C634873S

MODEL 700™ M24

Model SWS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00136588

Verify Repair

Serial: C6348735 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 11/9/2007 8:17:26 AM

Address Information

Customer: (Received From)		Return To: (Received From)	
Name:	1/1 ADA		1/1 ADA
Address 1:	LONGKNIFE		LONGKNIFE
Address 2:	PO Box:		PO Box:
City:	FORT BLISS		FORT BLISS
State:	TX Zip Code: 79916 Country: US		TX Zip Code: 79916 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 11/9/2007 | 9:14 AM | CAPS | NUM | INS | SCRL

start 9:14 AM

Serial Number: C6348735

Model: M24 SWS

RE00136588

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 00136588

SERIAL NUMBER C6348735

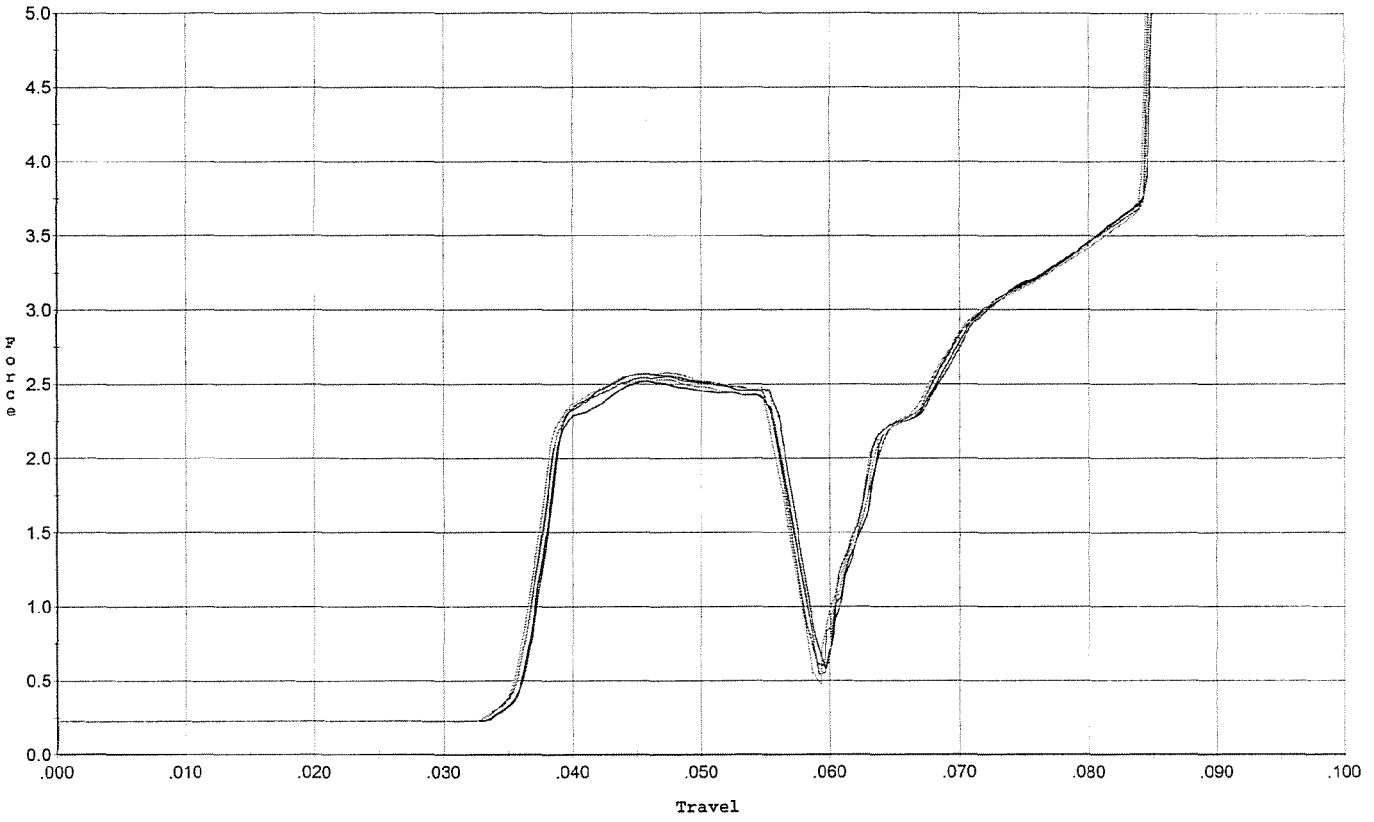
LOG-IN DATE 11-9-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		2-4-08	
505	RE-BARREL		2-5-08	
560	ASSEMBLE		2-5-08	
600	PROOF	MAGNA - FLUX FEB 07 2008 OPERATOR	2-6-08	TRW
605	CHECK HEADSPACE		2-6-08	TRW
610	DIS-ASSEMBLE GUN		2-6-08	
612	MAGNAFLUX		2/7/08	
510	DRILL AND TAP		2-6-08	TRW
615	ROLLMARK CALIBER		2-6-08	CW
618	ROTO-BLAST		2-7-08	DG
620	APPLY COATINGS		2/11/08	LM
625	FINAL ASSEMBLY		2-13-08	
640	FUNCTION TEST AND	(PASS) FAIL	2-14-08	TRW
650	TARGET	(PASS) FAIL	2-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	2-14-08	RP
670	FINAL INSPECTION		2-21-08	DA
	A) HEADSPACE	(PASS) FAIL	2-20-08	TRW
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.52 2.48 2.49 2.45 2.52	2-19-08	TRW
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	6.5 6.0 7.0	2-20-08	TRW
	G) SAFETY OFF FORCE (2 LBS MIN)	3.0 3.25 3.25	2-20-08	TRW
	I) FIRING PIN INDENT .020	.020^5 .021 .020^5	2-20-08	TRW
690	PACK		2/4/08	FM

N/A

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. ini. +/- .50 lbs.
Note:	R. Putch 1/17/08		



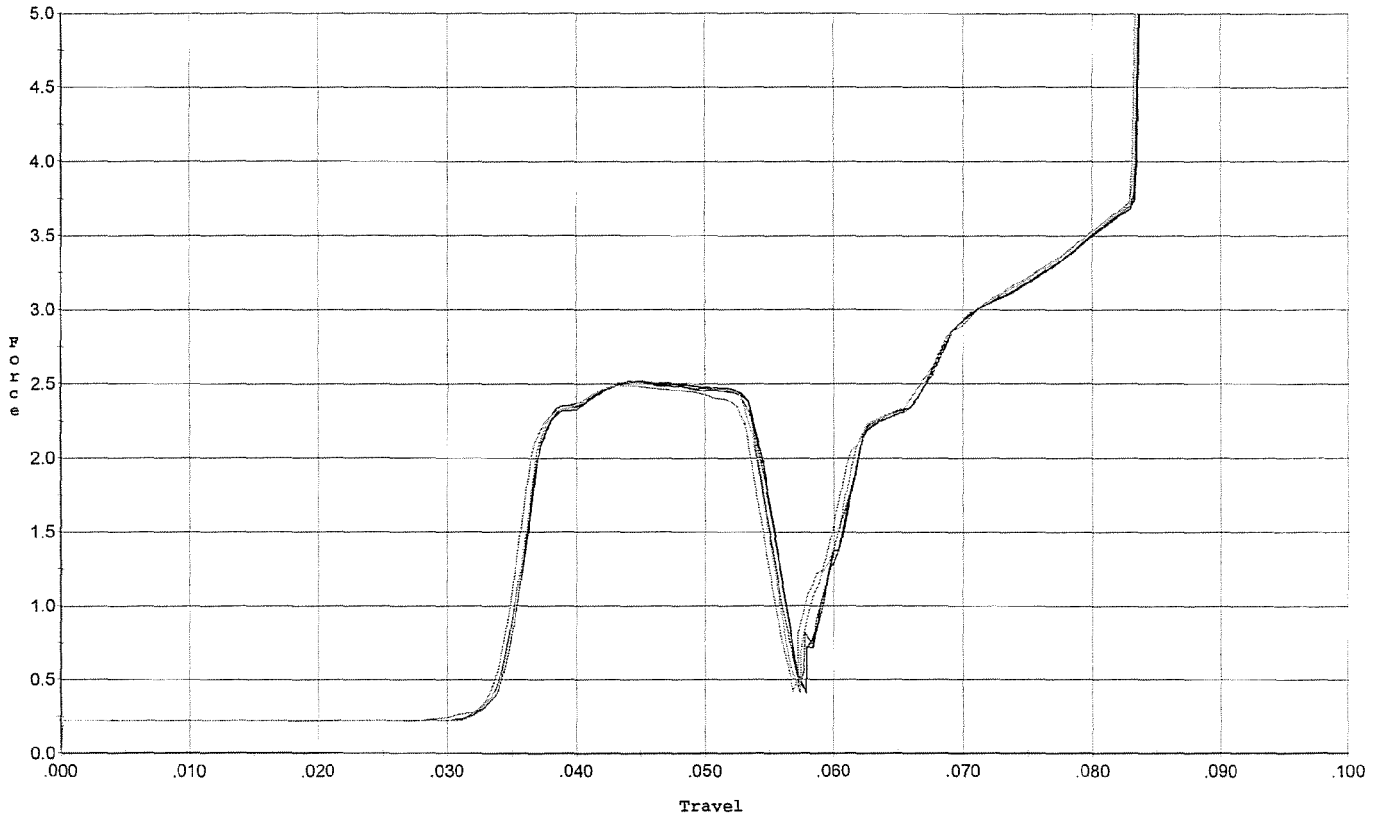
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.056	0.036	0.035	0.055		Set Trigger
2	2.519	0.057	0.036	0.035	0.055		Set Trigger
3	2.549	0.056	0.035	0.035	0.055		Set Trigger
4	2.578	0.057	0.035	0.035	0.057		Set Trigger
5	2.532	0.056	0.035	0.034	0.056		Set Trigger

Avg 2.55

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 9:28:10 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. after 50 cycles +/- .50 lbs.
Note:	R. Putch 1/17/08		

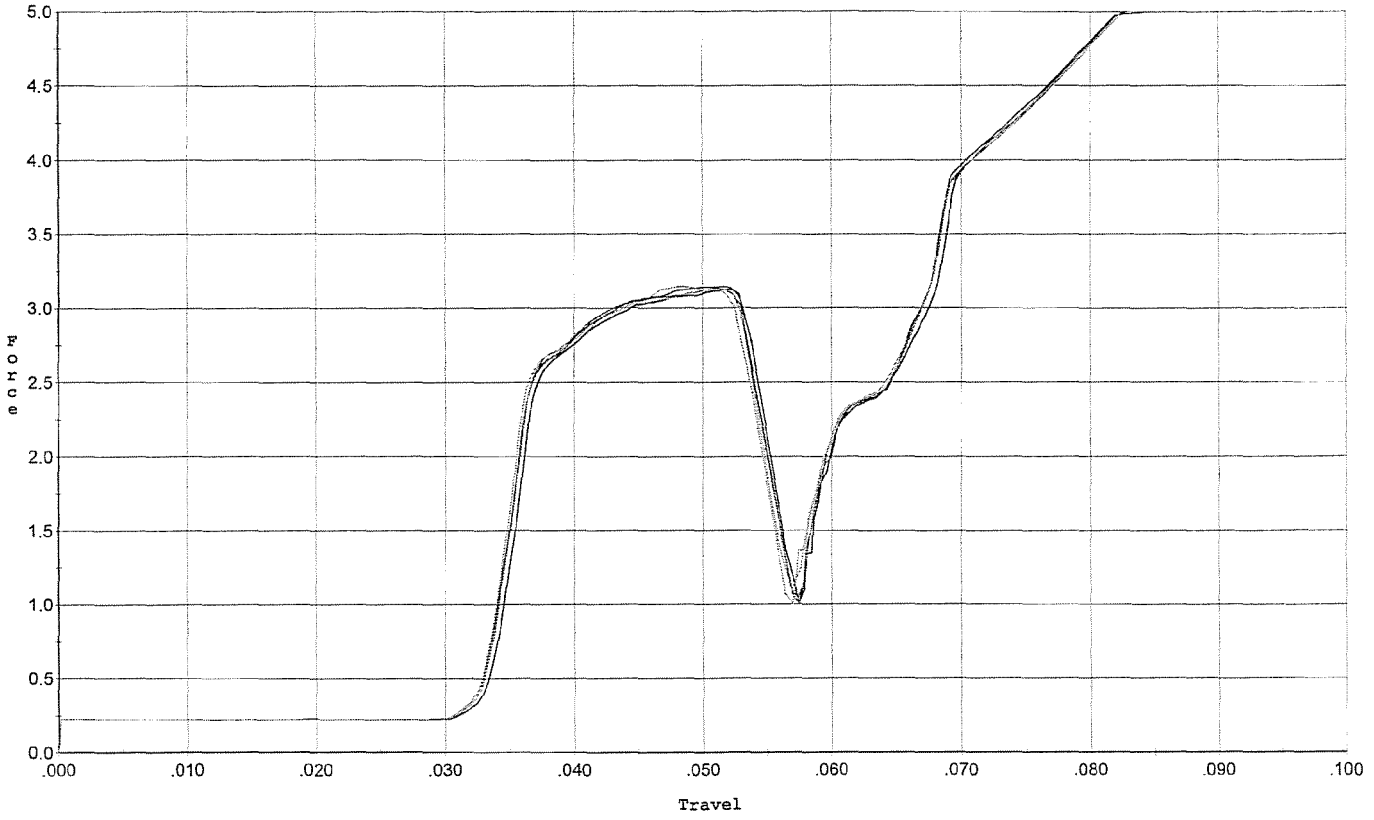


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.055	0.034	0.035	0.054		Set Trigger
2	2.519	0.054	0.034	0.035	0.054		Set Trigger
3	2.512	0.054	0.034	0.035	0.052		Set Trigger
4	2.522	0.054	0.034	0.035	0.053		Set Trigger
5	2.491	0.053	0.033	0.035	0.052		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. ini. +/- .75 lbs.
Note:	R. Putch 1/17/08		



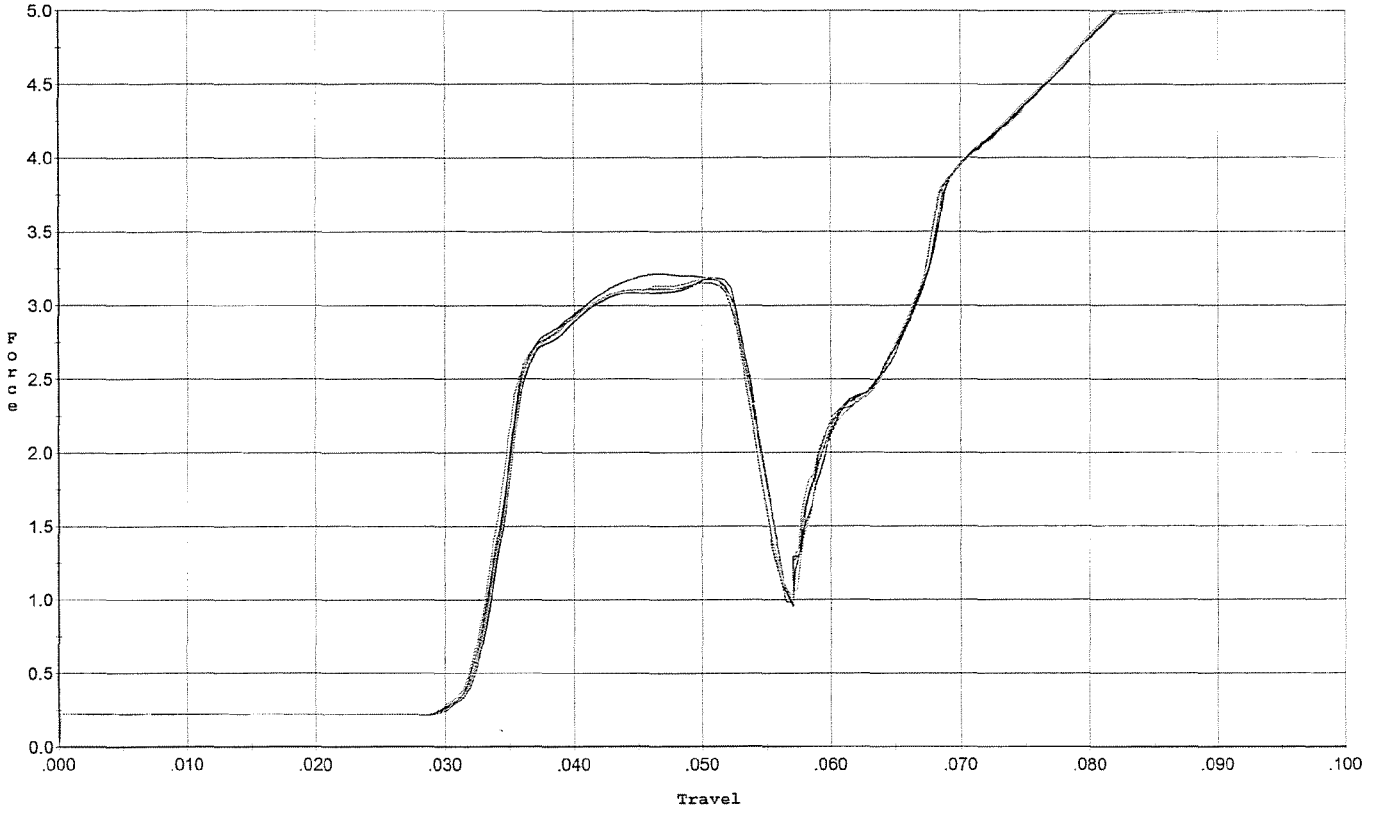
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.055	0.033	0.033	0.066		Set Trigger
2	3.128	0.054	0.033	0.034	0.064		Set Trigger
3	3.131	0.055	0.033	0.033	0.066		Set Trigger
4	3.130	0.054	0.032	0.034	0.064		Set Trigger
5	3.145	0.053	0.033	0.034	0.063		Set Trigger

Avg 3.13

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:11:51 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. after 20 cycles +/- .75 lbs.
Note:	R. Putch 1/17/08		



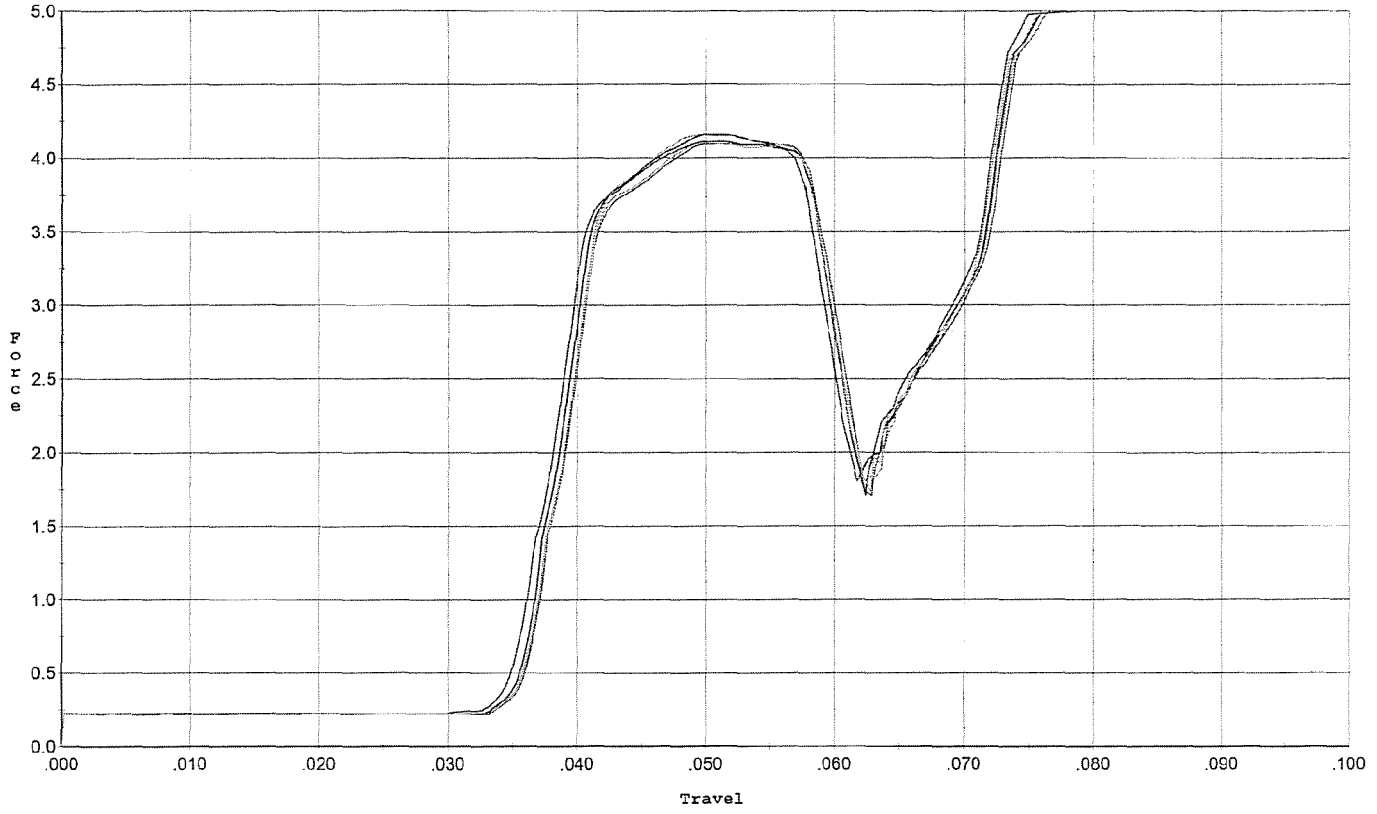
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.054	0.032	0.033	0.068		Set Trigger
2	3.174	0.054	0.032	0.033	0.066		Set Trigger
3	3.149	0.053	0.032	0.033	0.065		Set Trigger
4	3.150	0.054	0.032	0.033	0.066		Set Trigger
5	3.194	0.053	0.031	0.033	0.065		Set Trigger

Avg 3.17

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:13:09 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. ini. +/- 1.0 lbs.
Note:	R. Putch 1/17/08		



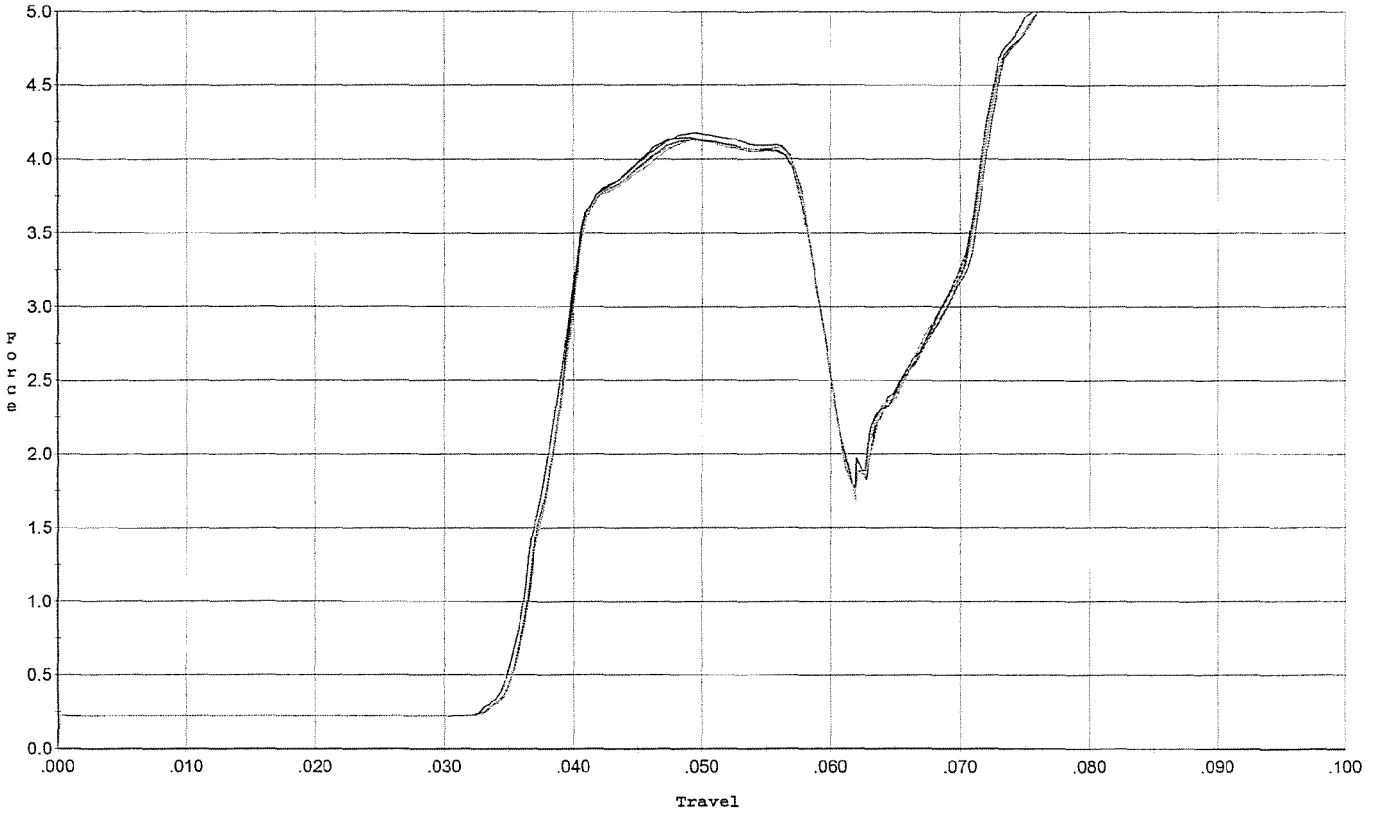
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.058	0.035	0.032	0.090		Set Trigger
2	4.158	0.058	0.035	0.032	0.090		Set Trigger
3	4.096	0.060	0.036	0.032	0.091		Set Trigger
4	4.164	0.058	0.035	0.032	0.090		Set Trigger
5	4.105	0.058	0.036	0.033	0.088		Set Trigger

Avg 4.12

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:14:48 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. after 20 cycles +/- 1.0 lbs.
Note:	R. Putch 1/17/08		



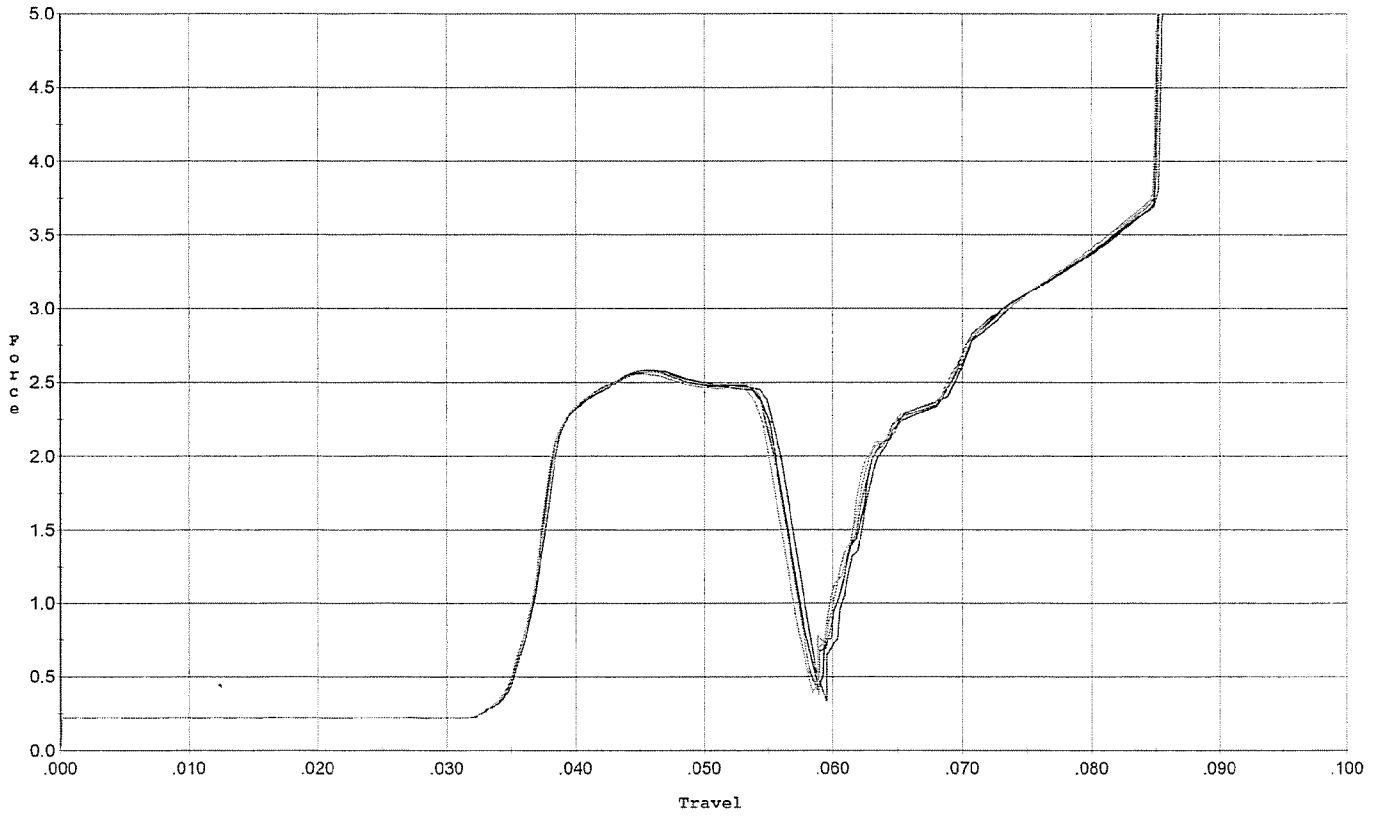
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.058	0.035	0.032	0.091		Set Trigger
2	4.145	0.058	0.035	0.032	0.090		Set Trigger
3	4.135	0.058	0.035	0.033	0.089		Set Trigger
4	4.128	0.058	0.035	0.032	0.089		Set Trigger
5	4.129	0.058	0.035	0.032	0.089		Set Trigger

Avg 4.14

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:16:16 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 1/17/08		



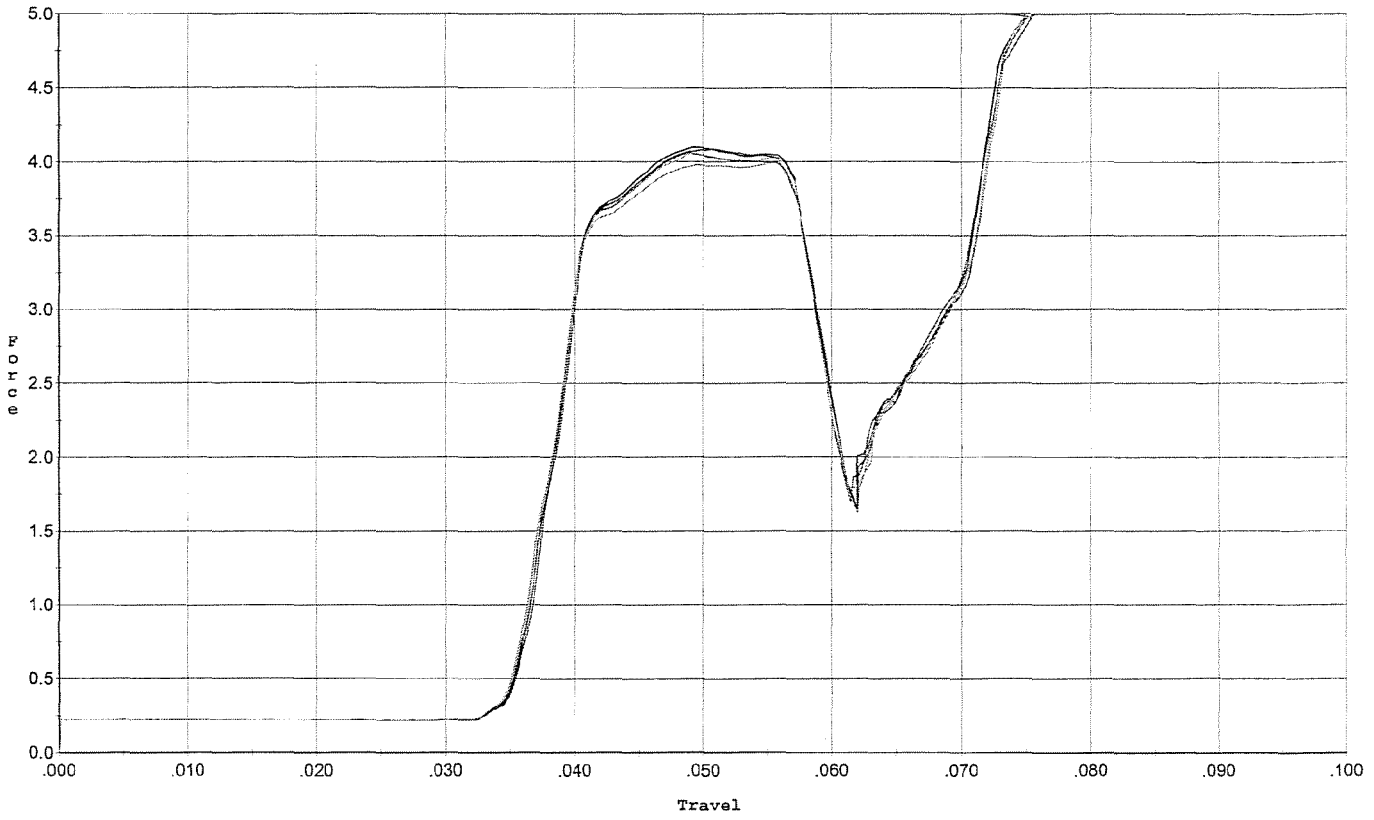
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.056	0.035	0.035	0.055		Set Trigger
2	2.577	0.055	0.035	0.036	0.054		Set Trigger
3	2.566	0.056	0.035	0.036	0.054		Set Trigger
4	2.554	0.055	0.035	0.036	0.053		Set Trigger
5	2.574	0.055	0.035	0.036	0.054		Set Trigger

Avg 2.57

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:18:34 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 1/17/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.035	0.033	0.086		Set Trigger
2	4.099	0.057	0.035	0.033	0.087		Set Trigger
3	4.060	0.057	0.035	0.033	0.086		Set Trigger
4	4.052	0.059	0.035	0.032	0.090		Set Trigger
5	3.995	0.057	0.035	0.033	0.086		Set Trigger

Avg 4.05

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 1/17/2008 10:20:43 PM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348735.__0
FILE DATE AND TIME: 02/15/2008 11:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

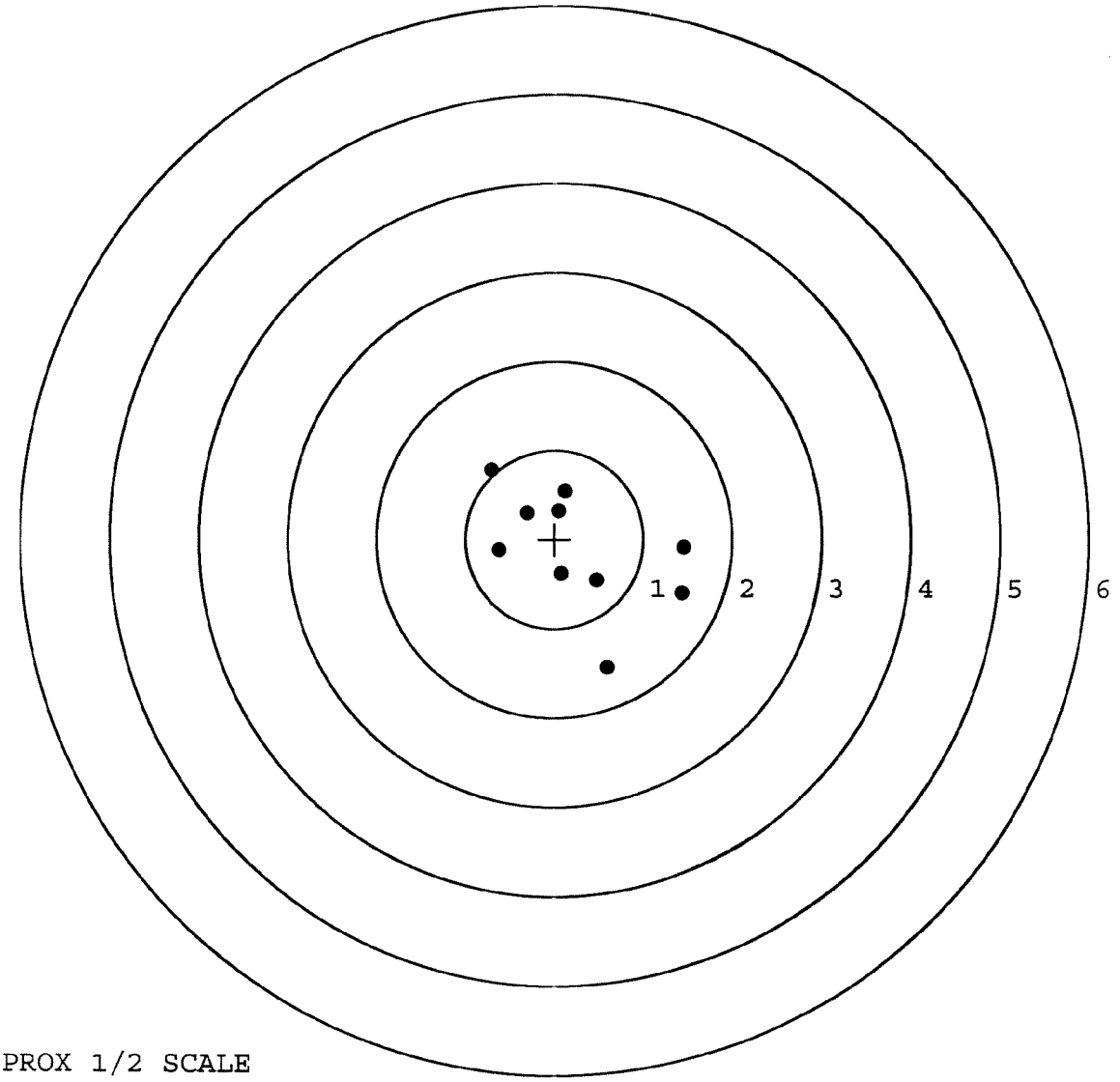
The Average X Centroid of the Five Target Set:	0.083
The Average Y Centroid of the Five Target Set:	-0.180
The Average Point of Impact of the Five Target Set:	0.198
The Average Mean Radius of the Five Target Set:	0.923
The Distance from POA to Centroid Target #1:	0.283
The Distance from Centroid Target #2 to Centroid Target #1:	0.262
The Distance from Centroid Target #3 to Centroid Target #1:	0.312
The Distance from Centroid Target #4 to Centroid Target #1:	0.350
The Distance from Centroid Target #5 to Centroid Target #1:	0.228

BARBER - M24 0062673

SERIAL NUMBER: C6348735.__0
TARGET NUMBER: 1
FILE DATE: 02/15/2008
FILE TIME: 11:05

X CENTROID:	0.256
Y CENTROID:	-0.120
POA TO CENTROID:	0.283
HORZ SPREAD:	2.163
VERT SPREAD:	2.218
GROUP SPREAD:	2.572
MIN RADIUS:	0.324
MAX RADIUS:	1.364
MEAN RADIUS:	0.863
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.437	-0.612
2:	1.454	-0.095
3:	0.594	-1.441
4:	0.476	-0.465
5:	0.074	-0.388
6:	-0.626	-0.122
7:	-0.310	0.296
8:	0.050	0.314
9:	0.120	0.540
10:	-0.709	0.777

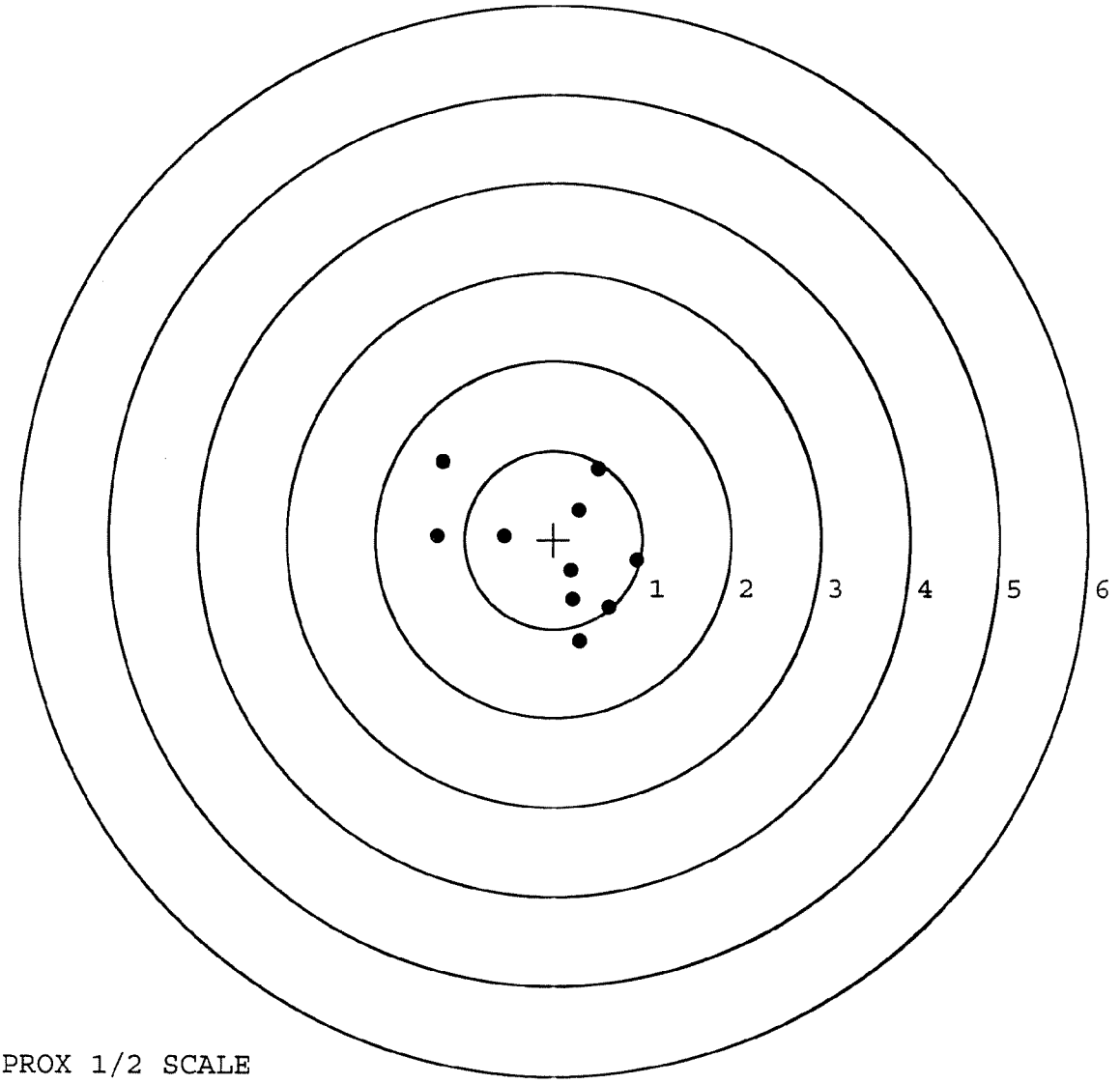


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348735.__0
TARGET NUMBER: 2
FILE DATE: 02/15/2008
FILE TIME: 11:05

X CENTROID:	-0.006
Y CENTROID:	-0.108
POA TO CENTROID:	0.108
HORZ SPREAD:	2.242
VERT SPREAD:	2.017
GROUP SPREAD:	2.540
MIN RADIUS:	0.315
MAX RADIUS:	1.583
MEAN RADIUS:	0.889
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.934	-0.235
2:	0.621	-0.765
3:	0.297	-1.141
4:	0.218	-0.676
5:	0.195	-0.351
6:	0.290	0.327
7:	0.500	0.796
8:	-0.559	0.046
9:	-1.308	0.046
10:	-1.246	0.876



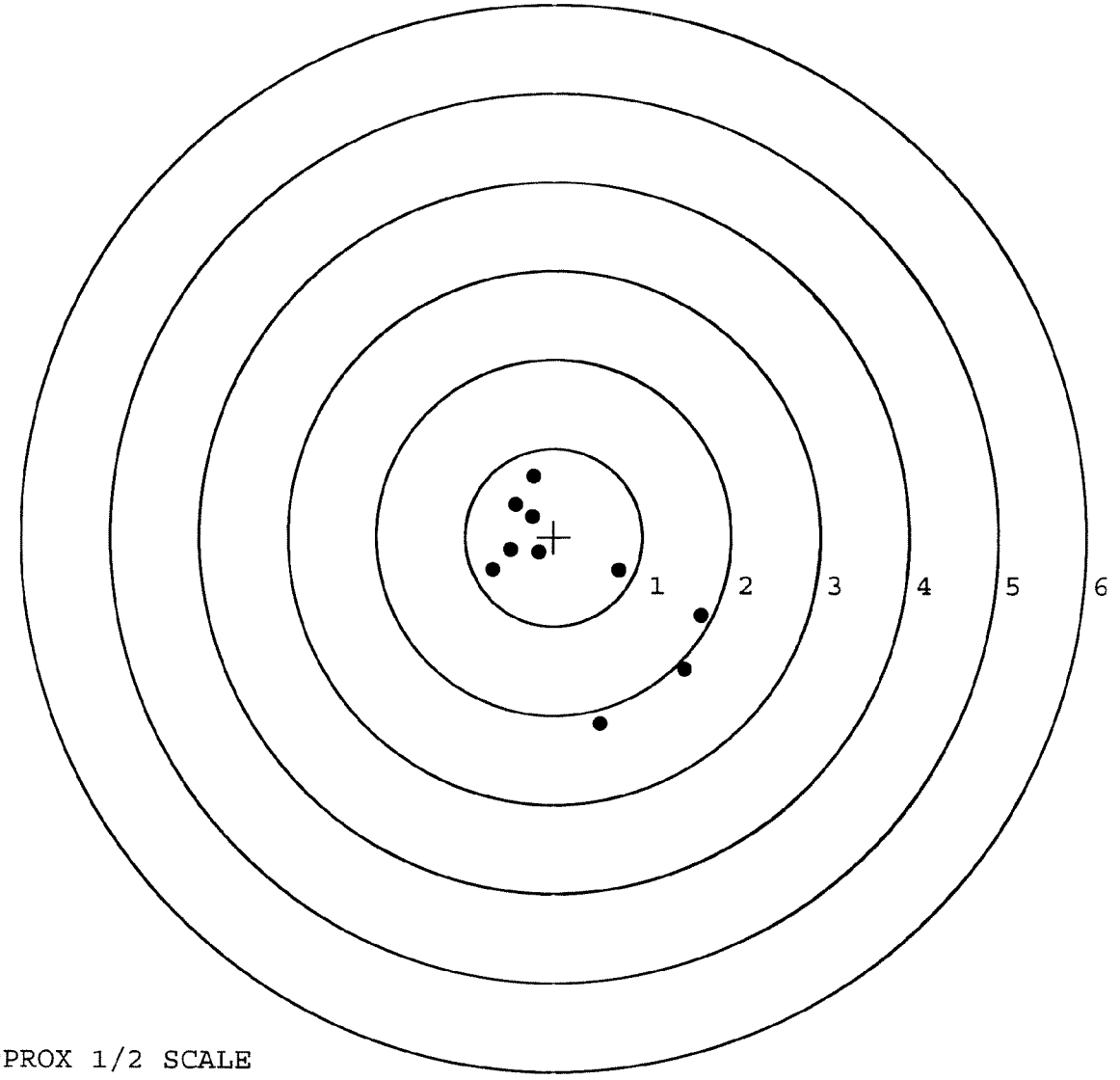
TARGET APPROX 1/2 SCALE

BARBER - M24 0062675

SERIAL NUMBER: C6348735.__0
TARGET NUMBER: 3
FILE DATE: 02/15/2008
FILE TIME: 11:05

X CENTROID:	0.215
Y CENTROID:	-0.429
POA TO CENTROID:	0.480
HORZ SPREAD:	2.353
VERT SPREAD:	2.788
GROUP SPREAD:	2.889
MIN RADIUS:	0.461
MAX RADIUS:	1.702
MEAN RADIUS:	1.056
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	0.526	-2.103
2:	1.479	-1.497
3:	1.664	-0.890
4:	0.739	-0.383
5:	-0.233	0.685
6:	-0.433	0.361
7:	-0.244	0.233
8:	-0.170	-0.175
9:	-0.490	-0.149
10:	-0.689	-0.374

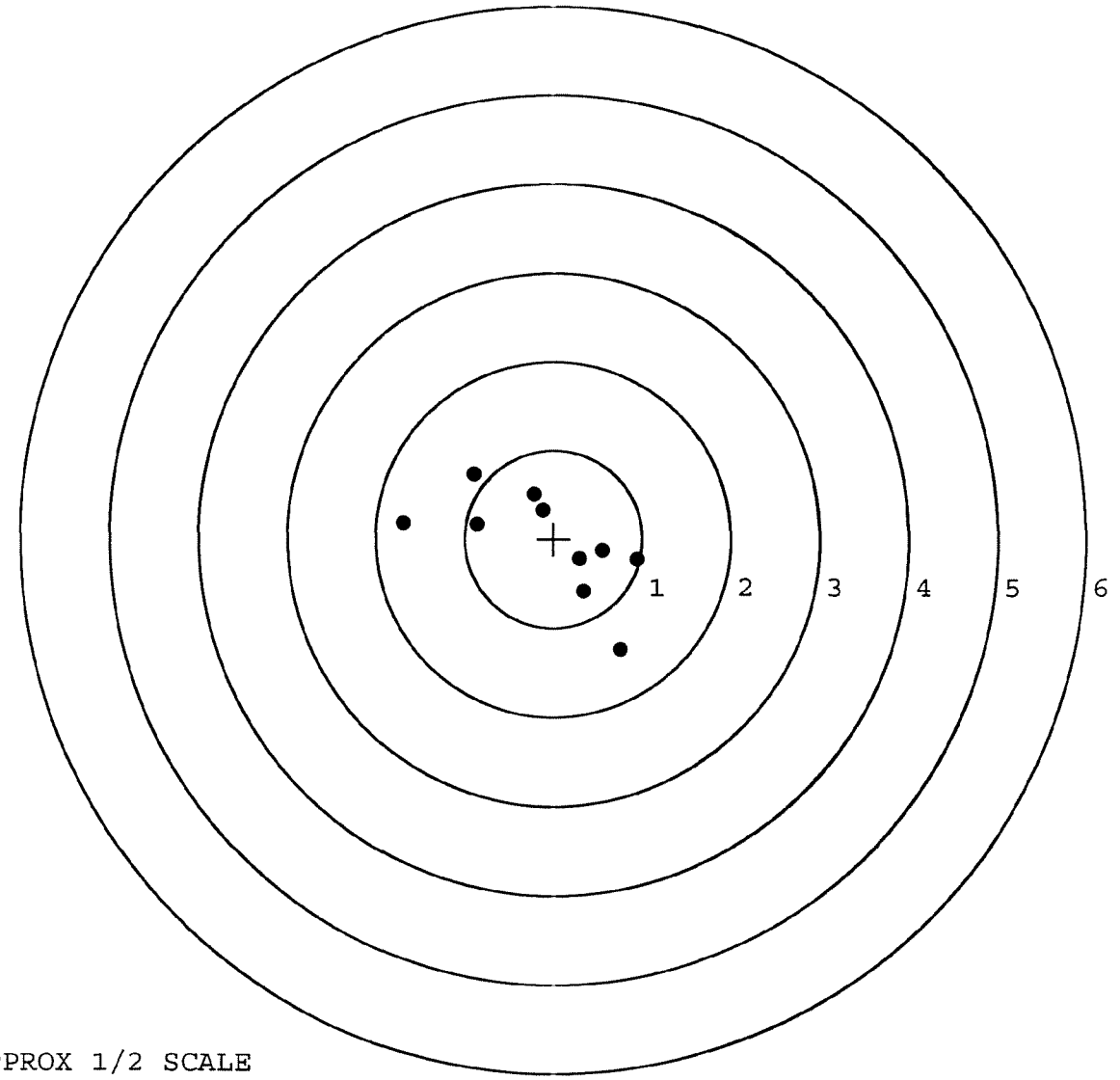


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348735.__0
TARGET NUMBER: 4
FILE DATE: 02/15/2008
FILE TIME: 11:05

X CENTROID:	-0.088
Y CENTROID:	-0.055
POA TO CENTROID:	0.103
HORZ SPREAD:	2.636
VERT SPREAD:	1.983
GROUP SPREAD:	2.832
MIN RADIUS:	0.378
MAX RADIUS:	1.620
MEAN RADIUS:	0.876
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.756	-1.250
2:	0.345	-0.594
3:	0.945	-0.234
4:	0.552	-0.136
5:	0.296	-0.231
6:	-0.120	0.322
7:	-0.214	0.504
8:	-0.893	0.733
9:	-0.854	0.164
10:	-1.691	0.176

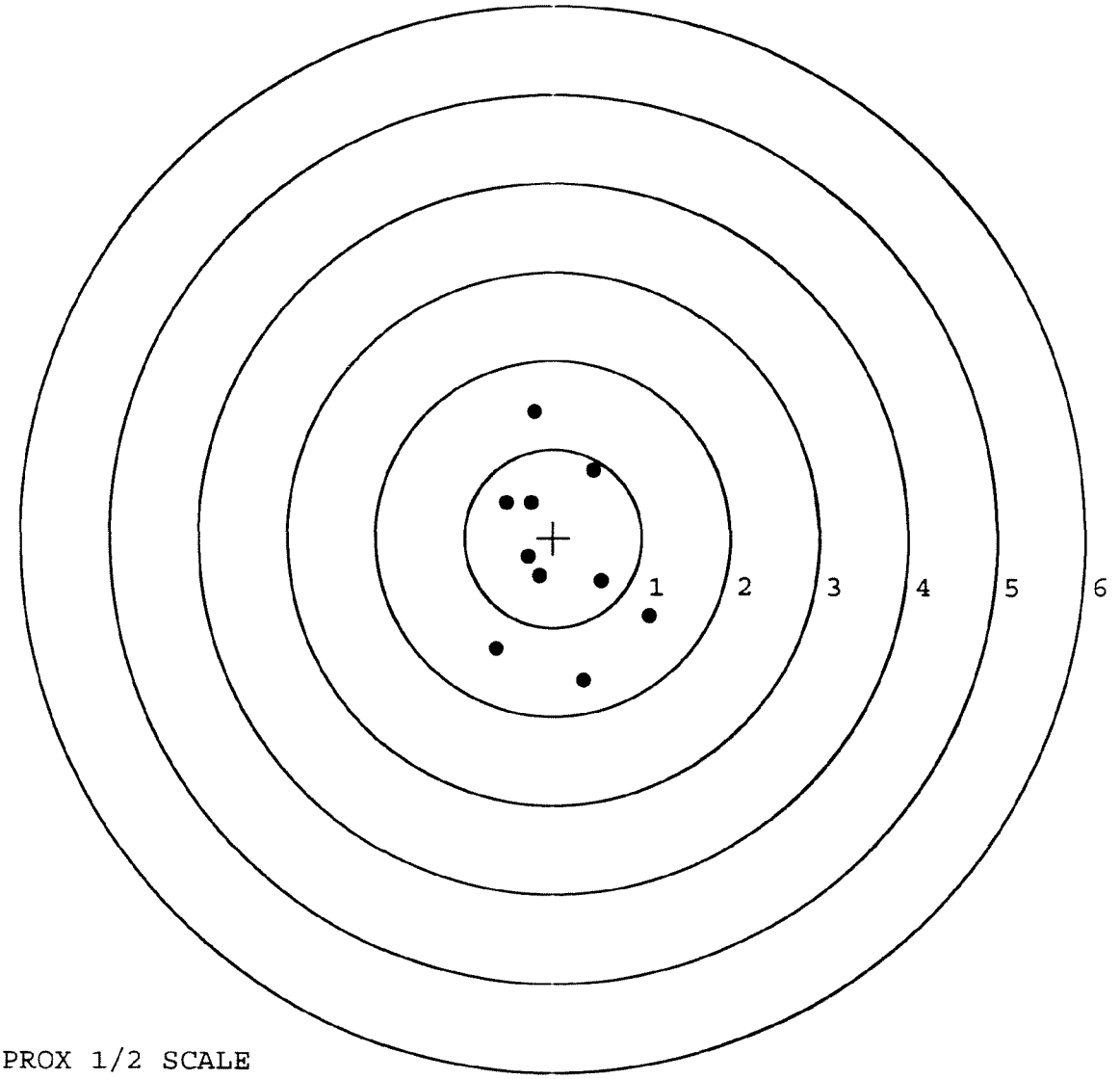


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348735.__0
TARGET NUMBER: 5
FILE DATE: 02/15/2008
FILE TIME: 11:05

X CENTROID:	0.039
Y CENTROID:	-0.187
POA TO CENTROID:	0.191
HORZ SPREAD:	1.733
VERT SPREAD:	3.022
GROUP SPREAD:	3.073
MIN RADIUS:	0.314
MAX RADIUS:	1.624
MEAN RADIUS:	0.931
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.092	-0.874
2:	0.350	-1.603
3:	0.543	-0.485
4:	-0.641	-1.244
5:	-0.159	-0.431
6:	-0.283	-0.211
7:	-0.241	0.395
8:	-0.524	0.400
9:	0.456	0.766
10:	-0.207	1.419



TARGET APPROX 1/2 SCALE

M-24

Scope 0500

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348735

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10-9	89	RW
600	Proof	10-9	89	AC
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	Magnaflux Barrel Action		10/13/89	KCR
	Magnaflux Bolt		10/13/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes	10	1689	LB
618	Polish Barrel KB	10	1689	BT
620	Apply Coatings (Barrel Action)		10-27-89	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/30/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/30/89	RW
	C) Inspect Ejector Hole for Chamfer		10/30/89	RW
	D) Oil Firing Pin Ass'y		10/30/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/NOV 89	GS

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	5	5	5	11-9-89	JJ
	G) Safety Off Force	3	3	3	11-9-89	JJ
	H) Trigger Pull Test & Retainability				8NOV89	JJ
	I) Firing Pin Indent	.021	.021	.0205	11-9-89	JJ
	J) Assemble Stock				11/9/89	RW
	K) Assemble Swivel Studs				15NOV89	JJ
	L) Attach Front and Rear Sight Assemblies				11/9/89	RW
	M) Iron Sight Alignment				11/9/89	RW
	N) Detach Front & Rear Sights & place in numbered container				11/9/89	RW
	O) Attach Scope to Rifle				11-9-89	JJ
	P) Detach & Attach Scope 20 Times				11-9-89	JJ
640	Gallery Target & Test				11-14-89	DH
	A) Time				11-14-89	DH
	B) Malfunctions				11-14-89	DH
	C) Pierced Primers				11-14-89	DH
	D) Optical Clearity of Scope				11-14-89	DH
645	Inspect for Live Ammo				11-14-89	DH
655	Final Inspection A) Headspace				15NOV89	JJ
	B) Trigger Pull	262	275	280	277 278	15NOV89 JJ
	C) Function				15NOV89	JJ
660	Pack				15Nov89 JJ	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C634 8735
DATE 13 Mar 90
TESTER [illegible]

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	223	209		262	MIN. SETTING,
PULL #2	221	253		253	NO AVG. OF 5
PULL #3	285	249		261	READINGS ACCEPT-
PULL #4	222	252		266	ABLE LESS THAN 2#
PULL #5	217	246		251	
TOTAL	1108	1209			
AVG.	2.216	2.418			

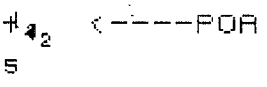
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.49		—
PULL #2	355	361		
PULL #3	361	331		
PULL #4	353	359		
PULL #5	339	359		
TOTAL	1748	1759		
AVG.	3.496	3.518		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.32		
PULL #2	431	426		
PULL #3	400	421		
PULL #4	419	433		
PULL #5	421	431		
TOTAL	2097	2142		
AVG.	4.194	4.284		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348735
14 Nov 1989

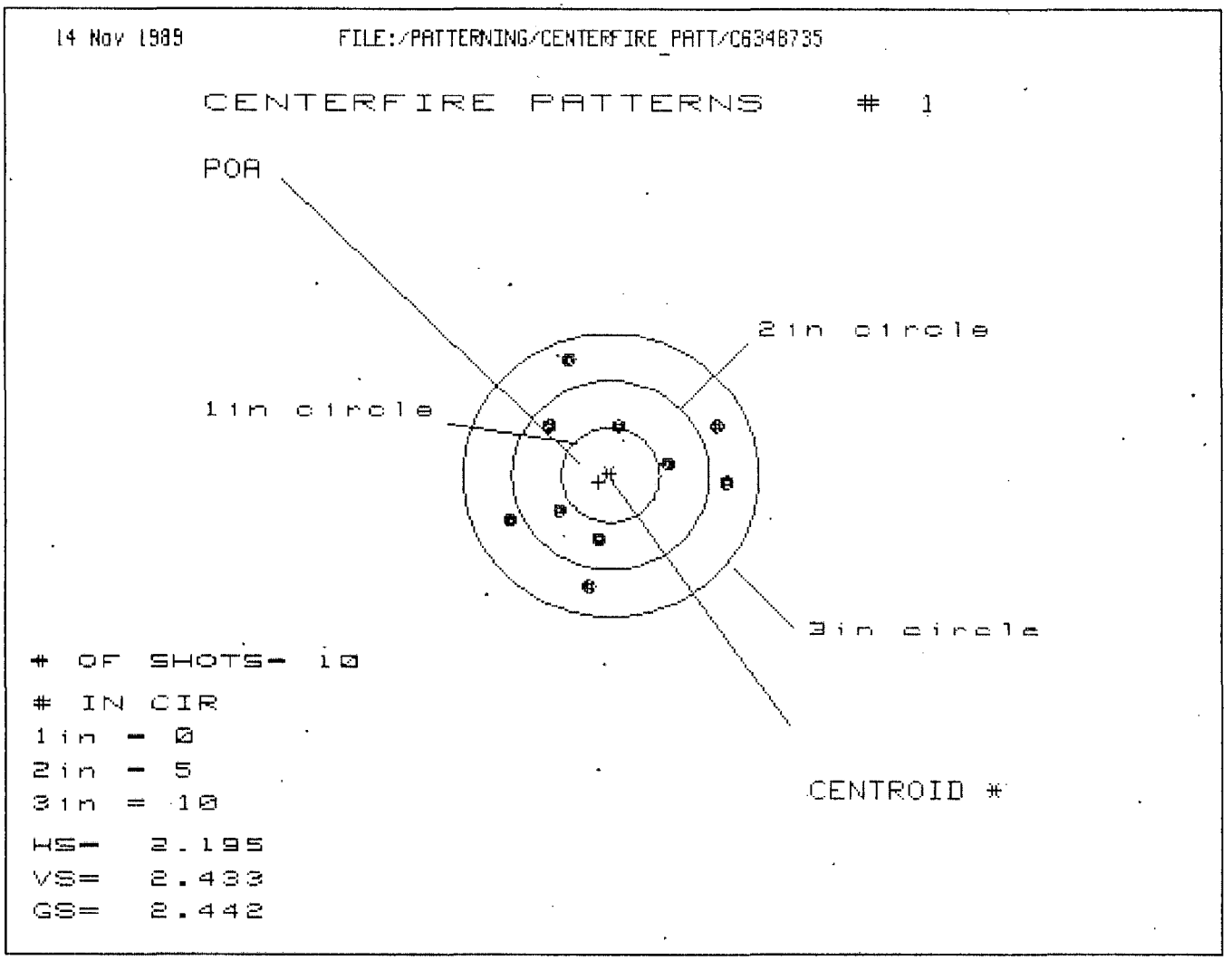
CENTROIDAL DISTANCES

Ø	TO	1	.141315
1	TO	2	.656617
1	TO	3	.352847
1	TO	4	.350053
1	TO	5	.861713

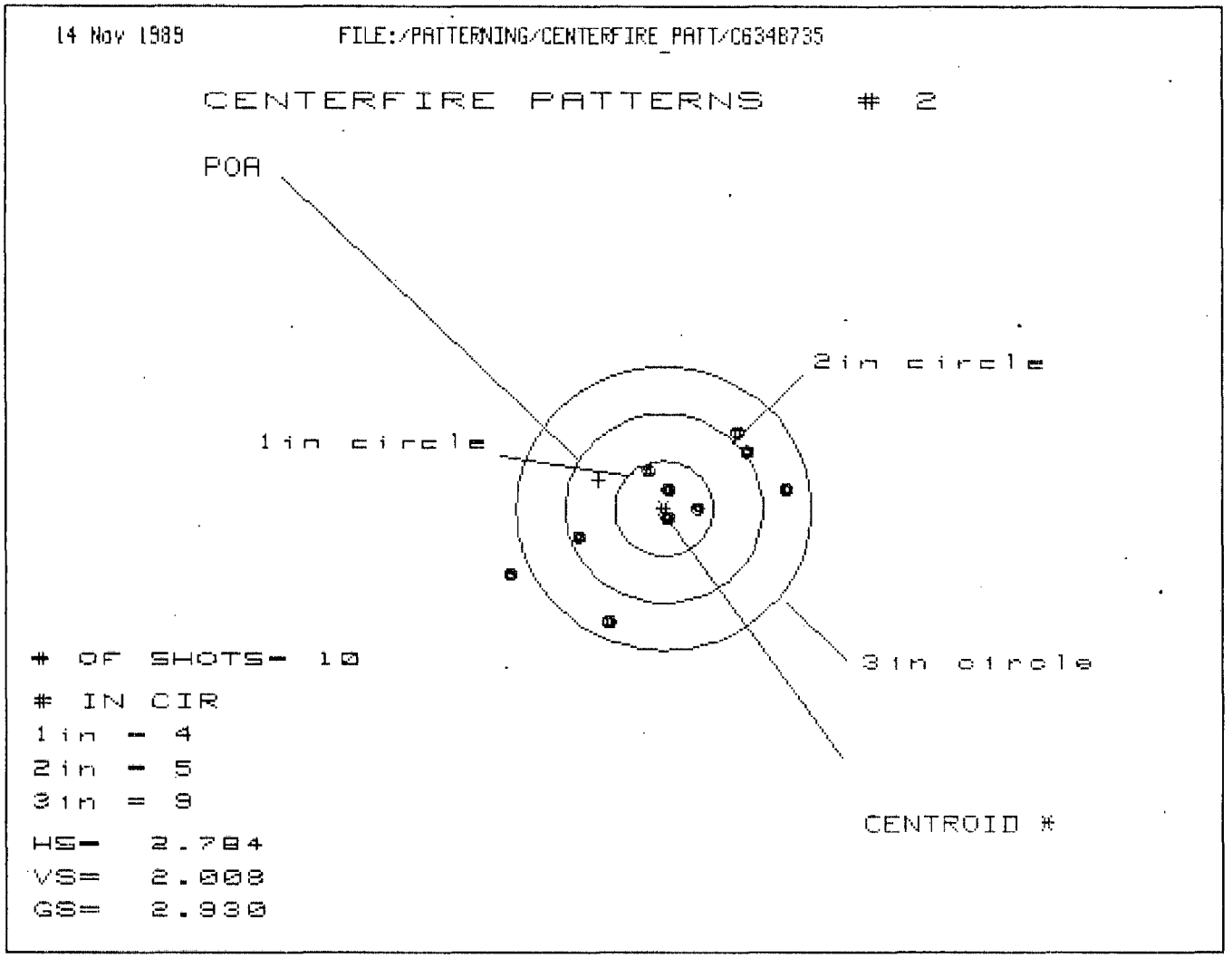


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3176
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2638
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .412868

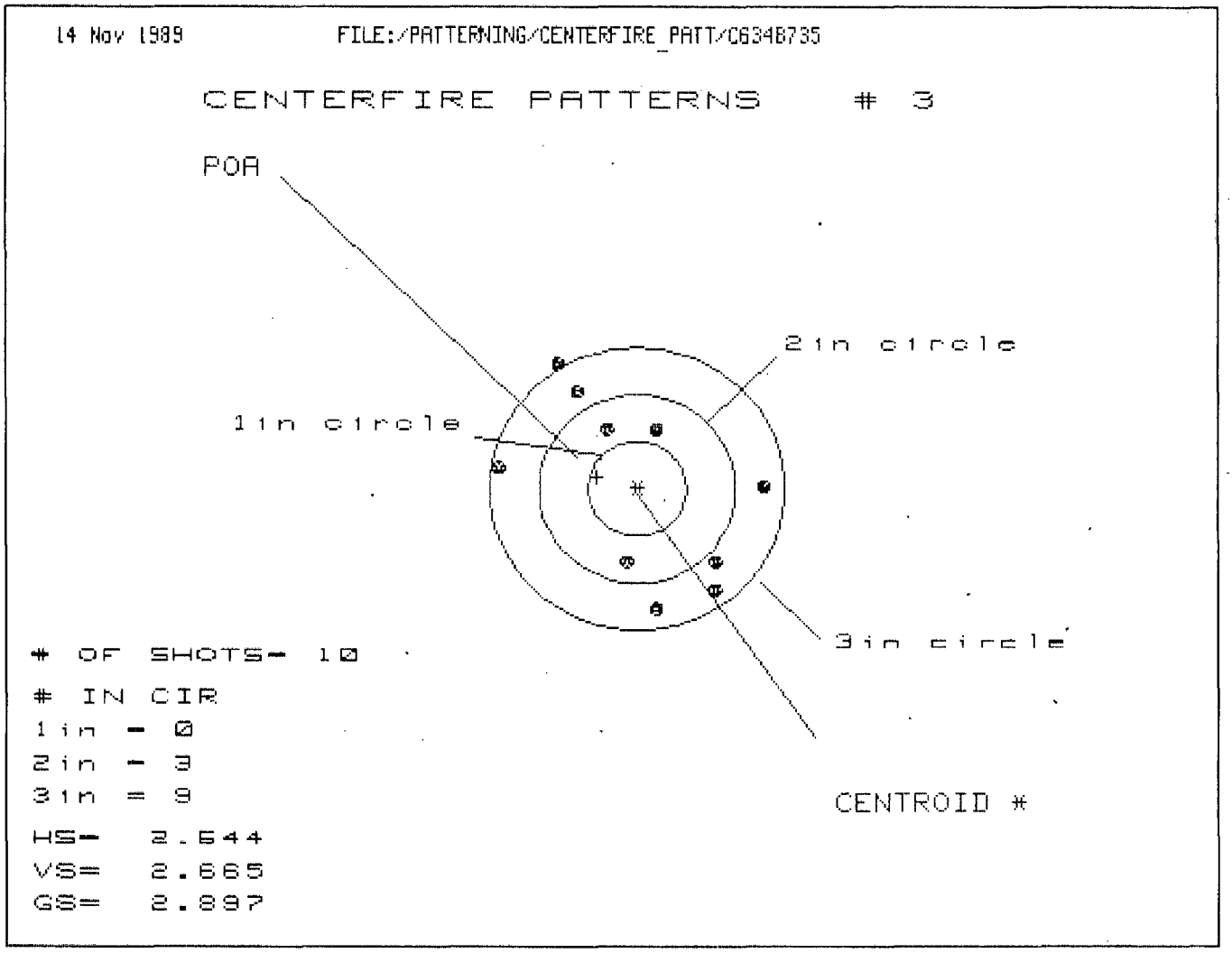
THE AMR FOR THIS RIFLE IS: .994



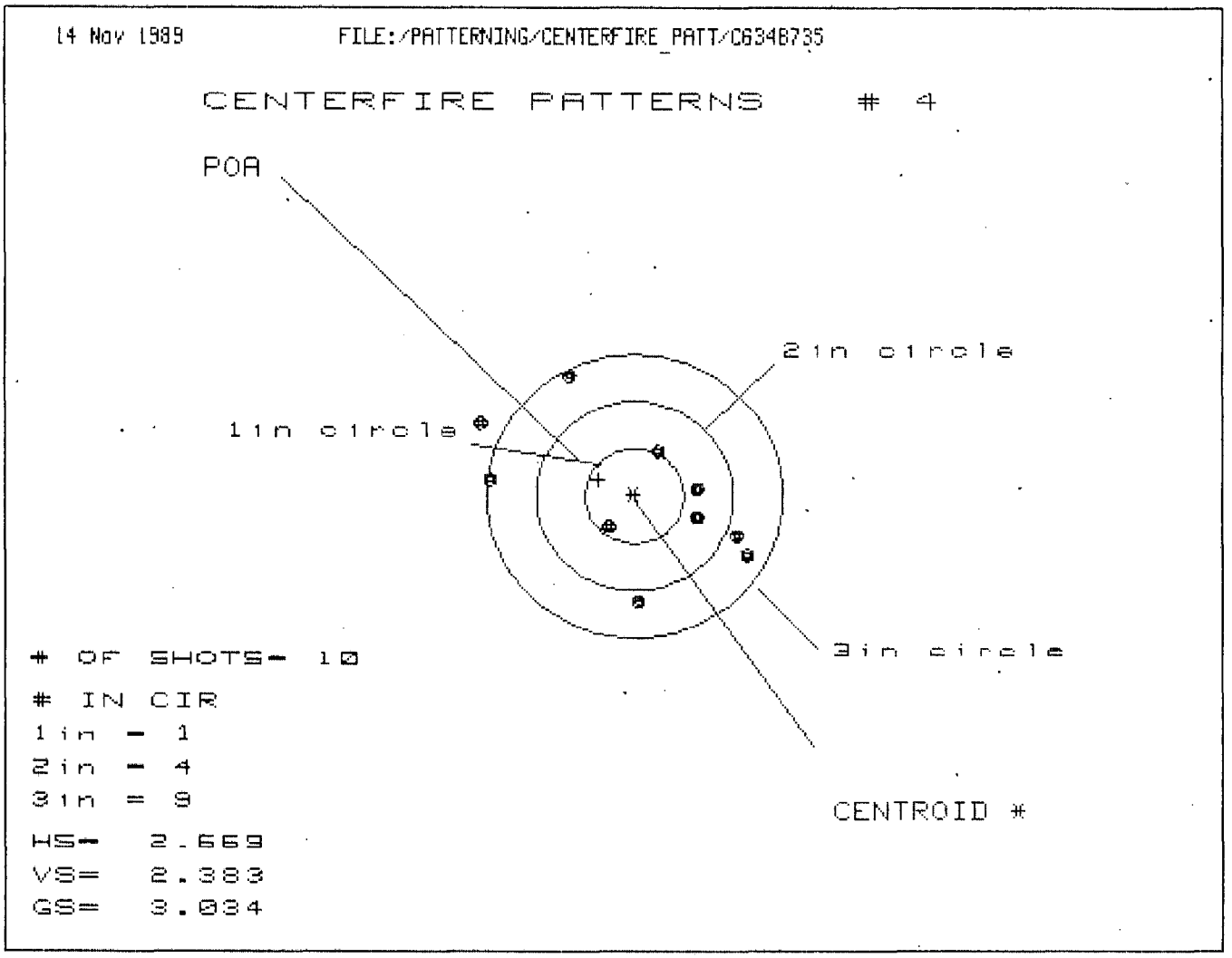
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.155	1.111	1.082
MINIMUM X	:	-1.040	-1.084	-1.113
MAXIMUM Y	:	1.221	.677	.543
MINIMUM Y	:	-1.212	-1.077	-.691
CENTROID X	:	.121	.165	.194
CENTROID Y	:	.073	-.062	.072
POA TO CENTROID in.	:	.141	.176	.207
MIN RADIUS	:	.533	.582	.528
MEAN RADIUS	:	.934	.889	.852
MAX RADIUS	:	1.284	1.222	1.203
HORIZONTAL SPREAD	:	2.195	2.195	2.195
VERTICAL SPREAD	:	2.433	1.754	1.234
EXTREME SPREAD	:	2.442	2.332	2.332
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	



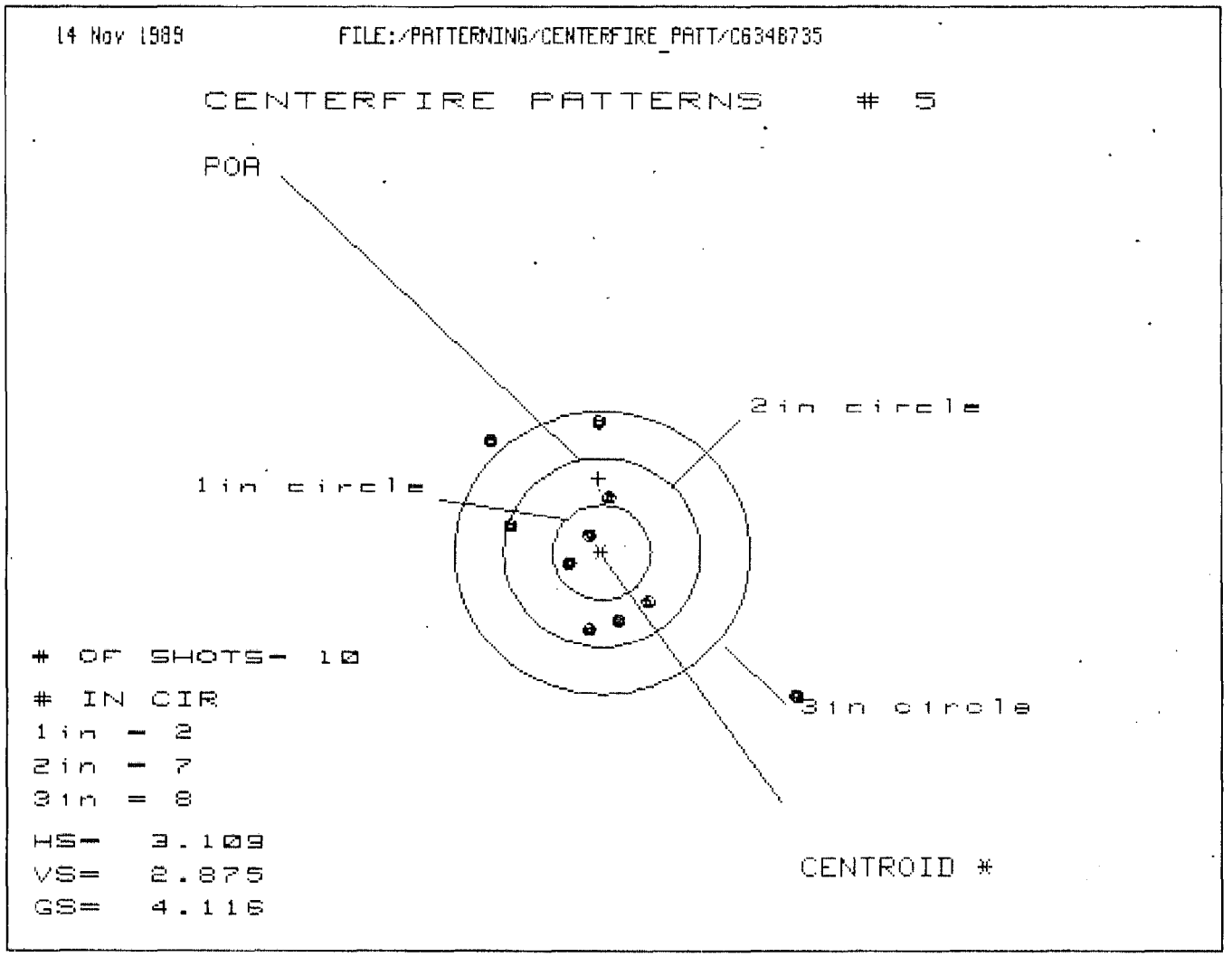
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.191	1.014	.921
MINIMUM X	:	-1.593	-1.056	-1.149
MAXIMUM Y	:	.828	.750	.593
MINIMUM Y	:	-1.180	-1.258	-.543
CENTROID X	:	.660	.837	.929
CENTROID Y	:	-.302	-.224	-.067
POA TO CENTROID in.	:	.726	.866	.932
MIN RADIUS	:	.135	.204	.249
MEAN RADIUS	:	.854	.728	.632
MAX RADIUS	:	1.741	1.461	1.270
HORIZONTAL SPREAD	:	2.784	2.070	2.070
VERTICAL SPREAD	:	2.008	2.008	1.136
EXTREME SPREAD	:	2.930	2.375	2.134
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.270	1.179	.995
MINIMUM X	:	-1.374	-1.465	-.930
MAXIMUM Y	:	1.374	1.186	1.236
MINIMUM Y	:	-1.291	-1.138	-1.087
CENTROID X	:	.411	.502	.686
CENTROID Y	:	-.128	-.281	-.332
POA TO CENTROID in.	:	.431	.576	.762
MIN RADIUS	:	.623	.633	.679
MEAN RADIUS	:	1.132	1.067	.989
MAX RADIUS	:	1.601	1.520	1.547
HORIZONTAL SPREAD	:	2.644	2.644	1.925
VERTICAL SPREAD	:	2.665	2.324	2.324
EXTREME SPREAD	:	2.897	2.657	2.521
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.139	.969	.859
MINIMUM X	:	-1.530	-1.634	-1.744
MAXIMUM Y	:	1.295	1.381	.781
MINIMUM Y	:	-1.088	-1.002	-.830
CENTROID X	:	.365	.535	.645
CENTROID Y	:	-.178	-.264	-.436
POA TO CENTROID in.	:	.406	.596	.779
MIN RADIUS	:	.392	.456	.405
MEAN RADIUS	:	1.062	.948	.825
MAX RADIUS	:	1.713	1.651	1.793
HORIZONTAL SPREAD	:	2.669	2.603	2.603
VERTICAL SPREAD	:	2.383	2.383	1.611
EXTREME SPREAD	:	3.034	2.732	2.732
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.000	.675	.564
MINIMUM X	:	-1.109	-.887	-.828
MAXIMUM Y	:	1.377	1.210	1.340
MINIMUM Y	:	-1.498	-.952	-.822
CENTROID X	:	.031	-.191	-.080
CENTROID Y	:	-.784	-.617	-.747
POA TO CENTROID in.	:	.785	.646	.751
MIN RADIUS	:	.220	.117	.155
MEAN RADIUS	:	.988	.793	.704
MAX RADIUS	:	2.499	1.362	1.340
HORIZONTAL SPREAD	:	3.109	1.562	1.392
VERTICAL SPREAD	:	2.875	2.162	2.162
EXTREME SPREAD	:	4.116	2.323	2.162
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

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