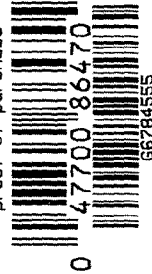


G-6784555

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



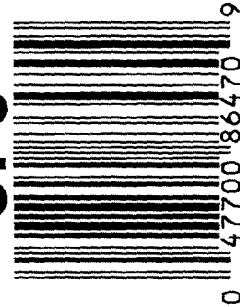
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784555

UPC



BM FORM

GUN SERIAL #

G 6784555

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	KIC
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BH
490	MAGNAFLUX BOLT		9-10-08	MR
500	ROLLMARK CALIBER		9-10-08	RT
520	GOFF BLAST BBL / REC		9-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

SEP 10 2008

OPERATOR

BH

F004 REV 5/2006

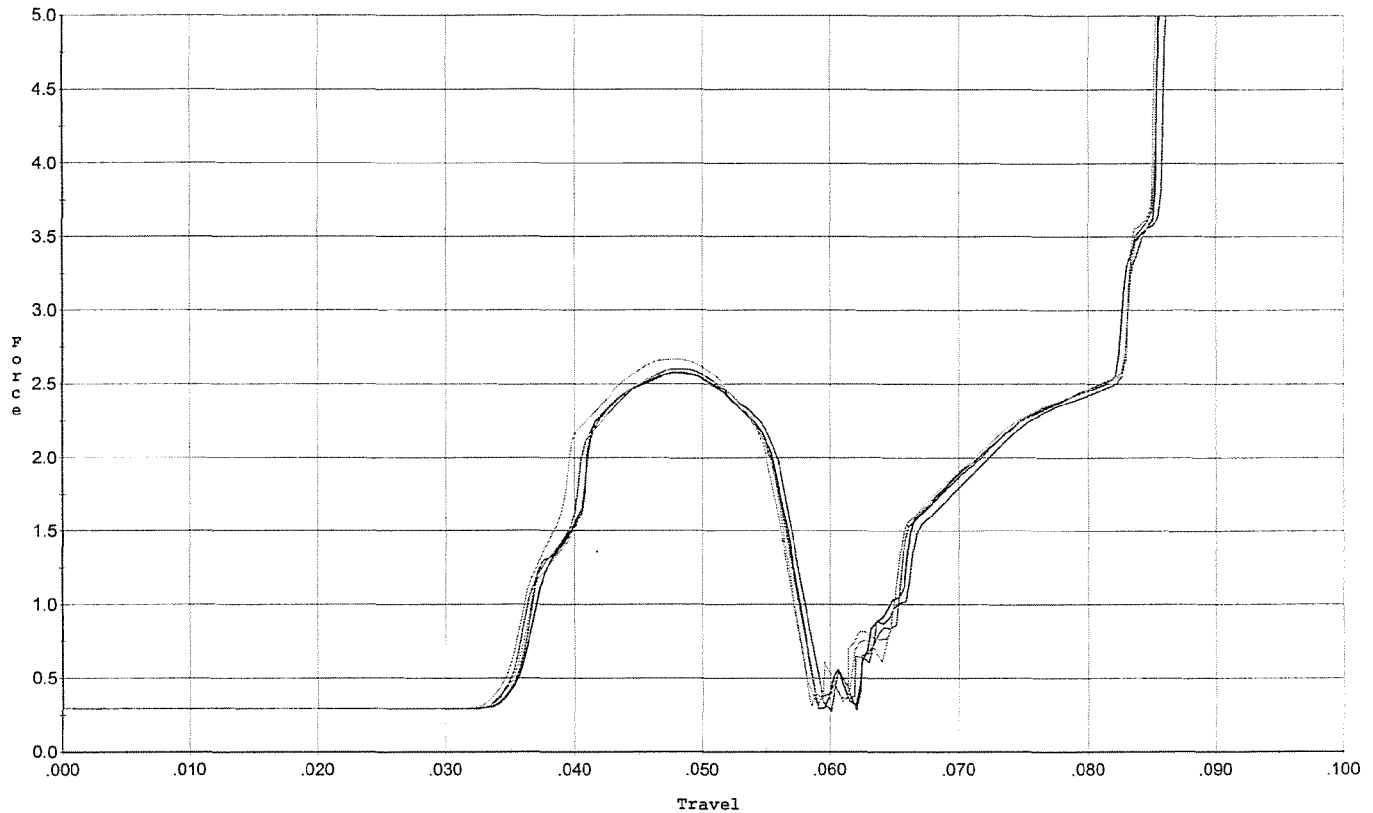
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-16-08	BSW
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.27</u> <u>2.12</u> <u>2.08</u> <u>2.69</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



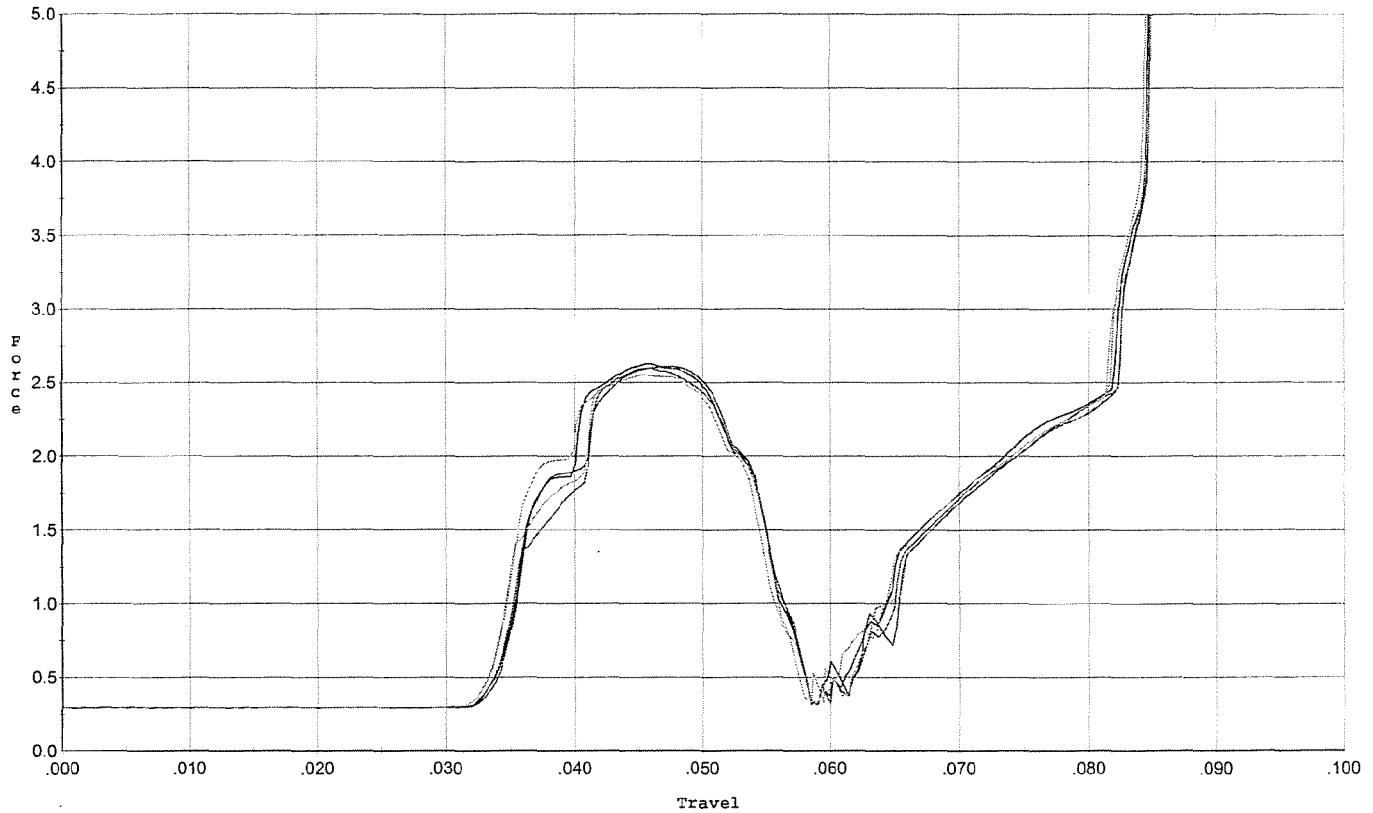
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.056	0.035	0.036	0.054		Set Trigger
2	2.574	0.057	0.036	0.035	0.054		Set Trigger
3	2.600	0.057	0.035	0.035	0.055		Set Trigger
4	2.593	0.056	0.035	0.036	0.053		Set Trigger
5	2.668	0.056	0.035	0.035	0.056		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



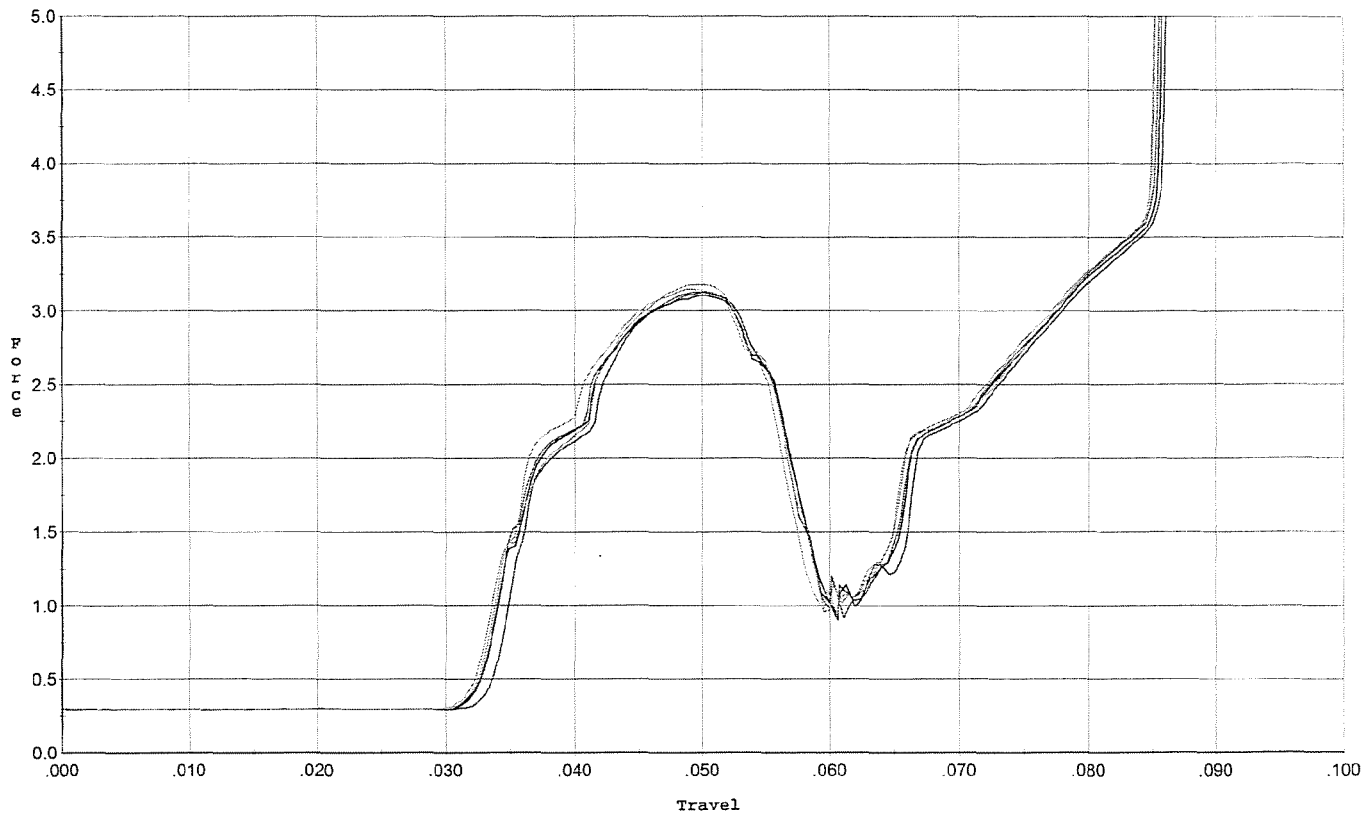
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.054	0.034	0.036	0.053		Set Trigger
2	2.626	0.054	0.033	0.036	0.054		Set Trigger
3	2.599	0.054	0.033	0.036	0.052		Set Trigger
4	2.599	0.054	0.033	0.035	0.055		Set Trigger
5	2.551	0.054	0.033	0.035	0.052		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



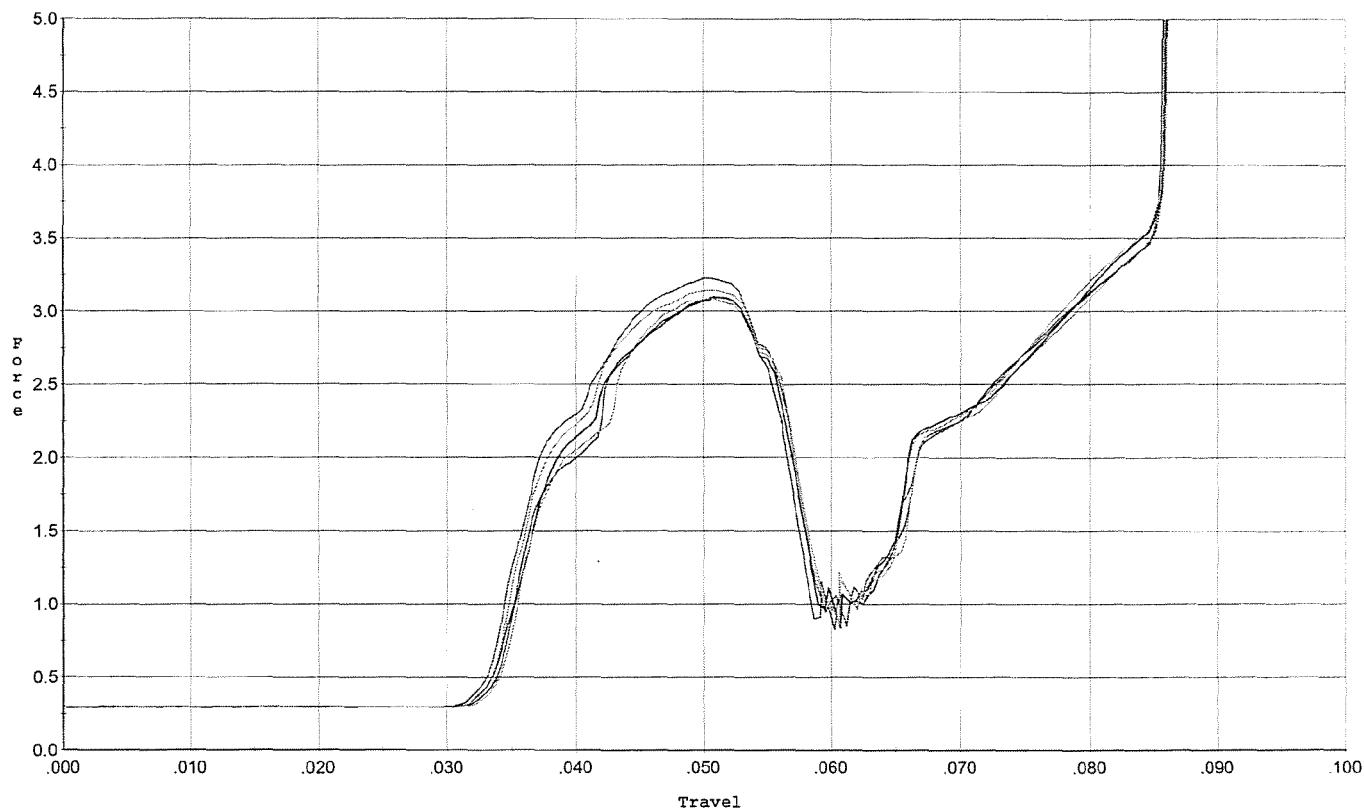
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.057	0.033	0.035	0.067		Set Trigger
2	3.104	0.056	0.033	0.034	0.067		Set Trigger
3	3.127	0.056	0.033	0.034	0.067		Set Trigger
4	3.146	0.056	0.032	0.034	0.069		Set Trigger
5	3.178	0.055	0.033	0.034	0.066		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



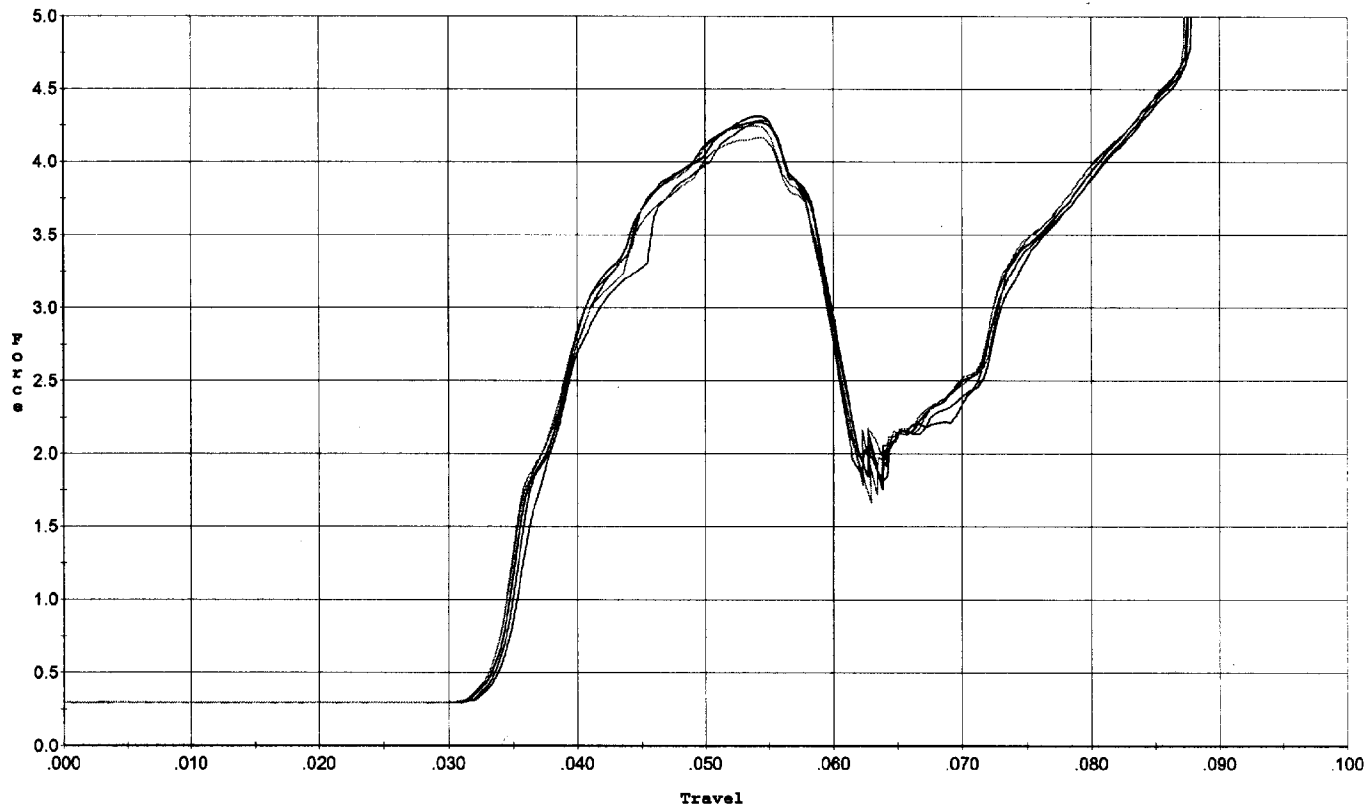
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.056	0.034	0.035	0.064		Set Trigger
2	3.099	0.057	0.034	0.034	0.066		Set Trigger
3	3.227	0.056	0.033	0.034	0.069		Set Trigger
4	3.142	0.056	0.034	0.035	0.068		Set Trigger
5	3.085	0.056	0.034	0.035	0.065		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



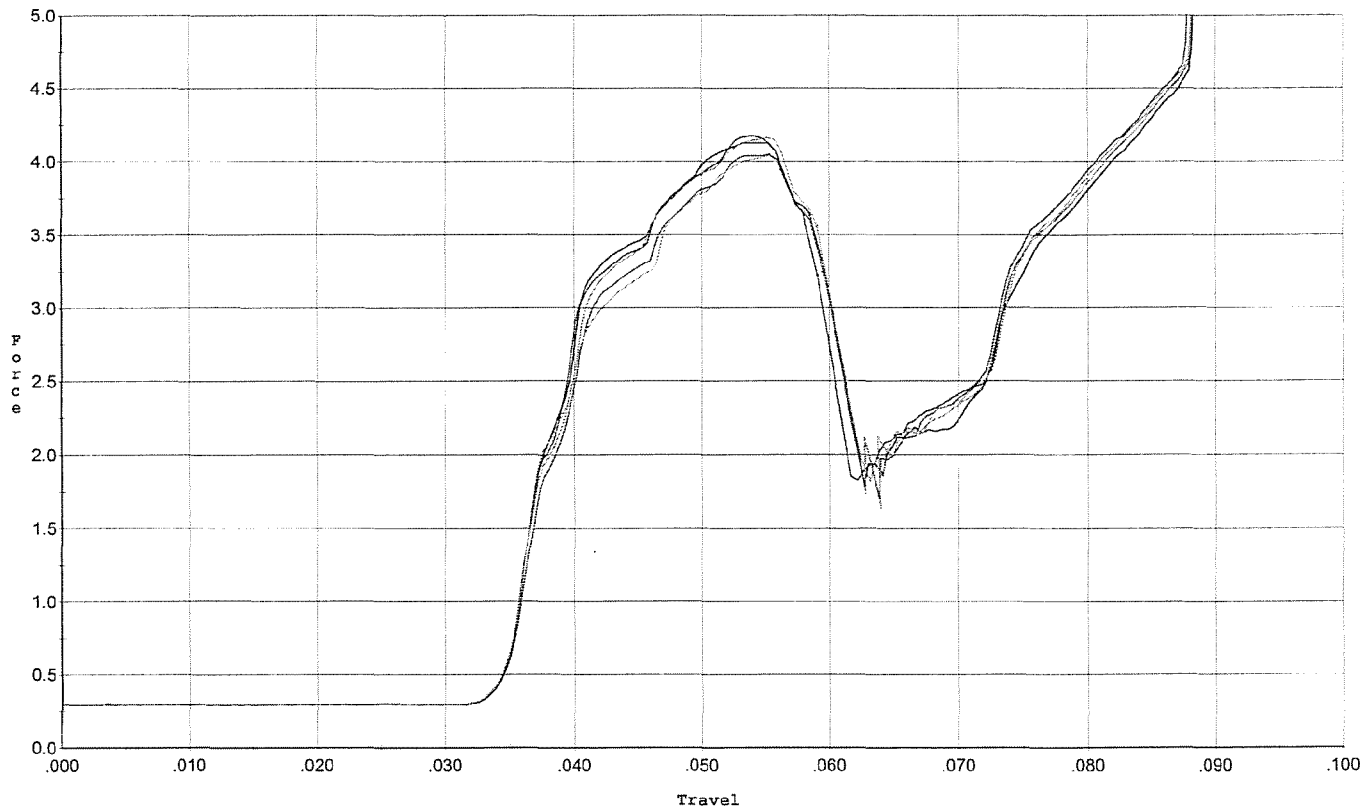
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.060	0.034	0.032	0.096		Set Trigger
2	4.315	0.058	0.033	0.032	0.094		Set Trigger
3	4.268	0.059	0.034	0.032	0.092		Set Trigger
4	4.245	0.059	0.033	0.032	0.095		Set Trigger
5	4.164	0.059	0.033	0.032	0.093		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



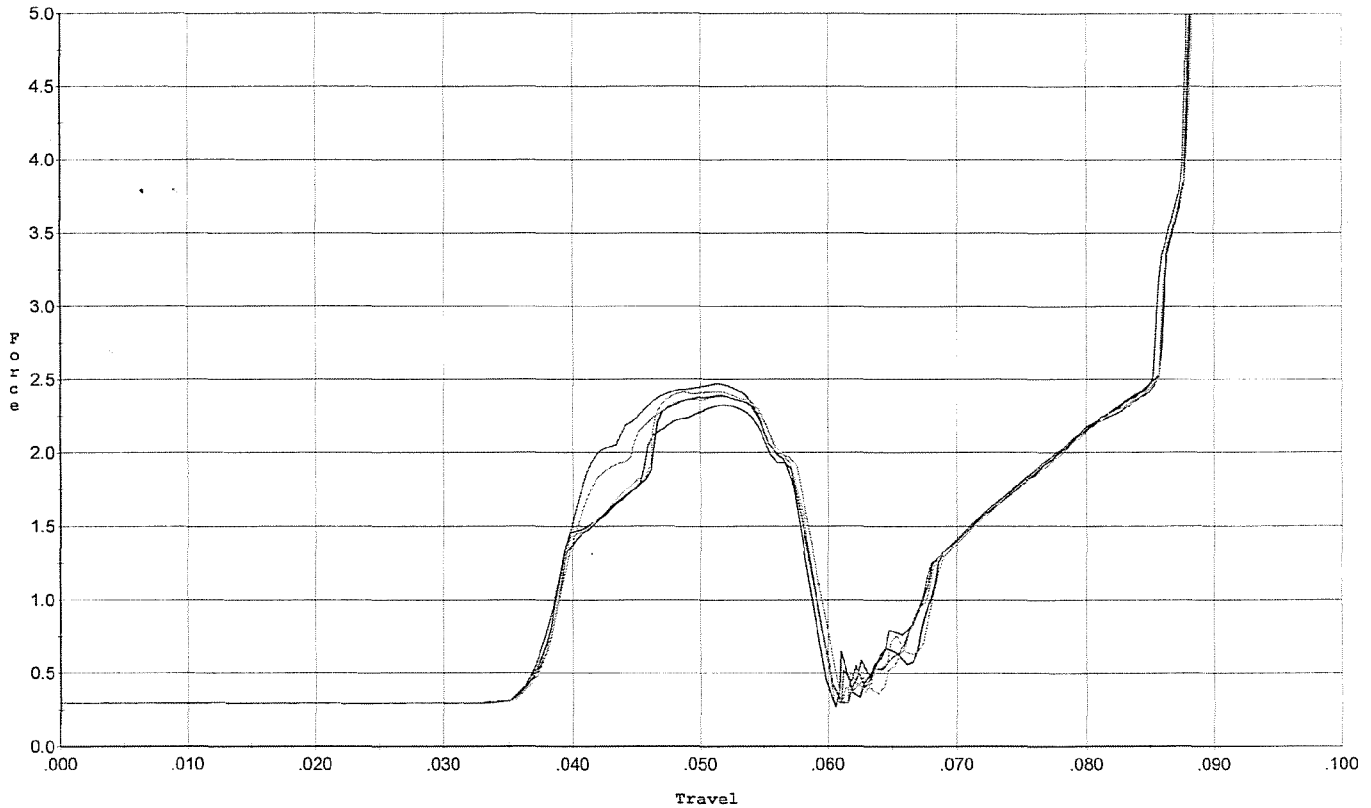
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.059	0.034	0.033	0.091		Set Trigger
2	4.127	0.059	0.034	0.033	0.093		Set Trigger
3	4.050	0.060	0.035	0.033	0.090		Set Trigger
4	4.039	0.059	0.034	0.033	0.090		Set Trigger
5	4.162	0.059	0.034	0.033	0.092		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



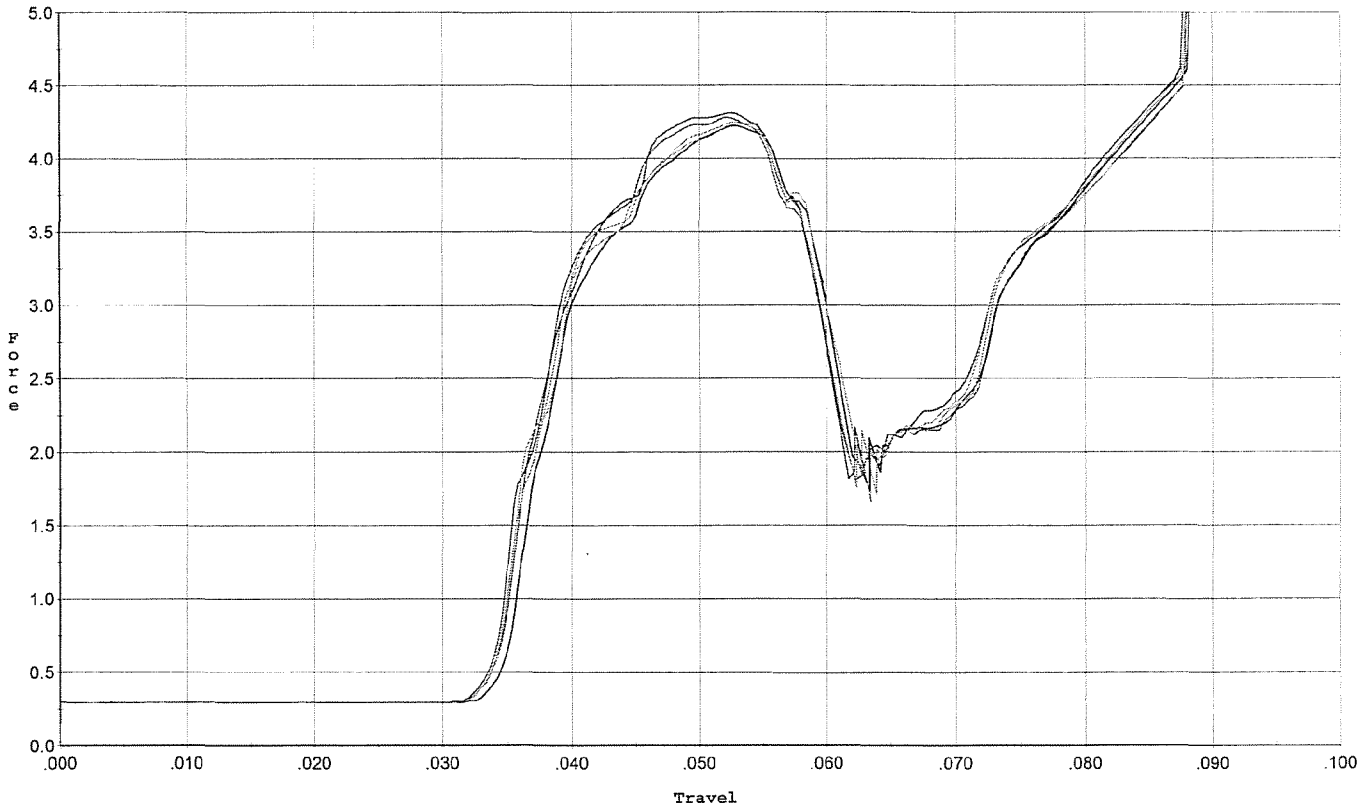
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.324	0.058	0.037	0.036	0.050		Set Trigger
2	2.389	0.057	0.037	0.037	0.050		Set Trigger
3	2.466	0.059	0.037	0.036	0.054		Set Trigger
4	2.415	0.058	0.038	0.037	0.051		Set Trigger
5	2.383	0.059	0.037	0.036	0.053		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.059	0.033	0.033	0.098		Set Trigger
2	4.223	0.060	0.035	0.033	0.096		Set Trigger
3	4.281	0.059	0.034	0.033	0.098		Set Trigger
4	4.236	0.061	0.034	0.032	0.101		Set Trigger
5	4.246	0.059	0.034	0.033	0.096		Set Trigger

Avg 4.26

