

G6784567

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD**

proof of purchase



owner registration sticker



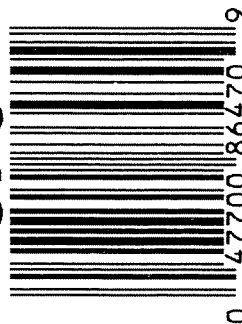
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6784567**

**UPC**



**BM FORM**

GUN SERIAL # 084567

| OP # | OPERATION NAME                                                                    | READINGS            | DATE    | INITIAL |
|------|-----------------------------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                   |                     | 8-28-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                 |                     | 8-28-08 | SP      |
| 440  | PROOF                                                                             |                     | 8-28-08 | SPD     |
| 460  | CHECK HEADSPACE                                                                   |                     | 8-28-08 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                               |                     | 8-28-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                             | <b>MAGNA - FLUX</b> | 8-29-08 | RSN     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                      | SEP 02 2008         | 8-29-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                              | OPERATOR <u>BA</u>  | 9-2-08  | BA      |
| 490  | MAGNAFLUX BOLT                                                                    |                     | 8/28/08 | MS      |
| 500  | ROLLMARK CALIBER                                                                  |                     | 9/3/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                                              |                     | 9/5/08  | DS      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                 |                     | 9 9     |         |
| 545  | (BOLT)                                                                            |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                               |                     | 9-18-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                    |                     | 9-18-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                            |                     | 9-18-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                        |                     | 10-2-08 | RSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <b>2.60 LBS +/- .5 LBS</b> |                     |         |         |

F004 REV 5/2006

|              |  |                                                                       |                                           |             |             |             |             |             |         |    |
|--------------|--|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|---------|----|
| 560          |  | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>4.0</u>  | <u>4.5</u>  | <u>5.0</u>  | 10-17-08    | RSW         |         |    |
| CONT.        |  |                                                                       |                                           |             |             |             |             |             |         |    |
|              |  | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>4.0</u>  | <u>4.0</u>  | <u>4.0</u>  | 10-17-08    | RSW         |         |    |
|              |  | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |         |    |
|              |  | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.025</u> | <u>.024</u> | <u>.024</u> | 10-20-08    | RSW         |         |    |
|              |  | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 10-20-08    | RSW         |         |    |
|              |  | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 10-20-08    | RSW         |         |    |
|              |  | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |         |    |
|              |  | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |         |    |
|              |  | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |         |    |
| 640 &<br>650 |  | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u> | FAIL        |             | 10-3-08     | RSW         |         |    |
|              |  |                                                                       |                                           | <u>PASS</u> | FAIL        |             |             |             |         |    |
|              |  | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
|              |  | MALFUNCTION                                                           |                                           | CORRECTION  |             | N/A         |             |             |         |    |
|              |  | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
|              |  | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
| 660          |  | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 10-3-08     | TC          |         |    |
| 670          |  | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 10-30-08    | RSW         |         |    |
|              |  | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.08</u> | <u>2.06</u> | <u>2.09</u> | <u>2.08</u> | <u>2.10</u> | 10/4/08 | Fm |
|              |  | C) FUNCTION                                                           |                                           |             |             |             | 10-30-08    | RSW         |         |    |
| 690          |  | PACK                                                                  |                                           |             |             |             | 12-5-08     | TC          |         |    |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

1. 2.5 LBS      2.50 LBS AFTER 50 CYCLES  
 2. 2.5 LBS      2.50 LBS AFTER 50 CYCLES  
 3. 2.5 LBS      2.50 LBS AFTER 50 CYCLES

DATE

9-24-08

TESTER

TAE

|         | 2.5 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|--------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 238                | 275                         |                                   | 260  |          |
| PULL #2 | 253                | 266                         |                                   | 231  |          |
| PULL #3 | 252                | 251                         |                                   | 231  |          |
| PULL #4 | 225                | 228                         |                                   | 257  |          |
| PULL #5 | 223                | 244                         |                                   | 254  |          |
| TOTAL   | 1191               | 1264                        |                                   | 1233 |          |
| AVERAGE | 238                | 252                         |                                   | 246  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 362                 | 367                         |  |          |
| PULL #2 | 341                 | 356                         |  |          |
| PULL #3 | 364                 | 359                         |  |          |
| PULL #4 | 338                 | 367                         |  |          |
| PULL #5 | 350                 | 350                         |  |          |
| TOTAL   | 1755                | 1799                        |  |          |
| AVERAGE | 351                 | 359                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 469                 | 493                         |                                   | 444                                     |
| PULL #2 | 454                 | 476                         |                                   | 426                                     |
| PULL #3 | 450                 | 475                         |                                   | 423                                     |
| PULL #4 | 451                 | 471                         |                                   | 436                                     |
| PULL #5 | 450                 | 471                         |                                   | 433                                     |
| TOTAL   | 2274                | 2386                        |                                   | 2162                                    |
| AVERAGE | 454                 | 477                         |                                   | 432                                     |