

66784558

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

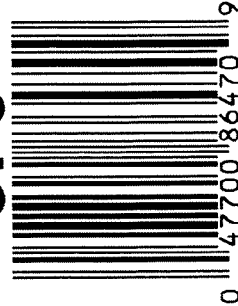
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784558

UPC



GUN SERIAL #

G 6784558

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-10-08	ETZ
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-13-08	DO
542	APPLY COATINGS (BARREL ACTION)		9-16	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

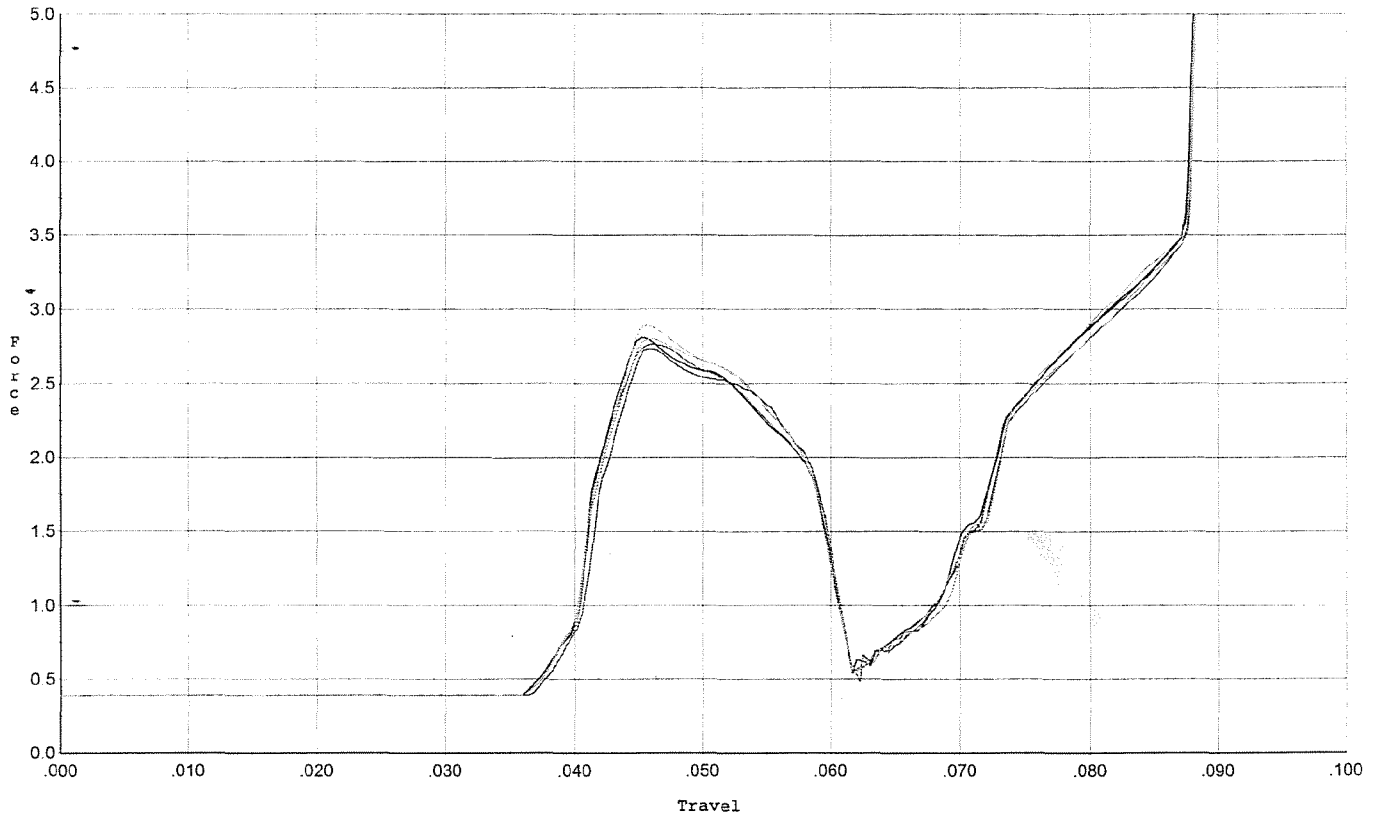
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>4°</u>	11-20-08	L D
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	11-20-08	L D
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	L D
	J) ASSEMBLE STOCK		10-8-08	L.P.W.
	K) ASSEMBLE SWIVEL STUDS		11-20-08	L D
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L D
670	FINAL INSPECTION A) HEADSPACE		11-20-08	L D
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.33</u> <u>2.20</u> <u>2.24</u> <u>2.32</u>	10-28-08	TC
	C) FUNCTION		11-20-08	L D
690	PACK		12-15-08	REN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



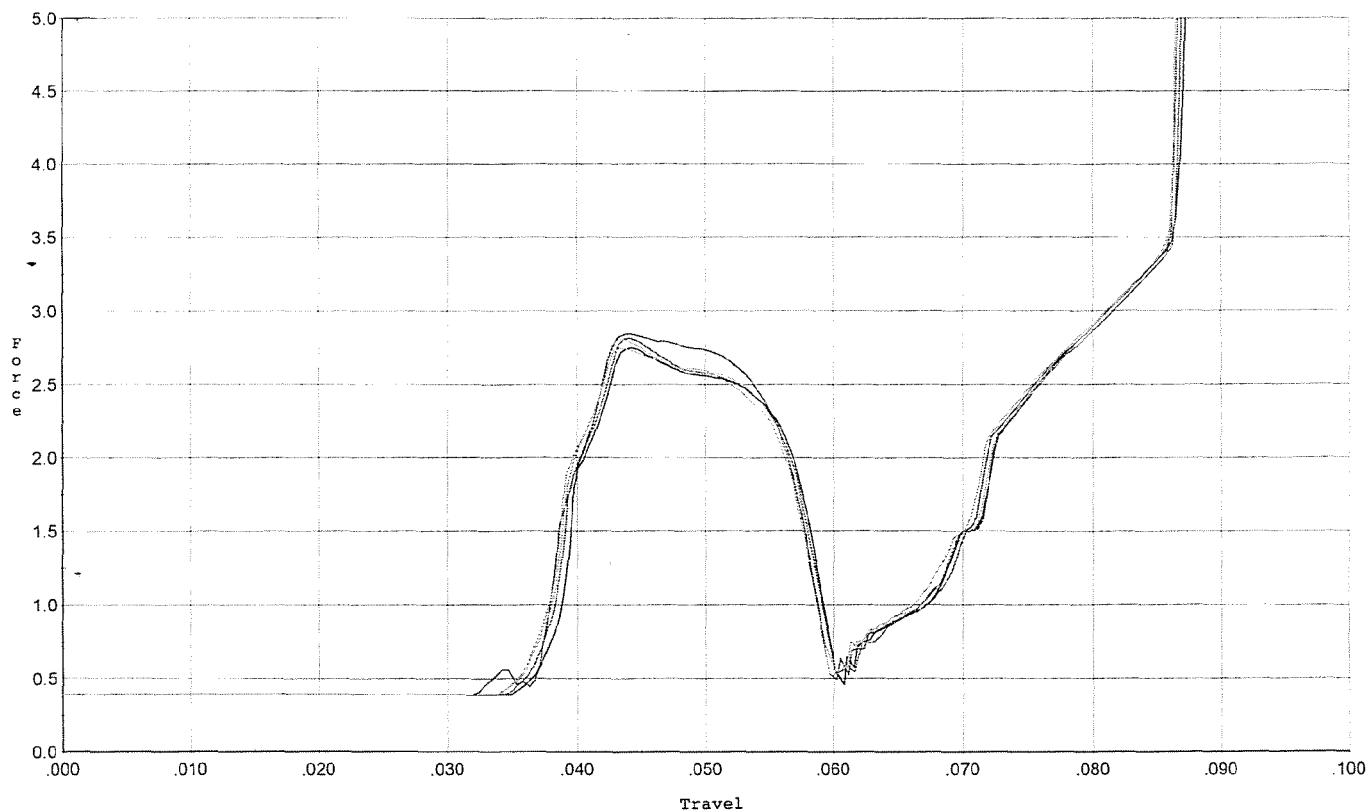
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.733	0.060	0.039	0.035	0.061		Set Trigger
2	2.813	0.060	0.038	0.035	0.062		Set Trigger
3	2.766	0.060	0.038	0.035	0.061		Set Trigger
4	2.801	0.060	0.038	0.035	0.062		Set Trigger
5	2.895	0.059	0.038	0.036	0.061		Set Trigger

A-2.80

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



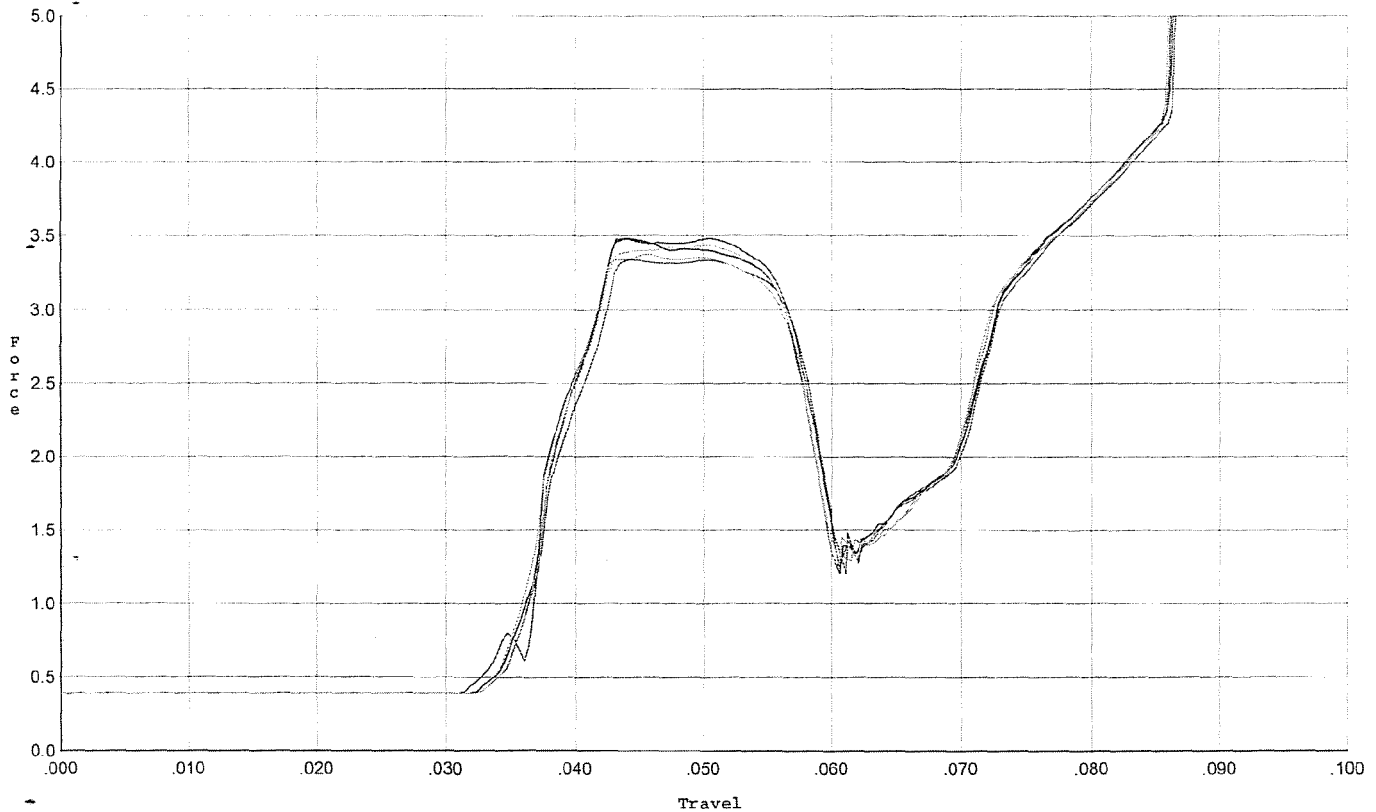
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.845	0.058	0.037	0.036	0.063		Set Trigger
2	2.749	0.058	0.037	0.036	0.061		Set Trigger
3	2.813	0.059	0.037	0.035	0.063		Set Trigger
4	2.806	0.057	0.037	0.036	0.062		Set Trigger
5	2.747	0.058	0.036	0.035	0.062		Set Trigger

A-2.79

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



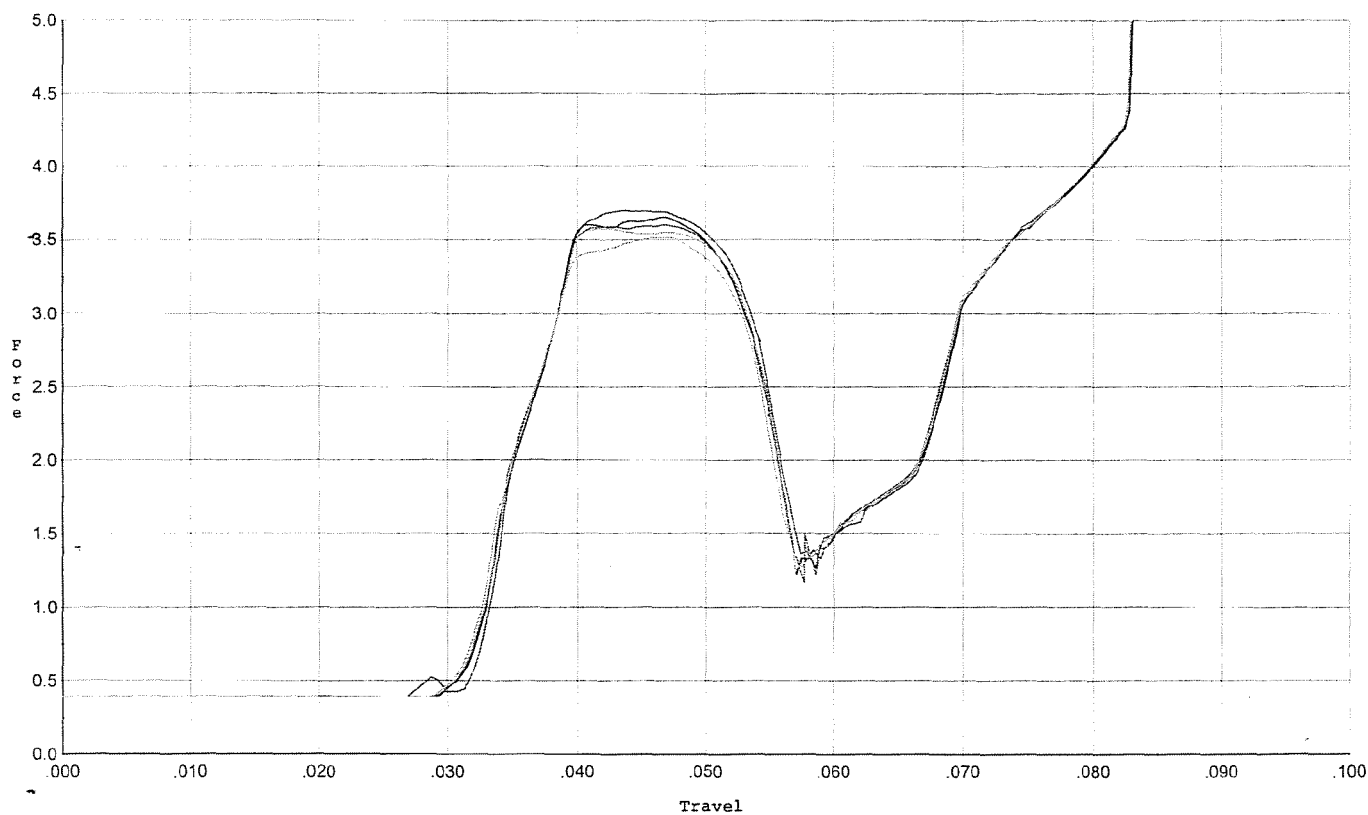
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.484	0.059	0.034	0.033	0.082		Set Trigger
2	3.482	0.058	0.035	0.034	0.080		Set Trigger
3	3.336	0.058	0.035	0.034	0.079		Set Trigger
4	3.439	0.057	0.035	0.034	0.079		Set Trigger
5	3.372	0.058	0.035	0.034	0.079		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



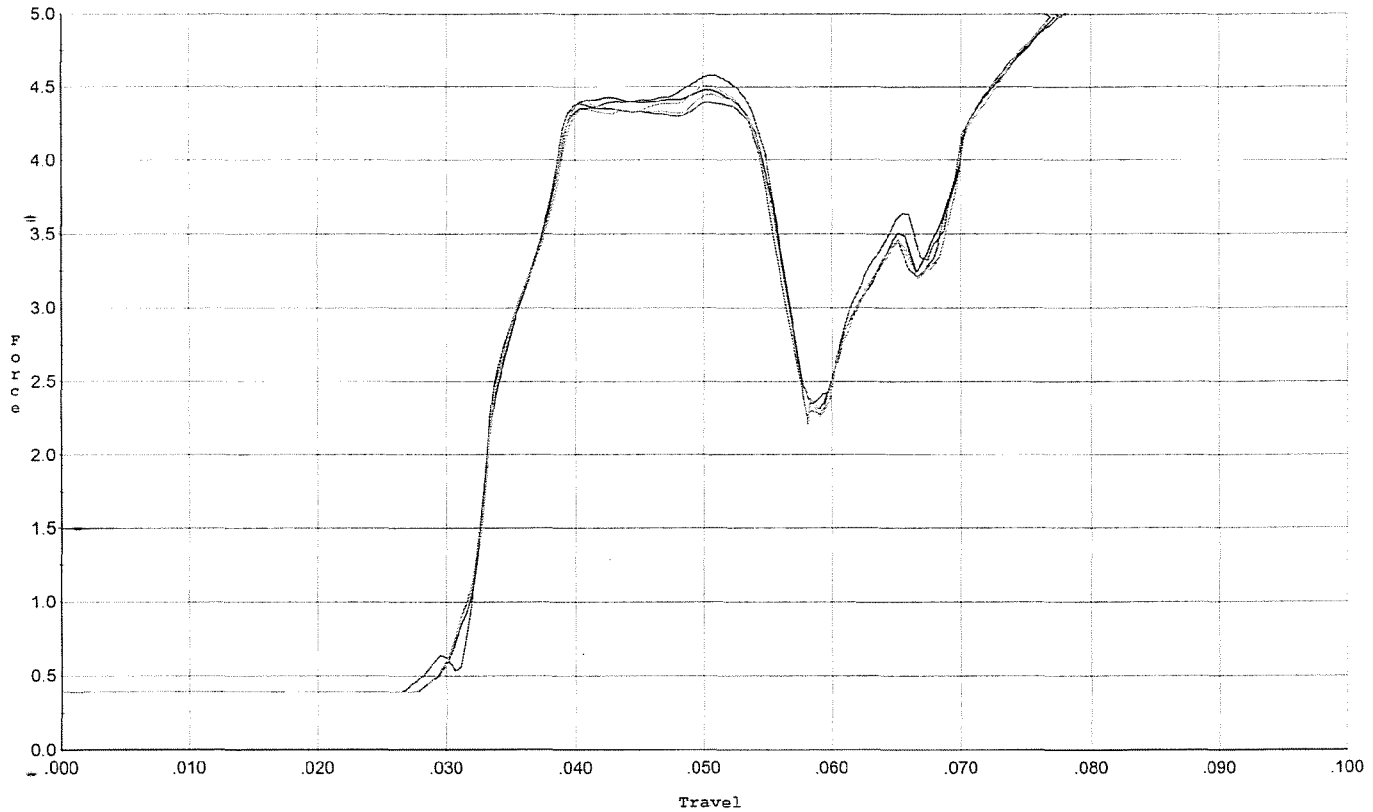
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.696	0.054	0.032	0.033	0.081		Set Trigger
2	3.651	0.055	0.032	0.033	0.081		Set Trigger
3	3.599	0.055	0.032	0.033	0.081		Set Trigger
4	3.572	0.055	0.032	0.033	0.081		Set Trigger
5	3.516	0.054	0.031	0.033	0.078		Set Trigger

A-3-60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



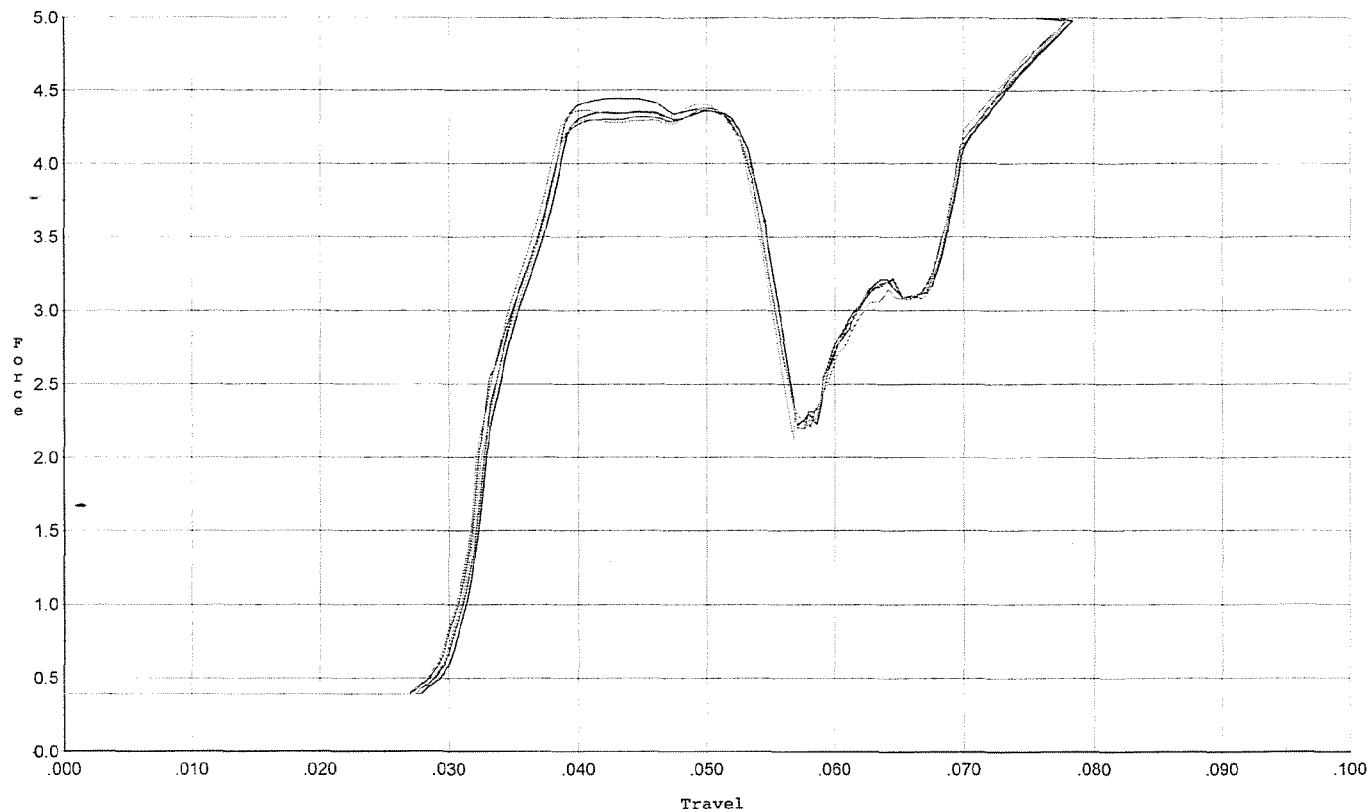
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.578	0.055	0.031	0.031	0.105		Set Trigger
2	4.480	0.055	0.030	0.030	0.105		Set Trigger
3	4.401	0.054	0.030	0.031	0.102		Set Trigger
4	4.510	0.056	0.030	0.030	0.106		Set Trigger
5	4.448	0.056	0.030	0.030	0.105		Set Trigger

A 4.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



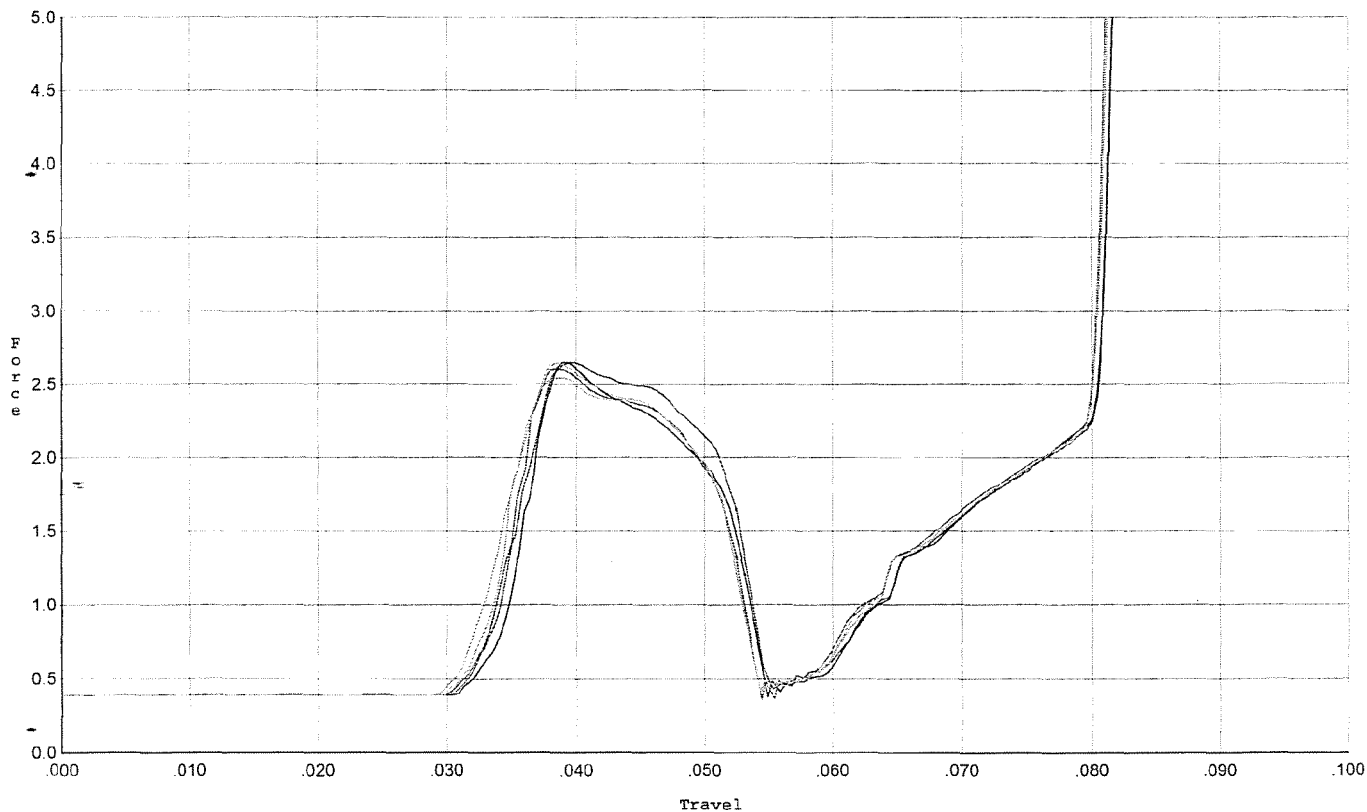
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.053	0.030	0.031	0.100		Set Trigger
2	4.363	0.055	0.030	0.031	0.101		Set Trigger
3	4.370	0.054	0.030	0.031	0.100		Set Trigger
4	4.385	0.053	0.030	0.031	0.099		Set Trigger
5	4.409	0.054	0.029	0.031	0.102		Set Trigger

17 4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lbs



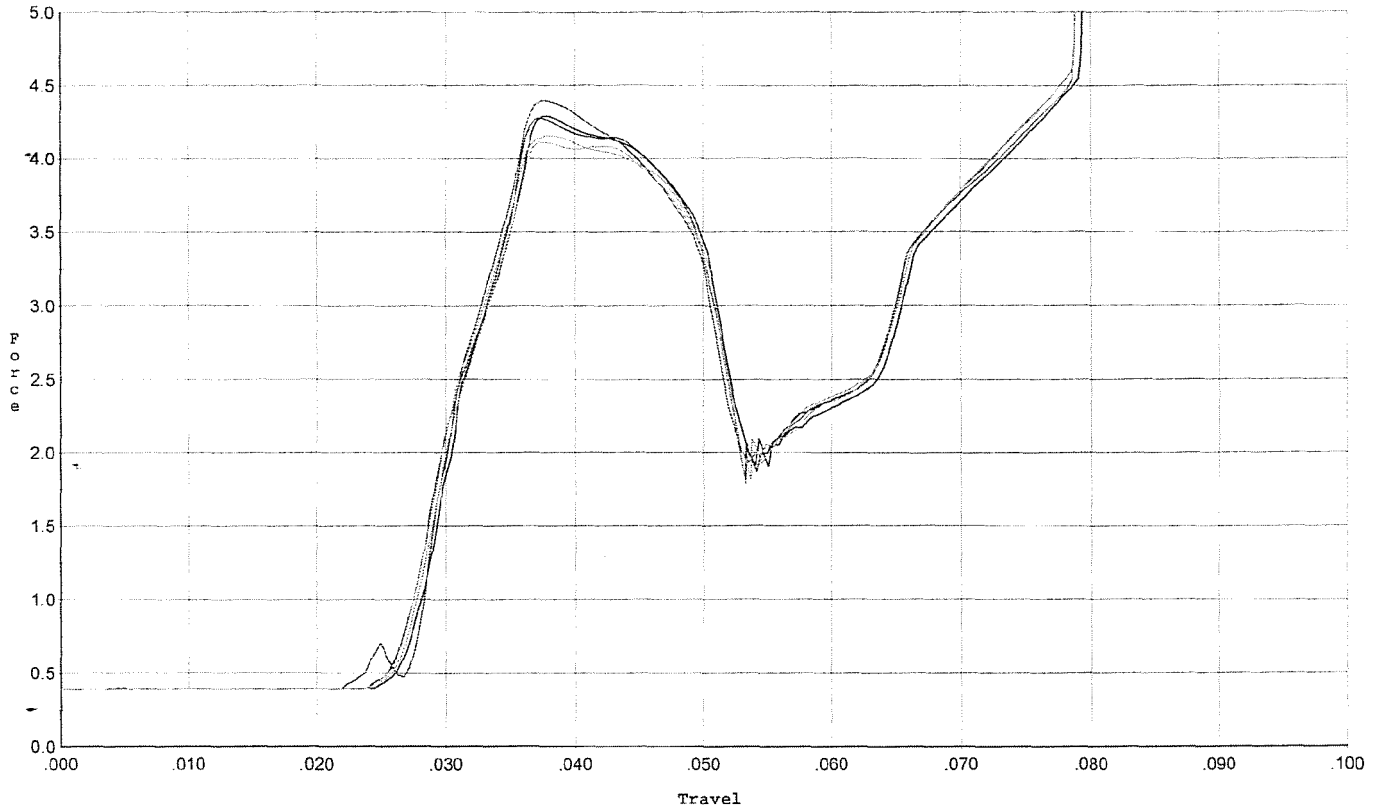
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.052	0.032	0.035	0.056		Set Trigger
2	2.649	0.053	0.033	0.035	0.053		Set Trigger
3	2.607	0.052	0.032	0.035	0.054		Set Trigger
4	2.544	0.053	0.032	0.034	0.055		Set Trigger
5	2.647	0.051	0.032	0.035	0.054		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.051	0.024	0.030	0.092		Set Trigger
2	4.292	0.050	0.027	0.030	0.090		Set Trigger
3	4.397	0.050	0.026	0.030	0.091		Set Trigger
4	4.112	0.051	0.026	0.030	0.090		Set Trigger
5	4.153	0.051	0.026	0.030	0.091		Set Trigger

A-4.24