

65225443

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

* Includes 1 in chamber.



Remington®

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & T.M. OFF.

SERIAL NO.
C6225443

ORDER NO.
5716

Ø1

UPC

0 47700 25716 7

5716 C6225443

Repair Inquiry

Repair Number: RE00142406

Serial: C6225443 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 09/19/1989

Repairman:

Verify Repair

Status:

Closed 3/4/2008 7:21:44 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name:

Address 1:

Address 2:

PO Box:

City: FORT BRAGG

FORT BRAGG

State: NC

Zip Code: 28310

Country: US

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition:

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A006	Sling Strap	1
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglet

3/4/2008

9:15 AM

C&PS

NUM

Serial Number: C6225443

Model: M24 SWS



RE00142406

NMP COPY 2

BARBER - M24 ~~0060910~~ M2400060949

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225443.___0

FILE DATE AND TIME: 04/08/2008 14:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.005
The Average Y Centroid of the Five Target Set:	0.094
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.742
The Distance from POA to Centroid Target #1:	0.213
The Distance from Centroid Target #2 to Centroid Target #1:	0.191
The Distance from Centroid Target #3 to Centroid Target #1:	0.150
The Distance from Centroid Target #4 to Centroid Target #1:	0.127
The Distance from Centroid Target #5 to Centroid Target #1:	0.288

BARBER - M24 0060912

SERIAL NUMBER: C6225443. 0

TARGET NUMBER: 1

FILE DATE: 04/08/2008

FILE TIME: 14:18

POINT#	X	Y
1:	0.871	1.395
2:	0.225	0.772
3:	0.486	0.500
4:	1.033	0.401
5:	0.761	-0.367
6:	-0.444	0.242
7:	-0.378	-0.158
8:	-0.439	-0.606
9:	-1.212	0.527
10:	-1.791	-0.769

X CENTROID: -0.089

Y CENTROID: 0.194

POA TO CENTROID: 0.213

HORZ SPREAD: 2.824

VERT SPREAD: 2.164

GROUP SPREAD: 3.431

MIN RADIUS: 0.358

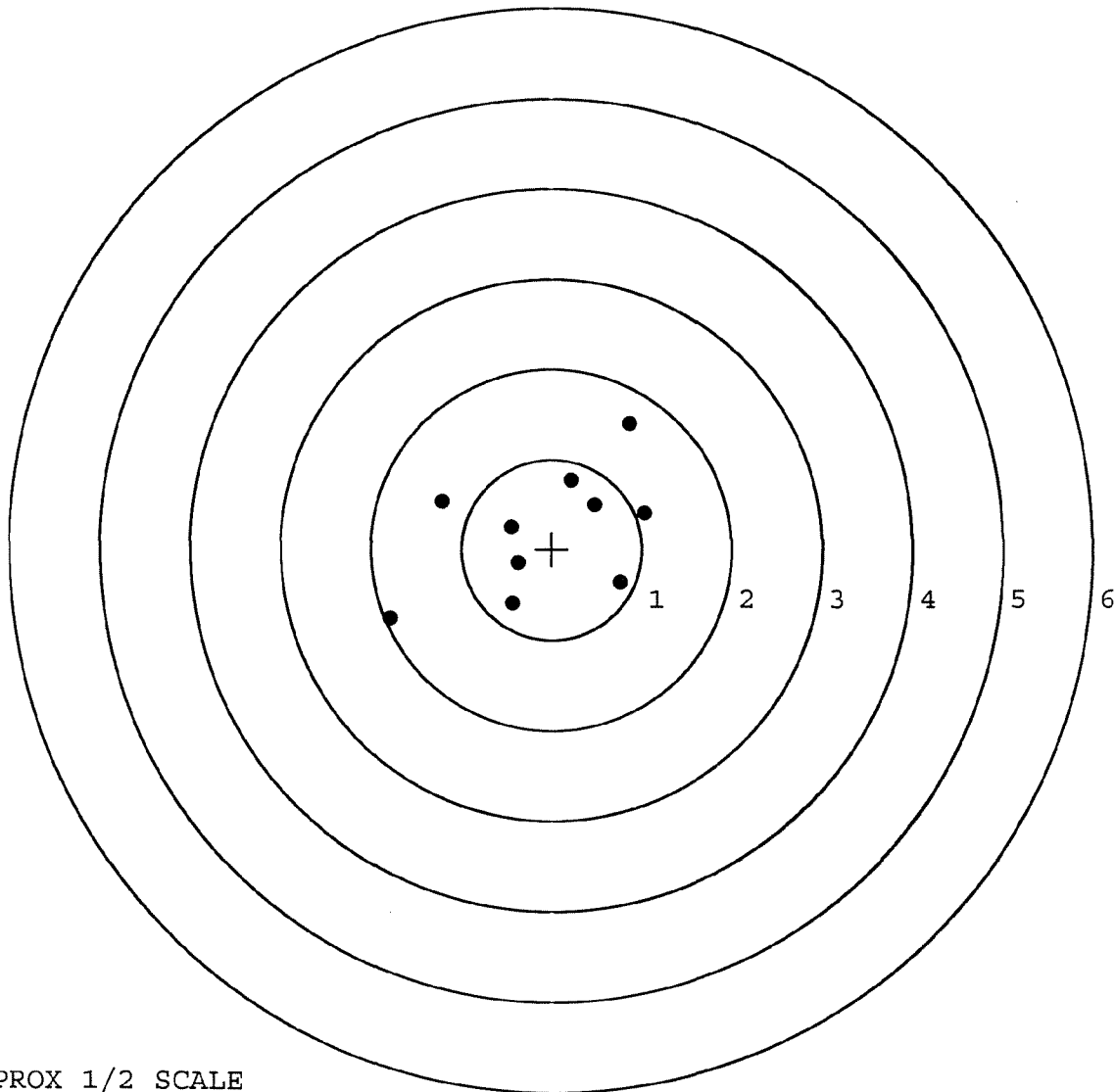
MAX RADIUS: 1.956

MEAN RADIUS: 0.982

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0060913

SERIAL NUMBER: C6225443. __ 0

TARGET NUMBER: 2

FILE DATE: 04/08/2008

FILE TIME: 14:18

POINT#	X	Y
1:	-0.313	0.523
2:	-0.110	0.293
3:	0.356	0.619
4:	0.786	0.572
5:	0.670	0.112
6:	0.566	-0.085
7:	0.401	-0.557
8:	-0.831	-0.067
9:	-0.670	-1.061
10:	-0.236	0.419

X CENTROID: 0.062

Y CENTROID: 0.077

POA TO CENTROID: 0.099

HORZ SPREAD: 1.617

VERT SPREAD: 1.680

GROUP SPREAD: 2.188

MIN RADIUS: 0.276

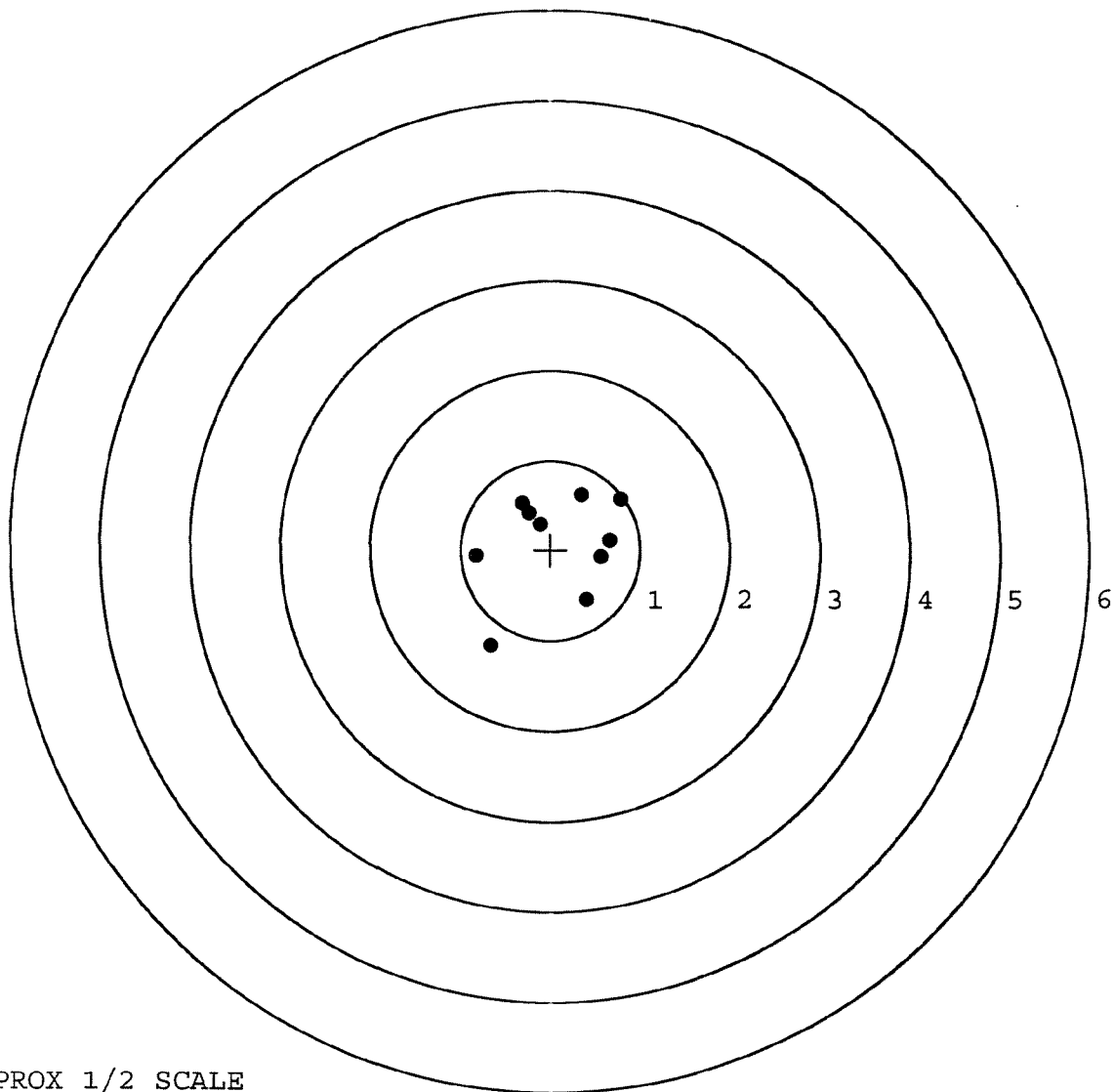
MAX RADIUS: 1.353

MEAN RADIUS: 0.692

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0060914

SERIAL NUMBER: C6225443. __ 0

TARGET NUMBER: 3

FILE DATE: 04/08/2008

FILE TIME: 14:18

POINT#	X	Y
1:	-0.575	0.943
2:	-0.369	1.001
3:	-0.950	-0.078
4:	-0.142	-0.090
5:	0.082	0.216
6:	0.397	0.163
7:	0.807	0.349
8:	0.057	-0.903
9:	0.511	-1.060
10:	0.011	0.083

X CENTROID: -0.017

Y CENTROID: 0.062

POA TO CENTROID: 0.065

HORZ SPREAD: 1.757

VERT SPREAD: 2.061

GROUP SPREAD: 2.278

MIN RADIUS: 0.035

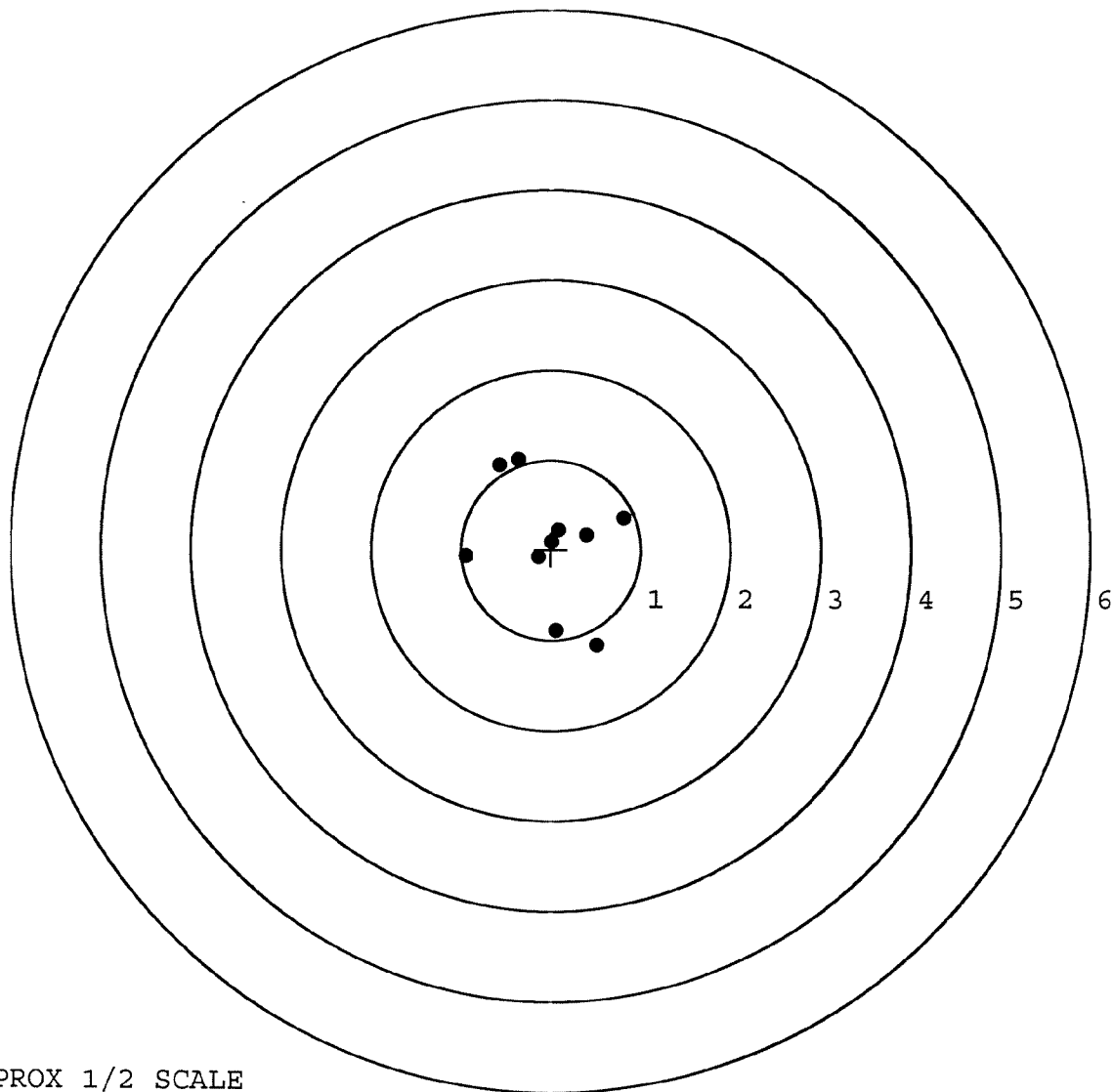
MAX RADIUS: 1.240

MEAN RADIUS: 0.691

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0060915

SERIAL NUMBER: C6225443. 0

TARGET NUMBER: 4

FILE DATE: 04/08/2008

FILE TIME: 14:18

POINT#	X	Y
1:	0.155	0.930
2:	0.160	0.633
3:	-0.228	0.722
4:	-0.347	0.556
5:	-0.389	0.447
6:	0.462	0.179
7:	0.551	-0.072
8:	0.661	-0.006
9:	-0.314	-0.345
10:	-0.331	-1.004

X CENTROID: 0.038

Y CENTROID: 0.204

POA TO CENTROID: 0.208

HORZ SPREAD: 1.050

VERT SPREAD: 1.934

GROUP SPREAD: 1.994

MIN RADIUS: 0.425

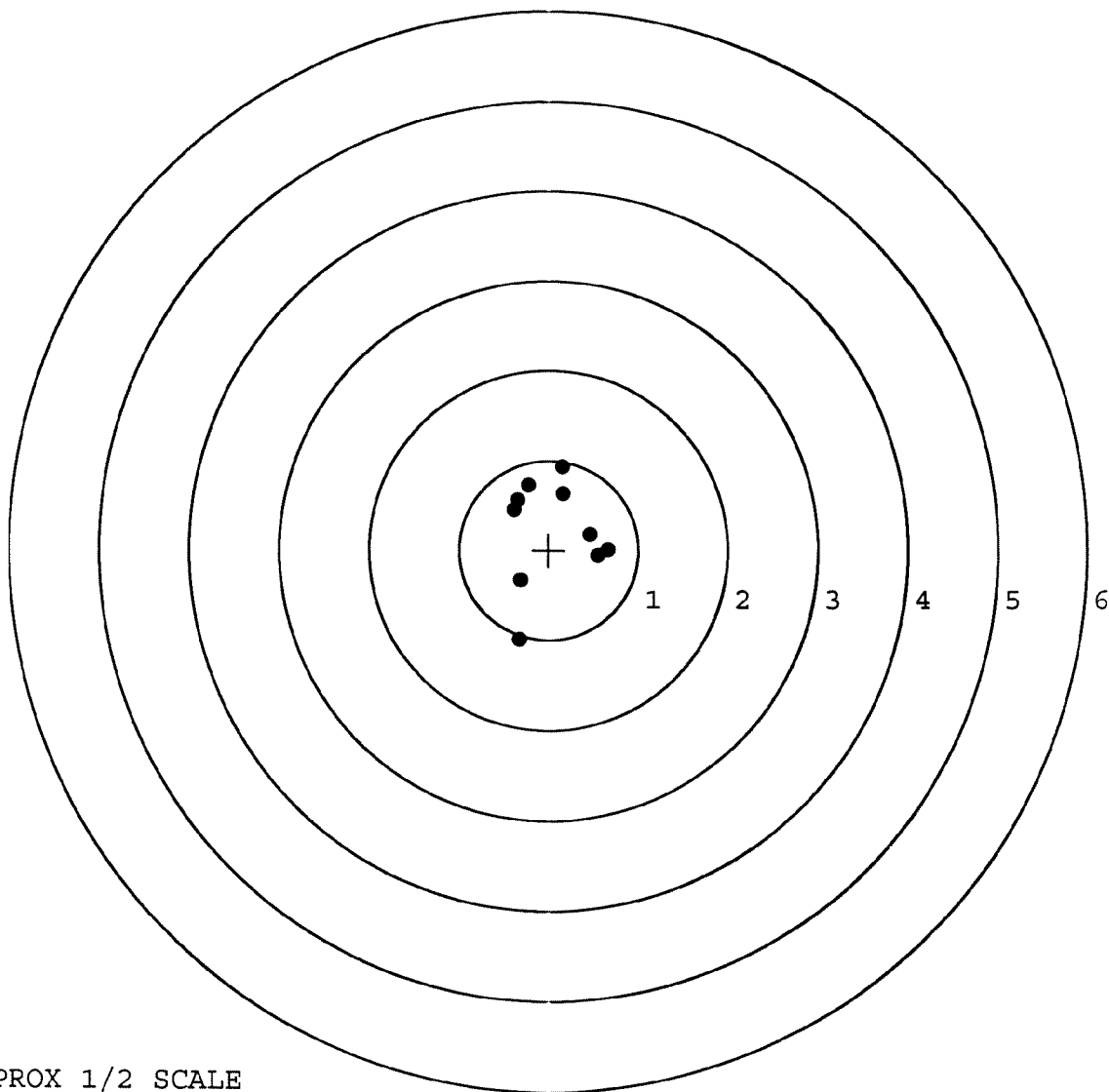
MAX RADIUS: 1.263

MEAN RADIUS: 0.636

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0060916

SERIAL NUMBER: C6225443. 0

TARGET NUMBER: 5

FILE DATE: 04/08/2008

FILE TIME: 14:18

POINT#	X	Y
1:	-0.595	0.794
2:	0.010	0.522
3:	0.218	0.109
4:	0.247	-0.106
5:	-0.072	-0.277
6:	-0.419	0.066
7:	-0.546	-0.606
8:	-0.232	-0.848
9:	0.279	-1.072
10:	1.414	0.735

X CENTROID: 0.030

Y CENTROID: -0.068

POA TO CENTROID: 0.075

HORZ SPREAD: 2.009

VERT SPREAD: 1.866

GROUP SPREAD: 2.375

MIN RADIUS: 0.220

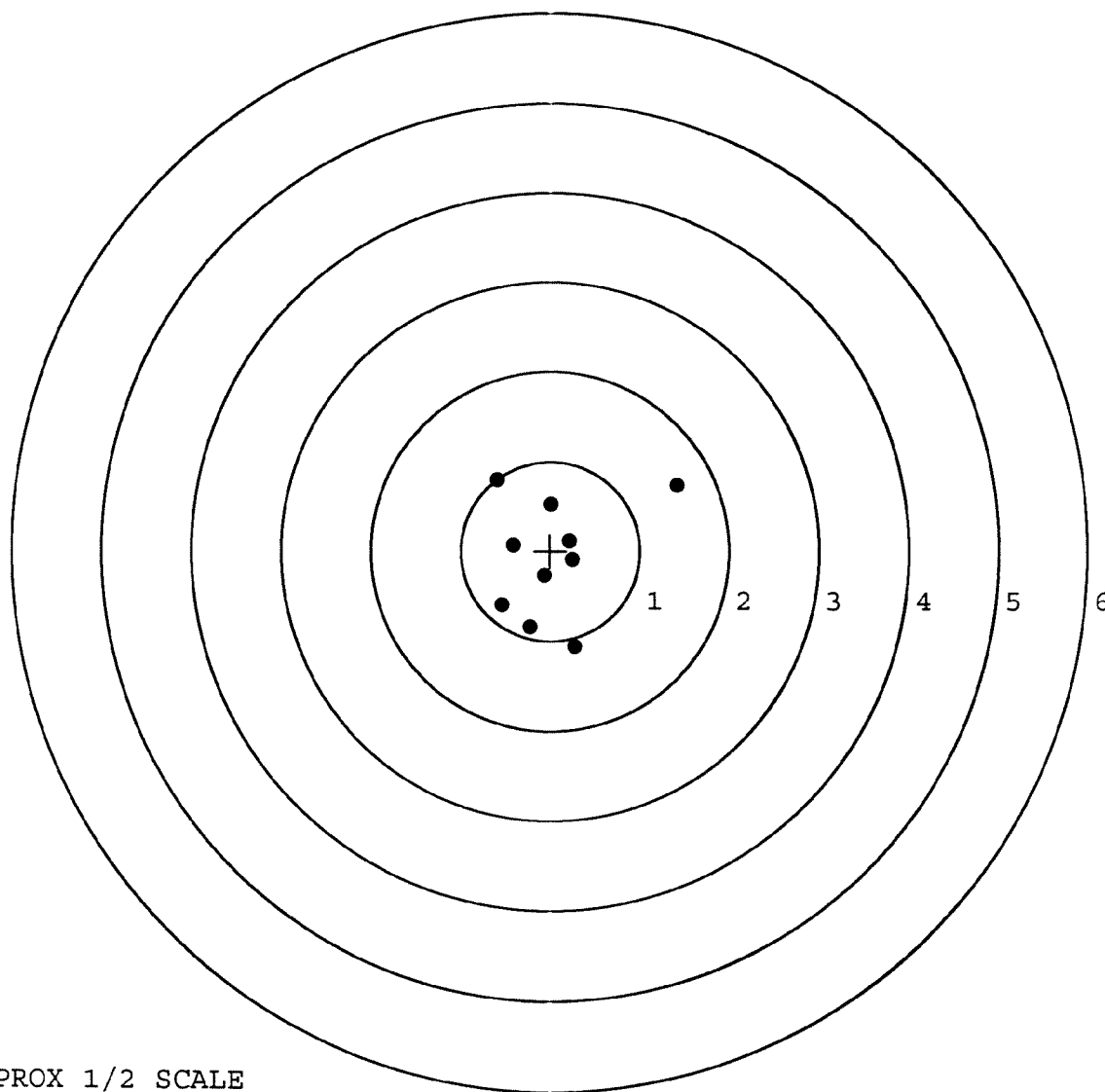
MAX RADIUS: 1.600

MEAN RADIUS: 0.708

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149R & E NUMBER 00142406SERIAL NUMBER C6225443LOG-IN DATE 3-3-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	3-11-08	APD
505	RE-BARREL	3-12-08	APD
560	ASSEMBLE	3-12-08	APD
600	PROOF	3-13-08	TRW
605	CHECK HEADSPACE	3-13-08	TRW
610	DIS-ASSEMBLE GUN	3-13-08	APD
612	MAGNAFLUX	3-14-08	WWS
510	DRILL AND TAP	3-13-08	Fm
615	ROLLMARK CALIBER	3-13-08	CW
618	ROTO-BLAST	3-14-08	DC
620	APPLY COATINGS	3-20-08	HP
625	FINAL ASSEMBLY	3-31-08	APD
640	FUNCTION TEST AND	4-8-08	TRW
650	TARGET	4-8-08	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	4-8-08	SD
	A) HEADSPACE	4-8-08	Fm
	B) TRIGGER PULL	2.47 2.39 2.72 2.89 2.87 4/8/08	Fm
680	F) SAFETY ON FORCE	6- 5-5 5-5 4/8/08	Fm
	G) SAFETY OFF FORCE	3- 3- 3- 4/8/08	Fm
	I) FIRING PIN INDENT	.021 .021 .021 4/8/08	Fm
690	PACK	4/14/08	Fm

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6225443

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	6	12 89	RW
600	Proof	6	12 89	RW
607	Check Headspace	6	12 89	RW
610	Dis-assemble Gun	6	12 89	RW
612	Magnaflux Barrel Action		6/21/89	KCR
	Magnaflux Bolt		6/21/89	KCR
615	Rollmark Caliber		6/21/89	D.S.
617	Drill and Tap Sight Holes	6 26	89	L.B.
618	Polish Barrel	6 26	89	BT.
620	Apply Coatings (Barrel Action)		7/12/89	TSA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		7/14/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/14/89	RW
	C) Inspect Ejector Hole for Chamfer		7/14/89	RW
	D) Oil Firing Pin Ass'y		7/14/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		17 July 89	DS

op. #	BARBER - M24 0060919 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	7	7	7			18 July 89	JS
	G) Safety Off Force	4	4	4			18 July 89	JS
	H) Trigger Pull Test & Retainability						17 July 89	JS
	I) Firing Pin Indent	.020	.020	.0205			18 July 89	JS
	J) Assemble Stock						7/18/89	RW
	K) Assemble Swivel Studs						25 July 89	JS
	L) Attach Front and Rear Sight Assemblies						7/18/89	RW
	M) Iron Sight Alignment						7/18/89	RW
	N) Detach Front & Rear Sights & place in numbered container						7/18/89	RW
	O) Attach Scope to Rifle						7/19/89	JS
	P) Detach & Attach Scope 20 Times						7/21/89	JS
640	Gallery Target & Test	85R	66L				7-21-89	AC
	A) Time						7-21-89	AC
	B) Malfunctions						7-21-89	AC
	C) Pierced Primers						7-21-89	AC
	D) Optical Clarity of Scope						7-21-89	AC
645	Inspect for Live Ammo						7-21-88	AC
655	Final Inspection							
	A) Headspace						25 July 89	JS
	B) Trigger Pull	2.15	2.14	2.18	2.13	2.16	25 July 89	JS
	C) Function						25 July 89	JS
660	Pack						20 Sep 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C1622.5443

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.30	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.10	2.31	
PULL #3	2.45	2.12	2.25	
PULL #4	2.37	2.09	2.23	
PULL #5	2.49	2.09	2.17	
TOTAL	11.95	10.70	11.23	
AVG.	2.39	2.14	2.24	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.22	
PULL #2	3.25	3.24	
PULL #3	3.24	3.23	
PULL #4	3.21	3.23	
PULL #5	3.23	3.19	
TOTAL	16.23	16.11	
AVG.	3.24	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.25		
PULL #2	4.22	4.22		
PULL #3	4.20	4.21		
PULL #4	4.23	4.20		
PULL #5	4.21	4.19		
TOTAL	21.06	21.07		
AVG.	4.21	4.21		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225443
21 Jul 1989

CENTROIDAL DISTANCES

0 TO	1	.407604
1 TO	2	.642055
1 TO	3	.71507
1 TO	4	.896246
1 TO	5	.962422

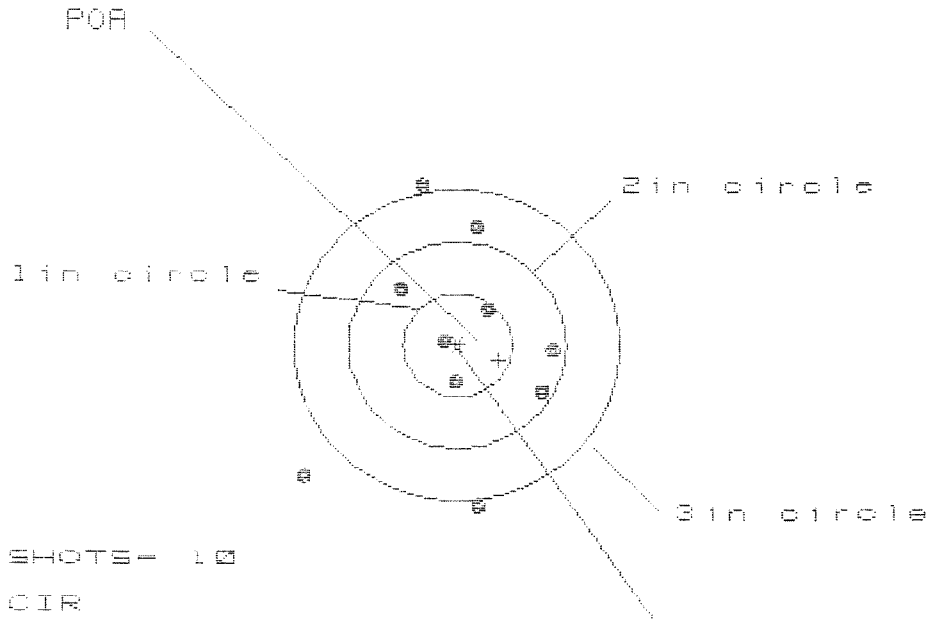
$\frac{1}{2} \frac{t_3}{t_3} \frac{5}{2} \leftarrow \text{POA}$

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0858
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0286
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0904411
THE AMR FOR THIS RIFLE IS: .967

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225443

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 3

2in = 6

3in = 7

HS= 2.316

VS= 3.036

GS= 3.072

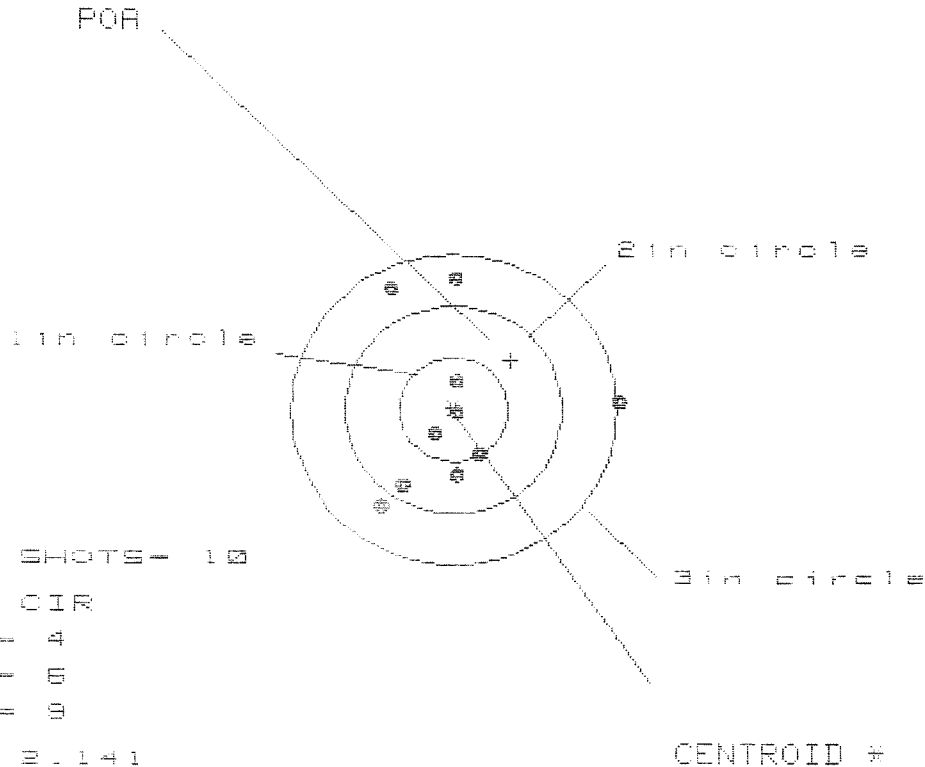
CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.859	.697	.640
MINIMUM X	-1.457	-1.676	-1.733
MAXIMUM Y	1.530	1.389	1.173
MINIMUM Y	-1.506	-1.647	-1.473
CENTROID X	-.379	-.217	-.160
CENTROID Y	.150	.291	.117
POA TO CENTROID in.	.408	.363	.199
MIN RADIUS	.122	.240	.320
MEAN RADIUS	.962	.833	.753
MAX RADIUS	1.930	1.647	1.474
HORIZONTAL SPREAD	2.316	1.373	1.373
VERTICAL SPREAD	3.036	3.036	2.646
EXTREME SPREAD	3.072	3.072	2.646
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	7		

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8225443

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1 in = 4

2 in = 6

3 in = 9

HE = 2.141

VS = 2.156

GS = 2.385

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.567	.439	.383
MINIMUM X	-.634	-.467	-.523
MAXIMUM Y	1.272	1.284	1.435
MINIMUM Y	-.884	-.872	-.721
CENTROID X	-.526	-.693	-.637
CENTROID Y	-.475	-.487	-.638
POA TO CENTROID in.	.769	.847	.982
MIN RADIUS	.988	.221	.122
MEAN RADIUS	.786	.712	.592
MAX RADIUS	1.511	1.293	1.441
HORIZONTAL SPREAD	2.141	.986	.986
VERTICAL SPREAD	2.156	2.156	2.156
EXTREME SPREAD	2.385	2.254	2.254
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08225443

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 9

HGT = 2.892

VSD = 2.189

GSD = 3.073

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.427
MINIMUM X	-1.465
MAXIMUM Y	1.184
MINIMUM Y	-1.005
CENTROID X	.240
CENTROID Y	-.208
POA TO CENTROID in.	.317
MIN RADIUS	.376
MEAN RADIUS	1.029
MAX RADIUS	1.655
HORIZONTAL SPREAD	2.892
VERTICAL SPREAD	2.189
EXTREME SPREAD	3.073
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	9

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08225443

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS= 2.662

VS= 2.681

GS= 2.782

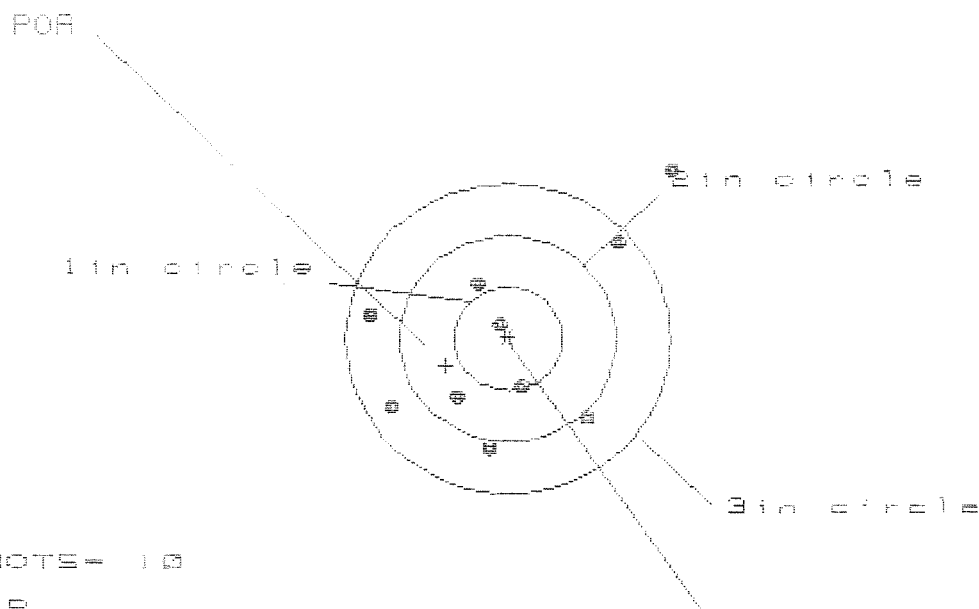
CENTROID *

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.514	.731	.608
MINIMUM X	-1.148	-.979	-.762
MAXIMUM Y	1.344	1.351	1.460
MINIMUM Y	-1.337	-1.330	-1.221
CENTROID X	.517	.348	.471
CENTROID Y	.129	.122	.013
POA TO CENTROID in.	.532	.369	.471
MIN RADIUS	.298	.293	.399
MEAN RADIUS	1.037	.977	.925
MAX RADIUS	1.516	1.442	1.509
HORIZONTAL SPREAD	2.662	1.710	1.370
VERTICAL SPREAD	2.681	2.681	2.681
EXTREME SPREAD	2.782	2.753	2.753
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	9		

21 Jul 1985

FILE:/PATTERNING/CENTERFIRE_PATT/06225443

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 2.779

VS = 2.643

CS = 3.455

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.477	1.222	.999
MINIMUM X	-1.382	-1.137	-.985
MAXIMUM Y	1.619	1.090	.881
MINIMUM Y	-1.824	-.844	-.708
CENTROID X	.577	.412	.266
CENTROID Y	.261	.081	-.056
POA TO CENTROID in.	.633	.428	.266
MIN RADIUS	.164	.344	.303
MEAN RADIUS	1.021	.859	.744
MAX RADIUS	2.192	1.637	1.121
HORIZONTAL SPREAD	2.779	2.359	1.984
VERTICAL SPREAD	2.643	1.934	1.589
EXTREME SPREAD	3.455	2.679	2.216
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	9		

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00014558** Serial: **C6225443** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SW/S)** Repairman: Status: **Closed 9/27/00 2:32:25 PM**

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **HSC 3RD BN 3RD SFG (A)** **HSC 3RD BN 3RD SFG (A)**

Address 1: **BLDG J 2050** **BLDG J 2050**

Address 2: PO Box: PO Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Pos:

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A008	With Swivel	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

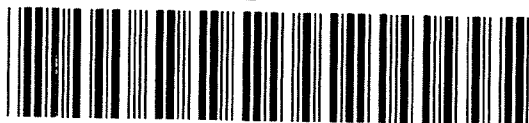
Repair Search **Refresh** **Close**

maglet 9/28/00 7:23 AM CAPS NUM INS SCRL

Start Info Hagl Expl Micr Part Ar One Print 7:23 AM

Serial Number: **C6225443**

Model: **700**



RE00014558

Scope # 89-0225

BBL - 96003

Final Inspection

S/N: C6225443 DATE REC'D: 9-26-00 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

SCOPE ASSY.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

MISC.

- ☐ DD-350
- ☐ BAR CODE
- ☐ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

SYSTEMS CASE

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

TRIGGER

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER		14558	
SERIAL NUMBER		C6225443	
LOG-IN DATE		9-26-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-28-00	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	10-3-00	RW
605	CHECK HEADSPACE	10-3-00	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-12-00	RW
655	FINAL INSPECT	10-25-00	CK
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

BARBER - M24 0060930

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225443

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THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2578

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2054

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .329621

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

0 TO	1	.184231
1 TO	2	.51514
1 TO	3	.591714
1 TO	4	1.12728
1 TO	5	.769854

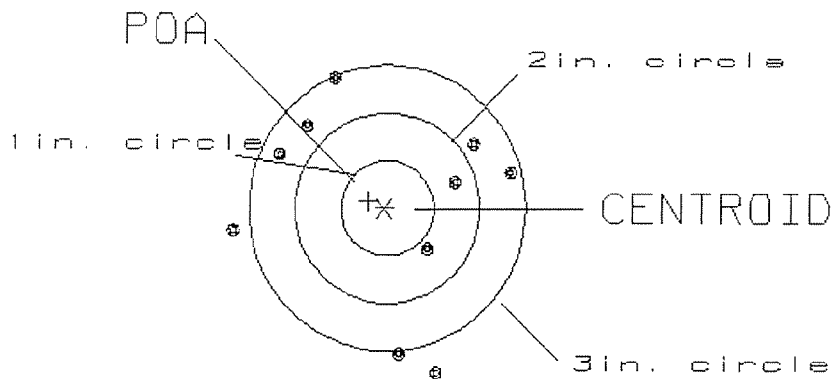
2
+ 1 <----⁴POA
5 3

PATTERN #: 1
 POA TO CENTROID: .185
 MIN RADIUS : .660
 MEAN RADIUS : 1.299
 MAX RADIUS : 1.792
 CENTROID X : .170
 CENTROID Y : -.071

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CENTERFIRE PATTERN # 1



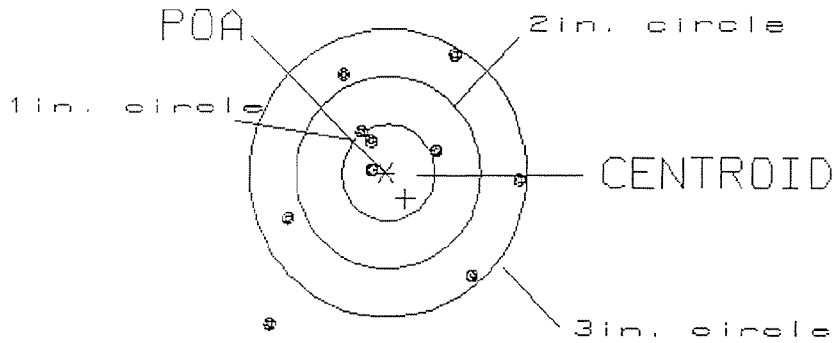
# OF SHOTS= 10	# IN CIRCLE
HS= 2.98	0
VS= 3.03	2
GS= 3.22	7

PATTERN #: 0020
 POA TO CENTROID: .346
 MIN RADIUS : .176
 MEAN RADIUS : 1.032
 MAX RADIUS : 2.069
 CENTROID X : -.217
 CENTROID Y : .269

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.73

3

VS= 2.65

4

GS= 3.48

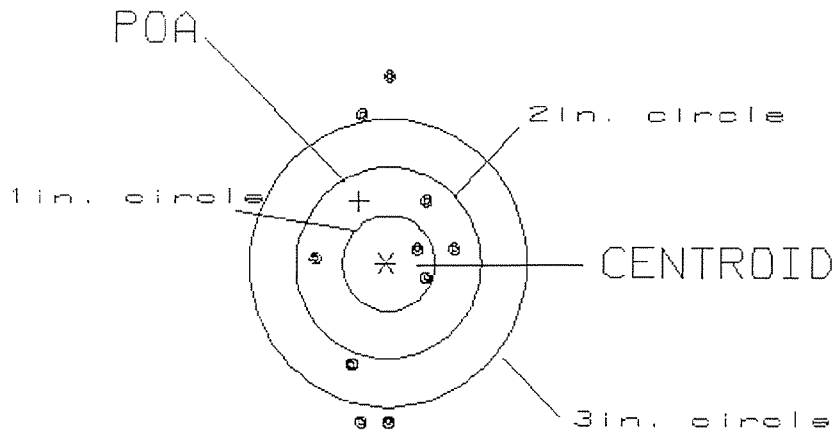
9

PATTERN #: 3
 POA TO CENTROID: .712
 MIN RADIUS : .326
 MEAN RADIUS : 1.102
 MAX RADIUS : 1.995
 CENTROID X : .292
 CENTROID Y : -.650

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.50

2

VS= 3.69

5

GS= 3.69

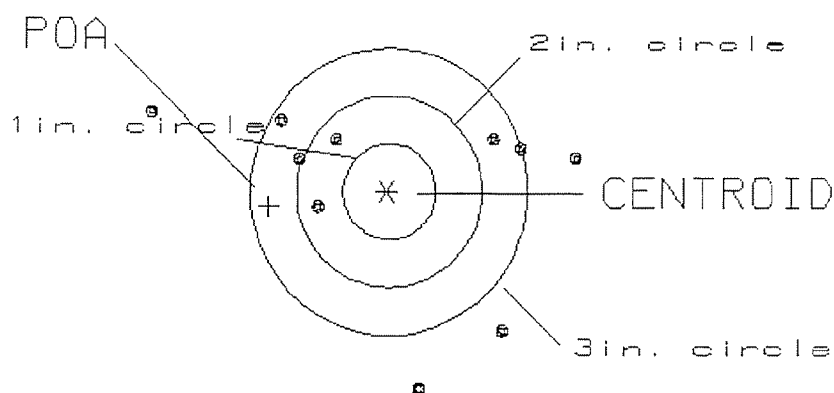
6

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: 1.284
 MIN RADIUS : .746
 MEAN RADIUS : 1.543
 MAX RADIUS : 2.753
 CENTROID X : 1.275
 CENTROID Y : .152

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 4.64

0

VS= 2.92

2

GS= 4.67

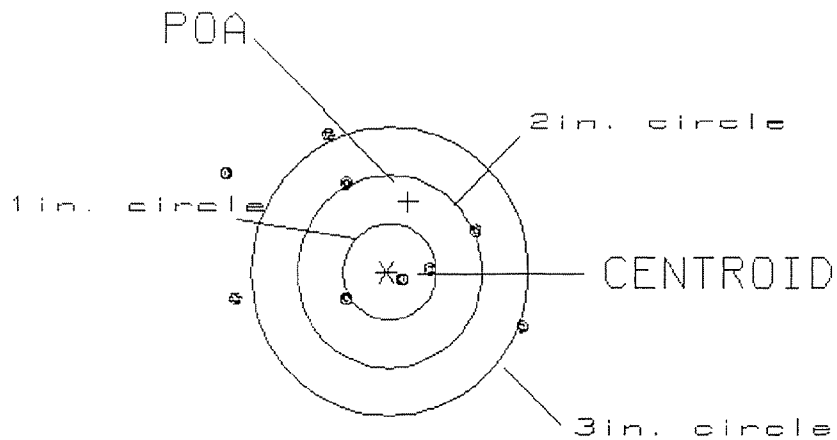
6

PATTERN #: - 5
 POA TO CENTROID: .763
 MIN RADIUS : .158
 MEAN RADIUS : 1.345
 MAX RADIUS : 3.343
 CENTROID X : -.231
 CENTROID Y : -.727

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225443

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.92

2

VS= 4.03

4

GS= 5.30

5