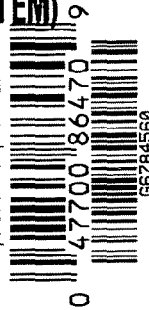


G-6784560

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

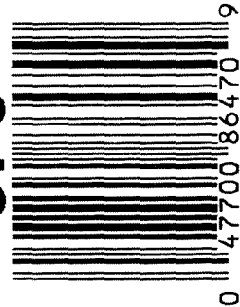
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784560

UPC



GUN SERIAL # G 6784560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	SP
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-22-08	BM
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/24/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

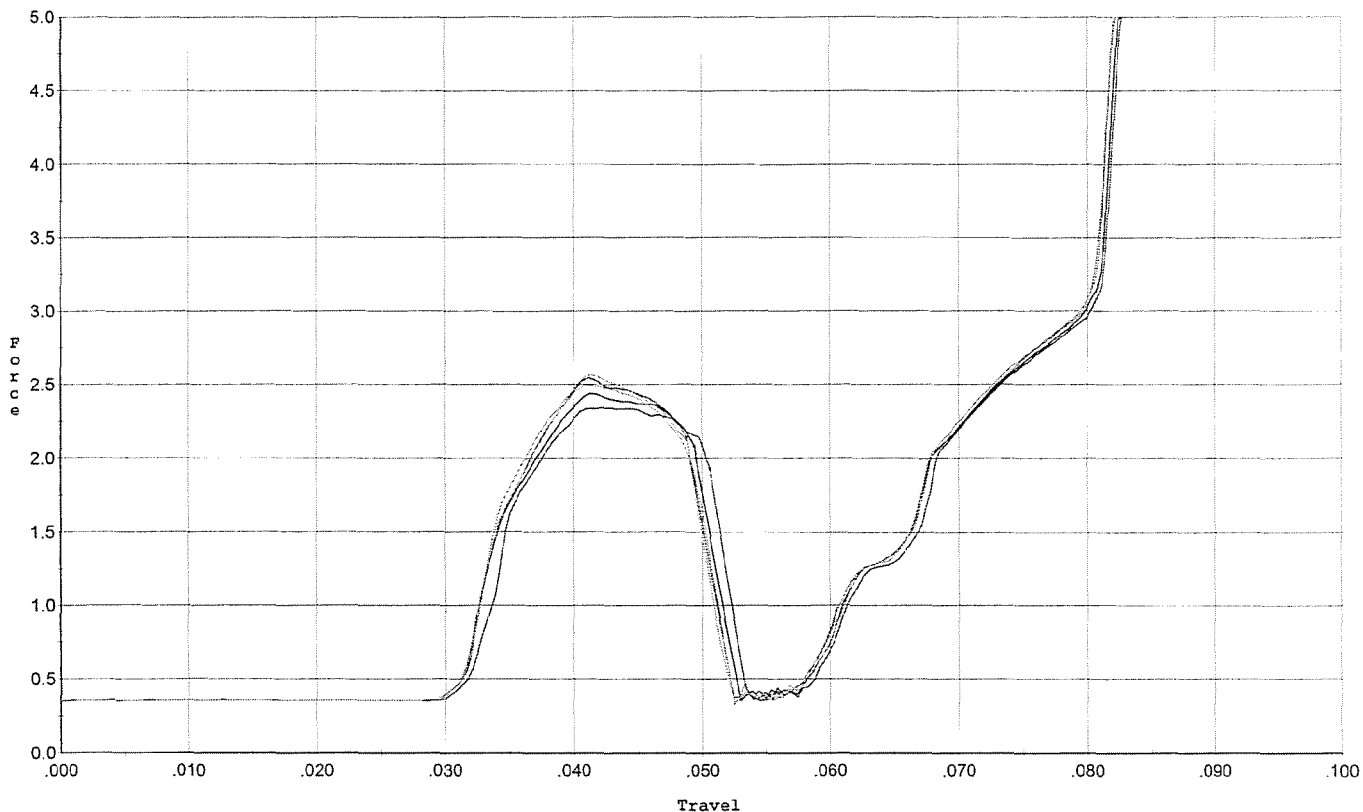
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	L.P.
	J) ASSEMBLE STOCK		10-9-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.25</u> <u>2.27</u> <u>2.24</u> <u>2.20</u>	10-20-08	TL
	C) FUNCTION		10-23-08	L.P.
690	PACK		12-10-08	PSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



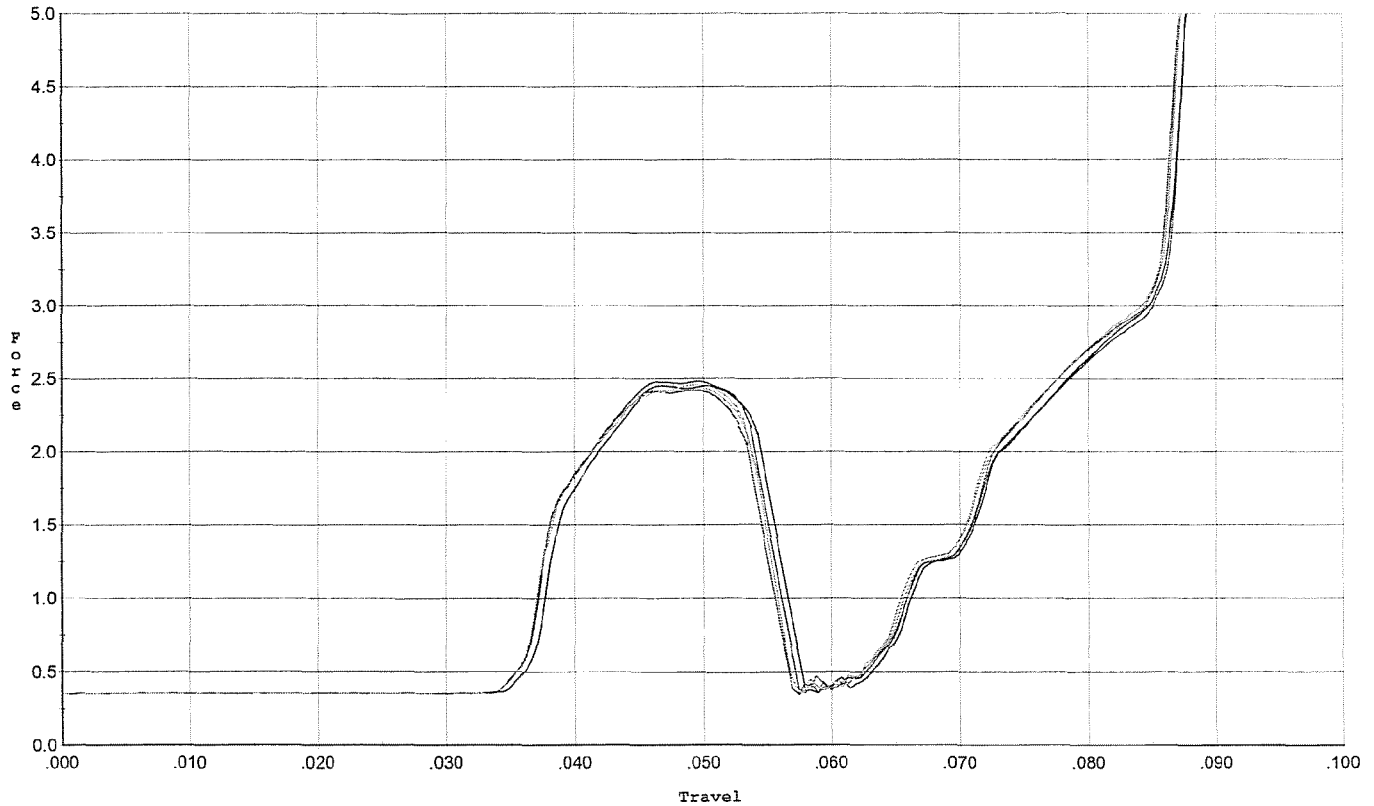
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.342	0.051	0.032	0.037	0.049		Set Trigger
2	2.439	0.049	0.032	0.037	0.048		Set Trigger
3	2.545	0.049	0.032	0.037	0.048		Set Trigger
4	2.495	0.049	0.032	0.038	0.048		Set Trigger
5	2.566	0.050	0.032	0.037	0.050		Set Trigger

Aug. 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



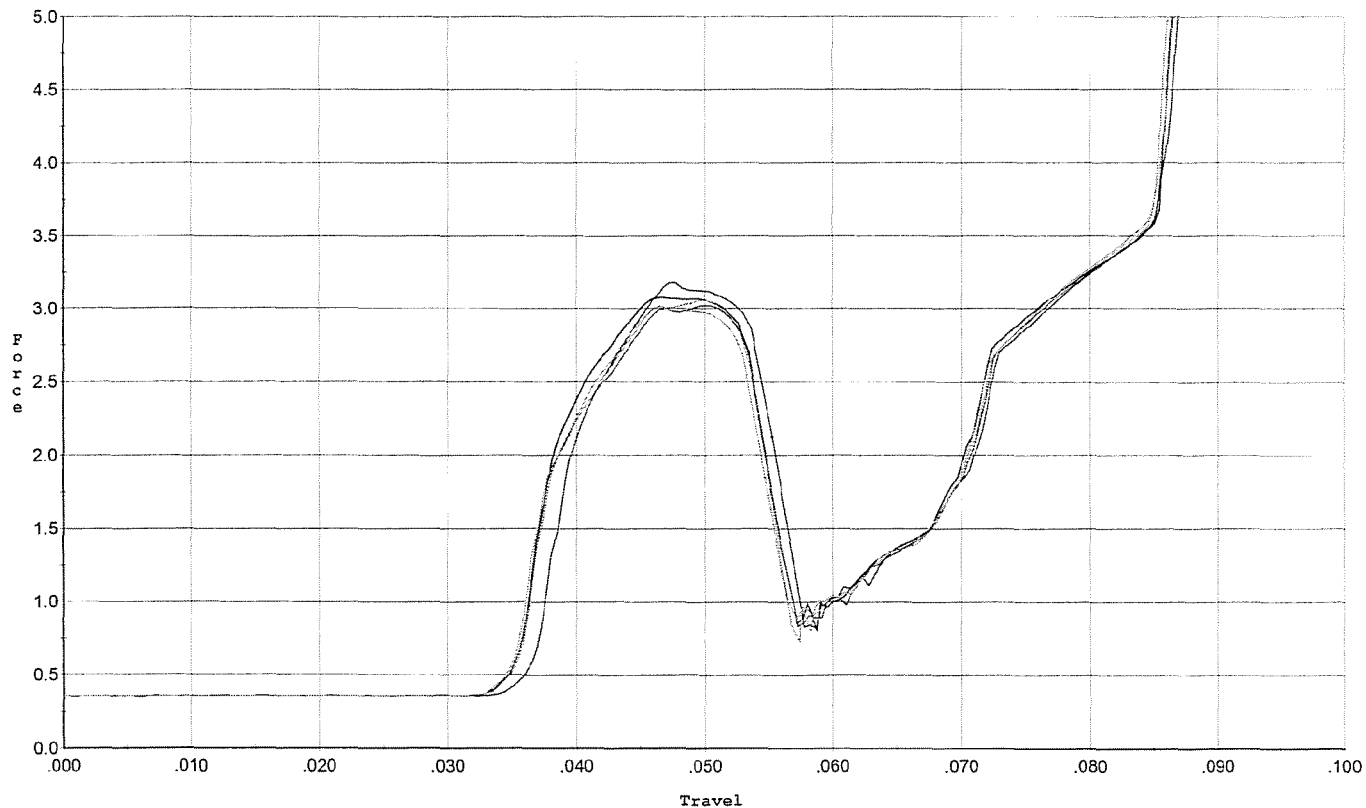
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.054	0.036	0.038	0.051		Set Trigger
2	2.452	0.054	0.037	0.038	0.051		Set Trigger
3	2.422	0.053	0.036	0.039	0.050		Set Trigger
4	2.433	0.054	0.036	0.038	0.051		Set Trigger
5	2.457	0.054	0.036	0.038	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



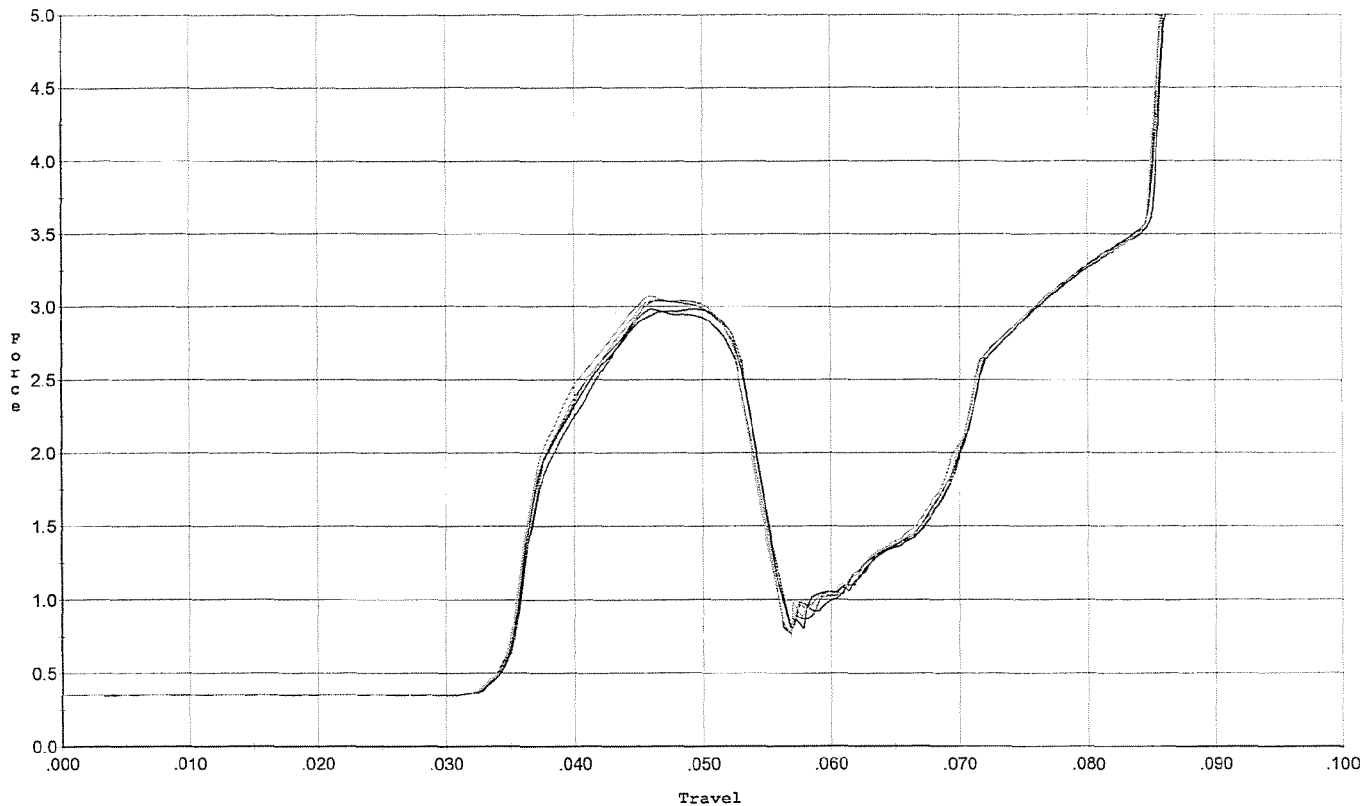
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.055	0.036	0.037	0.062		Set Trigger
2	3.074	0.053	0.035	0.037	0.061		Set Trigger
3	3.020	0.053	0.035	0.037	0.060		Set Trigger
4	3.055	0.054	0.035	0.037	0.060		Set Trigger
5	3.012	0.055	0.035	0.037	0.060		Set Trigger

Aug - 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



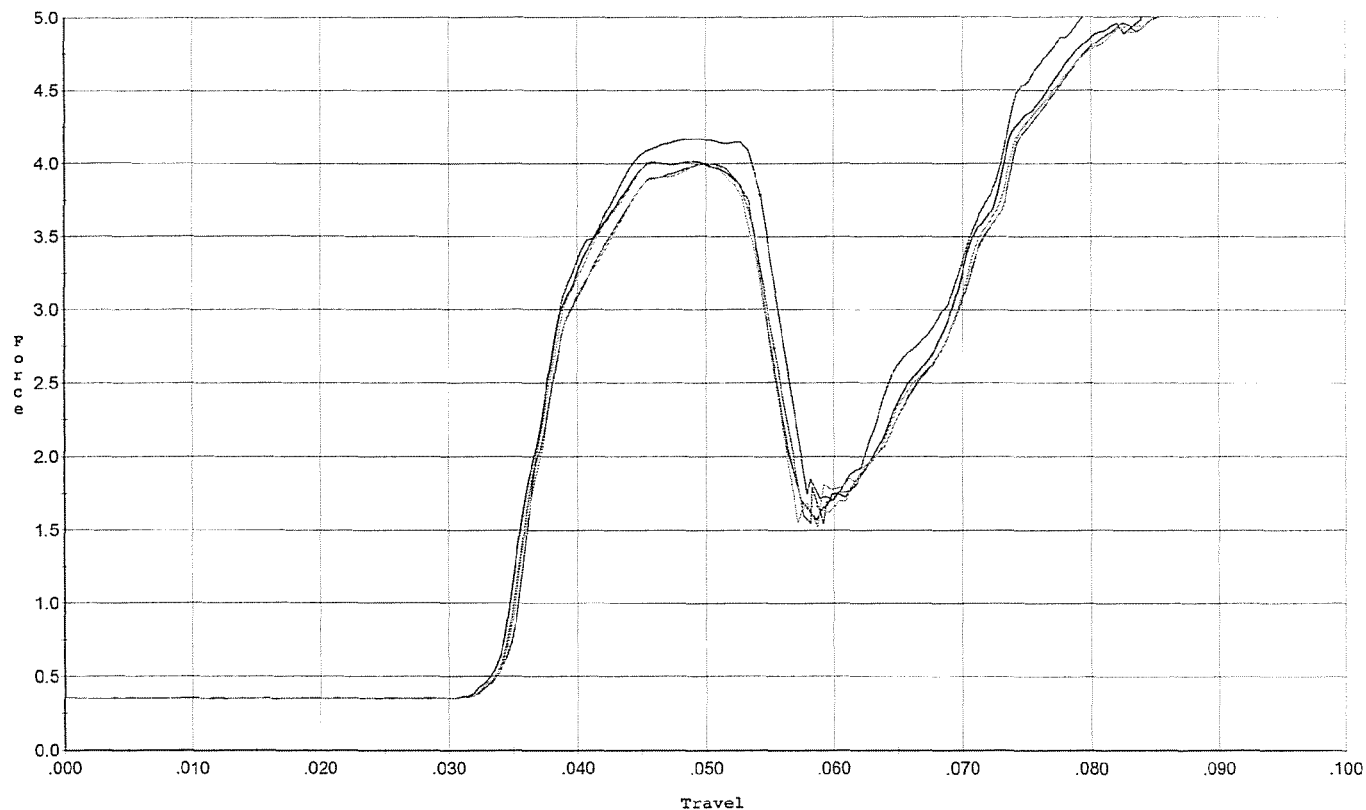
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.054	0.035	0.037	0.059		Set Trigger
2	2.985	0.053	0.035	0.037	0.060		Set Trigger
3	3.045	0.053	0.035	0.037	0.060		Set Trigger
4	3.073	0.052	0.034	0.037	0.059		Set Trigger
5	3.046	0.054	0.035	0.037	0.061		Set Trigger

Aug-3-02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- .75 lbs.



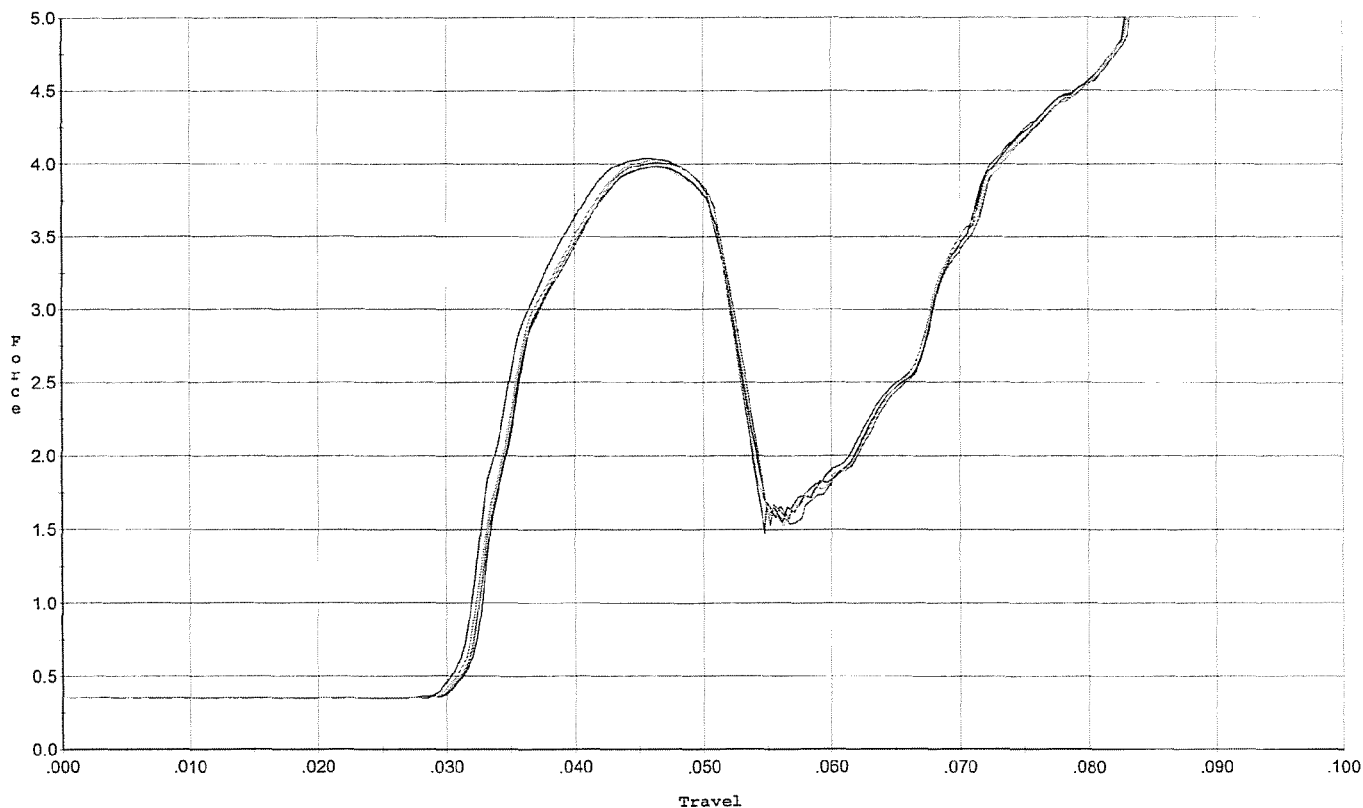
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.054	0.034	0.034	0.084		Set Trigger
2	4.012	0.053	0.034	0.035	0.080		Set Trigger
3	4.001	0.055	0.034	0.034	0.081		Set Trigger
4	4.015	0.054	0.034	0.035	0.079		Set Trigger
5	3.996	0.053	0.034	0.035	0.077		Set Trigger

Avg. 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- .75 lbs.



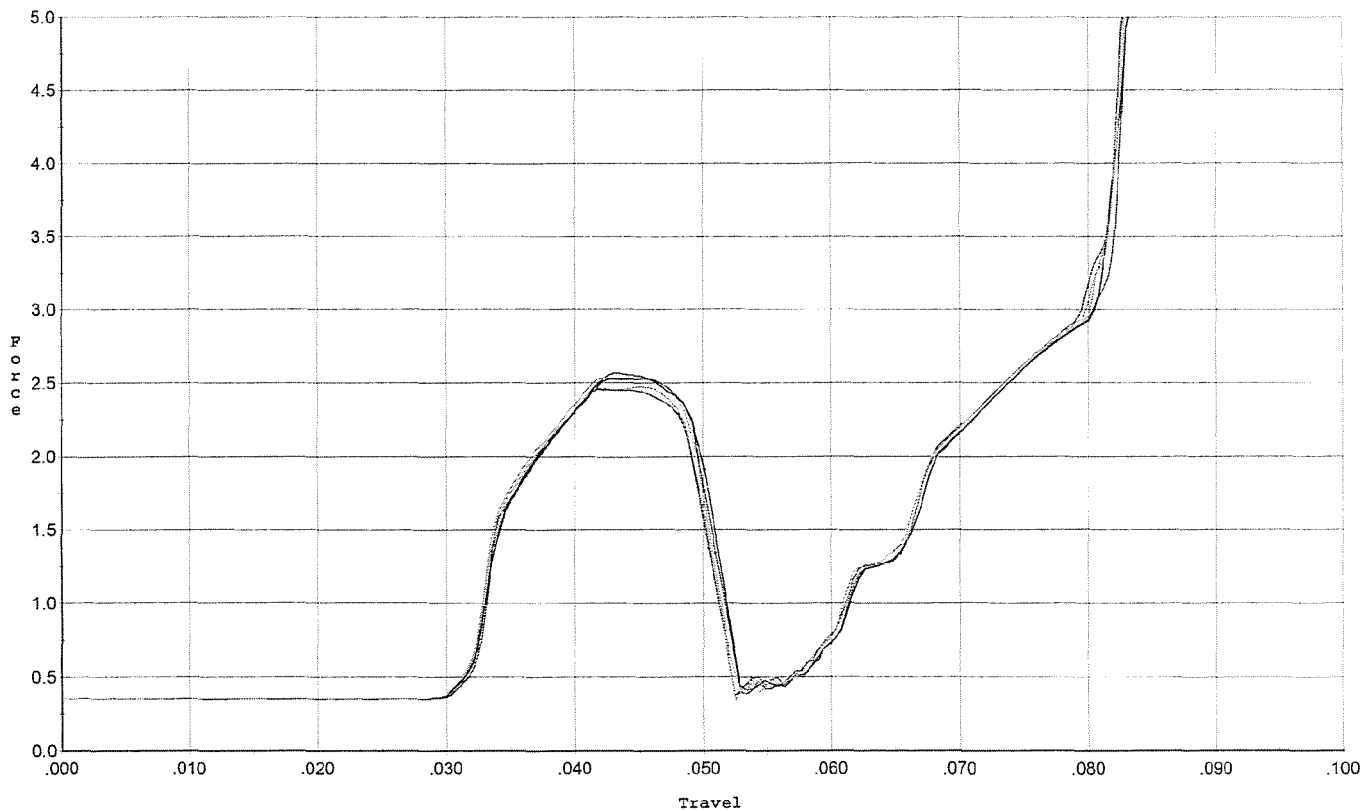
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.051	0.031	0.034	0.080		Set Trigger
2	3.982	0.051	0.032	0.034	0.076		Set Trigger
3	4.009	0.053	0.032	0.034	0.079		Set Trigger
4	3.977	0.051	0.032	0.034	0.077		Set Trigger
5	4.029	0.051	0.031	0.034	0.077		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 for final test



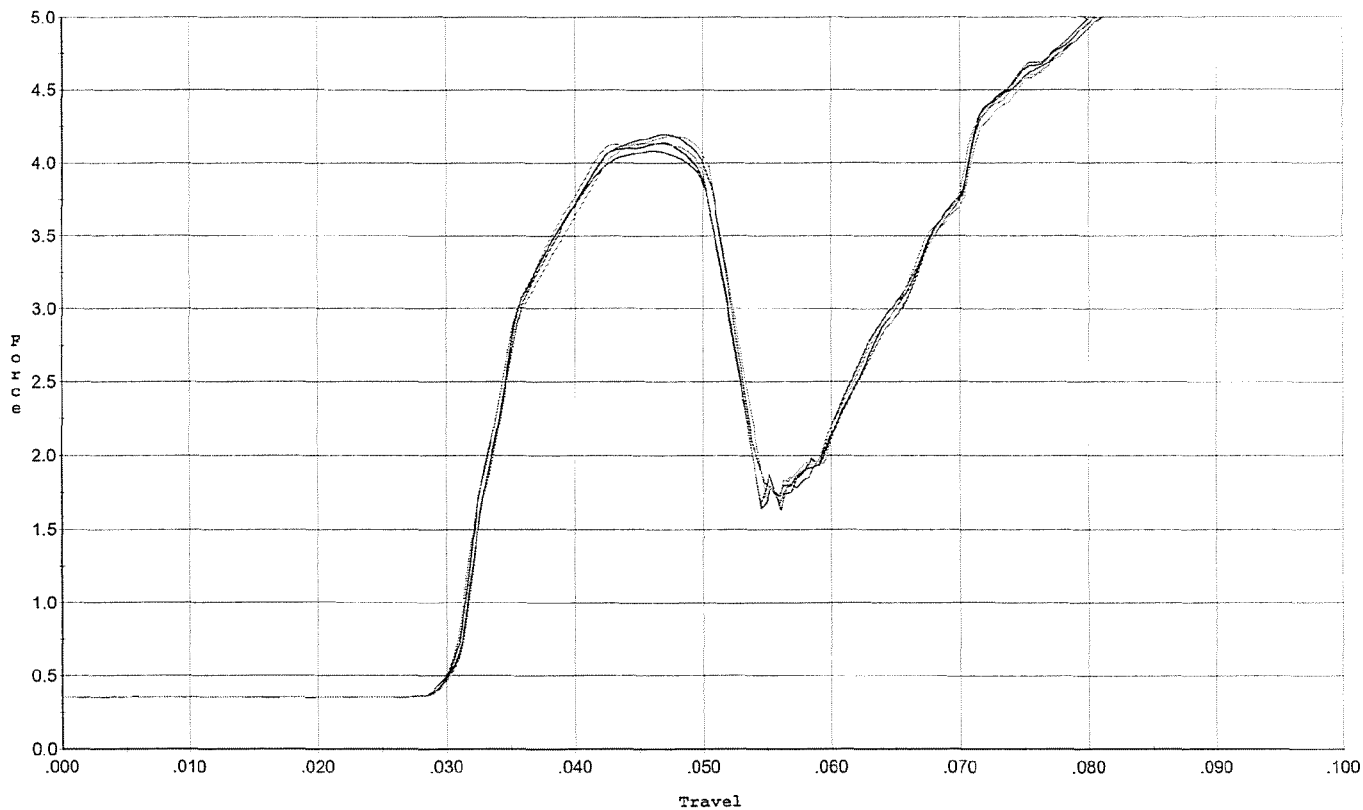
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.051	0.032	0.037	0.051		Set Trigger
2	2.530	0.050	0.032	0.037	0.050		Set Trigger
3	2.457	0.050	0.032	0.037	0.049		Set Trigger
4	2.539	0.049	0.032	0.037	0.050		Set Trigger
5	2.475	0.050	0.032	0.037	0.049		Set Trigger

Adj 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.052	0.031	0.033	0.082		Set Trigger
2	4.134	0.052	0.031	0.033	0.083		Set Trigger
3	4.196	0.051	0.031	0.033	0.081		Set Trigger
4	4.182	0.050	0.031	0.033	0.080		Set Trigger
5	4.135	0.050	0.030	0.033	0.080		Set Trigger

Aug. 4. 14