C6225459

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

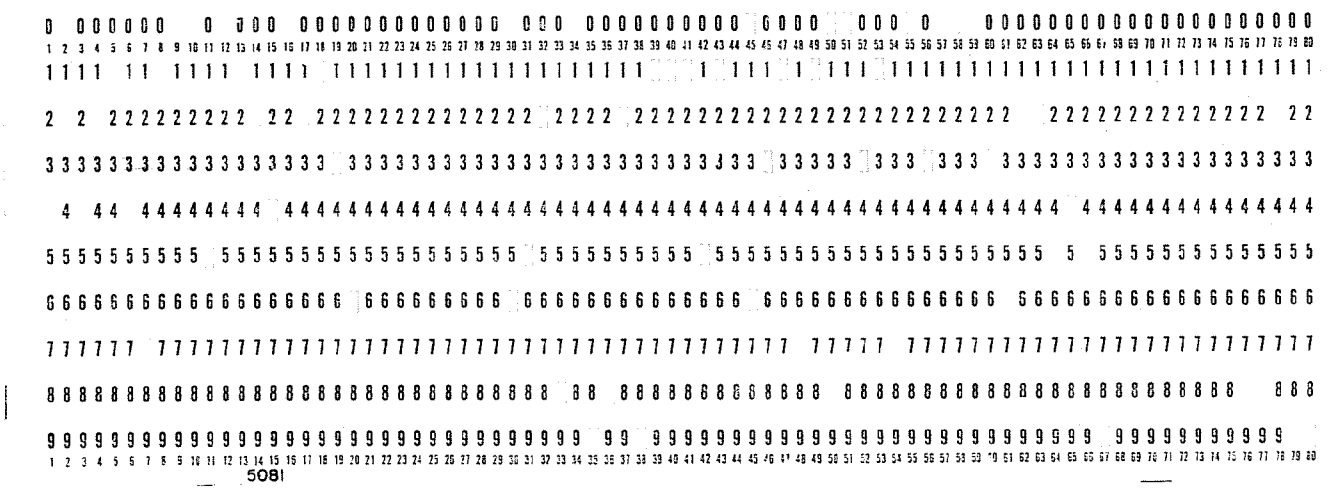
Capacity

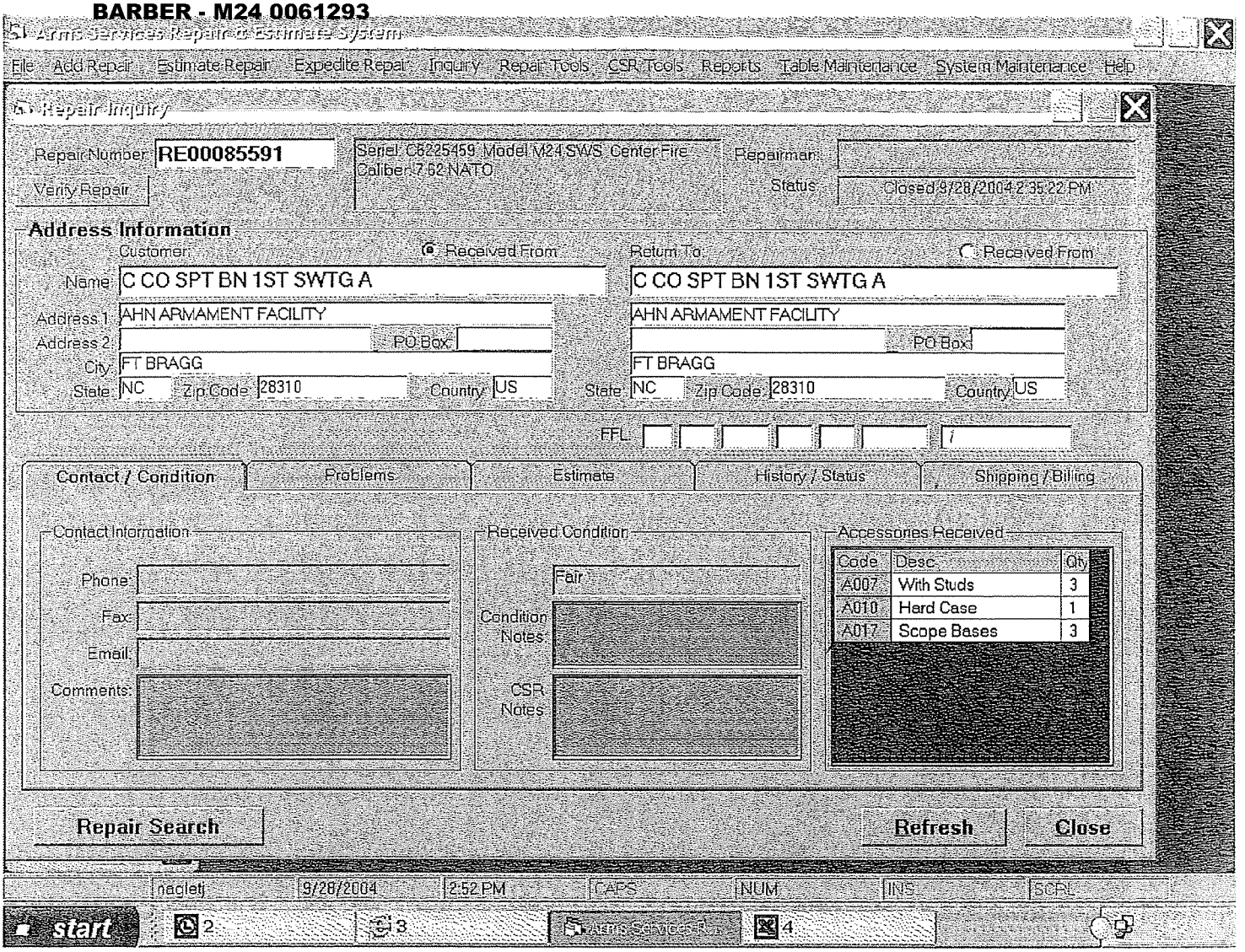
Order No. 5716

*Includes 1 in chamber.

Remington.

DSMB14P1005012402136 W52H098291A151 W31G1Y03A703000C6225459 88299




Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00085591
Verify Repair
Serial: C6225459 Model: M24 SWS Center Fire Caliber: 7.62 NATO
Repairman:
Status: Closed 9/28/2004 2:35:22 PM
Address Information
Customer
Received From
Name: C CO SPT BN 1ST SWTG A
Address 1: AHN ARMAMENT FACILITY
Address 2:
PO Box:
City: FT BRAGG
State: NC Zip Code: 28310 Country: US
Return To
Received From
C CO SPT BN 1ST SWTG A
AHN ARMAMENT FACILITY
PO Box:
FT BRAGG
State: NC Zip Code: 28310 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone:
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Studs 3
A010 Hard Case 1
A017 Scope Bases 3
Repair Search
Refresh
Close
nagletj 9/28/2004 2:52 PM CAPS NUM INS SCRL
start
2
3
Arms Services R...
4


Serial Number:
C6225459
Model: M24 SWS
RE00085591

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225459.__0
FILE DATE AND TIME: 10/19/2004 06:42

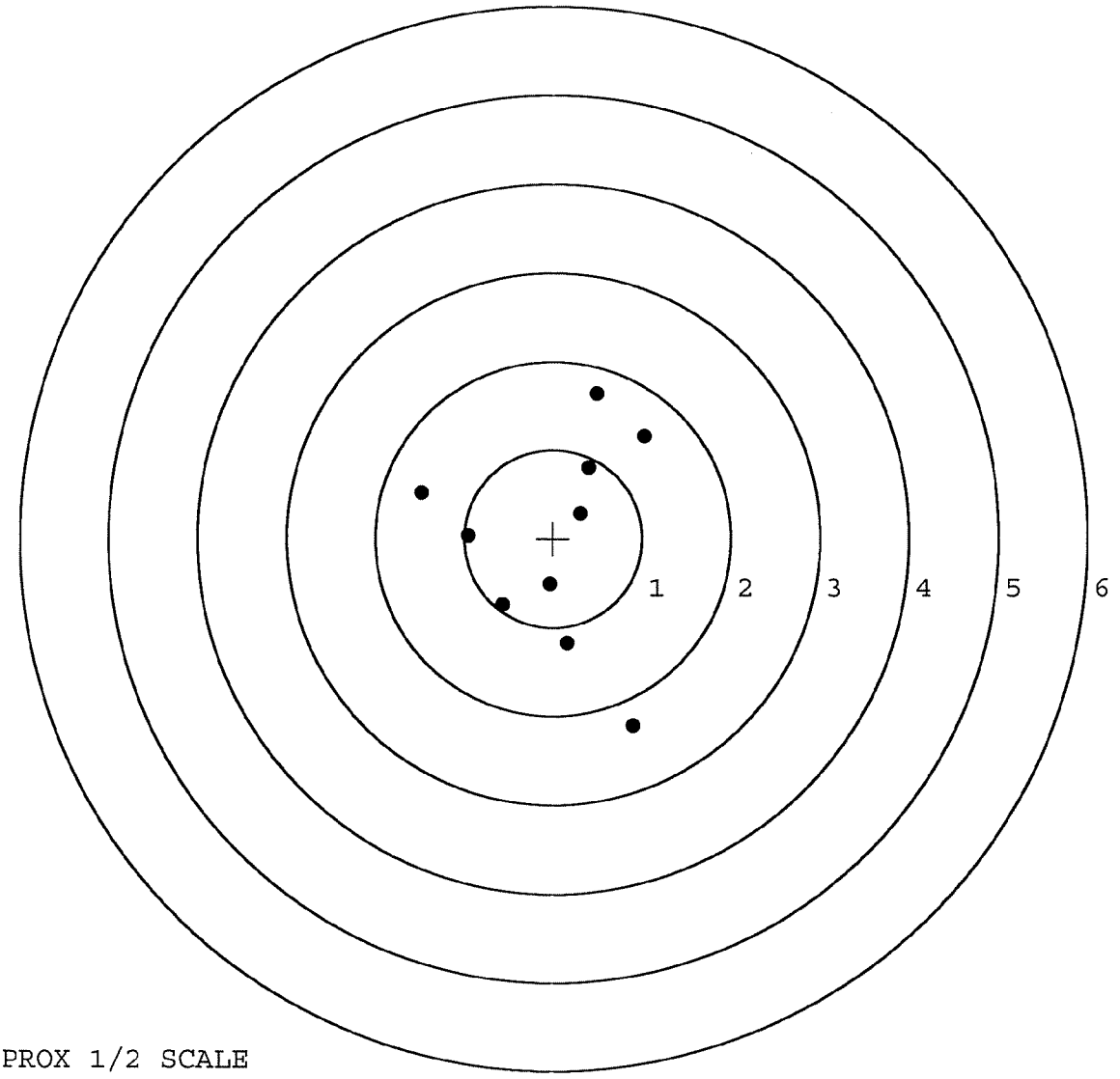
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.072
The Average Y Centroid of the Five Target Set:	-0.085
The Average Point of Impact of the Five Target Set:	0.112
The Average Mean Radius of the Five Target Set:	0.990
The Distance from POA to Centroid Target #1:	0.029
The Distance from Centroid Target #2 to Centroid Target #1:	0.360
The Distance from Centroid Target #3 to Centroid Target #1:	0.073
The Distance from Centroid Target #4 to Centroid Target #1:	0.150
The Distance from Centroid Target #5 to Centroid Target #1:	0.128

SERIAL NUMBER: C6225459.__0
TARGET NUMBER: 1
FILE DATE: 10/19/2004
FILE TIME: 06:42

X CENTROID:	0.024
Y CENTROID:	-0.016
POA TO CENTROID:	0.029
HORZ SPREAD:	2.509
VERT SPREAD:	3.757
GROUP SPREAD:	3.780
MIN RADIUS:	0.410
MAX RADIUS:	2.279
MEAN RADIUS:	1.205
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	6

POINT#	X	Y
1:	0.901	-2.120
2:	0.166	-1.184
3:	-0.038	-0.517
4:	-0.570	-0.750
5:	-0.958	0.027
6:	-1.484	0.508
7:	0.310	0.278
8:	0.405	0.799
9:	1.025	1.157
10:	0.487	1.637



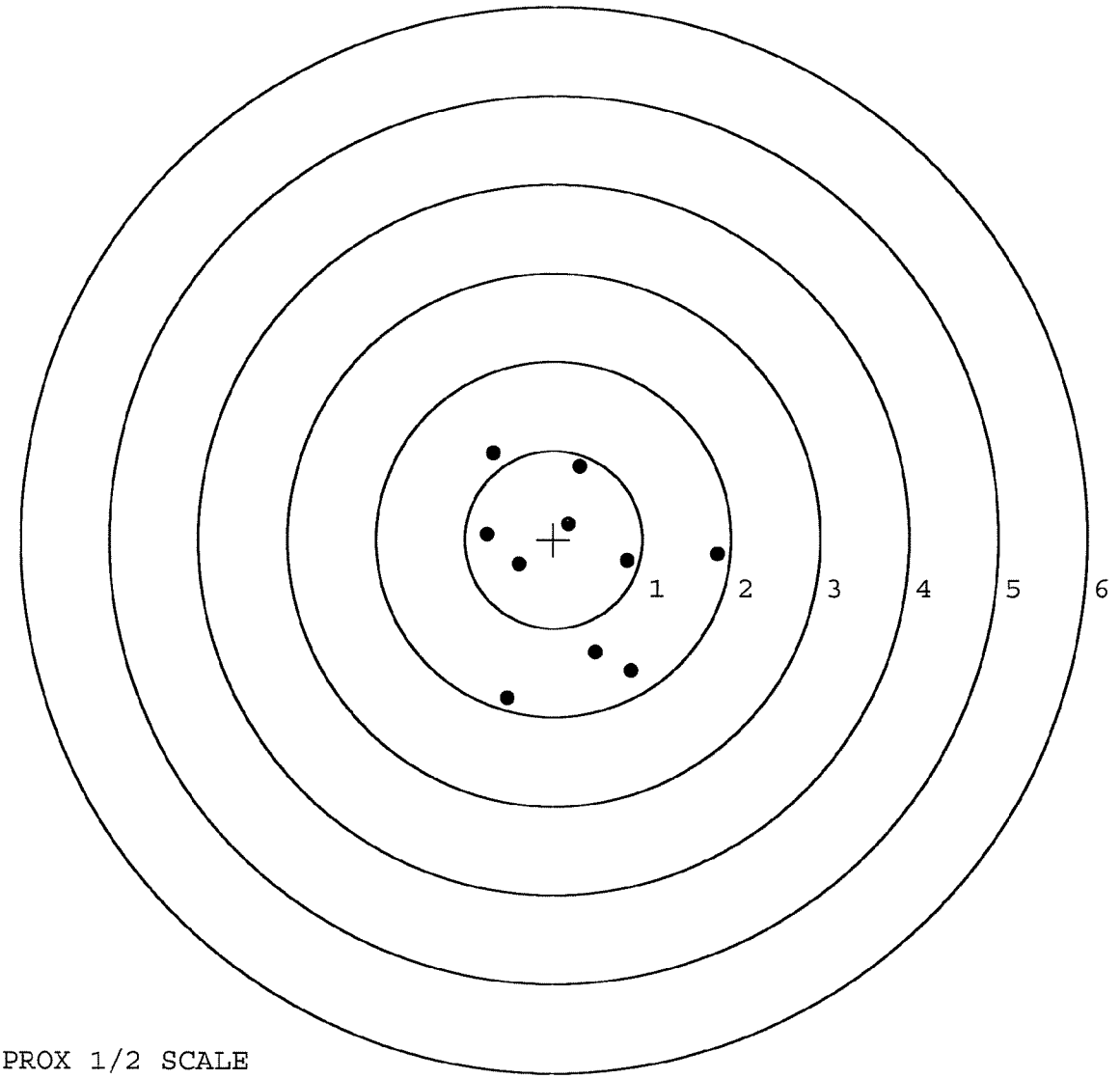
TARGET APPROX 1/2 SCALE

BARBER - M24 0061296

SERIAL NUMBER: C6225459.__0
TARGET NUMBER: 2
FILE DATE: 10/19/2004
FILE TIME: 06:42

X CENTROID:	0.216
Y CENTROID:	-0.322
POA TO CENTROID:	0.387
HORZ SPREAD:	2.588
VERT SPREAD:	2.765
GROUP SPREAD:	2.863
MIN RADIUS:	0.504
MAX RADIUS:	1.645
MEAN RADIUS:	1.109
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	0.878	-1.485
2:	0.476	-1.276
3:	-0.515	-1.796
4:	1.841	-0.169
5:	0.829	-0.241
6:	0.172	0.180
7:	0.295	0.825
8:	-0.685	0.969
9:	-0.389	-0.284
10:	-0.747	0.058

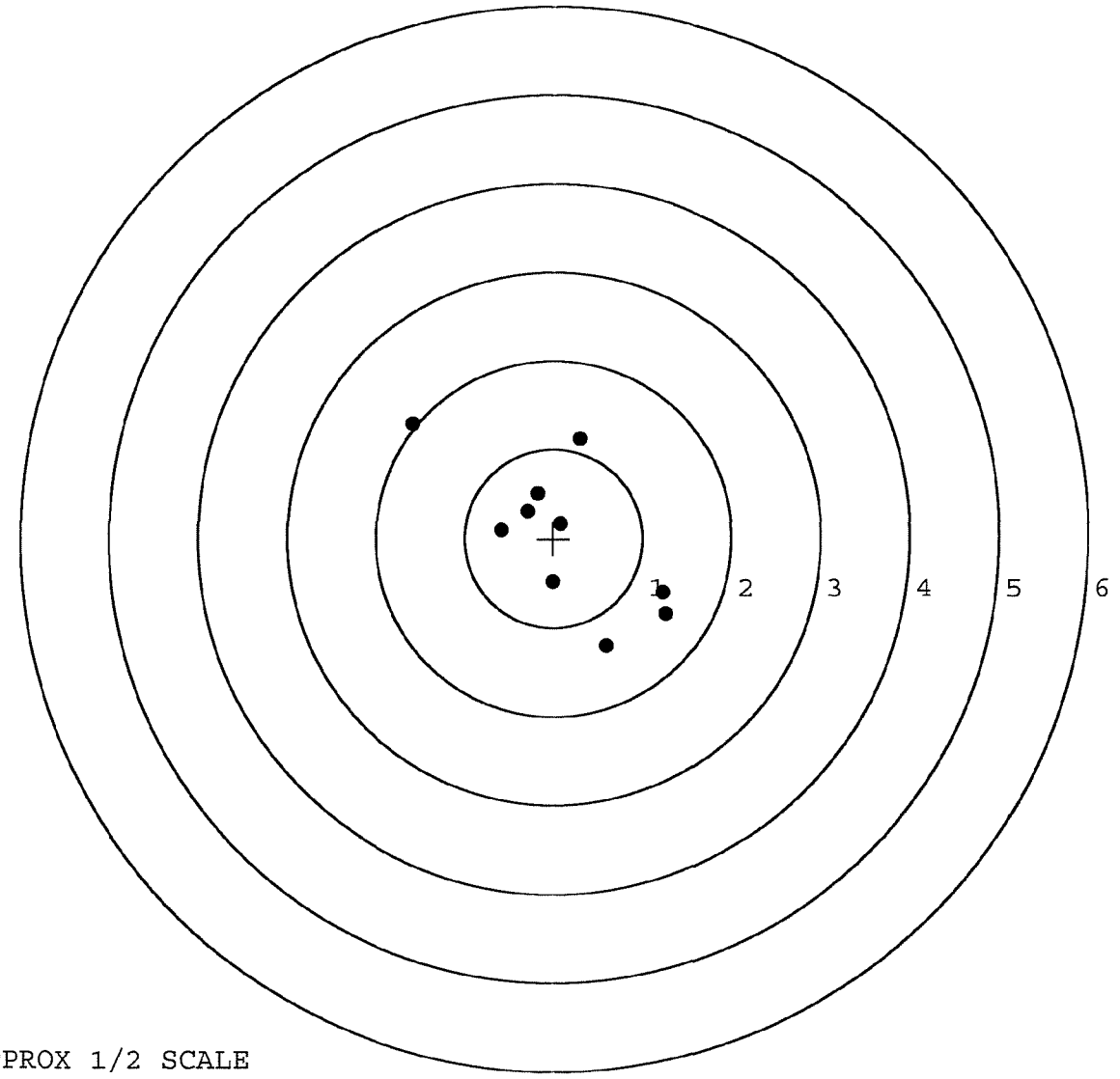


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225459.__0
TARGET NUMBER: 3
FILE DATE: 10/19/2004
FILE TIME: 06:42

X CENTROID:	0.080
Y CENTROID:	0.030
POA TO CENTROID:	0.085
HORZ SPREAD:	2.856
VERT SPREAD:	2.491
GROUP SPREAD:	3.564
MIN RADIUS:	0.132
MAX RADIUS:	2.090
MEAN RADIUS:	0.967
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.264	-0.848
2:	1.229	-0.611
3:	0.597	-1.207
4:	-0.008	-0.491
5:	0.085	0.162
6:	-0.185	0.501
7:	-0.294	0.302
8:	-0.592	0.096
9:	0.294	1.117
10:	-1.592	1.284



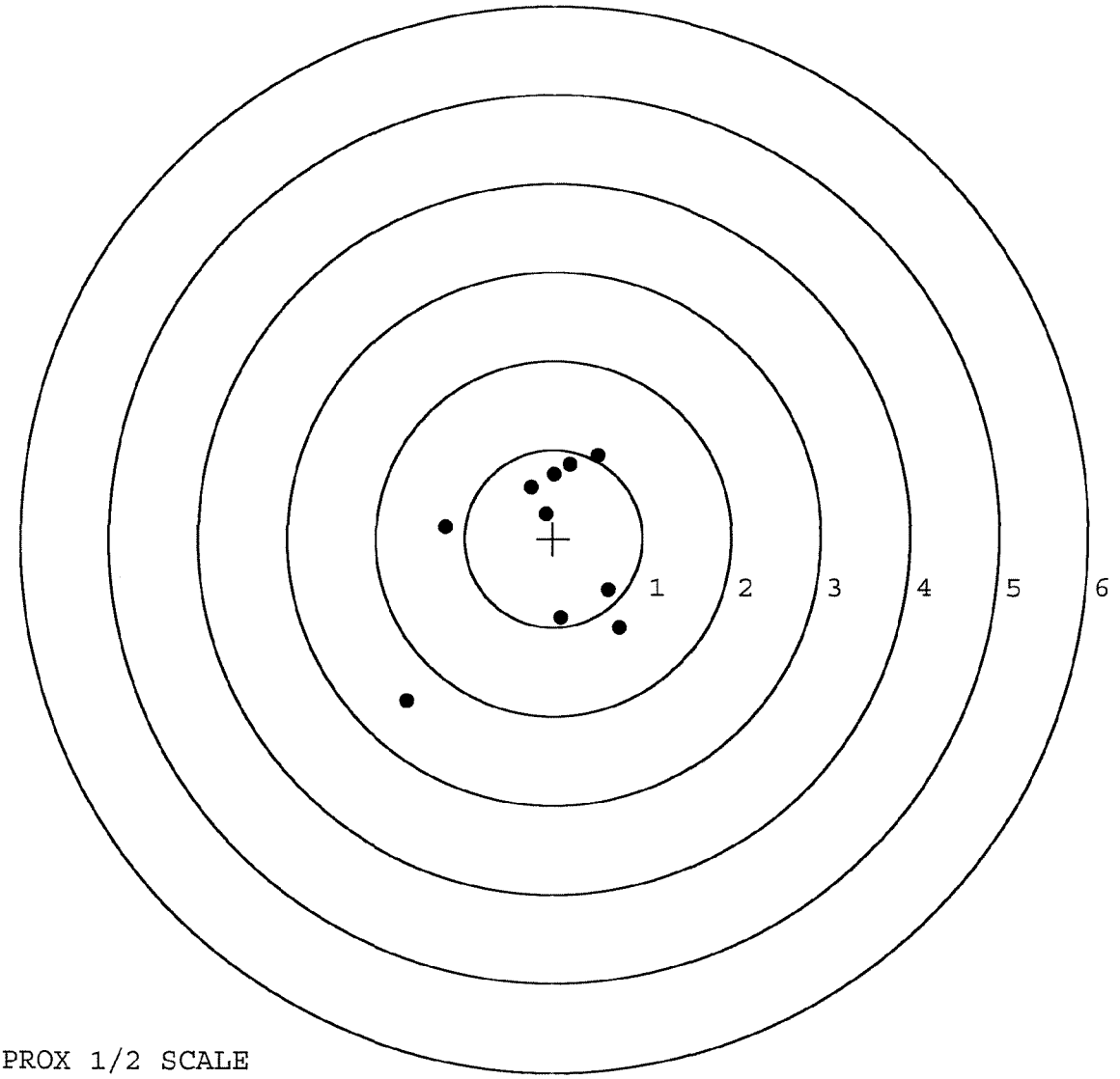
TARGET APPROX 1/2 SCALE

BARBER - M24 0061298

SERIAL NUMBER: C6225459.__0
TARGET NUMBER: 4
FILE DATE: 10/19/2004
FILE TIME: 06:42

X CENTROID:	-0.109
Y CENTROID:	-0.085
POA TO CENTROID:	0.138
HORZ SPREAD:	2.394
VERT SPREAD:	2.771
GROUP SPREAD:	3.508
MIN RADIUS:	0.362
MAX RADIUS:	2.332
MEAN RADIUS:	1.045
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.744	-1.013
2:	0.617	-0.586
3:	0.087	-0.898
4:	0.502	0.936
5:	0.182	0.838
6:	-0.002	0.723
7:	-0.256	0.578
8:	-0.093	0.276
9:	-1.219	0.127
10:	-1.650	-1.835

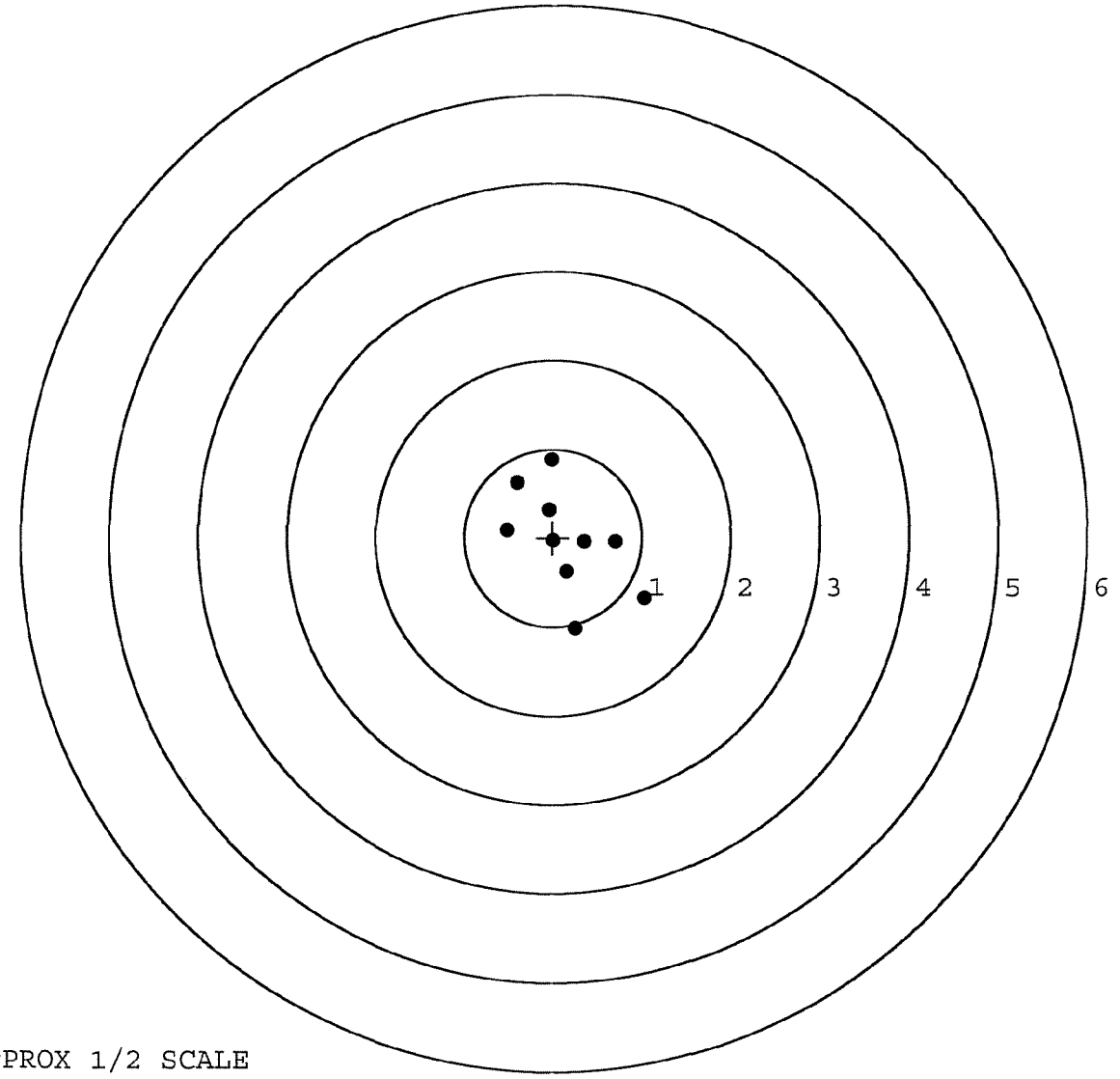


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225459.__0
TARGET NUMBER: 5
FILE DATE: 10/19/2004
FILE TIME: 06:42

X CENTROID:	0.151
Y CENTROID:	-0.032
POA TO CENTROID:	0.154
HORZ SPREAD:	1.550
VERT SPREAD:	1.909
GROUP SPREAD:	1.945
MIN RADIUS:	0.148
MAX RADIUS:	1.097
MEAN RADIUS:	0.622
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.033	-0.685
2:	0.704	-0.048
3:	0.256	-1.025
4:	-0.408	0.621
5:	-0.022	0.884
6:	-0.517	0.081
7:	-0.052	0.316
8:	0.355	-0.048
9:	0.159	-0.381
10:	0.003	-0.037



TARGET APPROX 1/2 SCALE

EQUIPMENT INSPECTION AND MAINTENANCE WORKSHEET

For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG

1. ORGANIZATION	2. NOMENCLATURE AND MODEL
USAJFKSWCS, ARMAMENT FACILITY	RIFLE, SNIPER 7.62MM / M24

3. REGISTRATION/SERIAL/NSN	4a. MILES	b. HOURS	c. ROUNDS FIRED	d. HOT STARTS	5. DATE	6. TYPE INSPECTION
C6225459			10,000		20 AUG 2004	W

7. APPLICABLE REFERENCE

TM NUMBER	TM DATE	TM NUMBER	TM DATE

COLUMN a – Enter TM item number.

COLUMN b – Enter the applicable condition status symbol.

COLUMN c – Enter deficiencies and shortcomings.

COLUMN d – Show corrective action for deficiency or shortcoming listed in Column c.

COLUMN e – Individual ascertaining completed corrective action initial in this column.

STATUS SYMBOLS

"X" – Indicates a deficiency in the equipment that places it in an inoperable status.

CIRCLED "X" – Indicates a deficiency, however, the equipment may be operated under specific limitations as directed by higher authority or as prescribed locally, until corrective action can be accomplished.

HORIZONTAL DASH "(-)" – Indicates that a required inspection, component replacement, maintenance operation check, or test flight is due but has not been accomplished, or an overdue MWO has not been accomplished.

DIAGONAL "(/)" – Indicates a material defect other than a deficiency which must be corrected to increase efficiency or to make the item completely serviceable.

LAST NAME INITIAL IN BLACK, BLUE-BLACK INK, OR PENCIL - Indicates that a completely satisfactory condition exists.

FOR AIRCRAFT - Status symbols will be recorded in red.

ALL INSPECTIONS AND EQUIPMENT CONDITIONS RECORDED ON THIS FORM HAVE BEEN DETERMINED IN ACCORDANCE WITH DIAGNOSTIC PROCEDURES AND STANDARDS IN THE TM CITED HEREON.

8a. SIGNATURE *(Person(s) performing inspection)*	8b. TIME	9a. SIGNATURE *(Maintenance Supervisor)*	9b. TIME	10. MANHOURS REQUIRED

TM ITEM NO. a	STATUS b	DEFICIENCIES AND SHORTCOMINGS c	CORRECTIVE ACTION d	INITIAL WHEN CORRECTED e
1	(-)	10,000 ROUNDS COUNT		

DA FORM 2404, APR 79 Replaces edition of 1 Jan 64, which will be used USAPPC V1.10

M-24 INSPECTION CHECKLIST

CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	85591		
SERIAL NUMBER	C6225459		
LOG-IN DATE	9-28-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-29-04	RTL
560 A	RE-BARREL	10-6-04	AC
B	DRILL AND TAP	10-8-04	TRW
575	ASSEMBLE	10-6-04	RTL
600	PROOF	10-7-04	RTL
605	CHECK HEADSPACE	10-7-04	RTL
610	DIS-ASSEMBLE GUN	10-7-04	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	10-11-04	SB/CW
618	ROTO-BLAST	10-11-04	LB
620	APPLY COATINGS	10/14/04	HP
625 A	FINAL ASSEMBLY	10-17-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-19-04	TRW
655	FINAL INSPECT	10-25-04	RTL
660	PACK	11-5-04	RA
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA - FLA'S INSPECTED

OPERATOR

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225459

OPERATION #	OPERATION NAME	DATE	INT
575-580	ASSEMBLY 2	26	FB
600	PROOF	29	RW
615	MAGNAFLUX BARREL	5/13/88	PJL.
	MAGNAFLUX BOLT	5/13/88	PJL.
620	COATING	8/1/88	TJH
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

Scope # 1207

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225459

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A)Clean inside of Bolt Assembly		9/12/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/12/88	RW
	C) Inspect Ejector Hole for Chamfer		9/12/88	RW

QUALITY AUDIT

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/12/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake			
	F) Safety on Force	7¼ 7¼ 7½	12 Sept 88	W.B
	G) Safety off Force	3½ 3½ 3¼	12 Sept 88	W.B
	H) Trigger Pull Test & Retainabilty		12 Sept 88	W.B
	I) Firing Pin Indent	.0225 .0225 .022	12 Sept 88	W.B.
	J) Assemble Stock		9/15/88	RW
	K) Assemble Swivel Studs		10-12-88	D.S.
	L) Attach Front & Rear Sight Assemblies		9/15/88	RW
	M) Iron Sight Alignment		9/15/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/15/88	RW
	0) Attach Scope to Rifle		10/5/88	RW
	P) Detach & Attach Scope 20 times		10-5-88	D.S.
640	Gallery Target & Test	57 R 98L	10-11-88	D.T.
	A) Optical Clearity of Scope		10-11-88	DH
645	Inspect for Live Ammo		10-11-88	DH
655	Final Inspection A) Headspace		10-12-88	D.S.
	B) Trigger Pull		10-14-88	D.S.
	C) Function		10-12-88	D.S
660	Pack		10-21-88	D.S.

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6225459

DATE 12 Sept 88

TESTER J.C. W.B.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.48	2.48	~~2.40~~ 2.46	MIN. SETTING,
PULL #2	2.49	2.47	2.47	~~2.40~~ 2.47	NO AVG. OF 5
PULL #3	2.51	2.44	2.46	~~2.40~~ 2.46	READINGS ACCEPT-
PULL #4	2.49	2.44	2.47	2.37	ABLE LESS THAN 2#
PULL #5	2.49	2.45	2.46	2.41	
TOTAL	12.52	12.28	12.34	12.17	
AVG.	2.504	2.456	2.47	2.434	

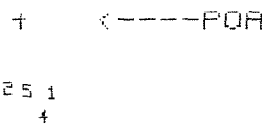
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.18		
PULL #2	3.24	3.12		
PULL #3	3.27	3.13		
PULL #4	3.24	3.11		
PULL #5	3.25	3.12		
TOTAL	16.28	15.66		
AVG.	3.256	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.34		4.23
PULL #2	4.35	4.33		4.25
PULL #3	4.34	4.31		4.27
PULL #4	4.19	4.31		4.10
PULL #5	4.32	4.33		4.29
TOTAL	21.55	21.62		21.14
AVG.	4.31	4.324		4.23

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 6225459

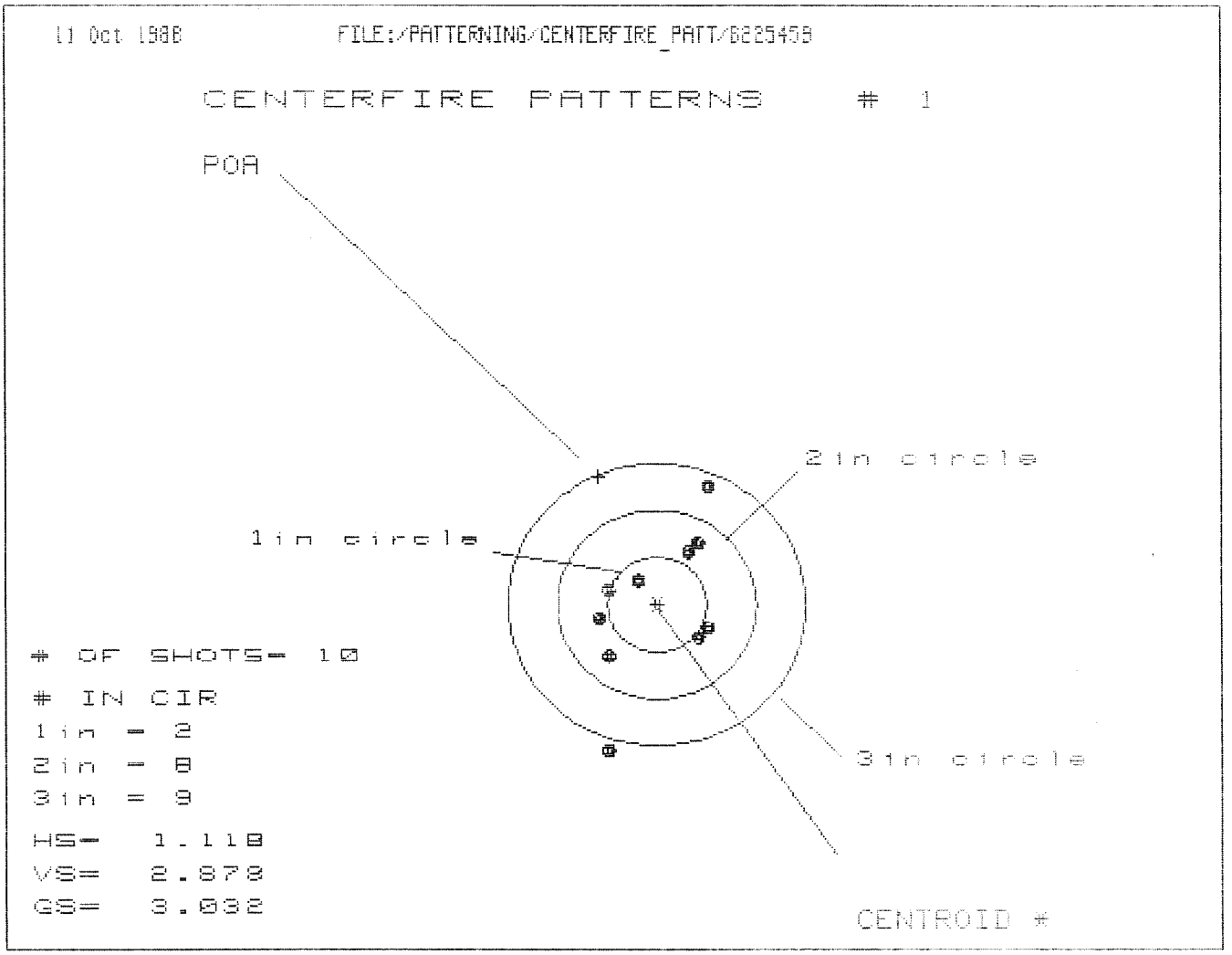
CENTROIDAL DISTANCES

0	TO	1	1.47656
1	TO	2	.821628
1	TO	3	1.2591
1	TO	4	.479088
1	TO	5	.45049

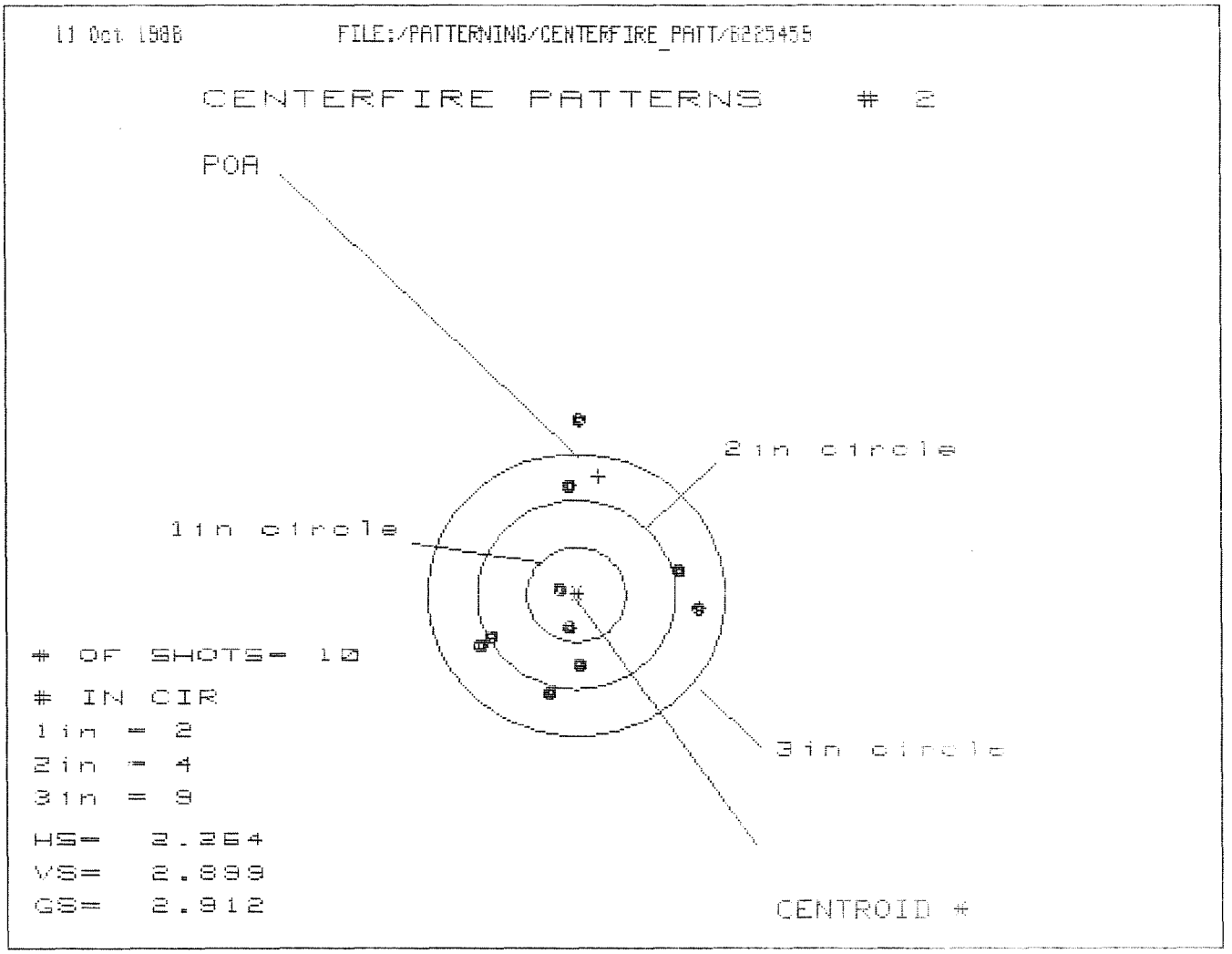


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .054
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.4248
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.42652

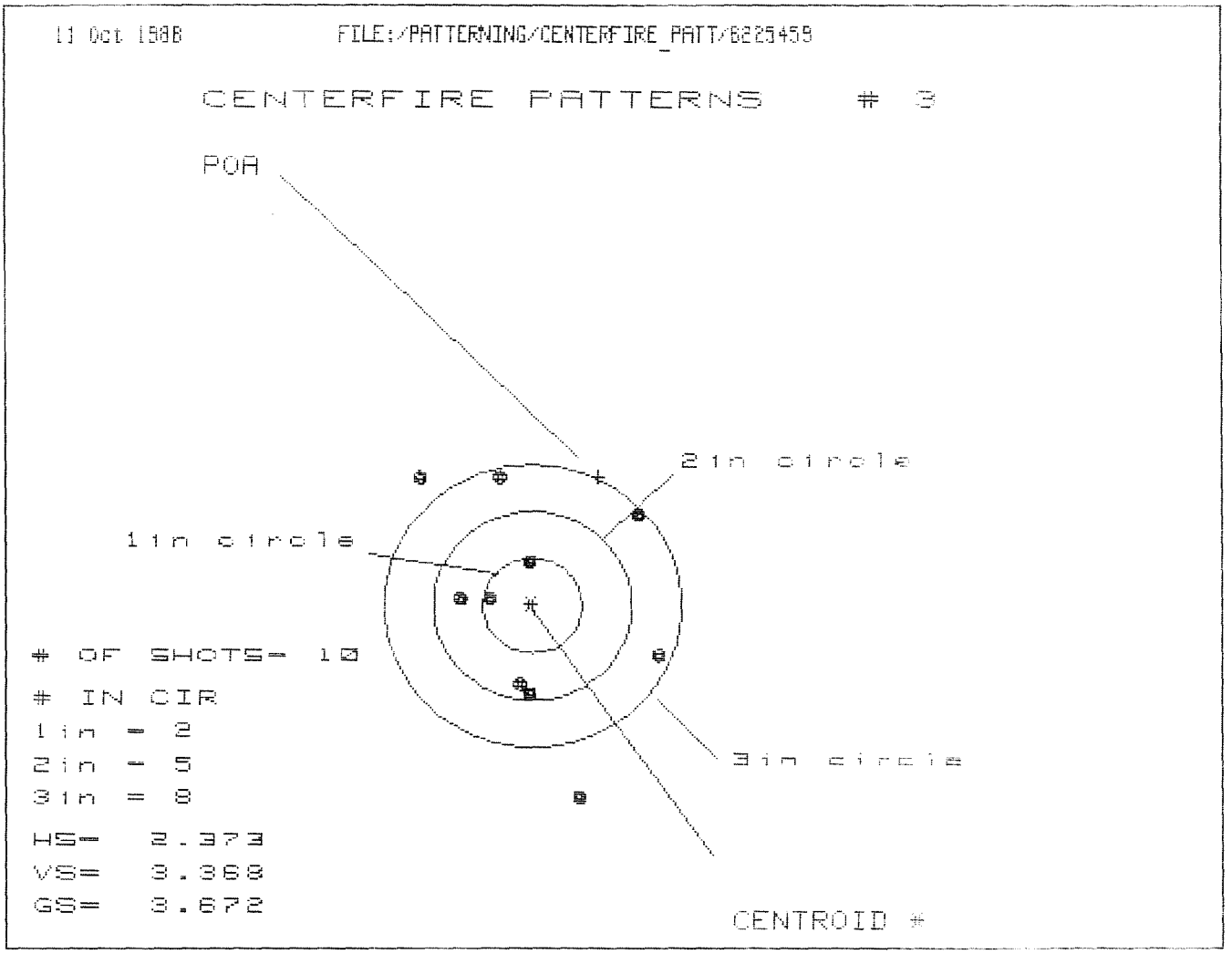
THE AMR FOR THIS RIFLE IS: .9012



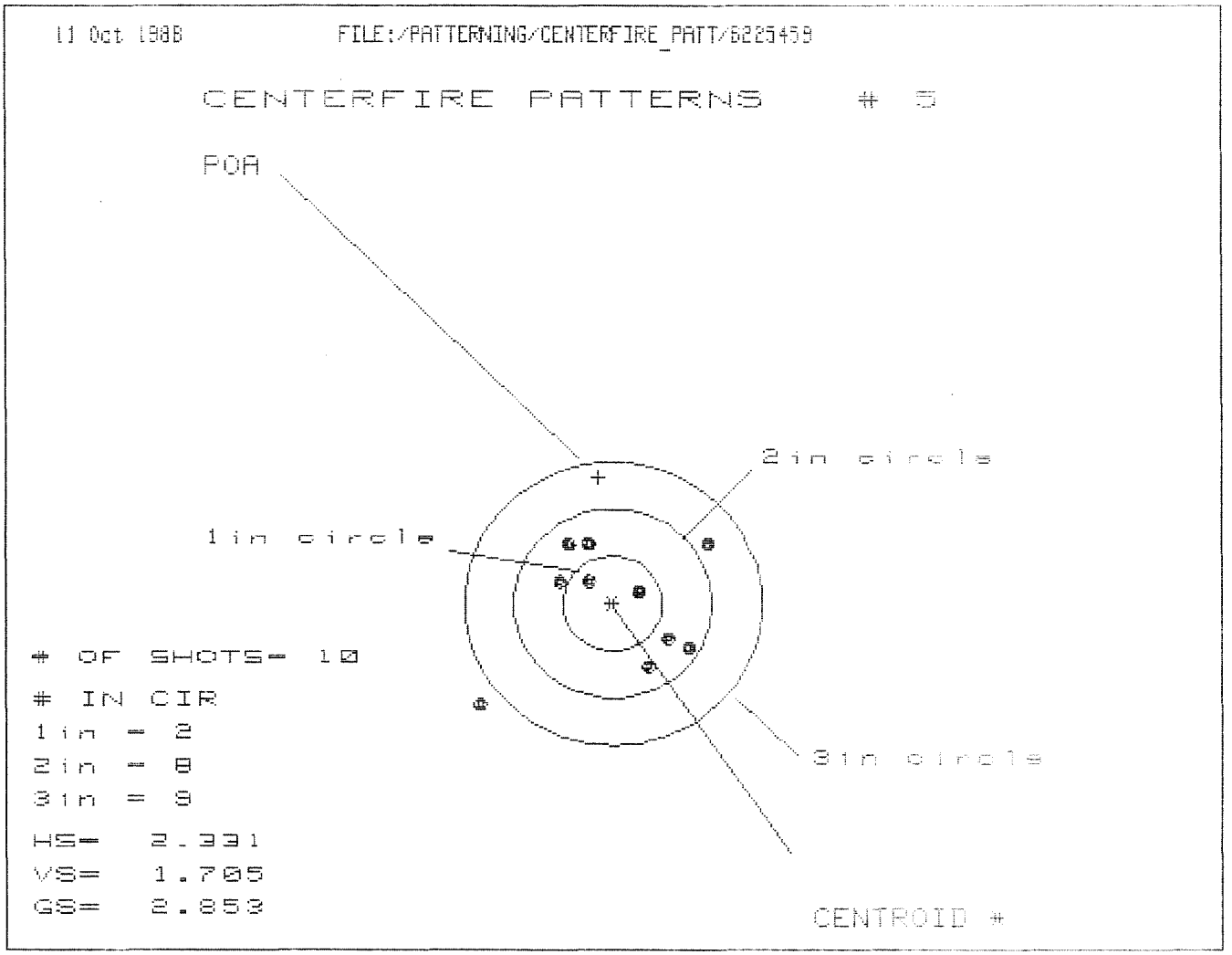
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.538	.487	.542
MINIMUM X	:	-.580	-.631	-.576
MAXIMUM Y	:	1.294	1.118	.582
MINIMUM Y	:	-1.584	-.763	-.623
CENTROID X	:	.589	.640	.585
CENTROID Y	:	-1.354	-1.178	-1.318
POA TO CENTROID in.	:	1.477	1.341	1.442
MIN RADIUS	:	.304	.259	.275
MEAN RADIUS	:	.767	.656	.577
MAX RADIUS	:	1.650	1.202	.762
HORIZONTAL SPREAD	:	1.118	1.118	1.118
VERTICAL SPREAD	:	2.878	1.881	1.205
EXTREME SPREAD	:	3.032	2.101	1.455
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	



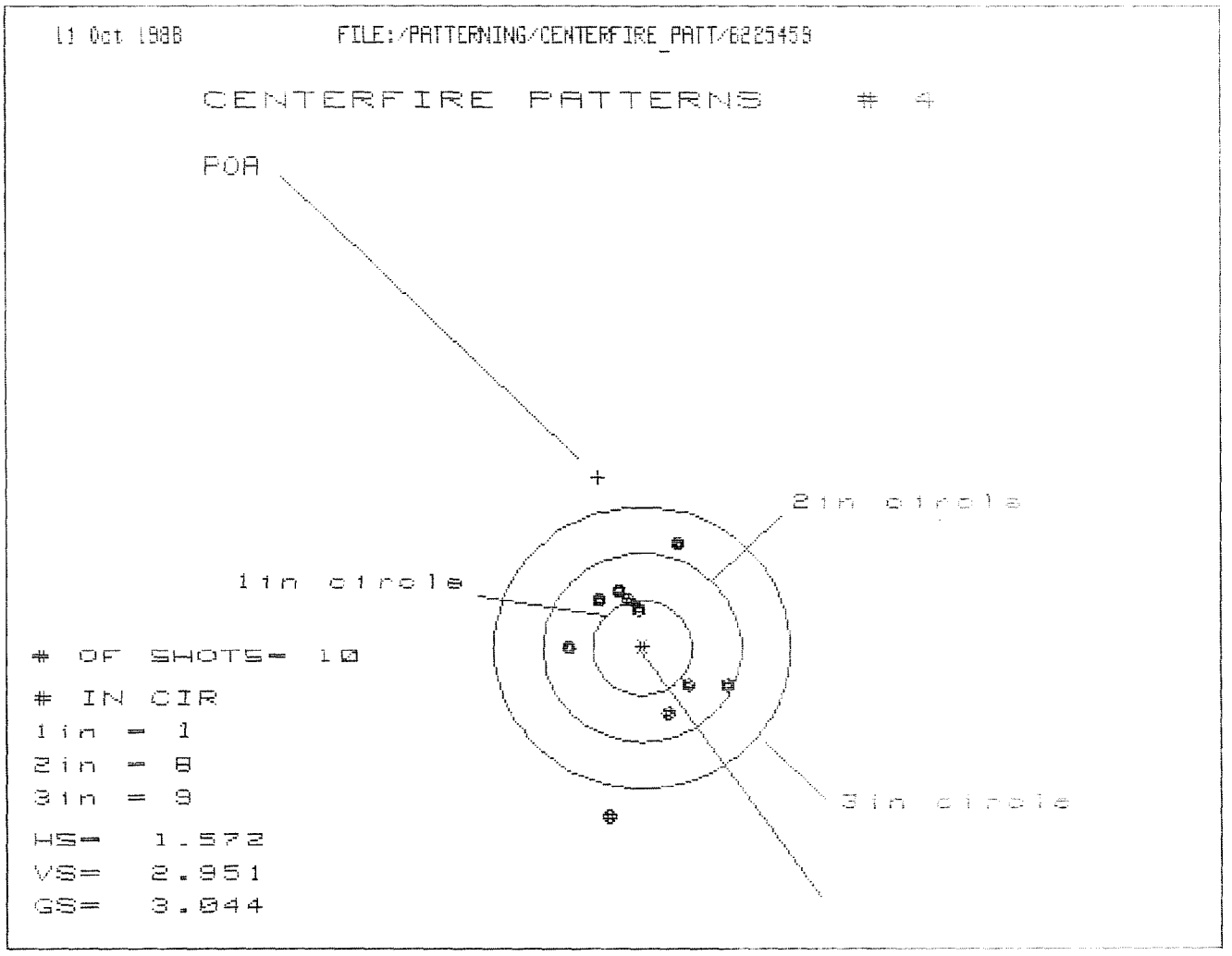
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.256	1.258	1.216
MINIMUM X	:	-1.008	-1.006	-.849
MAXIMUM Y	:	1.830	1.374	1.389
MINIMUM Y	:	-1.069	-.865	-.856
CENTROID X	:	-.227	-.229	-.386
CENTROID Y	:	-1.258	-1.462	-1.471
POA TO CENTROID in.	:	1.279	1.479	1.521
MIN RADIUS	:	.209	.191	.201
MEAN RADIUS	:	.984	.848	.772
MAX RADIUS	:	1.830	1.374	1.389
HORIZONTAL SPREAD	:	2.264	2.264	2.065
VERTICAL SPREAD	:	2.899	2.239	2.239
EXTREME SPREAD	:	2.912	2.305	2.250
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.280	1.328	1.198
MINIMUM X	:	-1.093	-1.045	-.801
MAXIMUM Y	:	1.362	1.139	1.278
MINIMUM Y	:	-2.006	-1.126	-.988
CENTROID X	:	-.670	-.718	-.588
CENTROID Y	:	-1.370	-1.147	-1.286
POA TO CENTROID in.	:	1.525	1.353	1.413
MIN RADIUS	:	.420	.254	.417
MEAN RADIUS	:	1.140	1.014	.962
MAX RADIUS	:	2.053	1.551	1.368
HORIZONTAL SPREAD	:	2.373	2.373	1.999
VERTICAL SPREAD	:	3.368	2.265	2.265
EXTREME SPREAD	:	3.672	3.047	2.534
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.977	.826	.663
MINIMUM X	:	-1.354	-.663	-.560
MAXIMUM Y	:	.680	.566	.629
MINIMUM Y	:	-1.025	-.777	-.714
CENTROID X	:	.139	.290	.187
CENTROID Y	:	-1.333	-1.219	-1.282
POA TO CENTROID in.	:	1.340	1.253	1.296
MIN RADIUS	:	.257	.076	.193
MEAN RADIUS	:	.781	.654	.612
MAX RADIUS	:	1.699	.969	.833
HORIZONTAL SPREAD	:	2.331	1.489	1.223
VERTICAL SPREAD	:	1.705	1.343	1.343
EXTREME SPREAD	:	2.853	1.624	1.624
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	



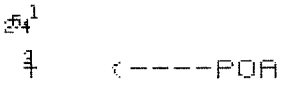
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.874	.833	.874
MINIMUM X	:	-.698	-.739	-.698
MAXIMUM Y	:	1.158	.959	.505
MINIMUM Y	:	-1.793	-.840	-.721
CENTROID X	:	.439	.480	.439
CENTROID Y	:	-1.809	-1.610	-1.729
POA TO CENTROID in.	:	1.861	1.680	1.784
MIN RADIUS	:	.445	.253	.365
MEAN RADIUS	:	.834	.680	.647
MAX RADIUS	:	1.832	1.037	1.005
HORIZONTAL SPREAD	:	1.572	1.572	1.572
VERTICAL SPREAD	:	2.951	1.799	1.226
EXTREME SPREAD	:	3.044	1.803	1.650
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225459

CENTROIDAL DISTANCES

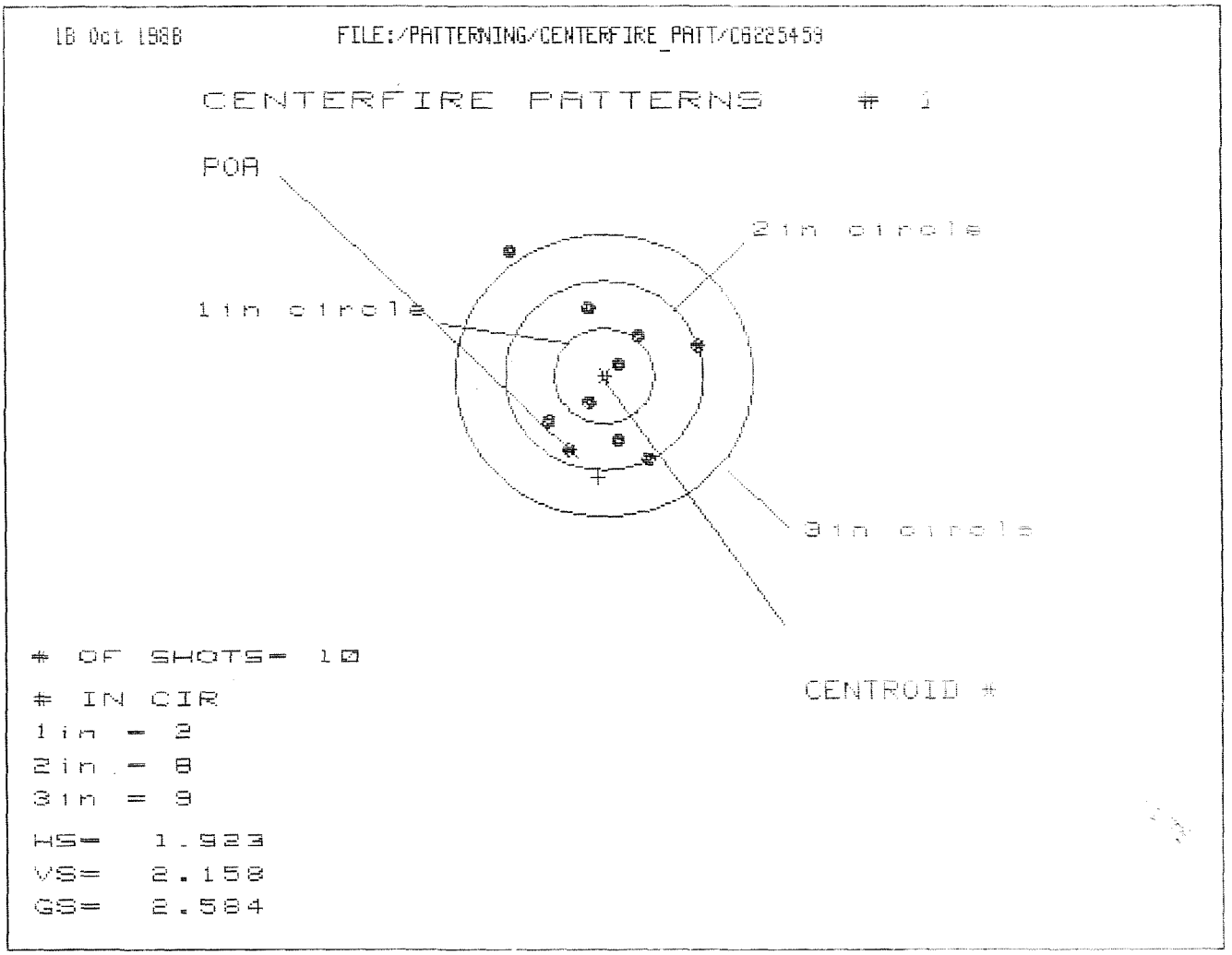
0	TO	1	1.08056
1	TO	2	.532046
1	TO	3	.872349
1	TO	4	.326259
1	TO	5	.368555



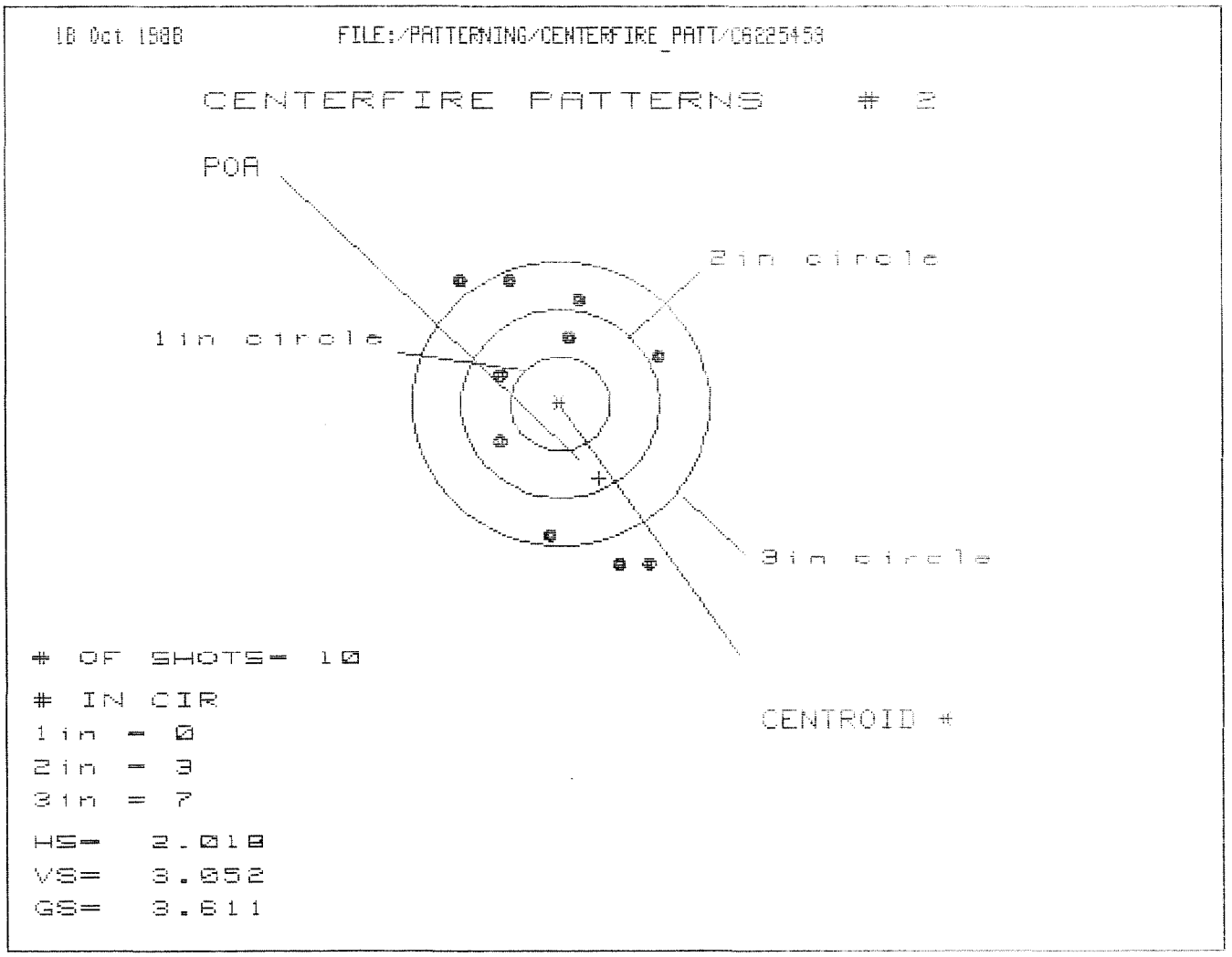
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1438
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7532
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .766804

THE AMR FOR THIS RIFLE IS: 1.149

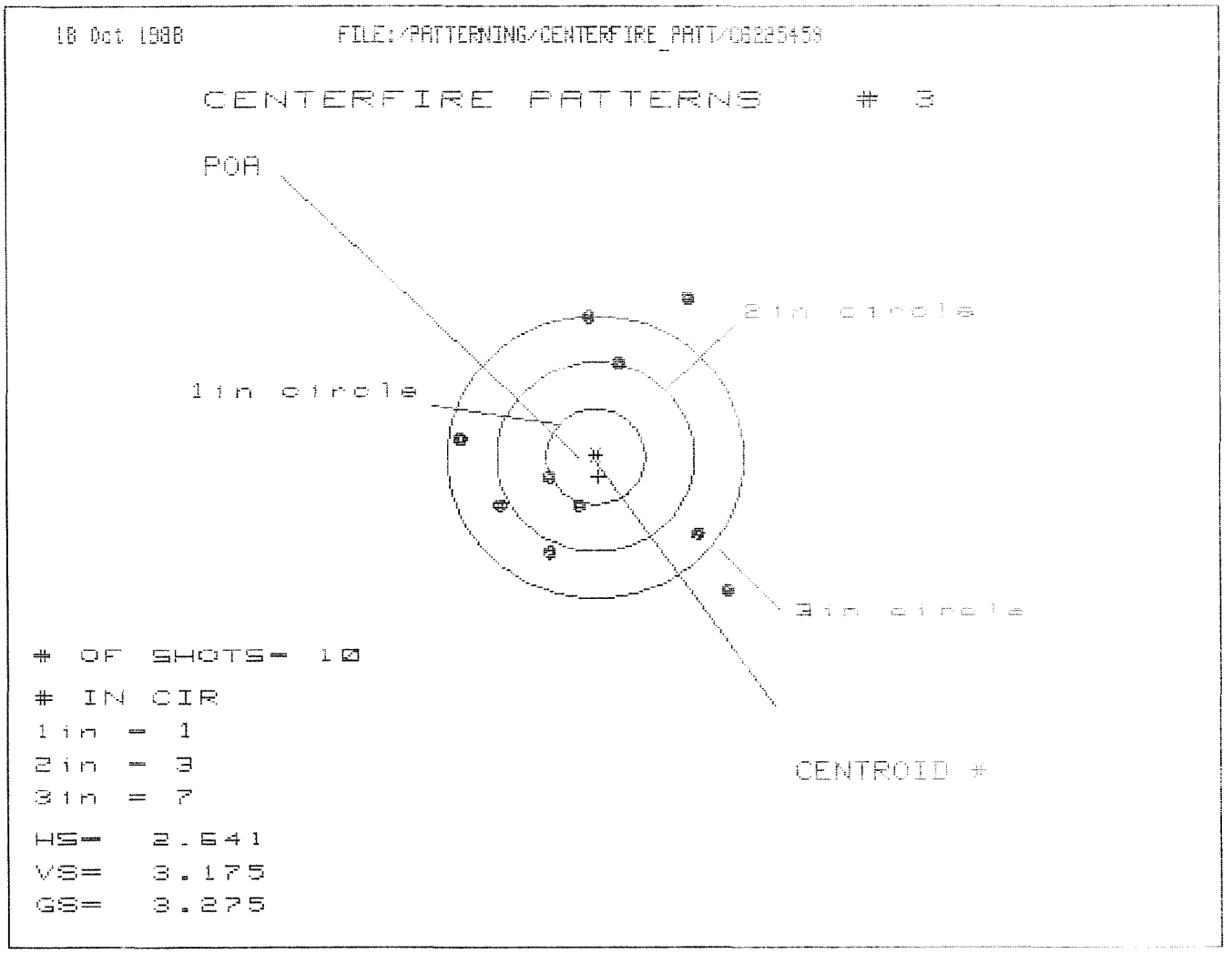
INTERCHANGEABILITY



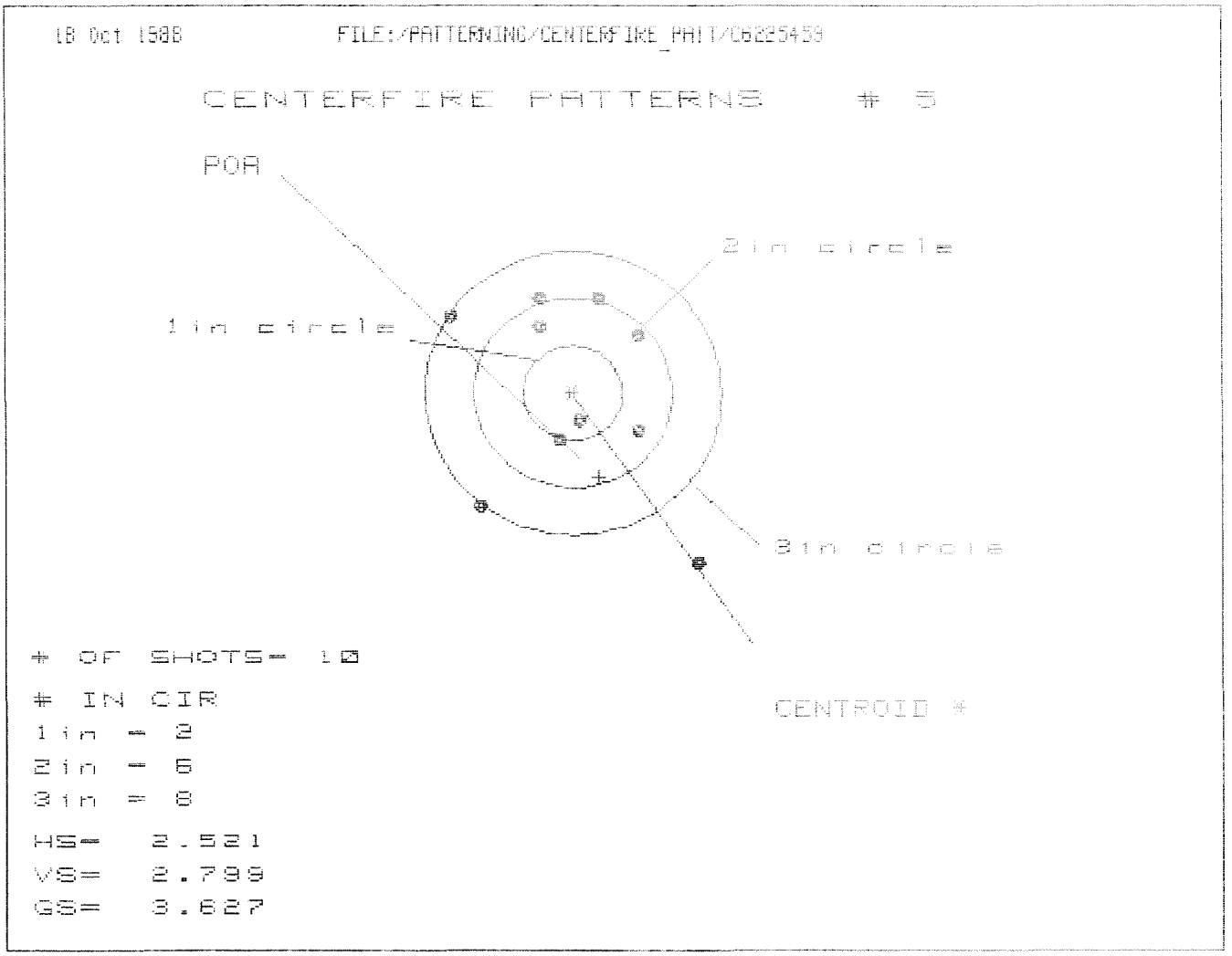
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.973	.868	.474
MINIMUM X	:	-.950	-.673	-.565
MAXIMUM Y	:	1.295	.913	.973
MINIMUM Y	:	-.863	-.719	-.659
CENTROID X	:	.058	.163	.055
CENTROID Y	:	1.079	.935	.875
POA TO CENTROID in.	:	1.080	.949	.877
MIN RADIUS	:	.241	.295	.172
MEAN RADIUS	:	.778	.667	.608
MAX RADIUS	:	1.606	.991	.980
HORIZONTAL SPREAD	:	1.923	1.541	1.039
VERTICAL SPREAD	:	2.158	1.632	1.632
EXTREME SPREAD	:	2.584	1.736	1.736
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	



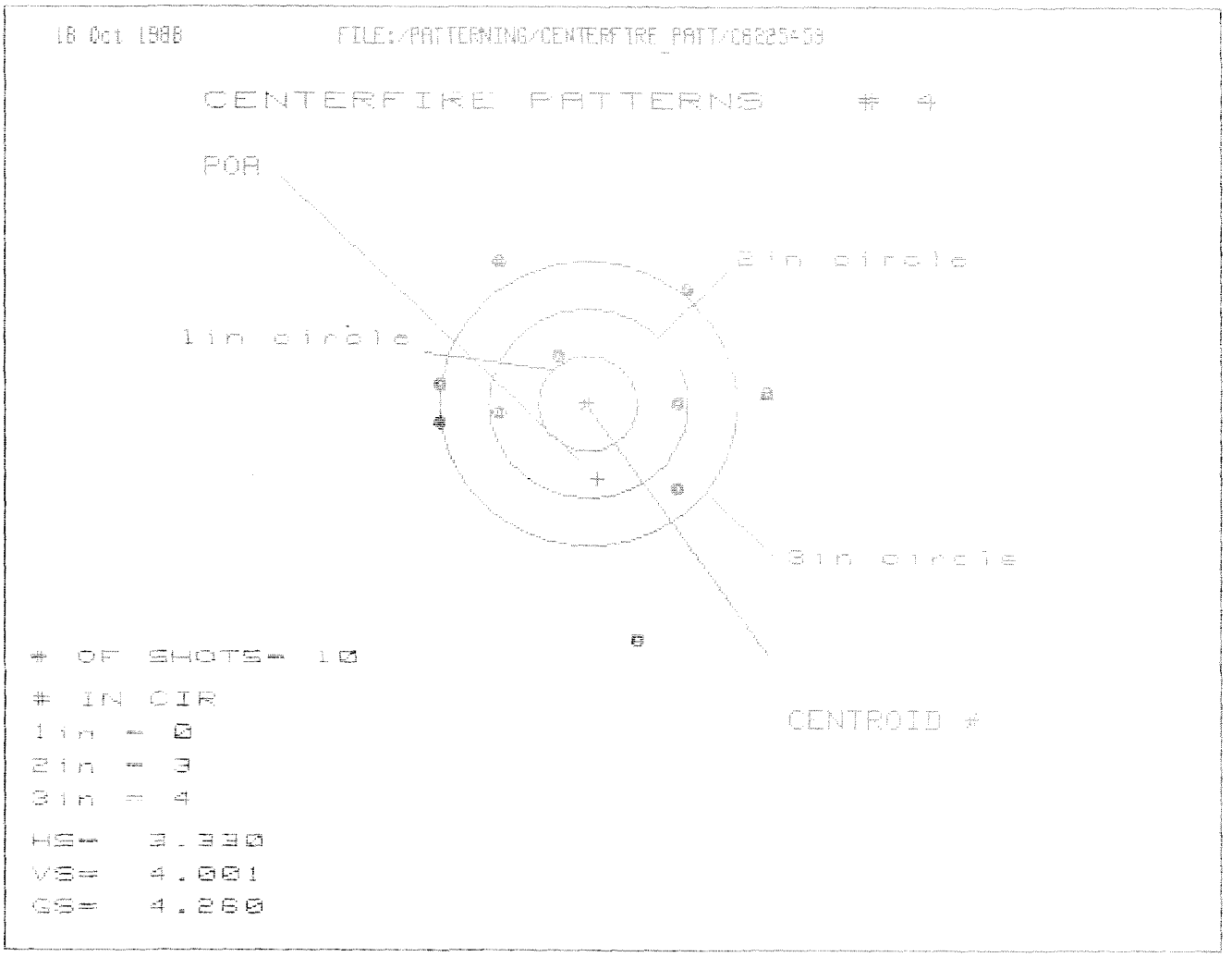
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.014	1.116	1.204
MINIMUM X	:	-1.004	-.902	-.814
MAXIMUM Y	:	1.319	1.127	.890
MINIMUM Y	:	-1.733	-1.892	-1.810
CENTROID X	:	-.390	-.492	-.580
CENTROID Y	:	.792	.984	1.221
POA TO CENTROID in.	:	.883	1.101	1.352
MIN RADIUS	:	.680	.532	.395
MEAN RADIUS	:	1.247	1.119	.949
MAX RADIUS	:	1.964	2.019	1.810
HORIZONTAL SPREAD	:	2.018	2.018	2.018
VERTICAL SPREAD	:	3.052	3.019	2.700
EXTREME SPREAD	:	3.611	3.419	2.832
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.284	1.392	1.283
MINIMUM X	:	-1.357	-1.249	-1.075
MAXIMUM Y	:	1.721	1.703	1.545
MINIMUM Y	:	-1.454	-1.262	-.946
CENTROID X	:	-.029	-.137	-.311
CENTROID Y	:	.211	.019	.177
POA TO CENTROID in.	:	.213	.138	.358
MIN RADIUS	:	.486	.342	.225
MEAN RADIUS	:	1.226	1.090	.974
MAX RADIUS	:	1.978	1.879	1.555
HORIZONTAL SPREAD	:	2.641	2.641	2.358
VERTICAL SPREAD	:	3.175	2.965	2.491
EXTREME SPREAD	:	3.275	3.275	2.563
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.299	.848	.752
MINIMUM X	:	-1.222	-1.077	-1.174
MAXIMUM Y	:	1.042	.847	.669
MINIMUM Y	:	-1.757	-1.427	-.852
CENTROID X	:	-.259	-.404	-.307
CENTROID Y	:	.891	1.086	1.264
POA TO CENTROID in.	:	.928	1.158	1.301
MIN RADIUS	:	.347	.538	.444
MEAN RADIUS	:	1.059	.924	.809
MAX RADIUS	:	2.185	1.621	1.267
HORIZONTAL SPREAD	:	2.521	1.925	1.925
VERTICAL SPREAD	:	2.799	2.274	1.521
EXTREME SPREAD	:	3.627	2.469	2.231
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.814	1.875	1.286
MINIMUM X	:	-1.516	-1.455	-1.221
MAXIMUM Y	:	1.538	1.265	1.250
MINIMUM Y	:	-2.462	-1.158	-1.173
CENTROID X	:	-.099	-.160	-.394
CENTROID Y	:	.793	1.066	1.081
POA TO CENTROID in.	:	.799	1.078	1.151
MIN RADIUS	:	.541	.280	.196
MEAN RADIUS	:	1.436	1.276	1.164
MAX RADIUS	:	2.521	1.878	1.647
HORIZONTAL SPREAD	:	3.330	3.330	2.507
VERTICAL SPREAD	:	4.001	2.423	3.423
EXTREME SPREAD	:	4.260	3.344	3.000
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		4	

BARBER - M24 0061318

RECEIVING AND ESTIMATING REPORT

COMMENTS: M24

ORDER: R 96-13372

INITIAL	CUSTOMER ORDER NO.
FPS	11357

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
05/30/96	05/30/96	DI 9-88	C6225455		700 7.62 NATO

ACCESSORIES: W/STUDS SCOPE BASE

FROM:

DEPT OF THE ARMS
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC 28307

SHIP TO:

DEPT OF THE ARMS
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC
28307

CUST NO: 143691 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel - 96003
Mag Spring - 15677

COMMENTS

Repowder Coat - Trigger Guard Assy Front & Rear Sight Bases
Recine Scope Base & Swivel Studs

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	RW	—	K	K	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
	6/6/96	6/18/96	6/18/96	6/18/96	

OFFICE COPY

RD6925 REV. 1/94

RD-6947-Rev 3

PAYMENT:
Mastercard / Visa *(circle one)*
Card #:_____
Exp. Date:_____
Signature_____

RETURN:
☐ Clark Street Entrance
☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE № 011357

DATE 05-29-96

CUSTOMER NAME: Gordon Armstrong

ADDRESS: Ft. Bragg

ZIP:

PHONE:

REMINGTON EMPLOYEE:
YES ☐ NO ☑
EMPLOYEE # _____
DEPT. # _____

FIREARM MODEL: M24

CHECK FOR AMMUNITION ✓

GAUGE: .308

SERIAL # C6225502

CONDITION:

WOOD	GOOD	FAIR	POOR	FANCY	PLAIN
METAL	GOOD	FAIR	POOR	FANCY	PLAIN
BARREL	VT. RIB	PLAIN	DEER RSS		

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER)_____

SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

_____

CUSTOMER REQUEST: _____

_____

SIGNATURE: X Gordon Armstrong DATE: 29 MAY 96
(Person delivering firearm to Plant)

SIGNATURE: Steven C. Wilson DATE: 05-29-96
(Security Officer)

SIGNATURE: X _____ DATE: 5/30/96
(Firearm picked up by)

Arm Service Copy

MAINTENANCE REQUEST For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG	PAGE NO.	NO. OF PAGES	REQUIREMENTS CONTROL SYMBOL CSGLD - 1047(R1)

SECTION I - EQUIPMENT DATA

CONTROL NUMBER	WORK ORDER NO.	WESDC	ORG. PD	PD AUTHENTICATION
			02	

☒ Work Request ☐ MWO ☐ Warranty Claim	1A. ORGANIZATION	B. LOCATION	C. UNIT IDENT CODE
	HSC, 2/75FG(A) FT. BRAGG, NC 28307	BLDG E-3928 FT. BRAGG, NC 28307	WH00D0

2. SERIAL NO.	3. NOUN NOMENCLATURE	4. LINE NO.	5. MODEL	6. NATIONAL STOCK NUMBER
C6225522	RIFLE, SNIPER M24	R95387	M24	1005-240-2136

7A. MAINTENANCE ACTIVITY	7B. LEVEL	8. UTILIZATION CODE	9A. MCSR ITEM	9B. ERC	9C. PACING ITEM	10. HOURS	11. MILES	12. ROUNDS	13. STARTS
	DEPOT			B				4500	

14. FAILURE DETECTED DURING *(Select one - use ✓ or X)*

☐ A Sch Main	☐ C Test	☐ E Storage	☐ G Flight
☐ B Handling	☒ D Normal Op	☐ F Inspection	☐ H Other

15. FIRST INDICATION OF TROUBLE *(Select one - use ✓ or X)*

☐ 068 Inoperative	☐ 258 Overheating	☐ 790 Out of Adjustment
☐ 008 Noisy	☐ 387 Low Performance	☒ Other

16A. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM *(Do not prescribe repairs)*

DEFECTIVE BOLT RELEASE

B. REMARKS REPAIR AND RETURN REQUESTED. POC IS CPT BURNS AT (910) 432-5208

PREPARATION INSTRUCTIONS ***(Prior to using this form, read DA PAM 738-750 for detailed preparation instructions)***

1. Place a "✓" or an "X" in the box for the type of action required.
2. Enter the WESDC if the item is Materiel Condition Status Reportable.
3. Enter the priority designator as determined from the urgency of need and force activity designator.
4. The Unit Commander, Chief of TDA activity or their designated representative will authenticate, by signature, a priority of 01 through 08.
5. *Block 1A.* Enter the name of the organization submitting the request.
6. *Block 1B.* Enter the unit submitting the request; units overseas enter APO only.
7. *Block 1C.* Enter the unit identification code of the unit in block 1A.
8. *Block 2.* Enter the equipment serial number. For ammunition, enter the lot number. For administrative-use vehicles, enter the USA registration number.
9. *Block 3.* Enter the noun abbreviation of the item.
10. *Block 4.* Enter the item line number, if applicable.
11. *Block 5.* Enter the model number.
12. *Block 6.* Enter the National Stock Number of the item listed in Block 3.
13. *Block 7.* Enter the name of the support activity.
14. *Block 7A.* Enter the symbol of the maintenance category (O, F, H, D, or L).
15. *Block 8.* Enter the utilization code.
16. *Block 9A.* Enter the word "yes" if the item is Materiel Condition Status Reportable.
17. *Block 9B.* Enter the equipment readiness code, if applicable.
18. *Block 9C.* Enter the word "yes" if the item is a pacing item.
19. *Block 10.* Enter the hour reading, if applicable.
20. *Block 11.* Enter the mileage from the odometer, if applicable.
21. *Block 12.* Enter the total rounds fired, if applicable.
22. *Block 13.* For turbine engines, enter the number of hot starts.
23. *Block 14.* Enter a "✓" or "X" in the proper block.
24. *Block 15.* Enter a "✓" or "X" in the proper block.
25. *Block 16.* Describe briefly the fault or symptoms needing correction.

23. SUBMITTED BY	24. RECEIVED BY
JULIAN DATE	JULIAN DATE

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225455
17 Apr 1900

CENTROIDAL DISTANCES

0	TO	1	.484682
1	TO	2	.231389
1	TO	3	.446937
1	TO	4	.186301
1	TO	5	.0344384

-----POA

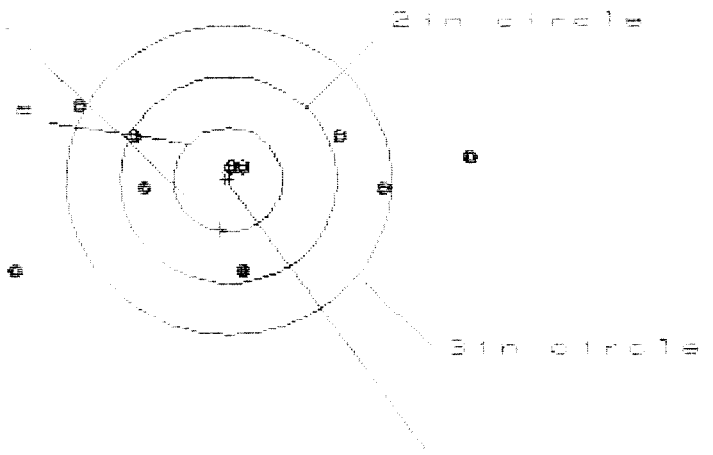
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2002
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .4272
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .471784

THE AMR FOR THIS RIFLE IS: 1.106

17 Apr 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C8225455

CENTERFIRE PATTERNS # 1

POA



OF SHOTS= 10

IN CIR
1 in = 2
2 in = 5
3 in = 7

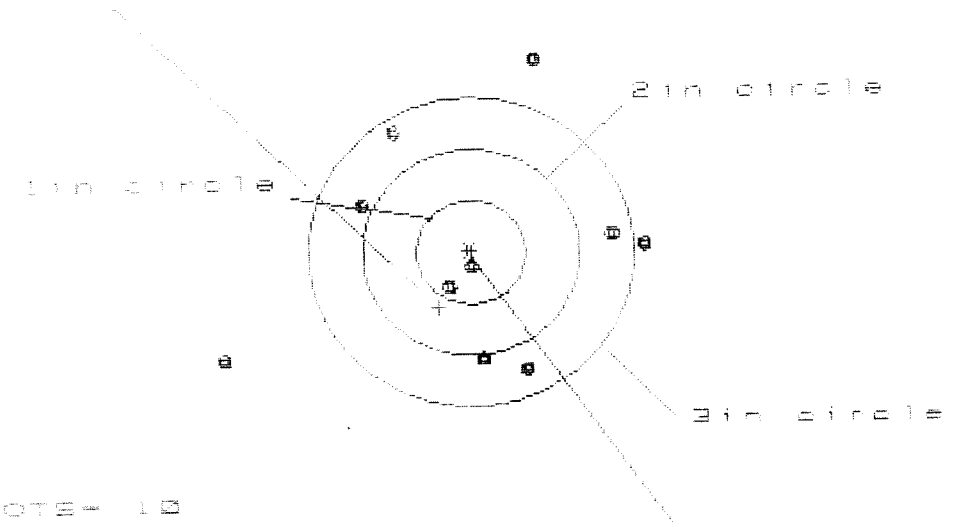
HS= 4.148
VS= 1.653
ES= 4.292

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.216	1.703	1.492
MINIMUM X	:	-1.932	-1.696	-1.386
MAXIMUM Y	:	.729	.752	.643
MINIMUM Y	:	-.924	-.901	-1.010
CENTROID X	:	.074	-.172	.039
CENTROID Y	:	.479	.456	.565
POA TO CENTROID in.	:	.484	.487	.566
MIN RADIUS	:	.075	.283	.058
MEAN RADIUS	:	1.153	1.042	.890
MAX RADIUS	:	2.225	1.899	1.528
HORIZONTAL SPREAD	:	4.148	3.389	2.878
VERTICAL SPREAD	:	1.653	1.653	1.653
EXTREME SPREAD	:	4.292	3.477	3.000
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

17 Apr 1998 FILE:/PATTERNING/CENTERFIRE_PAT/C6225455

CENTERFIRE PATTERNS # 2

POA



OF SHOTS= 10

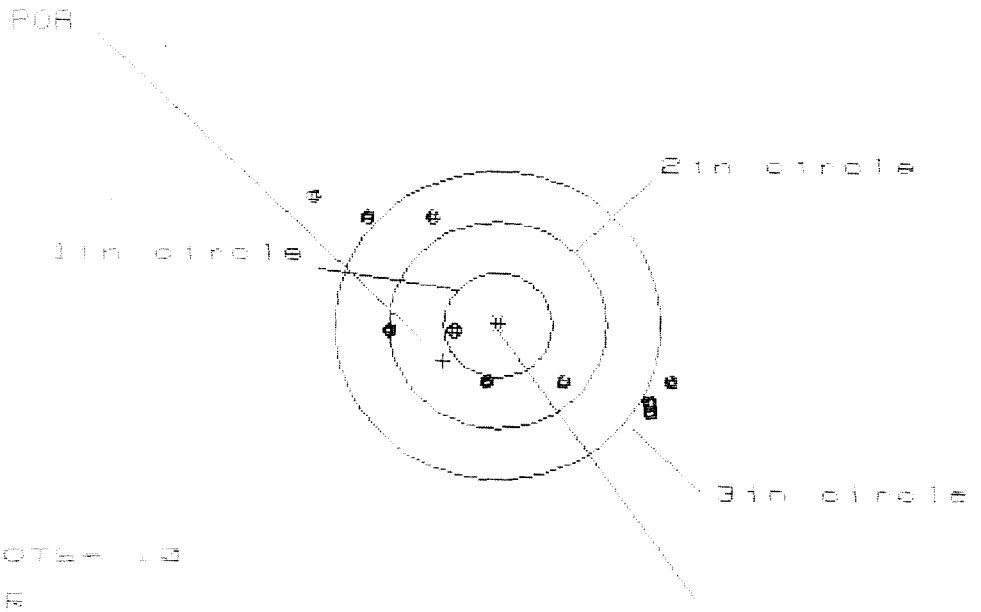
# IN CIR
1in = 3
2in = 3
3in = 7

HS= 3.335
VS= 2.988
ES= 4.084

PATTERN #	: 2		
SHOTS (BEST OF)	: 10	5	8
MAXIMUM X	: 1.637	1.382	1.421
MINIMUM X	: -2.288	-1.210	-1.171
MAXIMUM Y	: 1.845	1.726	1.277
MINIMUM Y	: -1.143	-1.262	-1.046
CENTROID X	: .299	.553	.514
CENTROID Y	: .533	.652	.436
POA TO CENTROID in.	: .611	.855	.674
MIN RADIUS	: .170	.375	.214
MEAN RADIUS	: 1.267	1.147	1.018
MAX RADIUS	: 2.527	1.753	1.543
HORIZONTAL SPREAD	: 3.925	2.592	2.592
VERTICAL SPREAD	: 2.988	2.988	2.323
EXTREME SPREAD	: 4.084	2.989	2.625
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	2	
NUMBER IN THREE INCH CIRCLE	=	7	

17 Apr 1998 FILE:/PATTERNING/CENTERFIRE_PATT/06225455

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

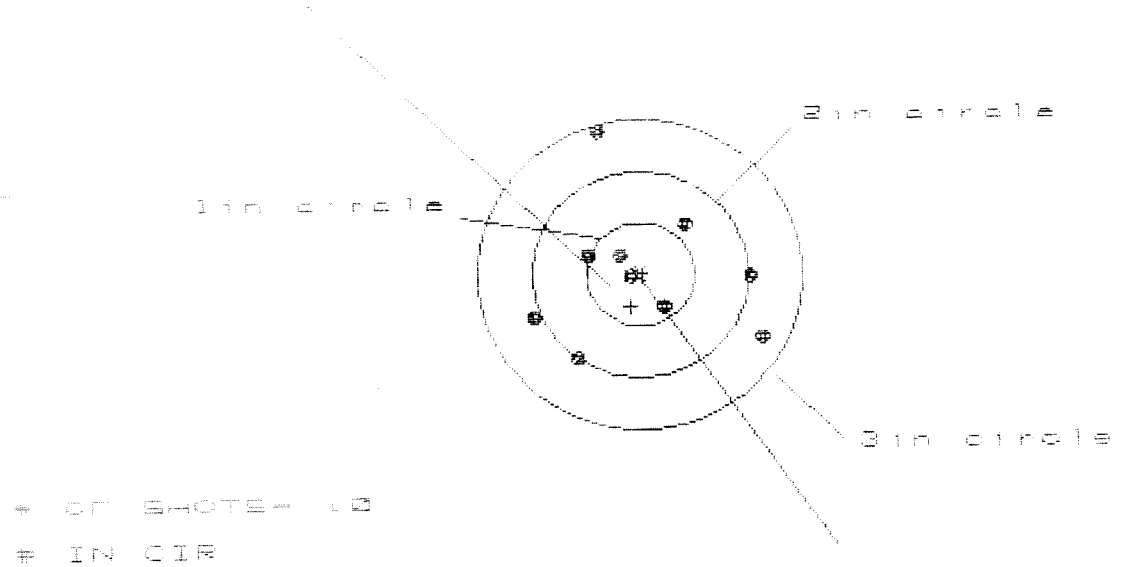
# IN CIR
1in = 1
2in = 3
3in = 5

HS= 3.306
VS= 2.085
GS= 3.760

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	[illegible]	[illegible]
MAXIMUM X	:	1.610	1.42[illegible]	1.427
MINIMUM X	:	-1.696	-1.359	-1.182
MAXIMUM Y	:	1.205	1.194	1.137
MINIMUM Y	:	-.880	-.746	-.803
CENTROID X	:	.501	.689	.512
CENTROID Y	:	.347	.213	.270
POA TO CENTROID in.	:	.609	.721	.578
MIN RADIUS	:	.428	.496	.438
MEAN RADIUS	:	1.265	1.162	1.099
MAX RADIUS	:	2.080	1.809	1.640
HORIZONTAL SPREAD	:	3.306	2.781	2.609
VERTICAL SPREAD	:	2.085	1.940	1.940
EXTREME SPREAD	:	3.760	3.232	3.210
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		5	

17 Apr 1998 FILE:/PATTERNING/CENTERFIRE_PATT/08285455

CENTERFIRE PATTERNS # 4

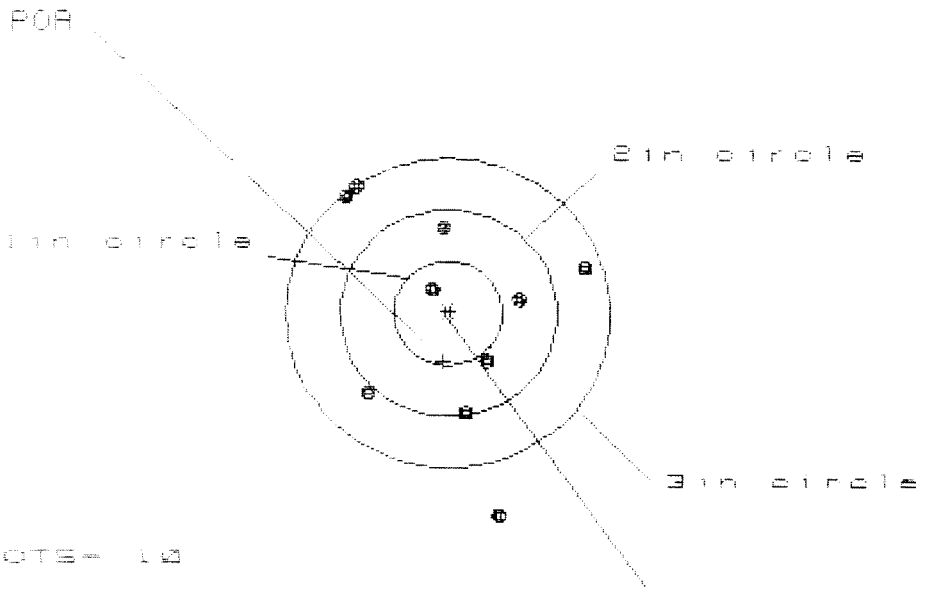


# OF SHOTS= 10
# IN CIR
1in = 3
2in = 5
3in = 10
HS= 2.125
VS= 2.189
GS= 2.484

PATTERN #	: 4		
SHOTS (BEST OF)	: 10		
MAXIMUM X	: 1.113	[illegible]	.648
MINIMUM X	: -1.012	[illegible]	.921
MAXIMUM Y	: 1.371	.649	.592
MINIMUM Y	: -.818	-.665	-.722
CENTROID X	: .084	.127	-.007
CENTROID Y	: .313	.160	.217
POA TO CENTROID in.	: .324	.204	.217
MIN RADIUS	: .100	.164	.045
MEAN RADIUS	: .776	.709	.625
MAX RADIUS	: 1.425	1.164	1.103
HORIZONTAL SPREAD	: 2.125	2.125	2.023
VERTICAL SPREAD	: 2.189	1.314	1.314
EXTREME SPREAD	: 2.484	2.131	2.062
NUMBER IN ONE INCH CIRCLE	=	3	
NUMBER IN TWO INCH CIRCLE	=	5	
NUMBER IN THREE INCH CIRCLE	=	10	

17 Apr 1998 FILE:/PATTERNING/CENTERFIRE_PATT/06225455

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 1
2in = 5
3in = 8

HS= 2.105
VS= 3.253
GS= 3.503

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	5	5
MAXIMUM X	:	1.211	1.256	1.150
MINIMUM X	:	-.894	-.849	-.955
MAXIMUM Y	:	1.286	1.067	1.071
MINIMUM Y	:	-1.968	-1.142	-1.009
CENTROID X	:	.043	.002	.104
CENTROID Y	:	.464	.[illegible]2	.549
POA TO CENTROID in.	:	.466	.[illegible]6	.559
MIN RADIUS	:	.320	.30	.293
MEAN RADIUS	:	1.069	.941	.881
MAX RADIUS	:	2.009	1.362	1.435
HORIZONTAL SPREAD	:	2.105	2.105	2.105
VERTICAL SPREAD	:	3.253	2.209	2.080
EXTREME SPREAD	:	3.503	2.450	2.335
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

21 DAY TURN - AROUND

Barrel

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. **SERIAL NO.** C6225455

		LOG IN DATE: 5/30/96	DATE	INIT.
		INSPECT & VERIFY:		
OP. #		**OP. NAME**		
550		DIS-ASSEMBLE GUN		
560	A	RE-BARREL AT CUSTOM SHOP		
	B	DRILL & TAP		
	C	POLISH		
575		ASSEMBLE		
600		PROOF	6/6/96	RW
605		CHECK HEADSPACE	6/6/96	RW
610		DIS-ASSEMBLE		
612		MAGNAFLUX		
615		ROLLMARK CALIBER		
618		ROTO-BLAST		
620		APPLY COATINGS		
625	A	FINAL ASSEMBLY	6/18/96	RW
	B	TRIGGER PULL TEST		
	C	SAFETY ON FORCE		
	D	SAFETY OFF FORCE		
	E	FIRING PIN INDENT		
640		TARGET	6/18/96	
655		FINAL INSPECT	6/20/96	RW
660		PACK		
		QAR INSPECTION	SHIP DATE	

SWS/Repair

Final Inspection

Sn: C6225455	DATE REC'D: 5/30/96	DATE RET'D:

Auditor: RW

Item:
Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:
Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ___ Scope
- ___ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ___ Screws
- ___ Finish
- ___ Looseness
- ___ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____

Remington Test Lab, Ilion, N.Y.

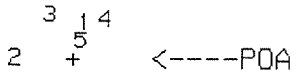
Centroidal distance calculations for Rifle # c6225459
19 Feb 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0444
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1896
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .194729

THE AMR FOR THIS RIFLE IS: 1.229

CENTROIDAL DISTANCES

0 TO 1 .259093
1 TO 2 .52503
1 TO 3 .247316
1 TO 4 .138051
1 TO 5 .126115

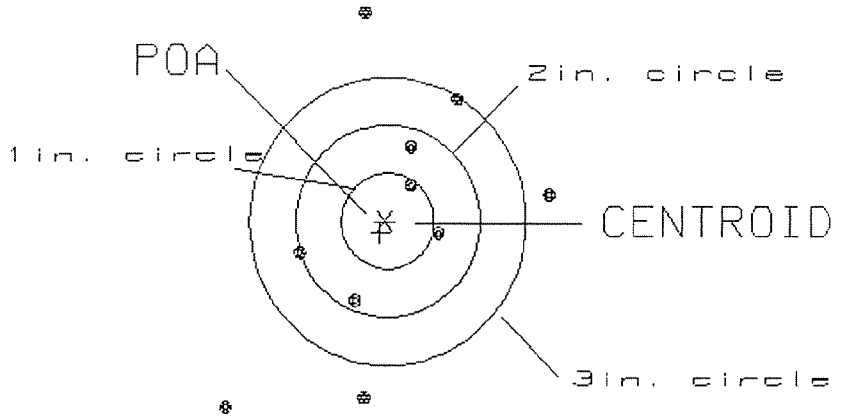


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		5
POA TO CENTROID:		.134
MIN RADIUS	:	.420
MEAN RADIUS	:	1.347
MAX RADIUS	:	2.535
CENTROID X	:	.052
CENTROID Y	:	.124

19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225459

CENTERFIRE PATTERN # 5



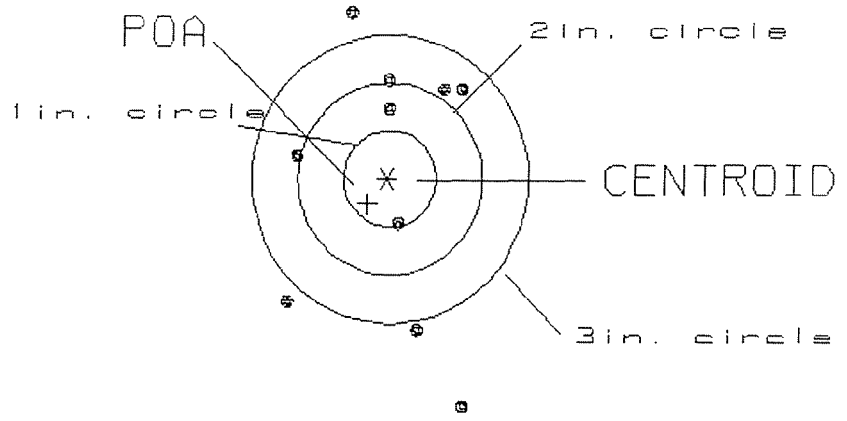
# OF SHOTS= 10	# IN CIRCLE
HS= 3.45	1
VS= 4.09	4
GS= 4.35	6

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		4
POA TO CENTROID:		.339
MIN RADIUS	:	.449
MEAN RADIUS	:	1.320
MAX RADIUS	:	2.481
CENTROID X	:	.212
CENTROID Y	:	.265

19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225459

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 1.89	1
VS= 4.14	2
GS= 4.30	6

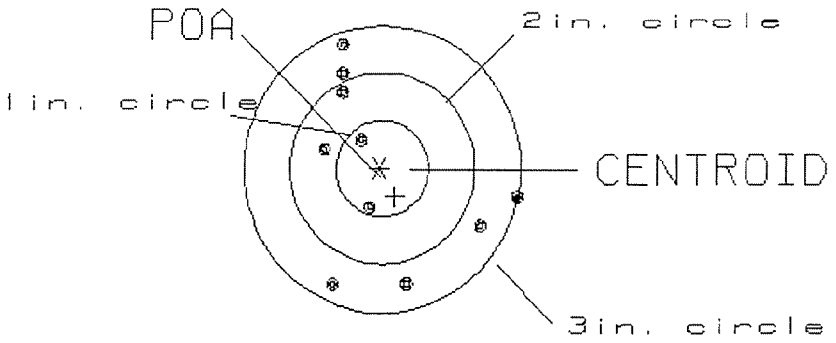
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.342
MIN RADIUS	:	.318
MEAN RADIUS	:	1.000
MAX RADIUS	:	1.528
CENTROID X	:	-.167
CENTROID Y	:	.299

19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225459

CENTERFIRE PATTERN # 3



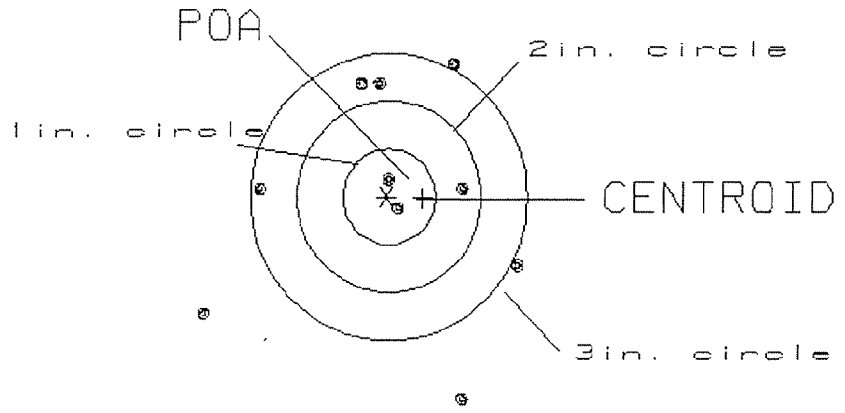
# OF SHOTS= 10	# IN CIRCLE
HS= 2.12	2
VS= 2.46	4
GS= 2.57	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.394
MIN RADIUS :	.115
MEAN RADIUS :	1.262
MAX RADIUS :	2.318
CENTROID X :	-.394
CENTROID Y :	.012

19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225459

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 3.39	2
VS= 3.51	3
GS= 3.73	6

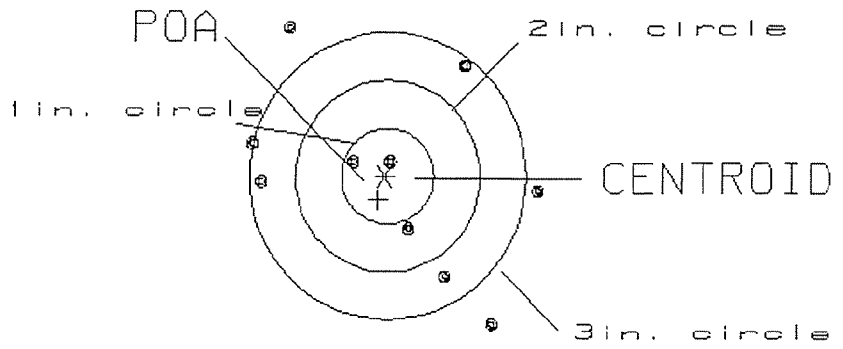
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:	.258
MIN RADIUS :	.110
MEAN RADIUS :	1.216
MAX RADIUS :	1.924
CENTROID X :	.075
CENTROID Y :	.248

19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225459

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 3.15	2
VS= 3.06	3
GS= 3.82	6

BARBER - M24 0061335

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER R 98-24066

INITIAL: JJM

CUSTOMER ORDER NO.:

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
11/12/98	11/13/98		C6225459		700 7.62 NATO

ACCESSORIES

FROM:

COMMANDER
1ST BN 1ST SFG A UNIT 35123
ATTN PROPERTY BOOK OFFICER
PSC 560 TORII STA. CA 96376

SHIP TO:

COMMANDER
1ST BN 1ST SFG A UNIT 35123
ATTN PROPERTY BOOK OFFICER
PSC 560 TORII STA. CA 96376

CUST NO:198287 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
RW			2/17/99	2/17/99	

OFFICE COPY

FD5925 REV. 7/97