

G6784559

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



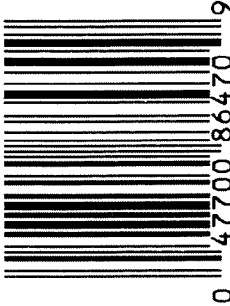
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784559

UPC



BM FORM

GUN SERIAL # G 6784559

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	BSA
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSA	9-22-08	BSA
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	SG
542	APPLY COATINGS (BARREL ACTION)		9-27-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

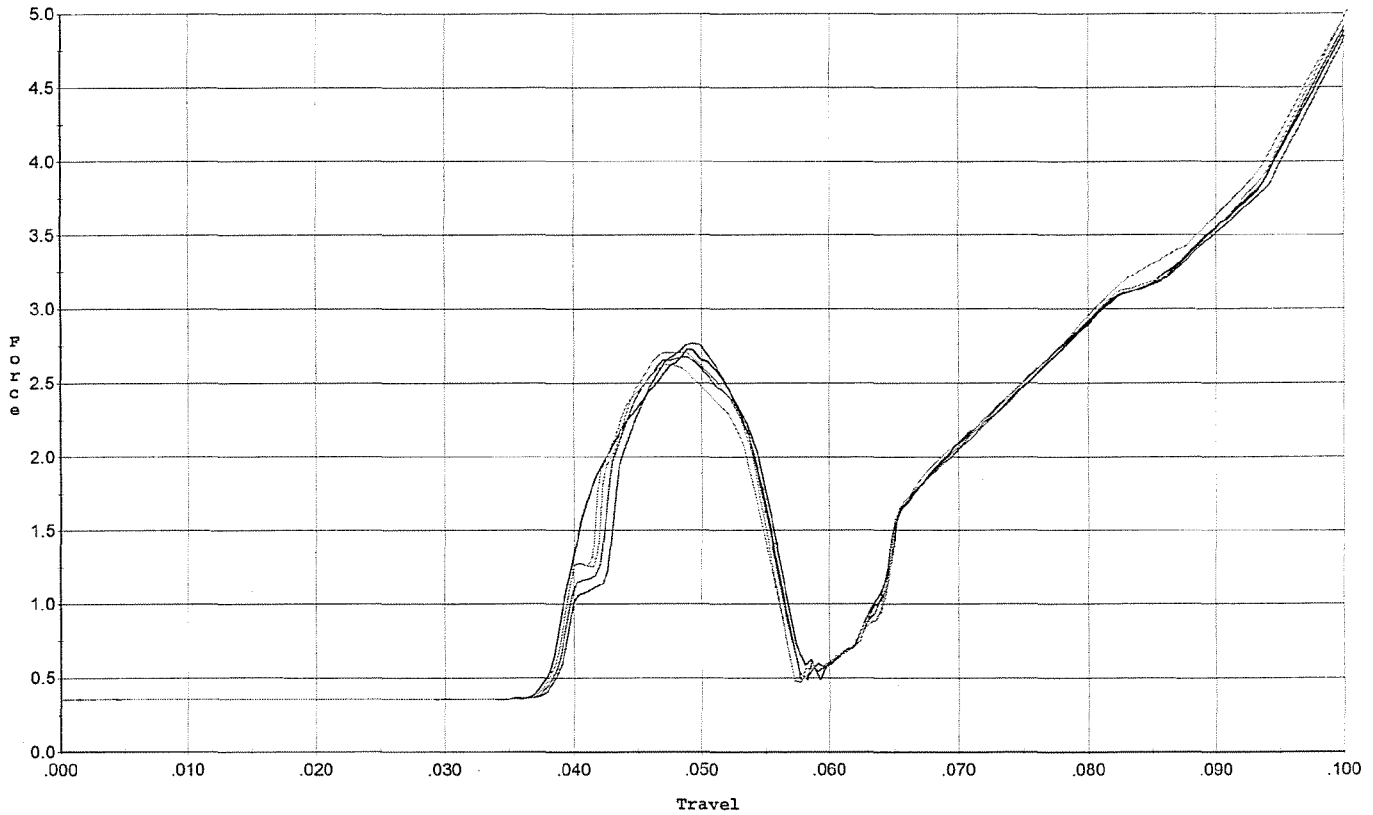
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-11-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-08	L.N.
	J) ASSEMBLE STOCK		10-9-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-11-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12/9/08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.84</u> <u>2.79</u> <u>2.67</u> <u>2.77</u>	12-11-08	RSu
	C) FUNCTION		12-11-08	L.N.
690	PACK		12-16-08	RSu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



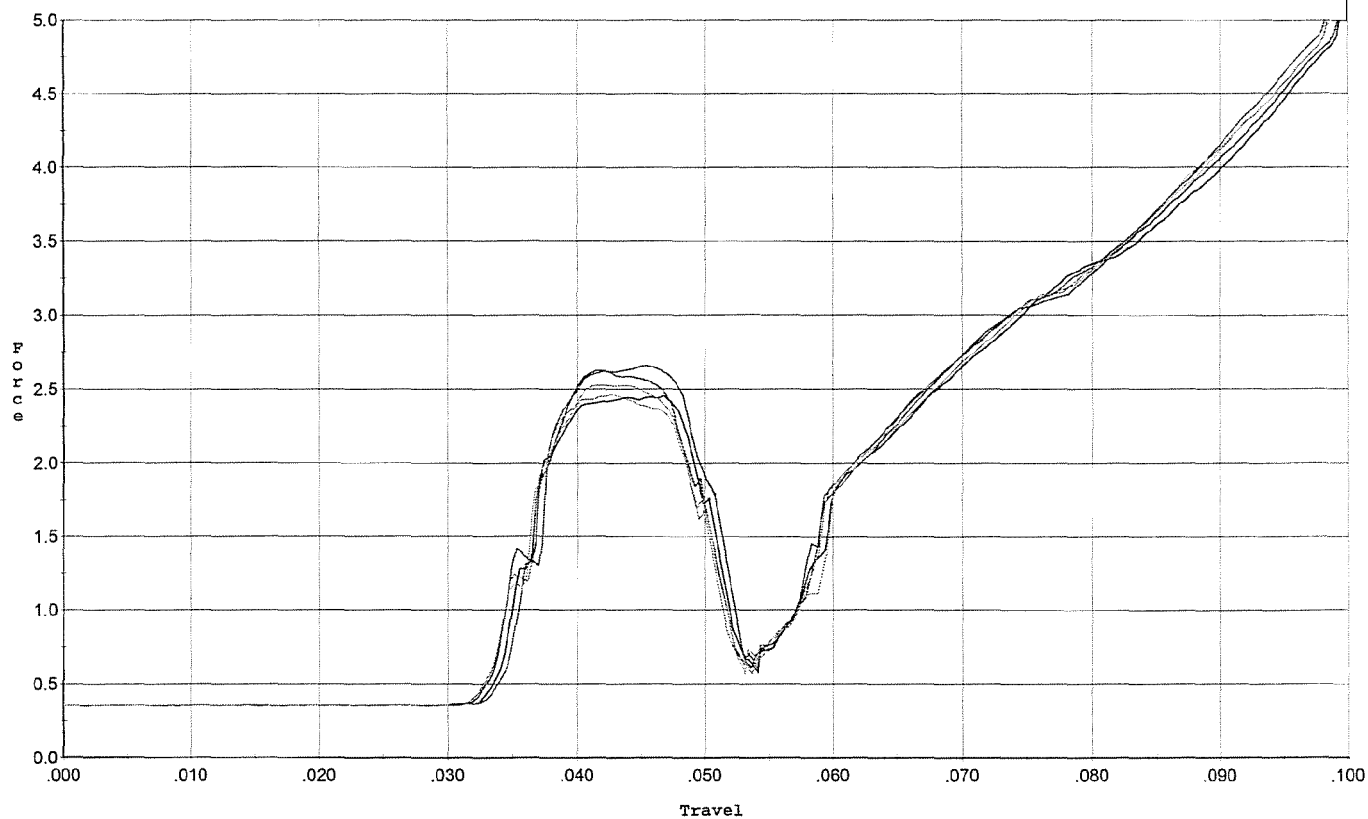
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.055	0.039	0.054	0.047		Set Trigger
2	2.728	0.056	0.038	0.053	0.051		Set Trigger
3	2.675	0.055	0.039	0.054	0.048		Set Trigger
4	2.704	0.054	0.038	0.054	0.048		Set Trigger
5	2.623	0.056	0.038	0.053	0.049		Set Trigger

Aug. 2-70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



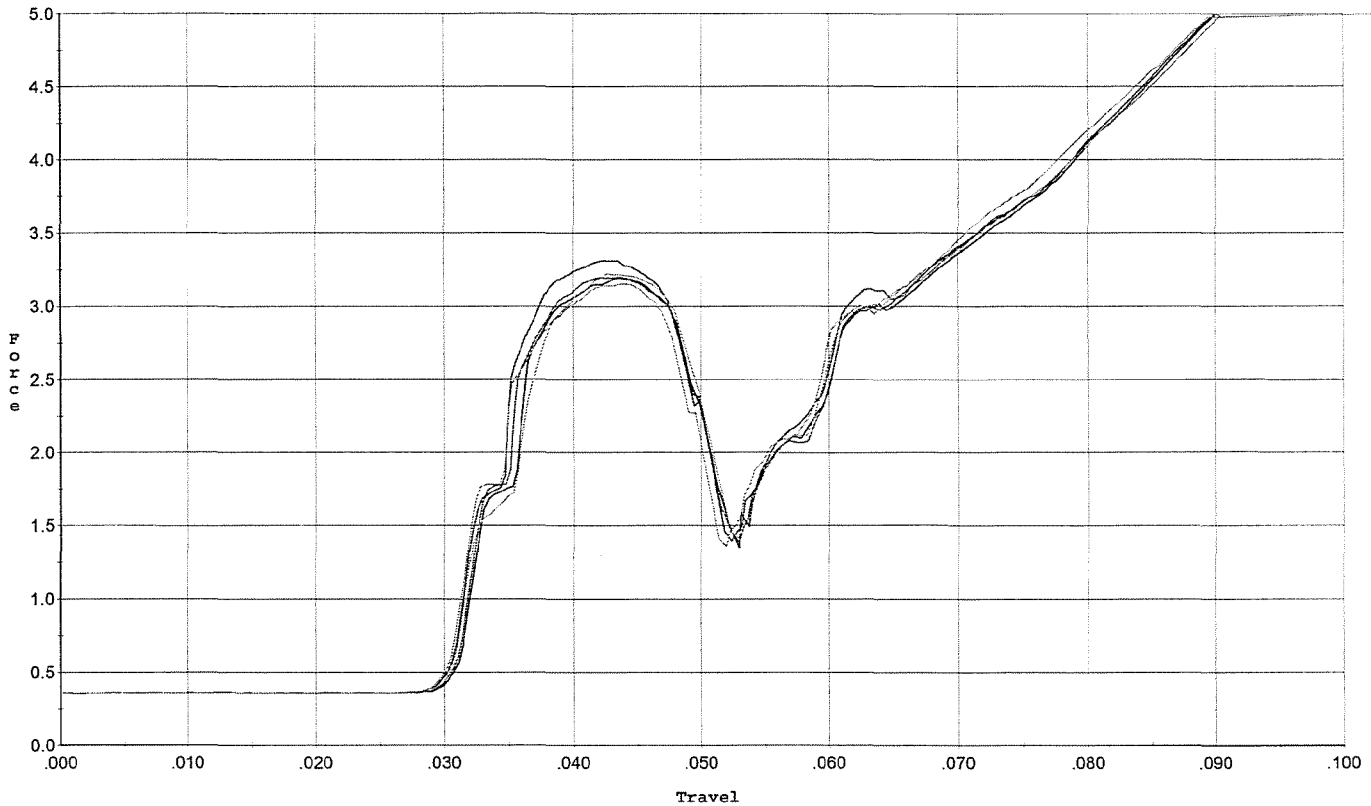
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.051	0.033	0.055	0.050		Set Trigger
2	2.456	0.050	0.034	0.055	0.046		Set Trigger
3	2.620	0.050	0.034	0.055	0.046		Set Trigger
4	2.528	0.051	0.033	0.055	0.048		Set Trigger
5	2.467	0.050	0.033	0.055	0.046		Set Trigger

Avg. 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



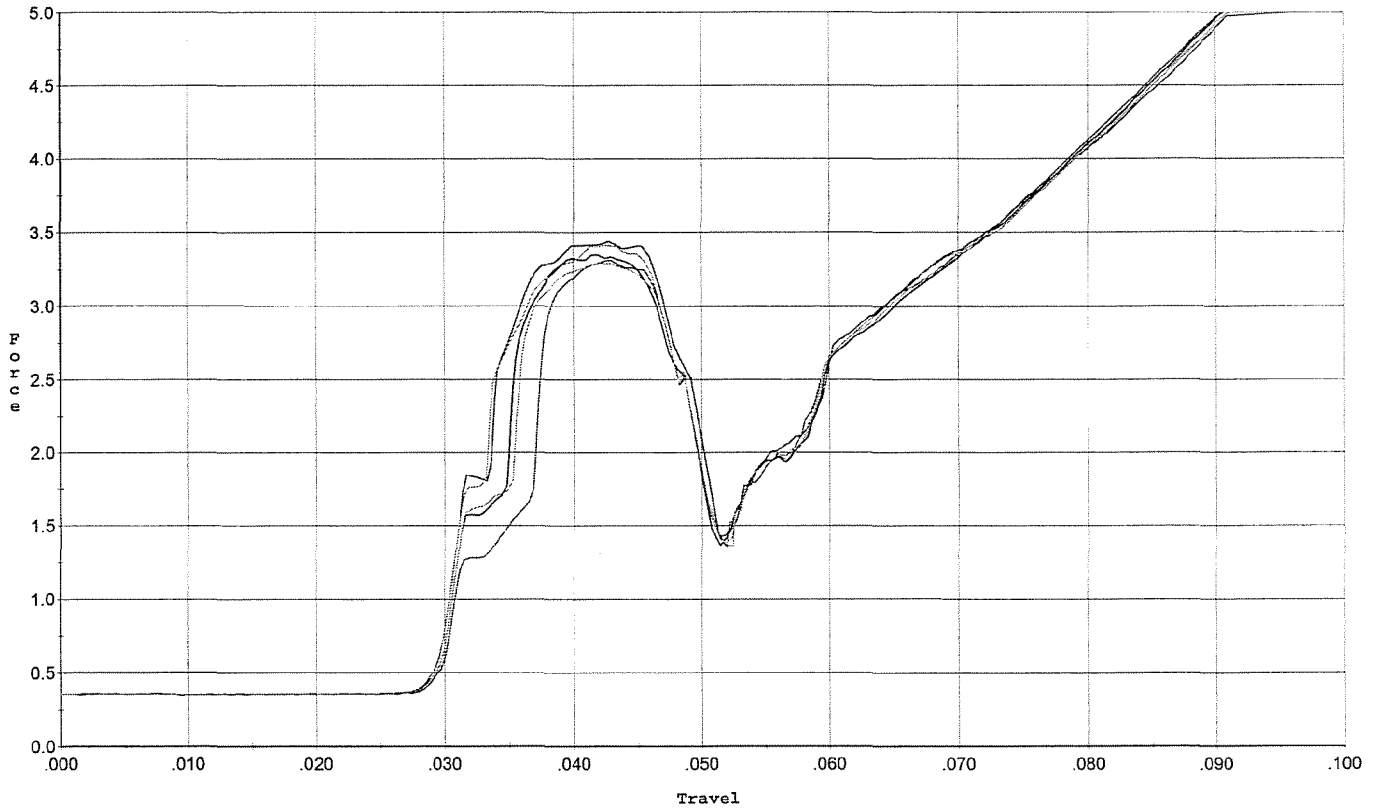
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.050	0.031	0.053	0.063		Set Trigger
2	3.193	0.050	0.031	0.053	0.060		Set Trigger
3	3.201	0.050	0.031	0.053	0.061		Set Trigger
4	3.220	0.051	0.031	0.053	0.062		Set Trigger
5	3.151	0.050	0.030	0.053	0.060		Set Trigger

Aug-3-21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



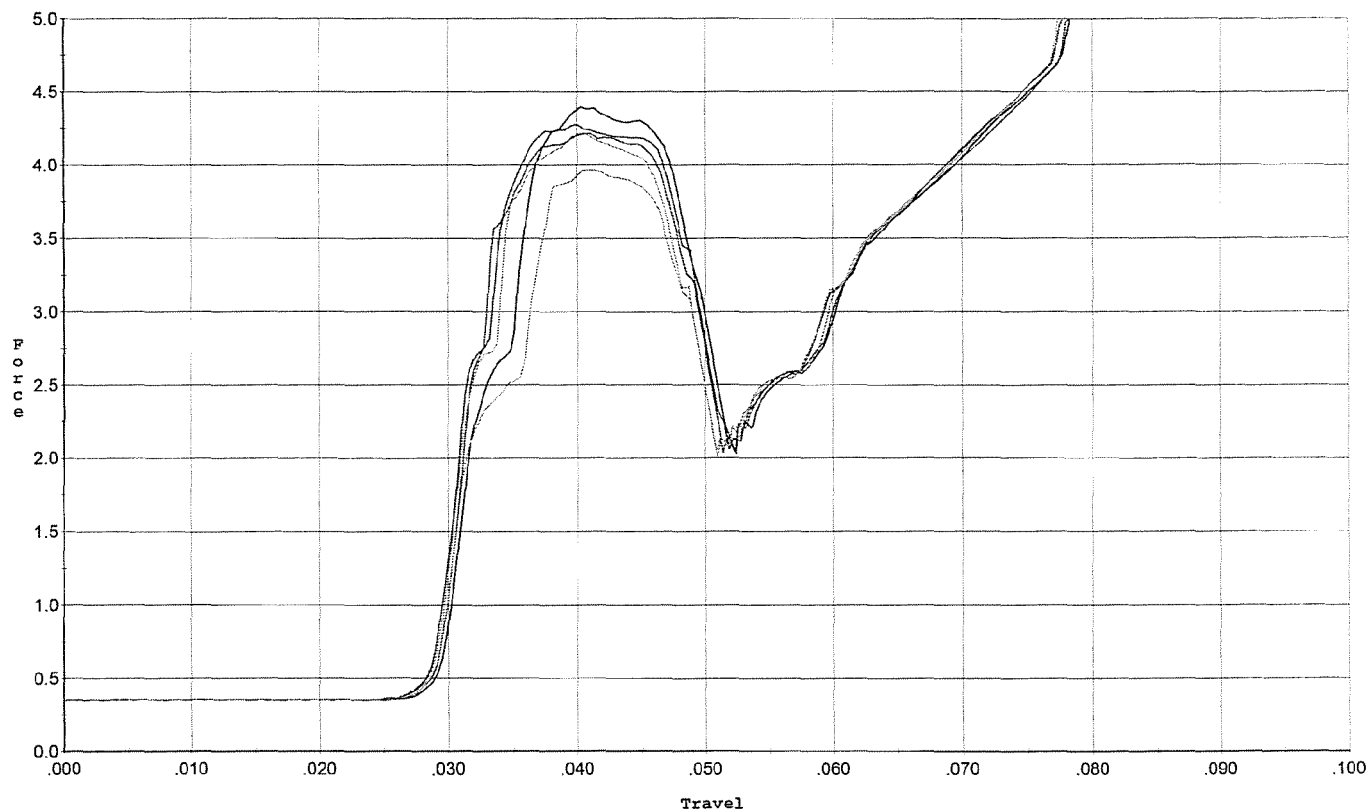
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.439	0.049	0.029	0.053	0.066		Set Trigger
2	3.348	0.049	0.030	0.053	0.061		Set Trigger
3	3.311	0.049	0.030	0.053	0.057		Set Trigger
4	3.410	0.049	0.030	0.053	0.064		Set Trigger
5	3.293	0.049	0.030	0.053	0.061		Set Trigger

A-1913-36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



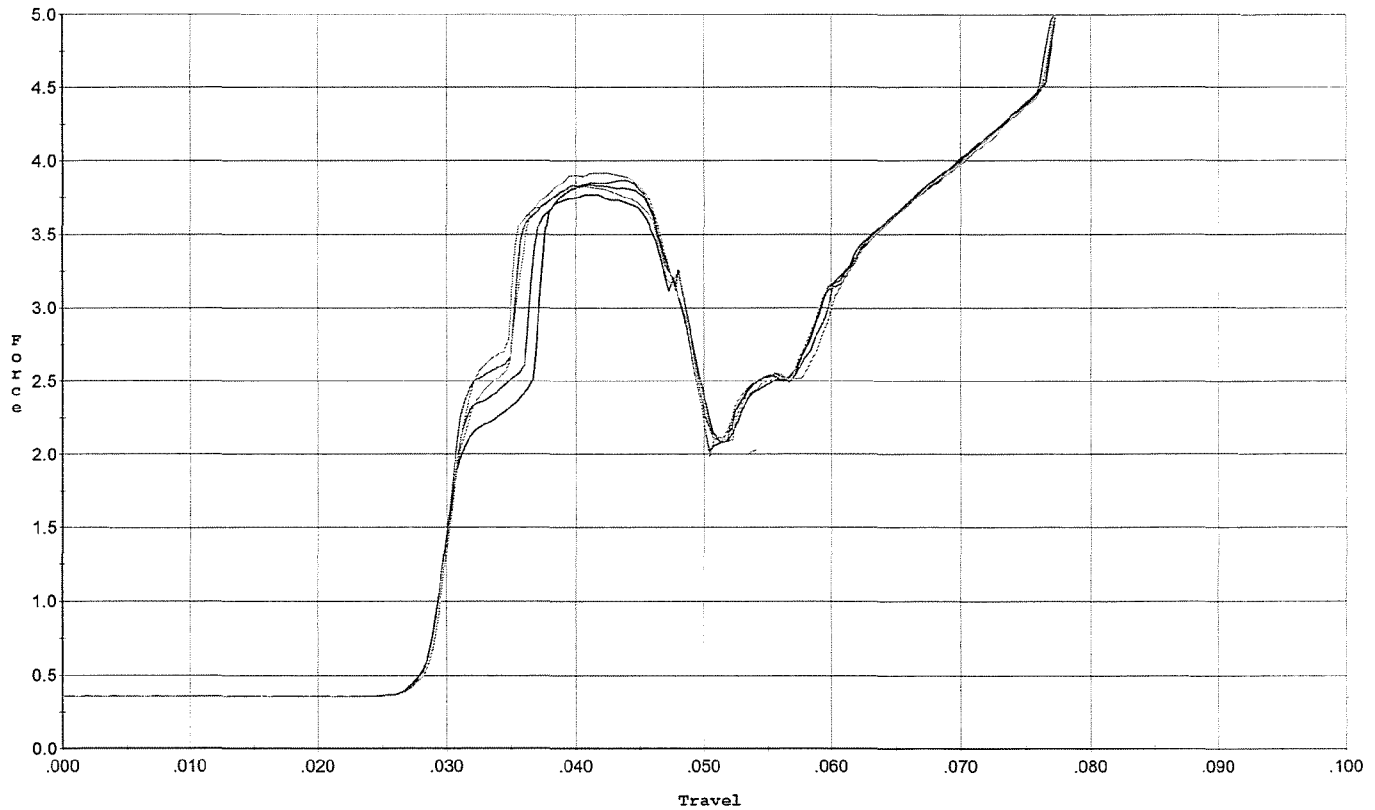
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.049	0.029	0.031	0.083		Set Trigger
2	4.399	0.050	0.029	0.032	0.082		Set Trigger
3	4.214	0.049	0.029	0.032	0.082		Set Trigger
4	4.220	0.049	0.029	0.032	0.079		Set Trigger
5	3.967	0.049	0.029	0.032	0.073		Set Trigger

Aug 4-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



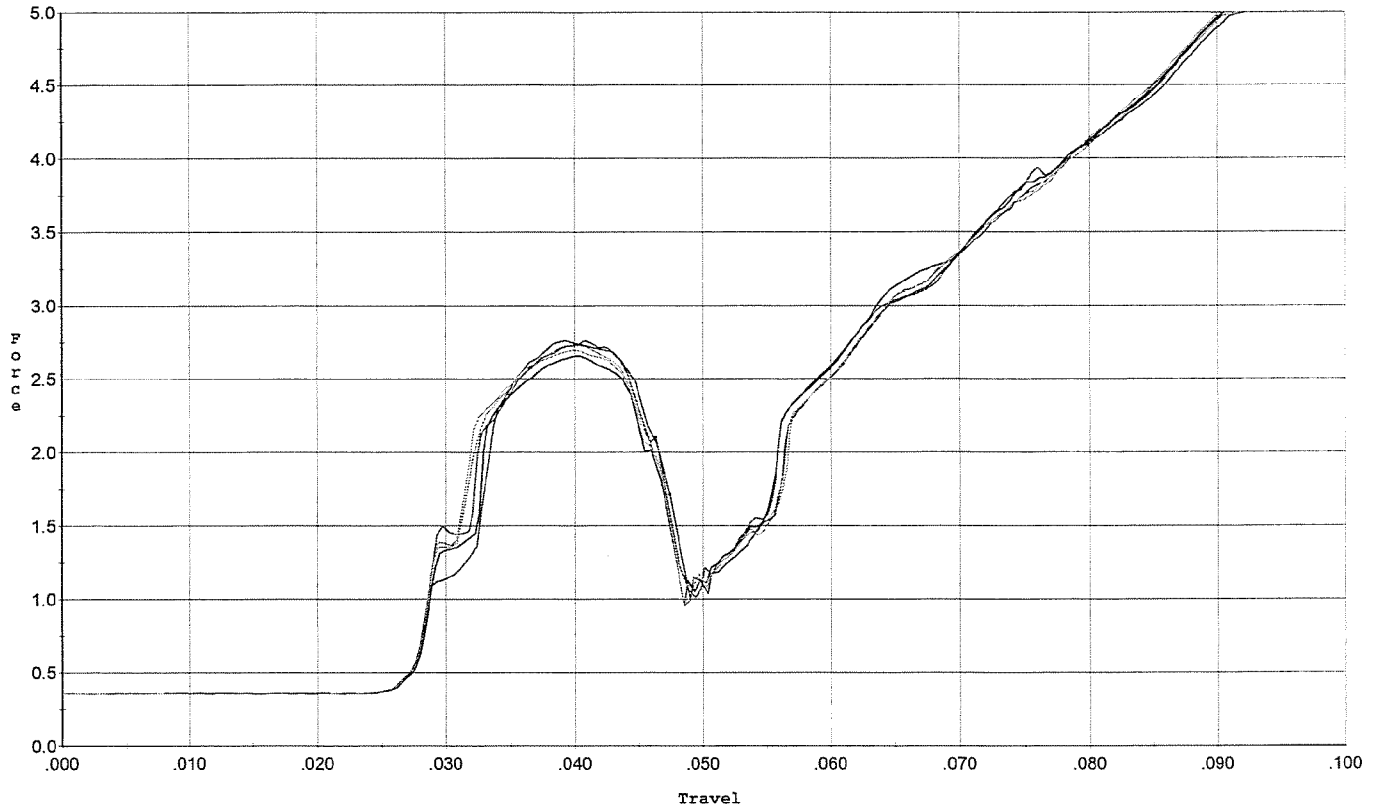
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.838	0.048	0.028	0.032	0.071		Set Trigger
2	3.771	0.049	0.028	0.032	0.069		Set Trigger
3	3.869	0.048	0.028	0.032	0.073		Set Trigger
4	3.825	0.048	0.029	0.032	0.072		Set Trigger
5	3.917	0.048	0.029	0.032	0.074		Set Trigger

Avg. 3.84

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



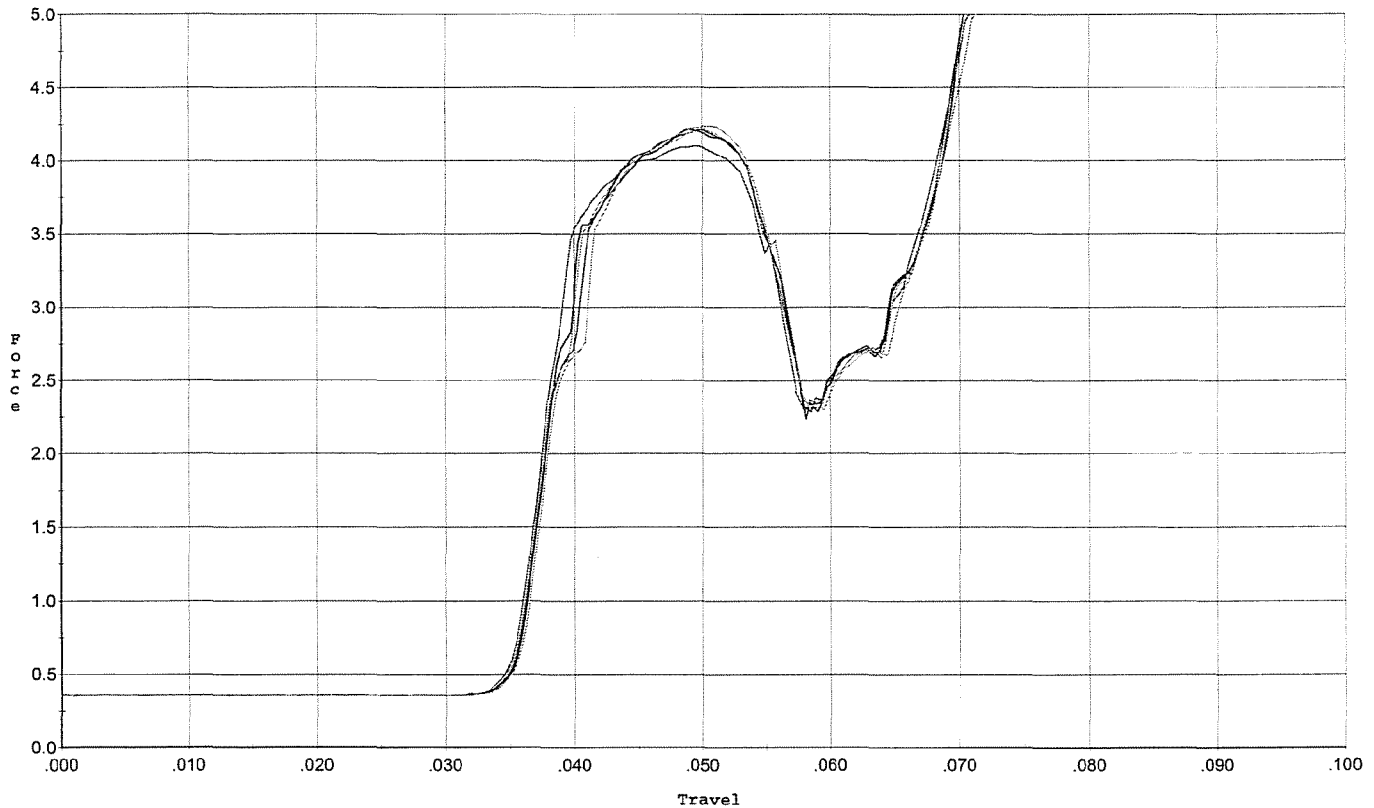
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.763	0.047	0.028	0.053	0.052		Set Trigger
2	2.654	0.047	0.028	0.053	0.050		Set Trigger
3	2.739	0.046	0.028	0.053	0.051		Set Trigger
4	2.701	0.047	0.028	0.053	0.052		Set Trigger
5	2.731	0.047	0.028	0.053	0.052		Set Trigger

Aug. 2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.056	0.035	0.020	0.086		Set Trigger
2	4.215	0.056	0.036	0.020	0.086		Set Trigger
3	4.099	0.055	0.035	0.022	0.084		Set Trigger
4	4.240	0.056	0.036	0.021	0.084		Set Trigger
5	4.227	0.055	0.035	0.020	0.084		Set Trigger

Aug 4-19