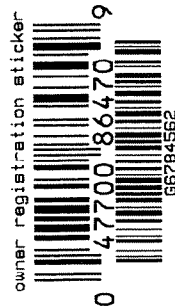
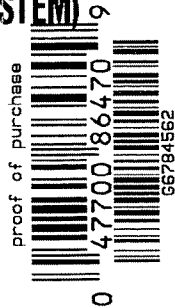


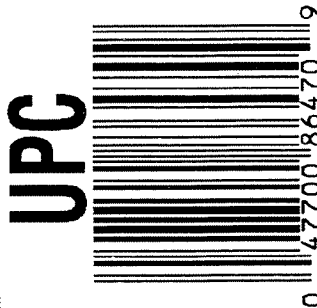
66784562

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6784562



BM FORM

## INSPECTION CHECKLIST NEW GUNS

GUN SERIAL #

66784562

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 9-8-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 9-8-08  | SP      |
| 440  | PROOF                                                          |                     | 9-8-08  | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 9-8-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 9-8-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 9-9-08  | RIC     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | SEP 10 2008         | 9-9-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR BH         | 9-10-08 | BH      |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 9/10/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     |         |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9/11    | C       |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-15-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-15-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-15-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 9-17-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>2</u> <u>2</u> <u>2</u>                             | 9-23-08  | TC      |
| CONT.        |                                                                          |                                                        |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.5</u> <u>3.5</u> <u>3.5</u>                       | 9-23-08  | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                    | 9-23-08  | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 9-17-08  | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 9-23-08  | TC      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 9-23-08  | L.P.D.  |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|              | MALFUNCTION                                                              | CORRECTION <u>NA</u>                                   |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 9-23-08  | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 9-23-08  | TC      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>223</u> <u>222</u> <u>223</u> <u>227</u> <u>224</u> | 9-23-08  | L.P.D.  |
|              | C) FUNCTION                                                              |                                                        | 9-23-08  | TC      |
| 690          | PACK                                                                     |                                                        | 10/13/08 | Fm      |

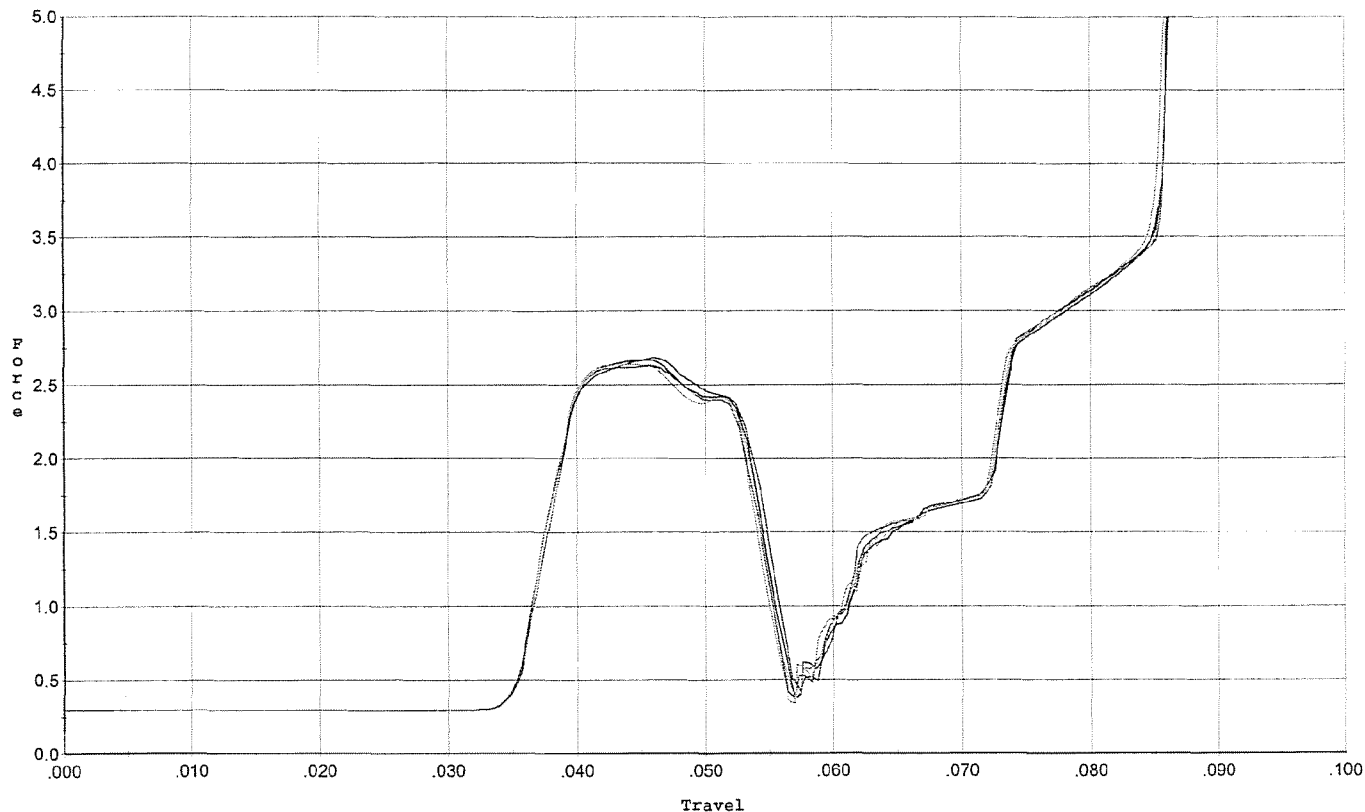
F004 REV 5/2006



## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



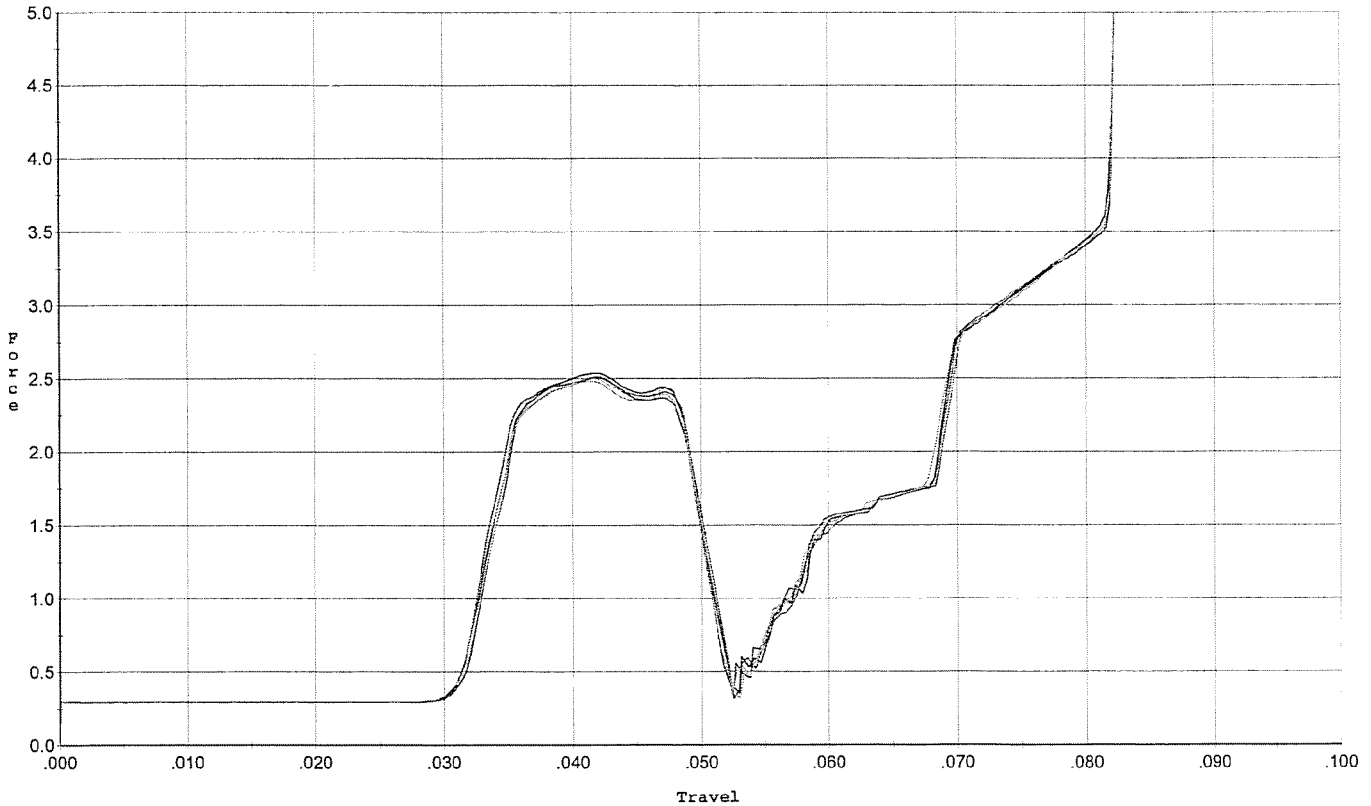
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.683      | 0.054             | 0.035           | 0.037      | 0.054             |           | Set Trigger |
| 2 | 2.669      | 0.053             | 0.035           | 0.037      | 0.052             |           | Set Trigger |
| 3 | 2.630      | 0.054             | 0.035           | 0.037      | 0.052             |           | Set Trigger |
| 4 | 2.636      | 0.053             | 0.035           | 0.037      | 0.052             |           | Set Trigger |
| 5 | 2.642      | 0.053             | 0.035           | 0.037      | 0.050             |           | Set Trigger |

Avg 2.65

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



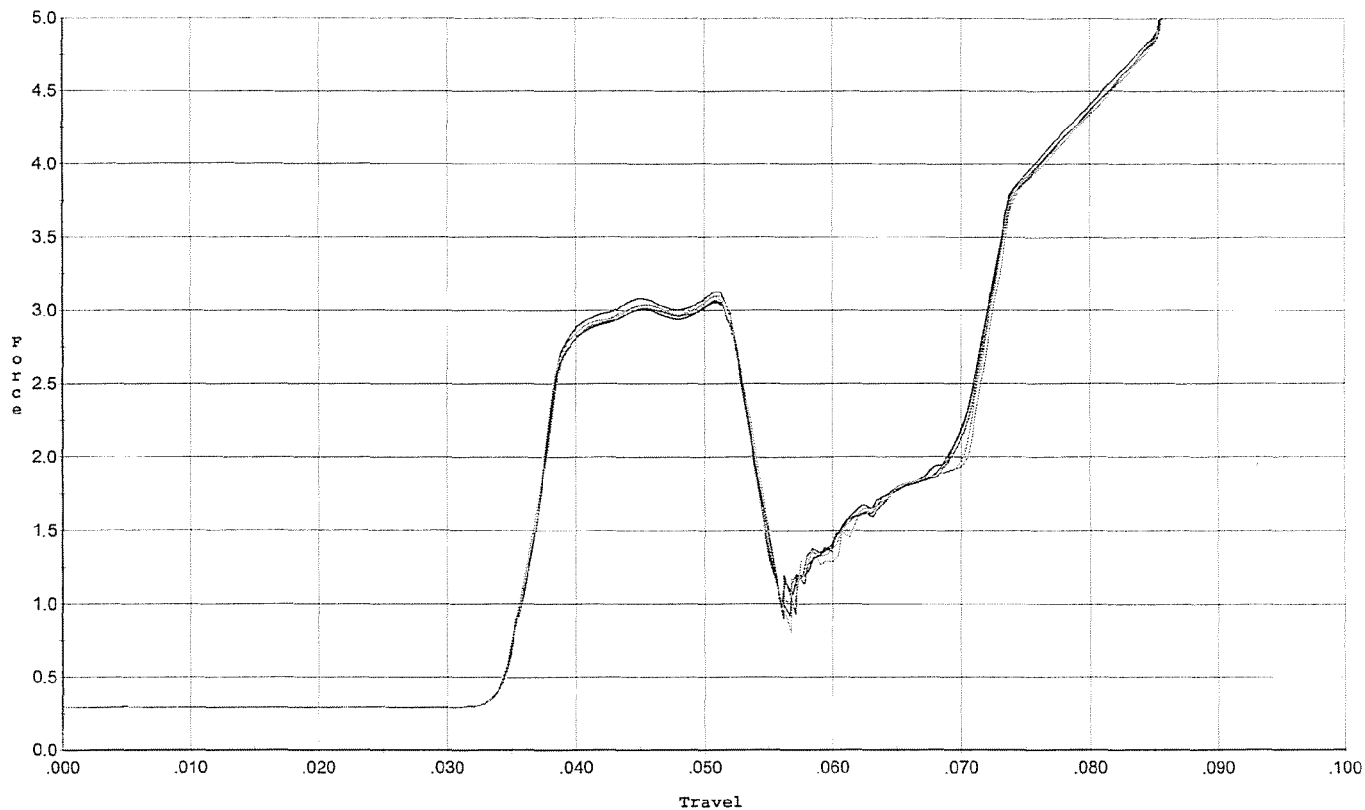
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.506      | 0.049             | 0.031           | 0.036      | 0.048             |           | Set Trigger |
| 2 | 2.536      | 0.049             | 0.031           | 0.036      | 0.048             |           | Set Trigger |
| 3 | 2.509      | 0.050             | 0.032           | 0.036      | 0.049             |           | Set Trigger |
| 4 | 2.484      | 0.049             | 0.031           | 0.036      | 0.047             |           | Set Trigger |
| 5 | 2.502      | 0.049             | 0.031           | 0.037      | 0.047             |           | Set Trigger |

Avg 2.50

## Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 9/2/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



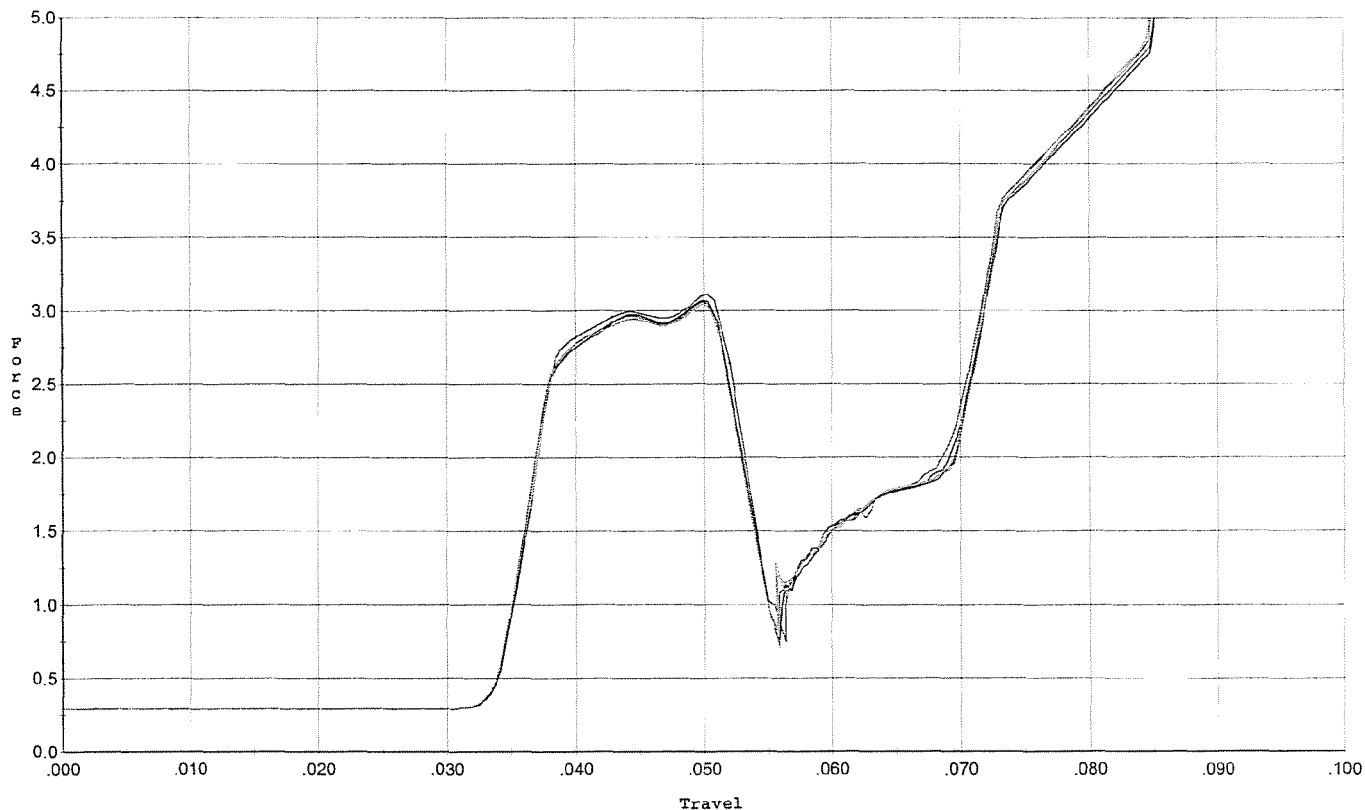
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.127      | 0.052             | 0.034           | 0.037      | 0.059             |           | Set Trigger |
| 2 | 3.069      | 0.052             | 0.034           | 0.036      | 0.058             |           | Set Trigger |
| 3 | 3.055      | 0.052             | 0.034           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 3.099      | 0.052             | 0.034           | 0.036      | 0.059             |           | Set Trigger |
| 5 | 3.100      | 0.054             | 0.034           | 0.036      | 0.060             |           | Set Trigger |

Avg 3.09

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



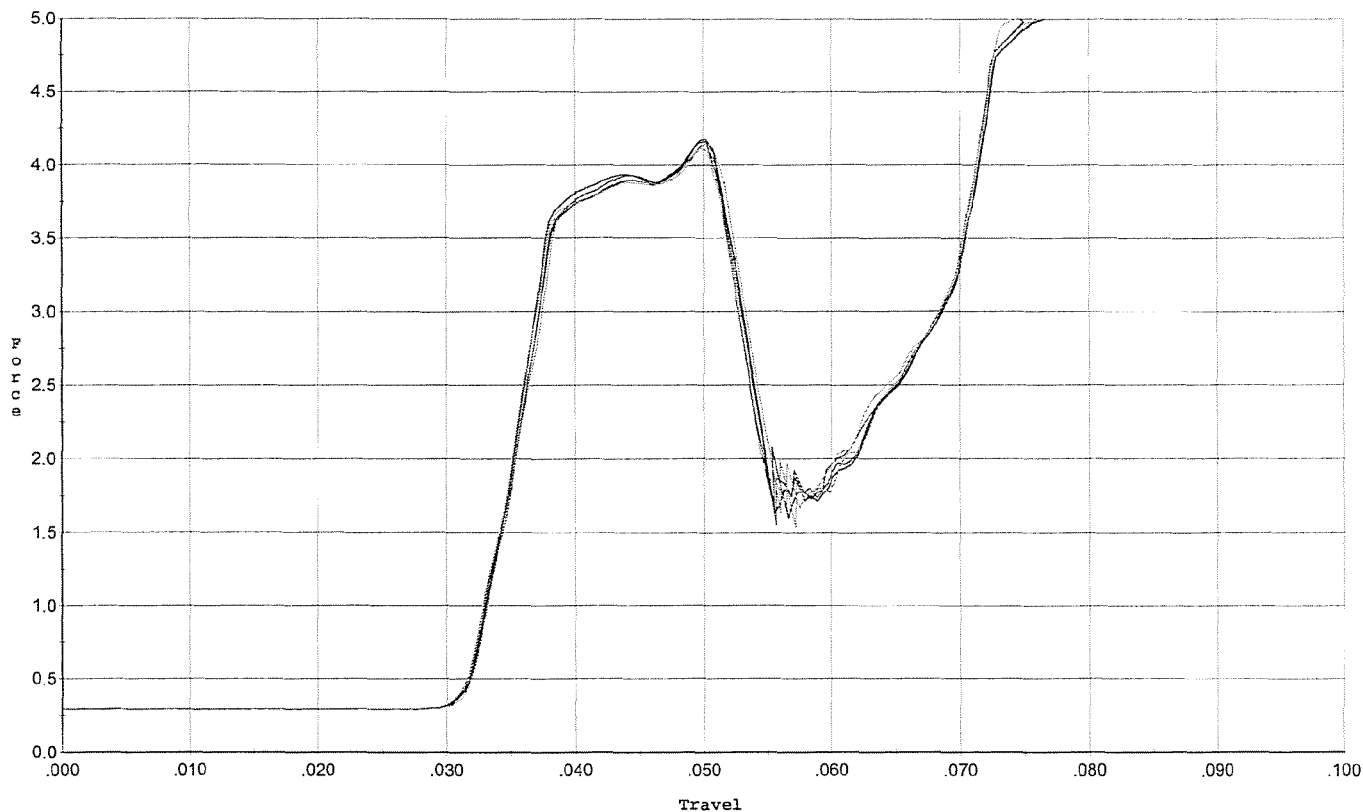
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.114      | 0.052             | 0.034           | 0.036      | 0.058             |           | Set Trigger |
| 2 | 3.071      | 0.053             | 0.034           | 0.036      | 0.059             |           | Set Trigger |
| 3 | 3.061      | 0.051             | 0.034           | 0.036      | 0.057             |           | Set Trigger |
| 4 | 3.052      | 0.051             | 0.034           | 0.036      | 0.056             |           | Set Trigger |
| 5 | 3.044      | 0.051             | 0.034           | 0.036      | 0.056             |           | Set Trigger |

Avg 3.06

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



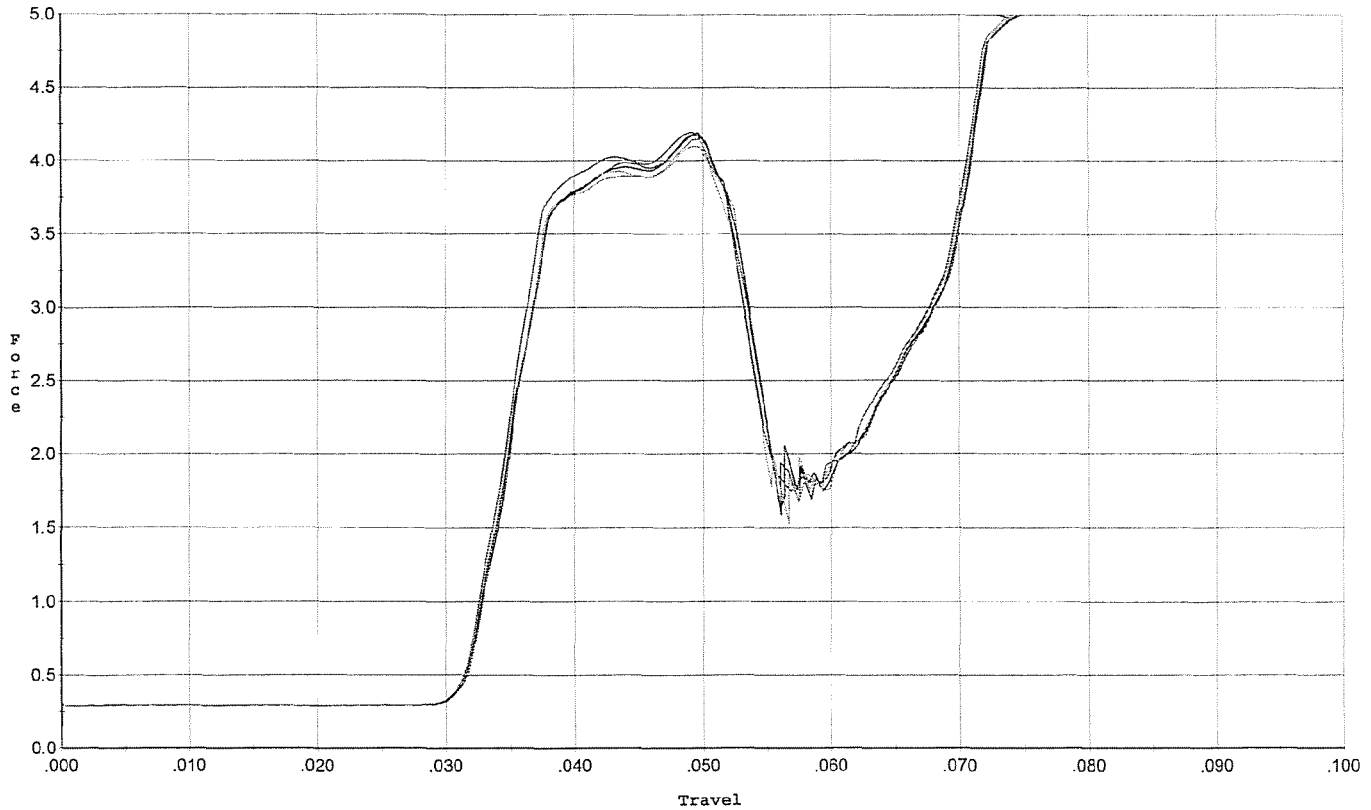
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.158      | 0.051             | 0.032           | 0.035      | 0.076             |           | Set Trigger |
| 2 | 4.177      | 0.052             | 0.032           | 0.034      | 0.078             |           | Set Trigger |
| 3 | 4.143      | 0.053             | 0.032           | 0.034      | 0.079             |           | Set Trigger |
| 4 | 4.116      | 0.051             | 0.032           | 0.034      | 0.076             |           | Set Trigger |
| 5 | 4.147      | 0.052             | 0.032           | 0.034      | 0.077             |           | Set Trigger |

Avg 4.14

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/2/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



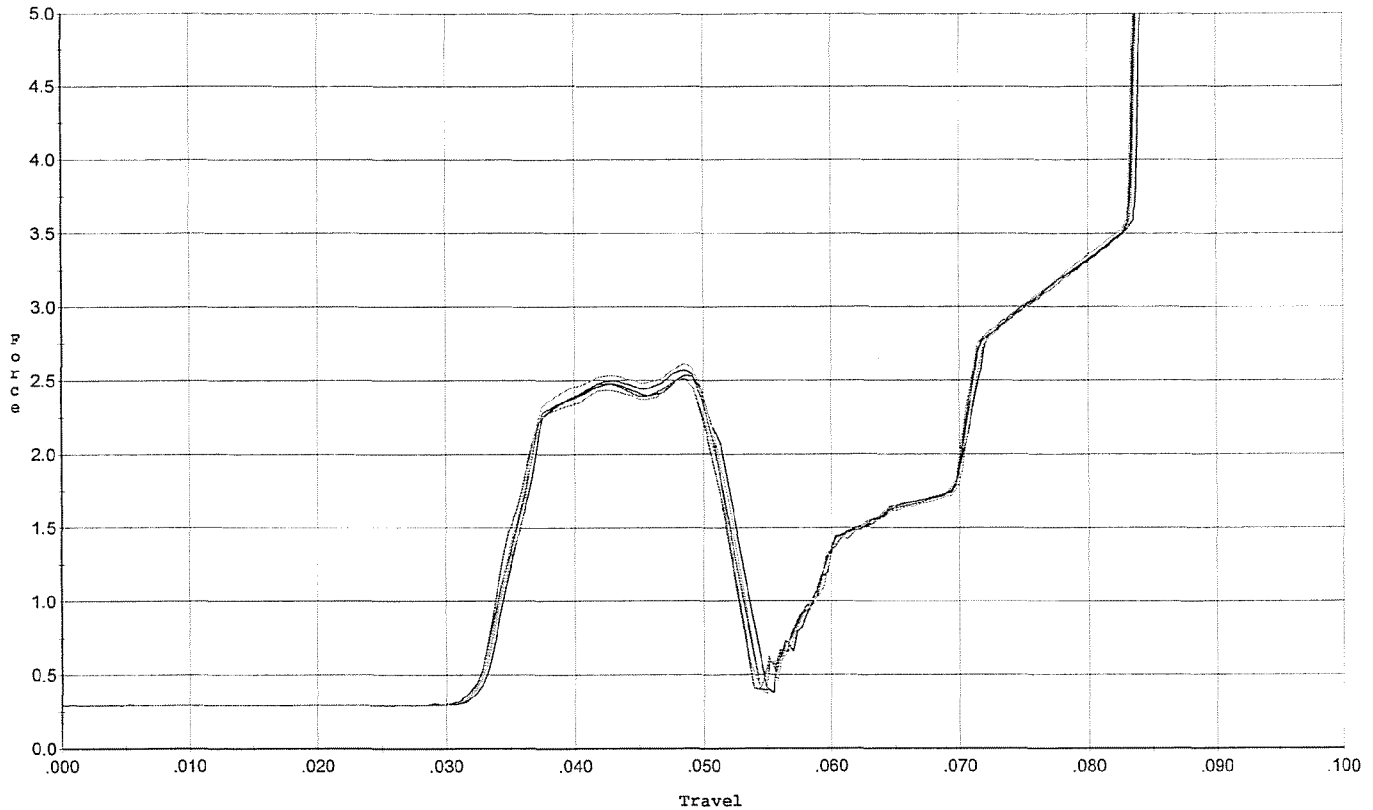
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.174      | 0.053             | 0.031           | 0.033      | 0.082             |           | Set Trigger |
| 2 | 4.190      | 0.053             | 0.031           | 0.033      | 0.082             |           | Set Trigger |
| 3 | 4.195      | 0.052             | 0.031           | 0.033      | 0.081             |           | Set Trigger |
| 4 | 4.101      | 0.052             | 0.032           | 0.033      | 0.080             |           | Set Trigger |
| 5 | 4.145      | 0.052             | 0.032           | 0.033      | 0.081             |           | Set Trigger |

Avg 4.16

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/2/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



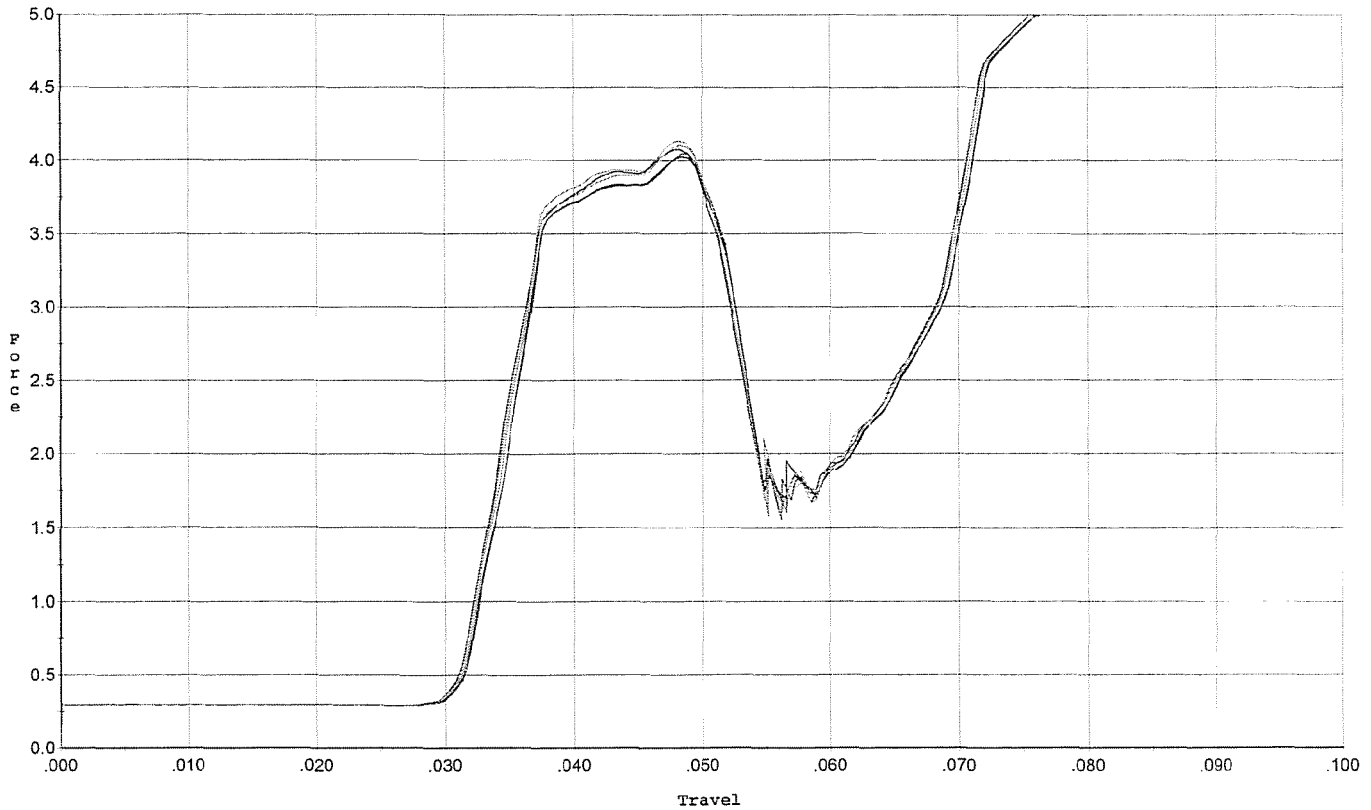
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.571      | 0.051             | 0.033           | 0.037      | 0.050             |           | Set Trigger |
| 2 | 2.534      | 0.051             | 0.033           | 0.037      | 0.050             |           | Set Trigger |
| 3 | 2.513      | 0.052             | 0.033           | 0.036      | 0.050             |           | Set Trigger |
| 4 | 2.613      | 0.052             | 0.033           | 0.036      | 0.051             |           | Set Trigger |
| 5 | 2.509      | 0.051             | 0.033           | 0.036      | 0.049             |           | Set Trigger |

Avg 2.54

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.072      | 0.051             | 0.031           | 0.034      | 0.077             |           | Set Trigger |
| 2 | 4.026      | 0.052             | 0.031           | 0.034      | 0.077             |           | Set Trigger |
| 3 | 4.040      | 0.052             | 0.032           | 0.034      | 0.077             |           | Set Trigger |
| 4 | 4.104      | 0.053             | 0.031           | 0.034      | 0.080             |           | Set Trigger |
| 5 | 4.132      | 0.051             | 0.031           | 0.034      | 0.077             |           | Set Trigger |

Avg 4.07