

Smead

C6348734

MODEL 700™ M24

Model SMS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00142411

Serial: C6348734 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 3/4/2008 7:22:09 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name:

Address 1:

Address 2:

PO Box:

City: FORT BRAGG

State: NC

Zip Code: 28310

Country: US

FORT BRAGG

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qt
A006	Sling Strap	1
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1
00000	MARS RAIL	1

Repair Search

Refresh

Close

nagletj

3/4/2008

9:15 AM

CAPS

NUM

Serial:
Number:

C6348734

Model: M24 SWS



RE00142411

[illegible]

DA FORM 2407, JUL 94

NMP COPY 2

Tom Nagle
315 895 3289

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348734. __0
FILE DATE AND TIME: 04/02/2008 11:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.046
The Average Y Centroid of the Five Target Set:	0.109
The Average Point of Impact of the Five Target Set:	0.118
The Average Mean Radius of the Five Target Set:	0.774
The Distance from POA to Centroid Target #1:	0.427
The Distance from Centroid Target #2 to Centroid Target #1:	0.450
The Distance from Centroid Target #3 to Centroid Target #1:	0.643
The Distance from Centroid Target #4 to Centroid Target #1:	0.517
The Distance from Centroid Target #5 to Centroid Target #1:	0.210

SERIAL NUMBER: C6348734. 0

TARGET NUMBER: 1

FILE DATE: 04/02/2008

FILE TIME: 11:40

POINT#	X	Y
1:	0.530	1.193
2:	0.937	1.226
3:	0.138	0.907
4:	0.184	0.427
5:	1.209	0.508
6:	-1.118	-0.395
7:	0.187	0.435
8:	0.119	0.859
9:	0.421	-0.653
10:	-1.038	-0.538

X CENTROID: 0.157

Y CENTROID: 0.397

POA TO CENTROID: 0.427

HORZ SPREAD: 2.327

VERT SPREAD: 1.879

GROUP SPREAD: 2.648

MIN RADIUS: 0.041

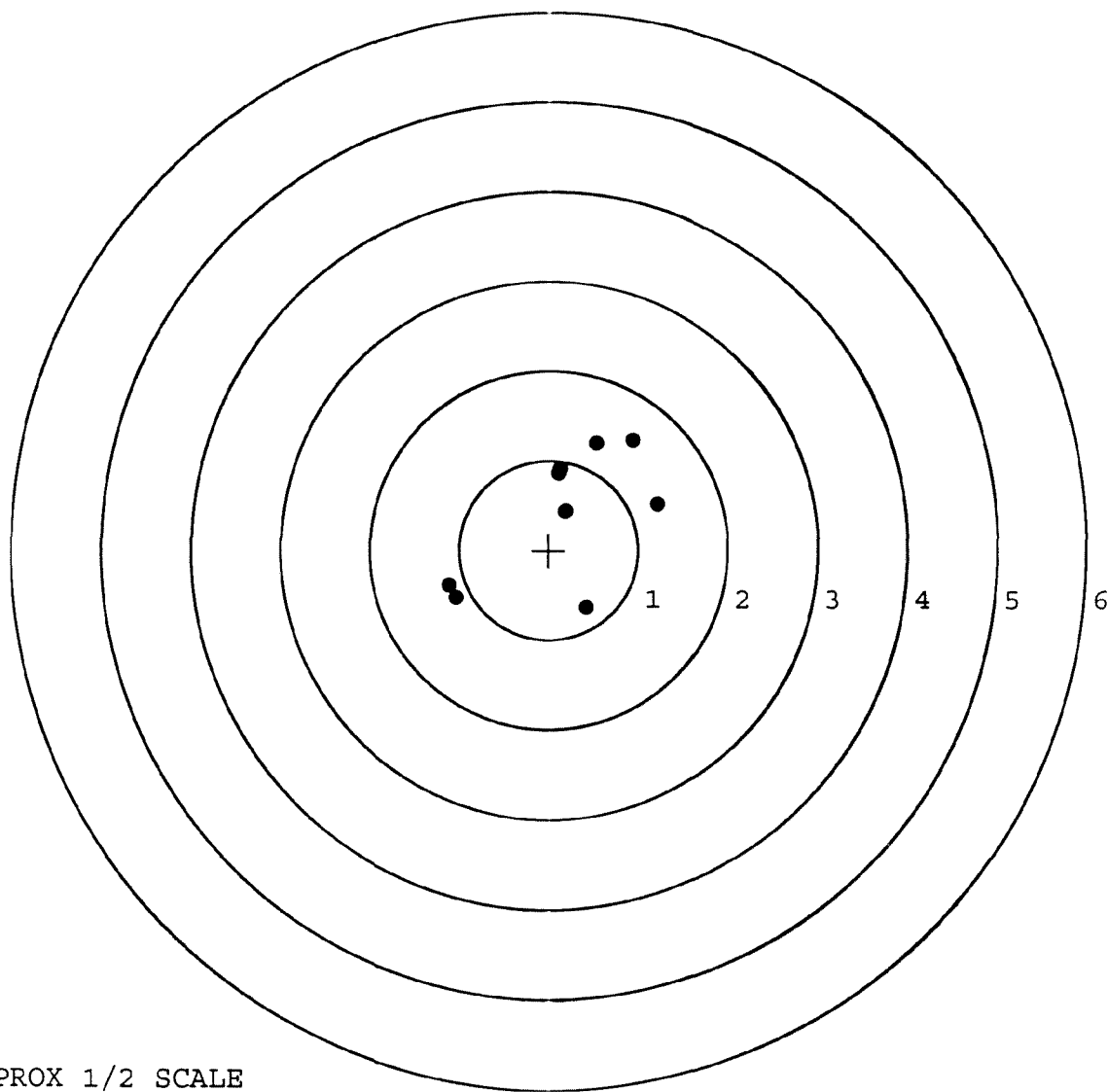
MAX RADIUS: 1.517

MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



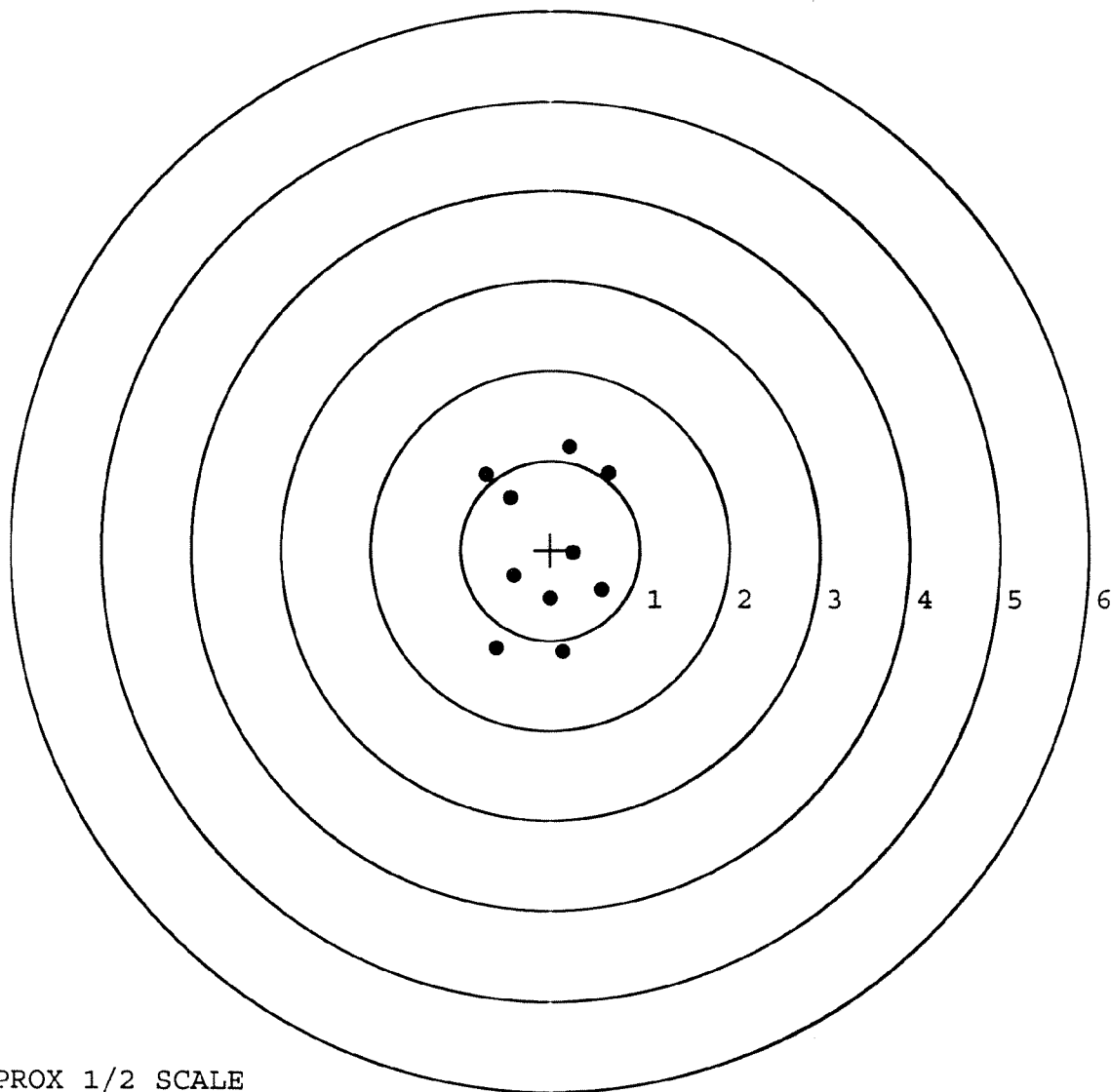
TARGET APPROX 1/2 SCALE

BARBER - M24 0062637

SERIAL NUMBER: C6348734. 0
 TARGET NUMBER: 2
 FILE DATE: 04/02/2008
 FILE TIME: 11:40

POINT#	X	Y
1:	-0.715	0.846
2:	-0.444	0.580
3:	0.214	1.150
4:	0.653	0.854
5:	0.255	-0.037
6:	0.575	-0.453
7:	-0.410	-0.290
8:	0.003	-0.543
9:	-0.602	-1.091
10:	0.143	-1.131

X CENTROID: -0.033
 Y CENTROID: -0.011
 POA TO CENTROID: 0.035
 HORZ SPREAD: 1.368
 VERT SPREAD: 2.281
 GROUP SPREAD: 2.385
 MIN RADIUS: 0.289
 MAX RADIUS: 1.220
 MEAN RADIUS: 0.850
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348734. 0

TARGET NUMBER: 3

FILE DATE: 04/02/2008

FILE TIME: 11:40

POINT#	X	Y
1:	-0.660	0.191
2:	-0.355	0.397
3:	0.152	0.642
4:	0.446	0.331
5:	-1.561	-0.095
6:	-0.508	-0.471
7:	0.441	-0.282
8:	0.358	-0.637
9:	0.580	-0.920
10:	0.015	-1.046

X CENTROID: -0.109

Y CENTROID: -0.189

POA TO CENTROID: 0.218

HORZ SPREAD: 2.141

VERT SPREAD: 1.688

GROUP SPREAD: 2.294

MIN RADIUS: 0.488

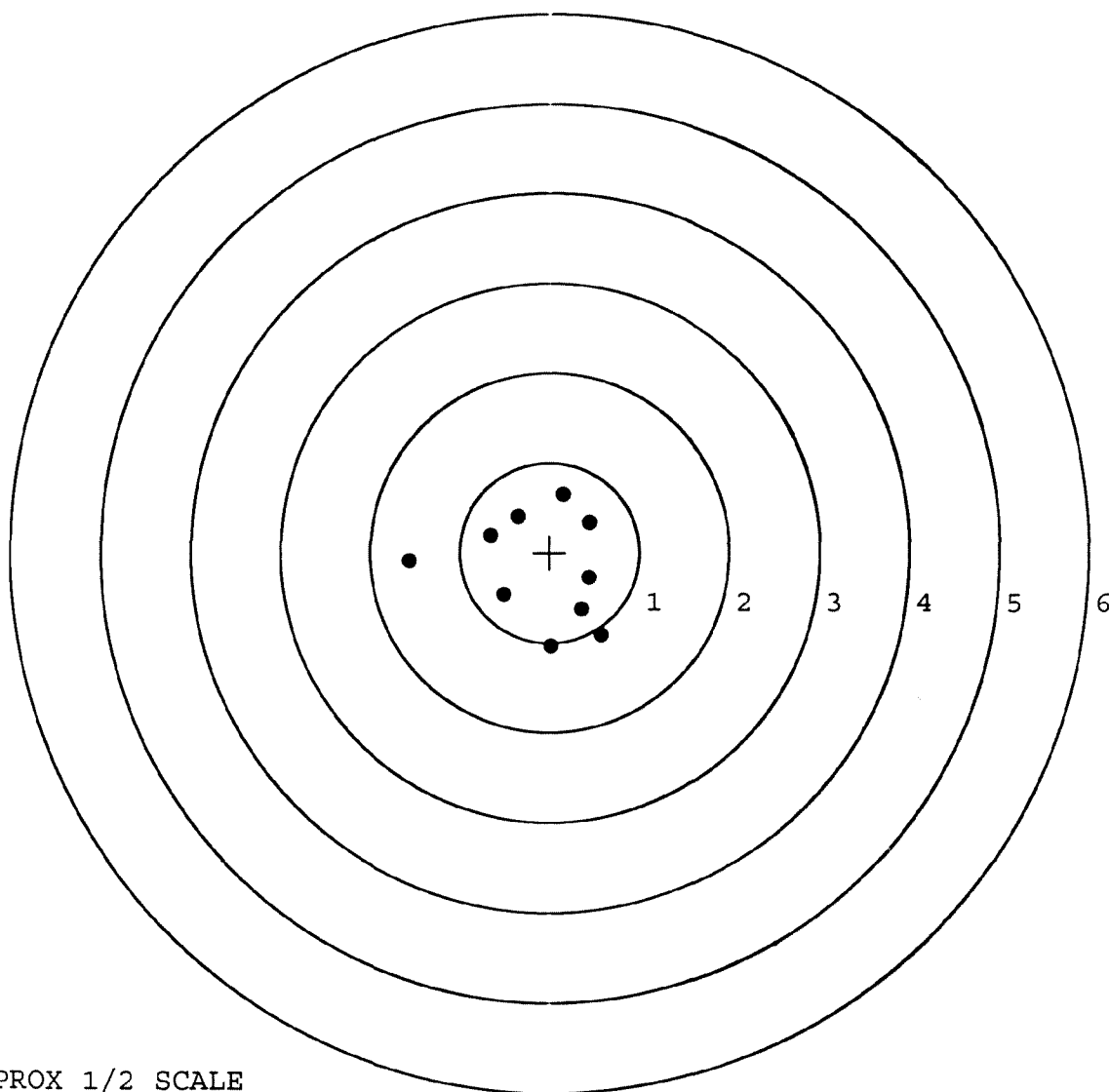
MAX RADIUS: 1.455

MEAN RADIUS: 0.796

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0062639

SERIAL NUMBER: C6348734. 0

TARGET NUMBER: 4

FILE DATE: 04/02/2008

FILE TIME: 11:40

POINT#	X	Y
1:	0.717	1.528
2:	0.385	0.600
3:	-0.512	0.476
4:	-0.821	0.189
5:	-0.449	0.222
6:	-0.336	-0.113
7:	-0.205	-0.510
8:	-0.787	-0.468
9:	-0.670	-0.811
10:	0.612	-0.821

X CENTROID: -0.207

Y CENTROID: 0.029

POA TO CENTROID: 0.209

HORZ SPREAD: 1.538

VERT SPREAD: 2.349

GROUP SPREAD: 2.719

MIN RADIUS: 0.192

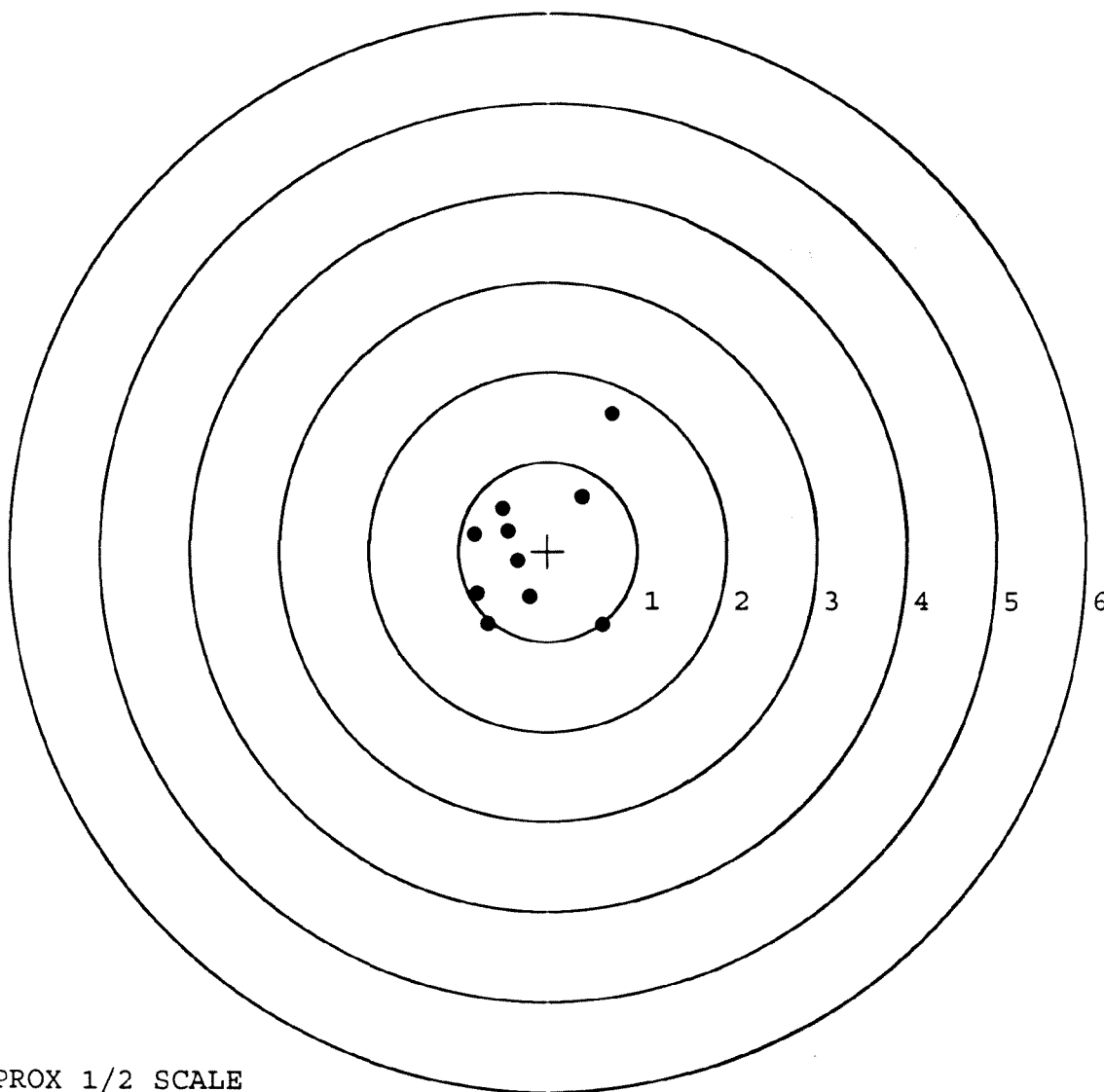
MAX RADIUS: 1.761

MEAN RADIUS: 0.770

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



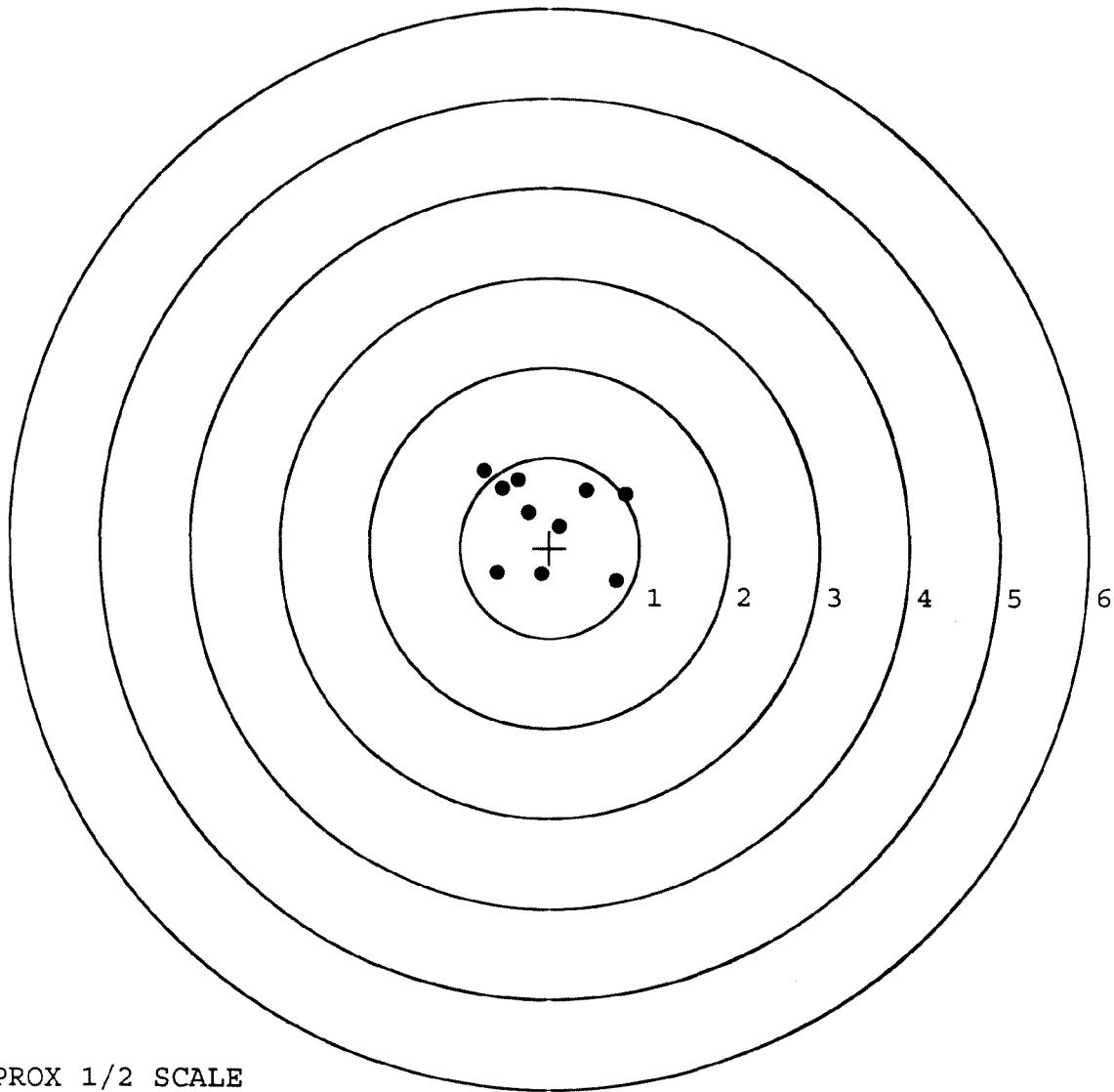
TARGET APPROX 1/2 SCALE

BARBER - M24 0062640

SERIAL NUMBER: C6348734. 0
 TARGET NUMBER: 5
 FILE DATE: 04/02/2008
 FILE TIME: 11:40

POINT#	X	Y
1:	-0.726	0.852
2:	-0.523	0.656
3:	-0.347	0.752
4:	-0.230	0.389
5:	0.117	0.234
6:	0.417	0.634
7:	0.845	0.592
8:	-0.584	-0.274
9:	-0.089	-0.287
10:	0.744	-0.372

X CENTROID: -0.038
 Y CENTROID: 0.318
 POA TO CENTROID: 0.320
 HORZ SPREAD: 1.571
 VERT SPREAD: 1.224
 GROUP SPREAD: 1.913
 MIN RADIUS: 0.176
 MAX RADIUS: 1.042
 MEAN RADIUS: 0.631
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149R & E NUMBER 00142411SERIAL NUMBER ~~0000~~ C6348734LOG-IN DATE 3-3-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	3-11-08	SPD
505	RE-BARREL	3-12-08	SPD
560	ASSEMBLE	3-12-08	SPD
600	PROOF	3-13-08	TRW
605	CHECK HEADSPACE	3-13-08	TRW
610	DIS-ASSEMBLE GUN	3-13-08	SPD
612	MAGNAFLUX	3/14/08	mmw
510	DRILL AND TAP	3-13-08	Fm
615	ROLLMARK CALIBER	3-13-08	CW
618	ROTO-BLAST	3-14-08	DS
620	APPLY COATINGS	3/24/08	HP
625	FINAL ASSEMBLY	4-1-08	SPD
640	FUNCTION TEST AND	4-2-08	TRW
650	TARGET	4-2-08	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	4/8/08	Fm
	A) HEADSPACE	4/8/08	Fm
	B) TRIGGER PULL	2.79 2.85 2.83 2.94 2.82	4/7/08 Fm
680	F) SAFETY ON FORCE	6- 6- 5.5	4/8/08 Fm
	G) SAFETY OFF FORCE	5.5 5- 5.5	4/8/08 Fm
	I) FIRING PIN INDENT	.021 .021 .021	4/8/08 Fm
690	PACK	4/10/08	Fm

Remington
MODEL 700™ M24

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

DUPONT
REG. U.S. PAT. & TM. OFF.

SERIAL NO.
C6348734

ORDER NO.
5716

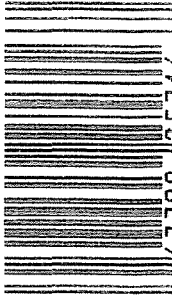
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

01



5716 C6348734

LPC



0 47700 125716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348734

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		5/17/89	RW
600	Proof		5/17/89	RW
607	Check Headspace		5/12/89	RW
610	Dis-assemble Gun		5/12/89	RW
612	Magnaflux Barrel Action		5/19	KCR
	Magnaflux Bolt		5/19	KCR
615	Rollmark Caliber		5/19	SS
617	Drill and Tap Sight Holes	5	22	89 BT
618	Polish Barrel	5	22	89 BT
620	Apply Coatings (Barrel Action)		5-26-89	TSA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/14/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/14/89	RW
	C) Inspect Ejector Hole for Chamfer		7/14/89	RW
	D) Oil Firing Pin Ass'y		7/14/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		18 July 89	JS

op. #	BARBER - M24 0062644 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	6	7			18 July 89	JS
	G) Safety Off Force	3	3	3			18 July 89	JS
	H) Trigger Pull Test & Retainability						18 July 89	JS
	I) Firing Pin Indent	.021	.021	.021			18 July 89	JS
	J) Assemble Stock						7/19/89	RW
	K) Assemble Swivel Studs						7/24/89	JM
	L) Attach Front and Rear Sight Assemblies						7/19/89	RW
	M) Iron Sight Alignment						7/19/89	RW
	N) Detach Front & Rear Sights & place in numbered container						7/19/89	RW
	O) Attach Scope to Rifle						7/19/89	JM
	P) Detach & Attach Scope 20 Times						7/20/89	JM
640	Gallery Target & Test	90 R	63 L				7-20-89	D/H
	A) Time						7-20-89	D/H
	B) Malfunctions						7-20-89	D/H
	C) Pierced Primers						7-20-89	D/H
	D) Optical Clarity of Scope						7-20-89	D/H
645	Inspect for Live Ammo						7-20-89	D/H
655	Final Inspection A) Headspace						7/24/89	JM
	B) Trigger Pull	274	266	276	264	2.73	25 July 89	JS
	C) Function						7/24/89	JM
660	Pack						20 Sept 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. Q6348734

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.17	2.23	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.05	2.11	2.23	
PULL #3	2.08	2.12	2.12	
PULL #4	2.10	2.06	2.09	
PULL #5	2.01	2.22	2.11	
TOTAL	10.41	10.74	10.70	
AVG.	2.08	2.14	2.14	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.29	
PULL #2	3.32	3.30	
PULL #3	3.22	3.31	
PULL #4	3.33	3.23	
PULL #5	3.29	3.38	
TOTAL	16.39	16.41	
AVG.	3.27	3.28	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.18		
PULL #2	4.14	4.27		
PULL #3	4.23	4.25		
PULL #4	4.23	4.14		
PULL #5	4.22	4.21		
TOTAL	20.90	21.05		
AVG.	4.18	4.21		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348734
21 Jul 1989

CENTROIDAL DISTANCES

0 TO	1	.592243
1 TO	2	1.05361
1 TO	3	.830201
1 TO	4	.7836
1 TO	5	.928363

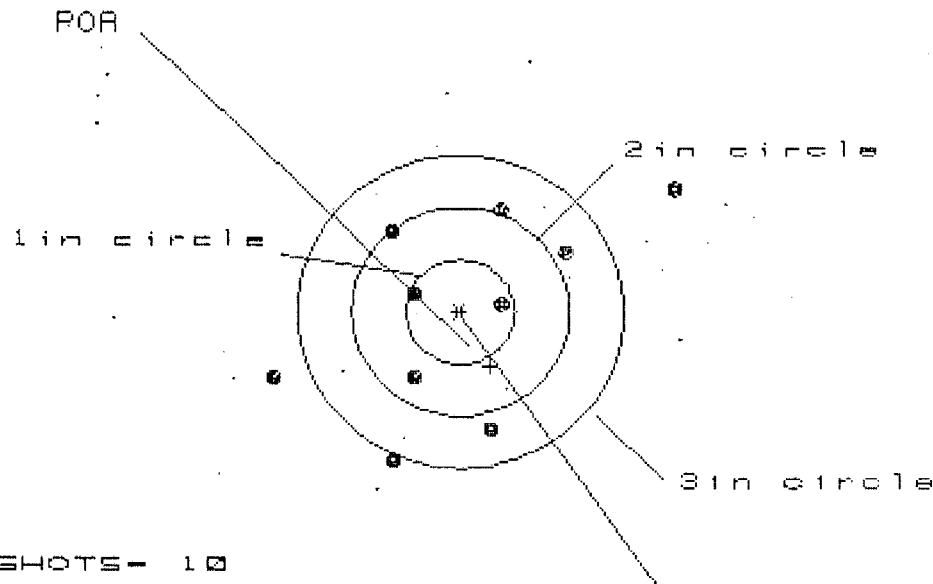
t_3^2 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3634
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .2496
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .440862
THE AMR FOR THIS RIFLE IS: 1.075

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346734

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 3

3 in = 7

HS= 3.709

VS= 2.568

GS= 4.129

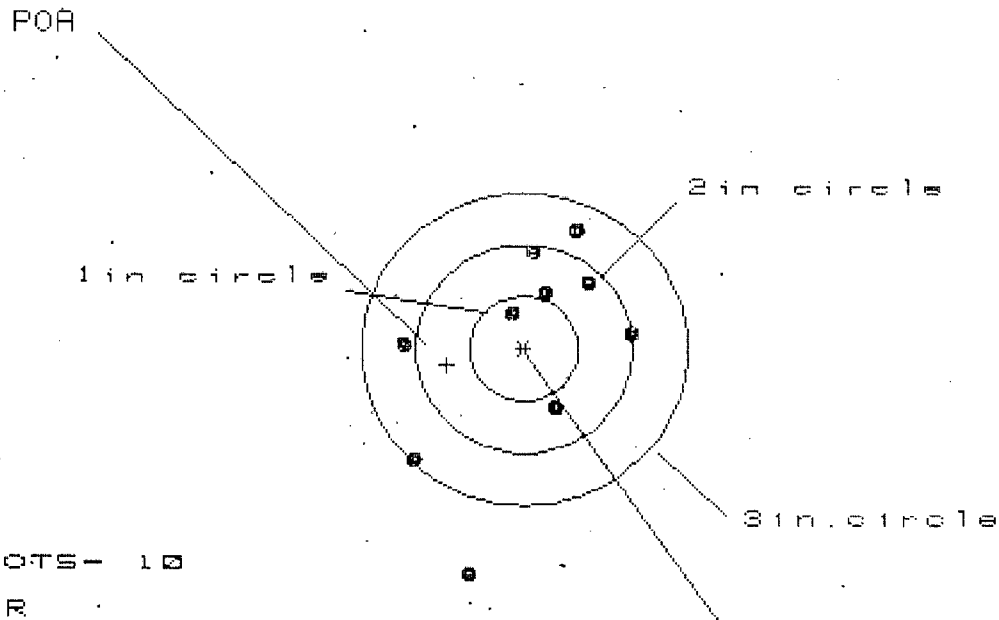
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.970	1.201	1.011
MINIMUM X	-1.739	-1.520	-.635
MAXIMUM Y	1.167	1.089	1.024
MINIMUM Y	-1.401	-1.272	-1.337
CENTROID X	-.276	-.495	-.305
CENTROID Y	.524	.395	.460
POR TO CENTROID in.	.593	.633	.552
MIN RADIUS	.343	.323	.392
MEAN RADIUS	1.157	1.017	.930
MAX RADIUS	2.289	1.686	1.480
HORIZONTAL SPREAD	3.709	2.721	1.646
VERTICAL SPREAD	2.568	2.361	2.361
EXTREME SPREAD	4.129	3.004	2.610
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	7		

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6348734

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 4

HS = 2.095

VS = 3.295

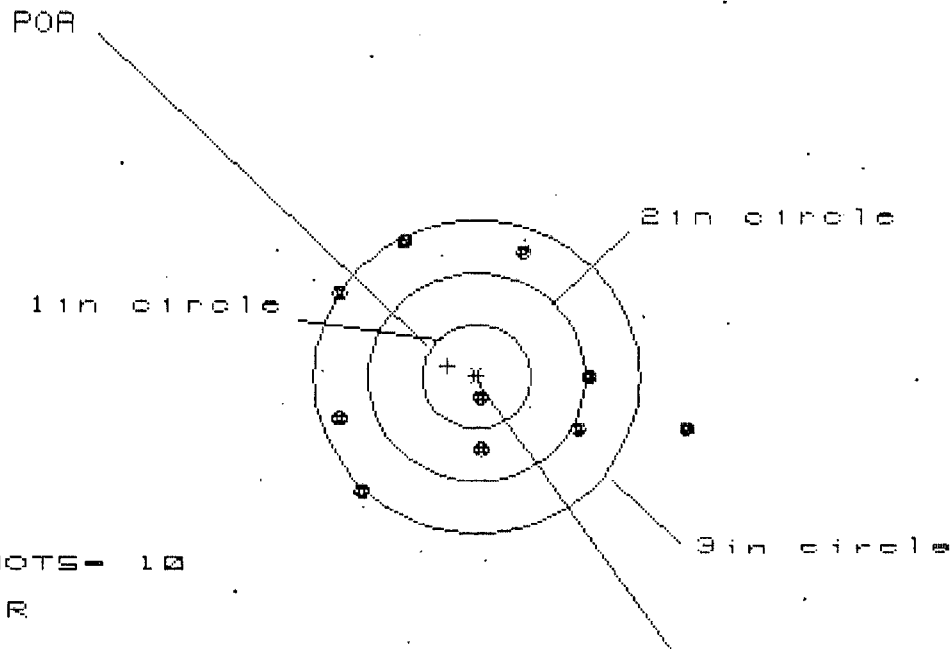
GS = 3.424

PATTERN #	2		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.015	.962	.833
MINIMUM X	-1.080	-1.133	-1.262
MAXIMUM Y	1.129	.888	.729
MINIMUM Y	-2.166	-1.269	-.928
CENTROID X	.712	.765	.894
CENTROID Y	.158	.399	.558
POA TO CENTROID in.	.729	.863	1.054
MIN RADIUS	.344	.177	.160
MEAN RADIUS	1.031	.824	.671
MAX RADIUS	2.218	1.638	1.312
HORIZONTAL SPREAD	2.095	2.095	2.095
VERTICAL SPREAD	3.295	2.157	1.657
EXTREME SPREAD	3.424	2.591	2.096
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346734

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 2

3in = 8

HS= 3.164

VS= 2.352

GS= 3.402

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.895
MINIMUM X	-1.269
MAXIMUM Y	1.293
MINIMUM Y	-1.059
CENTROID X	.267
CENTROID Y	-.104
POA TO CENTROID in.	.286
MIN RADIUS	.175
MEAN RADIUS	1.196
MAX RADIUS	1.960
HORIZONTAL SPREAD	3.164
VERTICAL SPREAD	2.352
EXTREME SPREAD	3.402
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	2
NUMBER IN THREE INCH CIRCLE =	8

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346734

CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 6

HS= 3.281

VS= 1.706

GS= 3.313

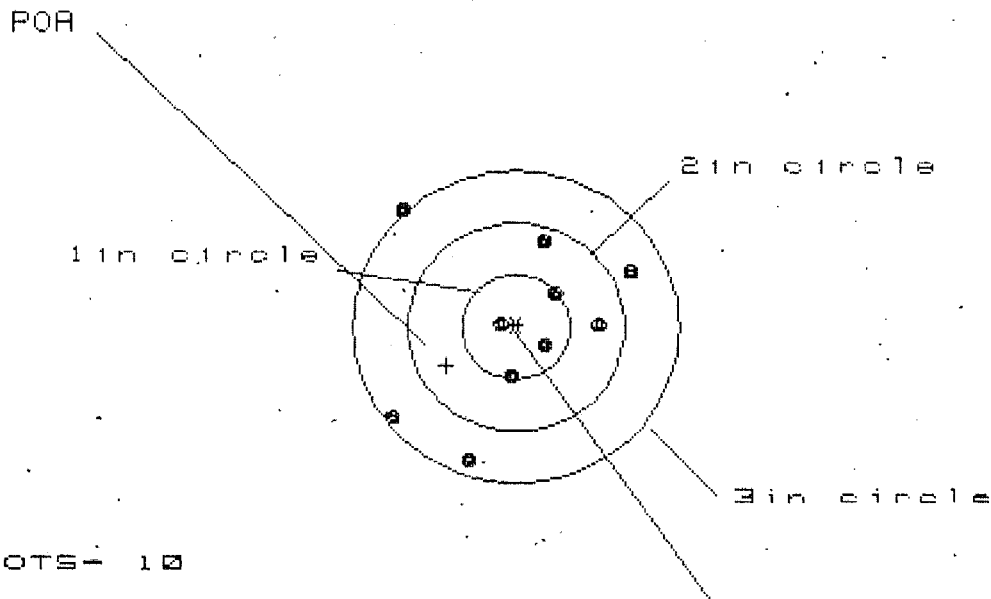
CENTROID *

PATTERN #	4
SHOTS (BEST OF)	10
MAXIMUM X	1.771
MINIMUM X	-1.510
MAXIMUM Y	.983
MINIMUM Y	-.723
CENTROID X	.474
CENTROID Y	.297
POA TO CENTROID in.	.559
MIN RADIUS	.478
MEAN RADIUS	1.134
MAX RADIUS	1.783
HORIZONTAL SPREAD	3.281
VERTICAL SPREAD	1.706
EXTREME SPREAD	3.313
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	6

21 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348734

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1 in = 4

2 in = 6

3 in = 10

HS = 2.219

VS = 2.385

GS = 2.624

CENTROID #

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.090	.978	.822
MINIMUM X	-1.129	-1.241	-.726
MAXIMUM Y	1.083	.976	.884
MINIMUM Y	-1.302	-1.181	-1.273
CENTROID X	.640	.752	.908
CENTROID Y	.373	.252	.344
POA TO CENTROID in.	.741	.794	.971
MIN RADIUS	.141	.129	.119
MEAN RADIUS	.857	.768	.661
MAX RADIUS	1.483	1.442	1.465
HORIZONTAL SPREAD	2.219	2.219	1.548
VERTICAL SPREAD	2.385	2.157	2.157
EXTREME SPREAD	2.624	2.624	2.411
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		10	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00014562** Serial: **C6348734** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SW5)** Repairman: Status: **Closed 9/27/00 2:42:27 PM**

Address Information

Customer: ☒ Received From ☐ Return To ☐ Received From

Name: **HSC 3RD BN 3RD SFG (A)** **HSC 3RD BN 3RD SFG (A)**

Address 1: **BLDG J 2050** **BLDG J 2050**

Address 2: PO Box: PO Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** **NC** Zip Code: **28310** Country: **US**

FFL:

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Part:

Condition Notes:

CSR Notes:

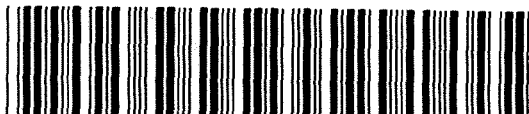
Accessories Received

Code	Desc	Qty
A007	With Stud	1
A008	With Swivel	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

Repair Search **Refresh** **Close**

maglet 9/28/00 7:24 AM CAPS NUM INS SCPL

Start Info Magt Expl Micr Part Ar... One Print 7:24 AM

Serial Number: **C6348734**Model: **700****RE00014562***BBL-96003*

Final Inspection

S.N. C6348734

DATE REC'D: 9-26-00

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ Finish
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ Iron SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER		14562	
SERIAL NUMBER		C6348734	
LOG-IN DATE		9-26-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-28-00	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	10-3-00	RW
605	CHECK HEADSPACE	10-3-00	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-17-00	RW
655	FINAL INSPECT	10-25-00	CK
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

BARBER - M24 0062655

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348734

23 Oct 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1114

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0944

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .146018

THE AMR FOR THIS RIFLE IS: 1.257

CENTROIDAL DISTANCES

0	TO	1	.203828
1	TO	2	.367483
1	TO	3	.202714
1	TO	4	.292072
1	TO	5	.125936

4 15
3 4 2 <----POA

BARBER - M24 0062656

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

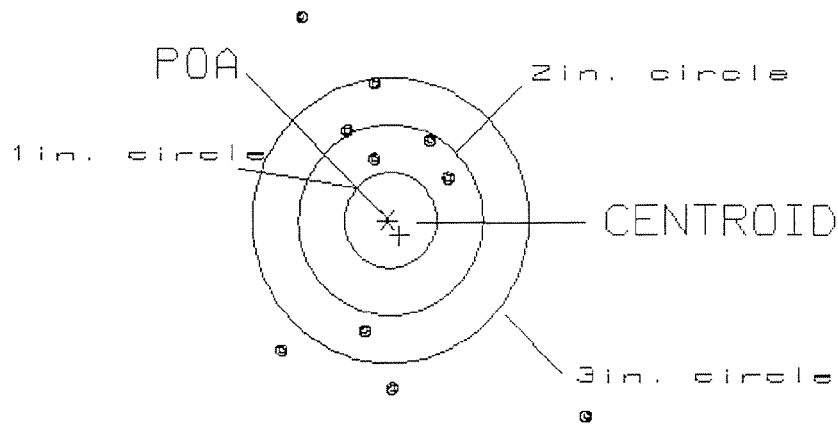
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .204
 MIN RADIUS : .633
 MEAN RADIUS : 1.467
 MAX RADIUS : 2.933
 CENTROID X : -.125
 CENTROID Y : .161

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348734

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.27
 VS= 4.14
 GS= 5.17

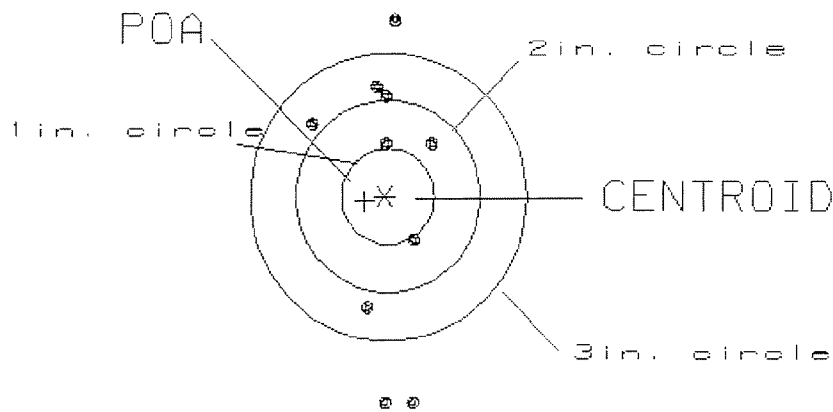
0
 3
 6

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .230
 MIN RADIUS : .508
 MEAN RADIUS : 1.244
 MAX RADIUS : 2.194
 CENTROID X : .225
 CENTROID Y : .049

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348734

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 1.35

0

VS= 4.04

3

GS= 4.04

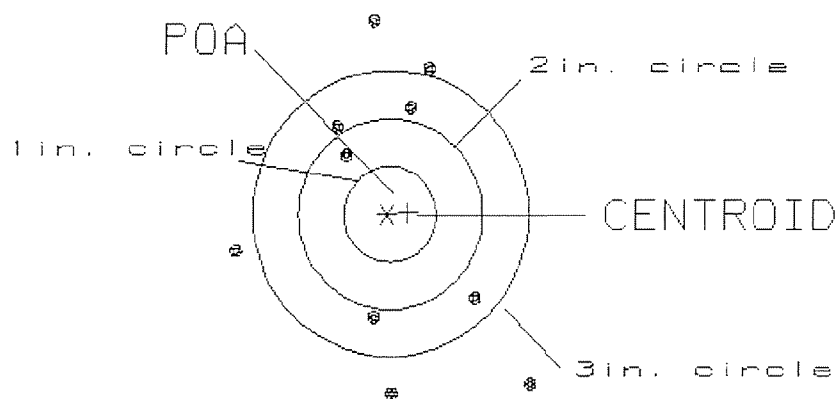
7

PATTERN #: 3
 POA TO CENTROID: .223
 MIN RADIUS : .737
 MEAN RADIUS : 1.492
 MAX RADIUS : 2.374
 CENTROID X : -.222
 CENTROID Y : -.017

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348734

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.23

0

VS= 3.93

1

GS= 4.23

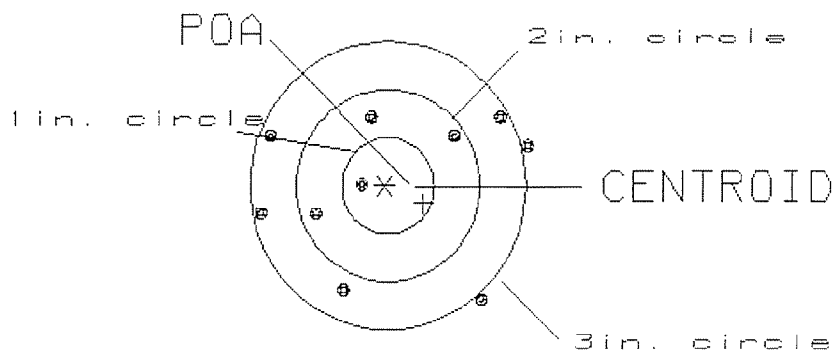
5

PATTERN #: 4
 POA TO CENTROID: .456
 MIN RADIUS : .268
 MEAN RADIUS : 1.102
 MAX RADIUS : 1.537
 CENTROID X : -.416
 CENTROID Y : .186

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348734

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.85

1

VS= 1.87

4

GS= 2.95

8

PATTERN #: 5

POA TO CENTROID: .095

MIN RADIUS : .306

MEAN RADIUS : .982

MAX RADIUS : 1.635

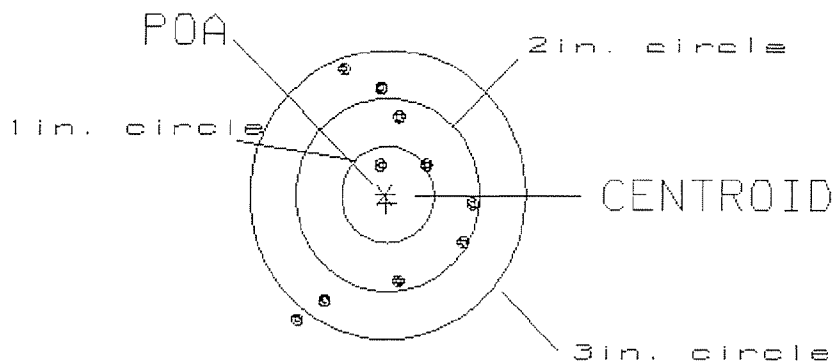
CENTROID X : -.019

CENTROID Y : .093

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348734

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 1.93

1

VS= 2.62

6

GS= 2.67

9