

C6225466

MODEL 700TM M24

Model **SMS** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



S. Ward

Repair Inquiry

Repair Number: **RE00092750**Serial: C6225466 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair:

Status:

Closed 2/8/2005 1:43:14 PM

Address Information

Customer

Received From

Return To

Received From

Name: HHC 2/505 PIR, 82ND AIRBORNE DIVISION

HHC 2/505 PIR, 82ND AIRBORNE DIVISION

Address 1: SSG SANDIVAL

SSG SANDIVAL

Address 2: PO Box:

PO Box:

City: FORT BRAGG

FORT BRAGG

State: NC

Zip Code: 28310

Country: US

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: 910 797 8996

Fax:

Email:

Comments:

Received Condition

Good

Condition:

Notes:

CSR:

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

2/3/2005

3:02 PM

CAPS

NUM

HJS

SCRL

start

2

2

Arms Services

4

6

6

Serial Number: **C6225466**Model: **M24 SWS****RE00092750**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225466.___1
FILE DATE AND TIME: 03/02/2005 07:57

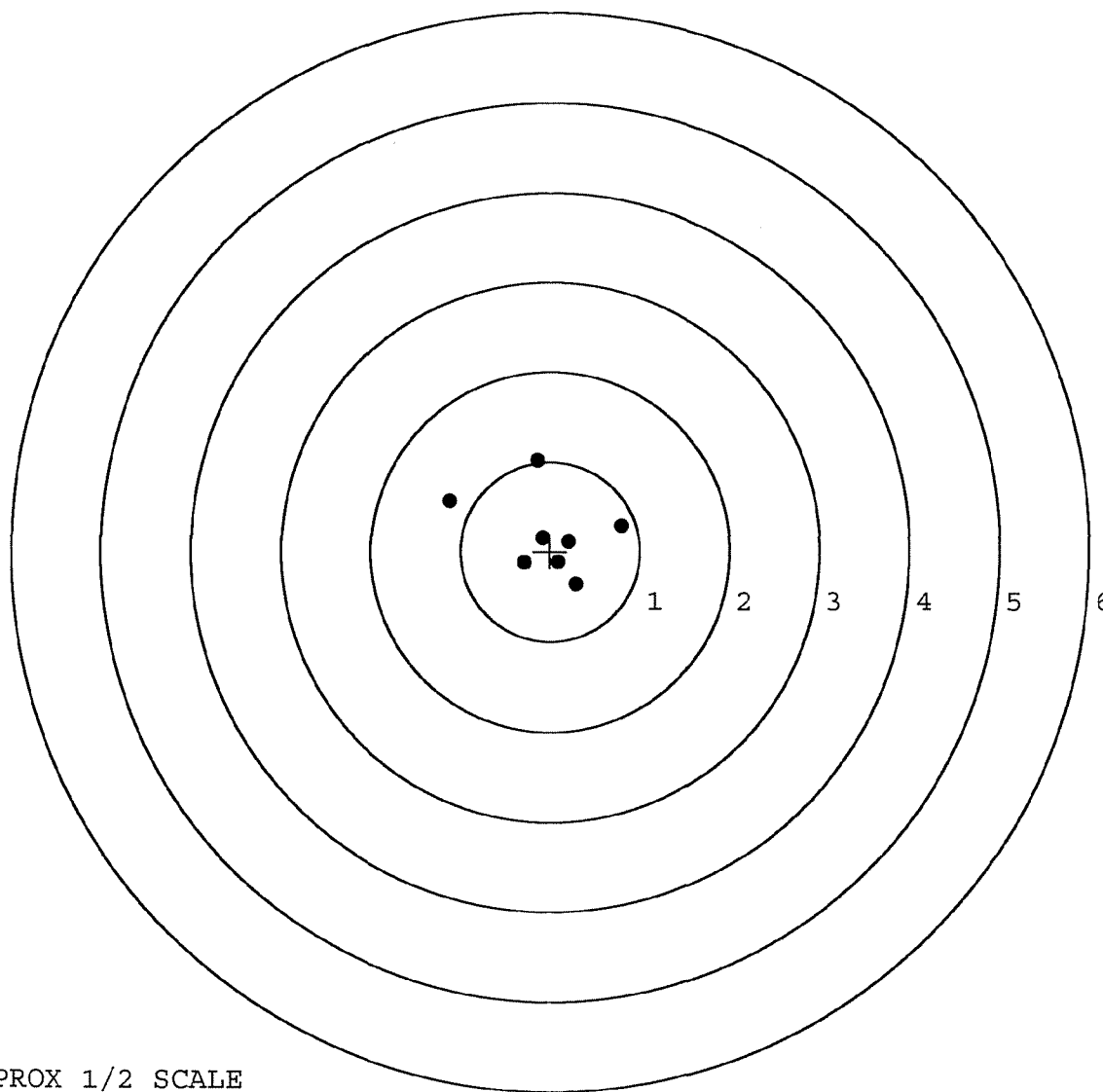
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.036
The Average Y Centroid of the Five Target Set:	-0.034
The Average Point of Impact of the Five Target Set:	0.050
The Average Mean Radius of the Five Target Set:	0.899
The Distance from POA to Centroid Target #1:	0.191
The Distance from Centroid Target #2 to Centroid Target #1:	0.120
The Distance from Centroid Target #3 to Centroid Target #1:	0.617
The Distance from Centroid Target #4 to Centroid Target #1:	0.188
The Distance from Centroid Target #5 to Centroid Target #1:	0.400

SERIAL NUMBER: C6225466. __1
TARGET NUMBER: 1
FILE DATE: 03/02/2005
FILE TIME: 07:57

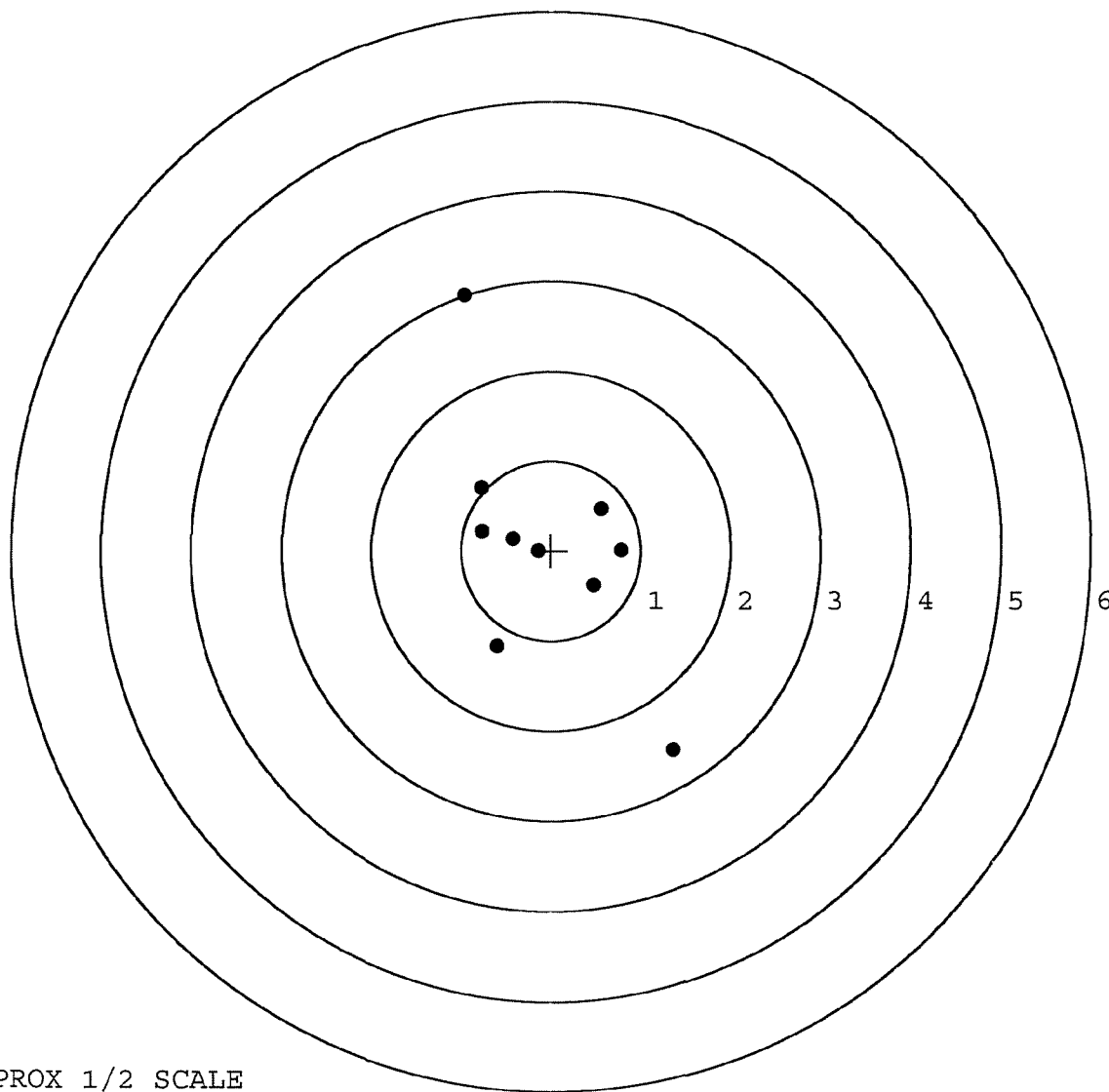
POINT#	X	Y
1:	0.790	0.282
2:	-0.140	1.018
3:	-1.131	0.561
4:	0.212	0.112
5:	-0.082	0.147
6:	-0.292	-0.131
7:	0.288	-0.367
8:	0.090	-0.120

X CENTROID: -0.033
Y CENTROID: 0.188
POA TO CENTROID: 0.191
HORZ SPREAD: 1.921
VERT SPREAD: 1.385
GROUP SPREAD: 1.941
MIN RADIUS: 0.064
MAX RADIUS: 1.160
MEAN RADIUS: 0.566
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225466. __1	POINT#	X	Y
TARGET NUMBER: 2	1:	0.780	-0.003
FILE DATE: 03/02/2005	2:	0.478	-0.388
FILE TIME: 07:57	3:	0.553	0.465
	4:	-0.603	-1.060
X CENTROID: -0.051	5:	-0.142	-0.009
Y CENTROID: 0.069	6:	-0.421	0.129
POA TO CENTROID: 0.086	7:	-0.779	0.218
HORZ SPREAD: 2.334	8:	-0.779	0.706
VERT SPREAD: 5.058	9:	1.366	-2.214
GROUP SPREAD: 5.571	10:	-0.968	2.844
MIN RADIUS: 0.119			
MAX RADIUS: 2.923			
MEAN RADIUS: 1.133			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 8			

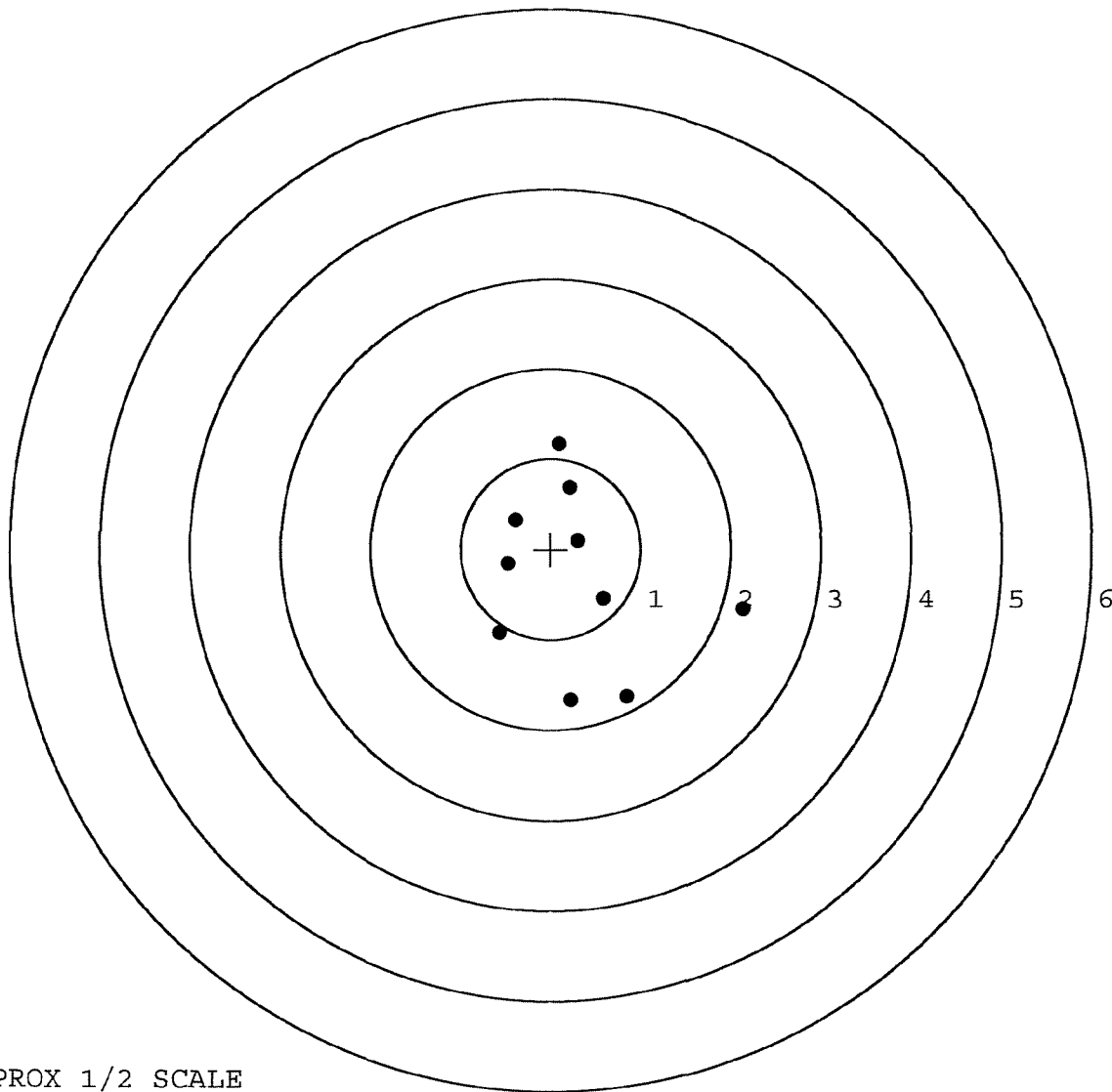


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225466. __1
 TARGET NUMBER: 3
 FILE DATE: 03/02/2005
 FILE TIME: 07:57

POINT#	X	Y
1:	2.139	-0.664
2:	0.841	-1.636
3:	0.222	-1.679
4:	0.582	-0.553
5:	-0.569	-0.930
6:	0.302	0.096
7:	-0.479	-0.160
8:	-0.394	0.326
9:	0.210	0.683
10:	0.091	1.165

X CENTROID: 0.294
 Y CENTROID: -0.335
 POA TO CENTROID: 0.446
 HORZ SPREAD: 2.708
 VERT SPREAD: 2.844
 GROUP SPREAD: 2.746
 MIN RADIUS: 0.361
 MAX RADIUS: 1.874
 MEAN RADIUS: 1.075
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8

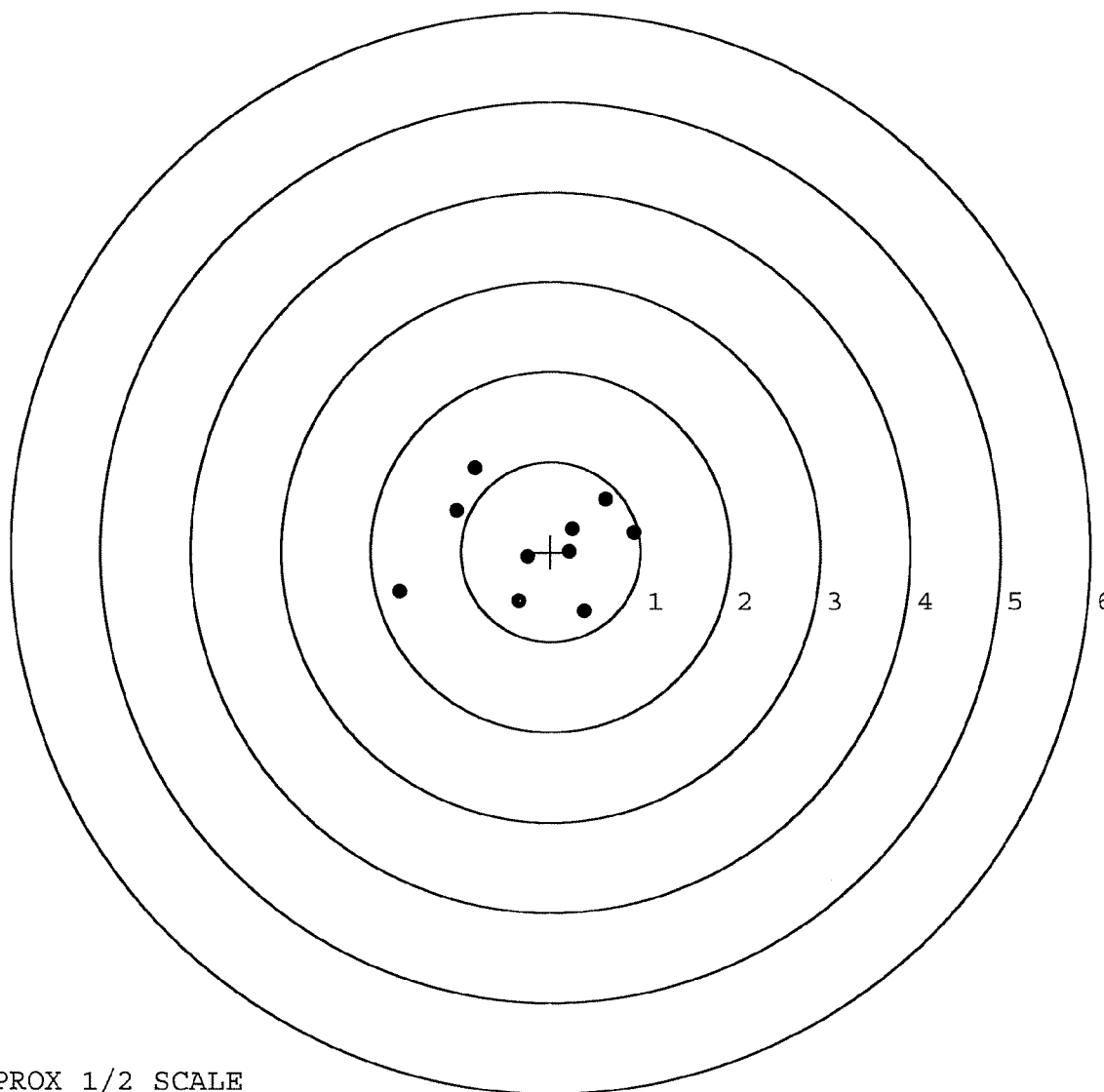


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225466. __1
 TARGET NUMBER: 4
 FILE DATE: 03/02/2005
 FILE TIME: 07:57

POINT#	X	Y
1:	0.374	-0.662
2:	0.929	0.215
3:	0.609	0.586
4:	0.242	0.256
5:	0.207	0.006
6:	-0.258	-0.058
7:	-0.356	-0.547
8:	-1.685	-0.450
9:	-1.051	0.460
10:	-0.841	0.932

X CENTROID: -0.183
 Y CENTROID: 0.074
 POA TO CENTROID: 0.197
 HORZ SPREAD: 2.614
 VERT SPREAD: 1.594
 GROUP SPREAD: 2.697
 MIN RADIUS: 0.152
 MAX RADIUS: 1.591
 MEAN RADIUS: 0.826
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

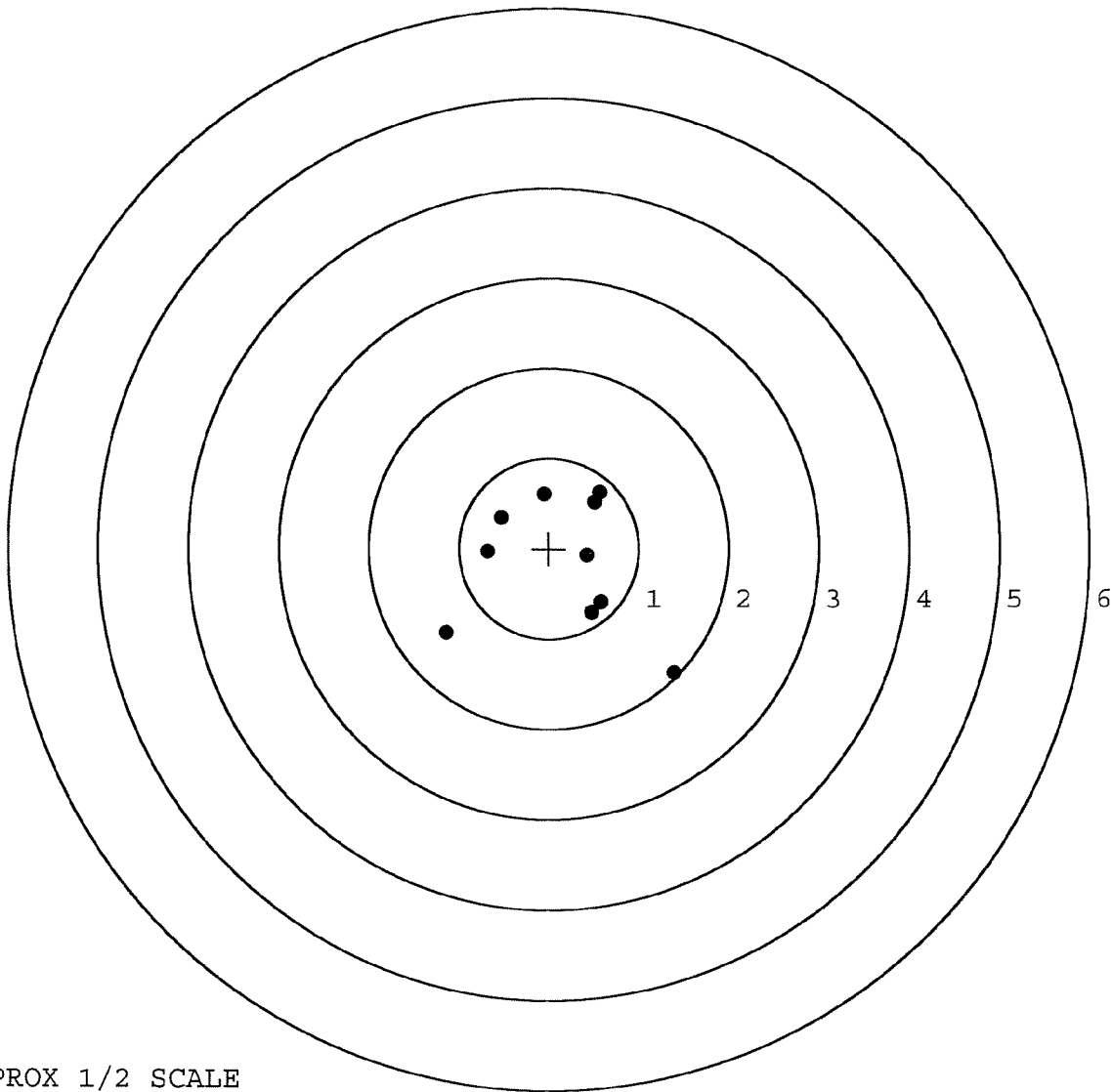


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225466. __1
 TARGET NUMBER: 5
 FILE DATE: 03/02/2005
 FILE TIME: 07:57

POINT#	X	Y
1:	1.400	-1.378
2:	0.474	-0.712
3:	0.578	-0.597
4:	0.421	-0.080
5:	0.513	0.517
6:	-0.060	0.602
7:	-0.531	0.343
8:	-0.681	-0.036
9:	-1.145	-0.939
10:	0.562	0.620

X CENTROID: 0.153
 Y CENTROID: -0.166
 POA TO CENTROID: 0.226
 HORZ SPREAD: 2.545
 VERT SPREAD: 1.998
 GROUP SPREAD: 2.587
 MIN RADIUS: 0.281
 MAX RADIUS: 1.739
 MEAN RADIUS: 0.892
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0061493

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

2-9-05

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.07		2.18	
PULL #2	2.45	2.29		2.30	
PULL #3	2.60	2.27		2.30	
PULL #4	2.65	2.40		2.25	
PULL #5	2.40	2.32		2.24	
TOTAL	12.45	11.35		11.27	
AVERAGE	2.49	2.27		2.25	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.19		
PULL #2	3.30	3.06		
PULL #3	3.59	3.00		
PULL #4	3.35	3.18		
PULL #5	3.43	3.12		
TOTAL	16.93	15.55		
AVERAGE	3.38	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	4.44		4.63
PULL #2	4.38	4.28		4.01
PULL #3	4.45	4.27		4.17
PULL #4	4.48	4.20		4.13
PULL #5	4.43	4.18		4.06
TOTAL	21.79	21.37		21.00
AVERAGE	4.35	4.27		4.20

R & E NUMBER	92750		
SERIAL NUMBER	C6225466		
LOG-IN DATE	2-8-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	2-10-05	RTL
560 A	RE-BARREL	2-12-05	RTL
B	DRILL AND TAP	2-15-05	TRL
575	ASSEMBLE	2-12-05	RTL
600	PROOF	2-14-05	MAGNA-FLUX INSPECTED
605	CHECK HEADSPACE	2-14-05	FE
610	DIS-ASSEMBLE GUN	2-14-05	RTL
612	MAGNAFLUX		OPERATOR
615	ROLLMARK CALIBER	2-17-05	CW
618	ROTO-BLAST	2-17-05	LB
620	APPLY COATINGS	2-23-05	
625 A	FINAL ASSEMBLY	2-28-05	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE	N	A
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	3-2-05	TR
655	FINAL INSPECT	3-7-05	
660	PACK	3-7-05	OA
		SHIP DATE	
		QAR INSPECTION DATE	

Arms Services Repair & Estimate System

File Add **BARBER M24 0061495** Repair Inquiry Repair Tools GSF Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00045663** Serial: C6225466 Model 700 Center Fire Caliber 7.62 NATO M-24 (SWS) Repairman: Status: Closed 4/25/02 1:47:12 PM

Verify Repair

Address Information

Customer: Received From Return To: Received From

Name: 782ND MSB 782ND MSB

Address 1: ATTN CLASS II IV VII WAREHOUSE ATTN CLASS II IV VII WAREHOUSE

Address 2: BLDG A 2530 PQ Box: BLDG A 2530 PQ Box:

City: FORT BRAGG FORT BRAGG

State: NC Zip Code: 28310 Country: US State: NC Zip Code: 28310 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Poor

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A009	Soft Case	1
A010	Hard Case	1
A018	Scope Mounts	2
A017	Scope Base	1
A026	Scope & CAPS	1
X	NIGHT SCOPE W/ C	1

Repair Search Refresh Close

4/25/02 2:06 PM CAPS NUM INS SRL

Start Sent It... Explorin Google Calend Arms Scorec... RAC19 2:06 PM

Number: **C6225466**

Model: **700**



RE00045663

58A

BARBER - M24 0061496

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 45603

SERIAL NUMBER C6225466

LOG-IN DATE 4/25/02

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5/1/02	PL
560 A	RE-BARREL AT CUSTOM SHOP	5/2/02	BWT
B	DRILL AND TAP	5/2/02	BWT
C	POLISH		
575	ASSEMBLE	5/3/02	PL
600	PROOF MAGNA - FLUX	5/3/02	PL
605	CHECK HEADSPACE INSPECTED	5/3/02	PL
610	DIS-ASSEMBLE GUN MAY 3 2002	5/3/02	PL
612	MAGNAFLUX OPERATOR ARS		
615	ROLLMARK CALIBER	5/6/02	LB
618	ROTO-BLAST	5/7	KO
620	APPLY COATINGS	5/9	TA
625 A	FINAL ASSEMBLY	5/10/02	PL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-16-02	PL
655	FINAL INSPECT	5/24/02	PL
660	PACK	5/20/02	PL
		SHIP DATE	
		QAR INSPECTION DATE	

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 00614961535

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225466.___0

FILE DATE AND TIME: 05/17/2002 13:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.081
The Average Y Centroid of the Five Target Set:	-0.019
The Average Point of Impact of the Five Target Set:	0.083
The Average Mean Radius of the Five Target Set:	0.539
The Distance from POA to Centroid Target #1:	0.024
The Distance from Centroid Target #2 to Centroid Target #1:	0.118
The Distance from Centroid Target #3 to Centroid Target #1:	0.100
The Distance from Centroid Target #4 to Centroid Target #1:	0.025
The Distance from Centroid Target #5 to Centroid Target #1:	0.218

BARBER - M24 0061498

SERIAL NUMBER: C6225466. __0

TARGET NUMBER: 1

FILE DATE: 05/17/2002

FILE TIME: 13:51

POINT#	X	Y
1:	0.387	0.108
2:	0.110	0.072
3:	-0.036	0.251
4:	0.223	0.788
5:	-0.165	0.750
6:	-0.497	0.380
7:	-0.168	-0.437
8:	-0.165	-0.658
9:	0.065	-0.743
10:	0.223	-0.748

X CENTROID: -0.002

Y CENTROID: -0.024

POA TO CENTROID: 0.024

HORZ SPREAD: 0.884

VERT SPREAD: 1.536

GROUP SPREAD: 1.539

MIN RADIUS: 0.148

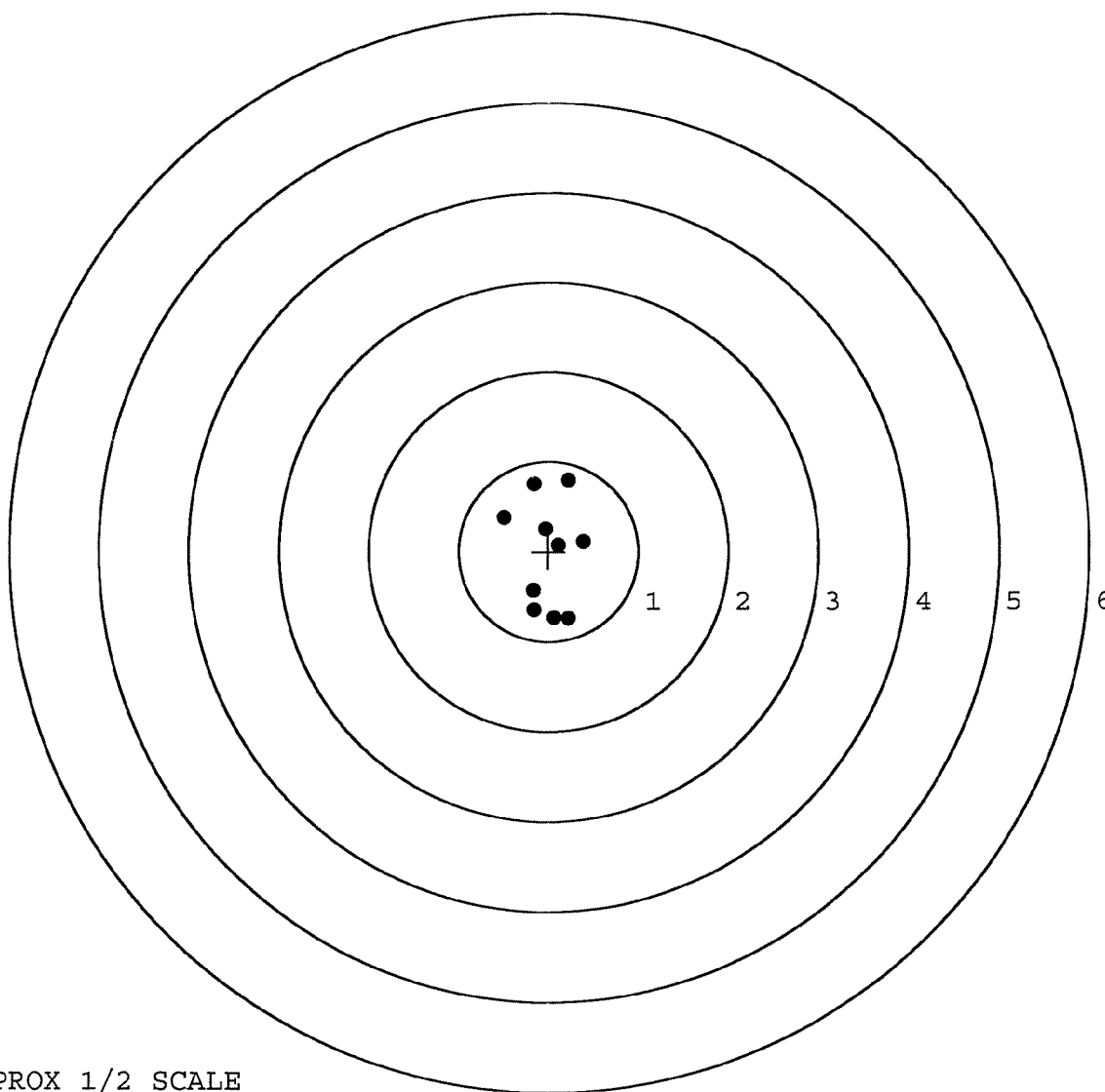
MAX RADIUS: 0.842

MEAN RADIUS: 0.569

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



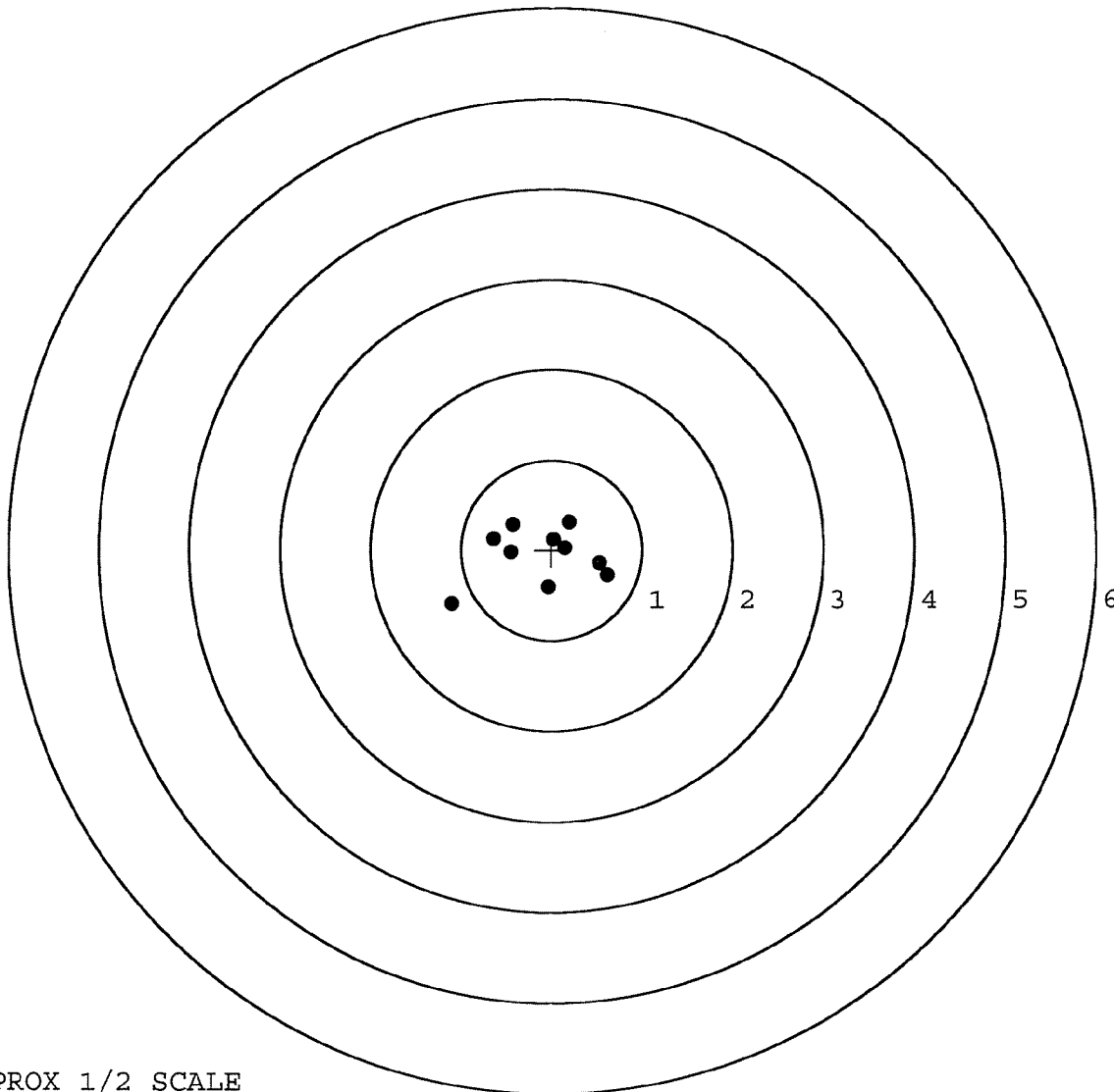
TARGET APPROX 1/2 SCALE

BARBER - M24 0061499

SERIAL NUMBER: C6225466. __0
 TARGET NUMBER: 2
 FILE DATE: 05/17/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	0.617	-0.282
2:	0.532	-0.150
3:	-1.101	-0.604
4:	-0.037	-0.417
5:	-0.646	0.120
6:	-0.428	0.286
7:	-0.447	-0.031
8:	0.199	0.313
9:	0.022	0.116
10:	0.152	0.023

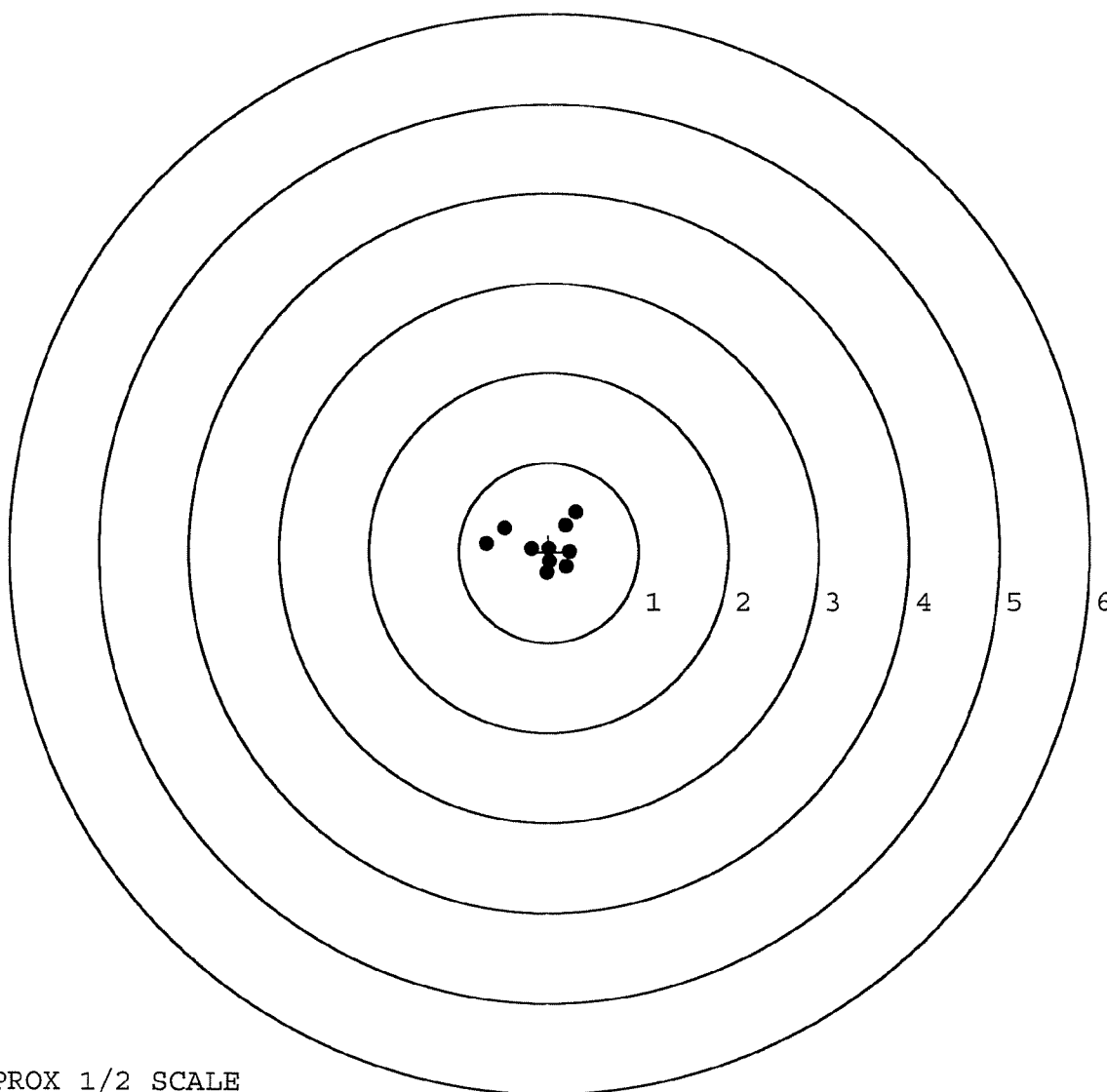
X CENTROID: -0.114
 Y CENTROID: -0.063
 POA TO CENTROID: 0.130
 HORZ SPREAD: 1.718
 VERT SPREAD: 0.917
 GROUP SPREAD: 1.748
 MIN RADIUS: 0.224
 MAX RADIUS: 1.126
 MEAN RADIUS: 0.526
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0061500

SERIAL NUMBER: C6225466. __0	POINT#	X	Y
TARGET NUMBER: 3	1:	-0.697	0.091
FILE DATE: 05/17/2002	2:	-0.490	0.263
FILE TIME: 13:51	3:	0.302	0.441
	4:	0.192	0.296
X CENTROID: -0.046	5:	0.195	-0.173
Y CENTROID: 0.065	6:	-0.024	-0.234
POA TO CENTROID: 0.080	7:	-0.192	0.038
HORZ SPREAD: 0.999	8:	0.239	0.004
VERT SPREAD: 0.675	9:	0.003	0.036
GROUP SPREAD: 1.059	10:	0.008	-0.107
MIN RADIUS: 0.058			
MAX RADIUS: 0.651			
MEAN RADIUS: 0.330			
# IN 1 IN DIAMETER: 8			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



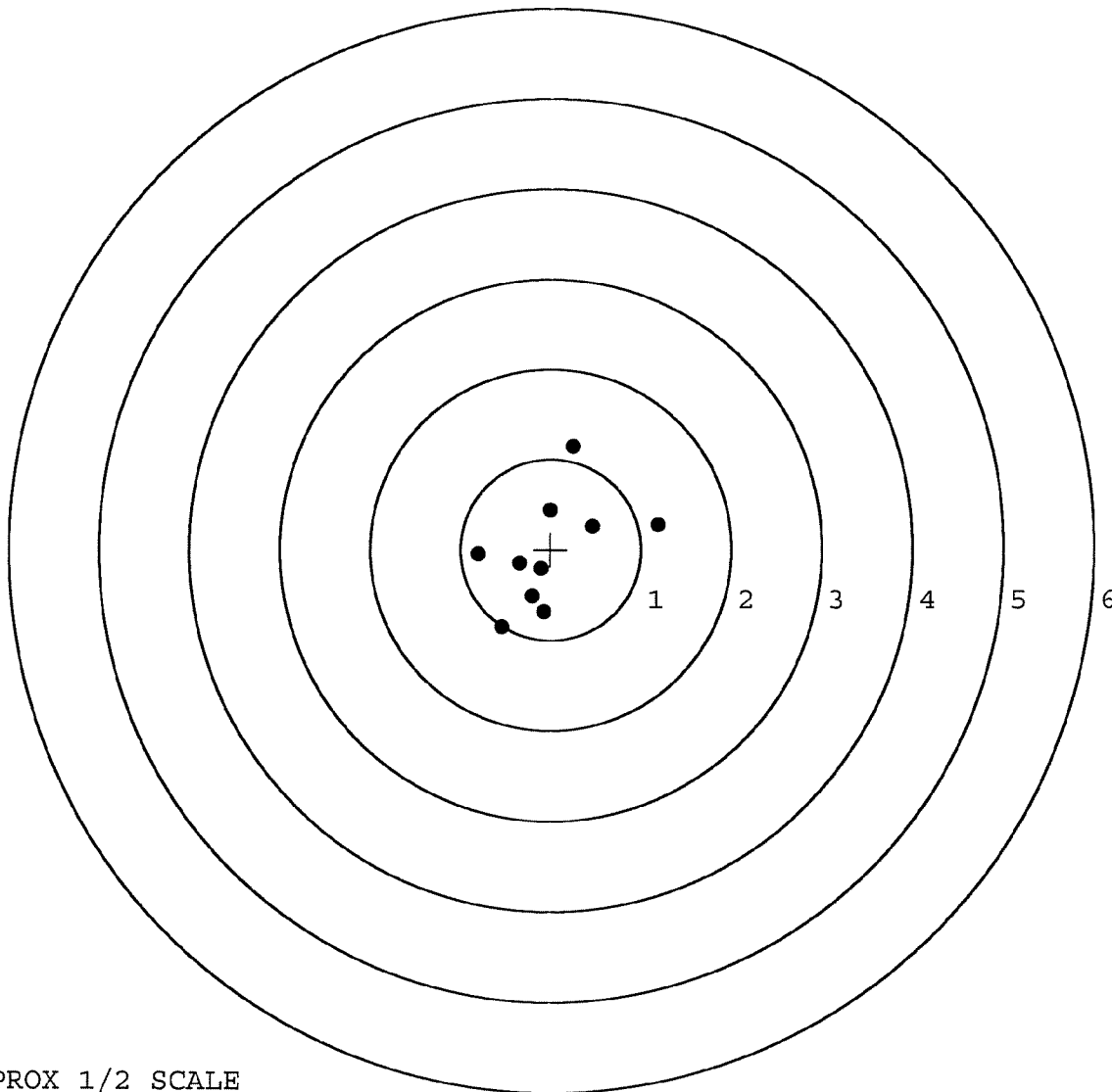
TARGET APPROX 1/2 SCALE

BARBER - M24 0061501

SERIAL NUMBER: C6225466. __0
 TARGET NUMBER: 4
 FILE DATE: 05/17/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	1.188	0.275
2:	0.461	0.258
3:	-0.012	0.435
4:	0.250	1.136
5:	-0.804	-0.057
6:	-0.546	-0.862
7:	-0.080	-0.697
8:	-0.203	-0.523
9:	-0.113	-0.219
10:	-0.343	-0.154

X CENTROID: -0.020
 Y CENTROID: -0.041
 POA TO CENTROID: 0.046
 HORZ SPREAD: 1.992
 VERT SPREAD: 1.998
 GROUP SPREAD: 2.074
 MIN RADIUS: 0.201
 MAX RADIUS: 1.249
 MEAN RADIUS: 0.698
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



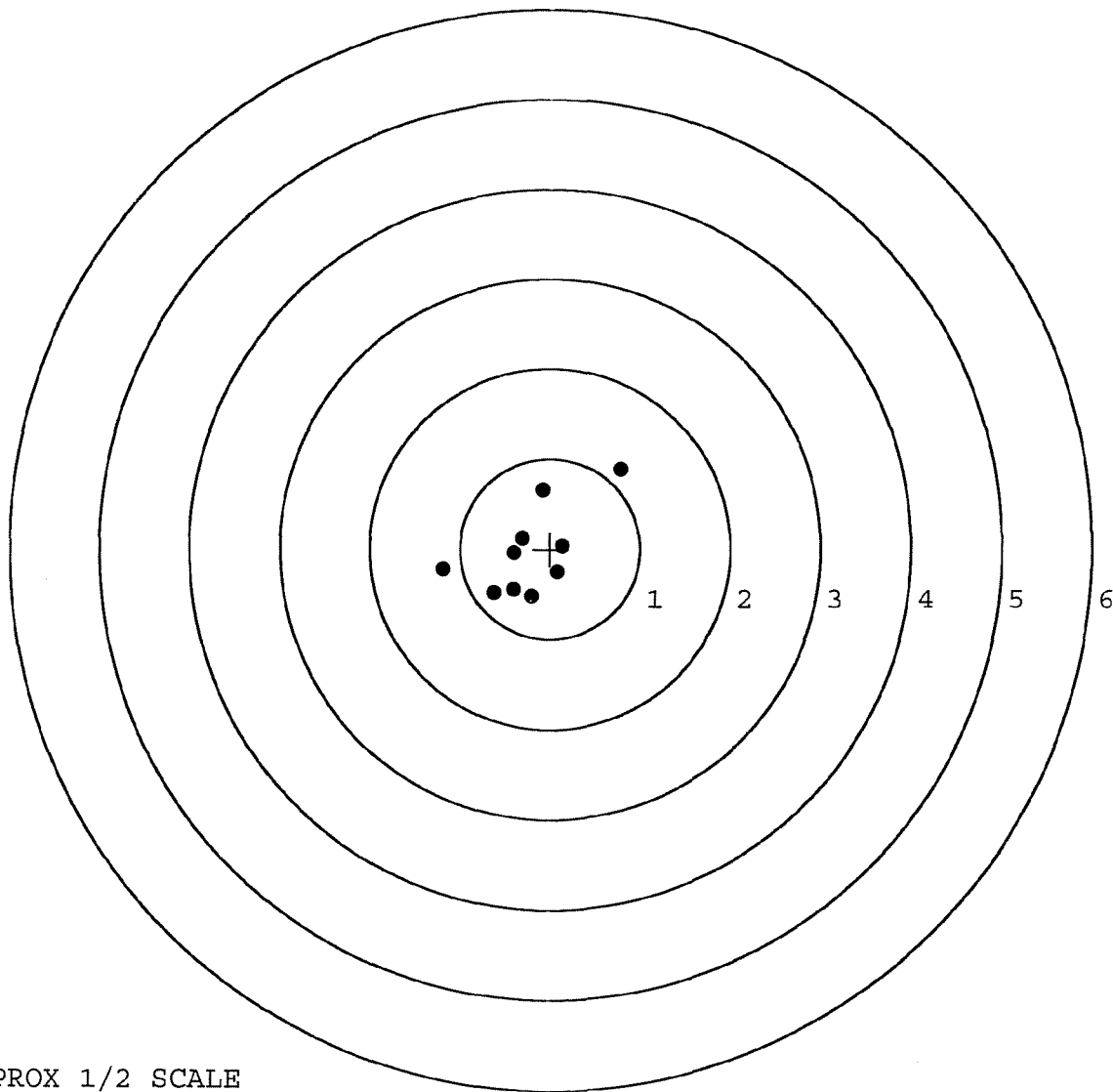
TARGET APPROX 1/2 SCALE

BARBER - M24 0061502

SERIAL NUMBER: C6225466. __0
 TARGET NUMBER: 5
 FILE DATE: 05/17/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	0.784	0.883
2:	-0.081	0.656
3:	-1.192	-0.230
4:	-0.626	-0.498
5:	-0.201	-0.531
6:	-0.400	-0.456
7:	-0.400	-0.051
8:	-0.308	0.114
9:	0.082	-0.257
10:	0.139	0.034

X CENTROID: -0.220
 Y CENTROID: -0.034
 POA TO CENTROID: 0.223
 HORZ SPREAD: 1.976
 VERT SPREAD: 1.414
 GROUP SPREAD: 2.268
 MIN RADIUS: 0.172
 MAX RADIUS: 1.360
 MEAN RADIUS: 0.572
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools ESR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00023292** Serial: **C6225466** Model: **700** Center Fire Caliber: **7.62 NATO M 24 (SWS)** Repairman: Status: **Closed 2/20/01 2:19:04 PM**

Verify Repair

Address Information

Customer: **Received From** Return To: **Received From**

Name: **COMMANDER HHC 3/505TH PIR** **COMMANDER HHC 3/505TH PIR**

Address 1: **BLDG# C7535** **BLDG# C7535**

Address 2: PO Box: PO Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Condition: **Poor**

Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1
X	BIPOD	1

Repair Search **Refresh** **Close**

indep 2/20/01 2:42 PM CAPS NUM INS SCRL

Start Inb Nag Mtr Ar... Expl Part FBI Ma... 24

Serial Number: **C6225466**

Model: **700**



RE00023292

BARBER - M24 0061504

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225466
28 Mar 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0696
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1486
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .164092

THE AMR FOR THIS RIFLE IS: 1.075

CENTROIDAL DISTANCES

0 TO 1	.28809
1 TO 2	.171773
1 TO 3	.321622
1 TO 4	.163783
1 TO 5	.165979

4⁺ <----POA
1 5 3

BARBER - M24 0061505

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .288

MIN RADIUS : .280

MEAN RADIUS : .905

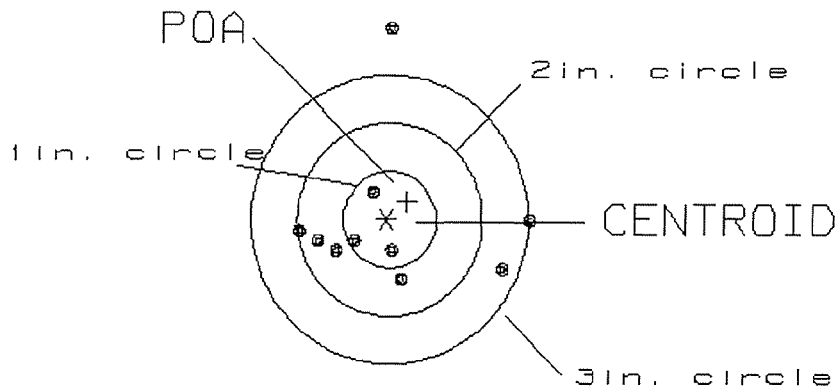
MAX RADIUS : 1.958

CENTROID X : -.220

CENTROID Y : -.186

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225466

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 2.55

3

VS= 2.56

6

GS= 2.79

8

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .136

MIN RADIUS : .428

MEAN RADIUS : 1.212

MAX RADIUS : 2.148

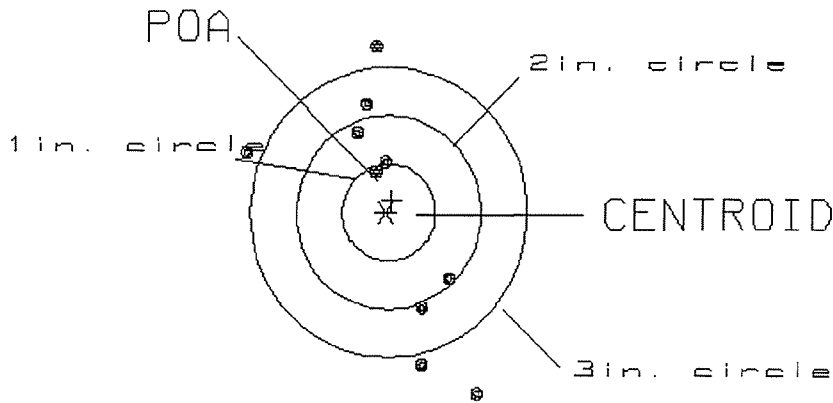
CENTROID X : -.061

CENTROID Y : -.121

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225466

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.47

2

VS= 3.66

4

GS= 3.83

6

BARBER - M24 0061507

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .230

MIN RADIUS : .418

MEAN RADIUS : .950

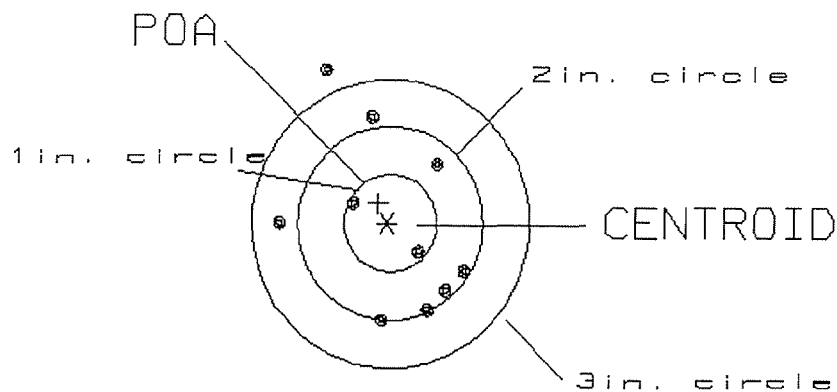
MAX RADIUS : 1.723

CENTROID X : .101

CENTROID Y : -.206

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225466

CENTERFIRE PATTERN # 3

OF SHOTS= 10

IN CIRCLE

HS= 1.96

2

VS= 2.56

6

GS= 2.68

9

BARBER - M24 0061508

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .129

MIN RADIUS : .412

MEAN RADIUS : 1.129

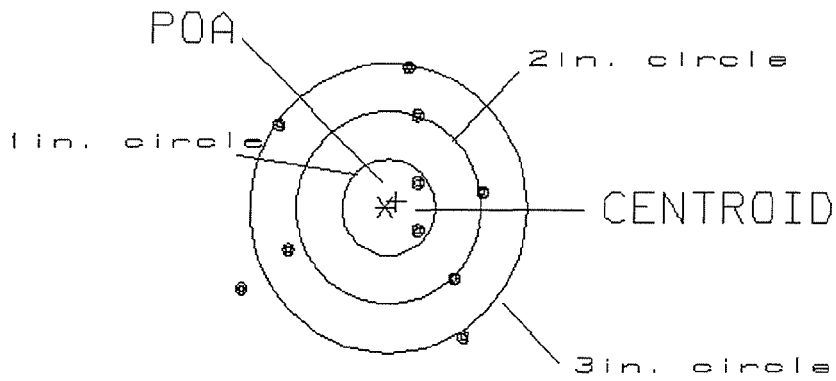
MAX RADIUS : 1.804

CENTROID X : -.113

CENTROID Y : -.062

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225466

CENTERFIRE PATTERN # 4

OF SHOTS= 10

IN CIRCLE

HS= 2.68

2

VS= 2.77

4

GS= 2.92

8

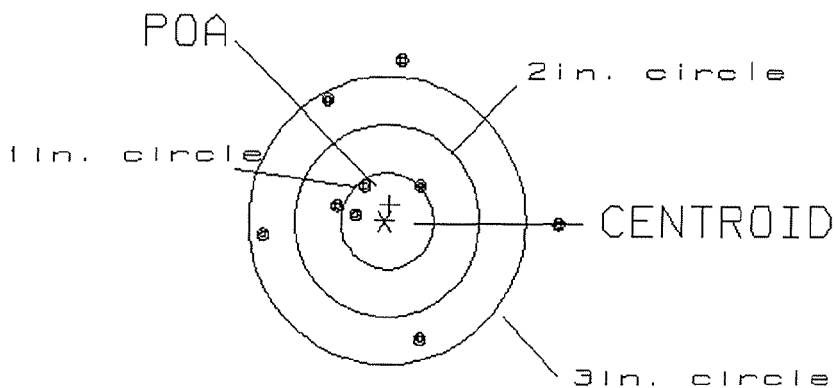
PATTERN #: 5

POA TO CENTROID: .176
 MIN RADIUS : .347
 MEAN RADIUS : 1.181
 MAX RADIUS : 2.426
 CENTROID X : -.055
 CENTROID Y : -.168

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225466

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.17
 VS= 4.02
 GS= 4.03

2
 4
 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225466

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	12 9 88	88	RW
600	Proof	12 9 88	88	RW
607	Check Headspace	12 9 88	88	RW
610	Dis-assemble Gun	12 9 88	88	RW
612	Magnaflux Barrel Action		12-22-88	R/c.
	Magnaflux Bolt		1-3-89	R/c.
615	Rollmark Caliber		10/25/88	MBC
617	Drill and Tap Sight Holes	1 3 89	89	FB
618	Polish Barrel	12 2 88	88	WPT
620	Apply Coatings (Barrel Action)		1-18-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		2/9/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/9/89	RW
	C) Inspect Ejector Hole for Chamfer		2/9/89	RW
	D) Oil Firing Pin Ass'y		2/9/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/26/89	QTS

op. #	BARBER - M24 0061511 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	5			10/26/89	JS
	G) Safety Off Force	4	4	4			10/26/89	JS
	H) Trigger Pull Test & Retainability						8/26/89	JS
	I) Firing Pin Indent	.020	.020	.020			10/26/89	JS
	J) Assemble Stock						2/28/89	RW
	K) Assemble Swivel Studs						7 Mar 89	JS
	L) Attach Front and Rear Sight Assemblies						2/28/89	RW
	M) Iron Sight Alignment						2/28/89	RW
	N) Detach Front & Rear Sights & place in numbered container						2/28/89	RW
	O) Attach Scope to Rifle						3/1/89	WLB
	P) Detach & Attach Scope 20 Times						3/1/89	WLB
640	Gallery Target & Test	36 R 116 L					3/2/89	DH
	A) Time						3/2/89	DH
	B) Malfunctions						3/2/89	DH
	C) Pierced Primers						3/2/89	DH
	D) Optical Clarity of Scope						3/2/89	DH
645	Inspect for Live Ammo						3/2/89	DH
655	Final Inspection A) Headspace						7 Mar 89	JS
	B) Trigger Pull	2.48	2.43	2.48	2.51	2.50	7 Mar 89	JS
	C) Function						7 Mar 89	JS
660	Pack						22 Mar 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 5466

DATE 3-31-90

TESTER JLL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.22		2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.30		2.12	
PULL #3	2.37	2.25		2.21	
PULL #4	2.26	2.20		2.19	
PULL #5	2.31	2.20		2.25	
TOTAL	11.79	11.17		10.95	
AVG.	2.358	2.234		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.56	3.49		
PULL #2	3.51	3.46		
PULL #3	3.47	3.40		
PULL #4	3.50	3.42		
PULL #5	3.45	3.42		
TOTAL	17.49	17.19		
AVG.	3.498	3.438		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.14		
PULL #2	4.12	4.43		
PULL #3	4.11	4.51		
PULL #4	4.24	4.52		
PULL #5	4.11	4.41		
TOTAL	20.83	22.01		
AVG.	4.166	4.402		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225466
6 Mar 1989

CENTROIDAL DISTANCES

0 TO	1	.40948
1 TO	2	.370385
1 TO	3	.409273
1 TO	4	.672287
1 TO	5	.489634

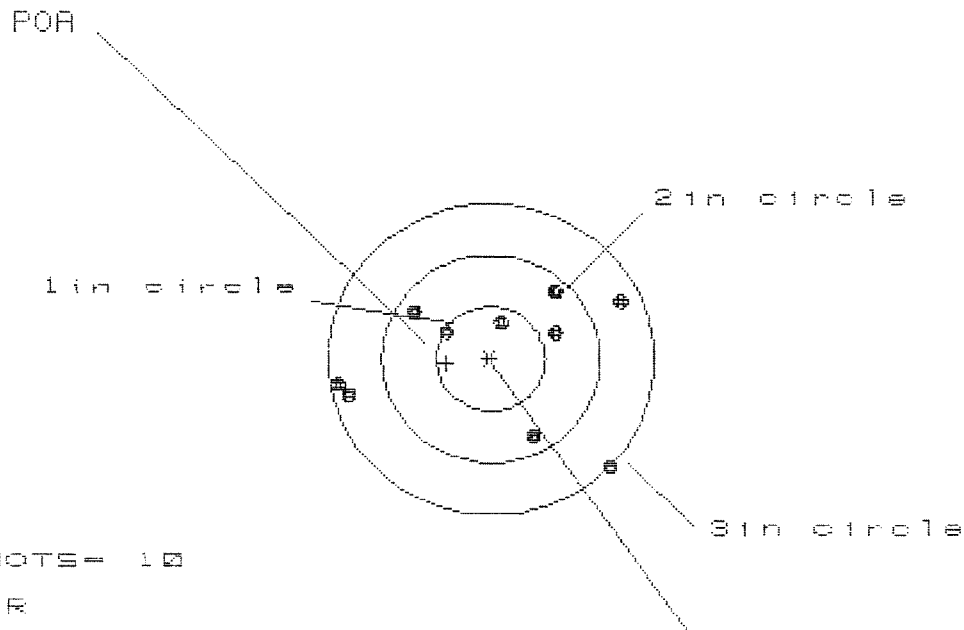
$\frac{523}{+1}$ <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4076
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .4108
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .978781
THE AMR FOR THIS RIFLE IS: .8912

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225486

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 6

3 in = 9

HS= 2.694

VS= 1.654

GS= 2.822

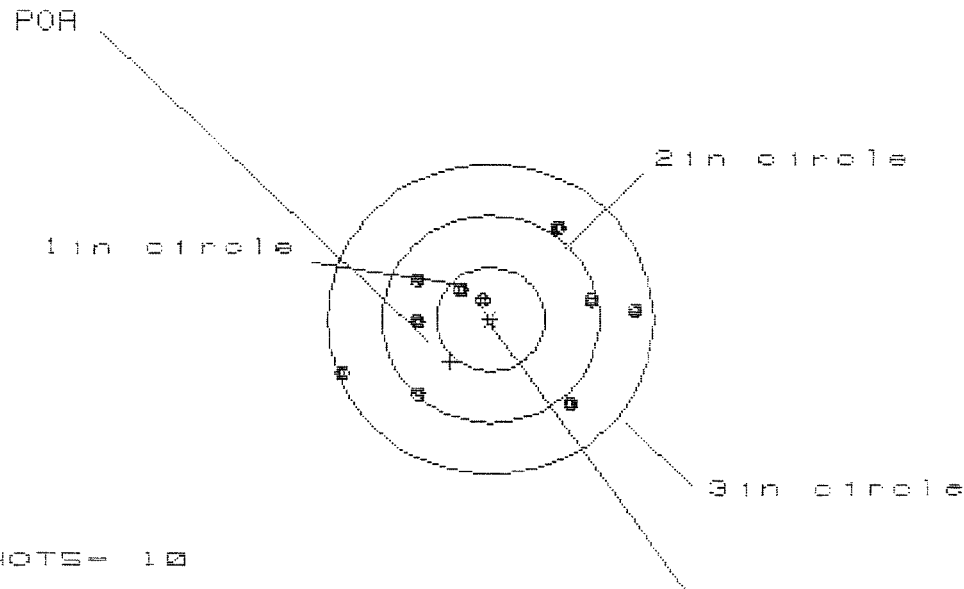
CENTROID *

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.239	1.361	1.194
MINIMUM X	:	-1.455	-1.333	-1.373
MAXIMUM Y	:	.618	.503	.453
MINIMUM Y	:	-1.036	-.874	-.924
CENTROID X	:	.407	.285	.452
CENTROID Y	:	.045	.160	.210
POA TO CENTROID in.	:	.409	.327	.498
MIN RADIUS	:	.359	.298	.189
MEAN RADIUS	:	.981	.900	.814
MAX RADIUS	:	1.506	1.431	1.477
HORIZONTAL SPREAD	:	2.694	2.694	2.567
VERTICAL SPREAD	:	1.654	1.377	1.377
EXTREME SPREAD	:	2.822	2.822	2.733
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	9		

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225466

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS = 2.689

VS = 1.669

GS = 2.780

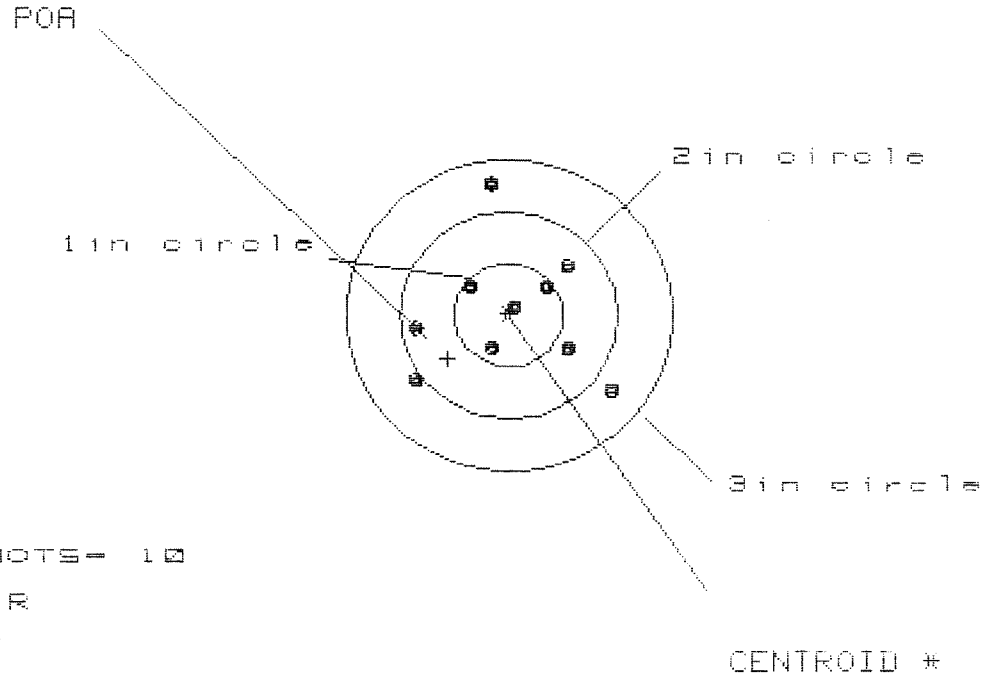
CENTROID *

PATTERN #	2		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.351	1.201	.953
MINIMUM X	-1.348	-.822	-.672
MAXIMUM Y	.883	.822	.828
MINIMUM Y	-.786	-.847	-.841
CENTROID X	.375	.525	.375
CENTROID Y	.414	.475	.469
POA TO CENTROID in.	.559	.708	.600
MIN RADIUS	.188	.270	.145
MEAN RADIUS	.892	.839	.755
MAX RADIUS	1.457	1.202	1.124
HORIZONTAL SPREAD	2.699	2.023	1.625
VERTICAL SPREAD	1.669	1.669	1.669
EXTREME SPREAD	2.780	2.126	2.005
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		10	

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08225466

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 4

2 in = 7

3 in = 10

HS= 1.8008

VS= 2.011

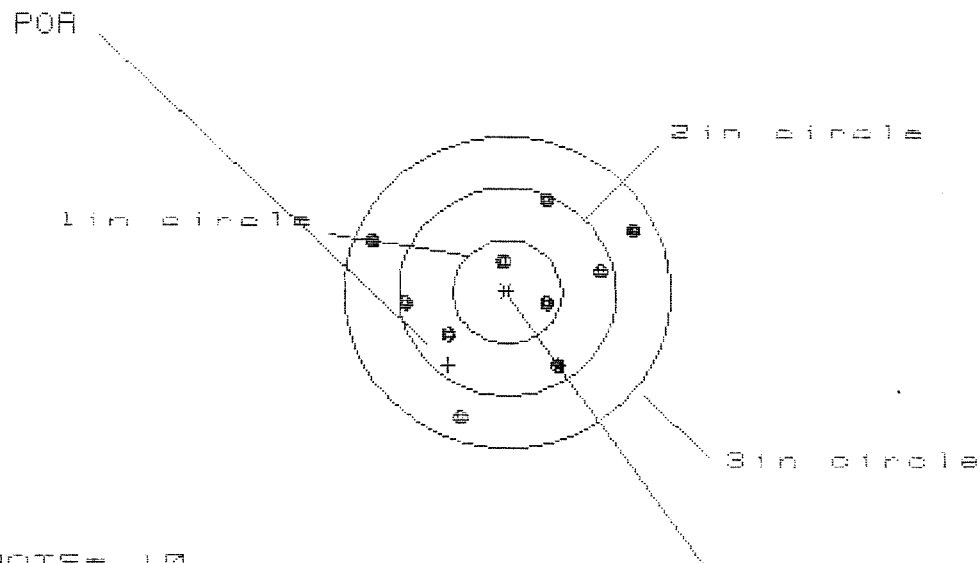
GS= 2.261

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.911	.897	.631
MINIMUM X	-.897	-.911	-.799
MAXIMUM Y	1.239	.630	.551
MINIMUM Y	-.772	-.634	-.598
CENTROID X	.559	.573	.461
CENTROID Y	.425	.287	.366
POA TO CENTROID in.	.702	.641	.588
MIN RADIUS	.087	.224	.179
MEAN RADIUS	.705	.652	.583
MAX RADIUS	1.245	1.099	.998
HORIZONTAL SPREAD	1.808	1.808	1.430
VERTICAL SPREAD	2.011	1.264	1.149
EXTREME SPREAD	2.261	1.868	1.813
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

2 Mar 1985

FILE:/PATTERNING/CENTERFIRE_PATT/C8225466

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS = 2.434

VS = 2.094

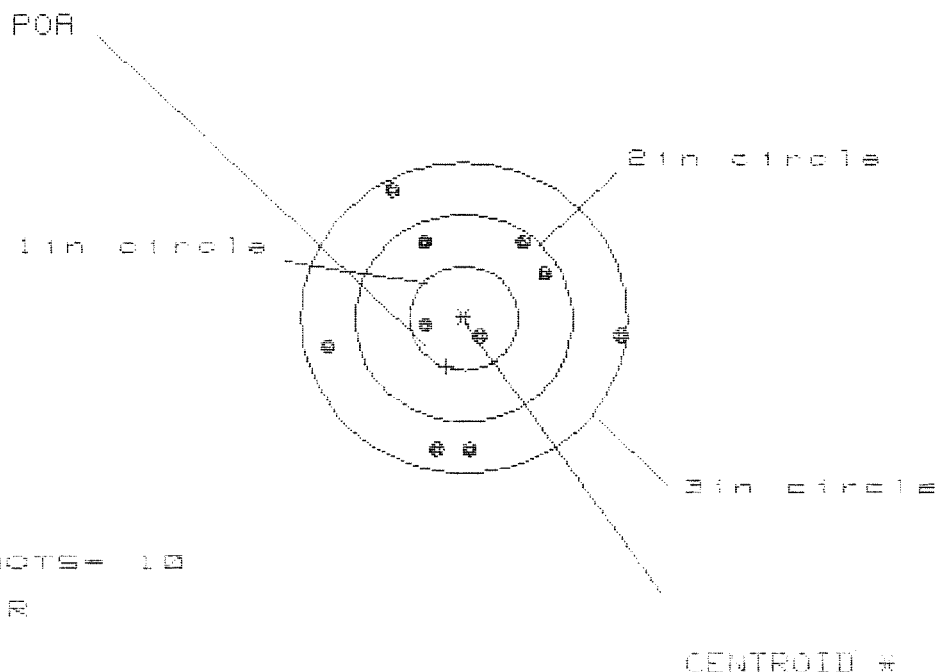
GS = 2.435

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.176	1.036	.839
MINIMUM X	:	-1.258	-1.087	-.957
MAXIMUM Y	:	.912	.969	1.040
MINIMUM Y	:	-1.182	-1.125	-1.046
CENTROID X	:	.540	.680	.550
CENTROID Y	:	.704	.647	.568
POR TO CENTROID in.	:	.887	.939	.791
MIN RADIUS	:	.311	.227	.344
MEAN RADIUS	:	.886	.817	.768
MAX RADIUS	:	1.356	1.259	1.134
HORIZONTAL SPREAD	:	2.434	2.123	1.796
VERTICAL SPREAD	:	2.094	2.094	2.094
EXTREME SPREAD	:	2.435	2.378	2.241
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			7	
NUMBER IN THREE INCH CIRCLE =			10	

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225456

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 5

3 in = 10

HS = 2.658

VS = 2.548

GS = 2.660

PATTERN #	5	9	9
SHOTS (BEST OF)	10	9	9
MAXIMUM X	1.411	1.338	.875
MINIMUM X	-1.247	-1.320	-1.153
MAXIMUM Y	1.266	.919	.918
MINIMUM Y	-1.282	-1.142	-1.143
CENTROID X	.157	.230	.063
CENTROID Y	.466	.325	.326
POR TO CENTROID in.	.491	.398	.331
MIN RADIUS	.251	.094	.237
MEAN RADIUS	.992	.932	.875
MAX RADIUS	1.425	1.338	1.161
HORIZONTAL SPREAD	2.658	2.658	2.027
VERTICAL SPREAD	2.548	2.061	2.061
EXTREME SPREAD	2.660	2.660	2.169
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6725466

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel		8/15/91	WB
620	Apply Coatings (Barrel Action)		8/22/91	/A
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP NAME BARBER - M24 0061520	READINGS					DATE	INIT
625 cont.	F) Safety On Force							
	G) Safety Off Force							
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection						9-25-91	D/H
	A) Headspace							
	B) Trigger Pull	2.31	2.36	2.28	2.35	2.34	9/24/91	RW
	C) Function						9-25-91	D/H
660	Pack						9/25/91	WB

DA FORM 2407
MAY 81

EDITION OF JUL 79 IS OBSOLETE.

NMP COPY 2

BARBER - M24 0061560

Remington®

MODEL 700™ H24

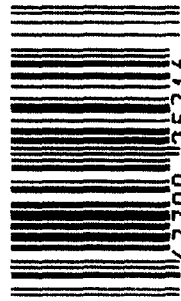
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

DU PONT
REG. U.S. PAT. & TM. OFF.

SERIAL NO. C6225466	20
ORDER NO. 5716	

MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off, Marca Registrada Marque Deposee.

UPC



0 47700 25716 7



5716 C6225466

#6

BARBER - M24 0061524

RECEIVING AND ESTIMATING REPORT

CUST NO: 045582 C.O.D		COMMENTS W/LEUPOLD 10X SCOPE M-24 SNIPER			
INITIAL JJM	CUSTOMER ORDER NO.				
DATE RECEIVED 08/05/91	DATE OPENED 08/05/91	DATE CODE BJ 1-89	SERIAL NUMBER C6225466	MODEL AND GRADE 700 7.62 NATO	ORDER R 91-15015
ACCESSORIES W/STUDS	W/SWIVELS		SCOPE MNTS	SCOPE BASE	HARD CASE

FROM:

D CO 782ND MAINTANCE BA
FORT BRAGG NC 28307
USA

SHIP TO:

D CO 782ND MAINTANCE BA
FORT BRAGG NC
USA 28307

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

CLEAN/TEST

FROM DATE

ESTIMATED

VIA

UPS

REPAIR CHARGE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

GUN CONDITION:

☐ NEW☐ SLIGHTLY WORN☒ VERY WORN☐ MISUSED☐ MARRED

CUSTOMER'S REQUEST

MAIN FAULT

- 1) RE-CROWN
- 2) POLISH CHAMBER
- 3) RE-POWDER COAT BBL ACTION & TRIGGER GUARD
- 4) CLEAN FUSE CONTROL

PARTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/90

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0061524

BARBER - M24 0061525

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225466
27 Oct 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0346
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .2732
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .275382

THE AMR FOR THIS RIFLE IS: 1.067

CENTROIDAL DISTANCES

0	TO	1	.300541
1	TO	2	.223164
1	TO	3	.0687968
1	TO	4	.168505
1	TO	5	.025

5₃²
+ <----POA

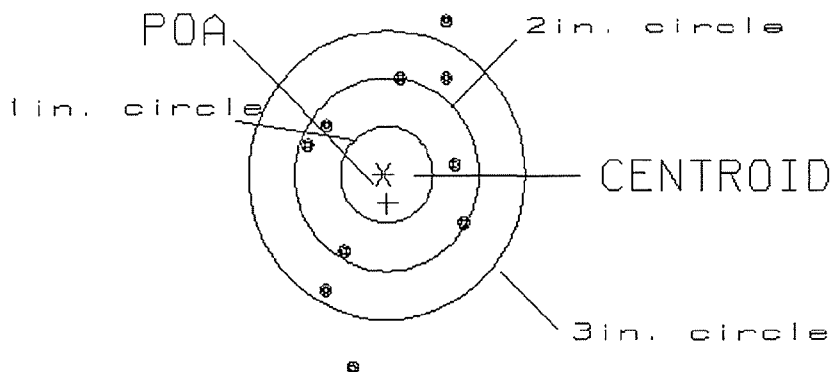
PATTERN #: 1

POA TO CENTROID: .300
 MIN RADIUS : .745
 MEAN RADIUS : 1.191
 MAX RADIUS : 2.053
 CENTROID X : -.039
 CENTROID Y : .298

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225466

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 1.76

0

VS= 3.66

4

GS= 3.79

8

PATTERN #: 2

POA TO CENTROID: .376

MIN RADIUS : .262

MEAN RADIUS : 1.410

MAX RADIUS : 2.528

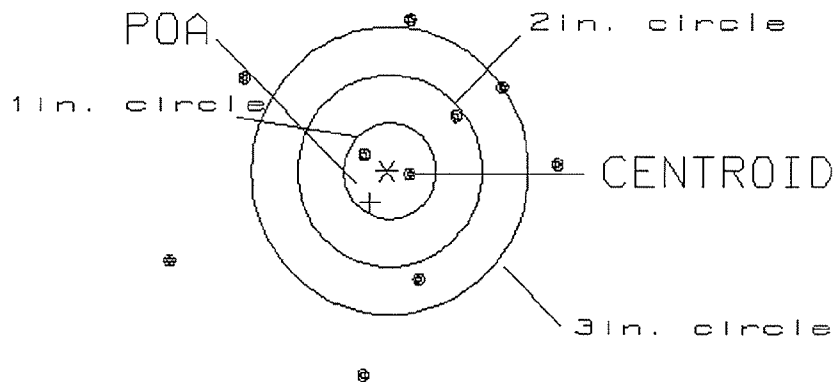
CENTROID X : .182

CENTROID Y : .329

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225466

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 4.20

2

VS= 3.67

3

GS= 4.32

5

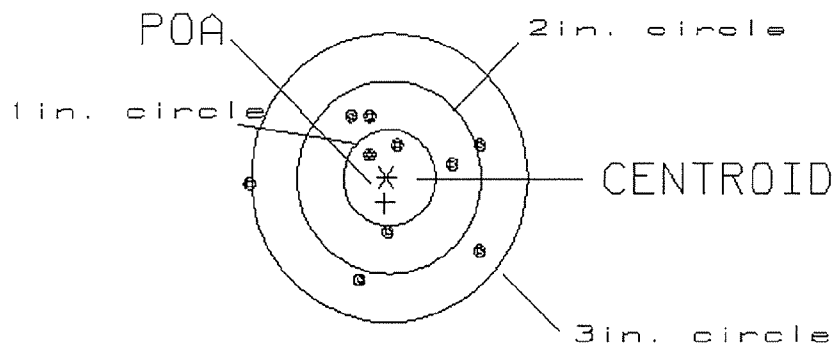
PATTERN #: 3

POA TO CENTROID: .262
 MIN RADIUS : .303
 MEAN RADIUS : .819
 MAX RADIUS : 1.491
 CENTROID X : .019
 CENTROID Y : .261

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225466

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.50

2

VS= 1.71

6

GS= 2.60

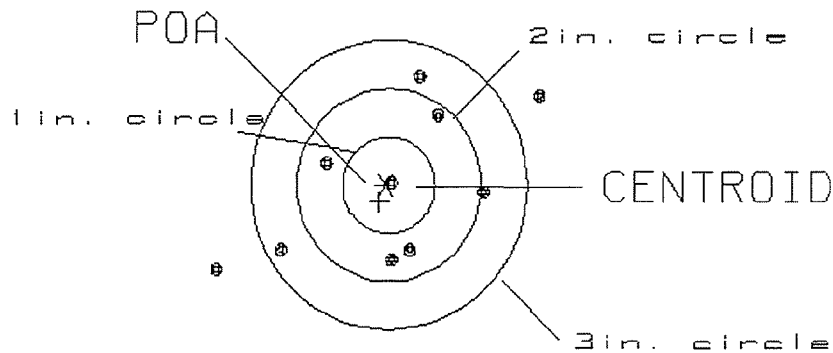
10

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .188
 MIN RADIUS : .023
 MEAN RADIUS : 1.063
 MAX RADIUS : 2.065
 CENTROID X : .074
 CENTROID Y : .173

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225466

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.46
 VS= 2.02
 GS= 3.93

1
 5
 8

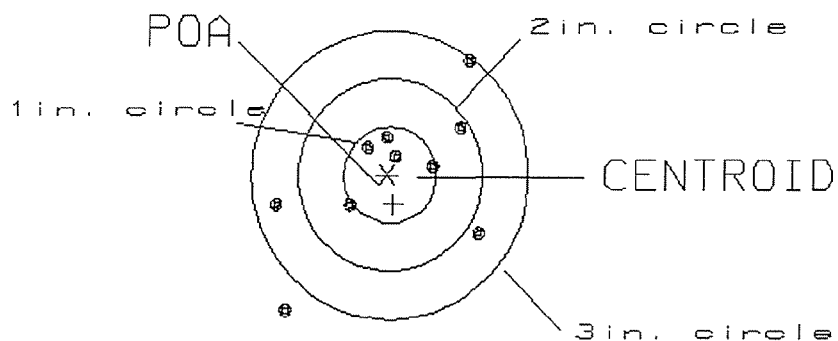
PATTERN #: 5

POA TO CENTROID: .311
 MIN RADIUS : .191
 MEAN RADIUS : .853
 MAX RADIUS : 1.766
 CENTROID X : -.063
 CENTROID Y : .305

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225466

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

H3= 2.11
 V3= 2.52
 G3= 3.20

4
 6
 9

BARBER - M24-0061531

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 98-17475

INITIAL CUSTOMER ORDER NO.

M-24 SNIPER

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

08/31/98

08/31/98

BJ 1-89

C6225466

700 7.62

NATO

ACCESSORIES

HARD CASE

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

US ARMY
HHC 2/505 PIR
BLDG C7535
FORT BRAGG

NC 28307

US ARMY
HHC 2/505 PIR
BLDG C7535
FORT BRAGG

NC
28307

CUST NO:192058 C.O.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B7

D2

WOOD

C1

D3

METAL

C2

E3

MAIN FAULT

PARTS

COMMENTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6926 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0061531

DD FORM 1348-1A, JUL 91, ISSUE RELEASE/RECEIPT DOCUMENT

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DI	OD	CE	N	T	RI	FROM	M	&	S	UI	NS	IS	T	QUANTITY	SUPPLE-	S	F	DIS-	PRO-	P	RDD	A	RI	OCM	UNIT PRICE	DOLLARS	CTS	HHC 2/505	REMINGTON										
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																	TION			D E							4. MARK FOR												
																								\$5145.00	\$5145.00														

PREVIOUS EDITION MAY BE USED

PACKING LIST		PACKED BY	1. NO. BOXES <u>1</u>	2a. REQUISITION NO.	
				2b. ORDER NO.	
3. END ITEM <u>Sniper Rifle 7.62mm M24</u>			4. DATE <u>20 Aug 98</u>		
			5. PAGE <u>1</u> OF <u>1</u> PAGES		
BOX NO. (a)	CONTENTS - STOCK NUMBER AND NOMENCLATURE (b)	UNIT OF ISSUE (c)	QUANTITIES REQUIRED		
			INITIAL OPERATION (d)	RUNNING SPARES (e)	TOTAL (f)
<u>1.</u>	<u>1005-01-240-2136</u> <u>Sniper Rifle 7.62mm M24</u>				
6. THIS CERTIFIES THAT ITEMS LISTED HEREON ARE WITHIN THE SPECIFIED BOXES					
TYPED NAME AND TITLE			SIGNATURE		
<u>Dion A JAMES Supply Sergeant</u>			<u>Dion James</u>		

DD Form 1750, SEP 70

USAPPC V1.00

NOTES TO CONSIGNEE

The listing shown on the reverse side, together with pertinent notations relative to each item included, is furnished for your information and guidance only. In the case of lists covering equipment sets, one copy may be retained for reference and used as a supporting document to property books and the other copy retained with the equipment as a component parts listing. For the purpose of clarification, explanations of the various entries on this Packing List are furnished.

ITEM 1. The number of boxes in a set.

ITEMS 2 a. & b. The requisition number appearing on the DD Form 1348-1 or order number will be indicated in this entry. The number so referenced should be cited in any correspondence regarding this shipment.

ITEM 3. The stock number, nomenclature, type number (*when available*), and the directive under which the end item was assembled. Not applicable to shipments consisting only of miscellaneous repair parts and accessories for the assembly, set or unit in which case this entry will contain such a notation in lieu of the information cited above (*See 5.3.1.1*).

ITEM 4. Date of preparation.

ITEM 5. Self-explanatory.

Column a. This column will be used when two or more boxes are required for the equipment. It will indicate the number of the container in which the items are packed.

Column b. This space contains a listing of items contained within the box, which are identified by stock number and nomenclature. When an FSN is

not applicable, the manufacturer's code (*See 5.2.2.10*) and part number shall be used.

NOTE: As required, due to out of stock position within the DOD supply system, a component parts storage which will not hinder operational functions may be waived by higher authority and will be so indicated to the right of the nomenclature. Waivers noted thereon should be requisitioned through normal supply channels.

Column c. Self-explanatory.

Column d. "Initial Operation" - Items which are required for operation of the equipment.

Column e. "Running Spares" - Those items shipped concurrently with the equipment as spare parts and accessories.

NOTE: Columns d and e will be used on an optional basis.

"Total" - Self-explanatory.

ITEM 6. Self-explanatory.

DOC IDENT		ROUT IDENT		FSC		STOCK NUMBER		ADD		QUANTITY		REQUISITIONER		DATE		SERIAL		SUPPLEMENTARY ADDRESS		FUND		DISTR. BUTION		PROJECT		PR. CTRY		REQ DEL DATE		ADV STAT																					
SEND TO: REMINGTON ARM CO. NY ATT: Custom Shop 14 HeeFler Ave 13357																																REQUEST IS FROM: Team 3 PBO																			
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FUND															PUBLICATION DATA																	SIGNATURE																			
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REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)

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