

C6348764	
MODEL 700™ M24	
Model	SMS™
Action	
Barrel Length	
Capacity	
Order No.	5716
*Includes 1 in chamber.	
Remington	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00093009** Serial: C6348764 Model: M24 SWS Center Fire Caliber: 7.62 NATO Produced: 12/13/1999 Repairman: Status: Closed 2/11/2005 7:24:21 AM

Verify Repair

Address Information

Customer: ☐ Received From: ☒ Return To: ☐ Received From: ☐

Name: DEF DIST DEPOT ANNISTON DEF DIST DEPOT ANNISTON

Address 1: Address 2: PO-Box: PO-Box:

City: ANNISTON ANNISTON

State: AL AL Zip Code: 362014199 362014199 Country: US US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: Fax: Email: Comments:

Received Condition: Good Condition Notes: CSR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search Refresh Close

hag:ej 2/14/2005 9:10 AM CAPS NUM JINS SCPL

start 5 2 3 Arms Service

Serial Number: **C6348764**

Model: **M24 SWS**



RE00093009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348764.___0
FILE DATE AND TIME: 08/31/2005 08:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

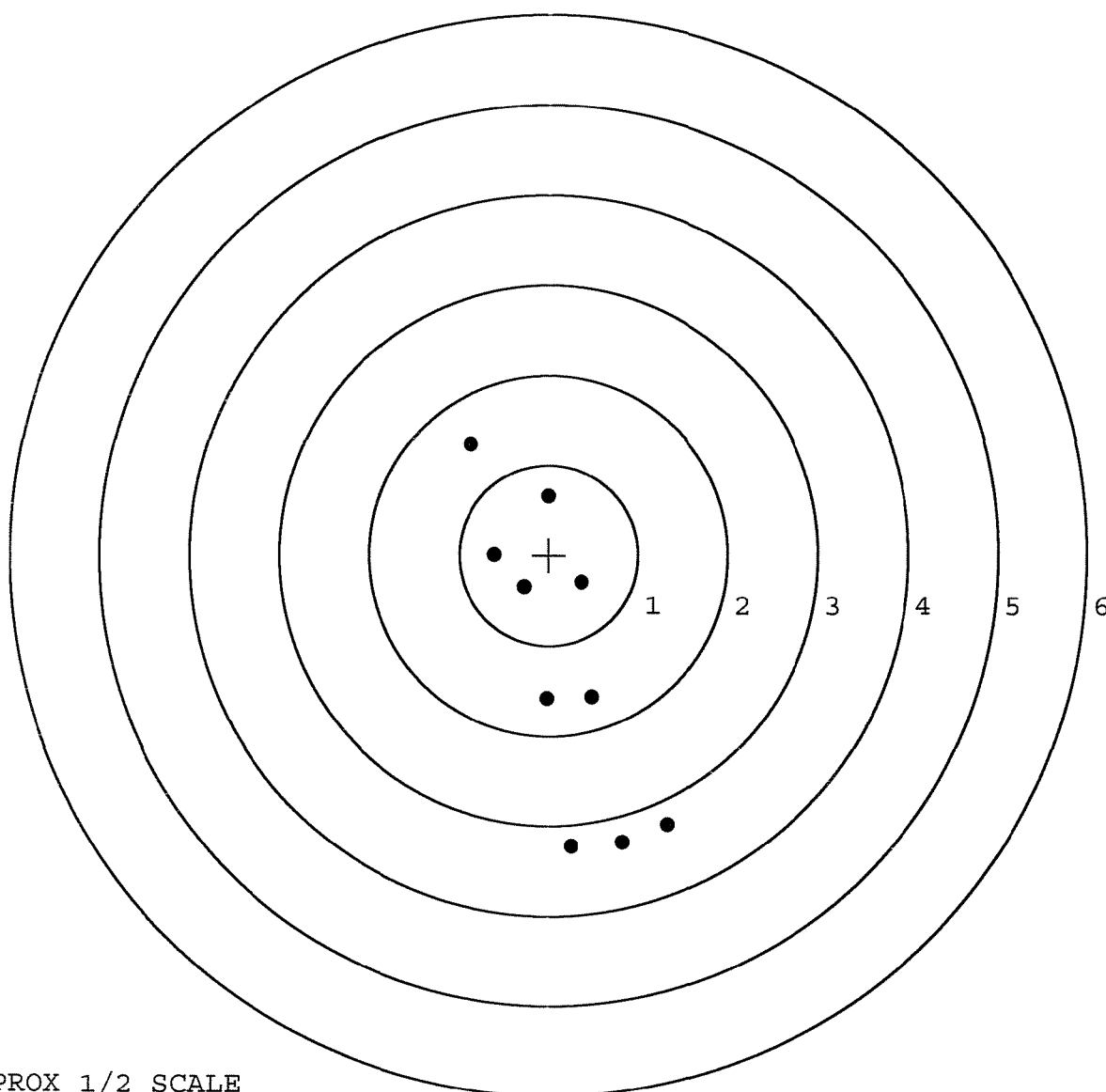
The Average X Centroid of the Five Target Set:	0.176
The Average Y Centroid of the Five Target Set:	-0.339
The Average Point of Impact of the Five Target Set:	0.382
The Average Mean Radius of the Five Target Set:	0.981
The Distance from POA to Centroid Target #1:	1.146
The Distance from Centroid Target #2 to Centroid Target #1:	0.771
The Distance from Centroid Target #3 to Centroid Target #1:	1.058
The Distance from Centroid Target #4 to Centroid Target #1:	1.139
The Distance from Centroid Target #5 to Centroid Target #1:	1.088

BARBER - M24 0063395

SERIAL NUMBER: C6348764. __0
 TARGET NUMBER: 1
 FILE DATE: 08/31/2005
 FILE TIME: 08:01

X CENTROID: 0.150
 Y CENTROID: -1.136
 POA TO CENTROID: 1.146
 HORZ SPREAD: 2.211
 VERT SPREAD: 4.463
 GROUP SPREAD: 4.764
 MIN RADIUS: 0.485
 MAX RADIUS: 2.576
 MEAN RADIUS: 1.499
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.876	1.227
2:	-0.009	0.649
3:	-0.613	-0.001
4:	-0.274	-0.357
5:	0.371	-0.301
6:	-0.022	-1.590
7:	0.489	-1.568
8:	1.335	-2.993
9:	0.838	-3.190
10:	0.261	-3.236



TARGET APPROX 1/2 SCALE

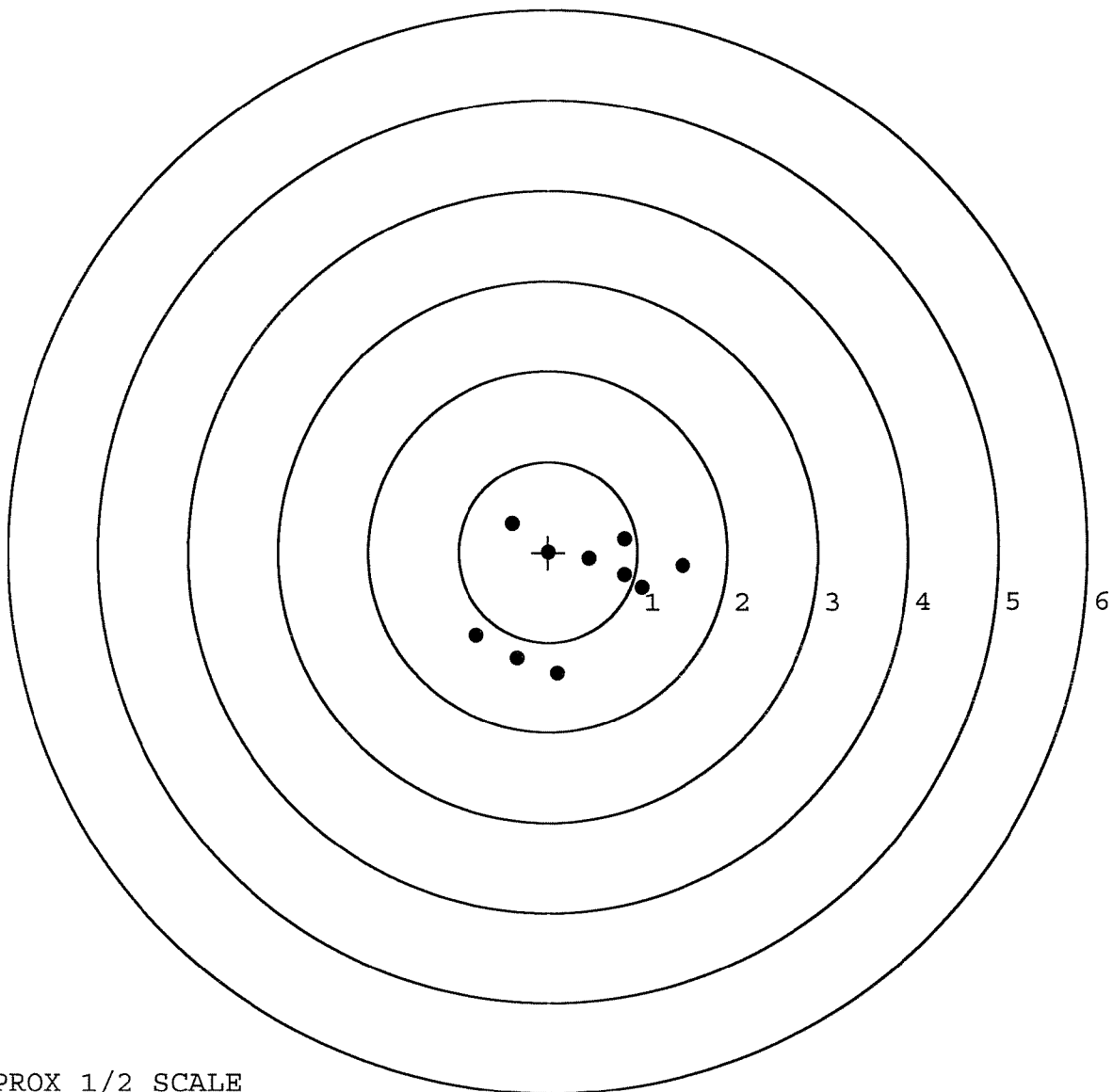
BARBER - M24 0063396

SERIAL NUMBER: C6348764. __0
TARGET NUMBER: 2
FILE DATE: 08/31/2005
FILE TIME: 08:01

X CENTROID: 0.328
Y CENTROID: -0.386
POA TO CENTROID: 0.507
HORZ SPREAD: 2.310
VERT SPREAD: 1.668
GROUP SPREAD: 2.437
MIN RADIUS: 0.346
MAX RADIUS: 1.256
MEAN RADIUS: 0.838

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.001	0.001
2:	-0.402	0.317
3:	0.854	0.147
4:	1.506	-0.153
5:	1.051	-0.393
6:	0.858	-0.247
7:	0.465	-0.069
8:	0.103	-1.351
9:	-0.352	-1.183
10:	-0.804	-0.931



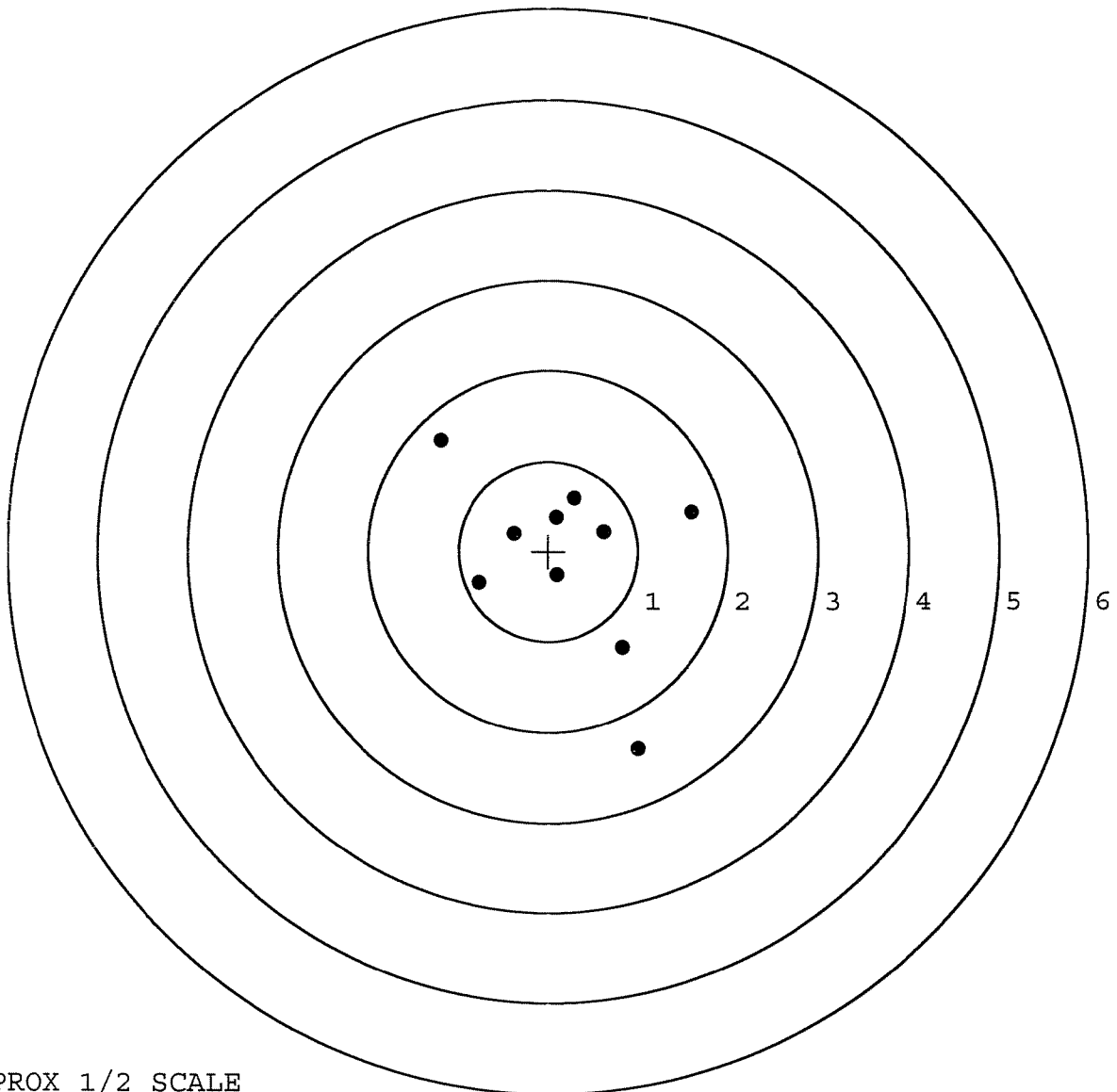
TARGET APPROX 1/2 SCALE

BARBER - M24 0063397

SERIAL NUMBER: C6348764. __0
TARGET NUMBER: 3
FILE DATE: 08/31/2005
FILE TIME: 08:01

X CENTROID: 0.218
Y CENTROID: -0.080
POA TO CENTROID: 0.233
HORZ SPREAD: 2.793
VERT SPREAD: 3.413
GROUP SPREAD: 4.063
MIN RADIUS: 0.219
MAX RADIUS: 2.244
MEAN RADIUS: 1.036
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.594	0.440
2:	0.833	-1.067
3:	0.097	-0.263
4:	0.623	0.217
5:	0.287	0.590
6:	0.089	0.380
7:	-0.380	0.200
8:	-0.767	-0.349
9:	-1.199	1.231
10:	1.006	-2.182



TARGET APPROX 1/2 SCALE

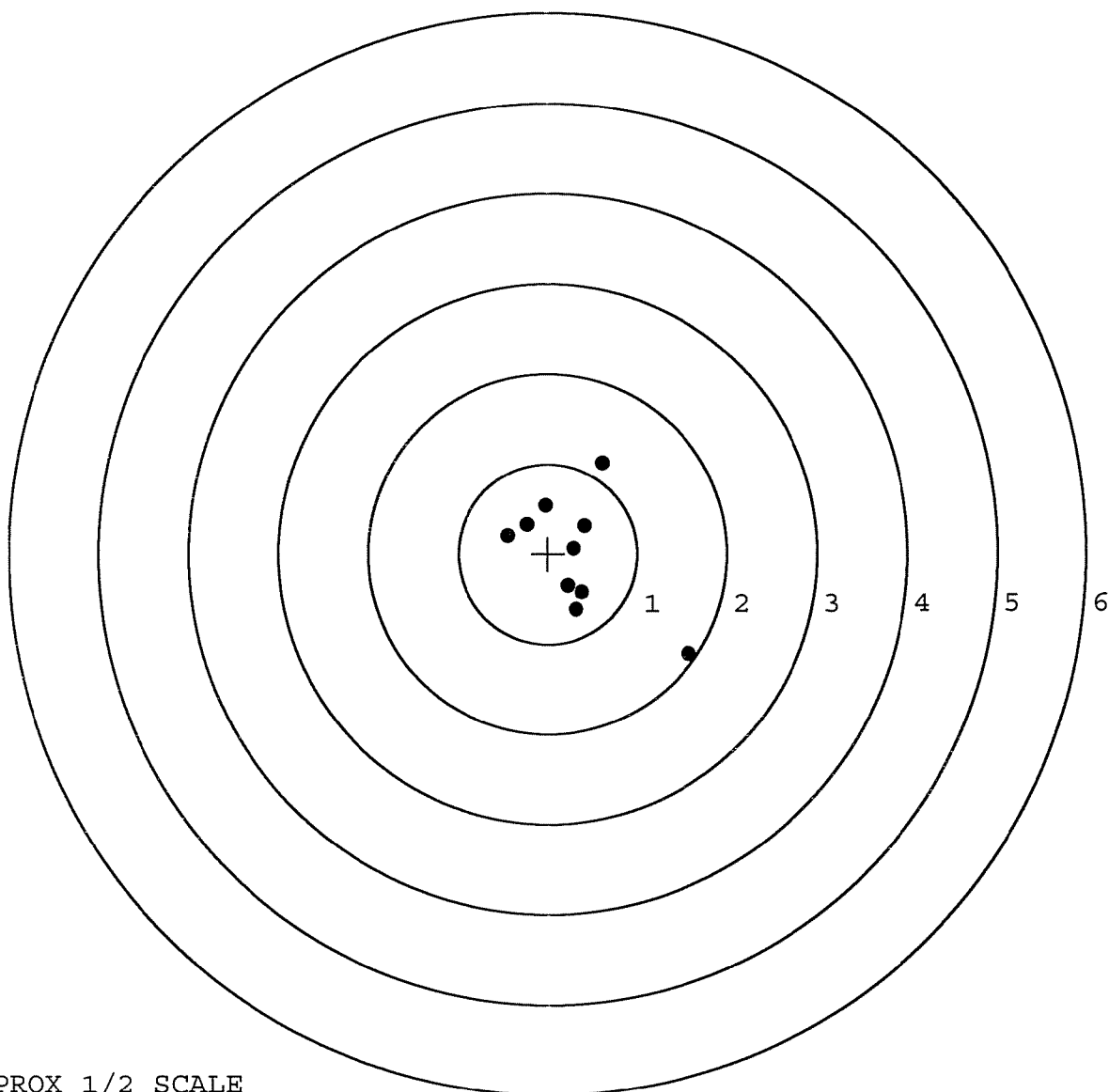
BARBER - M24 0063398

SERIAL NUMBER: C6348764. __0
TARGET NUMBER: 4
FILE DATE: 08/31/2005
FILE TIME: 08:01

X CENTROID: 0.311
Y CENTROID: -0.009
POA TO CENTROID: 0.311
HORZ SPREAD: 2.017
VERT SPREAD: 2.119
GROUP SPREAD: 2.402
MIN RADIUS: 0.070
MAX RADIUS: 1.669
MEAN RADIUS: 0.662

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.418	0.310
2:	0.290	0.058
3:	0.225	-0.360
4:	0.385	-0.432
5:	0.316	-0.625
6:	1.568	-1.107
7:	-0.449	0.197
8:	-0.235	0.325
9:	-0.028	0.535
10:	0.617	1.012



TARGET APPROX 1/2 SCALE

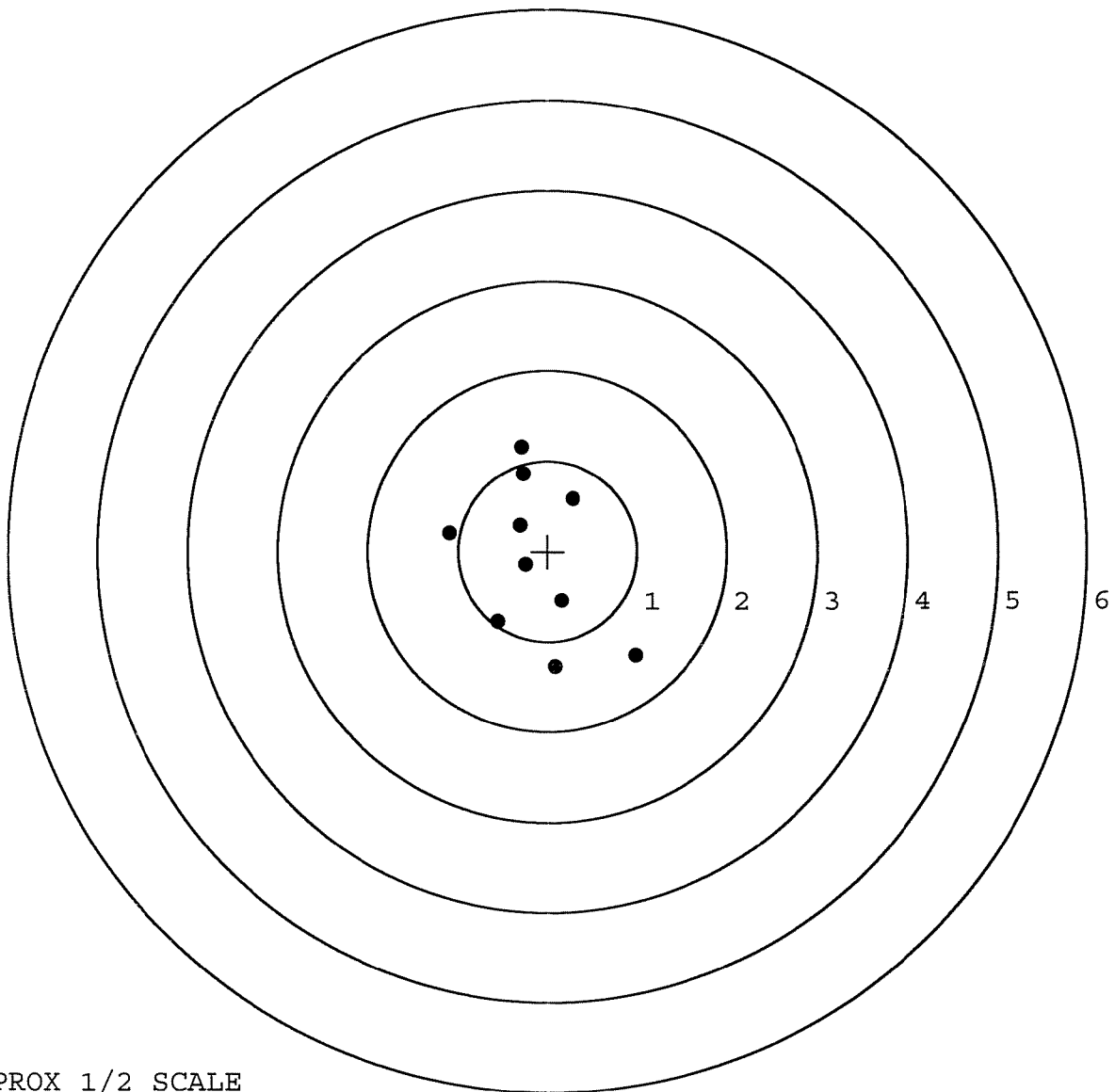
BARBER - M24 0063399

SERIAL NUMBER: C6348764. __0
TARGET NUMBER: 5
FILE DATE: 08/31/2005
FILE TIME: 08:01

X CENTROID: -0.129
Y CENTROID: -0.084
POA TO CENTROID: 0.154
HORZ SPREAD: 2.076
VERT SPREAD: 2.434
GROUP SPREAD: 2.639
MIN RADIUS: 0.138
MAX RADIUS: 1.543
MEAN RADIUS: 0.868

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.299	1.151
2:	-0.280	0.855
3:	0.286	0.586
4:	-0.312	0.287
5:	-1.095	0.205
6:	-0.250	-0.150
7:	-0.559	-0.783
8:	0.157	-0.551
9:	0.086	-1.283
10:	0.981	-1.157



TARGET APPROX 1/2 SCALE

AVERAGE **BARBER M24 0063400**

SERIAL NO. _____

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE 6-27-05

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.46		2.52	
PULL #2	2.58	2.53		2.32	
PULL #3	2.58	2.36		2.34	
PULL #4	2.87	2.53		2.64	
PULL #5	2.84	2.53		2.25	
TOTAL	13.32	12.41		12.07	
AVERAGE	2.66	2.48		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.22		
PULL #2	3.53	3.02		
PULL #3	3.45	3.06		
PULL #4	3.42	3.04		
PULL #5	3.23	3.07		
TOTAL	17.05	15.41		
AVERAGE	3.41	3.08		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.36	4.43		4.56
PULL #2	4.45	4.38		4.27
PULL #3	4.47	4.45		4.23
PULL #4	4.11	4.21		4.26
PULL #5	4.18	4.12		4.26
TOTAL	21.57	21.59		21.58
AVERAGE	4.31	4.31		4.31

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	93009		
SERIAL NUMBER	C6348764		
LOG-IN DATE	2-3-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-18-05	RTZ
560 A	RE-BARREL	8-23-05	RTZ
B	DRILL AND TAP	8-24-05	RTZ
575	ASSEMBLE	8-25-05	TRW
600	PROOF	8-24-05	AC
605	CHECK HEADSPACE	8-24-05	AC
610	DIS-ASSEMBLE GUN	8-25-05	RTZ
612	MAGNAFLUX	8/25/05	unint
615	ROLLMARK CALIBER	8-25-05	CW
618	ROTO-BLAST	8-26-05	JB
620	APPLY COATINGS	8/29/05	RB
625 A	FINAL ASSEMBLY	8-30-05	RTZ
B	TRIGGER PULL TEST	9-1-05	AC
C	SAFETY "ON" FORCE	9-1-05	AC
D	SAFETY "OFF" FORCE	9-1-05	AC
E	FIRING PIN INDENT	9-1-05	AC
640	TARGET	8-31-05	TRW
655	FINAL INSPECT	9-1-05	AC
660	PACK	9-12-05	DA
		SHIP DATE	
		QAR INSPECTION DATE	

GUN SERIAL # C6348764

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 26	89	RW
600	Proof	9 26	89	RW
607	Check Headspace	9 26	89	RW
610	Dis-assemble Gun	9 26	89	RW
612	Magnaflux Barrel Action	REJECTED-9/19/89		KCR
	Magnaflux Bolt	9/29/89		KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0063403

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace			
	B) Trigger Pull			
	C) Function			
660	Pack			

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6348764

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10-9	89	RW
600	Proof	10-9	89	AK
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	Magnaflux Barrel Action	REJECTED	11/2/89	KCR
	Magnaflux Bolt		11/2/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0063405

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace			
	B) Trigger Pull			
	C) Function			
660	Pack			

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348764

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	11-2	89	RW
600	Proof	11-2	89	K
607	Check Headspace	11-2	89	RW
610	Dis-assemble Gun	11-2	89	RW
612	Magnaflux Barrel Action	11-9-89		KER
	Magnaflux Bolt	11-9-89		KER
615	Rollmark Caliber			
17	Drill and Tap Sight Holes	11 9	89	LB
618	Polish Barrel <i>Rob</i>	11 9	89	BT
620	Apply Coatings (Barrel Action)		11-17-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		11/27/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/27/89	RW
	C) Inspect Ejector Hole for Chamfer		11/27/89	RW
	D) Oil Firing Pin Ass'y		11/27/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		6 Dec 89	LB

BARBER - M24 0063407

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	4	4	4	6 Dec 89	JD
	G) Safety Off Force	3	3	3	6 Dec 89	JD
	H) Trigger Pull Test & Retainability				6 Dec 89	JD
	I) Firing Pin Indent	.0205	.021	.0215	6 Dec 89	JD
	J) Assemble Stock				12/7/89	RW
	K) Assemble Swivel Studs				8 Dec 89	JD
	L) Attach Front and Rear Sight Assemblies				12/7/89	RW
	M) Iron Sight Alignment				12/7/89	RW
	N) Detach Front & Rear Sights & place in numbered container				12/7/89	RW
	O) Attach Scope to Rifle				7 Dec 89	JD
	P) Detach & Attach Scope 20 Times				7 Dec 89	JD
640	Gallery Target & Test				12-7-89	DH
	A) Time				12-7-89	DH
	B) Malfunctions				12-7-89	DH
	C) Pierced Primers				12-7-89	DH
	D) Optical Clarity of Scope				12-7-89	DH
645	Inspect for Live Ammo				12-7-89	DH
655	Final Inspection					
	A) Headspace				8 Dec 89	JD
	B) Trigger Pull	2.41	2.77	2.69	8 Dec 89	JD
	C) Function				8 Dec 89	JD
660	Pack				15 Dec 89	JD

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C634 8764DATE 3-12-98TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.37	2.26		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.26	2.32	2.23		
PULL #3	2.26	2.23	2.60		
PULL #4	2.51	2.23	2.54		
PULL #5	2.44	2.20	2.58		
TOTAL	12.06	11.35	12.21		
AVG.	2.412	2.27	2.442		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.38		
PULL #2	3.27	3.30		
PULL #3	3.23	3.34		
PULL #4	3.23	3.25		
PULL #5	3.17	3.30		
TOTAL	16.03	16.57		
AVG.	3.206	3.314		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.50	4.39		4.42
PULL #2	4.34	4.39		4.41
PULL #3	4.35	4.42		4.40
PULL #4	4.35	4.40		4.39
PULL #5	4.35	4.40		4.44
TOTAL	21.89	22.00		22.06
AVG.	4.378	4.4		4.412

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348764
7 Dec 1989

CENTROIDAL DISTANCES

0 TO	1	.297357
1 TO	2	.42283
1 TO	3	.218215
1 TO	4	.137899
1 TO	5	.140616

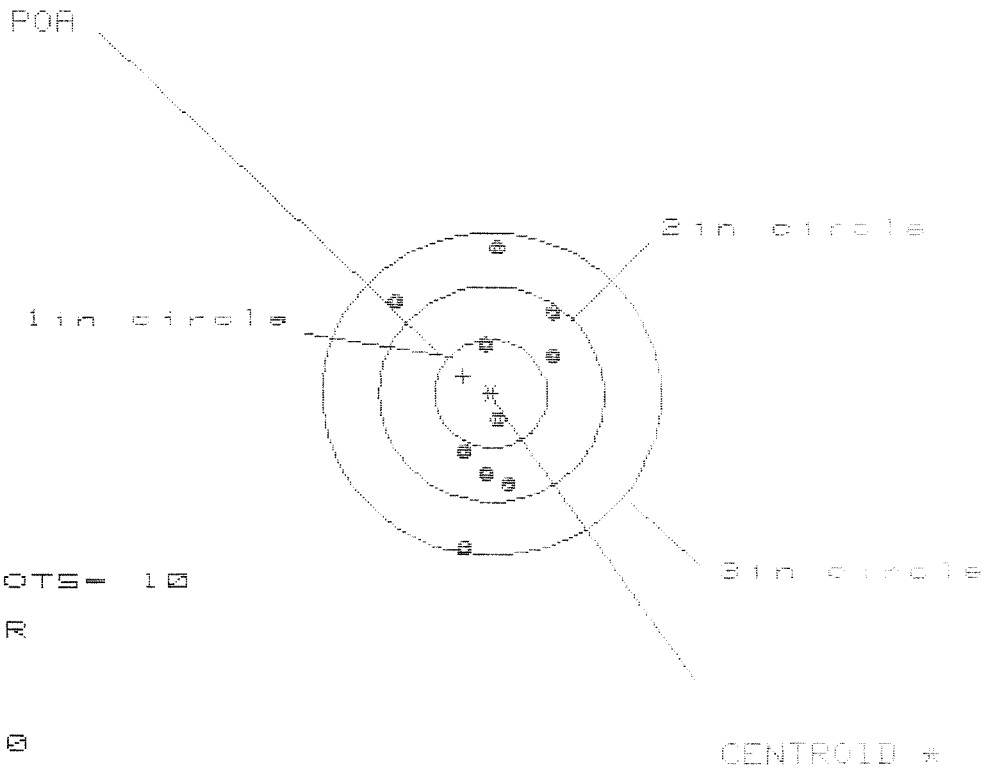
45 (----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1152
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.098
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .152008
THE AMR FOR THIS RIFLE IS: .9192

7 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08346784

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.412

VS= 2.761

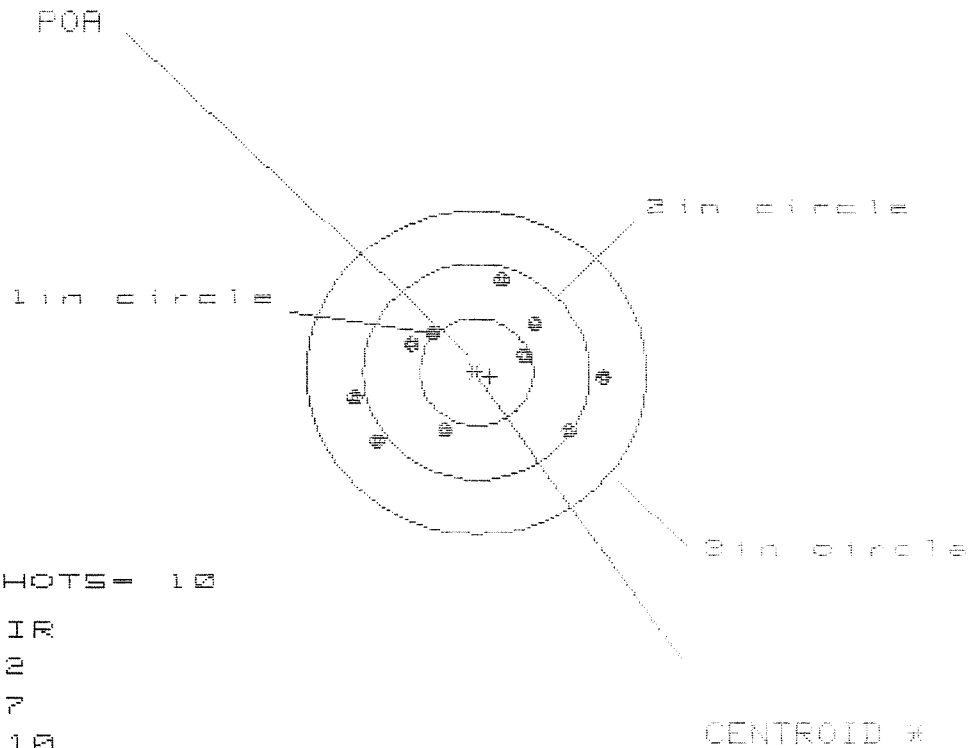
GS= 2.782

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.581	.549	.552
MINIMUM X	:	-.831	-.863	-.859
MAXIMUM Y	:	1.364	1.269	.873
MINIMUM Y	:	-1.397	-1.022	-.871
CENTROID X	:	.250	.282	.278
CENTROID Y	:	-.161	-.066	-.157
POA TO CENTROID in.	:	.298	.282	.320
MIN RADIUS	:	.277	.280	.277
MEAN RADIUS	:	.853	.787	.716
MAX RADIUS	:	1.425	1.269	1.225
HORIZONTAL SPREAD	:	1.412	1.412	1.412
VERTICAL SPREAD	:	2.761	2.231	1.744
EXTREME SPREAD	:	2.782	2.234	2.016
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	7		
NUMBER IN THREE INCH CIRCLE	=	10		

7 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08348754

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 2.257

VS= 1.540

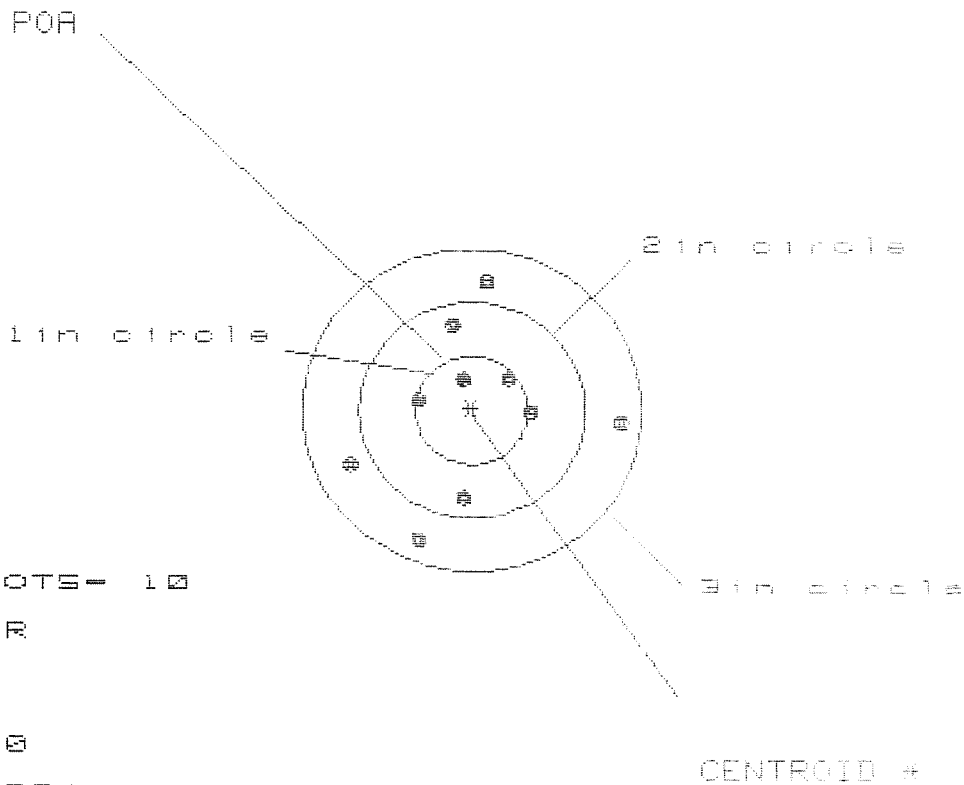
GS= 2.262

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.163	.948	.827
MINIMUM X	:	-1.094	-.964	-.838
MAXIMUM Y	:	.860	.852	.821
MINIMUM Y	:	-.680	-.688	-.719
CENTROID X	:	-.122	-.251	-.130
CENTROID Y	:	.040	.048	.079
POA TO CENTROID in.	:	.128	.255	.152
MIN RADIUS	:	.430	.382	.422
MEAN RADIUS	:	.803	.750	.713
MAX RADIUS	:	1.166	1.096	1.104
HORIZONTAL SPREAD	:	2.257	1.912	1.665
VERTICAL SPREAD	:	1.540	1.540	1.540
EXTREME SPREAD	:	2.262	1.937	1.884
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

7 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/083487B4

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

HS= 2.394

VS= 2.308

GS= 2.439

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.312	.660	.624
MINIMUM X	:	-1.082	-.936	-.972
MAXIMUM Y	:	1.144	1.137	.990
MINIMUM Y	:	-1.164	-1.171	-.974
CENTROID X	:	.077	-.069	-.033
CENTROID Y	:	-.294	-.287	-.141
POA TO CENTROID in.	:	.303	.295	.144
MIN RADIUS	:	.323	.299	.151
MEAN RADIUS	:	.831	.770	.683
MAX RADIUS	:	1.314	1.206	1.187
HORIZONTAL SPREAD	:	2.394	1.596	1.596
VERTICAL SPREAD	:	2.308	2.308	1.964
EXTREME SPREAD	:	2.439	2.382	2.078
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	10		

7 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348764

CENTERFIRE PATTERNS

4

POR

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.481

VS= 2.906

GS= 3.044

CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.845	.916	.721
MINIMUM X	:	-1.637	-1.565	-1.515
MAXIMUM Y	:	1.298	1.120	1.112
MINIMUM Y	:	-1.608	-1.410	-1.418
CENTROID X	:	.204	.132	.327
CENTROID Y	:	-.031	.147	.155
POR TO CENTROID in.	:	.206	.198	.362
MIN RADIUS	:	.093	.110	.157
MEAN RADIUS	:	1.100	1.003	.927
MAX RADIUS	:	1.732	1.682	1.590
HORIZONTAL SPREAD	:	2.481	2.481	1.236
VERTICAL SPREAD	:	2.906	2.530	2.530
EXTREME SPREAD	:	3.044	2.825	2.751
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

7 Dec 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06340784

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

OF SHOTS = 10

IN CIR

1in = 1

2in = 6

3in = 9

HS = 2.958

VS = 1.422

GS = 2.990

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.225	1.033	.834
MINIMUM X	:	-1.733	-1.592	-1.567
MAXIMUM Y	:	.868	.875	.852
MINIMUM Y	:	-.554	-.547	-.570
CENTROID X	:	.172	.364	.563
CENTROID Y	:	-.044	-.051	-.028
POA TO CENTROID in.	:	.177	.368	.564
MIN RADIUS	:	.412	.277	.212
MEAN RADIUS	:	1.009	.872	.723
MAX RADIUS	:	1.734	1.603	1.572
HORIZONTAL SPREAD	:	2.958	2.625	2.461
VERTICAL SPREAD	:	1.422	1.422	1.422
EXTREME SPREAD	:	2.990	2.631	2.456
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

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