

C5348718

MODEL 760™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **571E**

*Includes 1 in chamber.

Remington

Repair Inquiry

Repair Number: RE00092441

Serial: C6348718 Model: M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/13/1989

Repairman:

Status:

Closed 2/3/2005 1:25:06 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: DEF DIST DEPOT ANNISTON

DEF DIST DEPOT ANNISTON

Address 1:

Address 2:

PO Box:

PO Box:

City: ANNISTON

ANNISTON

State: AL

Zip Code: 362014199

Country: US

State: AL

Zip Code: 362014199

Country: US

FFL

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Good

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

neglaj

2/7/2005

10:43 AM

CAPS

NUM

INS

SCRL

start

3

2

Arms Services Repair

2

Serial Number:

C6348718

Model: M24 SWS



RE00092441

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348718.__0

FILE DATE AND TIME: 09/06/2005 07:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.117
The Average Y Centroid of the Five Target Set:	0.087
The Average Point of Impact of the Five Target Set:	0.146
The Average Mean Radius of the Five Target Set:	0.921
The Distance from POA to Centroid Target #1:	0.576
The Distance from Centroid Target #2 to Centroid Target #1:	0.514
The Distance from Centroid Target #3 to Centroid Target #1:	0.646
The Distance from Centroid Target #4 to Centroid Target #1:	0.536
The Distance from Centroid Target #5 to Centroid Target #1:	0.692

SERIAL NUMBER: C6348718. __0

TARGET NUMBER: 1

FILE DATE: 09/06/2005

FILE TIME: 07:00

POINT#	X	Y
1:	1.156	-0.381
2:	0.414	-0.778
3:	0.519	-0.201
4:	-0.347	-0.534
5:	1.282	0.671
6:	0.698	1.238
7:	0.953	1.541
8:	-0.658	0.590
9:	-1.218	0.963
10:	-1.294	2.447

X CENTROID: 0.150

Y CENTROID: 0.556

POA TO CENTROID: 0.576

HORZ SPREAD: 2.576

VERT SPREAD: 3.225

GROUP SPREAD: 3.742

MIN RADIUS: 0.809

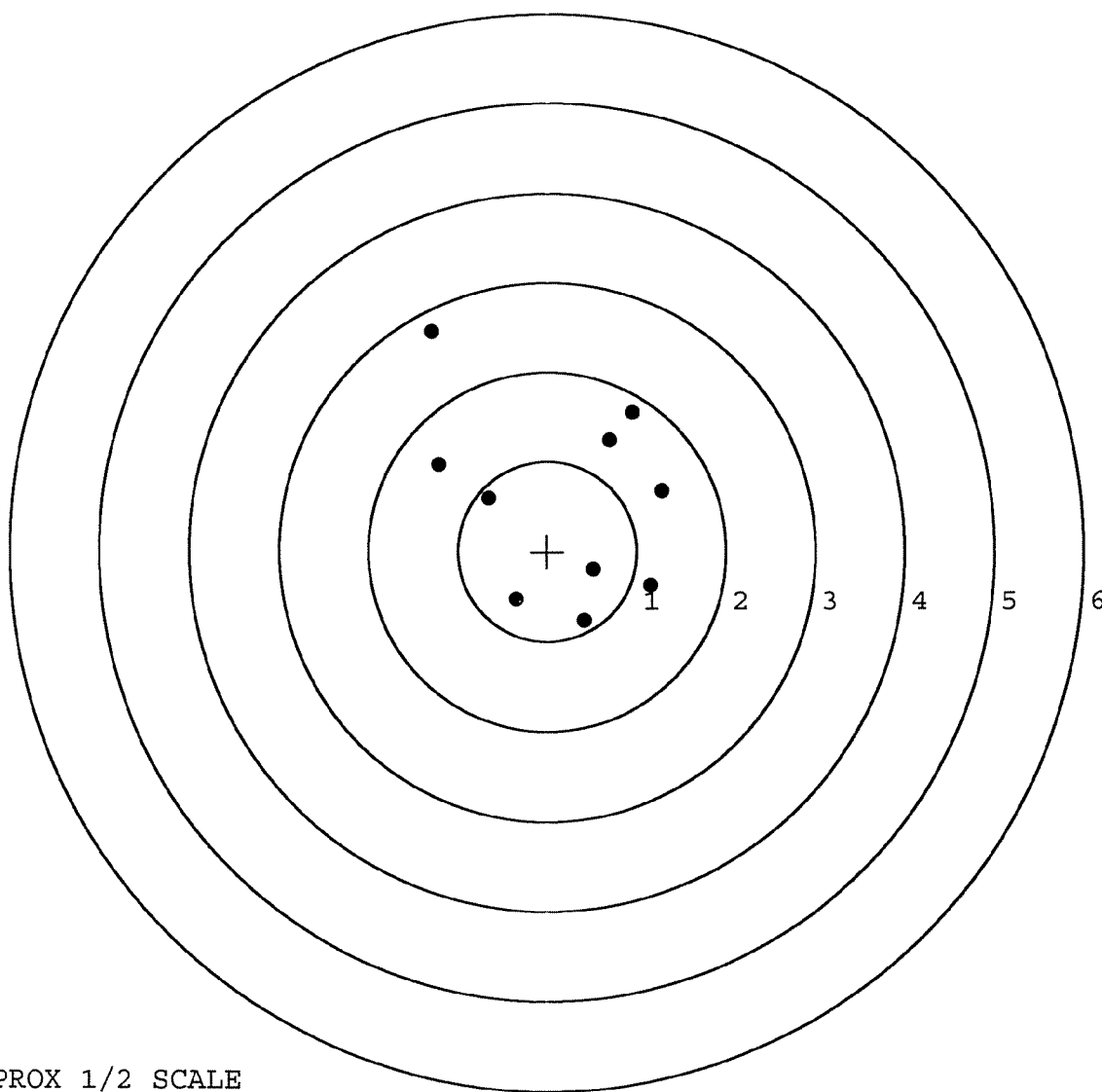
MAX RADIUS: 2.380

MEAN RADIUS: 1.267

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 9

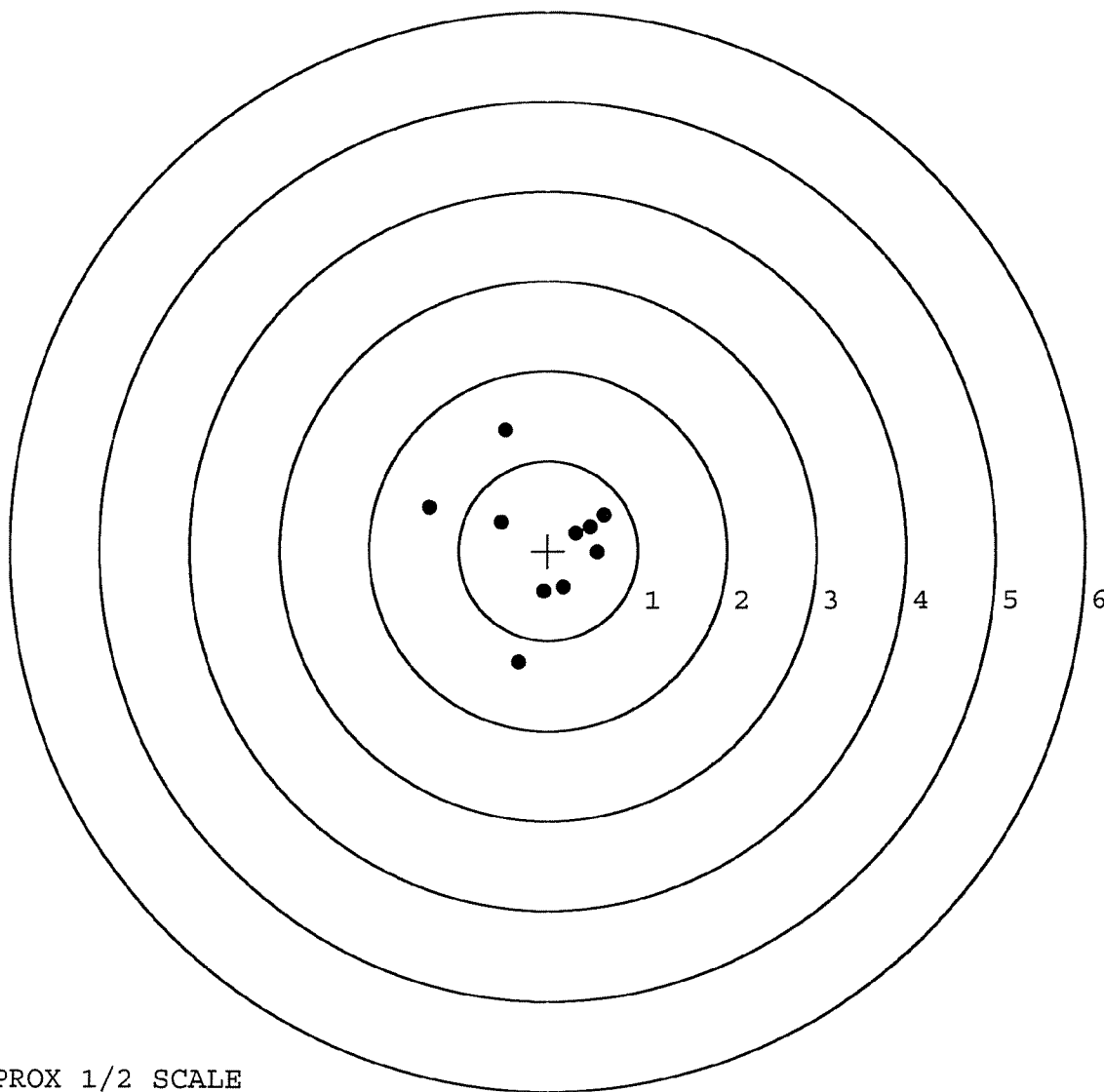


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348718. __0
 TARGET NUMBER: 2
 FILE DATE: 09/06/2005
 FILE TIME: 07:00

POINT#	X	Y
1:	0.171	-0.409
2:	-0.052	-0.459
3:	-0.328	-1.248
4:	0.552	-0.025
5:	0.621	0.397
6:	0.471	0.262
7:	0.312	0.196
8:	-0.522	0.315
9:	-1.331	0.482
10:	-0.477	1.343

X CENTROID: -0.058
 Y CENTROID: 0.085
 POA TO CENTROID: 0.103
 HORZ SPREAD: 1.952
 VERT SPREAD: 2.591
 GROUP SPREAD: 2.595
 MIN RADIUS: 0.386
 MAX RADIUS: 1.360
 MEAN RADIUS: 0.794
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0062241

SERIAL NUMBER: C6348718. 0

TARGET NUMBER: 3

FILE DATE: 09/06/2005

FILE TIME: 07:00

POINT#	X	Y
1:	0.735	-1.145
2:	1.313	0.812
3:	0.653	0.129
4:	0.346	0.227
5:	0.325	0.700
6:	0.037	0.522
7:	0.097	-0.455
8:	-0.361	-0.538
9:	-0.710	-0.991
10:	-1.122	-0.162

X CENTROID: 0.131

Y CENTROID: -0.090

POA TO CENTROID: 0.159

HORZ SPREAD: 2.435

VERT SPREAD: 1.957

GROUP SPREAD: 2.710

MIN RADIUS: 0.367

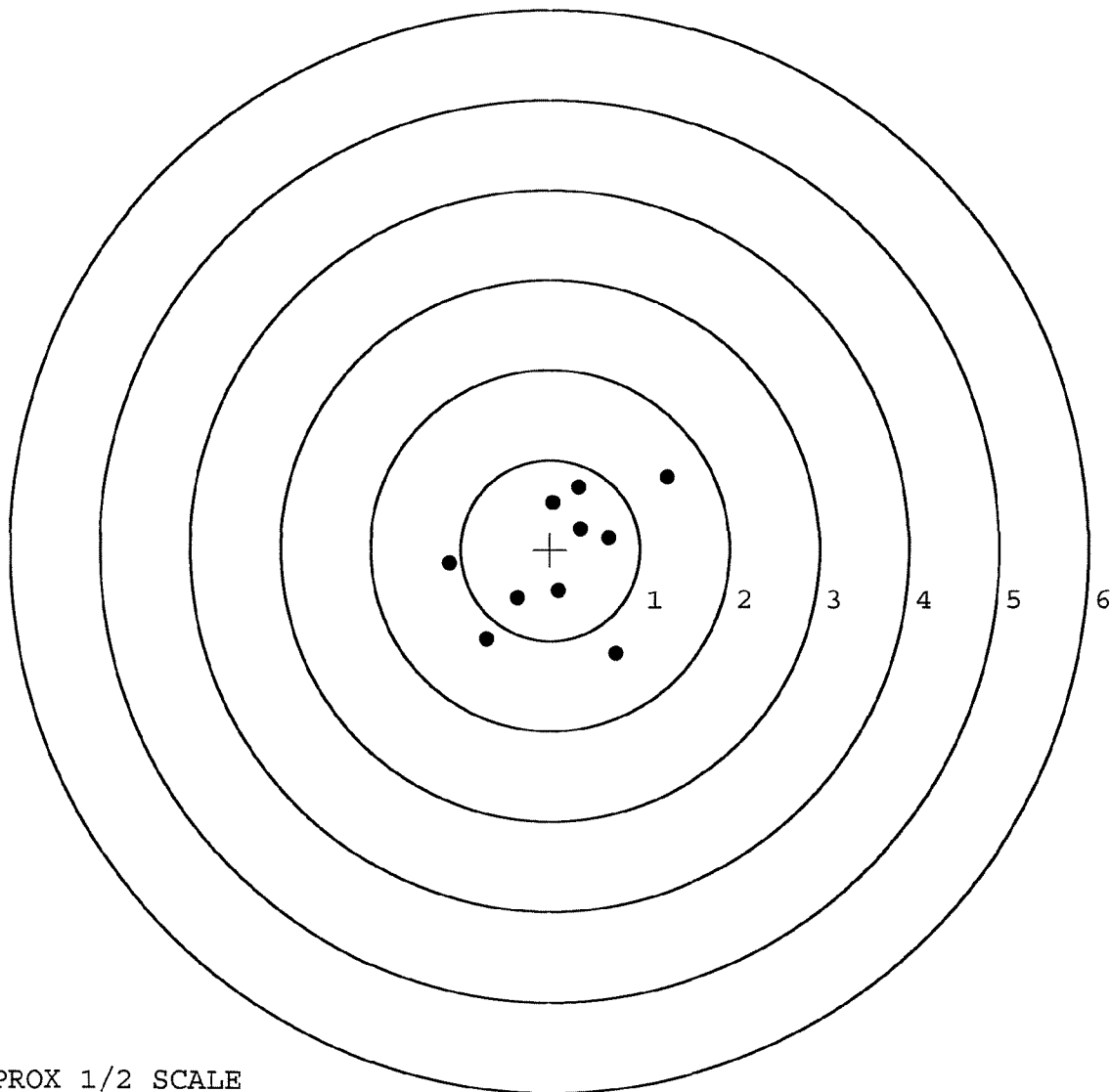
MAX RADIUS: 1.487

MEAN RADIUS: 0.860

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348718. __0

TARGET NUMBER: 4

FILE DATE: 09/06/2005

FILE TIME: 07:00

POINT#	X	Y
1:	1.319	0.253
2:	0.876	0.133
3:	0.409	-0.659
4:	-0.021	-0.431
5:	-0.115	-0.696
6:	-0.361	-0.431
7:	0.077	0.424
8:	0.462	0.951
9:	-0.355	0.237
10:	-0.673	0.420

X CENTROID: 0.162

Y CENTROID: 0.020

POA TO CENTROID: 0.163

HORZ SPREAD: 1.992

VERT SPREAD: 1.647

GROUP SPREAD: 1.999

MIN RADIUS: 0.413

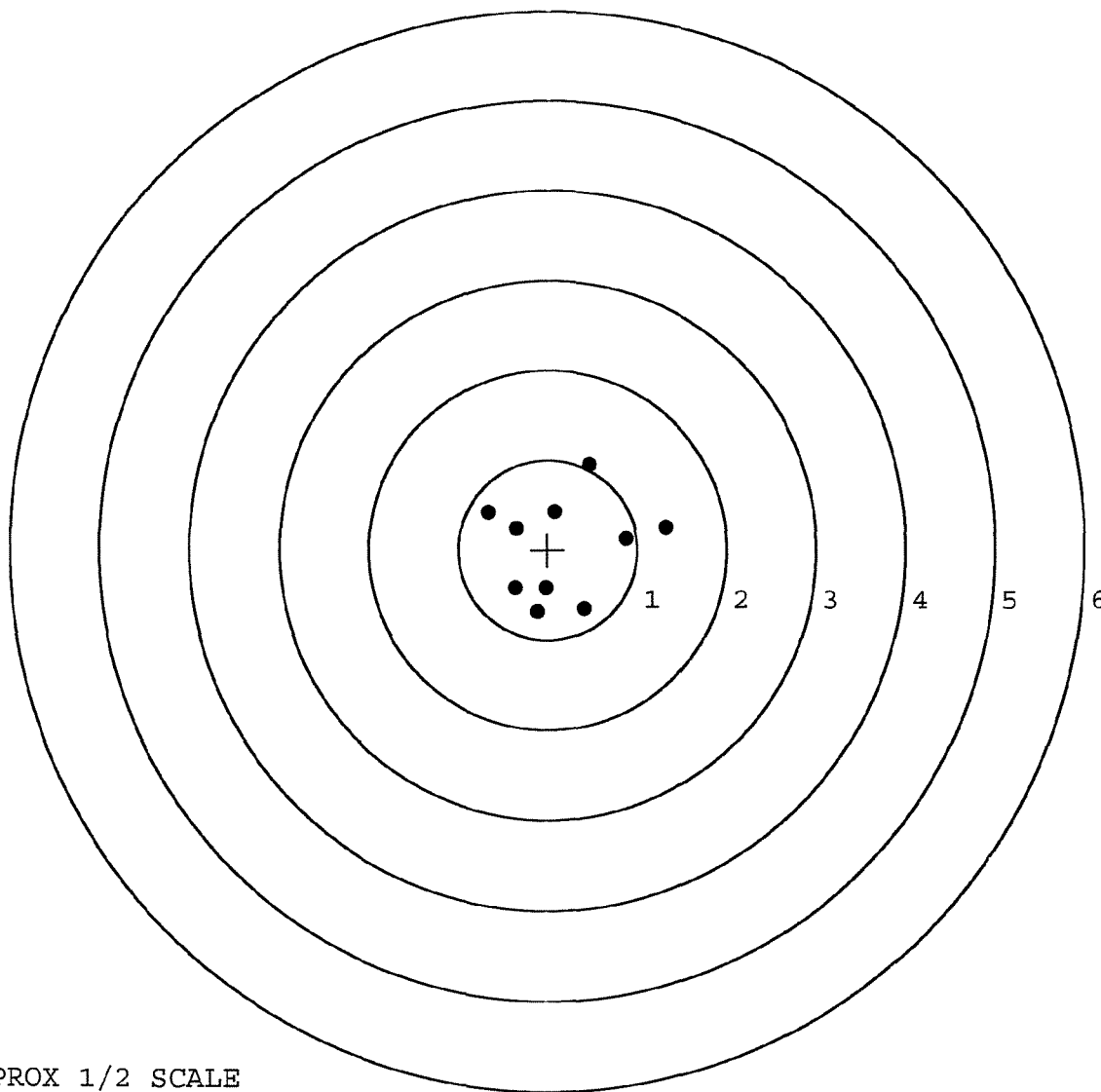
MAX RADIUS: 1.180

MEAN RADIUS: 0.745

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



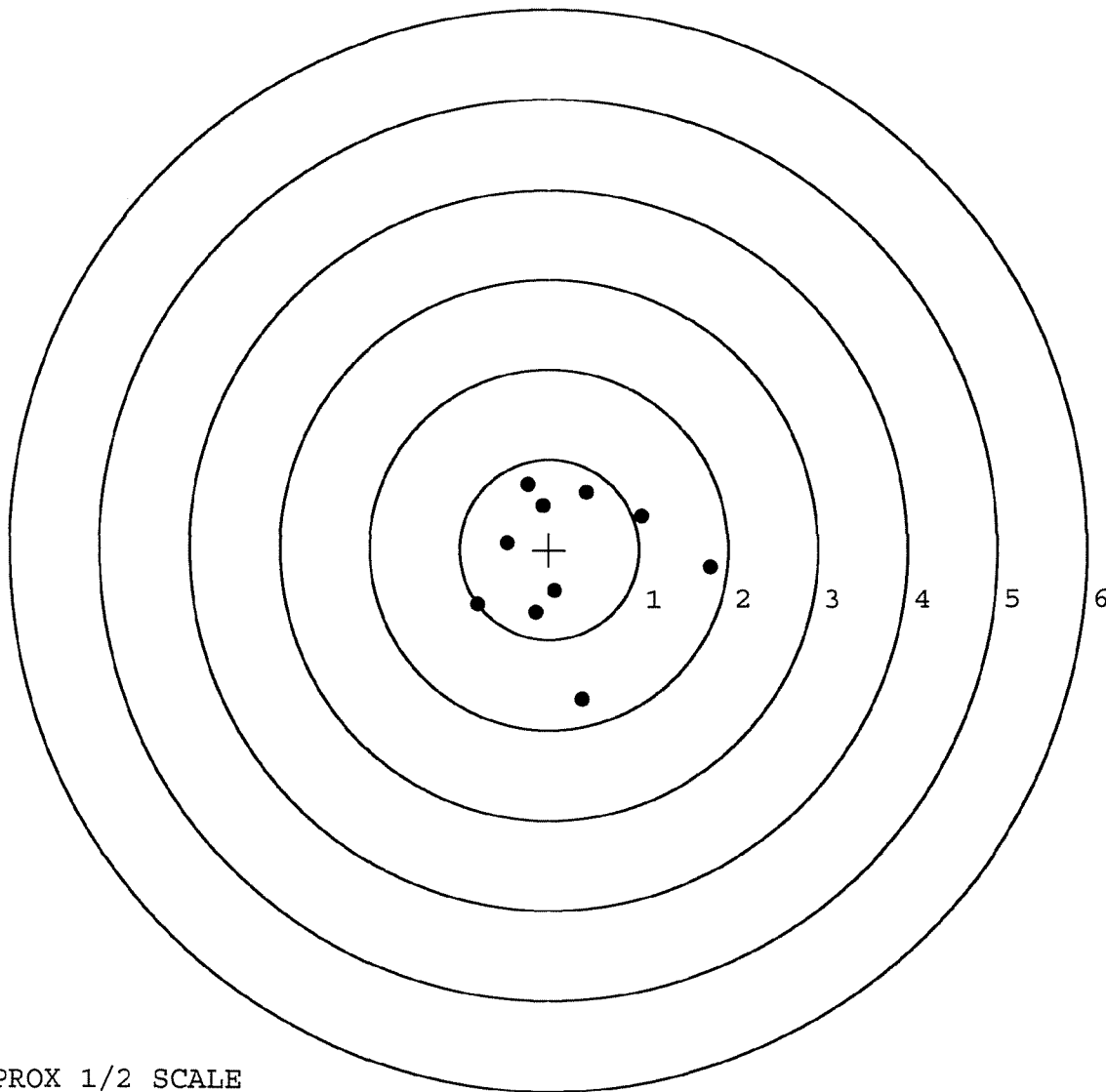
TARGET APPROX 1/2 SCALE

BARBER - M24 0062243

SERIAL NUMBER: C6348718. __0
 TARGET NUMBER: 5
 FILE DATE: 09/06/2005
 FILE TIME: 07:00

POINT#	X	Y
1:	1.797	-0.205
2:	1.029	0.377
3:	0.376	-1.667
4:	0.062	-0.463
5:	-0.152	-0.705
6:	-0.796	-0.614
7:	0.423	0.637
8:	-0.232	0.724
9:	-0.061	0.488
10:	-0.468	0.079

X CENTROID: 0.198
 Y CENTROID: -0.135
 POA TO CENTROID: 0.239
 HORZ SPREAD: 2.593
 VERT SPREAD: 2.391
 GROUP SPREAD: 2.625
 MIN RADIUS: 0.355
 MAX RADIUS: 1.601
 MEAN RADIUS: 0.938
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	92441		
SERIAL NUMBER	C6348718		
LOG-IN DATE	2-3-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-16-05	RTZ
560 A	RE-BARREL	8-23-05	RTZ
B	DRILL AND TAP	8-25-05	TRW
575	ASSEMBLE	8-24-05	RTZ
600	PROOF	8-24-05	AC
605	CHECK HEADSPACE	8-24-05	AC
610	DIS-ASSEMBLE GUN	8-25-05	RTZ
612	MAGNAFLUX	8/25/05	RTZ
615	ROLLMARK CALIBER	8-25-05	CW
618	ROTO-BLAST	8-26-05	LB
620	APPLY COATINGS	8/29/05	TRW
625 A	FINAL ASSEMBLY	8-31-05	RTZ
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE	9-6-05	AC
D	SAFETY "OFF" FORCE	9-6-05	AC
E	FIRING PIN INDENT	9-6-05	AC
640	TARGET	9-6-05	TRW
655	FINAL INSPECT	9-6-05	AC
660	PACK	9-10-05	DA
		SHIP DATE	
		QAR INSPECTION DATE	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348718

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10-9	89	RW
600	Proof	10-9	89	A
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	Magnaflux Barrel Action	10/31/89		KCR
	Magnaflux Bolt	10/31/89		KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		11-3-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		11-10-89	AK
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11-10-89	AC
	C) Inspect Ejector Hole for Chamfer		11-10-89	AC
	D) Oil Firing Pin Ass'y		11-10-89	AC
	E) Adjust Trigger Pull to Min Setting and Stake		11-10-89	928

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	4	4			16 Nov 89	JS
	G) Safety Off Force	3	3	3			16 Nov 89	JS
	H) Trigger Pull Test & Retainability						16 Nov 89	JS
	I) Firing Pin Indent	.021	.021	.021			16 Nov 89	JS
	J) Assemble Stock						11-30-89	AC
	K) Assemble Swivel Studs						5 Dec 89	JS
	L) Attach Front and Rear Sight Assemblies						11-30-89	AC
	M) Iron Sight Alignment						11-30-89	AC
	N) Detach Front & Rear Sights & place in numbered container						11-30-89	AC
	O) Attach Scope to Rifle						30 Nov 89	JS
	P) Detach & Attach Scope 20 Times						30 Nov 89	JS
640	Gallery Target & Test						12-4-89	K
	A) Time						12-4-89	A
	B) Malfunctions						12-4-89	A
	C) Pierced Primers						12-4-89	A
	D) Optical Clarity of Scope						12-4-89	A
645	Inspect for Live Ammo						12-4-89	A
655	Final Inspection							
	A) Headspace						5 Dec 89	JS
	B) Trigger Pull	2.31	2.26	2.00	2.16	2.11	5 Dec 89	JS
	C) Function						5 Dec 89	JS
660	Pack						15 Dec 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348718
DATE 10 Mar 90
TESTER RLS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	260	258	260	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	250	256	266	
PULL #3	264	257	257	
PULL #4	268	253	258	
PULL #5	264	242	262	
TOTAL	1306	1266	1303	
AVG.	261.2	253.2	260.6	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	340	330	
PULL #2	339	326	
PULL #3	341	304	
PULL #4	330	320	
PULL #5	339	321	
TOTAL	1689	1601	
AVG.	3.378	3.202	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	424	414		
PULL #2	422	391		
PULL #3	420	419		
PULL #4	421	418		
PULL #5	418	416		
TOTAL	2105	2058		
AVG.	421	411.6		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348718
4 Dec 1989

CENTROIDAL DISTANCES

0 TO	1	.277137
1 TO	2	.25866
1 TO	3	.368353
1 TO	4	.464841
1 TO	5	.391552

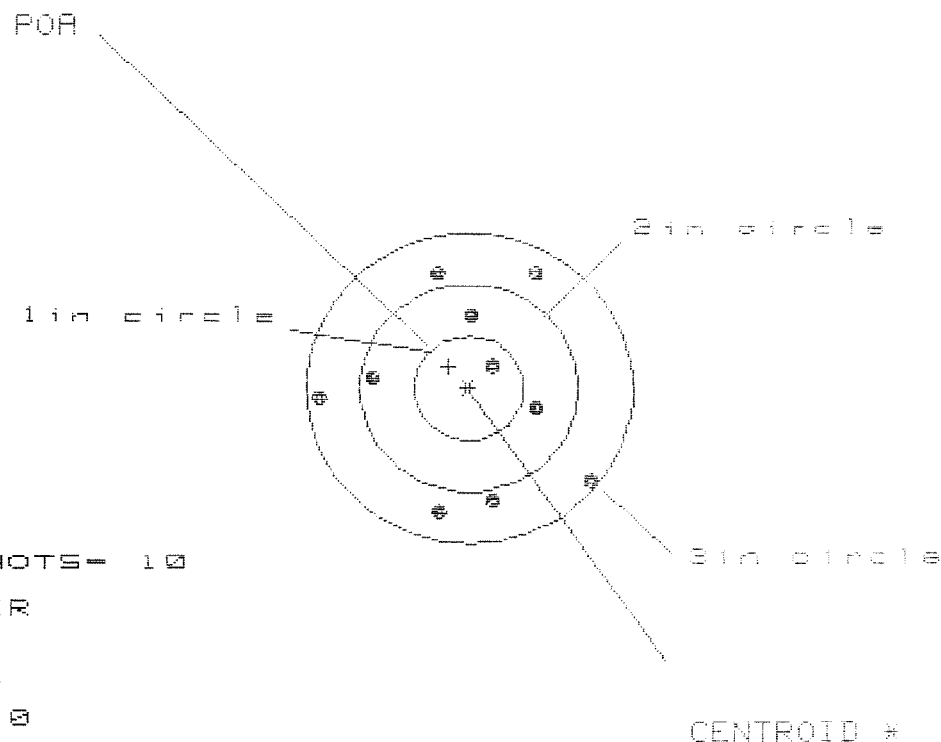
42 (----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0082
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0158
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0178011
THE AMR FOR THIS RIFLE IS: .8912

4 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348718

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 10

HS = 2.400

VS = 2.298

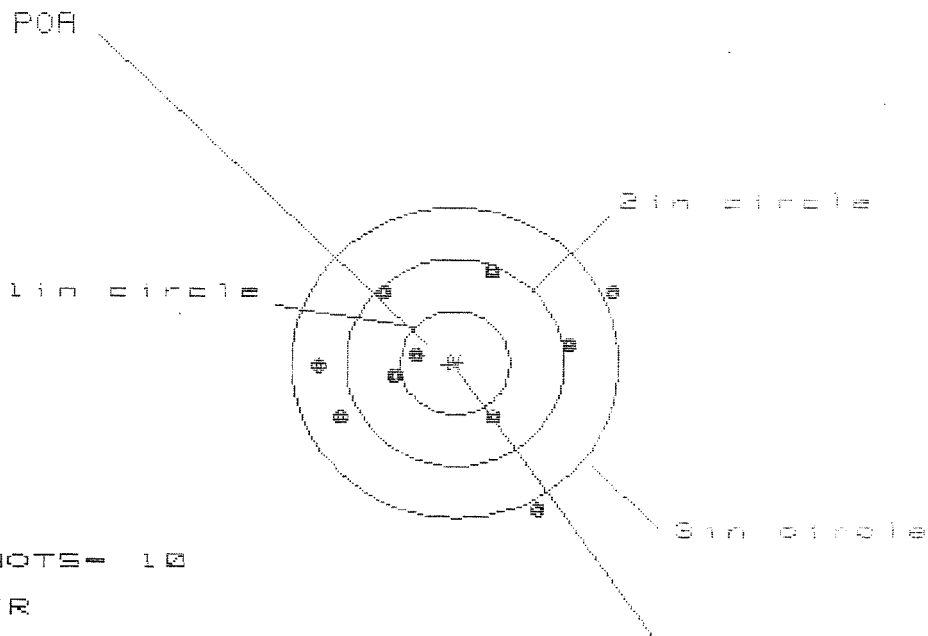
GS = 2.590

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.102	.743	.586
MINIMUM X	:	-1.378	-1.256	-.891
MAXIMUM Y	:	1.153	1.059	1.034
MINIMUM Y	:	-1.145	-1.239	-1.264
CENTROID X	:	.182	.060	.217
CENTROID Y	:	-.209	-.115	-.091
POA TO CENTROID in.	:	.278	.130	.235
MIN RADIUS	:	.302	.350	.198
MEAN RADIUS	:	1.002	.952	.884
MAX RADIUS	:	1.391	1.271	1.302
HORIZONTAL SPREAD	:	2.400	1.999	1.477
VERTICAL SPREAD	:	2.298	2.298	2.298
EXTREME SPREAD	:	2.590	2.448	2.448
NUMBER IN ONE INCH CIRCLE =	:	1		
NUMBER IN TWO INCH CIRCLE =	:	4		
NUMBER IN THREE INCH CIRCLE =	:	10		

4 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348718

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.701

VS= 2.316

GS= 2.800

CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.445	1.168	1.276
MINIMUM X	:	-1.256	-1.095	-.987
MAXIMUM Y	:	.928	1.005	.841
MINIMUM Y	:	-1.388	-1.311	-.642
CENTROID X	:	.058	-.103	-.211
CENTROID Y	:	.018	-.059	.105
POA TO CENTROID in.	:	.061	.118	.236
MIN RADIUS	:	.401	.301	.118
MEAN RADIUS	:	1.014	.919	.797
MAX RADIUS	:	1.600	1.572	1.277
HORIZONTAL SPREAD	:	2.701	2.263	2.263
VERTICAL SPREAD	:	2.316	2.316	1.488
EXTREME SPREAD	:	2.800	2.495	2.272
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

4 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348710

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

HS = 2.534

VS = 1.323

GS = 2.534

CENTROID *

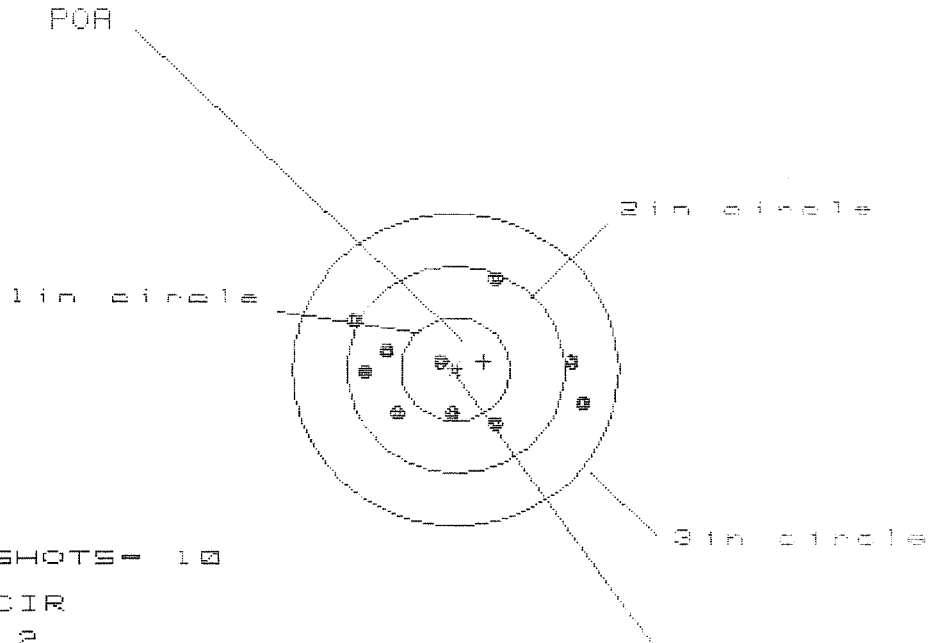
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.260	1.119	.870
MINIMUM X	:	-1.274	-.971	-.831
MAXIMUM Y	:	.667	.694	.727
MINIMUM Y	:	-.656	-.629	-.596
CENTROID X	:	.104	.245	.105
CENTROID Y	:	.151	.124	.091
POA TO CENTROID in.	:	.183	.275	.139
MIN RADIUS	:	.320	.206	.267
MEAN RADIUS	:	.795	.715	.659
MAX RADIUS	:	1.296	1.157	1.134
HORIZONTAL SPREAD	:	2.534	2.090	1.701
VERTICAL SPREAD	:	1.323	1.323	1.323
EXTREME SPREAD	:	2.534	2.276	2.155
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

4 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348718

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

HS= 2.095

VS= 1.482

GS= 2.225

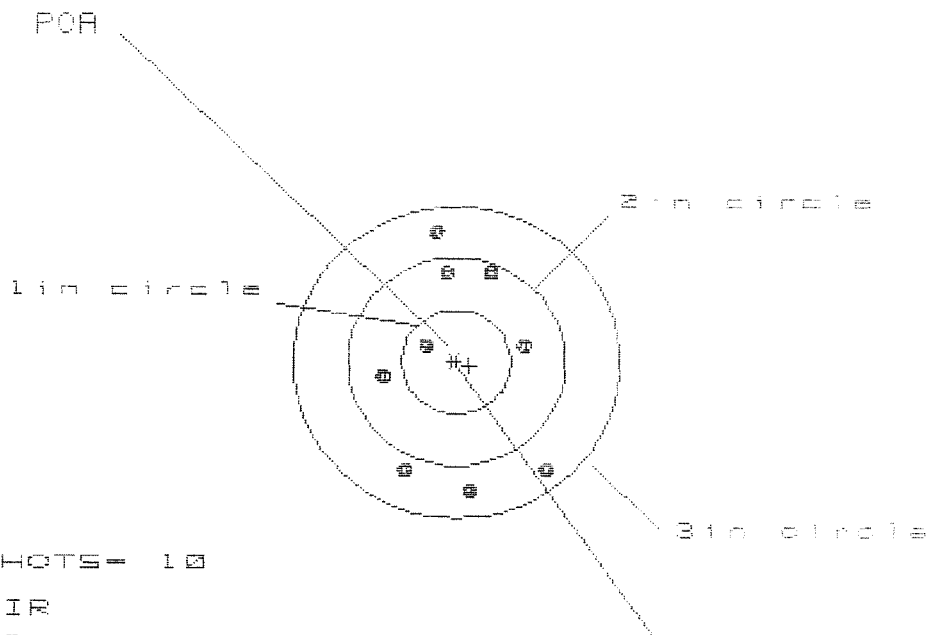
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.160	1.220	.694
MINIMUM X	:	-.935	-.806	-.654
MAXIMUM Y	:	.916	.883	.895
MINIMUM Y	:	-.566	-.599	-.587
CENTROID X	:	-.264	-.393	-.545
CENTROID Y	:	-.078	-.045	-.057
POA TO CENTROID in.	:	.275	.395	.548
MIN RADIUS	:	.103	.037	.190
MEAN RADIUS	:	.767	.696	.617
MAX RADIUS	:	1.196	1.223	1.133
HORIZONTAL SPREAD	:	2.095	2.026	1.348
VERTICAL SPREAD	:	1.482	1.482	1.482
EXTREME SPREAD	:	2.225	2.053	1.654
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

4 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6349718

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS= 1.534

VS= 2.422

GS= 2.522

CENTROID *

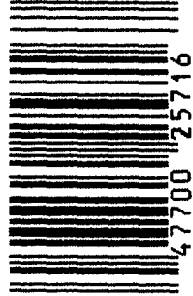
PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	.829
MINIMUM X	-.705
MAXIMUM Y	1.226
MINIMUM Y	-1.196
CENTROID X	-.121
CENTROID Y	.039
POA TO CENTROID in.	.127
MIN RADIUS	.291
MEAN RADIUS	.878
MAX RADIUS	1.359
HORIZONTAL SPREAD	1.534
VERTICAL SPREAD	2.422
EXTREME SPREAD	2.522
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	6
NUMBER IN THREE INCH CIRCLE =	10

Remington®		DU PONT REG. U.S. PAT. & TM. OFF.	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.			
MODEL 700™ M24		SERIAL NO. C6348718	ORDER NO. 5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		Ø1	



5716 C6348718

UPC



0 47700 25716 7



RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-07181

INITIALS CUSTOMER ORDER NO.

RLP

M-24

W/SCOPE

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

03/08/99

03/15/99

C6348718

700

7.62

NATP

ACCESSORIES

FROM:

SHIP TO:

TRAFFIC MANAGEMENT OFFICE
BLDG 1702 - BAY 3
MCGUIRE AFB NJ 08641

TRAFFIC MANAGEMENT OFFICE
BLDG 1702 - BAY 3
MCGUIRE AFB NJ 08641

CUST NO: 024242 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A

B1

TRIGGER GROUP

D2

BOLT ASSY.

E3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barrel - 96003

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6923 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 006229962294

BARBER - M24 0062256

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348718
22 Apr 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1944
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1764
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .262504

THE AMR FOR THIS RIFLE IS: 1.249

CENTROIDAL DISTANCES

0 TO	1	.100658
1 TO	2	.36305
1 TO	3	.421546
1 TO	4	.699771
1 TO	5	.46696

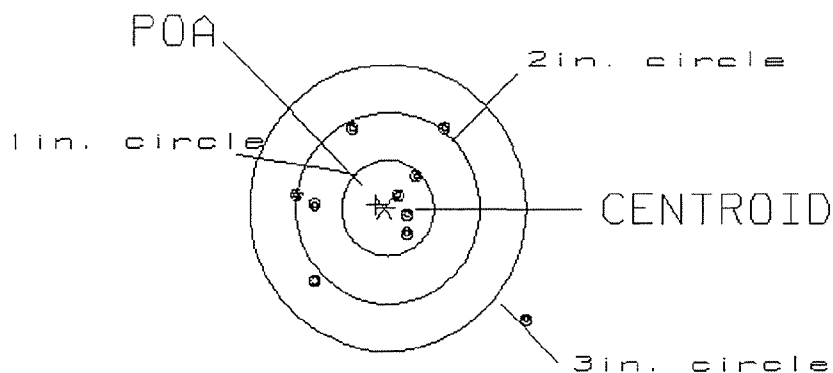
5
+1 <----POA
3
2
4

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .101
 MIN RADIUS : .183
 MEAN RADIUS : .792
 MAX RADIUS : 1.931
 CENTROID X : .094
 CENTROID Y : -.036

22 Apr 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348718

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.51

4

VS= 1.99

7

GS= 2.84

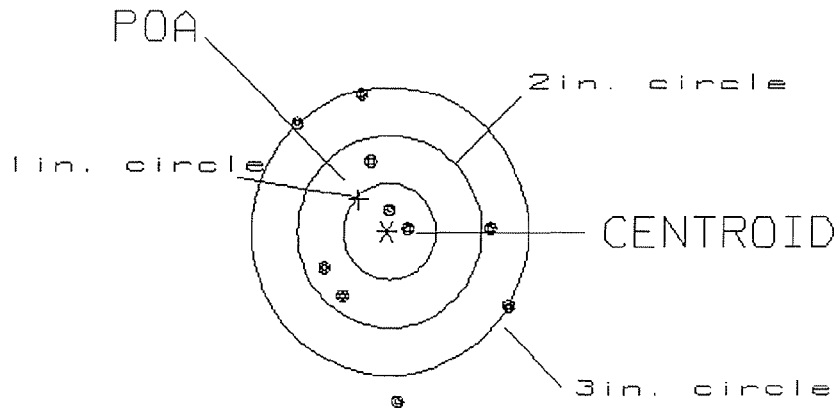
9

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .450
 MIN RADIUS : .208
 MEAN RADIUS : 1.008
 MAX RADIUS : 1.782
 CENTROID X : .307
 CENTROID Y : -.330

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.25
 VS= 3.18
 GS= 3.21

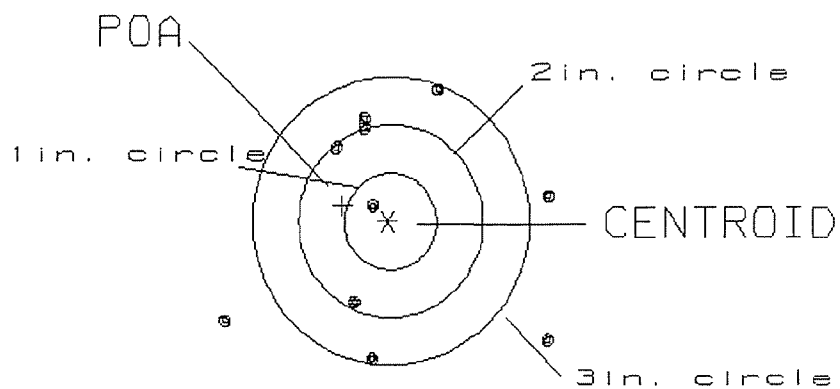
2
 5
 9

PATTERN #: 3
POA TO CENTROID: .522
MIN RADIUS : .275
MEAN RADIUS : 1.296
MAX RADIUS : 2.085
CENTROID X : .495
CENTROID Y : -.166

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.51

1

VS= 2.79

4

GS= 3.74

7

BARBER - M24 0062260

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

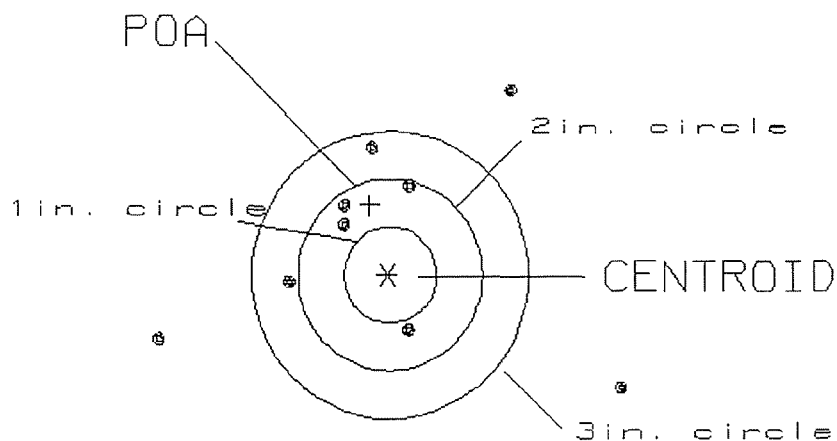
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .755
 MIN RADIUS : .576
 MEAN RADIUS : 1.629
 MAX RADIUS : 3.004
 CENTROID X : .198
 CENTROID Y : -.728

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 5.06
 VS= 4.88
 GS= 5.09

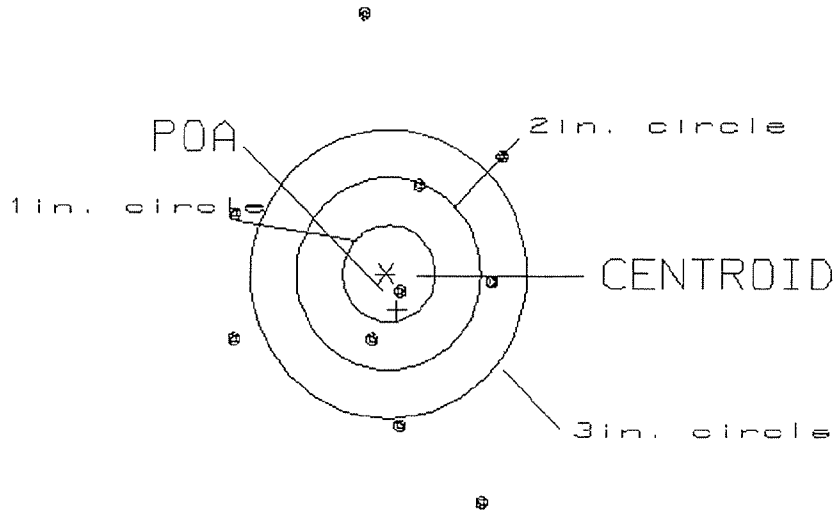
0
 4
 6

PATTERN #: 5
 POA TO CENTROID: .397
 MIN RADIUS : .170
 MEAN RADIUS : 1.519
 MAX RADIUS : 2.753
 CENTROID X : -.122
 CENTROID Y : .378

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CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.88

1

VS= 5.14

2

GS= 5.30

4