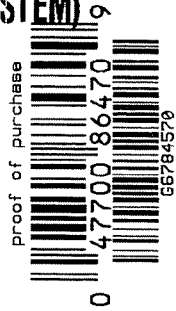


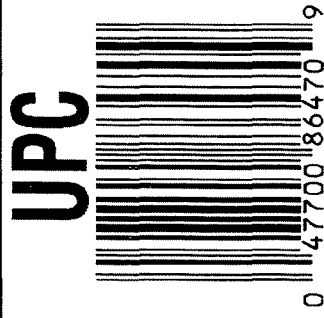
G-6784570

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6784570	



GUN SERIAL #

G6784570

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	SP
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 15m	9-20-08	3m
490	MAGNAFLUX BOLT		9/21/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/24/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.60 LBS +/- .5 LBS		

F004 REV 5/2006

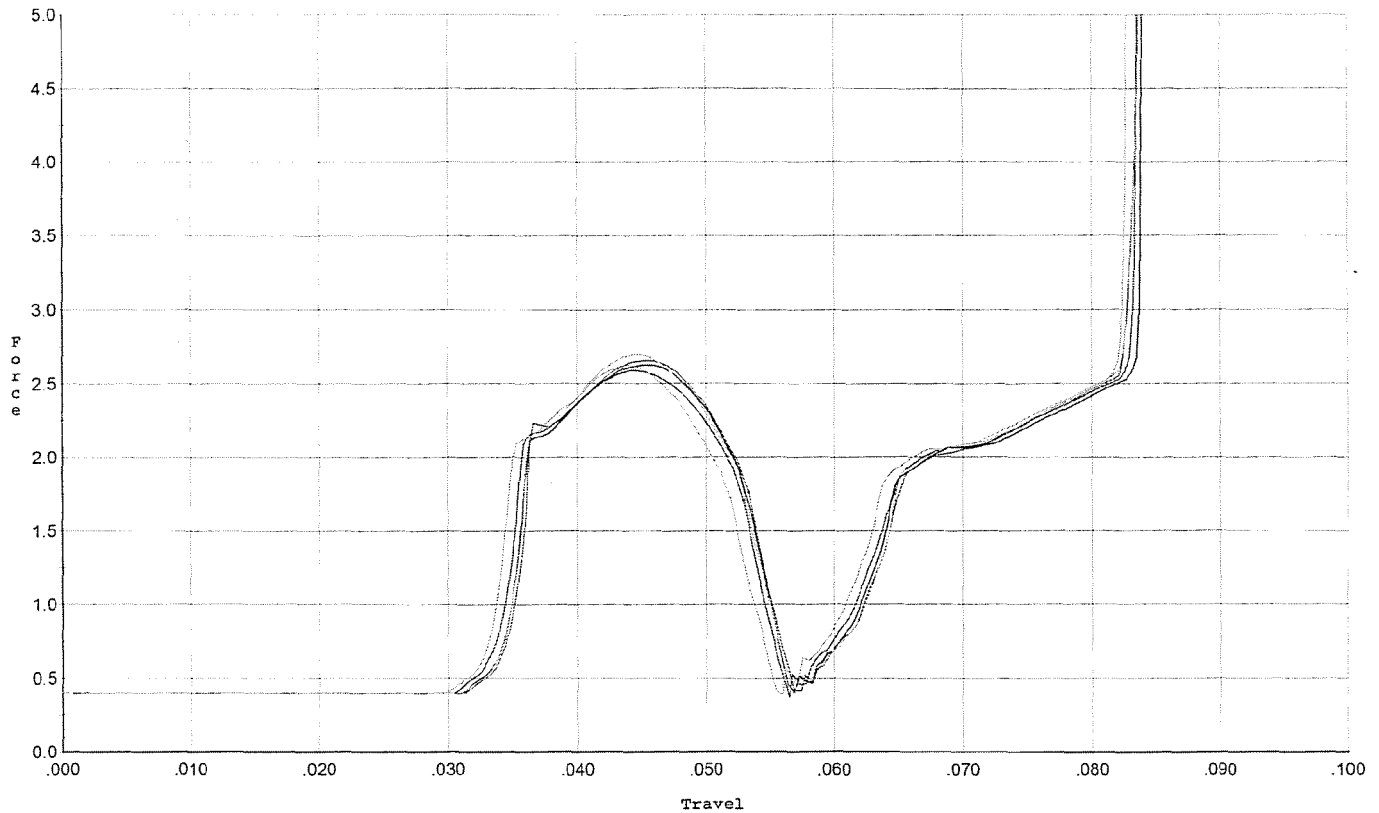
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L, J2
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-23-08	L A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-23-08	L J2
	J) ASSEMBLE STOCK		10-10-08	L, J2
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L J2
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-11-08	L, J2
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L, J2
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.49</u> <u>2.47</u> <u>2.50</u> <u>2.44</u>	10-20-08	TL
	C) FUNCTION		10-23-08	L, J2
690	PACK		12-10-08	RLW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



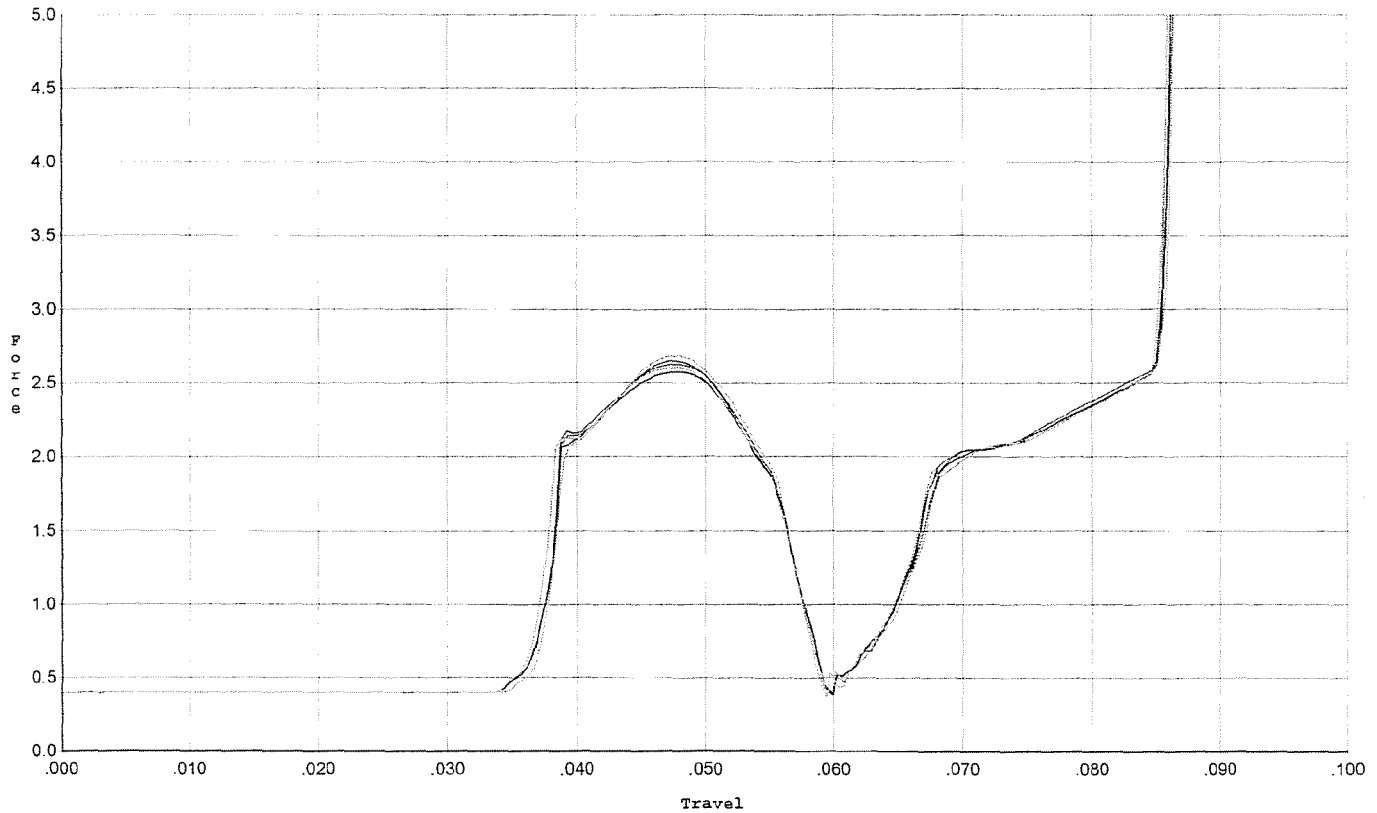
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.053	0.033	0.035	0.057		Set Trigger
2	2.629	0.055	0.034	0.035	0.059		Set Trigger
3	2.658	0.053	0.034	0.036	0.057		Set Trigger
4	2.697	0.055	0.034	0.035	0.059		Set Trigger
5	2.628	0.052	0.033	0.035	0.055		Set Trigger

Aug 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



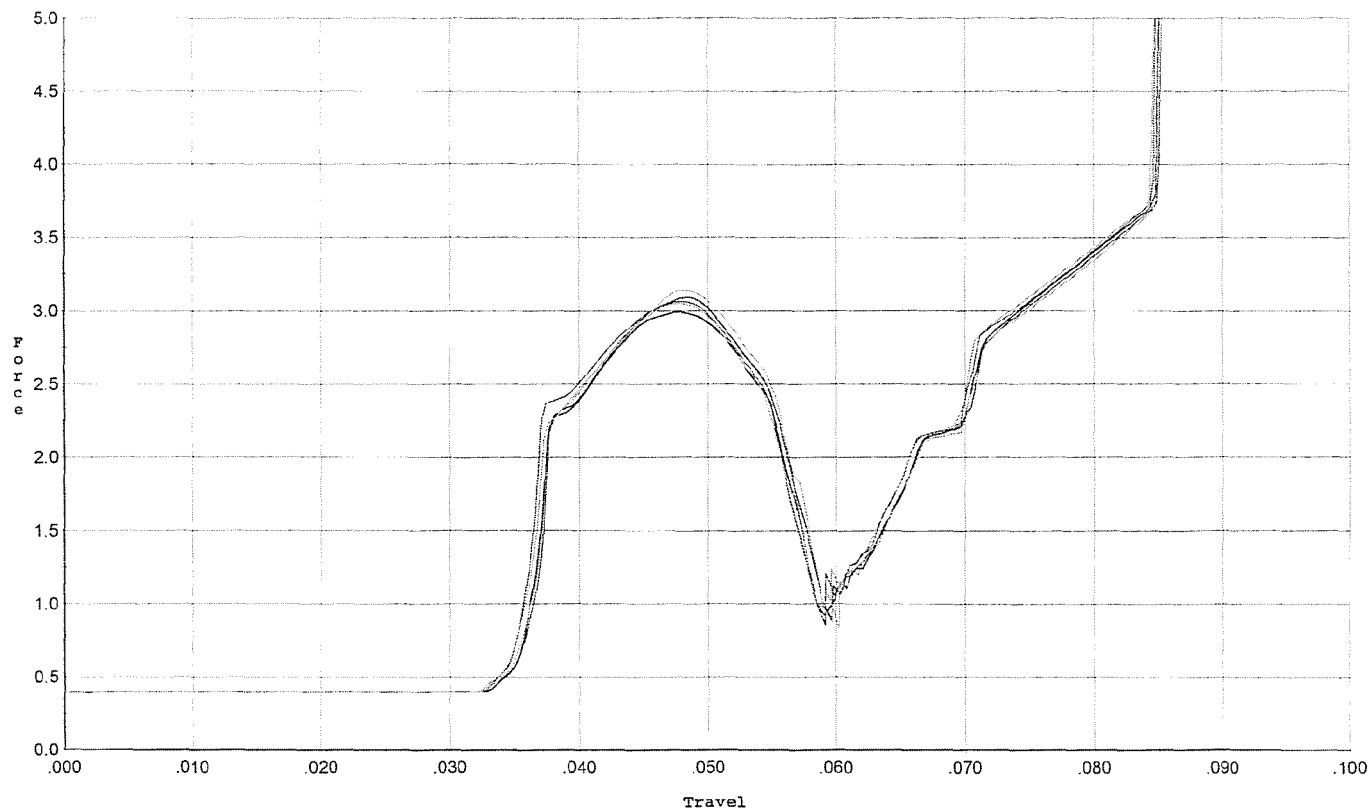
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.056	0.037	0.037	0.058		Set Trigger
2	2.576	0.056	0.037	0.036	0.057		Set Trigger
3	2.626	0.056	0.037	0.036	0.058		Set Trigger
4	2.604	0.056	0.036	0.036	0.058		Set Trigger
5	2.685	0.056	0.037	0.037	0.057		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



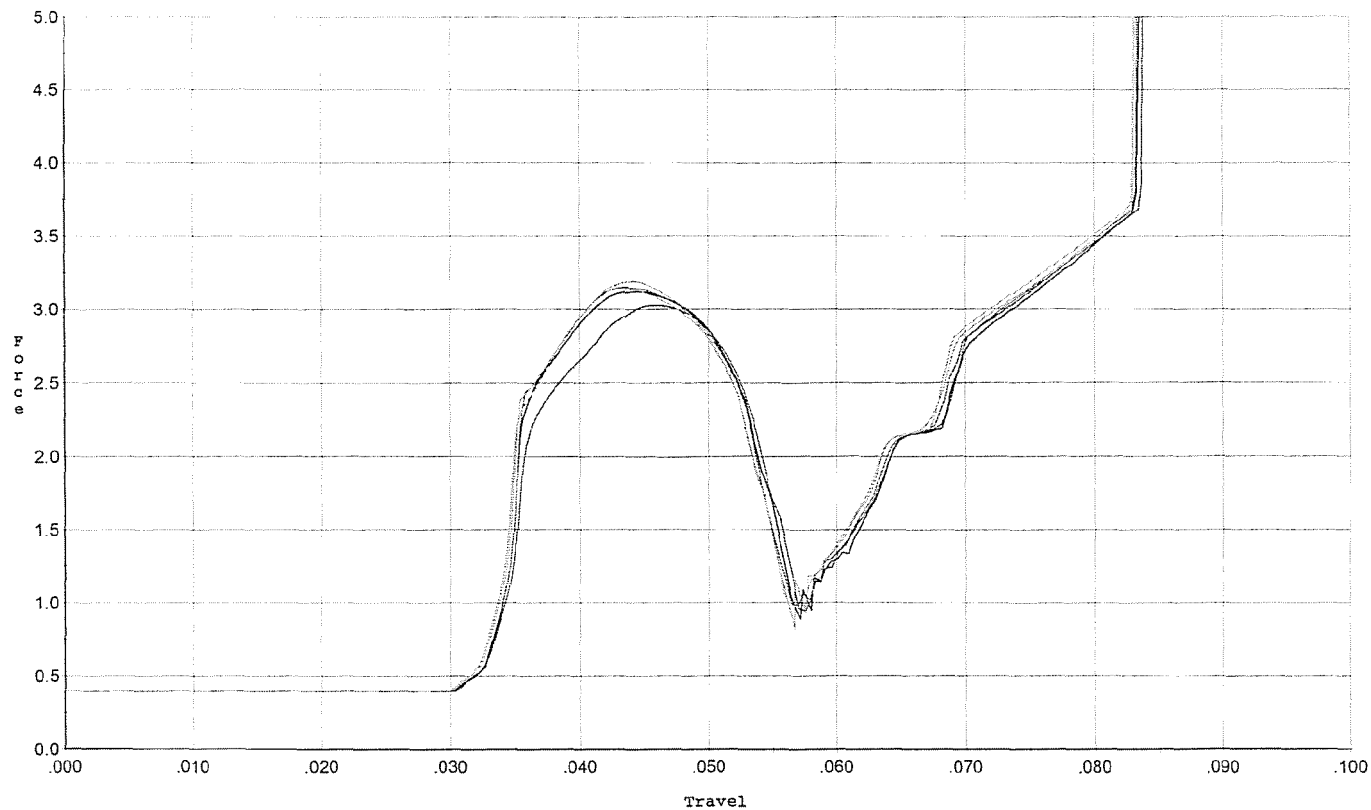
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.058	0.035	0.034	0.069		Set Trigger
2	2.993	0.057	0.035	0.034	0.068		Set Trigger
3	3.065	0.055	0.035	0.035	0.067		Set Trigger
4	3.144	0.057	0.035	0.034	0.070		Set Trigger
5	3.052	0.057	0.035	0.034	0.069		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



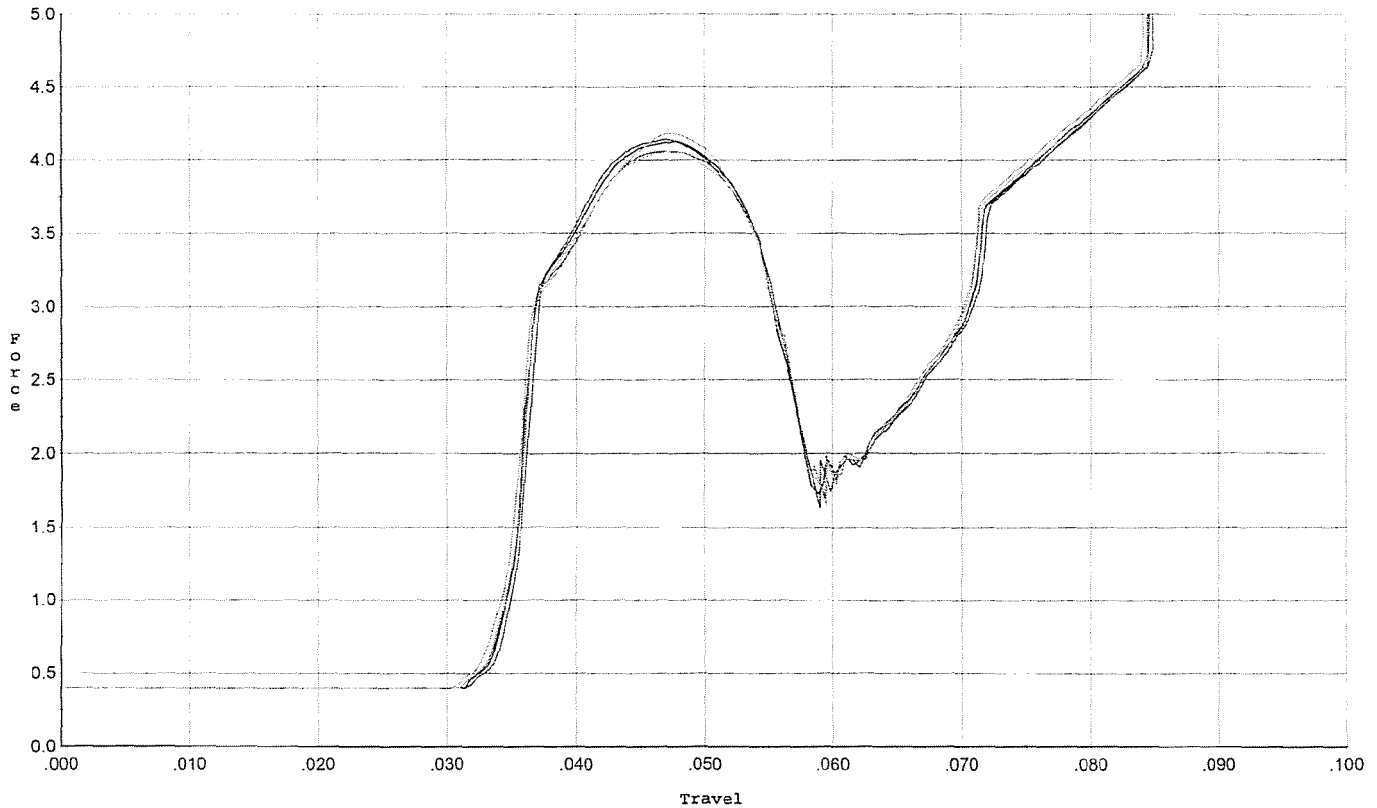
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.056	0.033	0.034	0.069		Set Trigger
2	3.122	0.055	0.033	0.034	0.070		Set Trigger
3	3.148	0.053	0.033	0.035	0.067		Set Trigger
4	3.138	0.054	0.033	0.034	0.069		Set Trigger
5	3.194	0.054	0.033	0.034	0.070		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



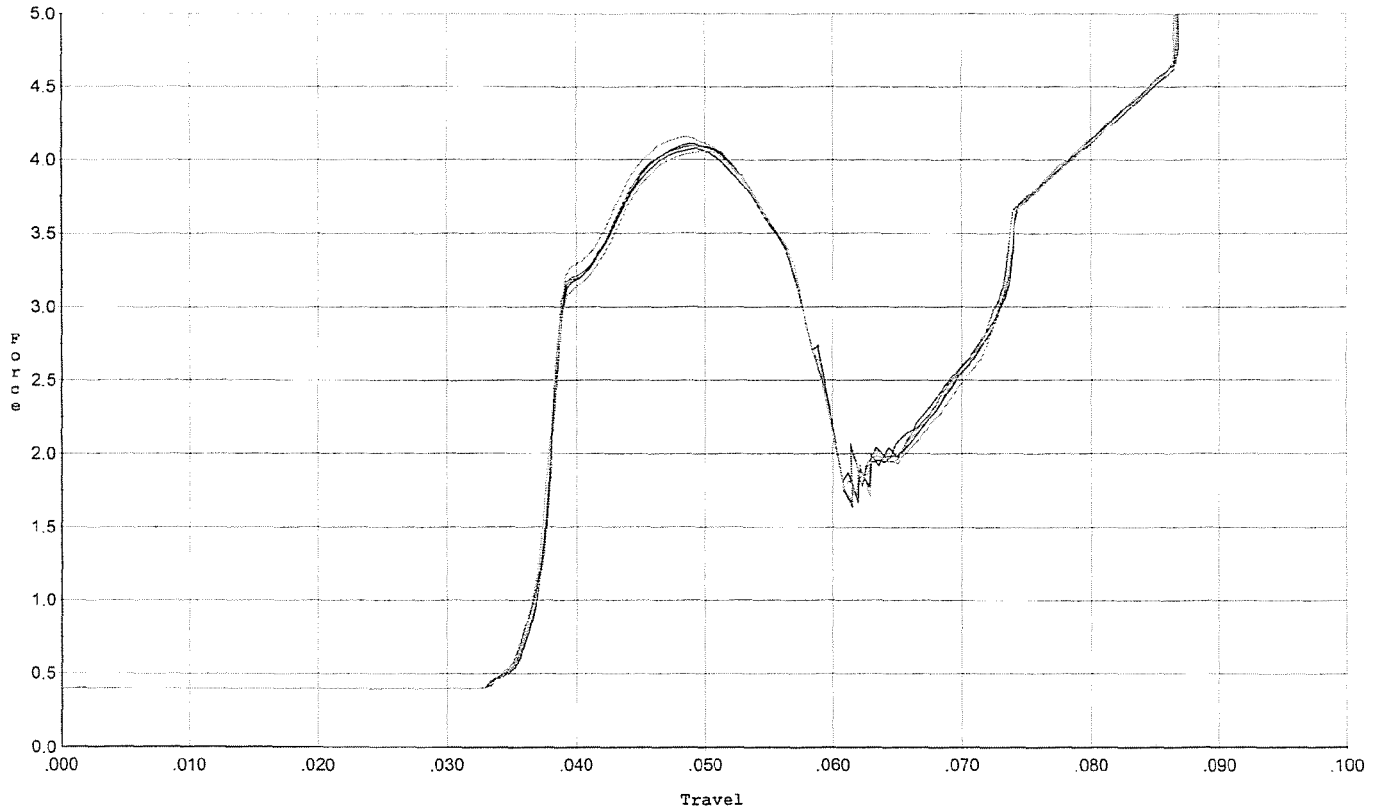
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.057	0.034	0.033	0.091		Set Trigger
2	4.125	0.057	0.032	0.033	0.092		Set Trigger
3	4.055	0.056	0.034	0.033	0.090		Set Trigger
4	4.057	0.056	0.033	0.033	0.090		Set Trigger
5	4.180	0.056	0.033	0.032	0.092		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

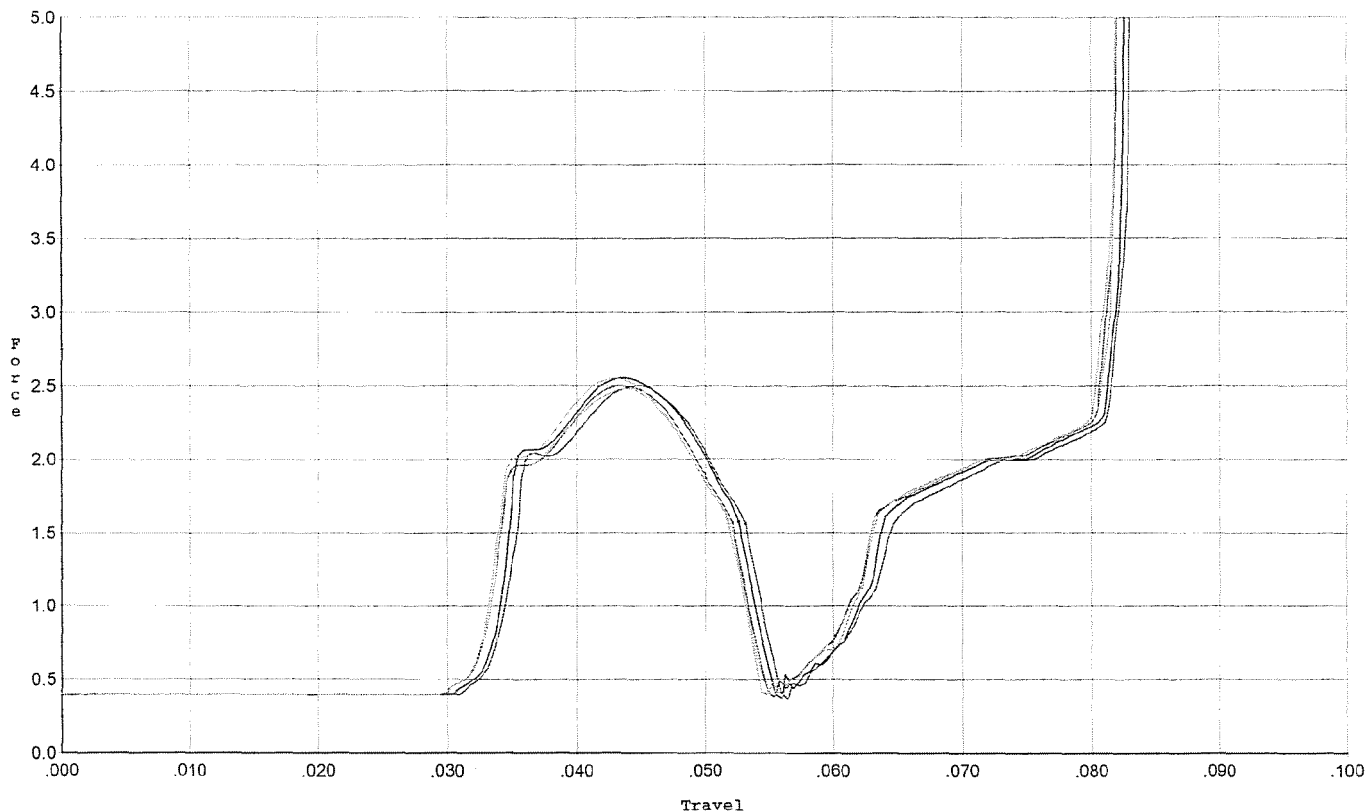


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.059	0.036	0.032	0.092		Set Trigger
2	4.107	0.059	0.036	0.033	0.092		Set Trigger
3	4.091	0.059	0.035	0.032	0.093		Set Trigger
4	4.059	0.059	0.036	0.033	0.092		Set Trigger
5	4.154	0.059	0.035	0.032	0.094		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 10/9/08		



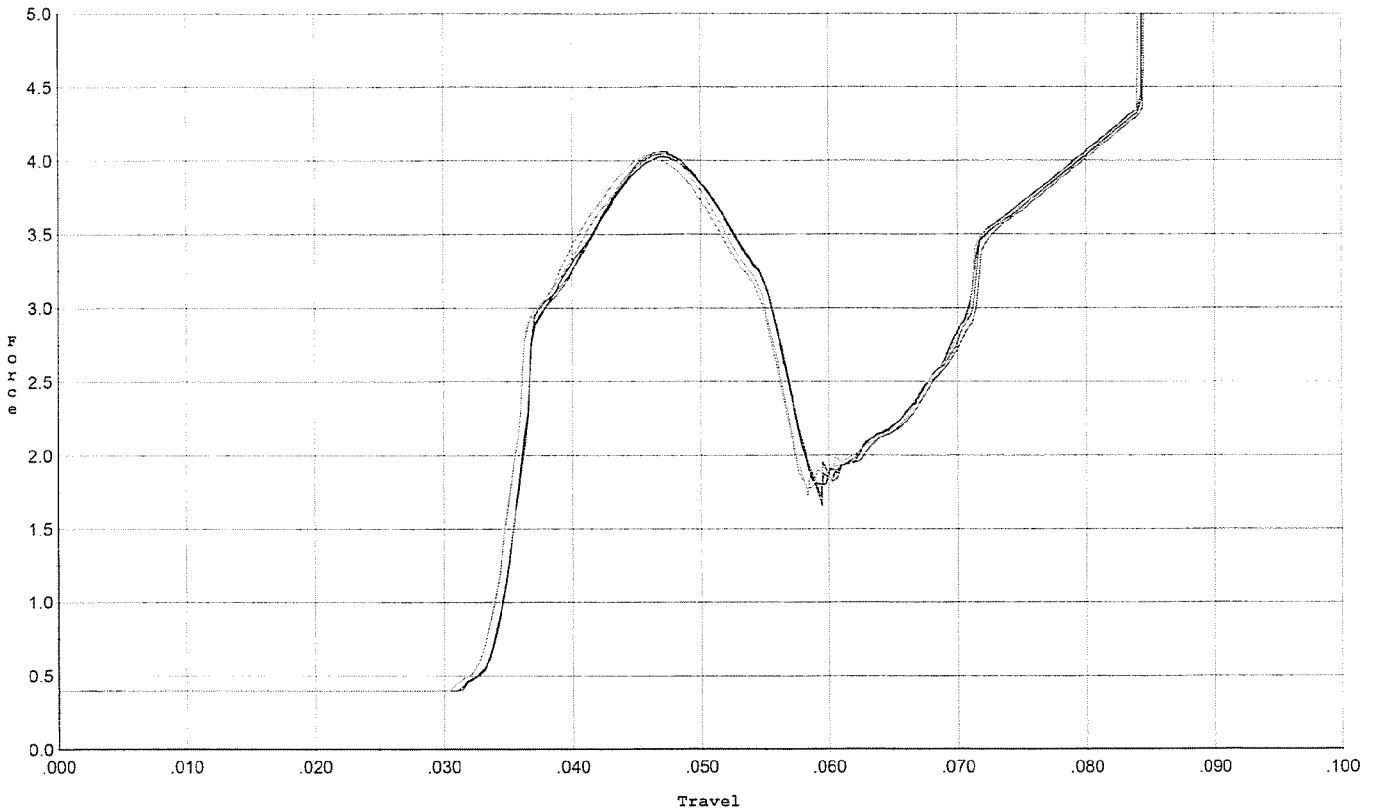
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.053	0.033	0.035	0.054		Set Trigger
2	2.558	0.053	0.033	0.035	0.055		Set Trigger
3	2.500	0.052	0.032	0.034	0.054		Set Trigger
4	2.552	0.053	0.032	0.034	0.055		Set Trigger
5	2.484	0.052	0.032	0.034	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.056	0.034	0.033	0.088		Set Trigger
2	4.025	0.056	0.034	0.033	0.088		Set Trigger
3	4.062	0.056	0.034	0.033	0.088		Set Trigger
4	4.058	0.056	0.033	0.033	0.088		Set Trigger
5	4.007	0.056	0.033	0.033	0.087		Set Trigger

Avg 4.04