

66784572

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



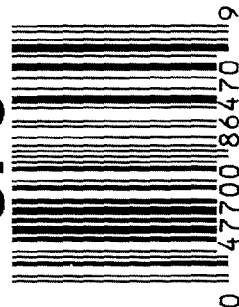
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784572

UPC



BM FORM

GUN SERIAL #

G 6784572

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION		9-22-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-23-08	ESN
475	DRILL AND TAP SIGHT HOLES	SEP 30 2008	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>(Signature)</i>	9/24/08	MS
490	MAGNAFLUX BOLT		9/22/08	MR
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.60 LBS +/- .5 LBS		

F004 REV 5/2006

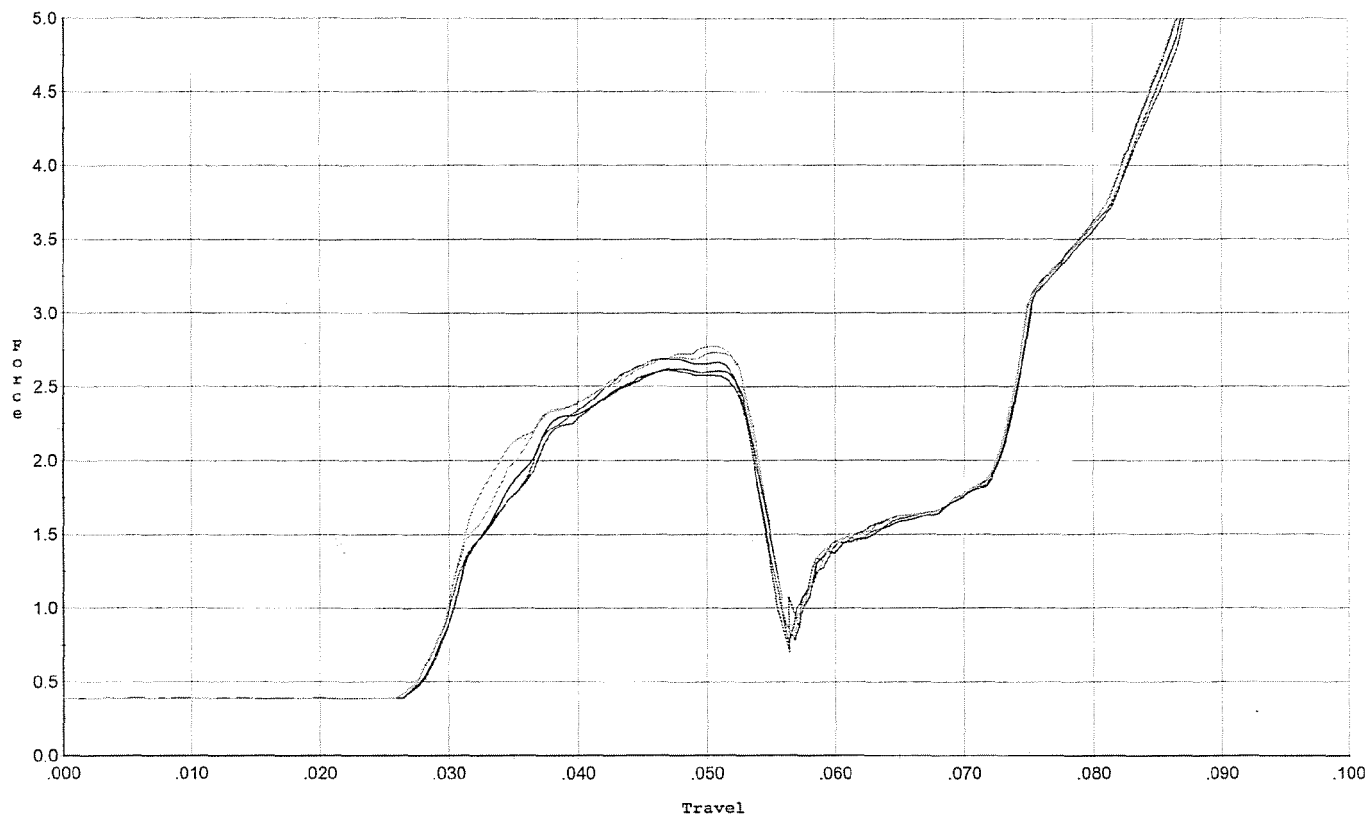
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-8-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-8-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-8-08	L.N.
	J) ASSEMBLE STOCK		10-20-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-8-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JS
670	FINAL INSPECTION A) HEADSPACE		12-8-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.55</u> <u>2.56</u> <u>2.50</u> <u>2.61</u>	12-8-08	L.N.
	C) FUNCTION		12-8-08	L.N.
690	PACK		1-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



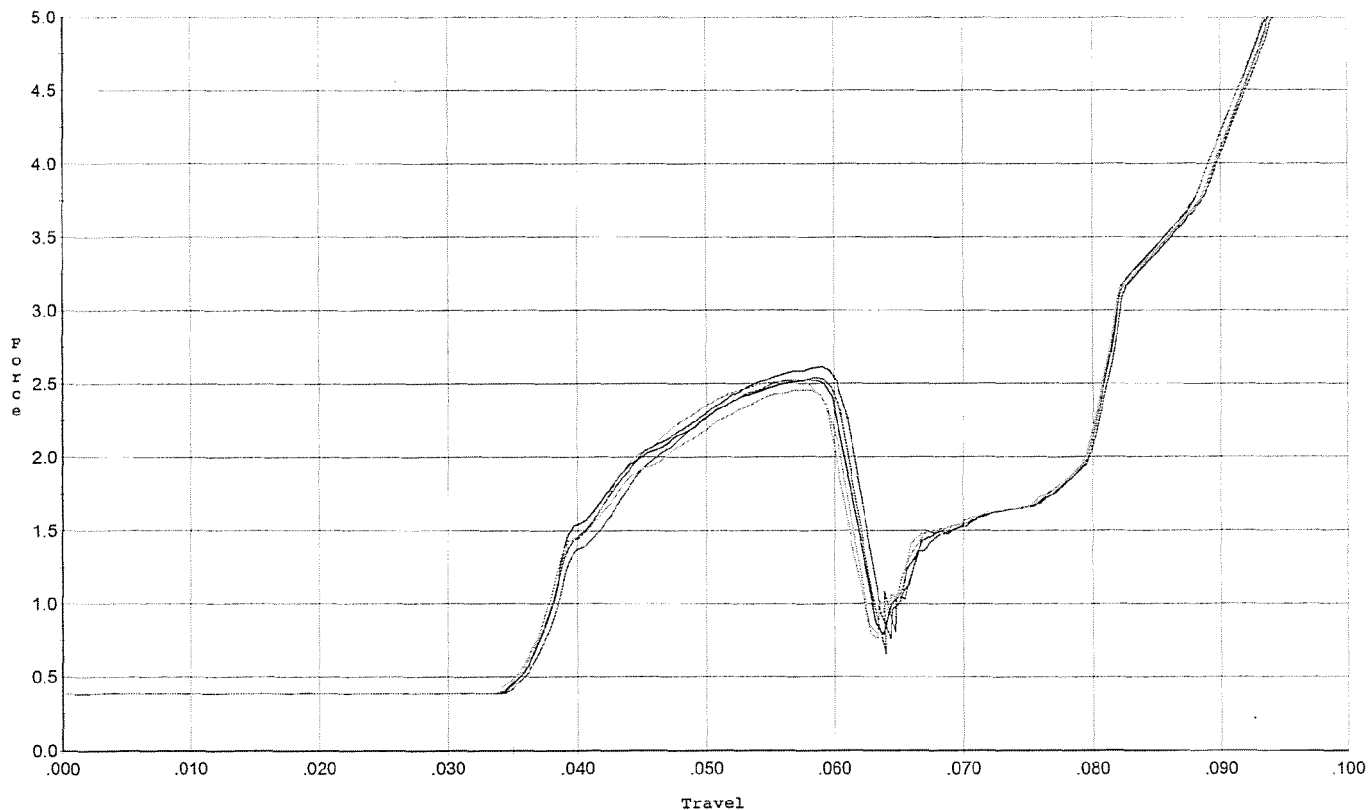
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.053	0.029	0.037	0.063		Set Trigger
2	2.619	0.054	0.029	0.036	0.066		Set Trigger
3	2.682	0.053	0.028	0.036	0.064		Set Trigger
4	2.771	0.054	0.028	0.036	0.068		Set Trigger
5	2.728	0.054	0.028	0.036	0.068		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



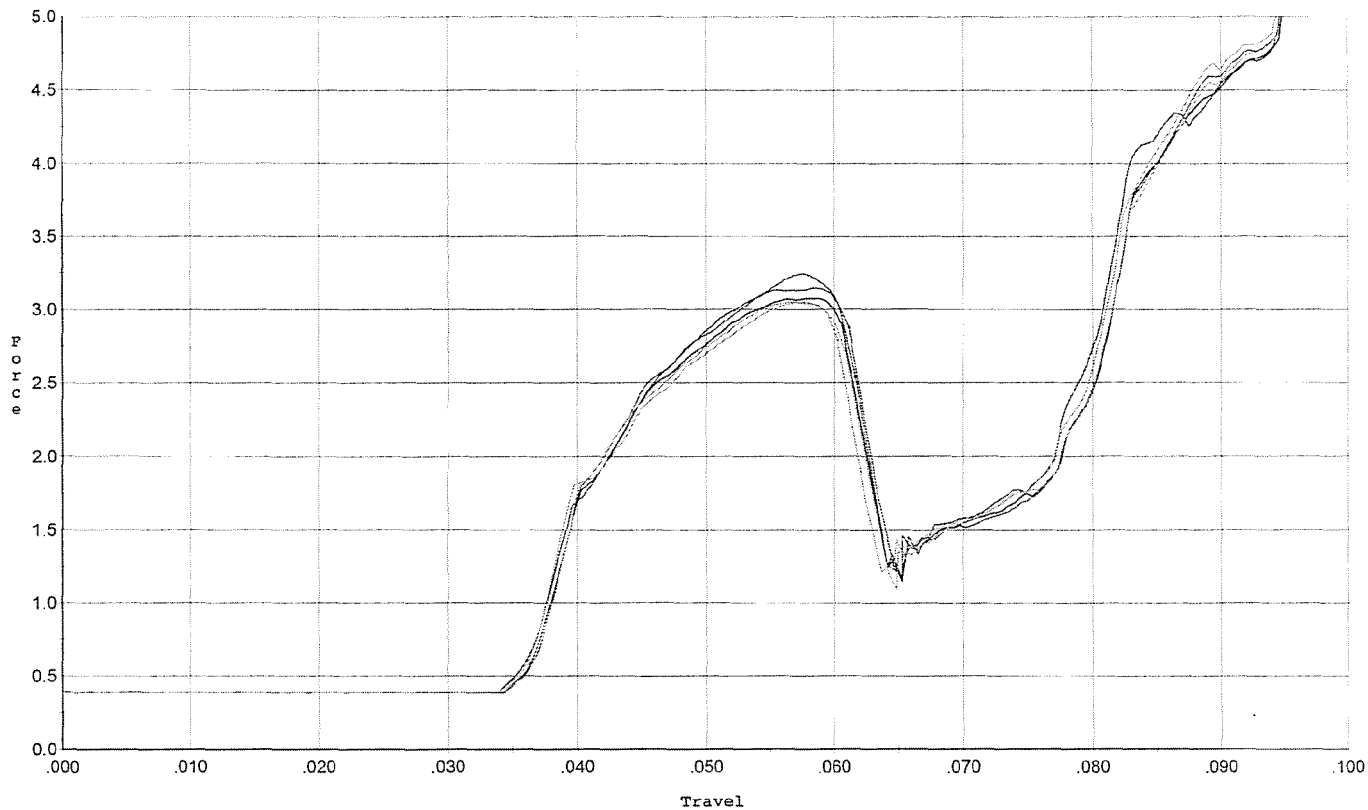
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.061	0.036	0.038	0.066		Set Trigger
2	2.526	0.061	0.036	0.038	0.065		Set Trigger
3	2.541	0.061	0.037	0.038	0.063		Set Trigger
4	2.458	0.060	0.036	0.038	0.062		Set Trigger
5	2.515	0.059	0.036	0.038	0.063		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



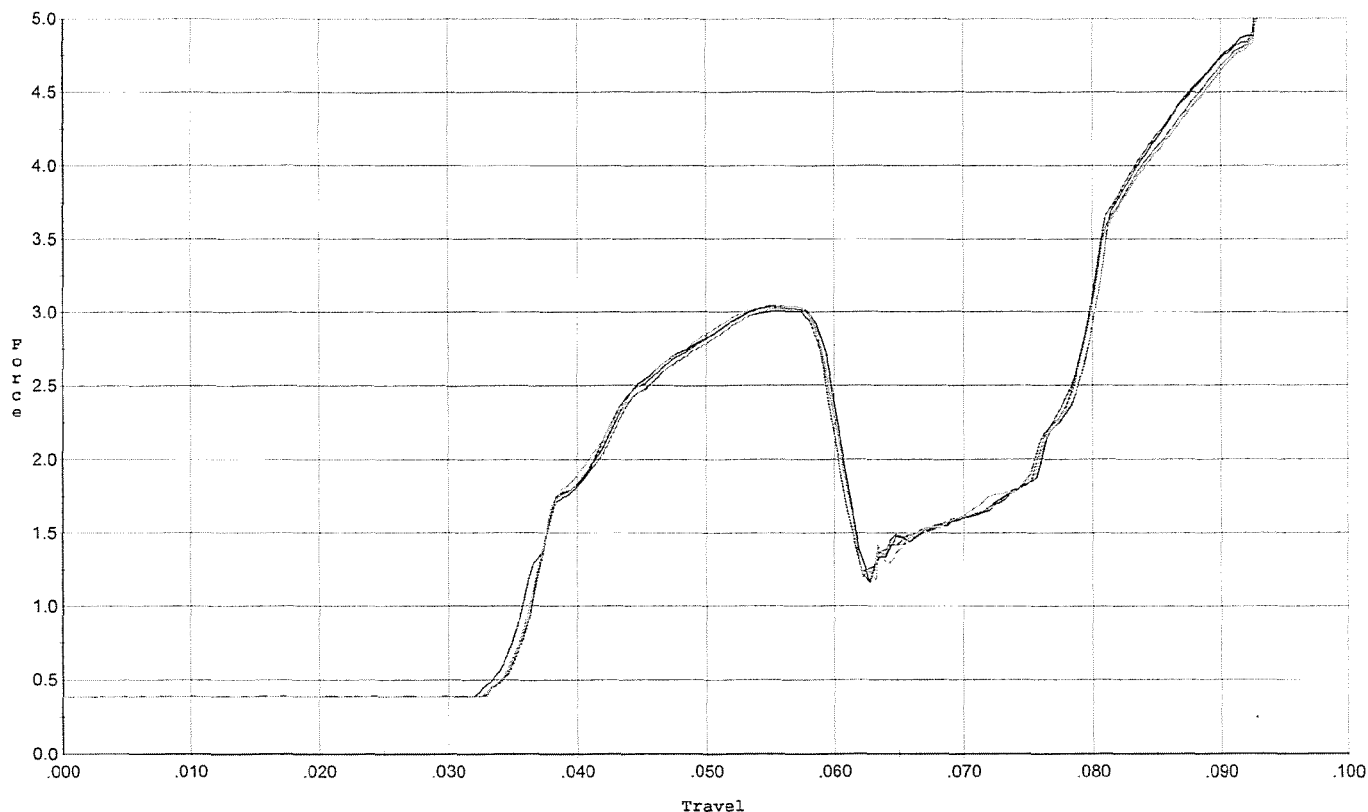
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.062	0.036	0.038	0.078		Set Trigger
2	3.075	0.062	0.037	0.038	0.077		Set Trigger
3	3.245	0.061	0.037	0.038	0.078		Set Trigger
4	3.050	0.061	0.037	0.038	0.074		Set Trigger
5	3.050	0.060	0.036	0.038	0.074		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



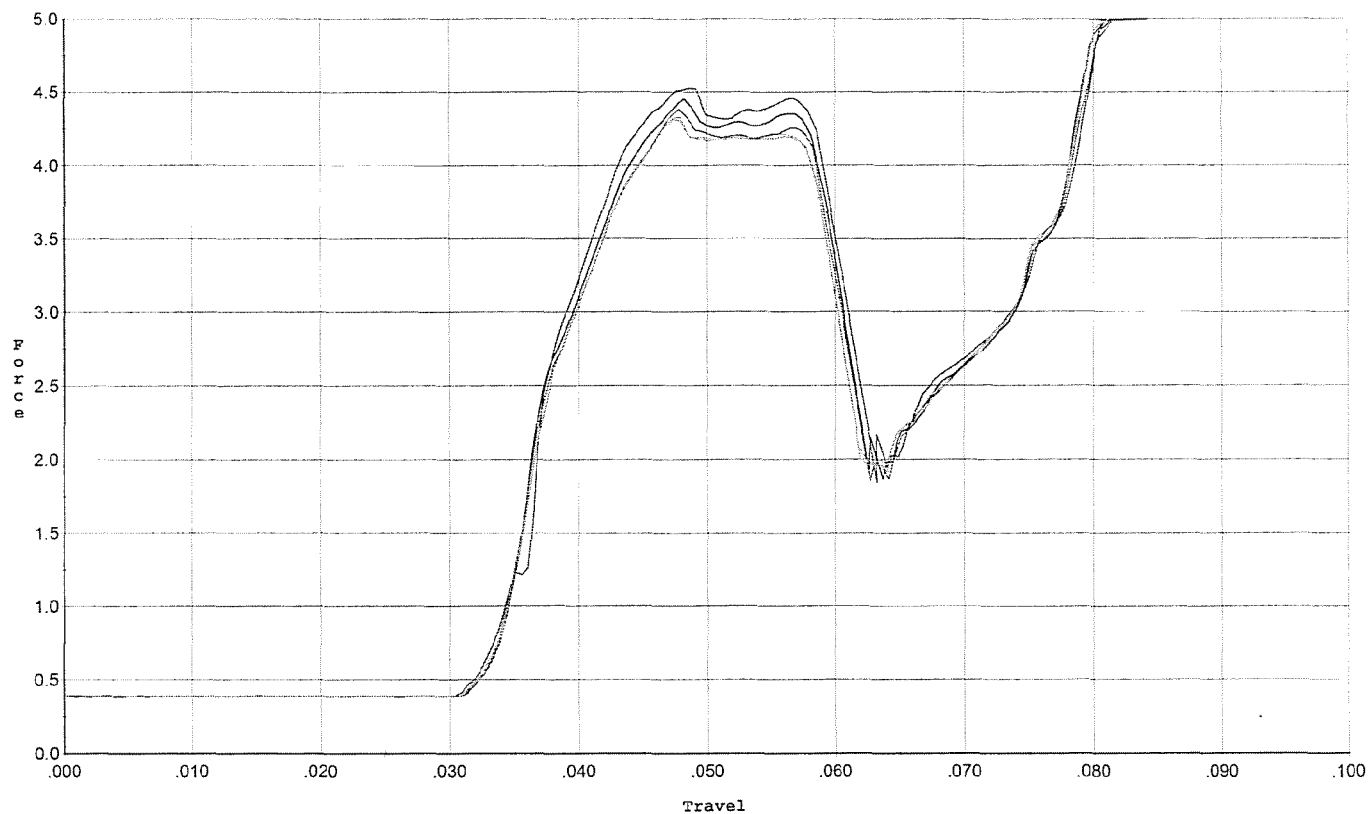
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.060	0.034	0.037	0.075		Set Trigger
2	3.031	0.059	0.035	0.037	0.074		Set Trigger
3	3.006	0.059	0.035	0.037	0.072		Set Trigger
4	3.035	0.060	0.035	0.037	0.074		Set Trigger
5	3.044	0.060	0.035	0.037	0.075		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



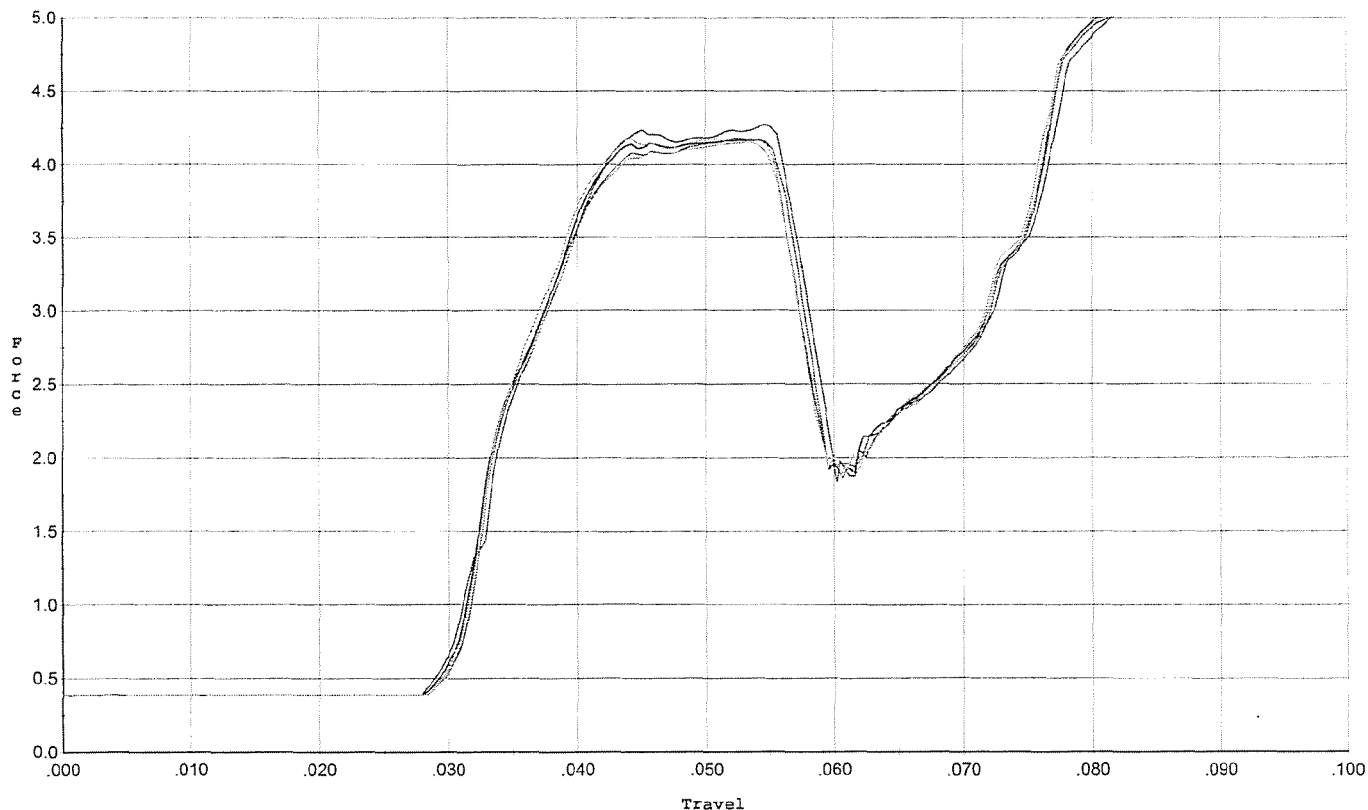
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.526	0.061	0.033	0.033	0.112		Set Trigger
2	4.455	0.059	0.033	0.033	0.108		Set Trigger
3	4.382	0.060	0.033	0.033	0.107		Set Trigger
4	4.312	0.059	0.033	0.033	0.103		Set Trigger
5	4.326	0.059	0.033	0.033	0.103		Set Trigger

A-4.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



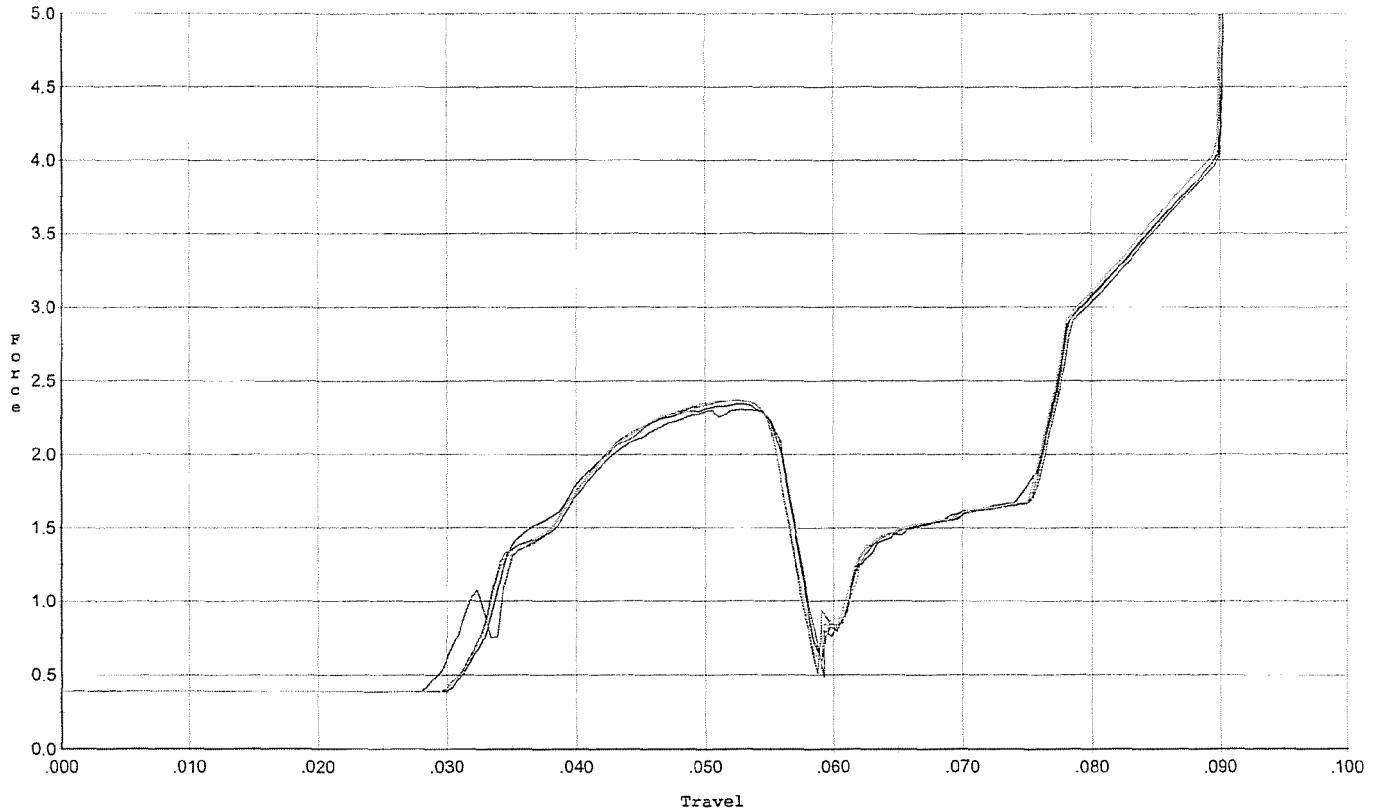
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.057	0.030	0.033	0.106		Set Trigger
2	4.174	0.055	0.030	0.033	0.100		Set Trigger
3	4.180	0.056	0.030	0.033	0.101		Set Trigger
4	4.179	0.056	0.030	0.033	0.100		Set Trigger
5	4.169	0.055	0.029	0.033	0.099		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



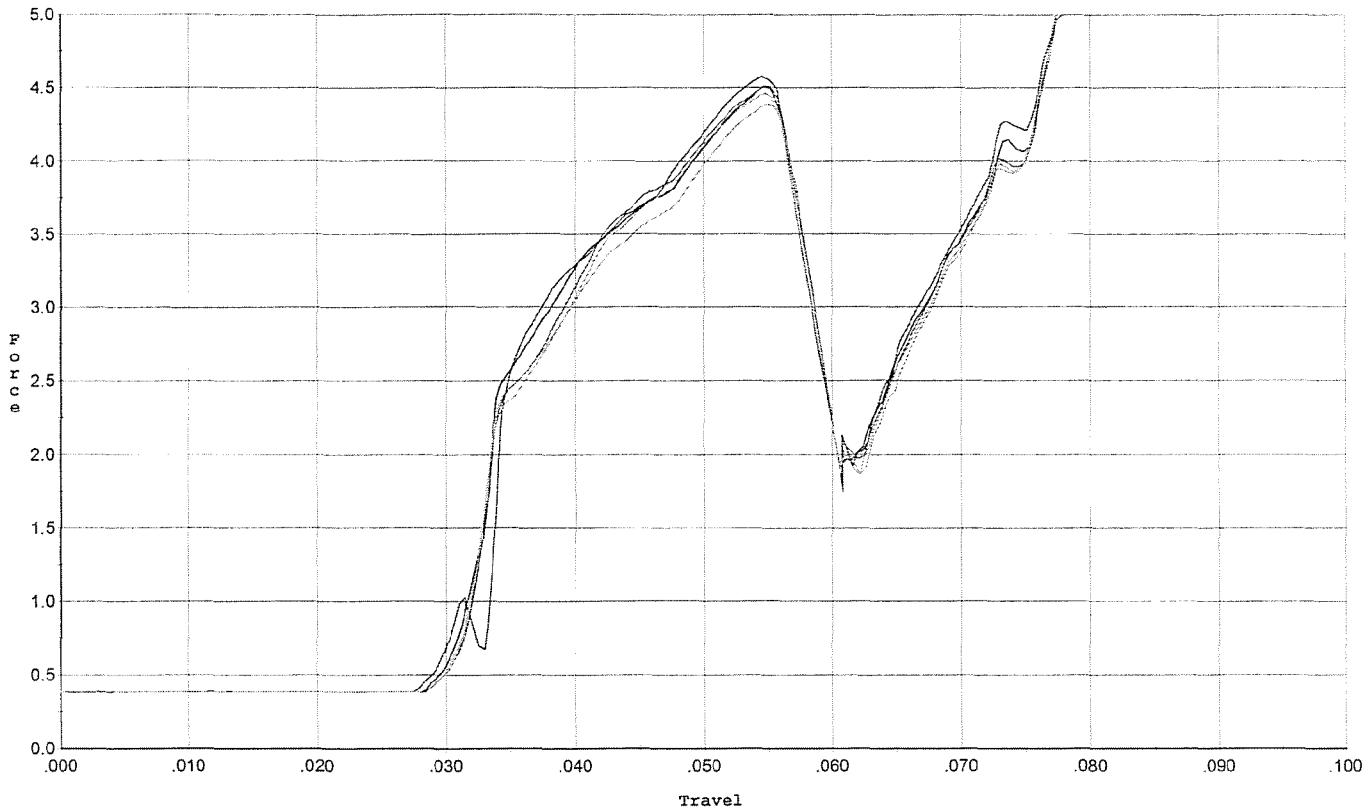
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.305	0.056	0.030	0.039	0.058		Set Trigger
2	2.342	0.056	0.032	0.039	0.059		Set Trigger
3	2.366	0.055	0.032	0.039	0.058		Set Trigger
4	2.373	0.055	0.032	0.039	0.057		Set Trigger
5	2.366	0.055	0.032	0.039	0.058		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.577	0.057	0.030	0.033	0.103		Set Trigger
2	4.504	0.056	0.030	0.033	0.100		Set Trigger
3	4.507	0.058	0.031	0.033	0.103		Set Trigger
4	4.462	0.056	0.031	0.033	0.098		Set Trigger
5	4.389	0.057	0.031	0.033	0.100		Set Trigger

A-4.48