

06225427

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

88299

[illegible]

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # *C6225427*

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY <i>2</i>	<i>26</i>	<i>FB</i>
600	PROOF <i>2</i>	<i>29</i>	<i>FW</i>
615	MAGNAFLUX BARREL	<i>5/13/88</i>	<i>Pfl.</i>
	MAGNAFLUX BOLT	<i>5/13/88</i>	<i>Pfl.</i>
620	COATING	<i>8/11/88</i>	<i>JA</i>
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225427

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/1/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/1/88	RW
	C) Inspect Ejector Hole for Chamfer		9/1/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/1/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		1 Sept 88	J.W. W.B.
	F) Safety on Force	6 [#] 6 [#] 6 [#]	1 Sept 88	J.W. W.B.
	G) Safety off Force	4 [#] 3 ¹ / ₂ [#] 3 ¹ / ₄ [#]	1 Sept 88	J.W. W.B.
	H) Trigger Pull Test & Retainability		1 Sept 88	J.W. W.B.
	I) Firing Pin Indent	.0225 .0235 .023	1 Sept 88	J.W. W.B.
	J) Assemble Stock		9/22/88	RW
	K) Assemble Swivel Studs		10-6-88	J.S.
	L) Attach Front & Rear Sight Assemblies		9/22/88	RW
	M) Iron Sight Alignment		9/22/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/22/88	RW
	O) Attach Scope to Rifle		10/3/88	RW
	P) Detach & Attach Scope 20 times		10/3/88	J.L.
640	Gallery Target & Test	63 R 92L	10/5/88	DH
	A) Optical Clarity of Scope		10/5/88	J.Y.
645	Inspect for Live Ammo		10/5/88	J.Y.
655	Final Inspection			
	A) Headspace		10-6-88	J.S.
	B) Trigger Pull		10-6-88	J.S.
	C) Function		10-6-88	J.S.
660	Pack		10-21-88	J.S.

AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS

$$2.50\# + .50\#$$
$$3.00\overline{\#} + .75\overline{\#}$$
$$4.00\# \overline{+} 1.00\#$$

SERIAL NO. C 6725427

DATE 1 Sept. 88

TESTER J. V. W. B.

RETEST.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	³ 2.58	⁴ 2.90	2.81	MIN. SETTING,
PULL #2	2.65	2.64	2.88	2.68	NO AVG. OF 5
PULL #3	2.57	2.66	2.88	2.70	READINGS ACCEPT-
PULL #4	2.55	2.61	2.86	2.76	ABLE LESS THAN 2#
PULL #5	2.52	2.67	2.89	2.75	
TOTAL	12.87	13.16	14.41	13.70	
AVG.	2.57	2.65	2.89	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.20		
PULL #2	3.41	3.25		
PULL #3	3.37	3.25		
PULL #4	3.38	3.33		
PULL #5	3.44	3.26		
TOTAL	16.95	16.29		
AVG.	3.39	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.25	4.39	
PULL #2	4.14	4.02	4.49	
PULL #3	4.31	4.30	4.52	
PULL #4	4.38	4.30	4.44	
PULL #5	4.41	4.35	4.46	
TOTAL	21.52	21.22	2230	
AVG.	4.304	4.24	4.46	

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225427DATE 1 Sept 88TESTER J. U. H. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.72		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.71		
PULL #3	2.59	2.78		
PULL #4	2.56	2.79		
PULL #5	2.52	2.76		
TOTAL	12.80	13.76		
AVG.	2.56	2.752		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.24	FIRE CONTROL WOULD NOT RETURN TO 2.50# SETTING. REPLACED FIRE CONTROL & RETESTED.	
PULL #2	3.25	3.26		
PULL #3	3.16	3.41		
PULL #4	3.30	3.49		
PULL #5	3.45	3.43		
TOTAL	16.44	16.83		
AVG.	3.288	3.366		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	3.68	4.45	
PULL #2	4.32	3.80	4.36	
PULL #3	4.24	3.79	4.00	
PULL #4	4.39	3.77	4.14	
PULL #5	4.14	3.99	4.21	
TOTAL	21.48	19.03	21.16	
AVG.	4.296	3.806	4.232	

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225427

CENTROIDAL DISTANCES

0 TO	1	.585247
1 TO	2	.90382
1 TO	3	.845814
1 TO	4	.683105
1 TO	5	.863058

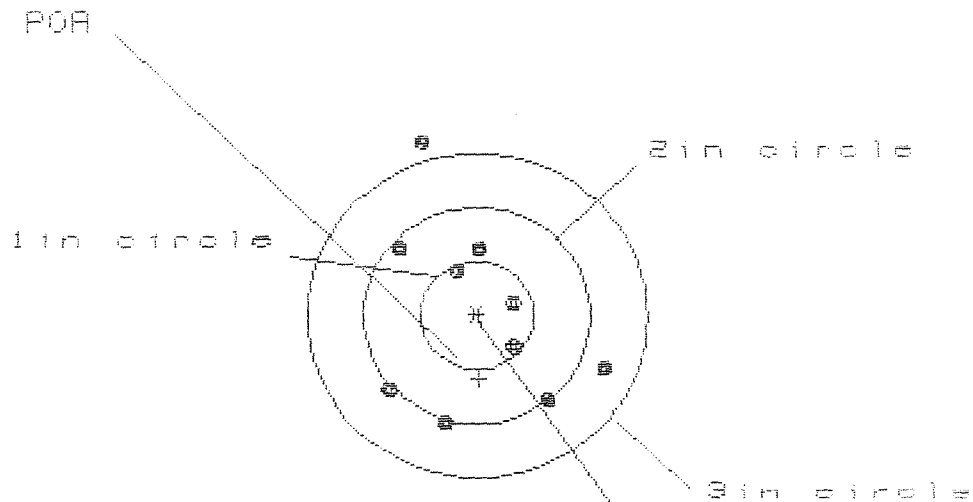
5
1
3 + <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.444
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .3208
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .547767
THE AMR FOR THIS RIFLE IS: .9698

6 Oct 1988

FILE: \PATTERNING\CENTERFIRE_PATT\06225427

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 1.858

VS= 2.582

GS= 2.667

CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.136	1.077	.699
MINIMUM X	:	-.823	-.882	-.747
MAXIMUM Y	:	1.565	.786	.743
MINIMUM Y	:	-1.017	-.843	-.886
CENTROID X	:	-.017	.042	-.093
CENTROID Y	:	.585	.411	.454
POA TO CENTROID in.	:	.585	.413	.463
MIN RADIUS	:	.314	.298	.438
MEAN RADIUS	:	.869	.776	.734
MAX RADIUS	:	1.652	1.131	.948
HORIZONTAL SPREAD	:	1.959	1.959	1.446
VERTICAL SPREAD	:	2.582	1.629	1.629
EXTREME SPREAD	:	2.667	2.102	1.863
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225427

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 3.132

VS= 2.124

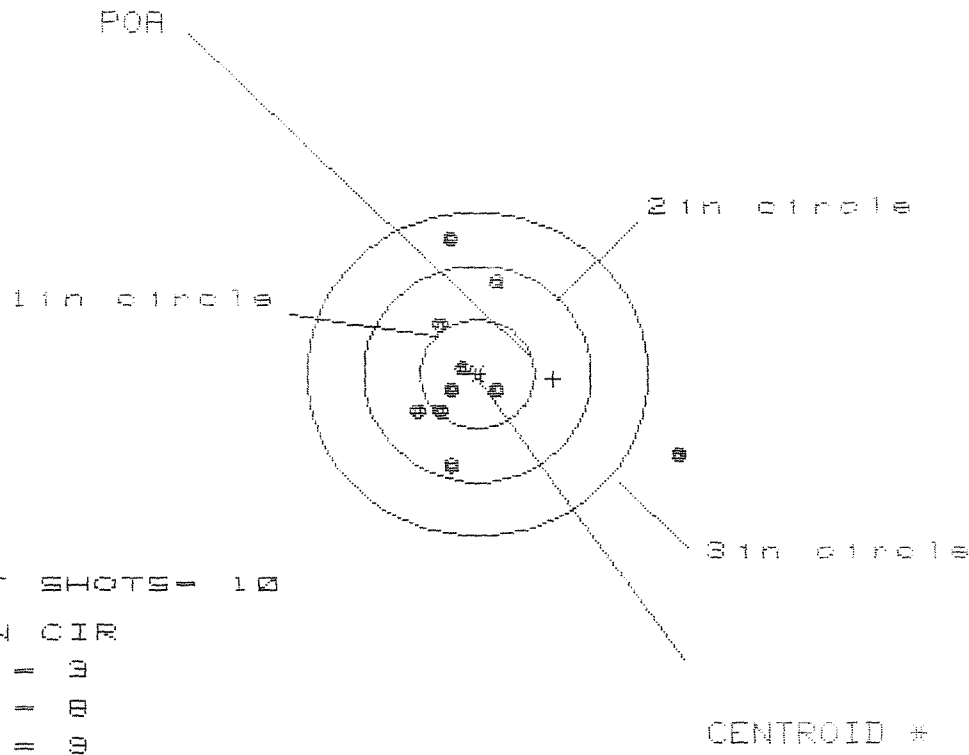
GS= 3.265

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.549	1.373	1.426
MINIMUM X	:	-1.583	-1.033	-1.861
MAXIMUM Y	:	.950	1.035	1.119
MINIMUM Y	:	-1.174	-1.089	-1.005
CENTROID X	:	-.420	-.244	-.416
CENTROID Y	:	-.224	-.309	-.393
POA TO CENTROID in.	:	.476	.394	.572
MIN RADIUS	:	.149	.245	.077
MEAN RADIUS	:	1.090	1.022	.900
MAX RADIUS	:	1.759	1.529	1.434
HORIZONTAL SPREAD	:	3.132	2.406	2.287
VERTICAL SPREAD	:	2.124	2.124	2.124
EXTREME SPREAD	:	3.265	2.630	2.630
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

5 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225427

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 9

HS= 2.284

VS= 2.130

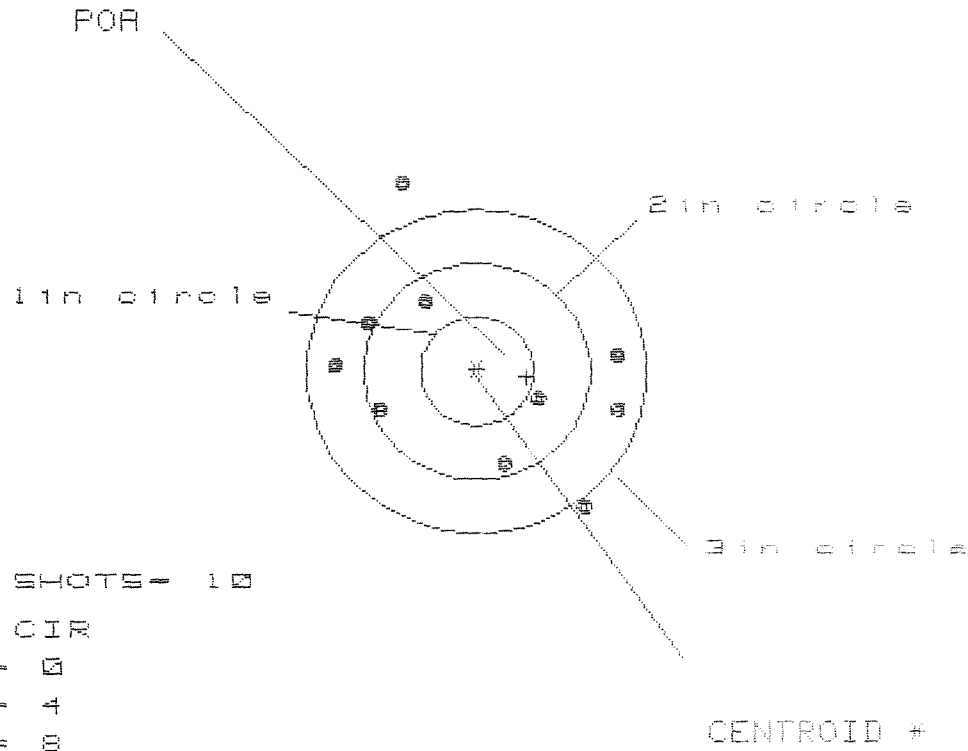
GS= 2.841

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.761	.383	.383
MINIMUM X	:	-.533	-.337	-.337
MAXIMUM Y	:	1.288	1.202	.909
MINIMUM Y	:	-.842	-.928	-.778
CENTROID X	:	-.668	-.864	-.864
CENTROID Y	:	.045	.131	-.019
POA TO CENTROID in.	:	.670	.874	.864
MIN RADIUS	:	.180	.040	.062
MEAN RADIUS	:	.739	.570	.452
MAX RADIUS	:	1.923	1.202	.983
HORIZONTAL SPREAD	:	2.294	.720	.720
VERTICAL SPREAD	:	2.130	2.130	1.687
EXTREME SPREAD	:	2.841	2.131	1.744
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225427

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1in = 0

2in = 4

3in = 8

HS = 2.515

VS = 2.914

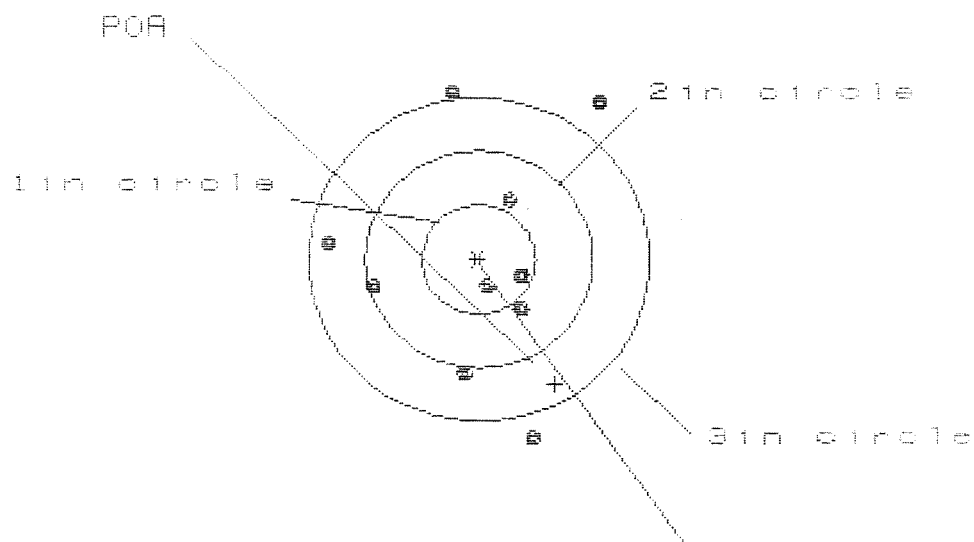
GS = 3.285

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.291	1.223	1.329
MINIMUM X	:	-1.224	-1.292	-1.187
MAXIMUM Y	:	1.699	.856	.728
MINIMUM Y	:	-1.215	-1.026	-.810
CENTROID X	:	-.443	-.375	-.481
CENTROID Y	:	.051	-.138	-.010
FOR TO CENTROID in.	:	.446	.400	.481
MIN RADIUS	:	.567	.447	.579
MEAN RADIUS	:	1.139	1.044	1.005
MAX RADIUS	:	1.805	1.326	1.345
HORIZONTAL SPREAD	:	2.515	2.515	2.515
VERTICAL SPREAD	:	2.914	1.882	1.546
EXTREME SPREAD	:	3.285	2.516	2.516
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225427

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1in = 2

2in = 5

3in = 7

HS = 2.349

VS = 3.215

GS = 3.282

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.044	.547	.576
MINIMUM X	:	-1.305	-1.189	-1.120
MAXIMUM Y	:	1.538	1.696	1.506
MINIMUM Y	:	-1.677	-1.519	-1.072
CENTROID X	:	-.672	-.788	-.857
CENTROID Y	:	1.147	.989	1.179
POA TO CENTROID in.	:	1.330	1.265	1.458
MIN RADIUS	:	.247	.244	.393
MEAN RADIUS	:	1.012	.919	.849
MAX RADIUS	:	1.765	1.699	1.506
HORIZONTAL SPREAD	:	2.349	1.736	1.696
VERTICAL SPREAD	:	3.215	3.215	2.578
EXTREME SPREAD	:	3.282	3.282	2.579
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

Repair Inquiry

Repair Number **RE00085666**Serial: C6225427 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 9/28/2004 2:38:18 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received FromName: **C CO SPT BN 1ST SWTG A**Name: **C CO SPT BN 1ST SWTG A**Address 1: **AHN ARMAMENT FACILITY**Address 1: **AHN ARMAMENT FACILITY**Address 2: **PO Box**Address 2: **PO Box**City: **FT BRAGG**City: **FT BRAGG**State: **NC**Zip Code: **28310**Country: **US**State: **NC**Zip Code: **28310**Country: **US**

FFL

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Studs	3
A010	Hard Case	1
A017	Scope Bases	3

Repair Search

Refresh

Close

magletj

9/28/2004

3:06 PM

CAPS

NUM

INS

SCFL

start

2

3

Arms Services R

4

Serial Number: **C6225427**Model: **M24 SWS****RE00085666**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225427.___0
FILE DATE AND TIME: 10/28/2004 08:17

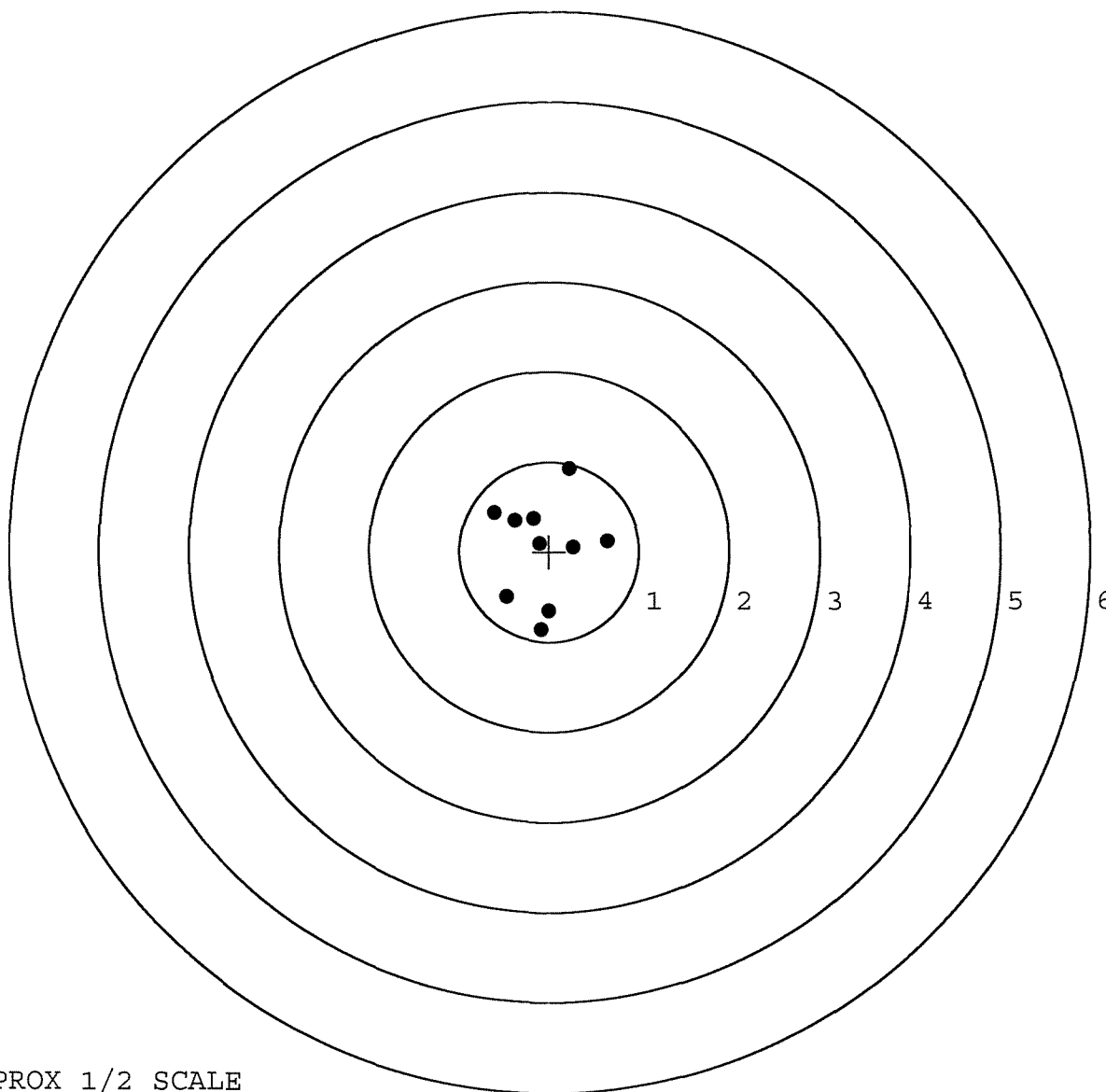
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.003
The Average Y Centroid of the Five Target Set:	-0.049
The Average Point of Impact of the Five Target Set:	0.049
The Average Mean Radius of the Five Target Set:	0.632
The Distance from POA to Centroid Target #1:	0.079
The Distance from Centroid Target #2 to Centroid Target #1:	0.149
The Distance from Centroid Target #3 to Centroid Target #1:	0.130
The Distance from Centroid Target #4 to Centroid Target #1:	0.264
The Distance from Centroid Target #5 to Centroid Target #1:	0.166

SERIAL NUMBER: C6225427. __0
 TARGET NUMBER: 1
 FILE DATE: 10/28/2004
 FILE TIME: 08:17

X CENTROID: -0.074
 Y CENTROID: 0.028
 POA TO CENTROID: 0.079
 HORZ SPREAD: 1.269
 VERT SPREAD: 1.794
 GROUP SPREAD: 1.822
 MIN RADIUS: 0.072
 MAX RADIUS: 0.942
 MEAN RADIUS: 0.584
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.094	-0.872
2:	-0.007	-0.663
3:	-0.476	-0.507
4:	0.652	0.116
5:	0.268	0.047
6:	0.223	0.922
7:	-0.110	0.091
8:	-0.183	0.373
9:	-0.393	0.344
10:	-0.617	0.433

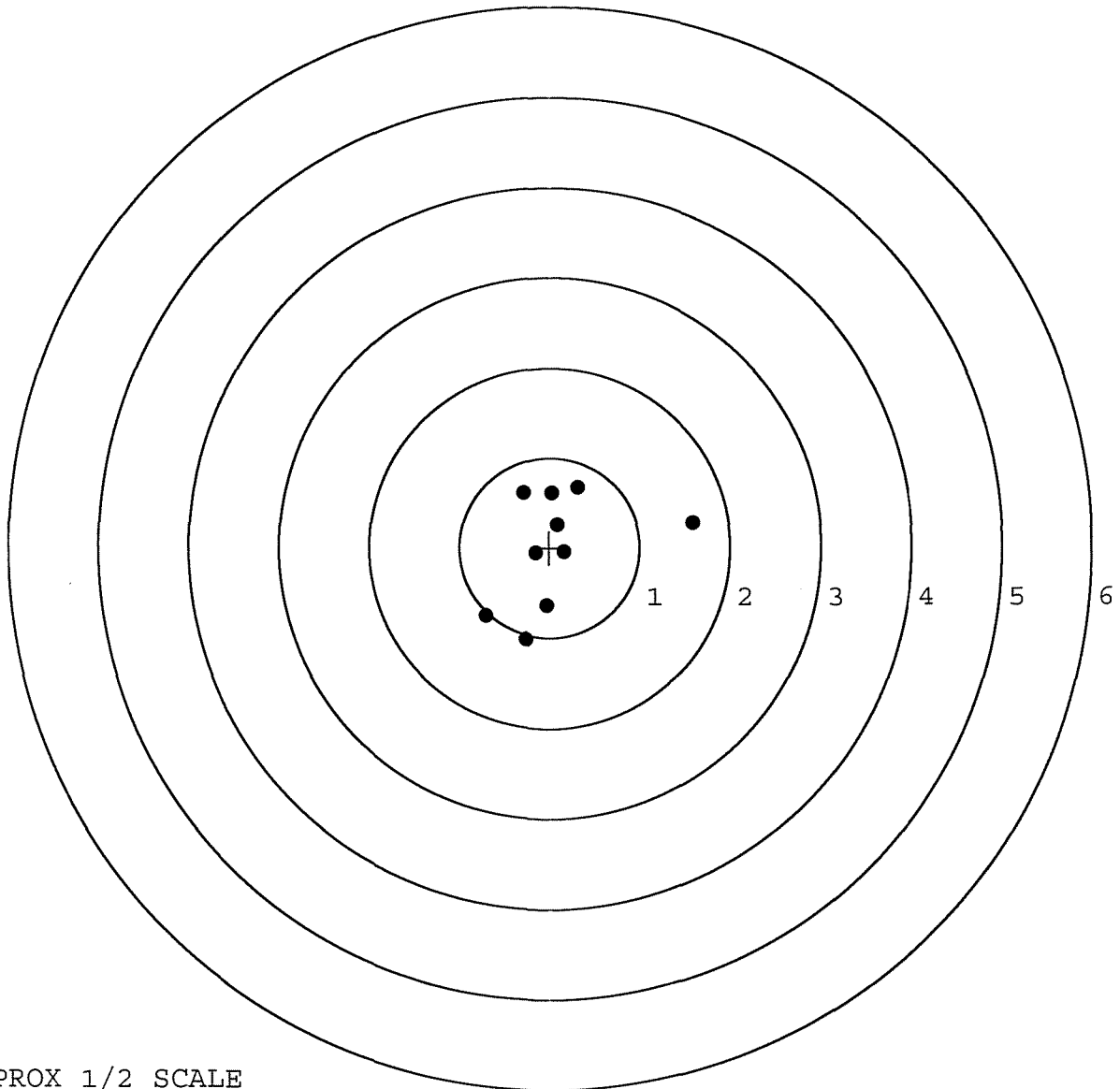


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225427. __0
 TARGET NUMBER: 2
 FILE DATE: 10/28/2004
 FILE TIME: 08:17

POINT#	X	Y
1:	1.585	0.274
2:	-0.034	-0.652
3:	-0.273	-1.020
4:	-0.709	-0.760
5:	0.165	-0.051
6:	-0.159	-0.062
7:	0.091	0.260
8:	0.312	0.669
9:	0.022	0.609
10:	-0.299	0.612

X CENTROID: 0.070
 Y CENTROID: -0.012
 POA TO CENTROID: 0.071
 HORZ SPREAD: 2.294
 VERT SPREAD: 1.689
 GROUP SPREAD: 2.516
 MIN RADIUS: 0.103
 MAX RADIUS: 1.542
 MEAN RADIUS: 0.702
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

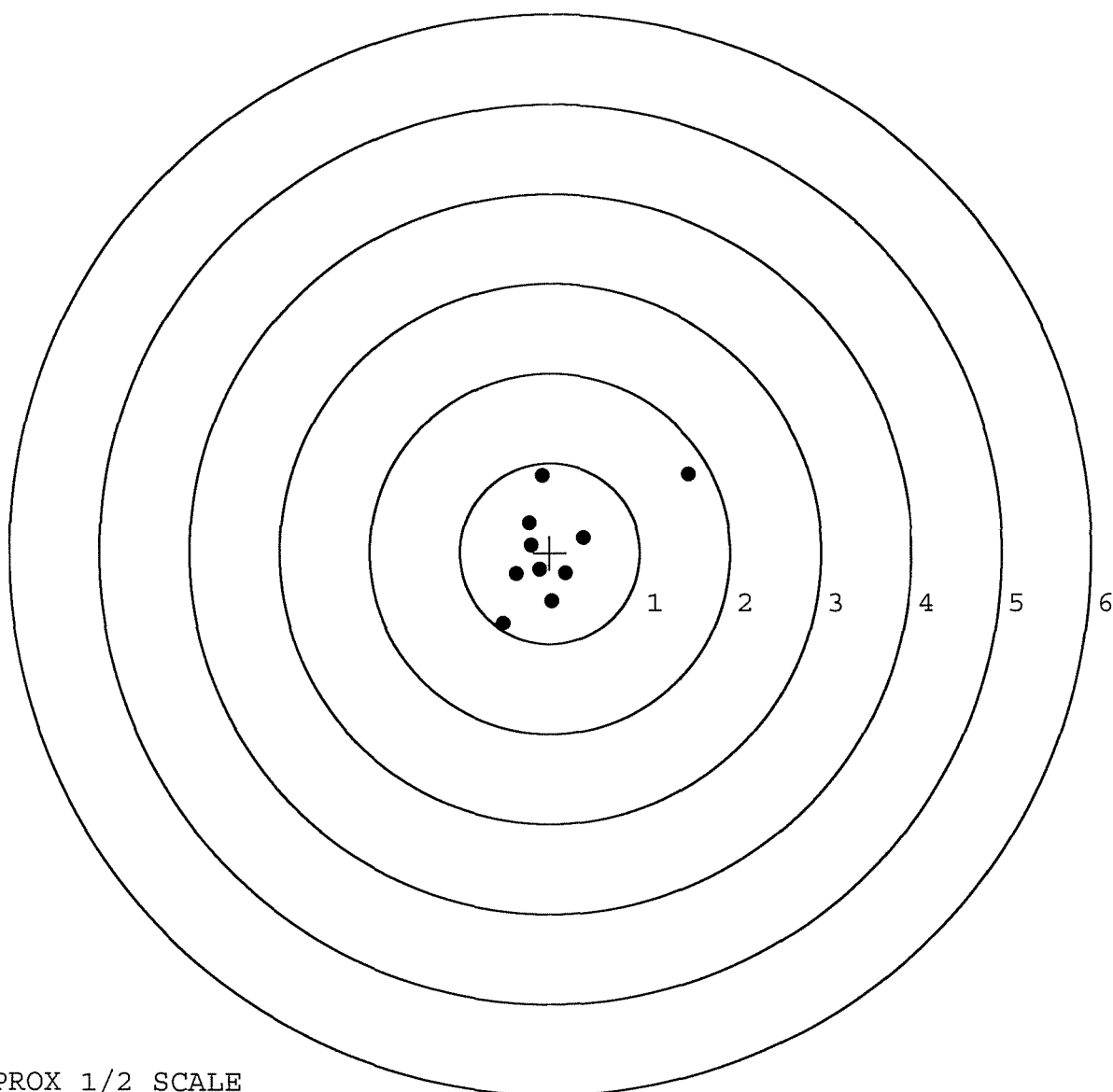


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225427. __0
 TARGET NUMBER: 3
 FILE DATE: 10/28/2004
 FILE TIME: 08:17

X CENTROID: 0.057
 Y CENTROID: 0.034
 POA TO CENTROID: 0.066
 HORZ SPREAD: 2.064
 VERT SPREAD: 1.659
 GROUP SPREAD: 2.648
 MIN RADIUS: 0.272
 MAX RADIUS: 1.704
 MEAN RADIUS: 0.623
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.539	0.874
2:	-0.087	0.854
3:	0.379	0.167
4:	0.175	-0.227
5:	0.024	-0.534
6:	-0.525	-0.785
7:	-0.240	0.330
8:	-0.210	0.086
9:	-0.375	-0.235
10:	-0.115	-0.193

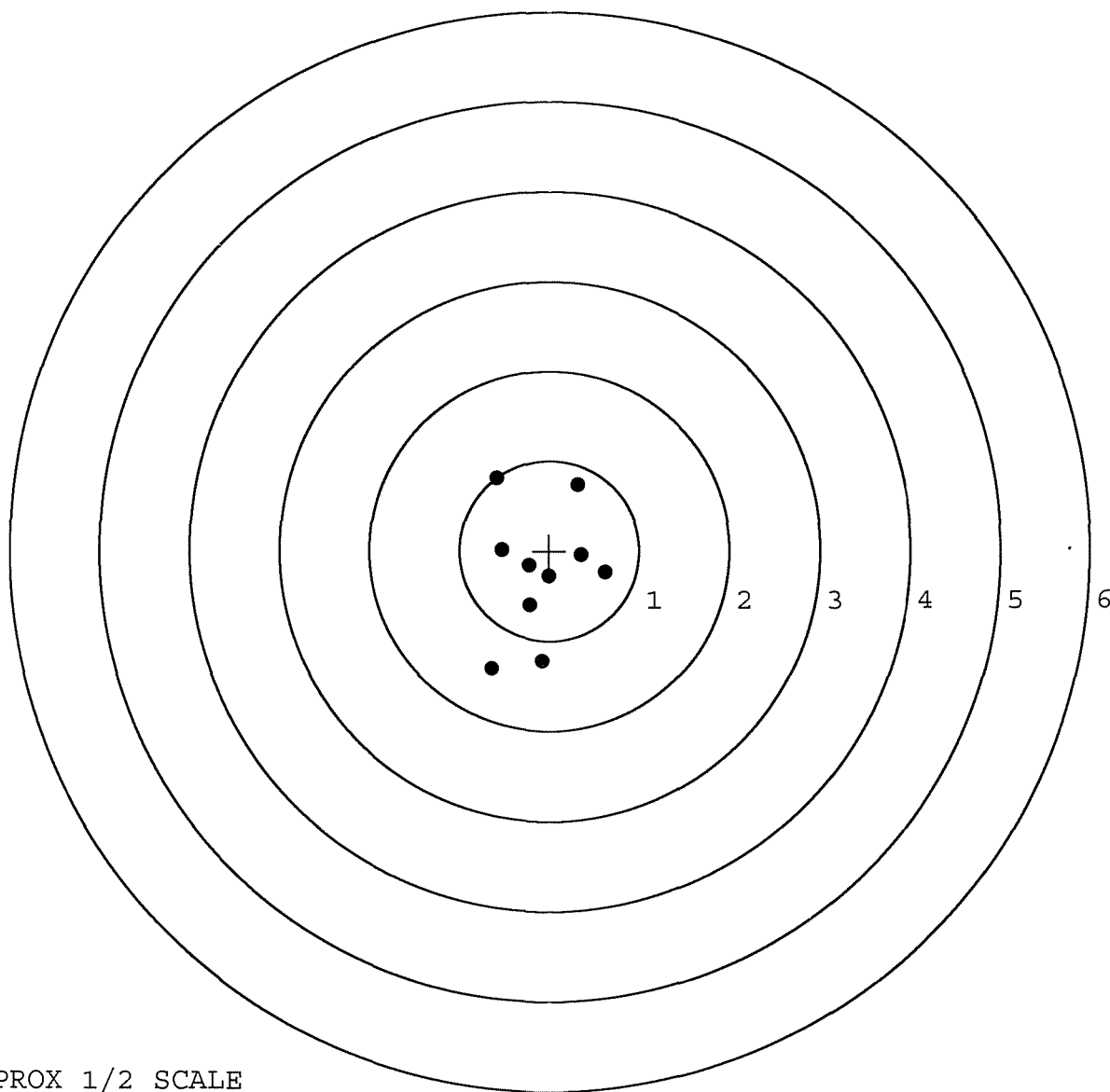


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225427. __0
 TARGET NUMBER: 4
 FILE DATE: 10/28/2004
 FILE TIME: 08:17

POINT#	X	Y
1:	-0.092	-1.227
2:	-0.649	-1.315
3:	0.620	-0.241
4:	0.354	-0.047
5:	0.318	0.729
6:	-0.593	0.804
7:	-0.531	0.007
8:	-0.012	-0.284
9:	-0.233	-0.160
10:	-0.222	-0.602

X CENTROID: -0.104
 Y CENTROID: -0.234
 POA TO CENTROID: 0.256
 HORZ SPREAD: 1.269
 VERT SPREAD: 2.119
 GROUP SPREAD: 2.261
 MIN RADIUS: 0.105
 MAX RADIUS: 1.211
 MEAN RADIUS: 0.675
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

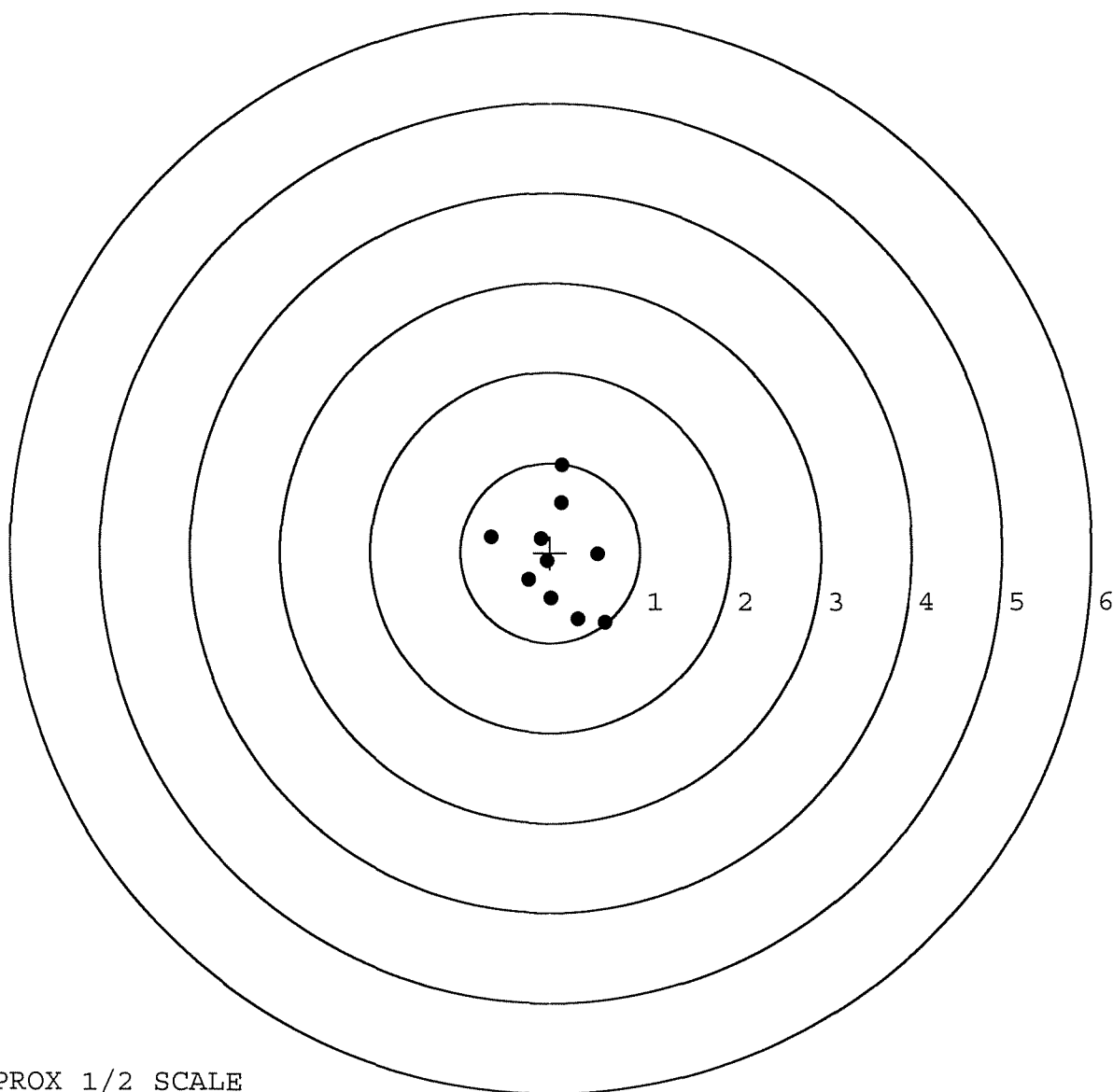


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225427. __0
 TARGET NUMBER: 5
 FILE DATE: 10/28/2004
 FILE TIME: 08:17

X CENTROID: 0.066
 Y CENTROID: -0.061
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.265
 VERT SPREAD: 1.757
 GROUP SPREAD: 1.821
 MIN RADIUS: 0.108
 MAX RADIUS: 1.038
 MEAN RADIUS: 0.574
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.528	-0.021
2:	0.121	0.559
3:	0.129	0.975
4:	-0.657	0.169
5:	0.608	-0.782
6:	0.307	-0.744
7:	0.009	-0.513
8:	-0.243	-0.307
9:	-0.036	-0.096
10:	-0.104	0.154



TARGET APPROX 1/2 SCALE

USAPPC V1.10

SERIAL # C622 5427INSPECTED BY: RTLDATE REC'D: 9-28-04DATE RET'D: 11-10-04

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☐ SCOPE
☐ SCOPE RINGS
☐ MOUNTING SCREWS
☐ MOUNTING BASE
☐ SCREWS
☐ FINISH
☐ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☐ SCOPE CASE
☐ IRON SIGHTS
☐ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

ORDER
R 98-24058

FROM:

SHIP TO:

COMMANDER
1ST BN 1ST SFG A UNIT 35123
ATTN PROPERTY BOOK OFFICER
PSC 560 TORII STA. CA 96376

COMMANDER
1ST BN 1ST SFG A UNIT 35123
ATTN PROPERTY BOOK OFFICER
PSC 560 TORII STA. CA
96376

CUST NO: 198287 C.O.D

ACCOUNT NUMBER		ACCOUNT NUMBER N/C		WRITE ☐		PROM. DATE		ESTIMATED		VIA UPS		
GUN CONDITION										REPAIR CHARGE		
☐ NEW										EXCISE		
☐ LIGHTLY WORN										TAX		
☐ WORN										INSURANCE		
☐ VERY WORN										UPS		
☐ UNREPAIRABLE										PARCEL POST		
☐ MARRED										TOTAL		

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

[illegible]

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARRER . M24 M2400060653

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225427
22 Feb 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0682
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0842
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .108355

THE AMR FOR THIS RIFLE IS: 1.158

CENTROIDAL DISTANCES

0	TO	1	.547753
1	TO	2	.807802
1	TO	3	.906502
1	TO	4	.800148
1	TO	5	.611772

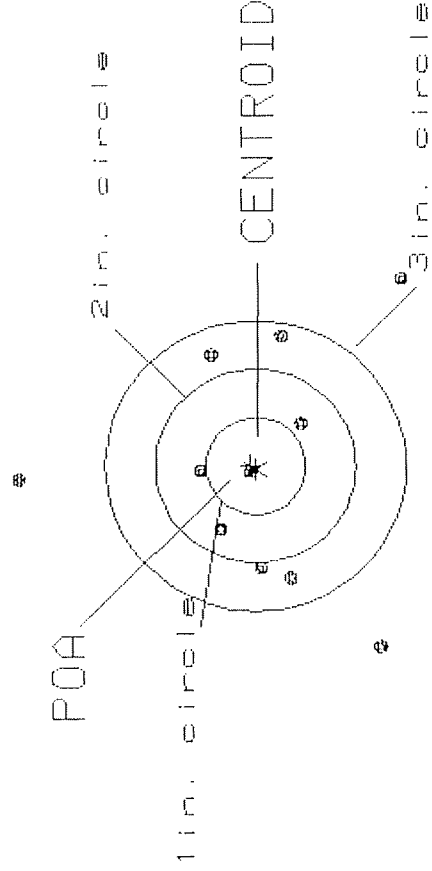
1
5 <----POA
3 2 4

PATTERN #: 5
 POA TO CENTROID: .068
 MIN RADIUS : .011
 MEAN RADIUS : 1.268
 MAX RADIUS : 2.426
 CENTROID X : -.045
 CENTROID Y : -.051

22 Feb 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Pott/c6225427

CENTERFIRE PATTERN # 5



# OF SHOTS=	11	# IN CIRCLE
HS=	3.81	1
VS=	3.84	4
GS=	4.38	8

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .404

MIN RADIUS : .544

MEAN RADIUS : 1.174

MAX RADIUS : 2.577

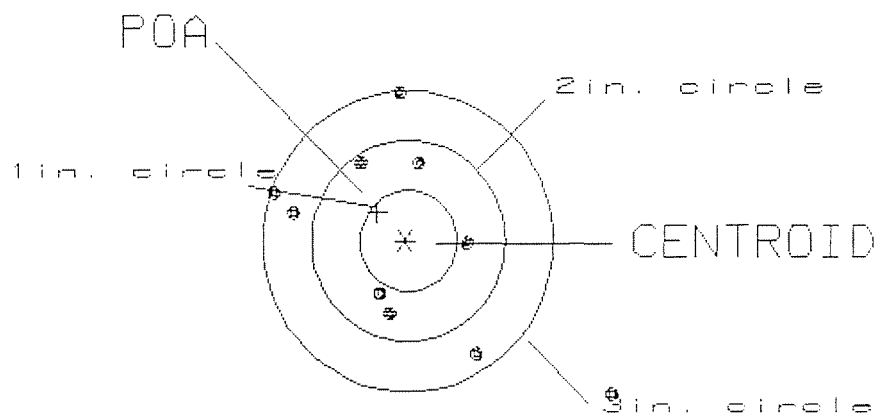
CENTROID X : .291

CENTROID Y : -.281

22 Feb 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225427

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.46

0

VS= 3.03

3

GS= 4.00

6

PATTERN #: 3

POA TO CENTROID: .361

MIN RADIUS : .327

MEAN RADIUS : 1.099

MAX RADIUS : 1.883

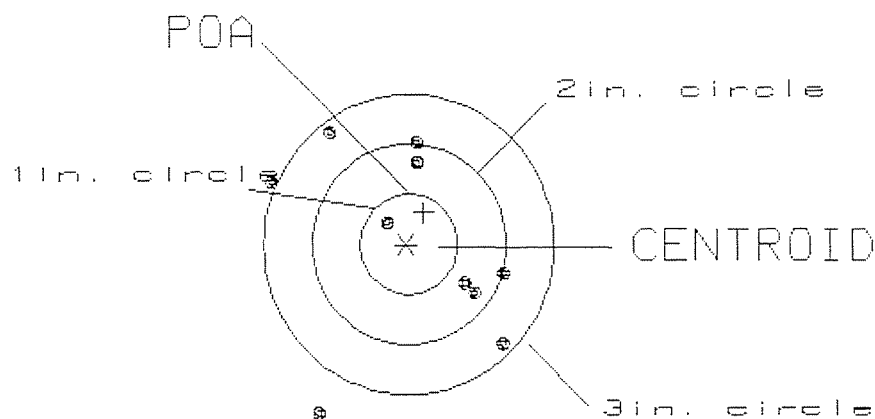
CENTROID X : -.177

CENTROID Y : -.315

22 Feb 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225427

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.37

1

VS= 2.79

5

GS= 2.90

8

PATTERN #: 2

POA TO CENTROID: .298

MIN RADIUS : .158

MEAN RADIUS : 1.066

MAX RADIUS : 2.058

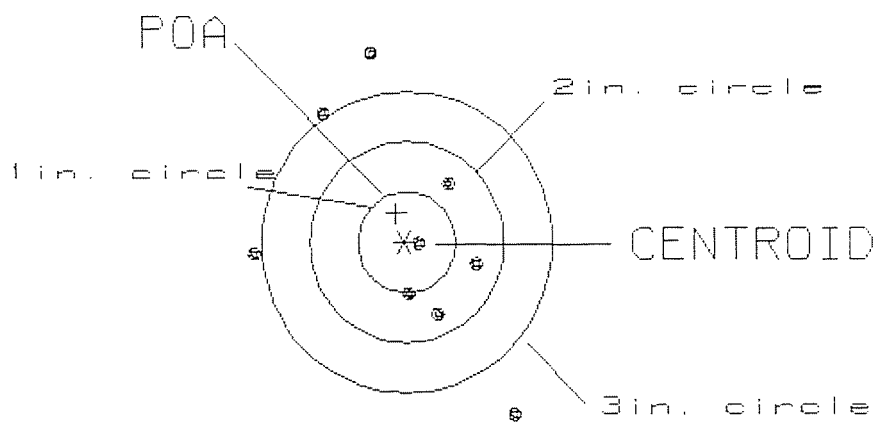
CENTROID X : .080

CENTROID Y : -.287

22 Feb 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225427

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.69

1

VS= 3.64

6

GS= 3.95

6

PATTERN #: 1

POA TO CENTROID: .548

MIN RADIUS : .236

MEAN RADIUS : 1.183

MAX RADIUS : 2.168

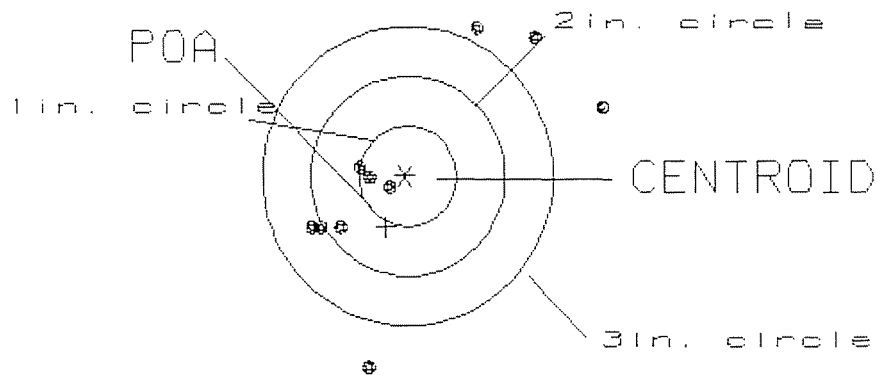
CENTROID X : .192

CENTROID Y : .513

22 Feb 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225427

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.08

3

VS= 3.45

4

GS= 3.69

6