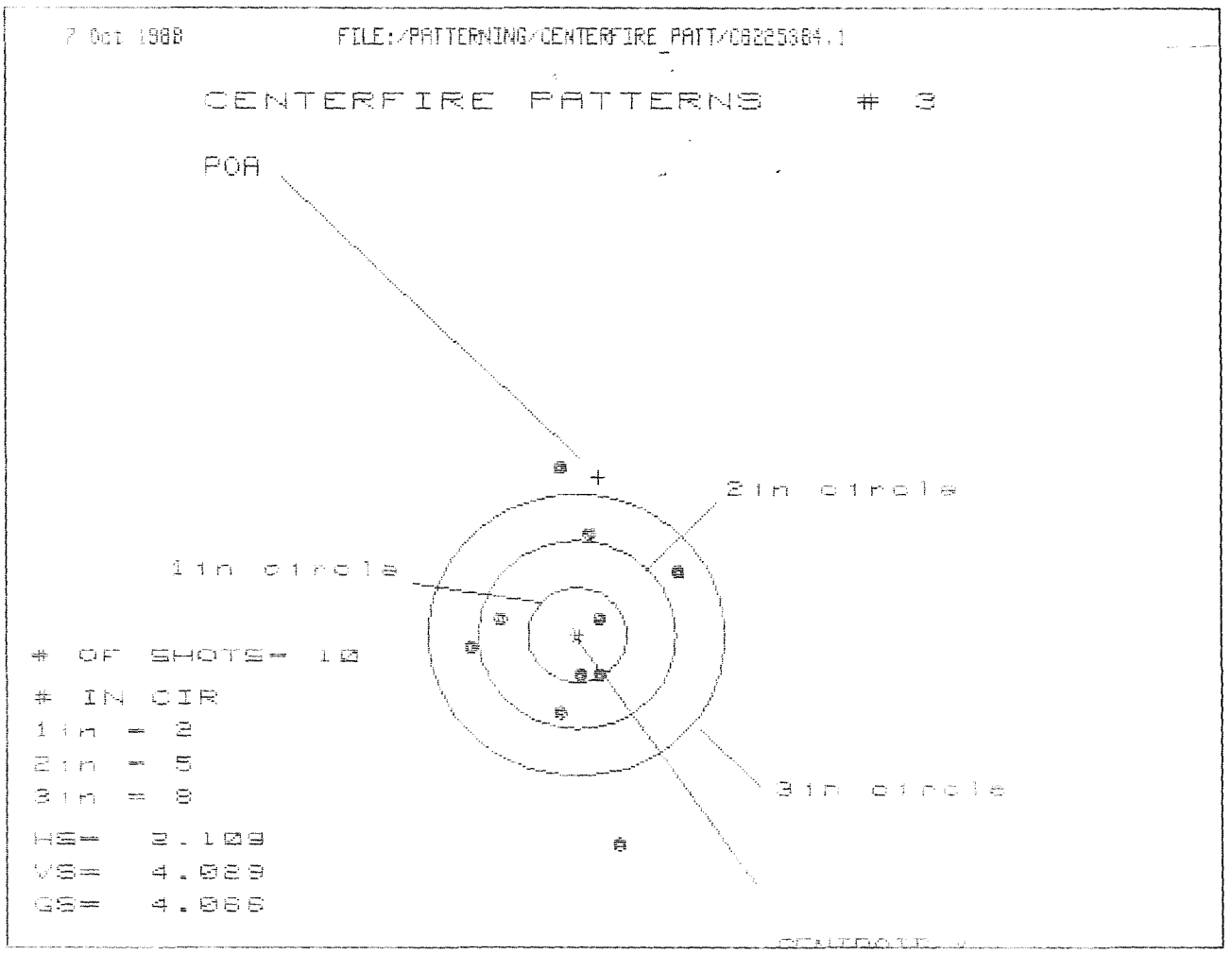
THE AMR FOR THIS RIFLE IS: .9992



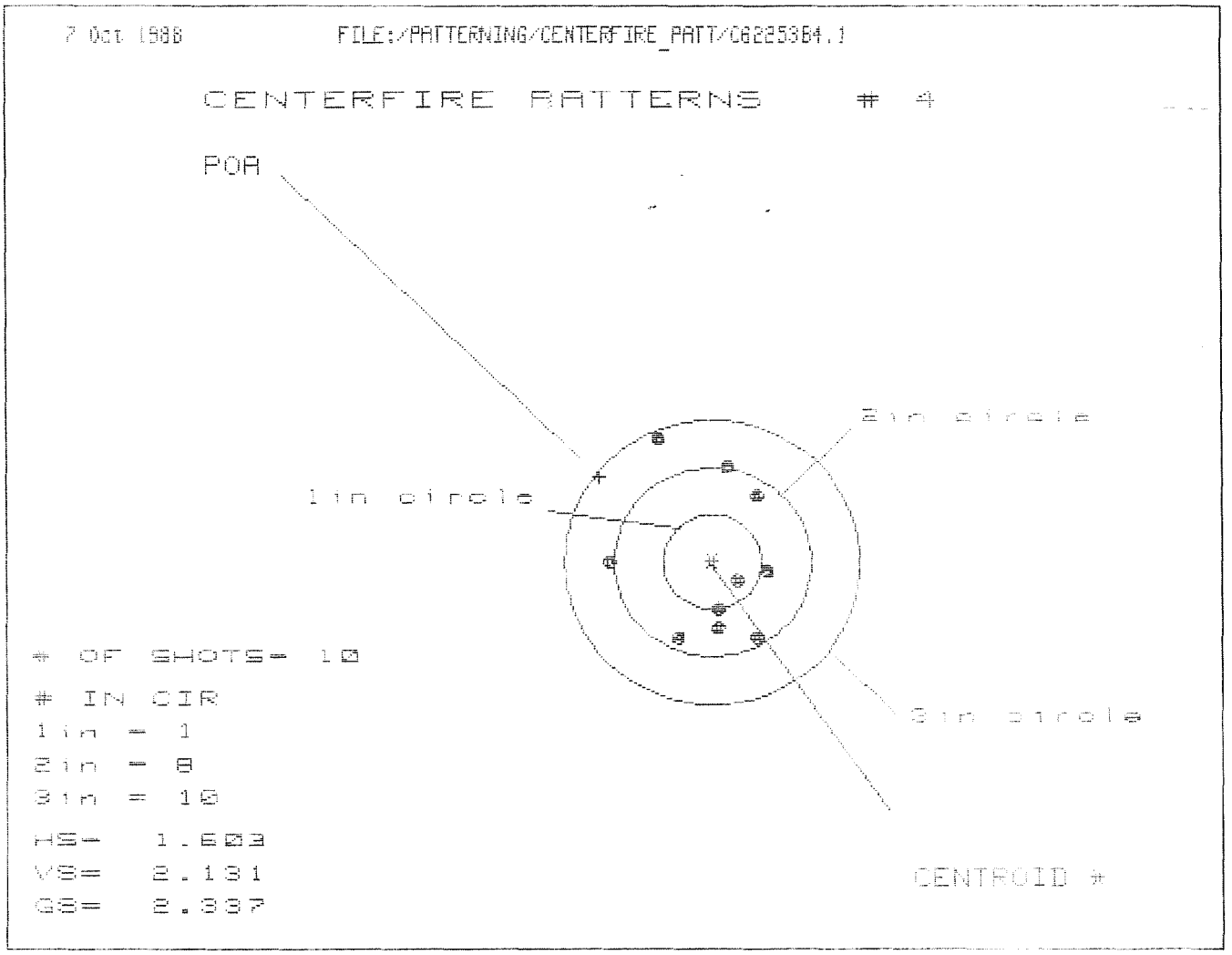
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.336	.827	.682
MINIMUM X	:	-1.304	-1.155	-.505
MAXIMUM Y	:	.940	.982	1.022
MINIMUM Y	:	-.738	-.696	-.656
CENTROID X	:	-.056	-.205	-.060
CENTROID Y	:	-.659	-.781	-.741
POA TO CENTROID in.	:	.662	.730	.743
MIN RADIUS	:	.279	.265	.225
MEAN RADIUS	:	.753	.677	.591
MAX RADIUS	:	1.388	1.199	1.053
HORIZONTAL SPREAD	:	2.640	1.982	1.187
VERTICAL SPREAD	:	1.678	1.678	1.678
EXTREME SPREAD	:	2.642	2.037	1.741
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	



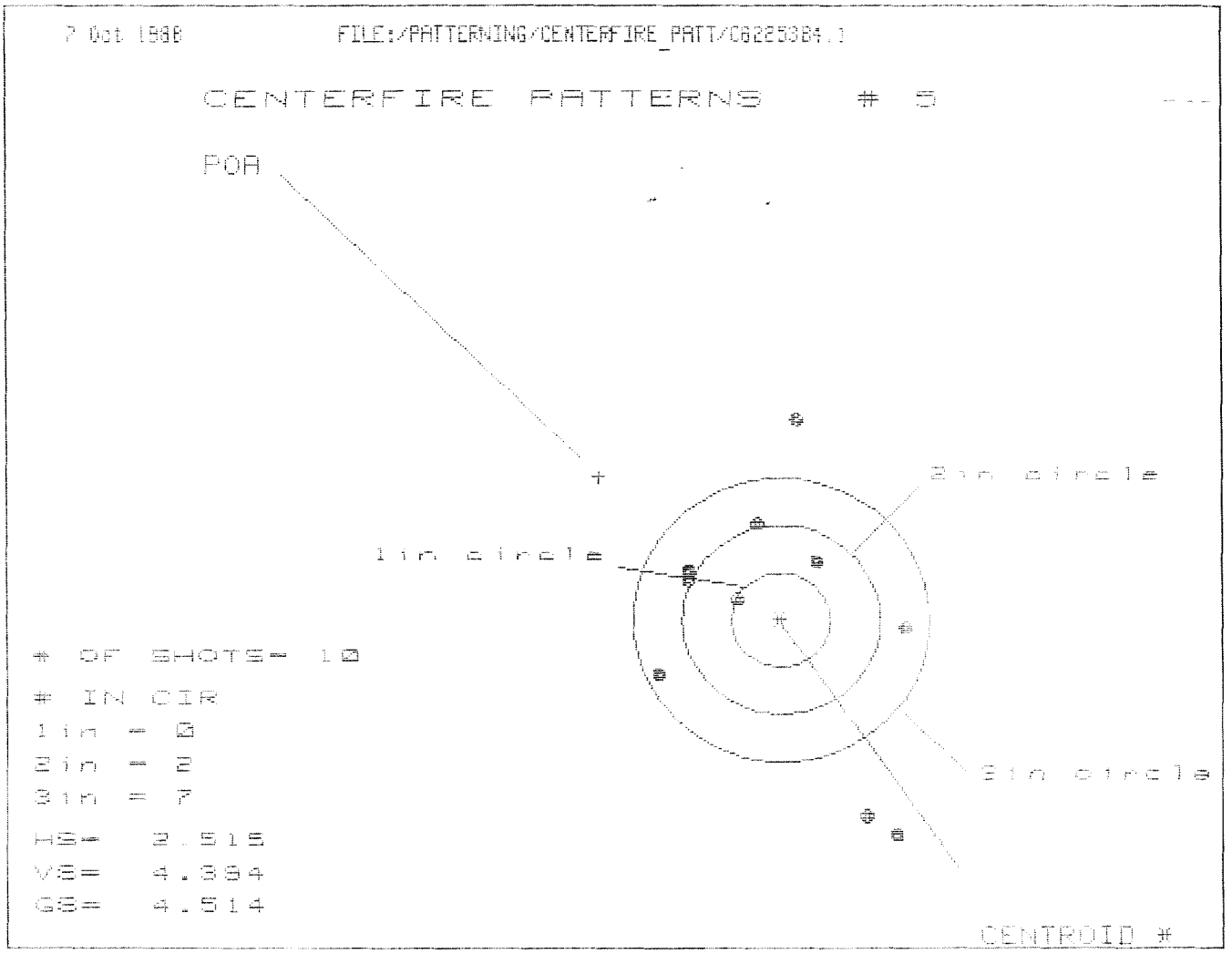
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.369	1.208	1.061
MINIMUM X	:	-1.448	-1.175	-1.252
MAXIMUM Y	:	1.240	1.157	1.013
MINIMUM Y	:	-1.068	-1.151	-.843
CENTROID X	:	-.520	-.359	-.212
CENTROID Y	:	-1.469	-1.386	-1.242
POA TO CENTROID in.	:	1.558	1.432	1.260
MIN RADIUS	:	.253	.327	.474
MEAN RADIUS	:	1.009	.930	.837
MAX RADIUS	:	1.630	1.645	1.258
HORIZONTAL SPREAD	:	2.817	2.383	2.313
VERTICAL SPREAD	:	2.308	2.308	1.856
EXTREME SPREAD	:	3.034	2.787	2.329
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.025	1.068	1.034
MINIMUM X	:	-1.084	-1.041	-1.055
MAXIMUM Y	:	1.781	1.531	1.062
MINIMUM Y	:	-2.248	-1.032	-.841
CENTROID X	:	-.223	-.266	-.252
CENTROID Y	:	-1.675	-1.425	-1.616
POA TO CENTROID in.	:	1.690	1.450	1.636
MIN RADIUS	:	.325	.285	.313
MEAN RADIUS	:	1.038	.906	.794
MAX RADIUS	:	2.281	1.535	1.282
HORIZONTAL SPREAD	:	2.109	2.109	2.109
VERTICAL SPREAD	:	4.029	2.563	1.903
EXTREME SPREAD	:	4.066	2.563	2.283
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.553	.493	.355
MINIMUM X	:	-1.050	-1.110	-.556
MAXIMUM Y	:	1.326	1.109	1.133
MINIMUM Y	:	-.805	-.658	-.634
CENTROID X	:	1.145	1.205	1.343
CENTROID Y	:	-.905	-1.052	-1.076
POA TO CENTROID in.	:	1.460	1.599	1.721
MIN RADIUS	:	.280	.175	.040
MEAN RADIUS	:	.815	.701	.612
MAX RADIUS	:	1.429	1.126	1.137
HORIZONTAL SPREAD	:	1.603	1.603	.911
VERTICAL SPREAD	:	2.131	1.767	1.767
EXTREME SPREAD	:	2.337	1.828	1.828
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.267	1.398	1.526
MINIMUM X	:	-1.248	-1.117	-.989
MAXIMUM Y	:	2.161	1.913	1.620
MINIMUM Y	:	-2.233	-2.342	-1.117
CENTROID X	:	1.838	1.707	1.579
CENTROID Y	:	-1.522	-1.274	-.981
POA TO CENTROID in.	:	2.387	2.130	1.859
MIN RADIUS	:	.508	.323	.370
MEAN RADIUS	:	1.399	1.189	.954
MAX RADIUS	:	2.529	2.554	1.672
HORIZONTAL SPREAD	:	2.515	2.515	2.515
VERTICAL SPREAD	:	4.394	4.255	2.737
EXTREME SPREAD	:	4.514	4.318	3.076
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		7	

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225384

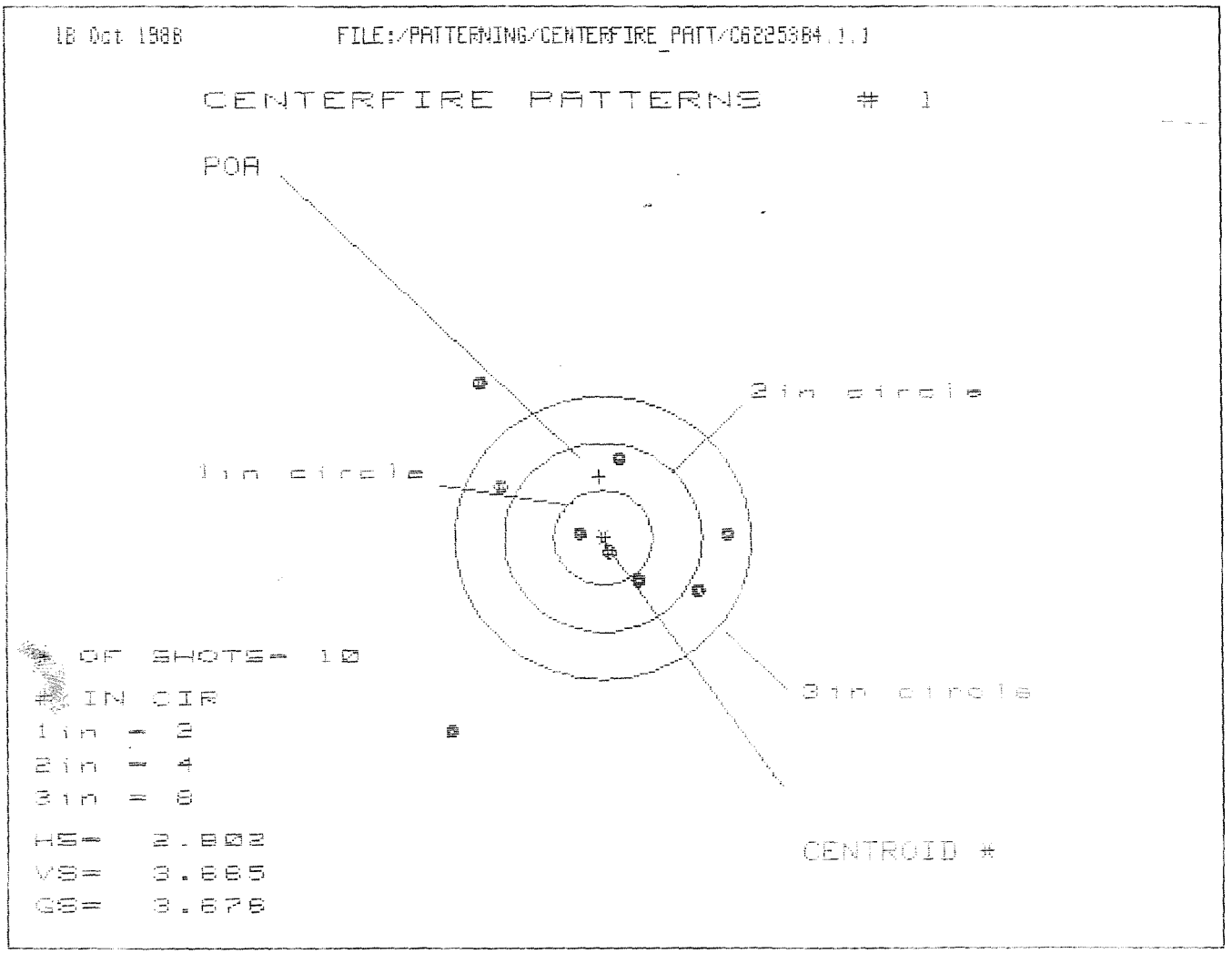
CENTROIDAL DISTANCES

0	TO	1	.647117
1	TO	2	.316128
1	TO	3	1.24918
1	TO	4	1.14539
1	TO	5	1.41863

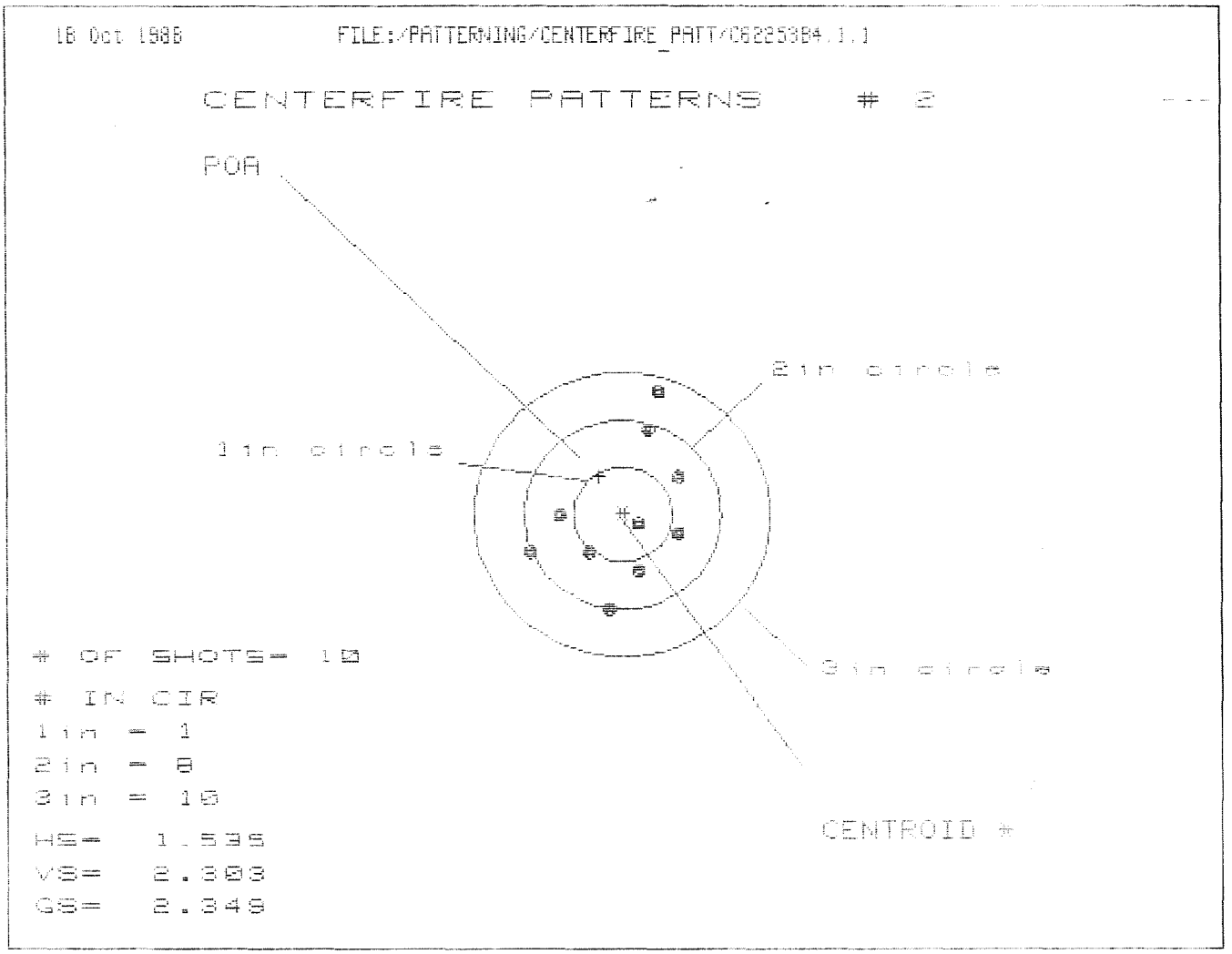
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1602
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1602
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .226507

THE AMR FOR THIS RIFLE IS: 1.073

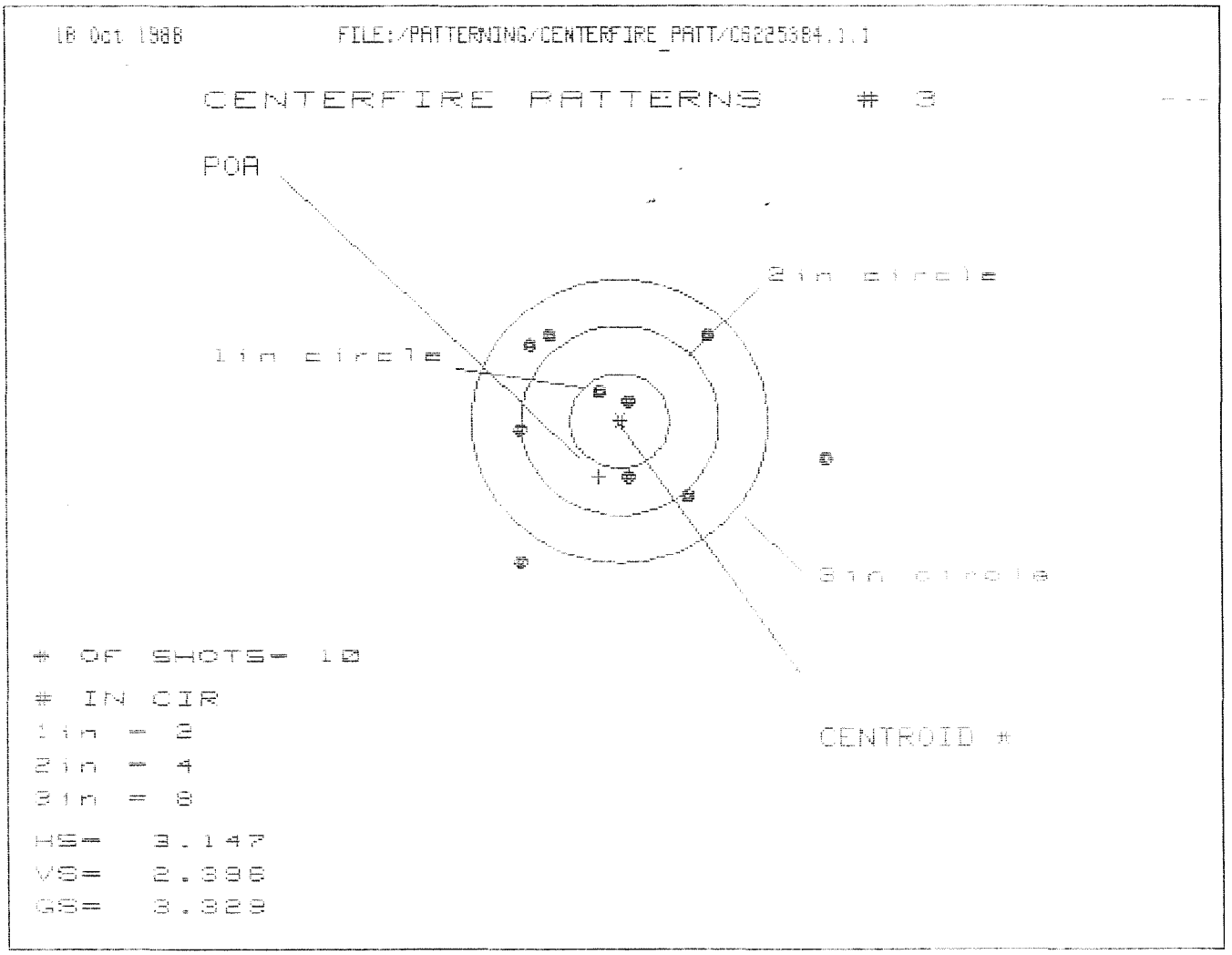
INTERCHANGEABILITY



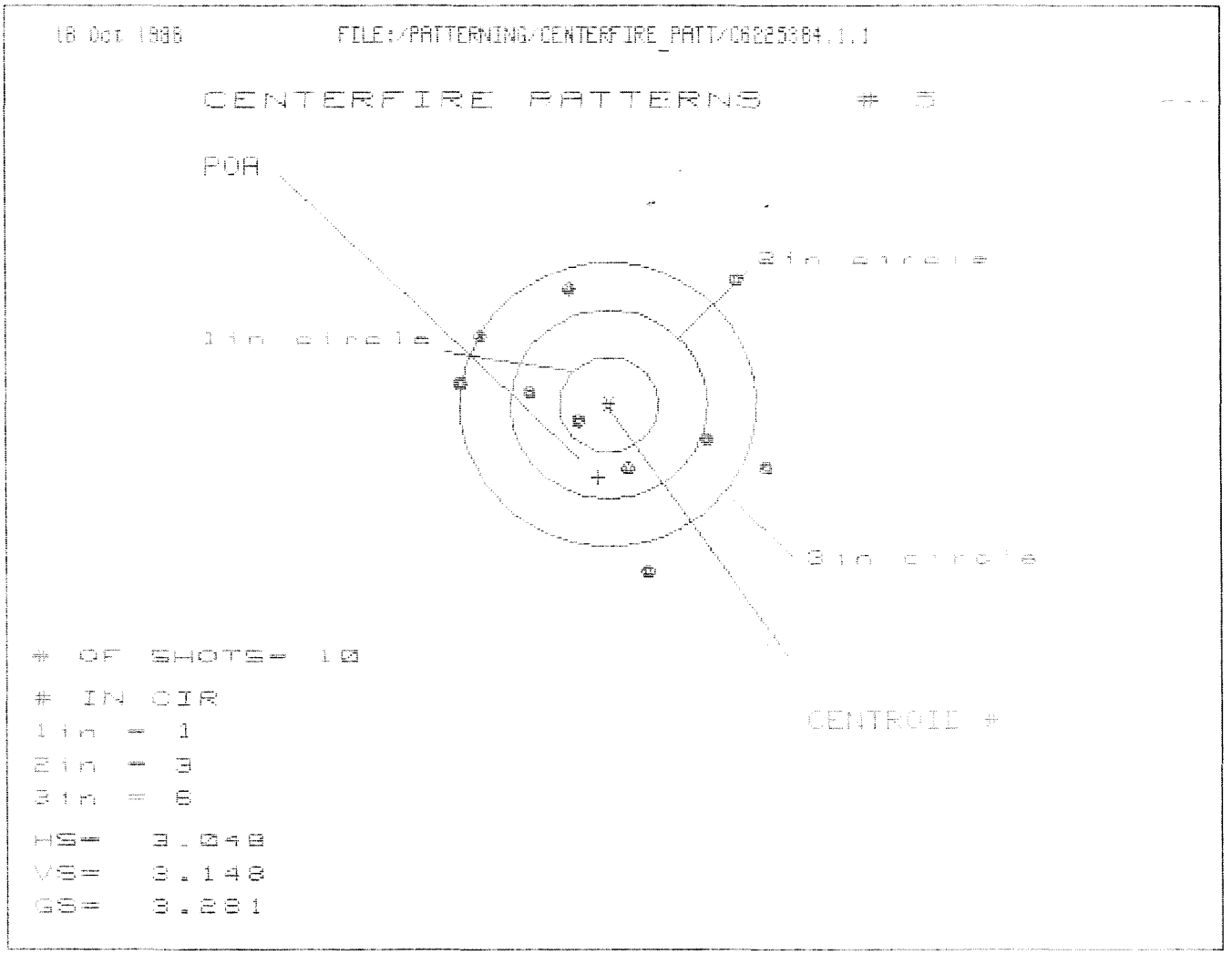
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.255	1.083	.903
MINIMUM X	:	-1.547	-1.436	-1.353
MAXIMUM Y	:	1.642	1.417	.822
MINIMUM Y	:	-2.023	-.812	-.635
CENTROID X	:	.038	.210	.390
CENTROID Y	:	-.646	-.421	-.598
POA TO CENTROID in.	:	.647	.470	.714
MIN RADIUS	:	.162	.383	.340
MEAN RADIUS	:	1.133	.975	.806
MAX RADIUS	:	2.547	2.017	1.450
HORIZONTAL SPREAD	:	2.802	2.519	2.257
VERTICAL SPREAD	:	3.665	2.229	1.457
EXTREME SPREAD	:	3.676	3.137	2.318
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	



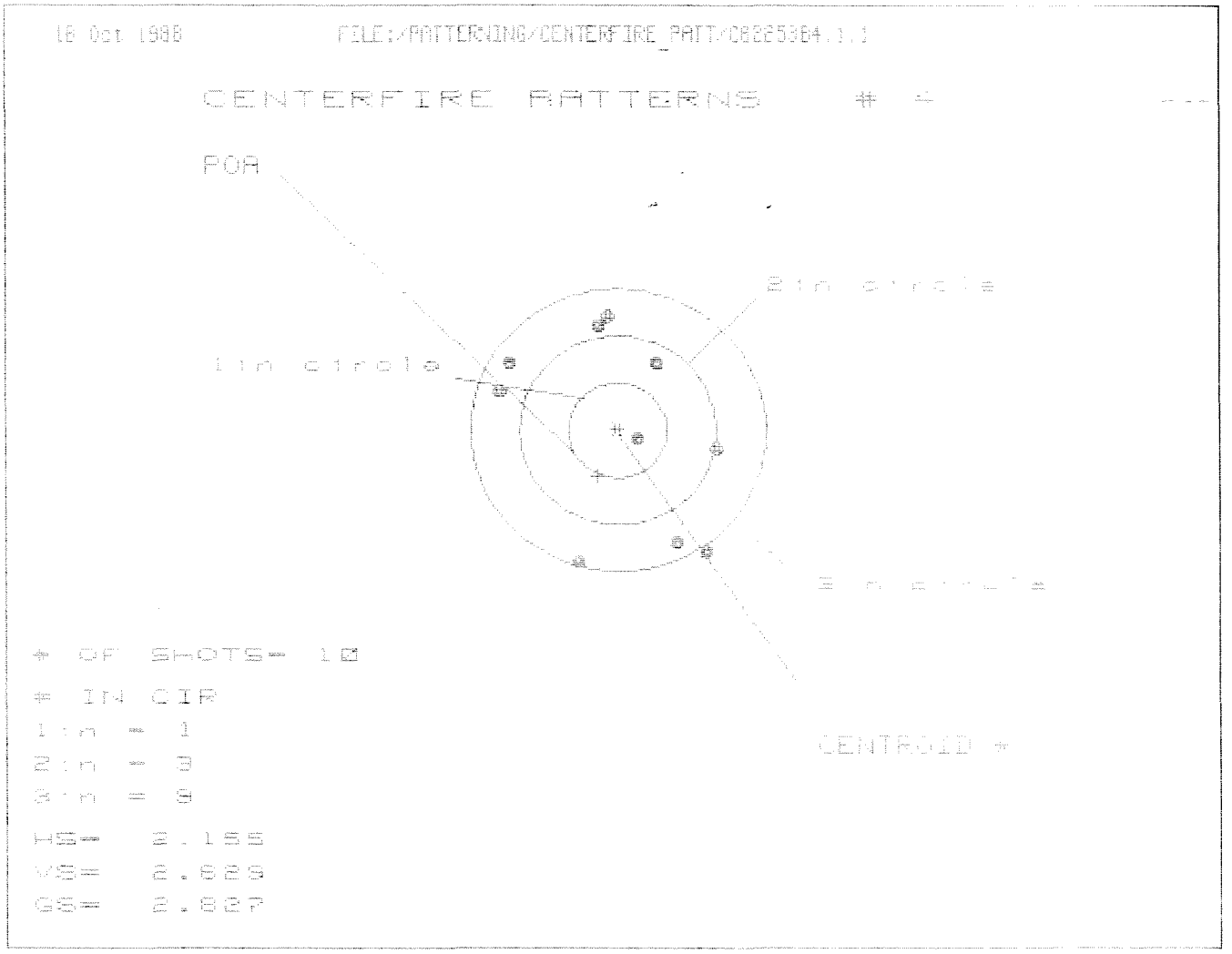
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.597	.633	.520
MINIMUM X	:	-.938	-.902	-.715
MAXIMUM Y	:	1.327	1.070	1.042
MINIMUM Y	:	-.976	-.828	-.856
CENTROID X	:	.239	.203	.316
CENTROID Y	:	-.402	-.550	-.522
POA TO CENTROID in.	:	.468	.586	.610
MIN RADIUS	:	.147	.191	.082
MEAN RADIUS	:	.758	.670	.622
MAX RADIUS	:	1.366	1.100	1.051
HORIZONTAL SPREAD	:	1.535	1.535	1.235
VERTICAL SPREAD	:	2.303	1.898	1.898
EXTREME SPREAD	:	2.349	1.932	1.932
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	8		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.121	1.104	1.085
MINIMUM X	:	-1.026	-.790	-.856
MAXIMUM Y	:	.939	.898	.711
MINIMUM Y	:	-1.457	-1.498	-1.018
CENTROID X	:	.212	-.024	.075
CENTROID Y	:	.591	.632	.820
POA TO CENTROID in.	:	.628	.633	.823
MIN RADIUS	:	.225	.324	.133
MEAN RADIUS	:	1.079	.940	.802
MAX RADIUS	:	2.153	1.694	1.306
HORIZONTAL SPREAD	:	3.147	1.894	1.661
VERTICAL SPREAD	:	2.396	2.396	1.728
EXTREME SPREAD	:	3.329	3.009	2.283
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.583	1.725	1.788
MINIMUM X	:	-1.465	-1.323	-1.260
MAXIMUM Y	:	1.372	1.417	1.214
MINIMUM Y	:	-1.776	-1.624	-.746
CENTROID X	:	.106	-.036	-.099
CENTROID Y	:	.771	.619	.822
POA TO CENTROID in.	:	.779	.620	.828
MIN RADIUS	:	.378	.187	.272
MEAN RADIUS	:	1.268	1.163	1.089
MAX RADIUS	:	1.877	1.809	1.937
HORIZONTAL SPREAD	:	3.048	3.048	3.048
VERTICAL SPREAD	:	3.148	3.041	1.960
EXTREME SPREAD	:	3.281	3.247	3.247
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		6	



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.970	1.069	1.034
MINIMUM X	:	-1.185	-1.086	-1.121
MAXIMUM Y	:	1.234	1.095	.903
MINIMUM Y	:	-1.395	-1.534	-1.527
CENTROID X	:	.206	.106	.141
CENTROID Y	:	.487	.636	.818
POA TO CENTROID in.	:	.529	.635	.830
MIN RADIUS	:	.210	.377	.514
MEAN RADIUS	:	1.127	1.074	.988
MAX RADIUS	:	1.539	1.558	1.666
HORIZONTAL SPREAD	:	2.155	2.155	2.155
VERTICAL SPREAD	:	2.629	2.629	2.430
EXTREME SPREAD	:	2.827	2.641	2.586
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	

BARBER - M24 0059867

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/LEUPOLD 10X SCOPE SNIPER M-24

INITIAL	CUSTOMER ORDER NO.
JJM	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	MODEL AND GRADE	ORDER
11/01/90	11/01/90		C6225384	700 7.62 NATO	R 90-28750

ACCESSORIES: HARD CASE

FROM:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY
09050

ACCOUNT NUMBER	ACCOUNT NUMBER N/C		PROM. DATE	ESTIMATED	VIA
		WRITE ☐ CLEAN/TEST			UPS

REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL

GUN CONDITION: ☐ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

CUSTOMER'S REQUEST: Repaired per Government maintenance letter 90-2

MAIN FAULT: Fired 11/9/91

PARTS	

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

RD6925 REV. 7/90

MAINTENANCE REQUEST

For use of this form, see PAM 738-750; the proponent agency is DCSLOG

PAGE NO. | NO. OF PAGES | REQUIREMENT CONTROL SYMBOL | CONTROL NUMBER

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO.
WH09AA	FCO ½ (SFG(A))	4044 318

2a. IF INTRANSIT CUSTOMER, ENTER DATA IN BLOCKS 2b, AND 2c.	2b. SAMS-2 UIC	2c. UTILIZATION CODE

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO.

4a. UIC SUPPORT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
		1005 01 240 2136

8. MODEL: M24

9. NOUN: Rifle 7.62 MM Sniper

10a. ORG WON	10b. EIC

11. SERIAL NUMBER	12. QTY	13. PD
C622584	00001	02

14. MALFUNCTION DESCRIPTION (for DSU/GSU use)

15. FAILURE DETECTED DURING (Select one use √ or X)
A Scheduled Maintenance | B Handling | C Test | D Normal Op | E Storage | F Inspection | G Flight | H Other | J Calibration

16a. MILES/KILOMETERS (enter √ or x) MI KM	16b. HOURS	16c. ROUNDS

16d. LANDINGS	16e. AUTO-ROTATIONS	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE

19. IN WARRANTY? (enter Y or N)

20. LEVEL OF WORK (Select one - use √ or X)
O Unit Level | F Intermediate Direct Spt | H Intermediate General Spt | D Depot | I Special Repair Activity

21. BUMPER NO./TAIL NO.	22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)

23. PD AUTHENTICATING SIGNATURE (Payroll Signature)

24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)

MAINTENANCE ADVISOR LETTER NO. 90-6; NO FAULTS NOTED

24a. REMARKS

SN: SCOPE 88 1240

SECTION IV - REPORTABLE DATA

25a. STA	25b. ORD DATE	25c. MIL TIME	25a. STA	25b. ORD DATE	25c. MIL TIME	26. TECHNICAL REFERENCES

SECTION V - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO.	27c. ACT RQD	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MH RMN/PROJ

SECTION VI - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO.	28c. ID	28d. RQD NSN OR PART NUMBER	28e. SFX CD	28f. QTY RQD	28g. QTY ISSUED	28h NM CS	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. NOUN/ INITIALS

SECTION VII - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

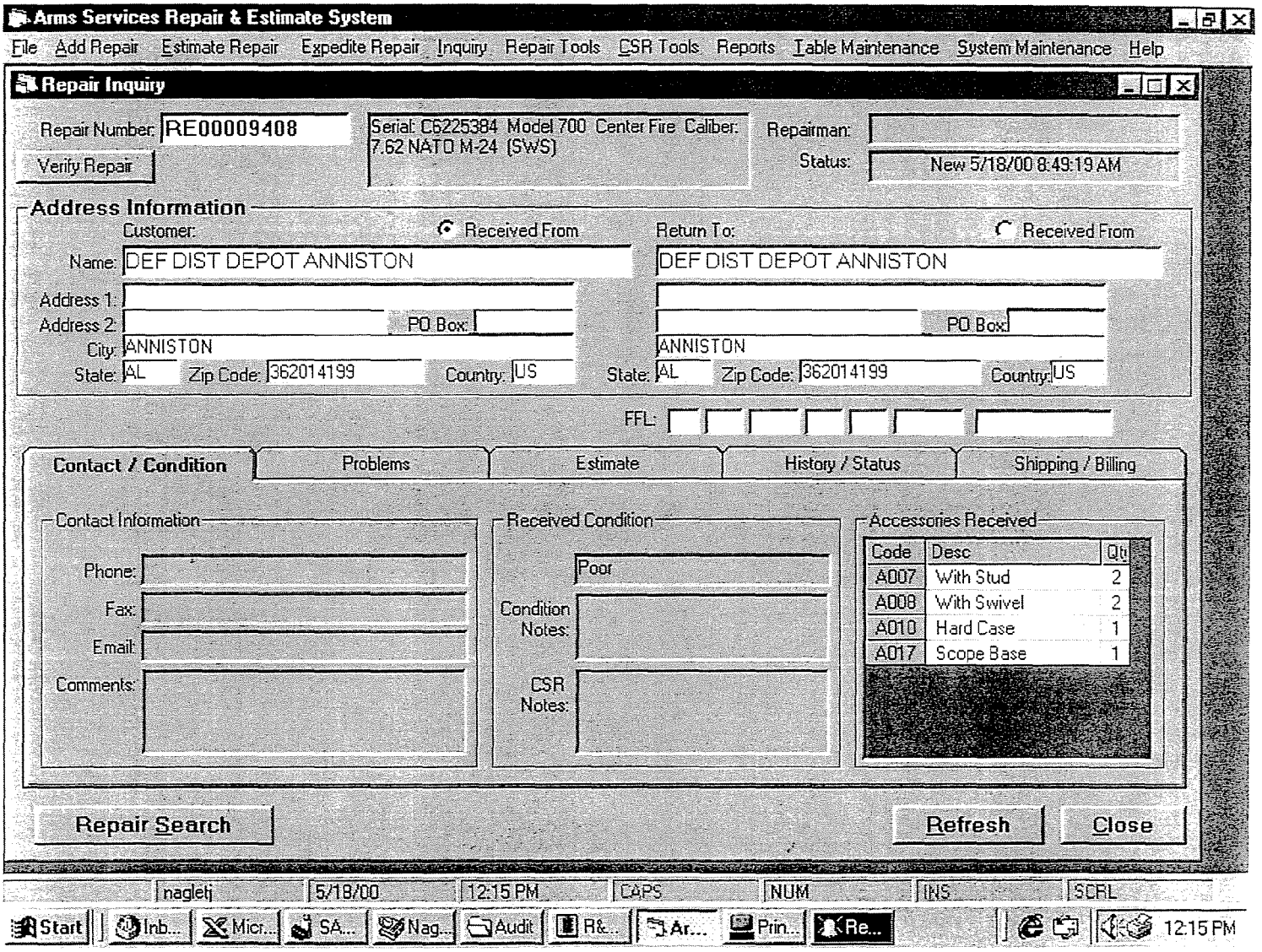
SECTION VIII - ACTION SIGNATURES

34a. SUBMITTED BY	35a. ACCEPTED BY	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY
[signature]				

34b. ORD DATE	35b. STA	35c. ORD DATE	35d. MIL TIME	36b. STA	36c. ORD DATE	36d. MIL TIME	37b. STA	37c. ORD DATE	37d. MIL TIME	38b. STA	38c. ORD DATE	38d. MIL TIME
90246												

DA FORM 5504, APR 87 | DA FORM 5504 (TEST) DEC 85 MAY BE USED | COPY 2

BBL -96 003



Serial Number: C6225384

Model: 700

RE00009408

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	
SERIAL NUMBER	C6225384
LOG-IN DATE	5-11-00

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-18-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
	QAR INSPECTION DATE	SHIP DATE	

FINAL INSPECTION

S/N:	DATE REC'D:	DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.
- ✓ BARREL
- ✓ RECEIVER
- ✓ FRONT SIGHT BLOCK
- ✓ REAR SIGHT BLOCK
- ✓ SCREWS
- ✓ FINISH

SCOPE ASSY.
- ___ SCOPE
- ___ SCOPE RINGS
- ___ MOUNTING SCREWS
- ✓ MOUNTING BASE
- ✓ SCREWS
- ✓ FINISH
- ___ LOOSENESS
- ___ CLARITY

MISC.
- ___ DD-2250
- ___ BAR CODE
- ___ PACKAGING

Item:

STOCK ASSY.
- ✓ STOCK
- ✓ SLING SWIVEL STUDS
- ✓ ADJUSTABLE BUTT PLATE
- ✓ LOCK NUTS
- ✓ BARREL CLEARANCE
- ✓ COLOR/FINISH

SYSTEMS CASE
- ___ SCOPE CASE
- ___ IRON SIGHTS
- ___ DEPLOYMENT KIT

TRIGGER
- ✓ SAFETY OPERATION
- ✓ SET
- ___

COMMENTS: ___

Remington Test Lab, Ilion, N.Y.

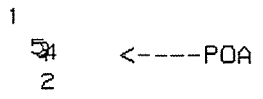
Centroidal distance calculations for Rifle # c6225384
19 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.056
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .04
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0688186

THE AMR FOR THIS RIFLE IS: 1.23

CENTROIDAL DISTANCES

0	TO	1	.367851
1	TO	2	.535004
1	TO	3	.327391
1	TO	4	.374076
1	TO	5	.282852

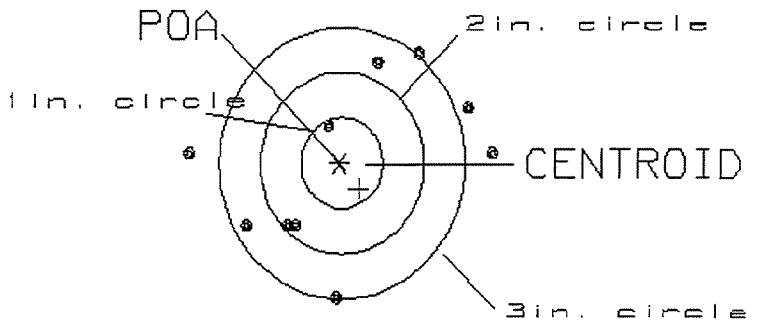


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □	
POA TO CENTROID:	.368
MIN RADIUS :	.442
MEAN RADIUS :	1.328
MAX RADIUS :	1.902
CENTROID X :	-.235
CENTROID Y :	.283

19 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225384

CENTERFIRE PATTERN # 1



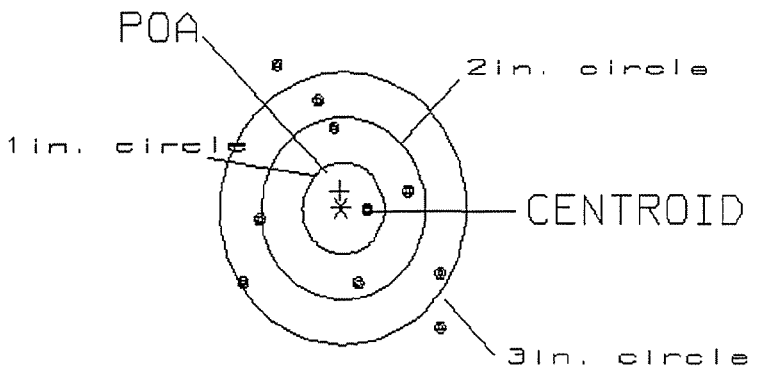
# OF SHOTS= 10	# IN CIRCLE
HS= 3.70	1
VS= 2.71	3
GS= 3.70	6

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □	
POA TO CENTROID:	.190
MIN RADIUS :	.292
MEAN RADIUS :	1.149
MAX RADIUS :	1.772
CENTROID X :	.015
CENTROID Y :	-.190

19 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/a6225384

CENTERFIRE PATTERN # 2



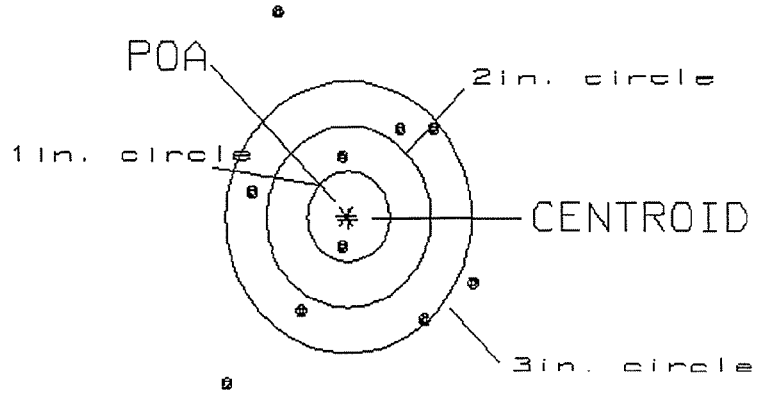
# OF SHOTS= 10	# IN CIRCLE
HS= 2.43	1
VS= 2.87	4
GS= 3.52	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □	
POA TO CENTROID:	.040
MIN RADIUS :	.382
MEAN RADIUS :	1.396
MAX RADIUS :	2.407
CENTROID X :	-.026
CENTROID Y :	.031

19 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225384

CENTERFIRE PATTERN # 3



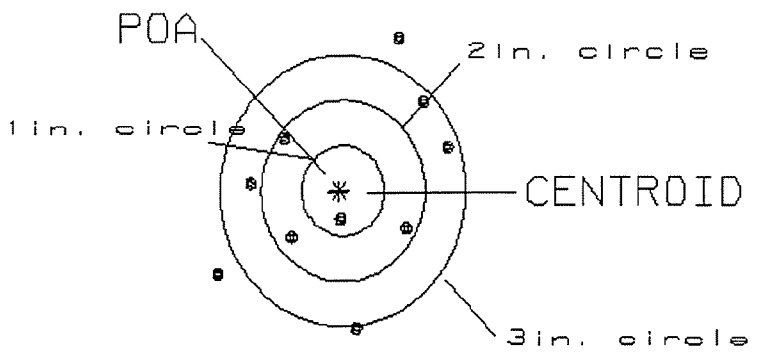
# OF SHOTS= 10	# IN CIRCLE
HS= 3.08	1
VS= 4.10	2
GS= 4.15	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □	
POA TO CENTROID:	.032
MIN RADIUS :	.318
MEAN RADIUS :	1.187
MAX RADIUS :	1.818
CENTROID X :	.027
CENTROID Y :	.016

19 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225384

CENTERFIRE PATTERN # 4



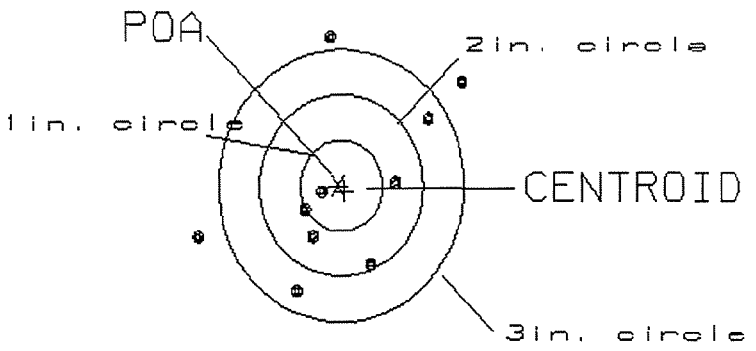
# OF SHOTS= 10	# IN CIRCLE
HS= 2.88	1
VS= 3.17	4
GS= 3.42	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □	
POA TO CENTROID:	.085
MIN RADIUS :	.242
MEAN RADIUS :	1.092
MAX RADIUS :	1.871
CENTROID X :	-.061
CENTROID Y :	.060

19 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225384

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.26	1
VS= 2.81	5
GS= 3.66	7