

6678455-7

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784557

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BA
490	MAGNAFLUX BOLT		9-12-08	MR
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-12-08	PG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

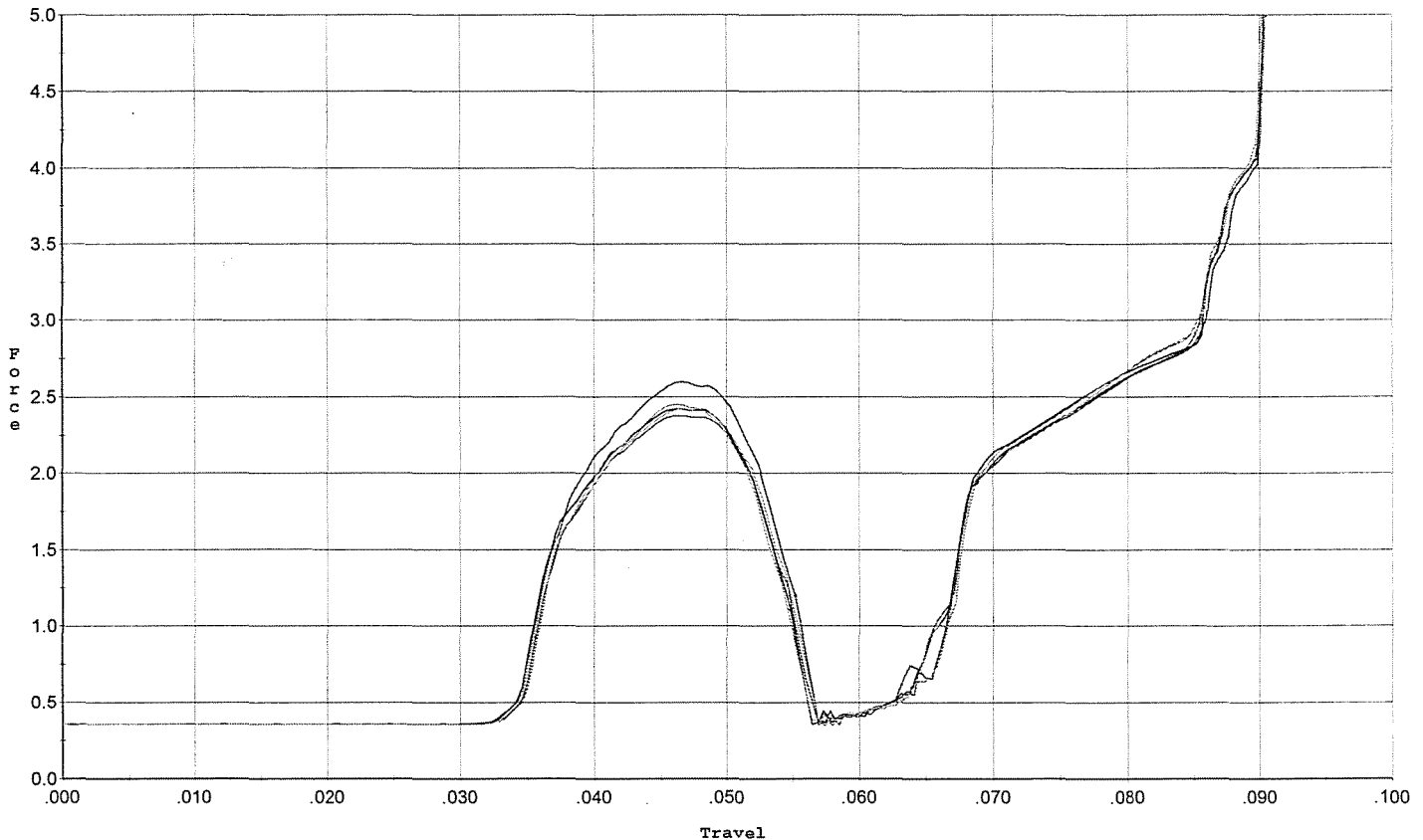
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-17-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	12-17-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-17-08	L.N.
	J) ASSEMBLE STOCK		12-10-08	R.T.
	K) ASSEMBLE SWIVEL STUDS		12-17-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	R.P.
670	FINAL INSPECTION A) HEADSPACE		12-17-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.52</u> <u>2.55</u> <u>2.60</u> <u>2.68</u> <u>2.71</u> <u>2.63</u> <u>2.63</u> <u>2.62</u> <u>2.61</u> <u>2.61</u>	12-16-08 12-17-08	L.N. L.N.
	C) FUNCTION		12-17-08	L.N.
690	PACK		1/6/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



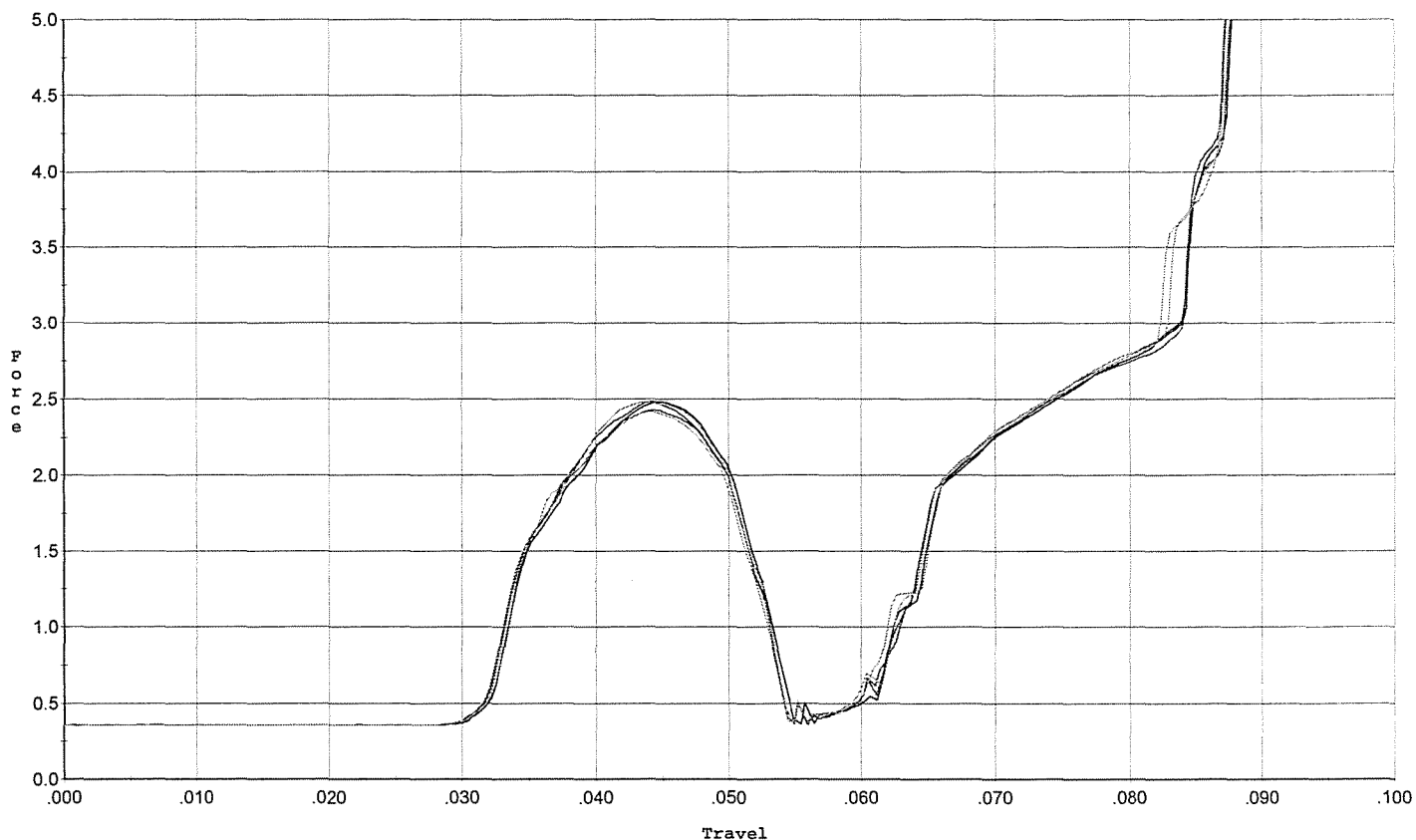
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.055	0.035	0.040	0.055		Set Trigger
2	2.423	0.055	0.035	0.040	0.052		Set Trigger
3	2.377	0.055	0.035	0.040	0.051		Set Trigger
4	2.423	0.056	0.035	0.040	0.052		Set Trigger
5	2.452	0.055	0.035	0.040	0.052		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cyclers +/- .50 lbs.



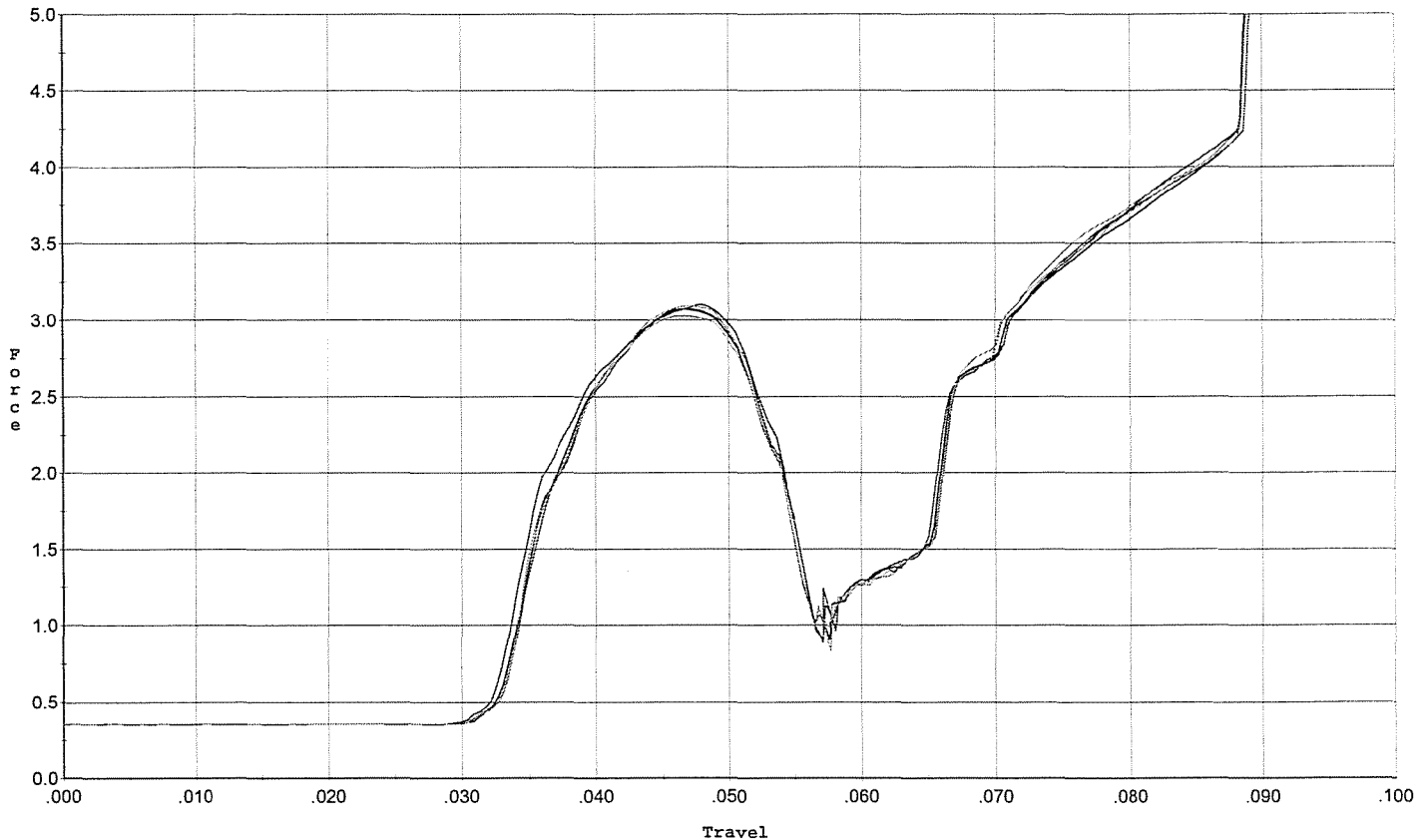
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.053	0.032	0.039	0.052		Set Trigger
2	2.485	0.053	0.033	0.040	0.051		Set Trigger
3	2.428	0.053	0.032	0.040	0.051		Set Trigger
4	2.418	0.053	0.032	0.039	0.051		Set Trigger
5	2.479	0.053	0.032	0.039	0.052		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



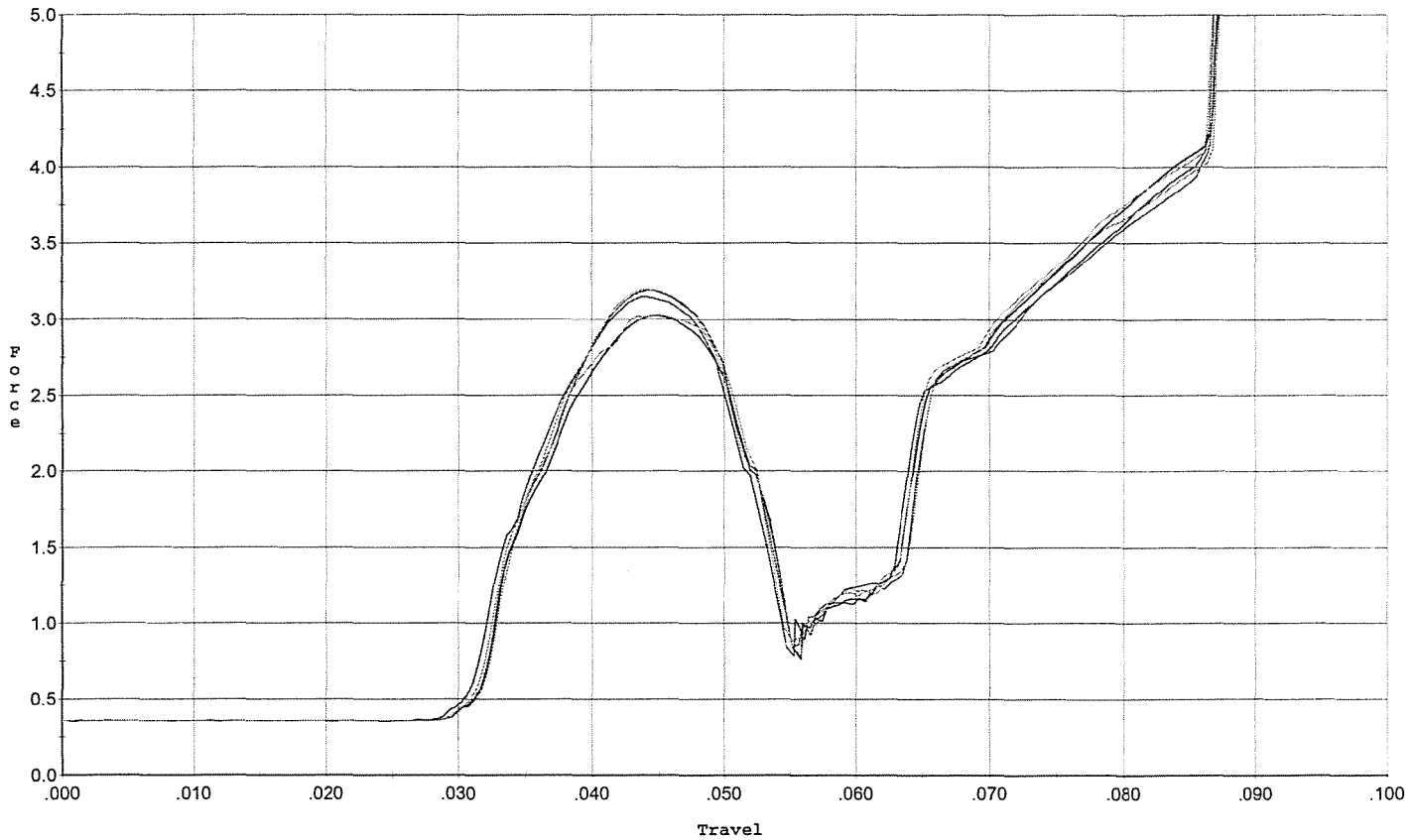
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.055	0.033	0.038	0.066		Set Trigger
2	3.074	0.054	0.033	0.038	0.063		Set Trigger
3	3.074	0.055	0.033	0.038	0.064		Set Trigger
4	3.093	0.054	0.033	0.038	0.063		Set Trigger
5	3.030	0.054	0.033	0.038	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



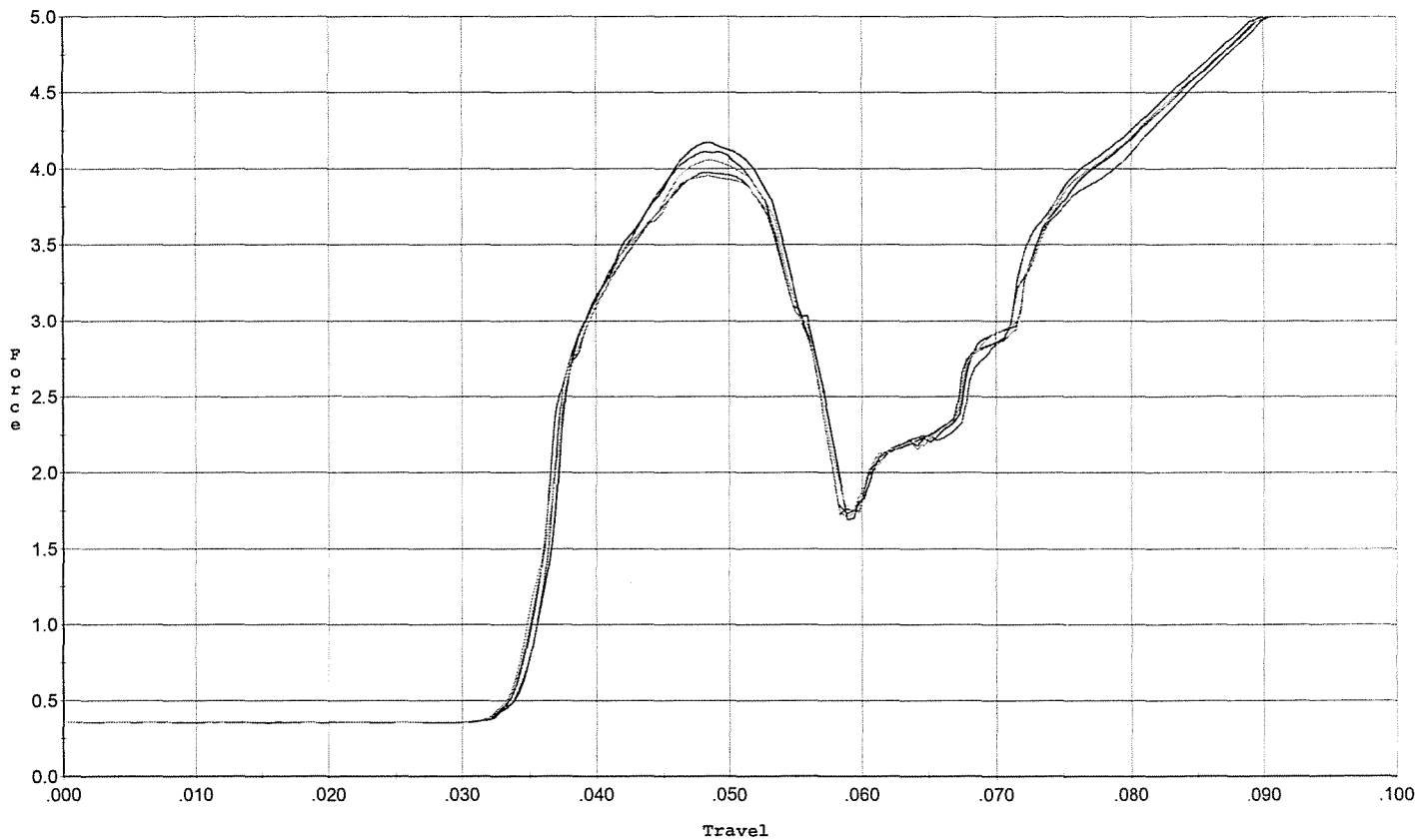
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.053	0.031	0.038	0.064		Set Trigger
2	3.027	0.053	0.032	0.038	0.062		Set Trigger
3	3.194	0.052	0.032	0.038	0.063		Set Trigger
4	3.199	0.053	0.032	0.037	0.063		Set Trigger
5	3.030	0.054	0.032	0.038	0.063		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile	SWS
GunType:	Rifle
Make:	Remington
Note:	R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



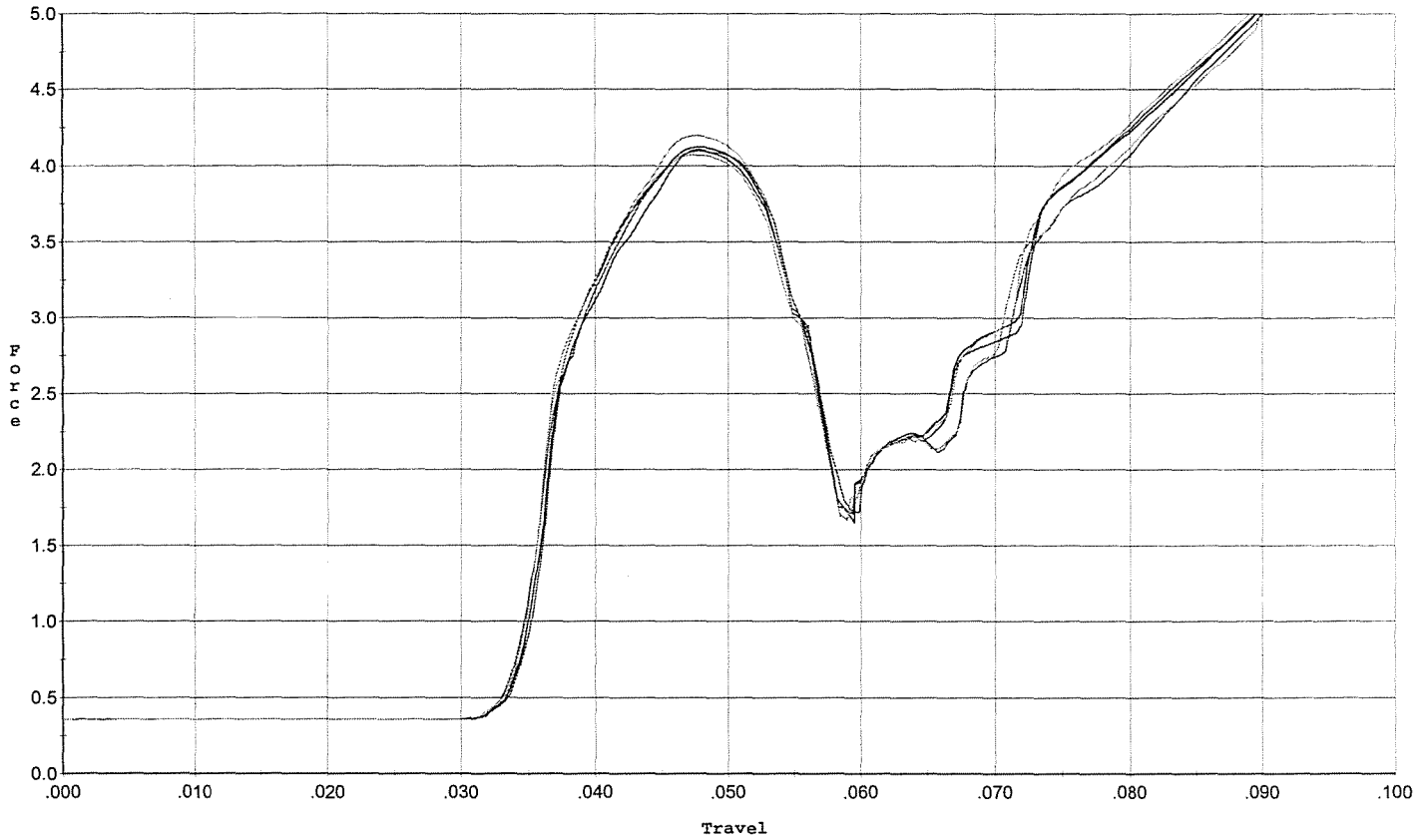
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.056	0.034	0.037	0.085		Set Trigger
2	4.173	0.057	0.034	0.037	0.087		Set Trigger
3	3.975	0.056	0.034	0.037	0.083		Set Trigger
4	4.058	0.056	0.034	0.037	0.084		Set Trigger
5	3.955	0.056	0.034	0.037	0.084		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



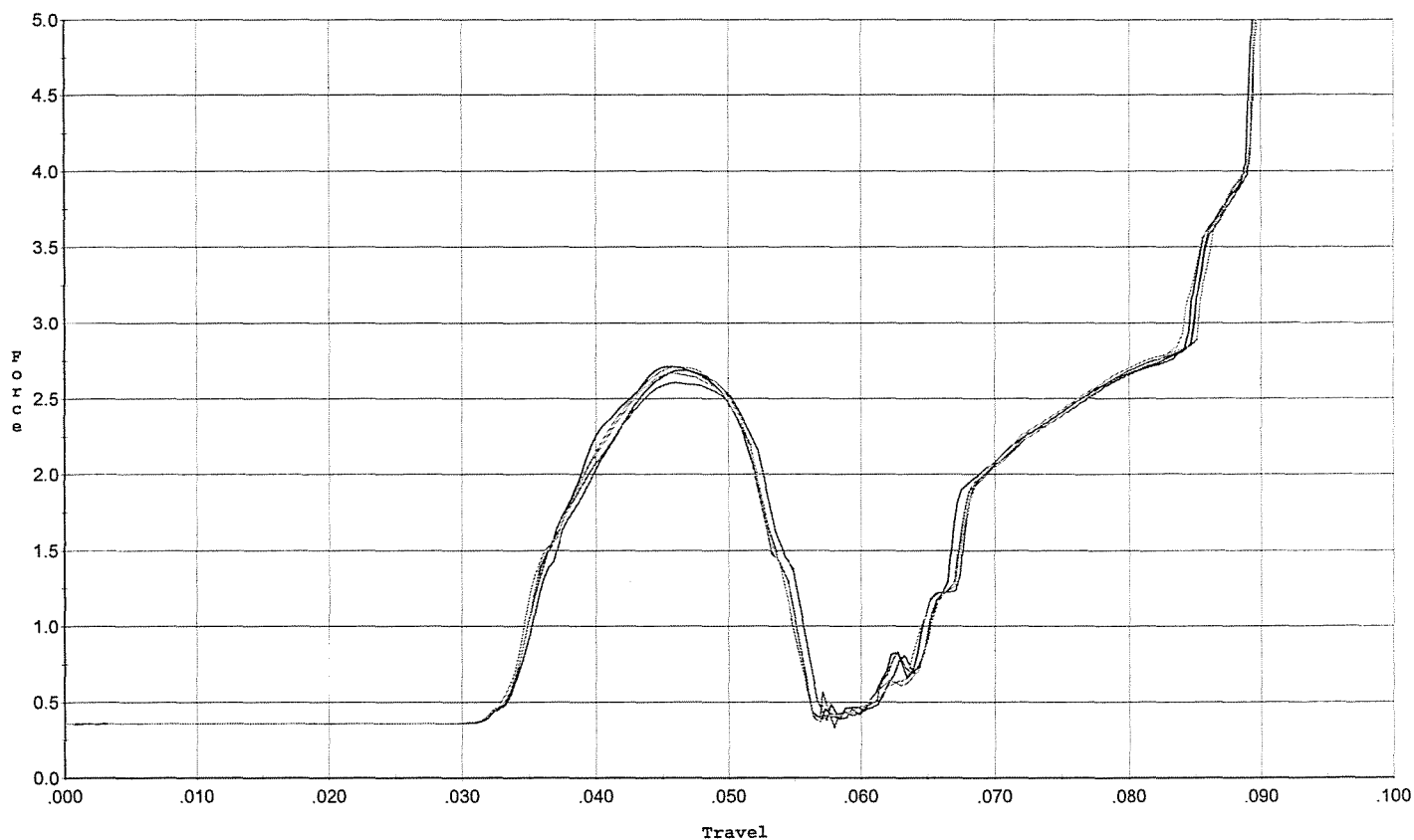
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.056	0.033	0.036	0.085		Set Trigger
2	4.123	0.056	0.034	0.036	0.086		Set Trigger
3	4.099	0.056	0.034	0.037	0.085		Set Trigger
4	4.072	0.057	0.034	0.036	0.087		Set Trigger
5	4.197	0.057	0.034	0.036	0.088		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



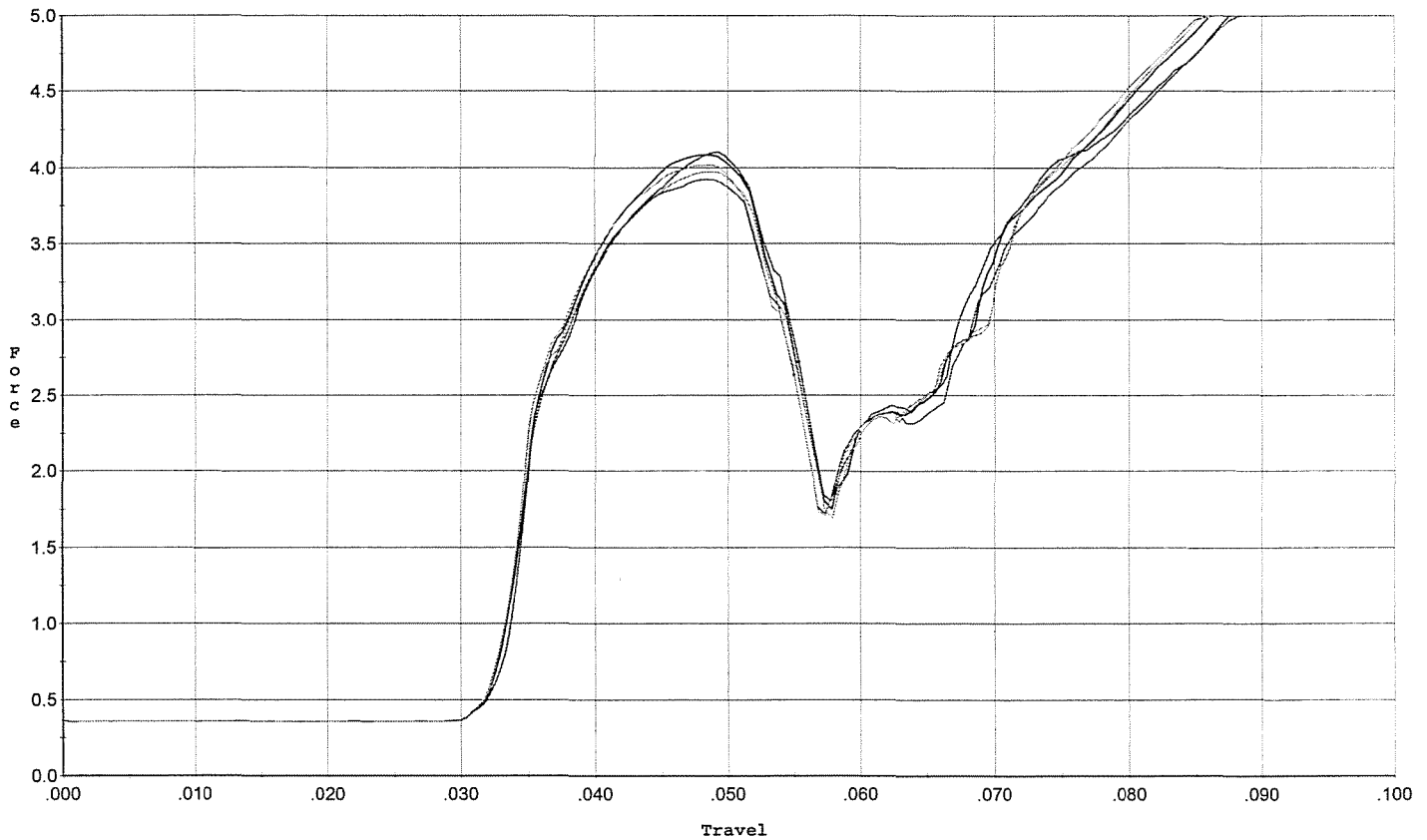
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.055	0.034	0.040	0.056		Set Trigger
2	2.710	0.052	0.034	0.040	0.052		Set Trigger
3	2.606	0.055	0.034	0.040	0.055		Set Trigger
4	2.666	0.052	0.034	0.041	0.052		Set Trigger
5	2.709	0.052	0.033	0.041	0.052		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.032	0.036	0.086		Set Trigger
2	4.082	0.054	0.032	0.036	0.084		Set Trigger
3	3.925	0.055	0.032	0.036	0.083		Set Trigger
4	4.019	0.055	0.032	0.036	0.085		Set Trigger
5	3.974	0.054	0.032	0.036	0.084		Set Trigger

Aug 4.02

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



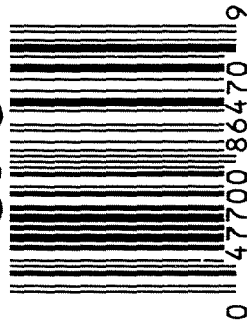
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784557

UPC



BM FORM