C6348758

MODEL 700™ M24

Model SWS™

Action

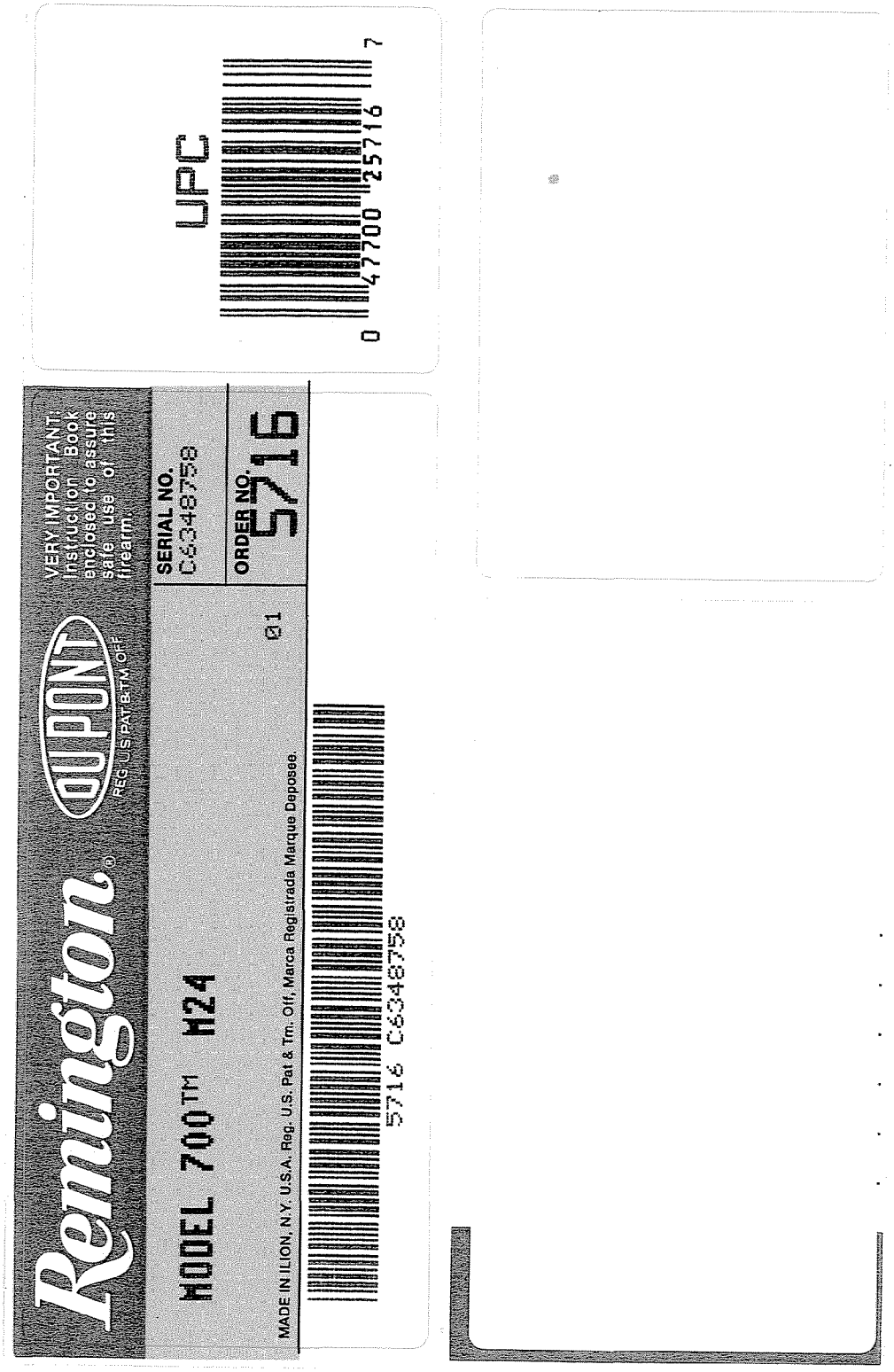
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700TM M24
SERIAL NO. C6348758
ORDER NO. 5716
01
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.
5716 C6348758
UPC
0 47700 25716 7

M-24

Scope 0158

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348758

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	7 21	89	RW
600	Proof	7 21	89	RW
607	Check Headspace	7 21	89	RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		7/28/89	KCR
	Magnaflux Bolt		7/28/89	KCR
615	Rollmark Caliber		7/28/89	G.S.
7	Drill and Tap Sight Holes		7/27/89	WC
618	Polish Barrel RB		7/31/89	WB
620	Apply Coatings (Barrel Action)		7-2-89	TSA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/7/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/7/89	RW
	C) Inspect Ejector Hole for Chamfer		8/7/89	RW
	D) Oil Firing Pin Ass'y		8/7/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8 Aug 89	GS

QUALITY AUDIT

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	7 | 7 | 7	8 Aug 89	GS
	G) Safety Off Force	4 | 4 | 4	8 Aug 89	GS
	H) Trigger Pull Test & Retainability		8 Aug 89	GS
	I) Firing Pin Indent	.021 | .021 | .021	8 Aug 89	GS
	J) Assemble Stock		8/9/89	RW
	K) Assemble Swivel Studs		16 Aug 89	GS
	L) Attach Front and Rear Sight Assemblies		8/9/89	RW
	M) Iron Sight Alignment		8/9/89	RW
	N) Detach Front & Rear Sights & place in numbered container		8/9/89	RW
	O) Attach Scope to Rifle		10 Aug 89	GS
	P) Detach & Attach Scope 20 Times		10 Aug 89	GS
640	Gallery Target & Test	10YR 45L	8-14-89	AC
	A) Time		8-14-89	AC
	B) Malfunctions		8-14-89	AC
	C) Pierced Primers		8-14-89	AC
	D) Optical Clearity of Scope		8-14-89	AC
645	Inspect for Live Ammo		8-14-89	AC
655	Final Inspection A) Headspace		16 Aug 89	GS
	B) Trigger Pull	2.80 | 2.70 | 2.86 | 2.63 | 2.80	16 Aug 89	GS
	C) Function		16 Aug 89	GS
660	Pack		19 Sep 89	GS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348758

DATE 11/6/90

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.36	2.35		MIN. SETTING,
PULL #2	2.37	2.30	2.25		NO AVG. OF 5
PULL #3	2.33	2.28	2.27		READINGS ACCEPT-
PULL #4	2.29	2.26	2.38		ABLE LESS THAN 2#
PULL #5	2.27	2.34	2.31		
TOTAL	11.57	11.54	11.56		
AVG.	2.31	2.31	2.31		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.01		
PULL #2	3.03	3.01		
PULL #3	3.01	2.97		
PULL #4	3.03	2.98		
PULL #5	3.02	3.02		
TOTAL	15.15	14.99		
AVG.	3.03	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.97		
PULL #2	4.05	3.95		
PULL #3	3.99	3.97		
PULL #4	4.09	3.98		
PULL #5	4.03	3.94		
TOTAL	20.23	19.81		
AVG.	4.04	3.96		

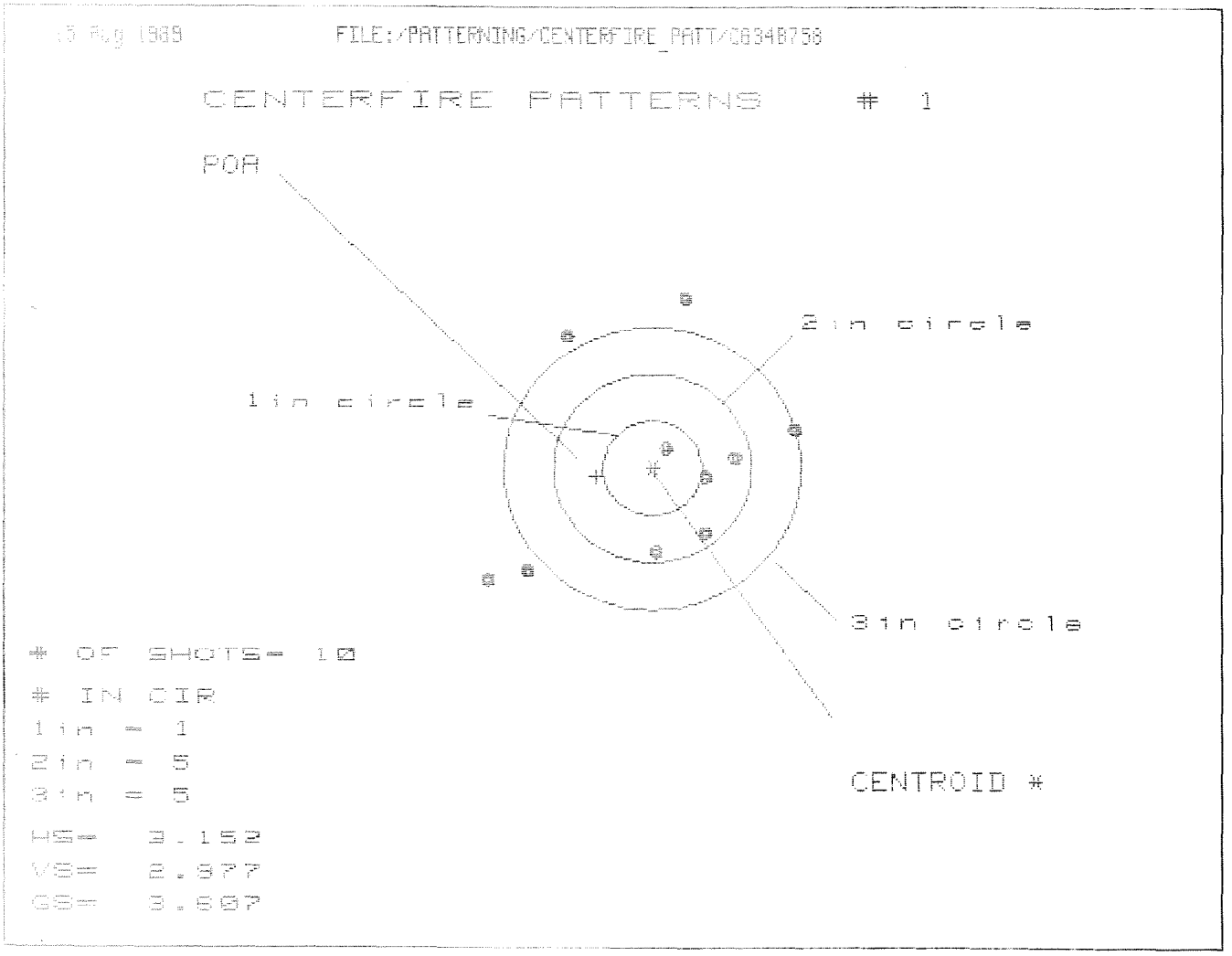
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348758
15 Aug 1989

CENTROIDAL DISTANCES

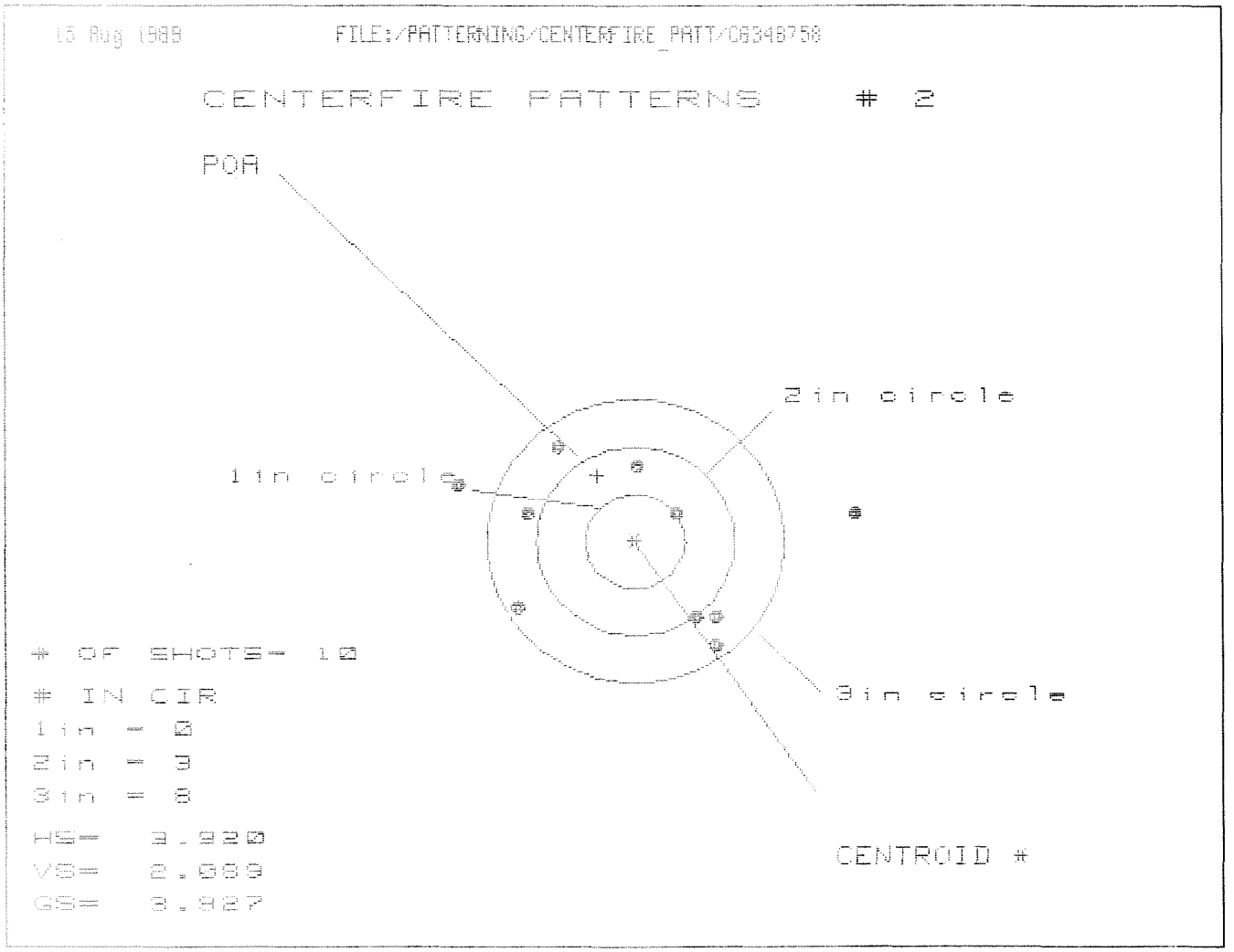
0	TO	1	.570979
1	TO	2	.809495
1	TO	3	1.25854
1	TO	4	.889434
1	TO	5	.851926

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0444
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.072
THE AVERAGE POI RADIUS FOR THIS RIFLE IS: .0845894

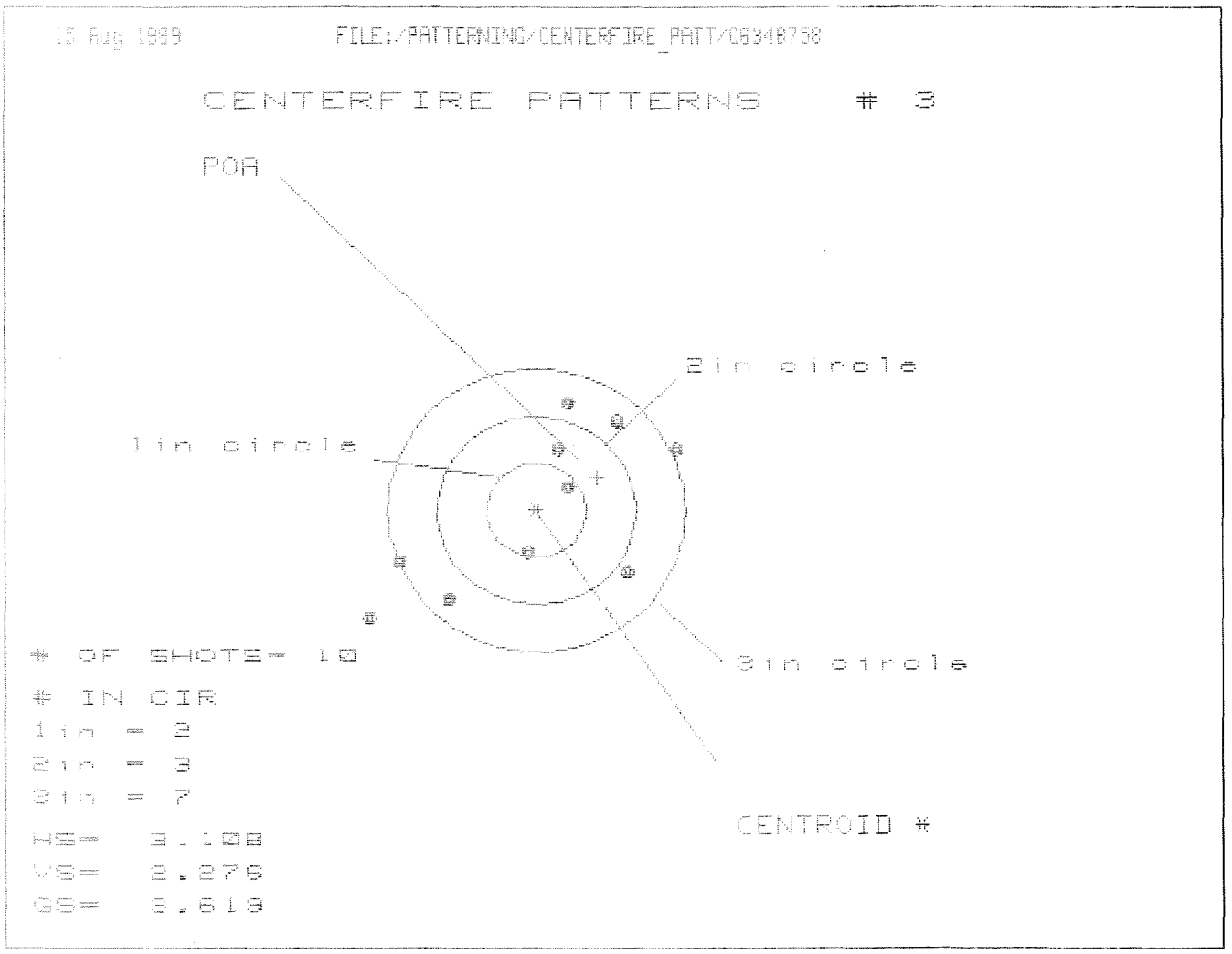
THE E.S. FOR THIS RIFLE IS: 1.101



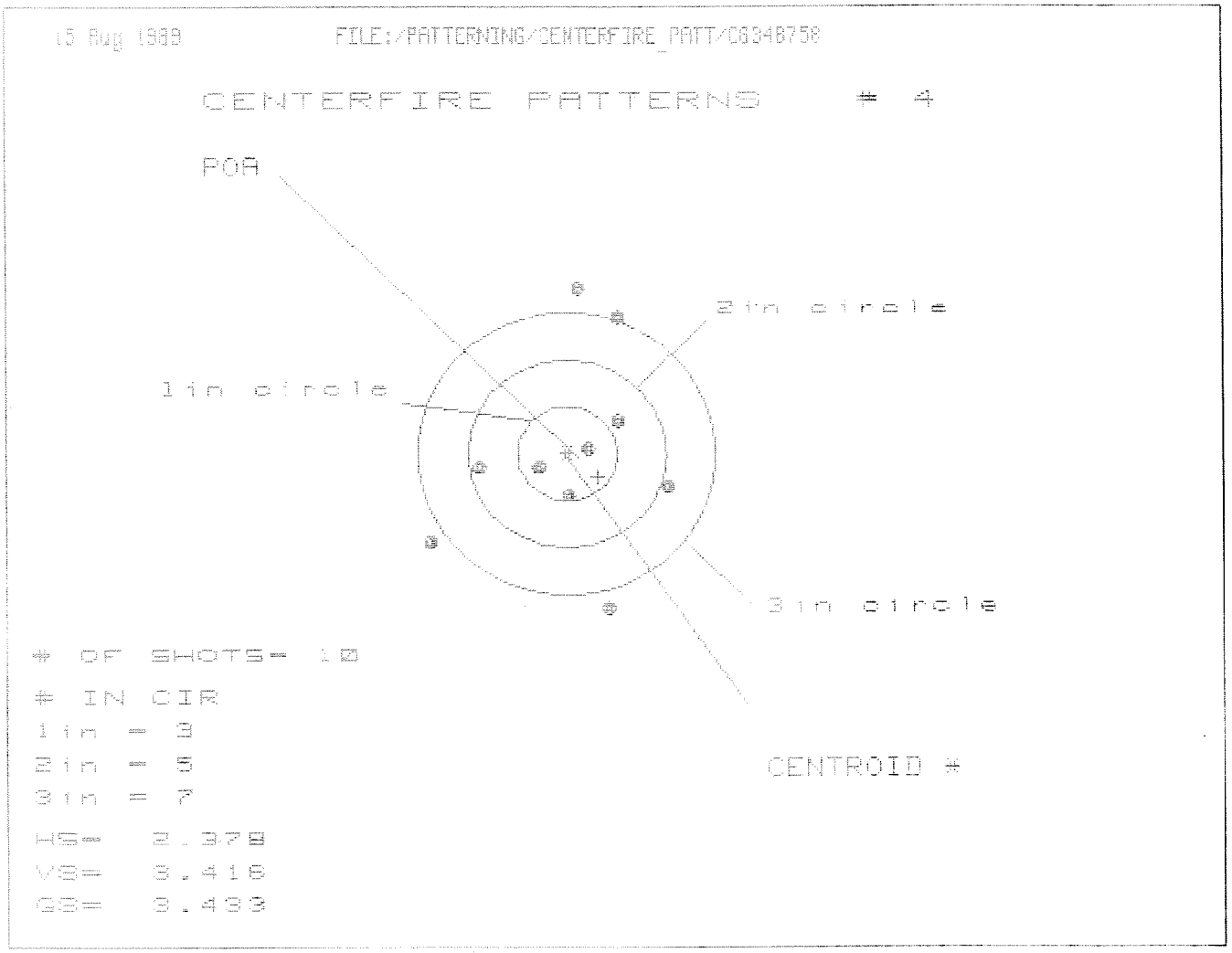
PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.440	1.250	1.266
MINIMUM X	:	-1.712	-1.491	-1.475
MAXIMUM Y	:	1.798	1.667	1.440
MINIMUM Y	:	-1.179	-1.185	-.977
CENTROID X	:	.564	.754	.738
CENTROID Y	:	.089	.220	.012
POA TO CENTROID in.	:	.571	.786	.738
MIN RADIUS	:	.222	.091	.271
MEAN RADIUS	:	1.213	1.068	.979
MAX RADIUS	:	2.079	1.905	1.769
HORIZONTAL SPREAD	:	3.152	2.741	2.741
VERTICAL SPREAD	:	2.977	2.852	2.417
EXTREME SPREAD	:	3.607	3.282	3.124
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		5	



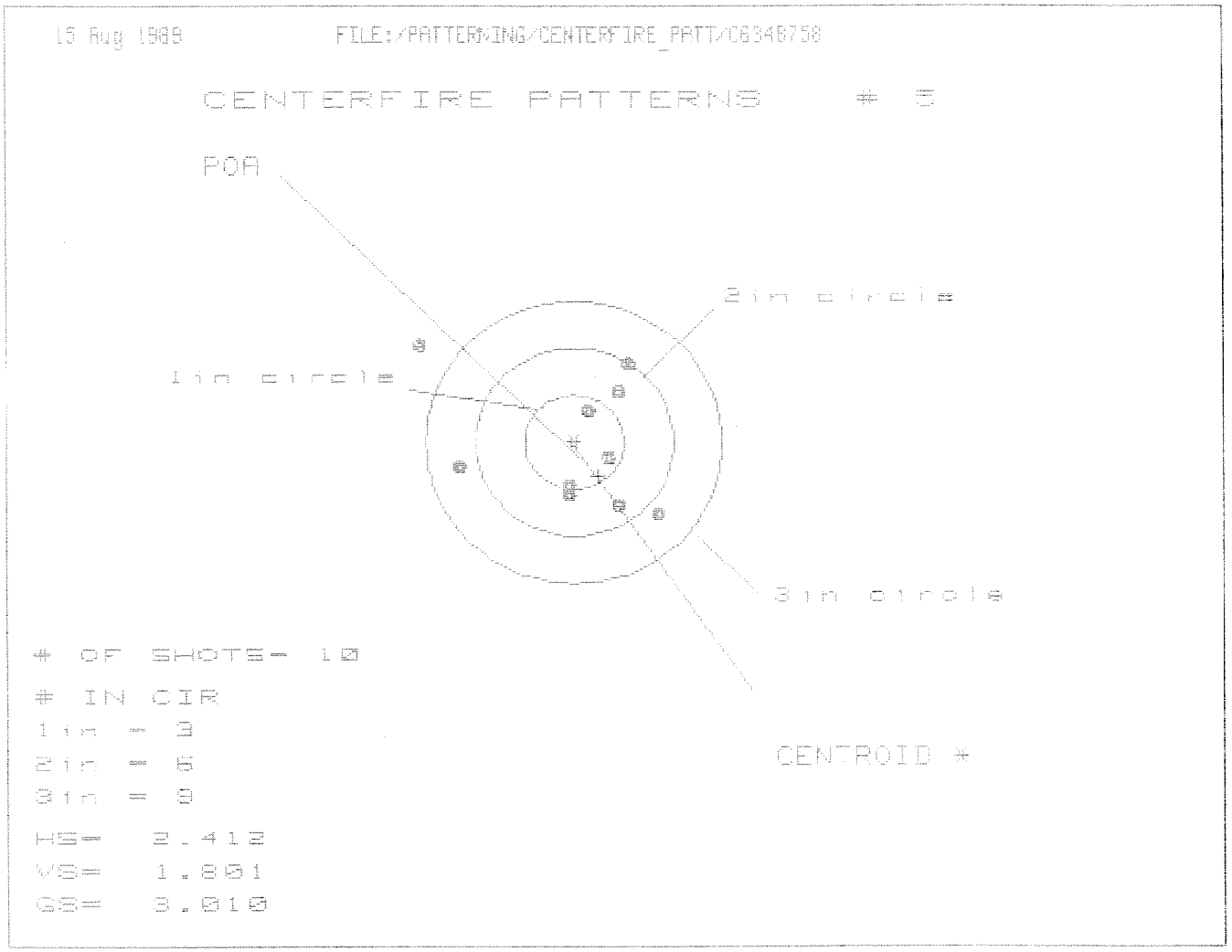
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.184	1.042	.856
MINIMUM X	:	-1.736	-1.494	-1.146
MAXIMUM Y	:	1.032	1.067	1.142
MINIMUM Y	:	-1.057	-1.022	-.947
CENTROID X	:	.383	.141	.327
CENTROID Y	:	-.700	-.735	-.810
POA TO CENTROID in.	:	.798	.748	.873
MIN RADIUS	:	.550	.781	.659
MEAN RADIUS	:	1.266	1.159	1.082
MAX RADIUS	:	2.207	1.609	1.354
HORIZONTAL SPREAD	:	3.920	2.536	2.002
VERTICAL SPREAD	:	2.089	2.089	2.089
EXTREME SPREAD	:	3.927	2.989	2.607
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.434	1.248	.888
MINIMUM X	:	-1.674	-1.583	-1.427
MAXIMUM Y	:	1.120	.992	1.063
MINIMUM Y	:	-1.156	-1.031	-.960
CENTROID X	:	-.614	-.428	-.584
CENTROID Y	:	-.354	-.226	-.297
POA TO CENTROID in.	:	.709	.484	.655
MIN RADIUS	:	.441	.227	.390
MEAN RADIUS	:	1.150	1.004	.975
MAX RADIUS	:	2.034	1.737	1.566
HORIZONTAL SPREAD	:	3.108	2.831	2.315
VERTICAL SPREAD	:	2.276	2.023	2.023
EXTREME SPREAD	:	3.619	3.110	2.698
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.979	.987	1.040
MINIMUM X	:	-1.399	-1.391	-1.338
MAXIMUM Y	:	1.788	1.612	1.433
MINIMUM Y	:	-1.628	-1.429	-.895
CENTROID X	:	-.312	-.320	-.373
CENTROID Y	:	.243	.044	.222
POA TO CENTROID in.	:	.395	.323	.434
MIN RADIUS	:	.204	.260	.267
MEAN RADIUS	:	1.019	.919	.841
MAX RADIUS	:	1.790	1.680	1.610
HORIZONTAL SPREAD	:	2.378	2.378	2.378
VERTICAL SPREAD	:	3.416	3.041	2.329
EXTREME SPREAD	:	3.433	3.041	2.984
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.851	.678	.508
MINIMUM X	:	-1.561	-1.354	-.406
MAXIMUM Y	:	1.081	.976	.963
MINIMUM Y	:	-.720	-.608	-.610
CENTROID X	:	-.243	-.070	.100
CENTROID Y	:	.362	.242	.255
POA TO CENTROID in.	:	.436	.252	.279
MIN RADIUS	:	.346	.179	.040
MEAN RADIUS	:	.856	.689	.594
MAX RADIUS	:	1.898	1.358	.988
HORIZONTAL SPREAD	:	2.412	2.032	.914
VERTICAL SPREAD	:	1.801	1.576	1.576
EXTREME SPREAD	:	3.010	2.093	1.603
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	9		

RECEIVING AND ESTIMATING REPORT

COMMENTS
M-24 SNIPER W/LEUPOLD 10X SCOPE

CUSTOMER ORDER NO.

...ECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	MODEL AND GRADE	ORDER
...29/90	10/29/90		C6348758	700 7.62 NATO	R 90-28388

...SORIES HARD CASE

...: CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:
CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY
09050

...NT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐ CLEAN/TEST	PROM. DATE	ESTIMATED	VIA
					UPS

CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL

CONDITION: ☐ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

...MER'S REQUEST

Repaired per Government Maintenance Letter # 90-6

...FAULT

[signature] 1/4/91

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

RD6925 REV. 7/90

MAINTENANCE REQUEST

For use of this form, see PAM 738-750; the proponent agency is DCSLOG

PAGE NO.	NO. OF PAGES	REQUIREMENT CONTROL SYMBOL	CONTROL NUMBER

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO.
WH09AA	PRO VIDSFG(A)	441-4618

2a. IF INTRANSIT CUSTOMER, ENTER DATA IN BLOCKS 2b. AND 2c.	2b. SAMS-2 UIC	2c. UTILIZATION CODE

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO.

4a. UIC SUPPORT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
		1005-12-423-1361

8. MODEL: M24

9. NOUN: Rifle 7.62mm Sniper

10a. ORG WON	10b. EIC

11. SERIAL NUMBER	12. QTY	13. PD
C634875	000	02

14. MALFUNCTION DESCRIPTION (for DSU/GSU use)

15. FAILURE DETECTED DURING (Select one use √ or X)
[ ] A Scheduled Maintenance [ ] B Handling [ ] C Test [ ] D Normal Op [ ] E Storage [ ] F Inspection [ ] G Flight [ ] H Other [ ] J Calibration

16a. MILES/KILOMETERS (enter √ or x) MI KM	16b. HOURS	16c. ROUNDS

16d. LANDINGS	16e. AUTO-ROTATIONS	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE

19. IN WARRANTY? (enter Y or N)

20. LEVEL OF WORK (Select one - use √ or X)
[ ] O Unit Level [ ] F Intermediate Direct Spt [ ] H Intermediate General Spt [ ] D Depot [ ] I Special Repair Activity

21. BUMPER NO./TAIL NO.	22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)

23. PD AUTHENTICATING SIGNATURE (Payroll Signature)

24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)
MAINTENCE ADVISORY LETTER AND 9/0-6; NO FAULTS NOTED

24a. REMARKS
SN Scope 89-0154

SECTION IV - REPORTABLE DATA

25a. STA	25b. ORD DATE	25c. MIL TIME	25a. STA	25b. ORD DATE	25c. MIL TIME	26. TECHNICAL REFERENCES

SECTION V - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO.	27c. ACT RQD	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MH RMN/PROJ

SECTION VI - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO.	28c. ID	28d. RQD NSN OR PART NUMBER	28e. SFX CD	28f. QTY RQD	28g. QTY ISSUED	28h. NM CS	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. NOUN/ INITIALS

SECTION VII - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

SECTION VIII - ACTION SIGNATURES

34a. SUBMITTED BY	35a. ACCEPTED BY	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY

34b. ORD DATE	35b. STA	35c. ORD DATE	35d. MIL TIME	36b. STA	36c. ORD DATE	36d. MIL TIME	37b. STA	37c. ORD DATE	37d. MIL TIME	38b. STA	38c. ORD DATE	38d. MIL TIME
900926												

DA FORM 5504, APR 87 — DA FORM 5504 (TEST), DEC 85, MAY BE USED — COPY 3

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131872
Verify Repair

Serial: C6348758 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:
Status: Closed 7/30/2007 10:56:10 AM

Address Information

Customer: (Received From)	Return To: (Received From)
Name: A CO 1/10SF BN	A CO 1/10SF BN
Address 1: PANZER KASERNE	PANZER KASERNE
Address 2: APO PO Box:	APO PO Box:
City: WH09A0	WH09A0
State: AE Zip Code: 09107 Country: IT	State: AE Zip Code: 09107 Country: IT

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 7/30/2007 | 12:49 PM | CAPS | NUM | INS | SCRL

start | 4 Micro... | 6 Inter... | RAC0179... | Part Sear... | Arms Ser... | 12:49 PM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348758.__0
FILE DATE AND TIME: 09/27/2007 05:48

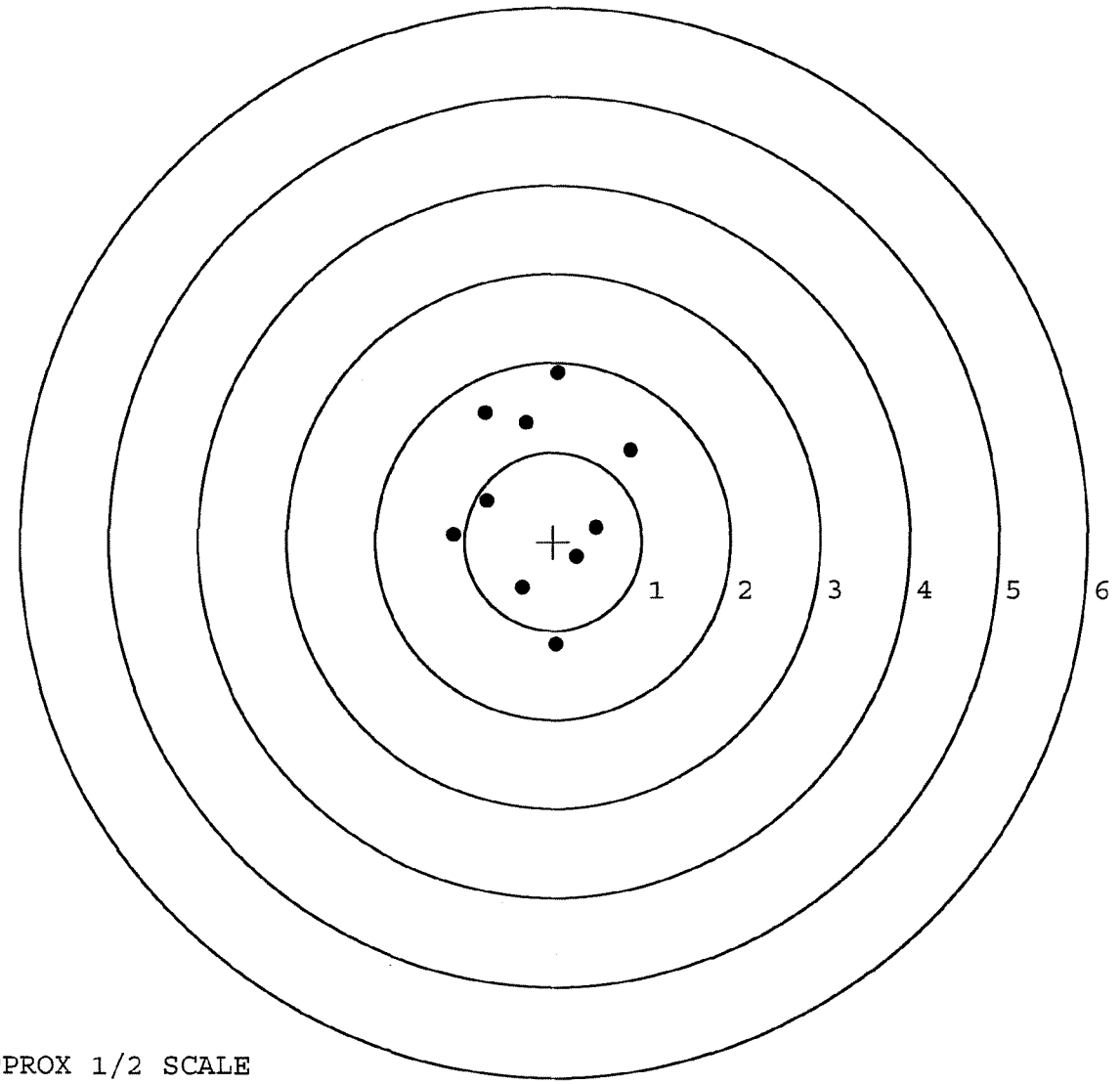
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.083
The Average Y Centroid of the Five Target Set:	0.170
The Average Point of Impact of the Five Target Set:	0.189
The Average Mean Radius of the Five Target Set:	0.832
The Distance from POA to Centroid Target #1:	0.480
The Distance from Centroid Target #2 to Centroid Target #1:	0.253
The Distance from Centroid Target #3 to Centroid Target #1:	0.611
The Distance from Centroid Target #4 to Centroid Target #1:	0.505
The Distance from Centroid Target #5 to Centroid Target #1:	0.392

SERIAL NUMBER: C6348758.__0
TARGET NUMBER: 1
FILE DATE: 09/27/2007
FILE TIME: 05:48

X CENTROID:	-0.161
Y CENTROID:	0.452
POA TO CENTROID:	0.480
HORZ SPREAD:	1.997
VERT SPREAD:	3.049
GROUP SPREAD:	3.049
MIN RADIUS:	0.597
MAX RADIUS:	1.619
MEAN RADIUS:	1.039
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.053	1.893
2:	0.873	1.022
3:	-0.758	0.455
4:	-1.124	0.075
5:	0.476	0.156
6:	0.265	-0.169
7:	-0.350	-0.526
8:	0.032	-1.156
9:	-0.313	1.333
10:	-0.768	1.434

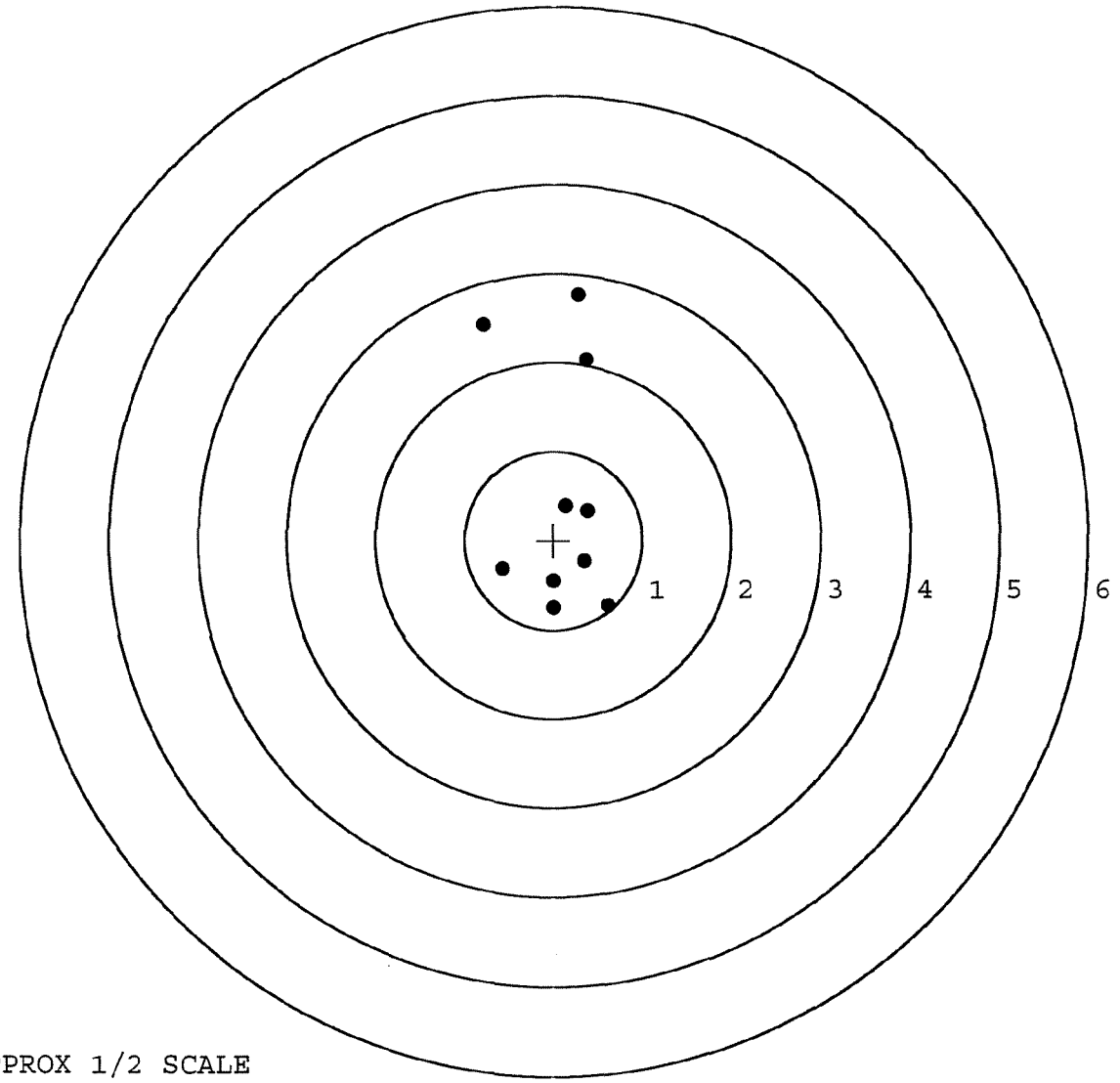


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348758.__0
TARGET NUMBER: 2
FILE DATE: 09/27/2007
FILE TIME: 05:48

X CENTROID:	0.076
Y CENTROID:	0.541
POA TO CENTROID:	0.546
HORZ SPREAD:	1.408
VERT SPREAD:	3.517
GROUP SPREAD:	3.528
MIN RADIUS:	0.171
MAX RADIUS:	2.227
MEAN RADIUS:	1.193
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	3
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	0.616	-0.733
2:	-0.005	-0.759
3:	0.000	-0.458
4:	-0.574	-0.319
5:	0.347	-0.235
6:	0.383	0.331
7:	0.138	0.381
8:	0.367	2.022
9:	-0.792	2.418
10:	0.279	2.758

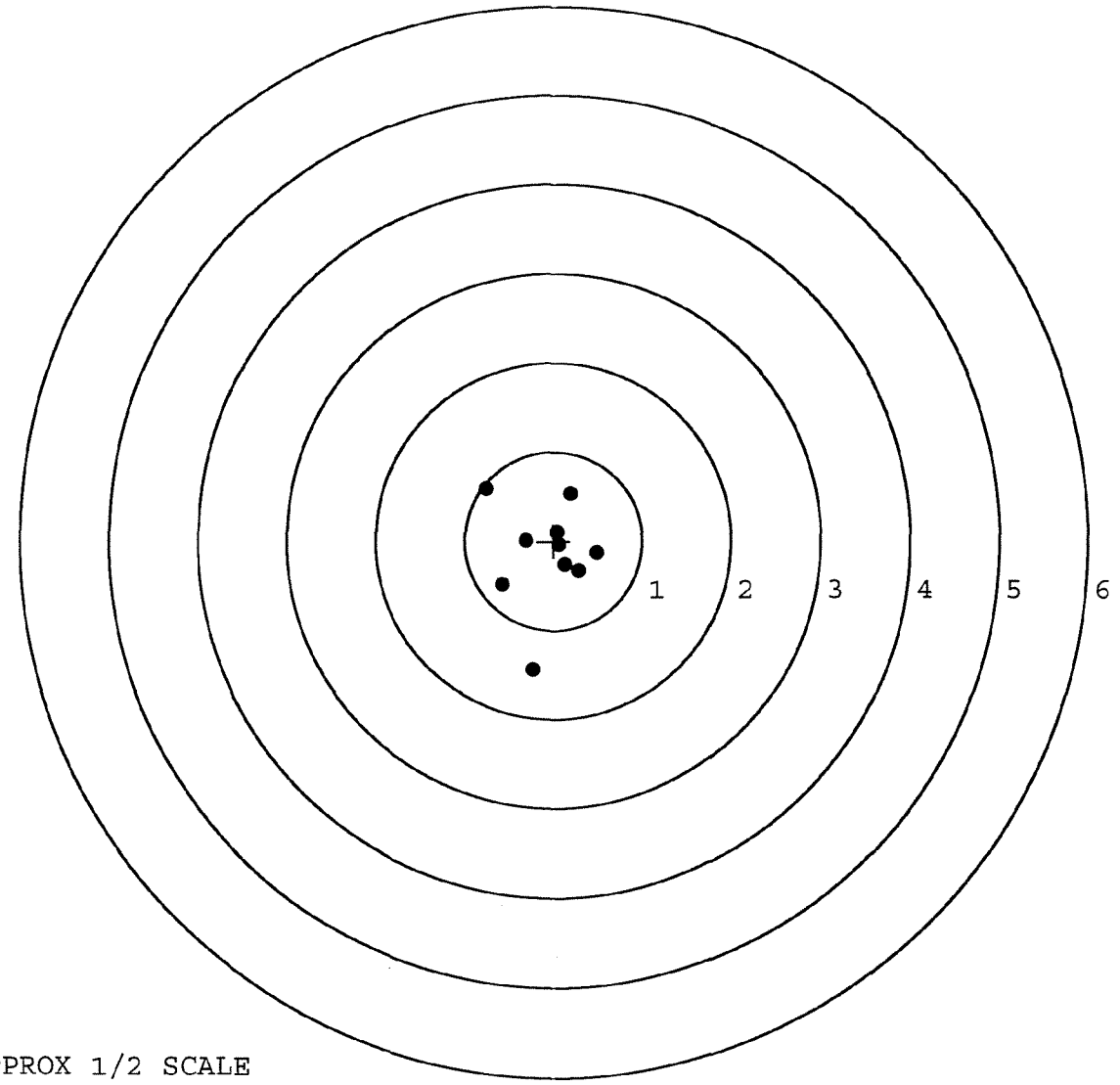


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348758.__0
TARGET NUMBER: 3
FILE DATE: 09/27/2007
FILE TIME: 05:48

X CENTROID:	-0.070
Y CENTROID:	-0.153
POA TO CENTROID:	0.168
HORZ SPREAD:	1.253
VERT SPREAD:	2.034
GROUP SPREAD:	2.101
MIN RADIUS:	0.171
MAX RADIUS:	1.309
MEAN RADIUS:	0.559
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.765	0.583
2:	0.190	0.529
3:	0.488	-0.139
4:	0.282	-0.335
5:	0.131	-0.273
6:	0.042	0.100
7:	-0.311	0.001
8:	-0.578	-0.497
9:	0.064	-0.046
10:	-0.238	-1.451

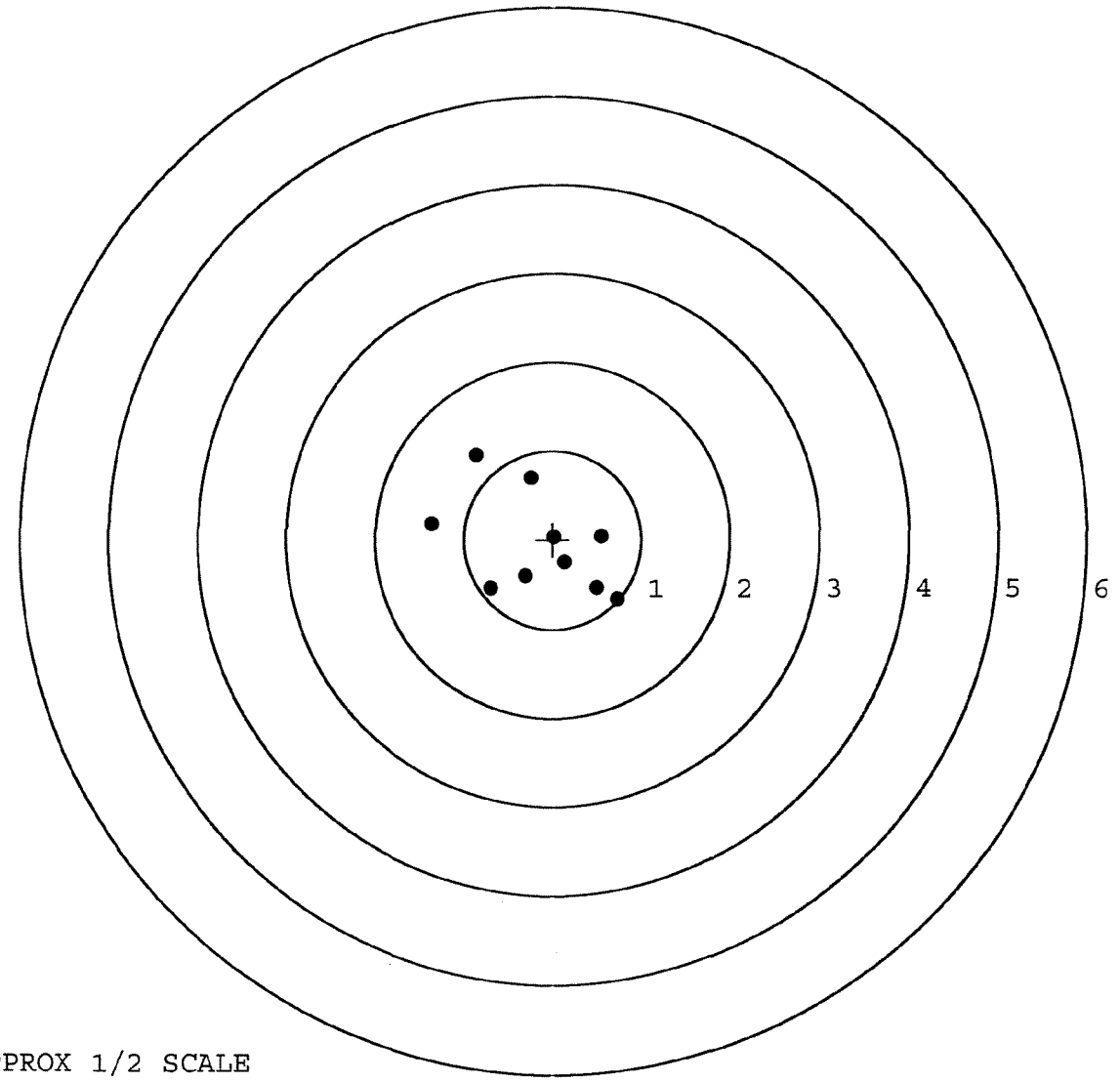


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348758.__0
TARGET NUMBER: 4
FILE DATE: 09/27/2007
FILE TIME: 05:48

X CENTROID:	-0.157
Y CENTROID:	-0.053
POA TO CENTROID:	0.166
HORZ SPREAD:	2.096
VERT SPREAD:	1.619
GROUP SPREAD:	2.260
MIN RADIUS:	0.193
MAX RADIUS:	1.234
MEAN RADIUS:	0.750
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.867	0.950
2:	-1.369	0.176
3:	-0.247	0.699
4:	-0.702	-0.551
5:	0.017	0.030
6:	0.135	-0.254
7:	-0.311	-0.410
8:	0.727	-0.669
9:	0.497	-0.544
10:	0.550	0.039

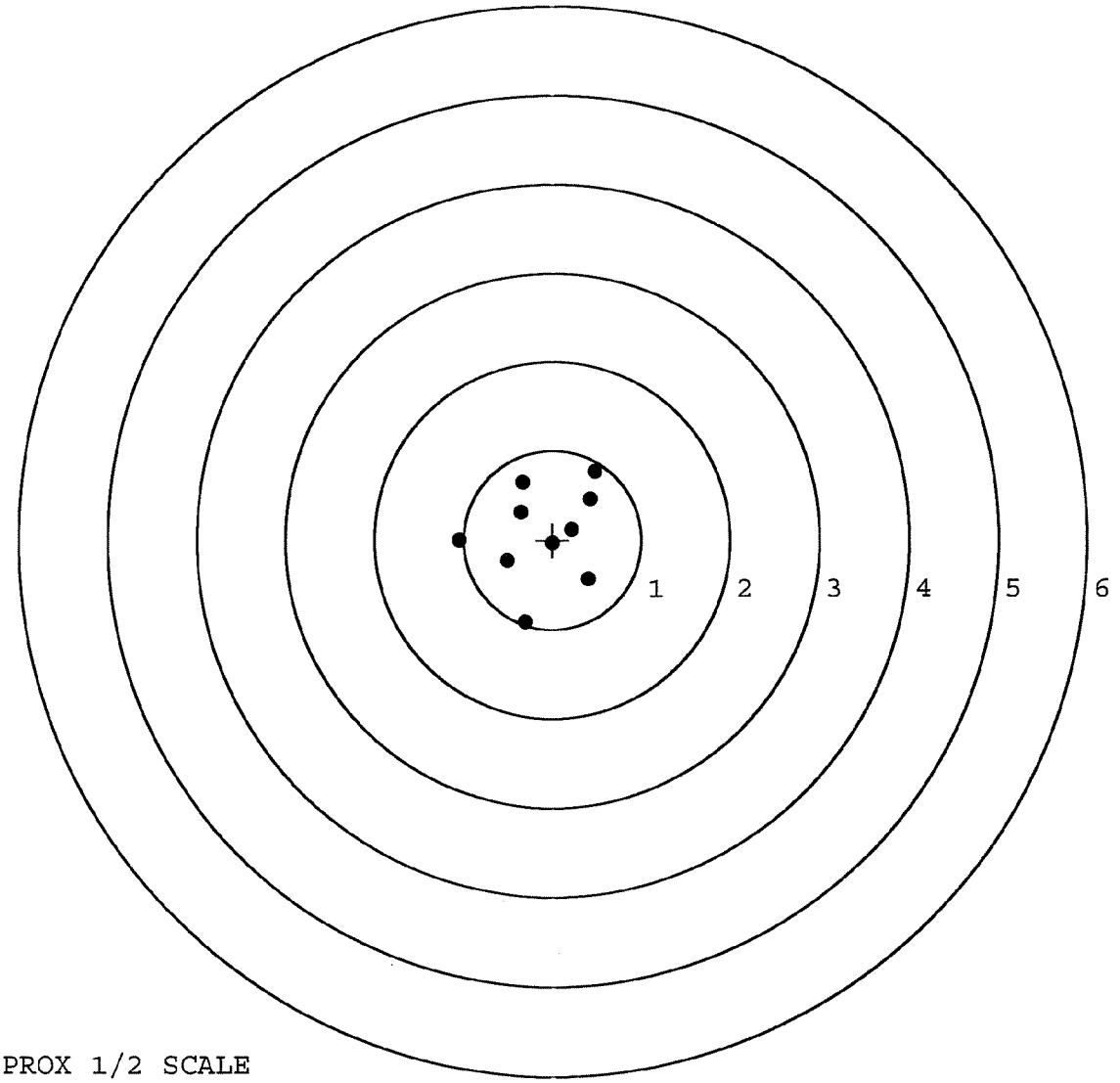


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348758.__0
TARGET NUMBER: 5
FILE DATE: 09/27/2007
FILE TIME: 05:48

X CENTROID:	-0.104
Y CENTROID:	0.064
POA TO CENTROID:	0.122
HORZ SPREAD:	1.525
VERT SPREAD:	1.691
GROUP SPREAD:	1.864
MIN RADIUS:	0.141
MAX RADIUS:	1.010
MEAN RADIUS:	0.619
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.047	-0.010
2:	-0.512	-0.235
3:	-0.307	-0.926
4:	0.401	-0.442
5:	-0.335	0.645
6:	-0.356	0.309
7:	-0.006	-0.038
8:	0.219	0.114
9:	0.425	0.454
10:	0.478	0.765



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 131872

SERIAL NUMBER C6348758

LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		8-27-07	RTC
505	RE-BARREL		9-14-07	RTC
560	ASSEMBLE		9-14-07	RTC
600	PROOF	MAGNA - FLUX SEP 18 2007 OPERATOR NRS	9/14/07	[illegible]
605	CHECK HEADSPACE		9/14/07	[illegible]
610	DIS-ASSEMBLE GUN		9-17-07	TRW
612	MAGNAFLUX		9-18-07	NRS
510	DRILL AND TAP		9-17-07	TRW
615	ROLLMARK CALIBER		9-17-07	CW
618	ROTO-BLAST		9-18-07	KS
620	APPLY COATINGS		9/21/07	RB
625	FINAL ASSEMBLY		9-26-07	RTC
640	FUNCTION TEST AND	(PASS) FAIL	9-26-07	TRW
650	TARGET	(PASS) FAIL	9-26-07	TRW
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9.26.07	BWD
670	FINAL INSPECTION		9/27/07	[illegible]
	A) HEADSPACE	(PASS) FAIL	9/27/07	[illegible]
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.73 2.72 2.73 2.68 2.57	9-27-07	DA
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	4.5 4.0 4.5	9-27-07	DA
	G) SAFETY OFF FORCE (2 LBS MIN)	2.5 2.5 2.5	9-27-07	DA
	I) FIRING PIN INDENT (.020)	.0215 .022 .0225	9-27-07	DA
690	PACK		10-4-07	DA