

G6784579

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

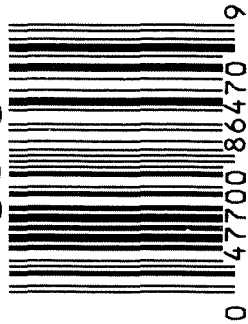
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784579

UPC



GUN SERIAL # G6784579

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 12 2008 OPERATOR <u>BH</u>	9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BN
490	MAGNAFLUX BOLT		9/12/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-17	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.00 LBS +/- .5 LBS			

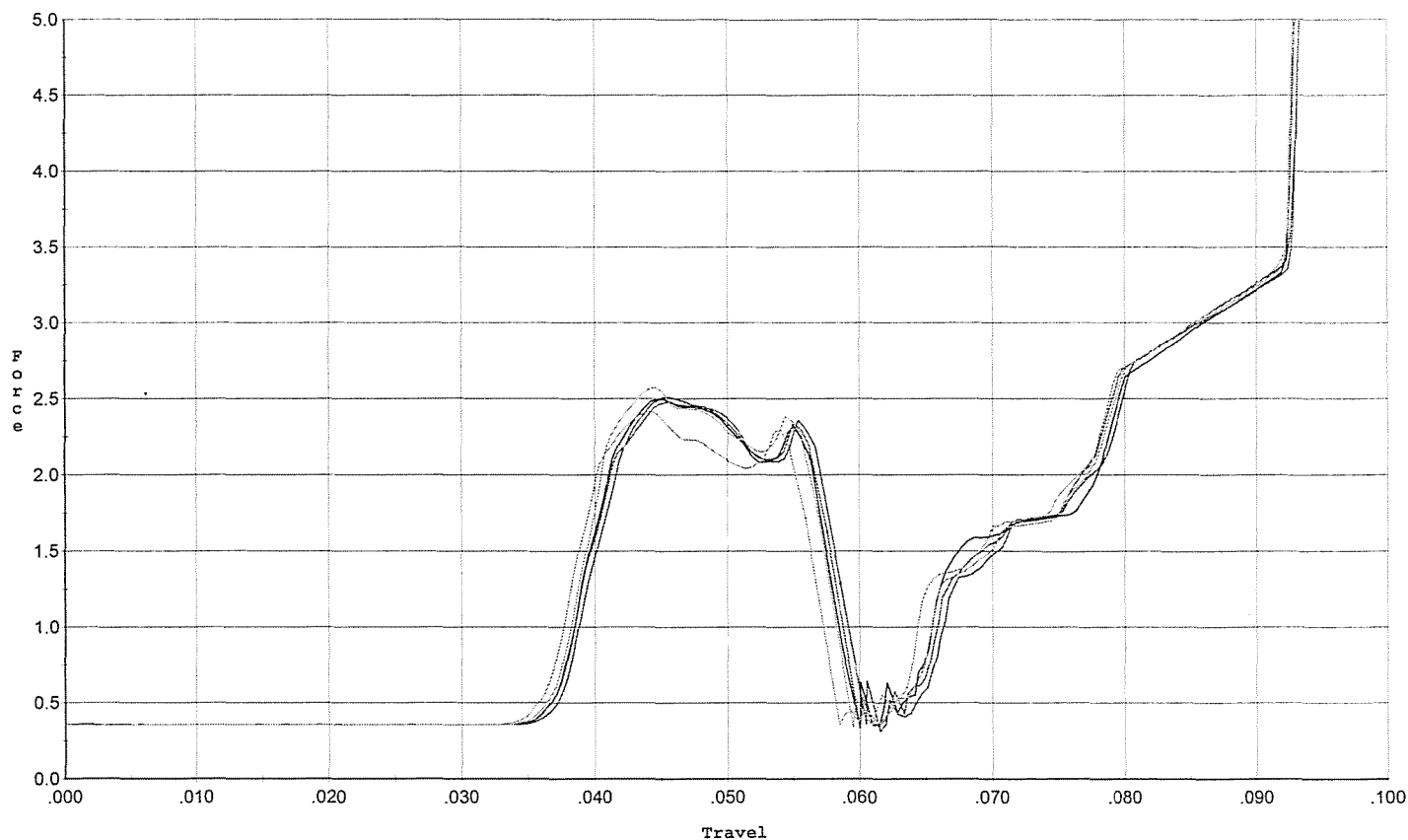
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0	5.0	5.0	10-23-08	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3.5	3.5	10-23-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	10-23-08	L. J.		
	J) ASSEMBLE STOCK					10-2-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					10-23-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		10-4-08	R. J.		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-4-08	TC		
670	FINAL INSPECTION A) HEADSPACE					10-23-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.81	2.85	2.78	2.81	2.89	10/9/08	Fm
	C) FUNCTION					10-23-08	L. J.		
690	PACK					12/13/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



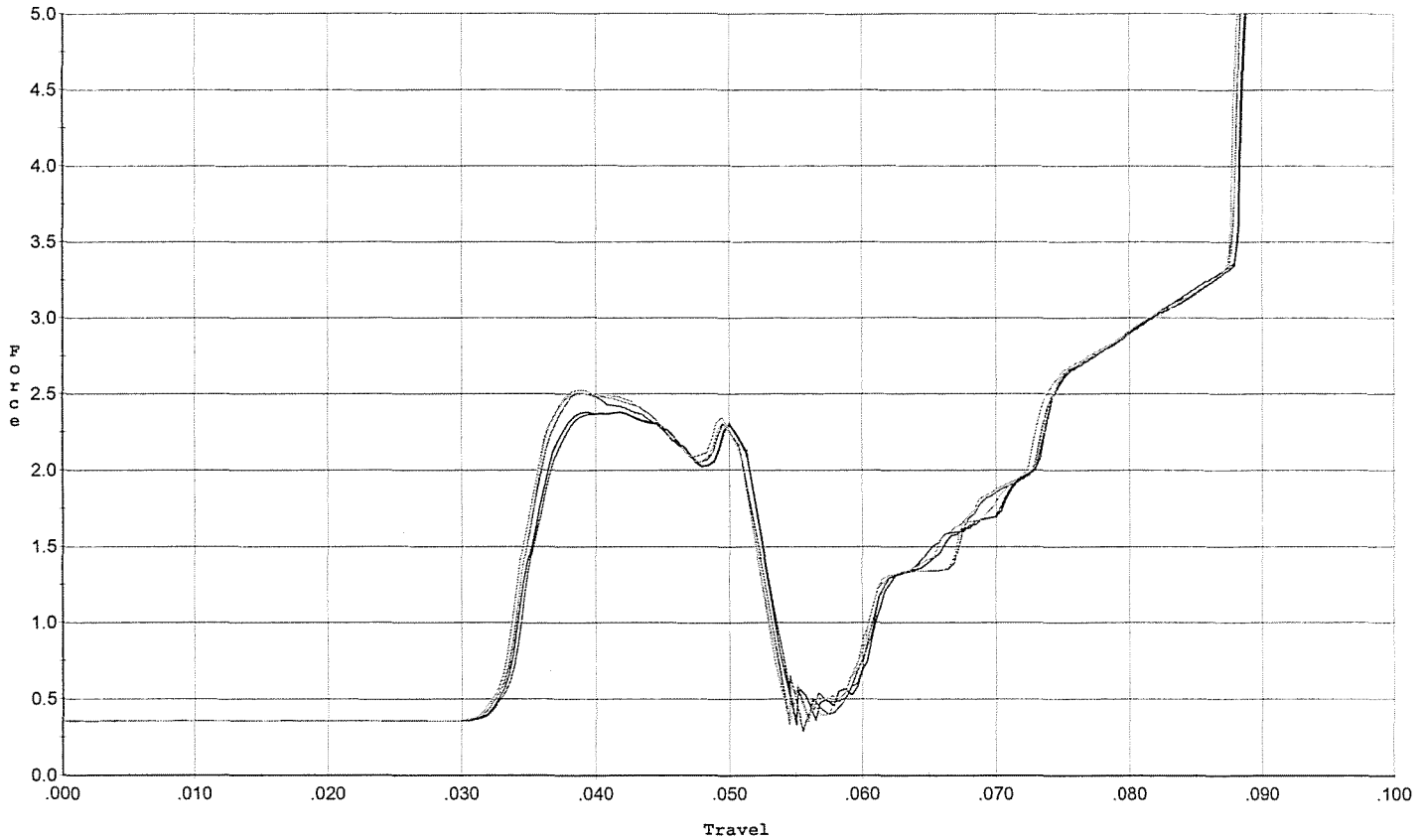
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.059	0.038	0.040	0.057		Set Trigger
2	2.496	0.056	0.037	0.041	0.054		Set Trigger
3	2.482	0.058	0.037	0.040	0.056		Set Trigger
4	2.573	0.057	0.037	0.040	0.056		Set Trigger
5	2.413	0.056	0.037	0.041	0.053		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



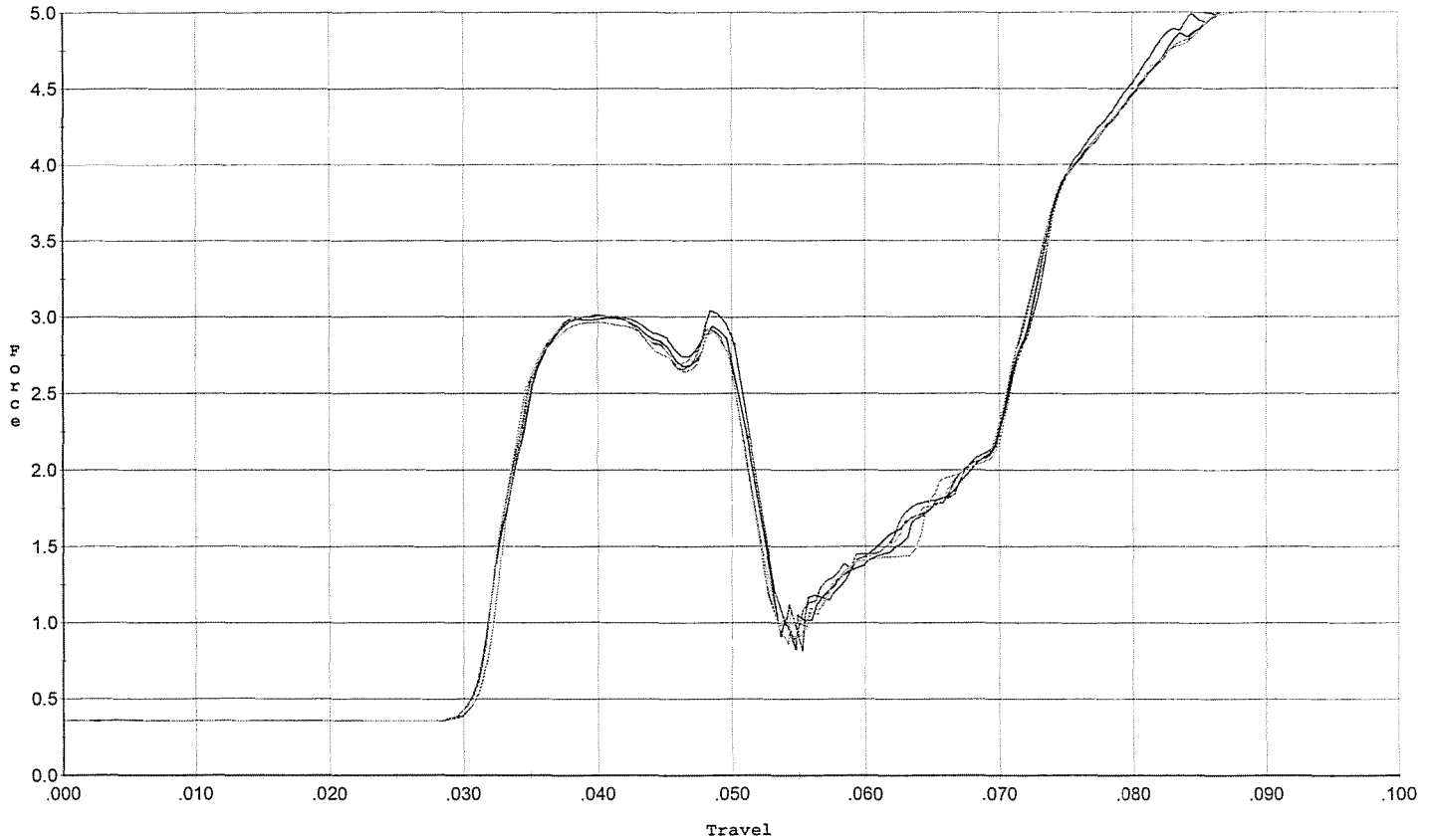
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.051	0.033	0.040	0.050		Set Trigger
2	2.381	0.051	0.033	0.040	0.050		Set Trigger
3	2.507	0.052	0.032	0.040	0.052		Set Trigger
4	2.507	0.051	0.033	0.040	0.051		Set Trigger
5	2.525	0.051	0.033	0.040	0.051		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



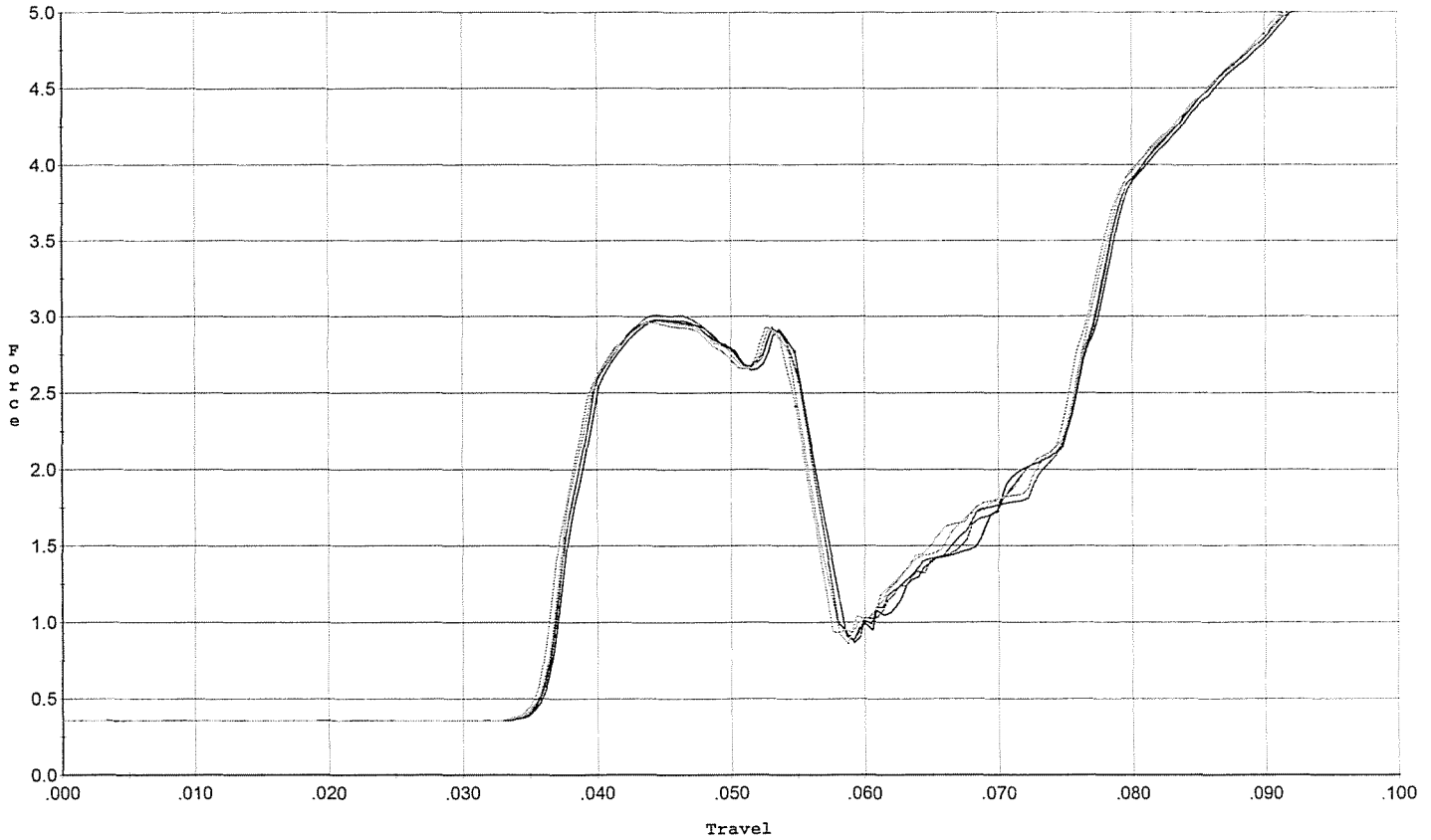
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.031	0.038	0.063		Set Trigger
2	3.004	0.051	0.031	0.038	0.064		Set Trigger
3	3.015	0.050	0.031	0.038	0.062		Set Trigger
4	3.008	0.050	0.031	0.038	0.062		Set Trigger
5	2.964	0.050	0.031	0.039	0.061		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



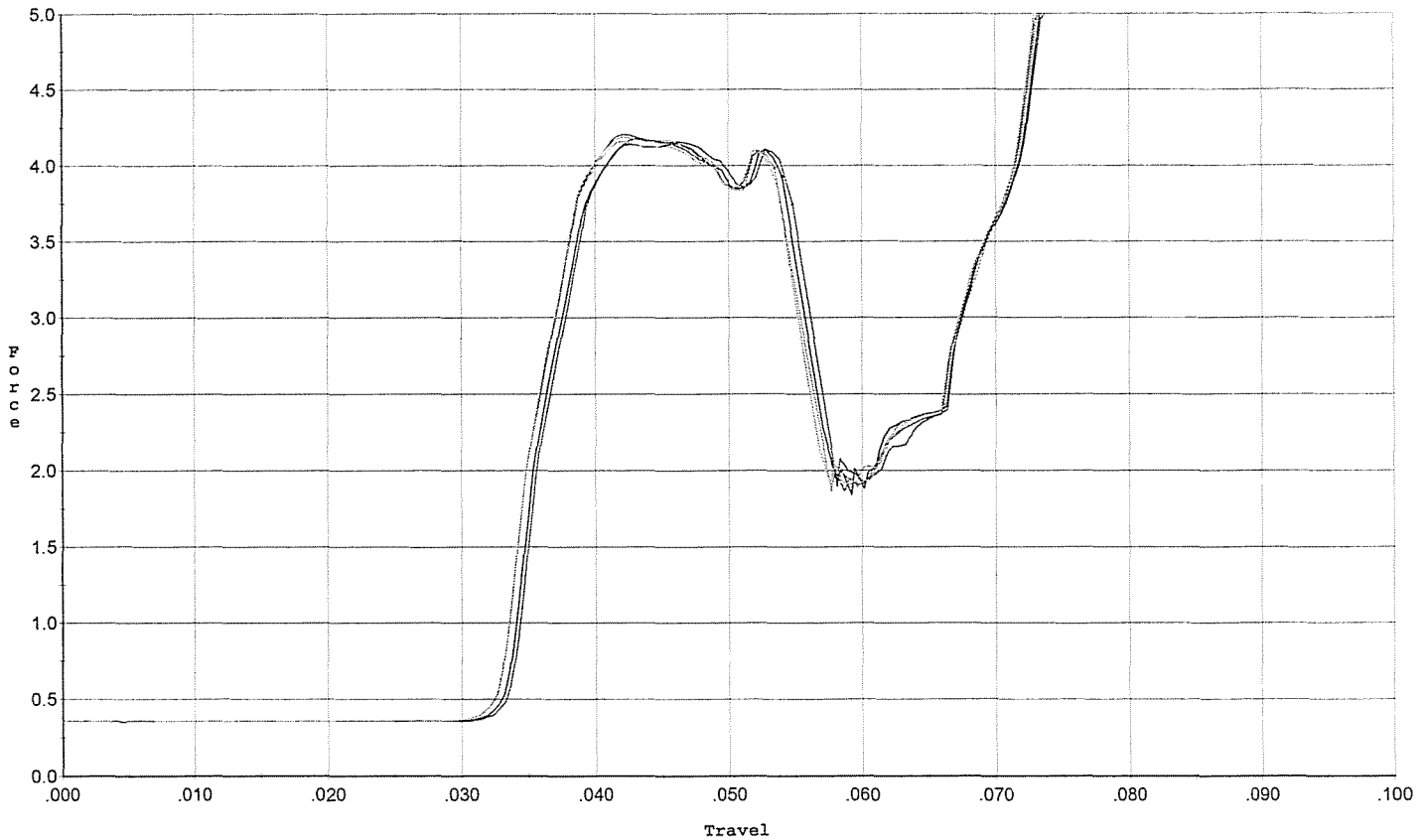
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.979	0.055	0.036	0.039	0.064		Set Trigger
2	2.972	0.055	0.036	0.040	0.063		Set Trigger
3	3.009	0.055	0.036	0.039	0.064		Set Trigger
4	2.958	0.055	0.036	0.039	0.063		Set Trigger
5	2.973	0.054	0.036	0.039	0.062		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



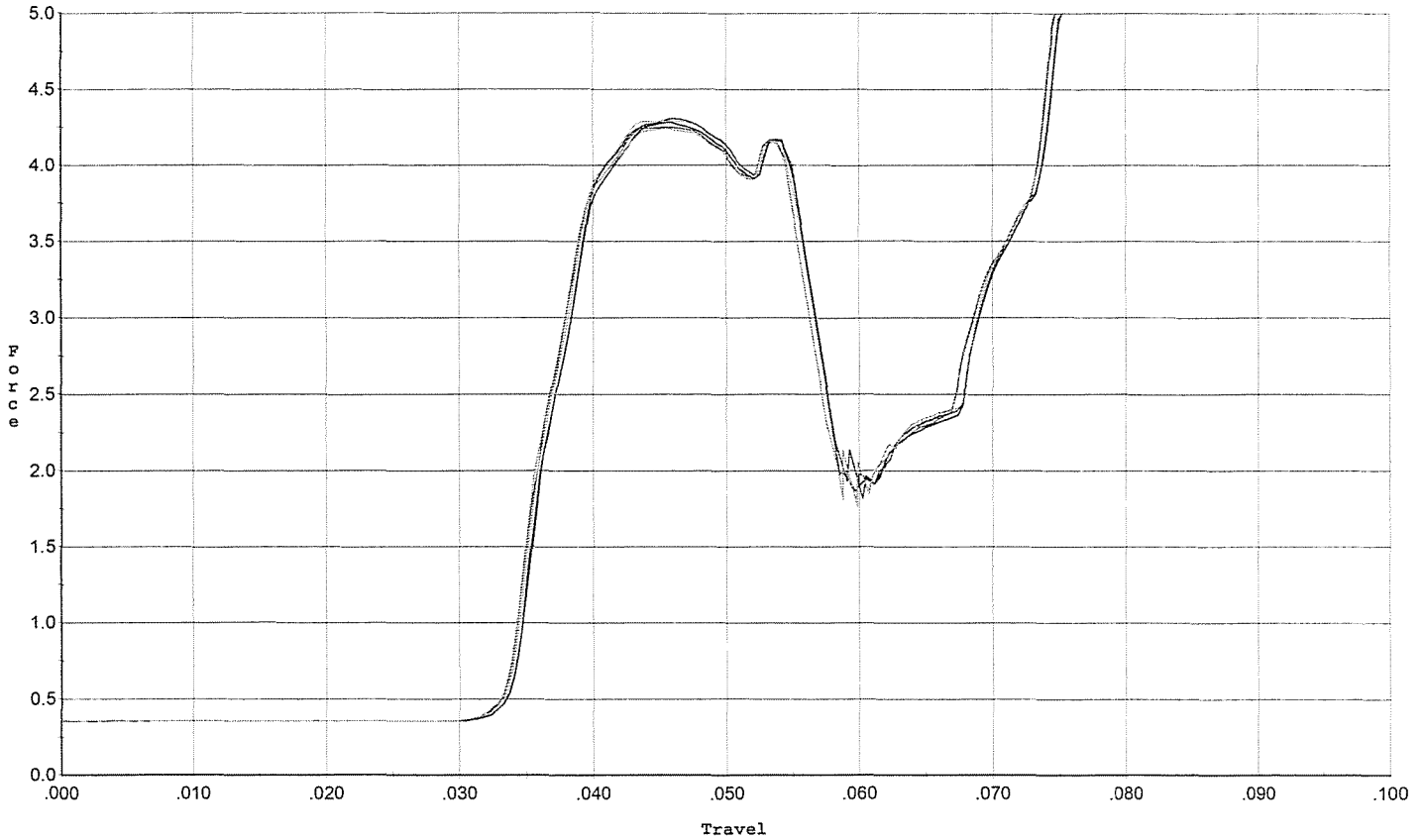
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.055	0.034	0.023	0.090		Set Trigger
2	4.144	0.054	0.033	0.023	0.088		Set Trigger
3	4.204	0.053	0.033	0.023	0.088		Set Trigger
4	4.158	0.054	0.033	0.023	0.088		Set Trigger
5	4.188	0.053	0.033	0.024	0.089		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



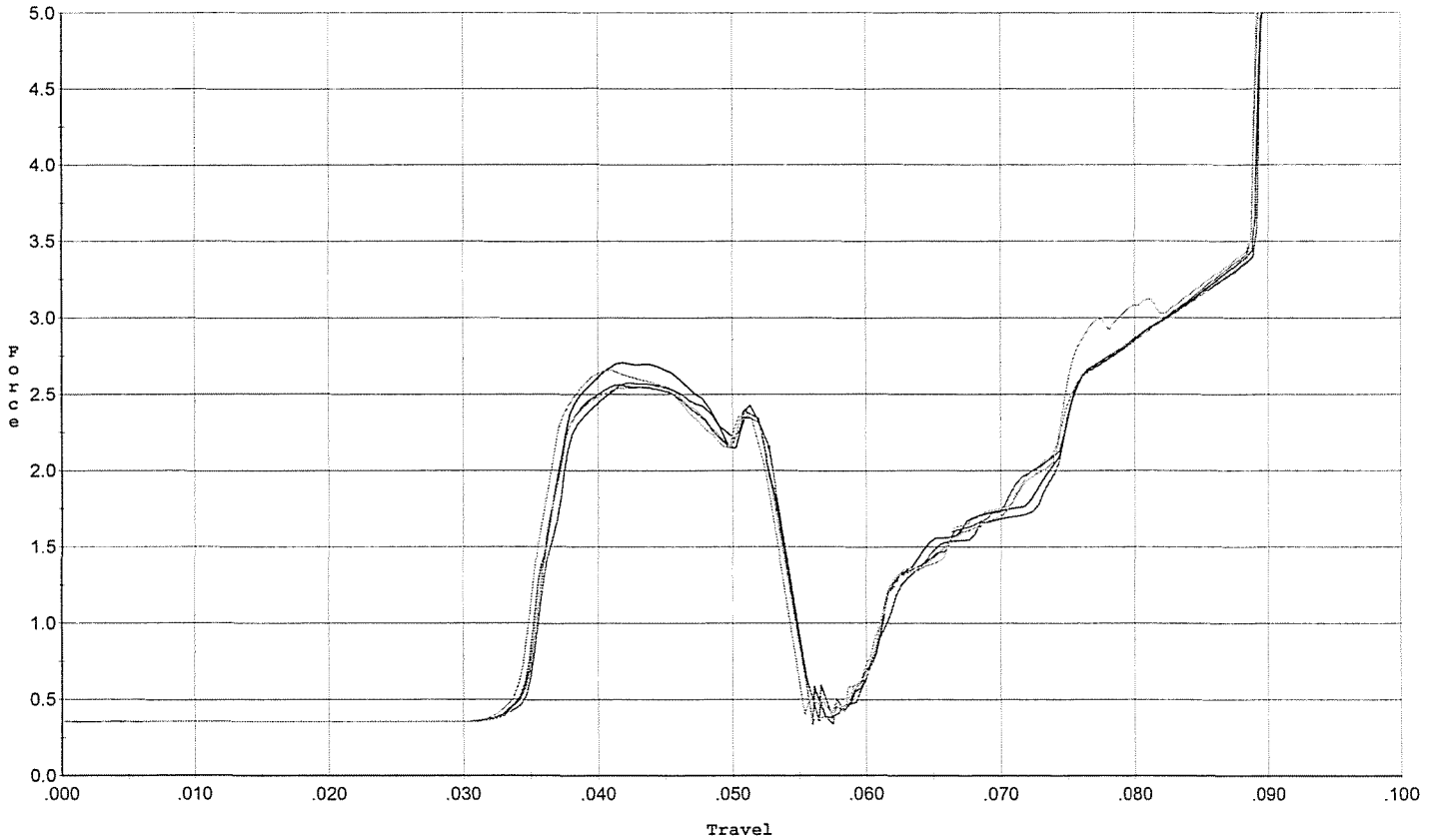
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.055	0.034	0.024	0.091		Set Trigger
2	4.282	0.055	0.034	0.024	0.091		Set Trigger
3	4.249	0.054	0.034	0.024	0.090		Set Trigger
4	4.298	0.055	0.034	0.024	0.093		Set Trigger
5	4.245	0.054	0.033	0.024	0.090		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



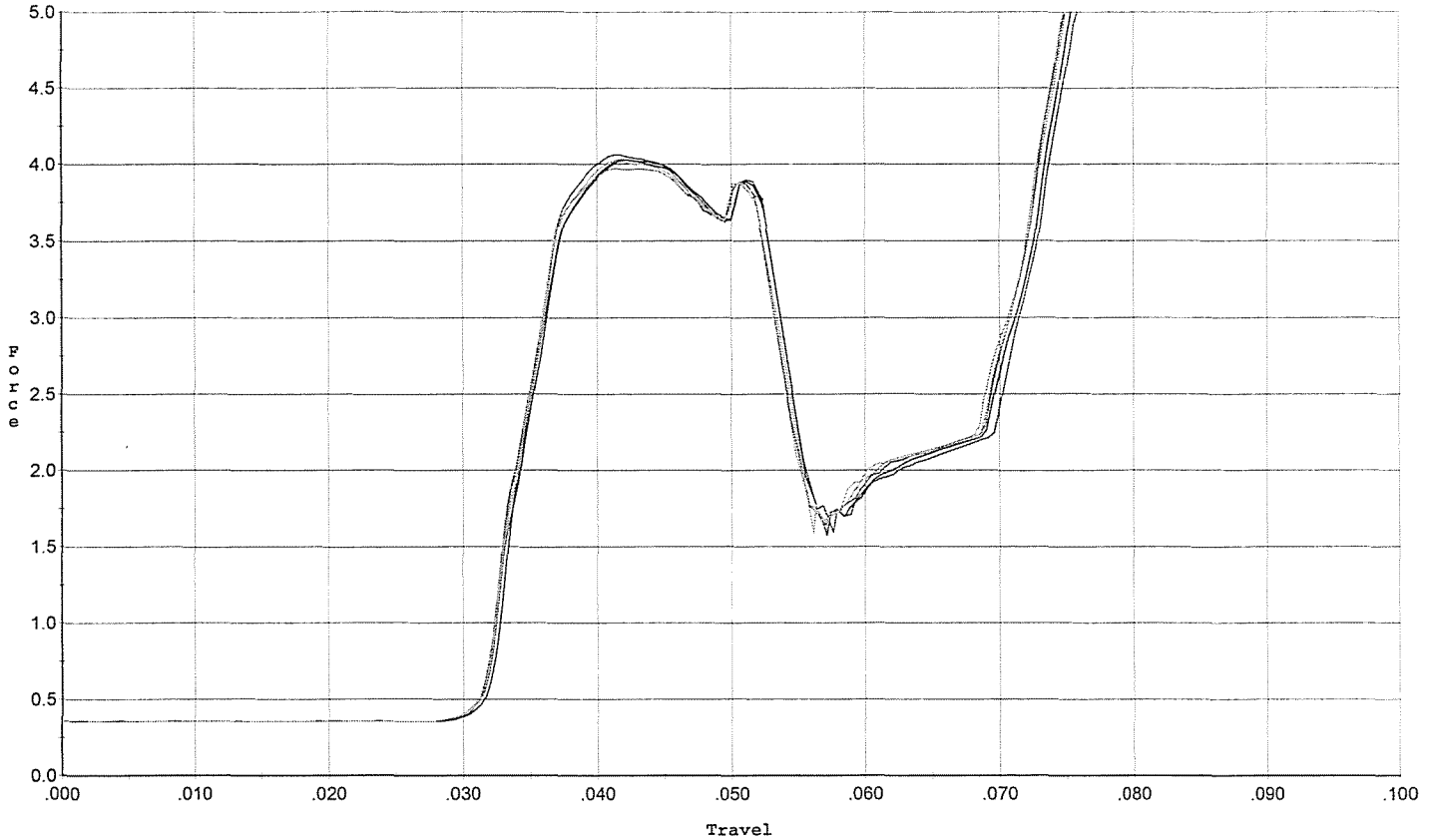
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.053	0.035	0.040	0.054		Set Trigger
2	2.709	0.053	0.035	0.040	0.056		Set Trigger
3	2.565	0.053	0.034	0.039	0.055		Set Trigger
4	2.550	0.054	0.035	0.039	0.055		Set Trigger
5	2.658	0.052	0.034	0.040	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.052	0.032	0.036	0.084		Set Trigger
2	4.027	0.052	0.032	0.036	0.084		Set Trigger
3	4.060	0.052	0.032	0.036	0.083		Set Trigger
4	4.022	0.054	0.032	0.036	0.086		Set Trigger
5	3.971	0.052	0.032	0.036	0.083		Set Trigger

Avg 4.02