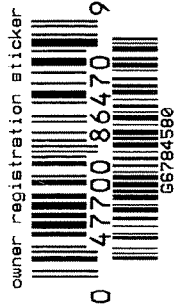
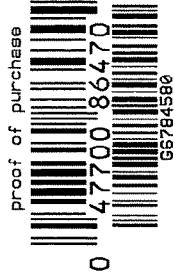


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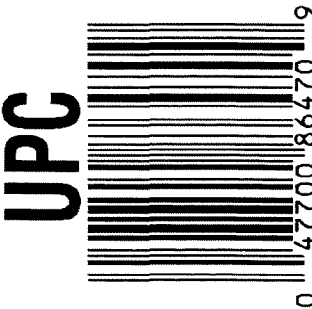
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784580



GUN SERIAL #

G6784580

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	S.P.D.
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	RL
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 13A	9-9-08	RT
490	MAGNAFLUX BOLT		9/9/08	OR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.60 LBS +/- .5 LBS		

F004 REV 5/2006

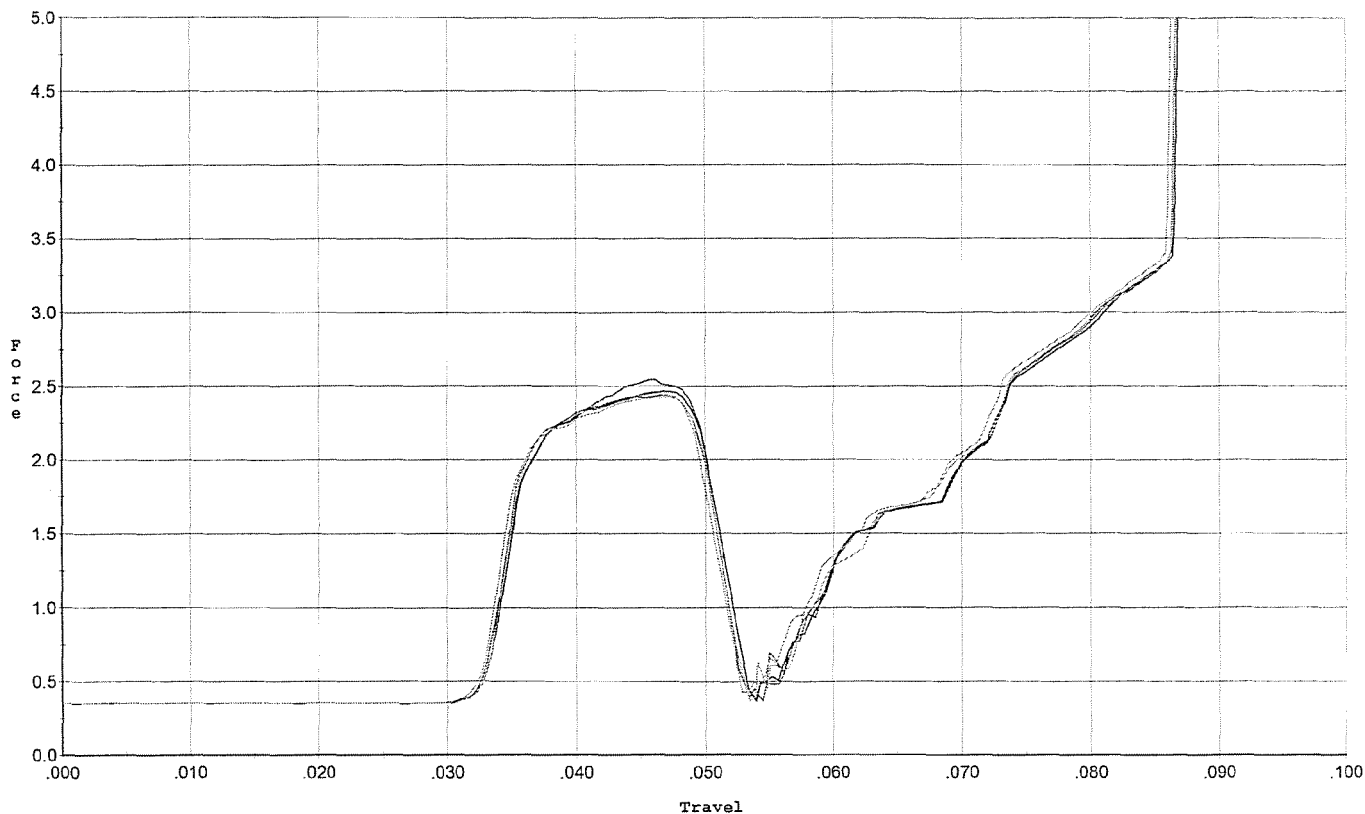
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-26-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	LJ
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.35</u> <u>2.25</u> <u>2.31</u> <u>2.32</u>	9-29-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



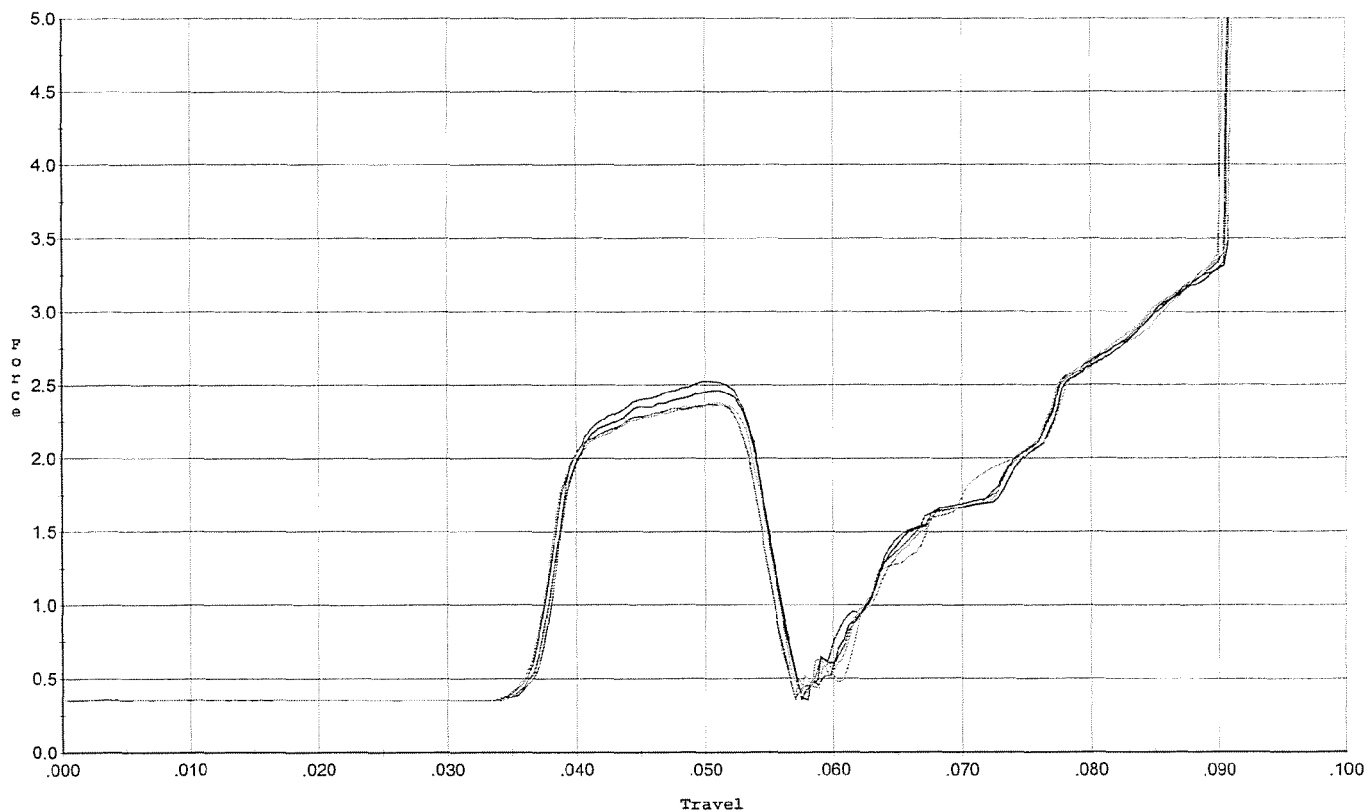
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.051	0.033	0.040	0.051		Set Trigger
2	2.466	0.051	0.033	0.040	0.050		Set Trigger
3	2.442	0.050	0.033	0.040	0.049		Set Trigger
4	2.429	0.050	0.033	0.040	0.048		Set Trigger
5	2.447	0.049	0.033	0.040	0.048		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



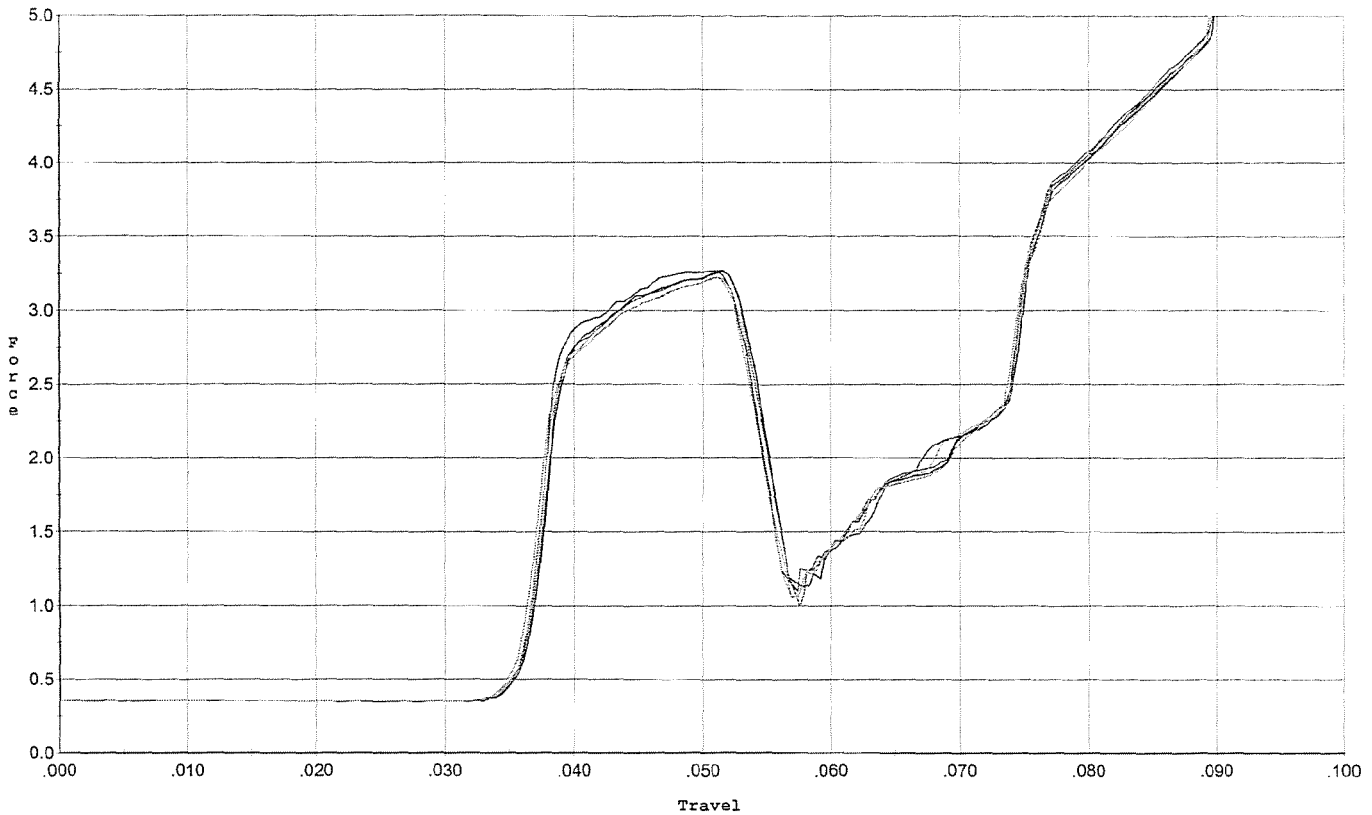
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.054	0.037	0.040	0.051		Set Trigger
2	2.461	0.054	0.037	0.041	0.050		Set Trigger
3	2.367	0.054	0.037	0.041	0.049		Set Trigger
4	2.370	0.054	0.037	0.041	0.050		Set Trigger
5	2.382	0.054	0.036	0.040	0.049		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



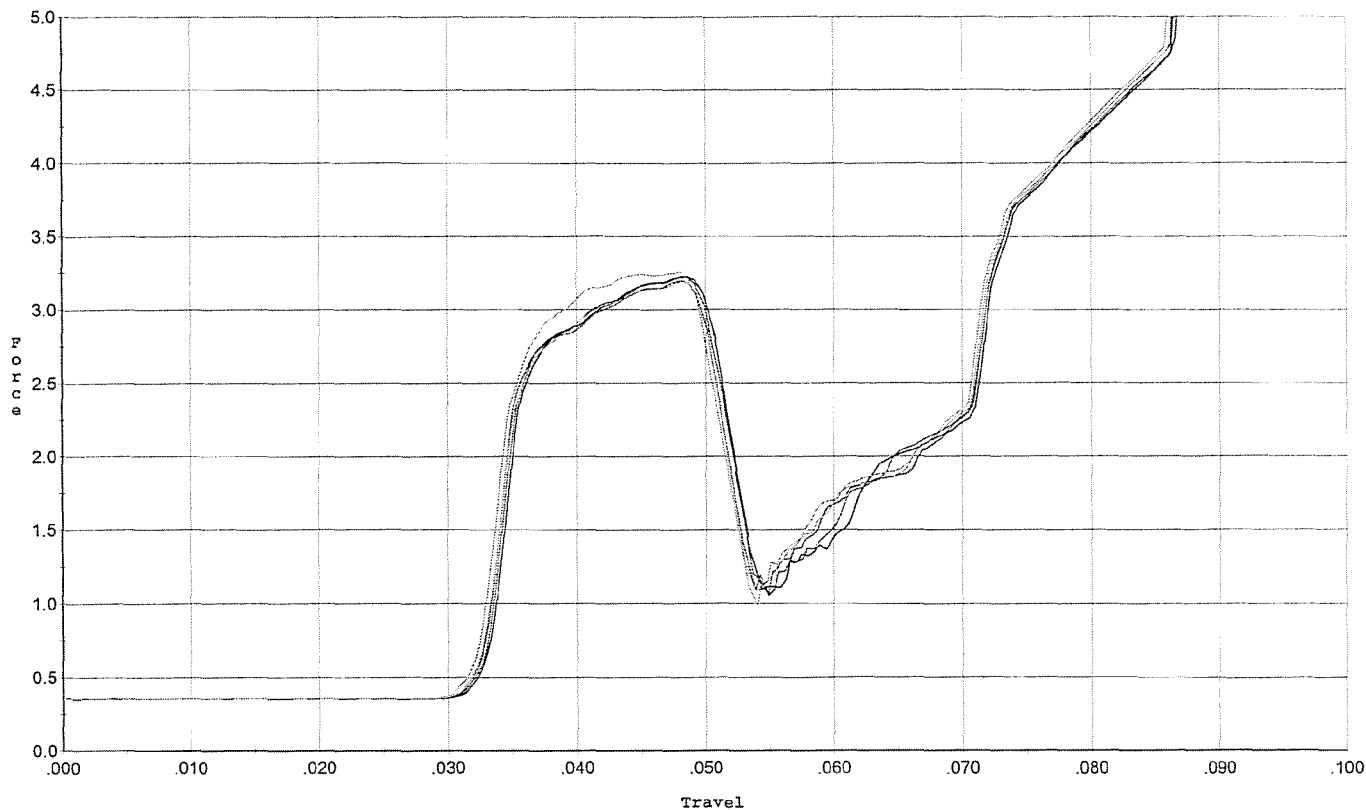
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.053	0.036	0.038	0.064		Set Trigger
2	3.263	0.054	0.036	0.038	0.064		Set Trigger
3	3.273	0.055	0.036	0.038	0.065		Set Trigger
4	3.223	0.053	0.035	0.038	0.062		Set Trigger
5	3.226	0.054	0.035	0.038	0.064		Set Trigger

Avg 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



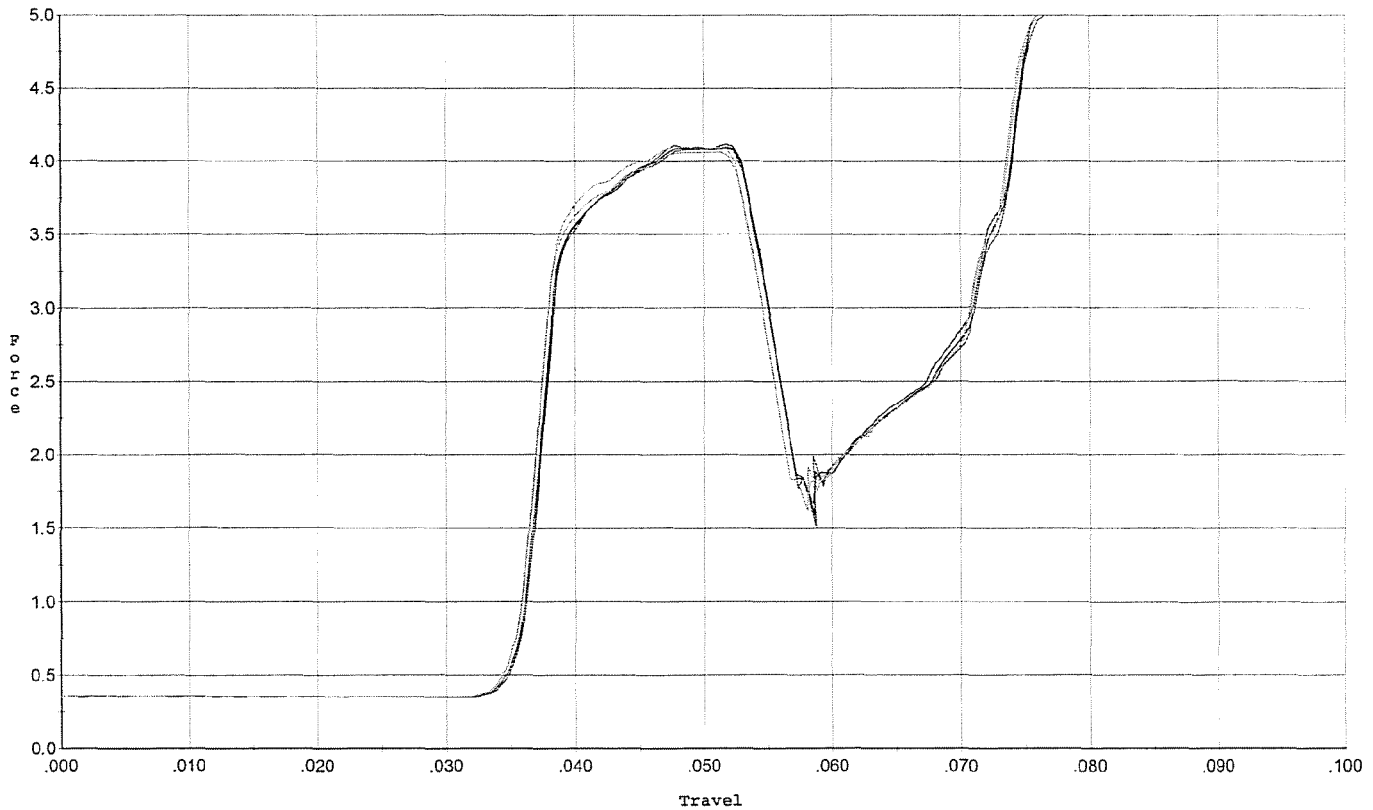
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.051	0.032	0.037	0.063		Set Trigger
2	3.228	0.051	0.033	0.037	0.062		Set Trigger
3	3.197	0.050	0.032	0.037	0.061		Set Trigger
4	3.193	0.050	0.032	0.037	0.062		Set Trigger
5	3.258	0.051	0.032	0.037	0.065		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



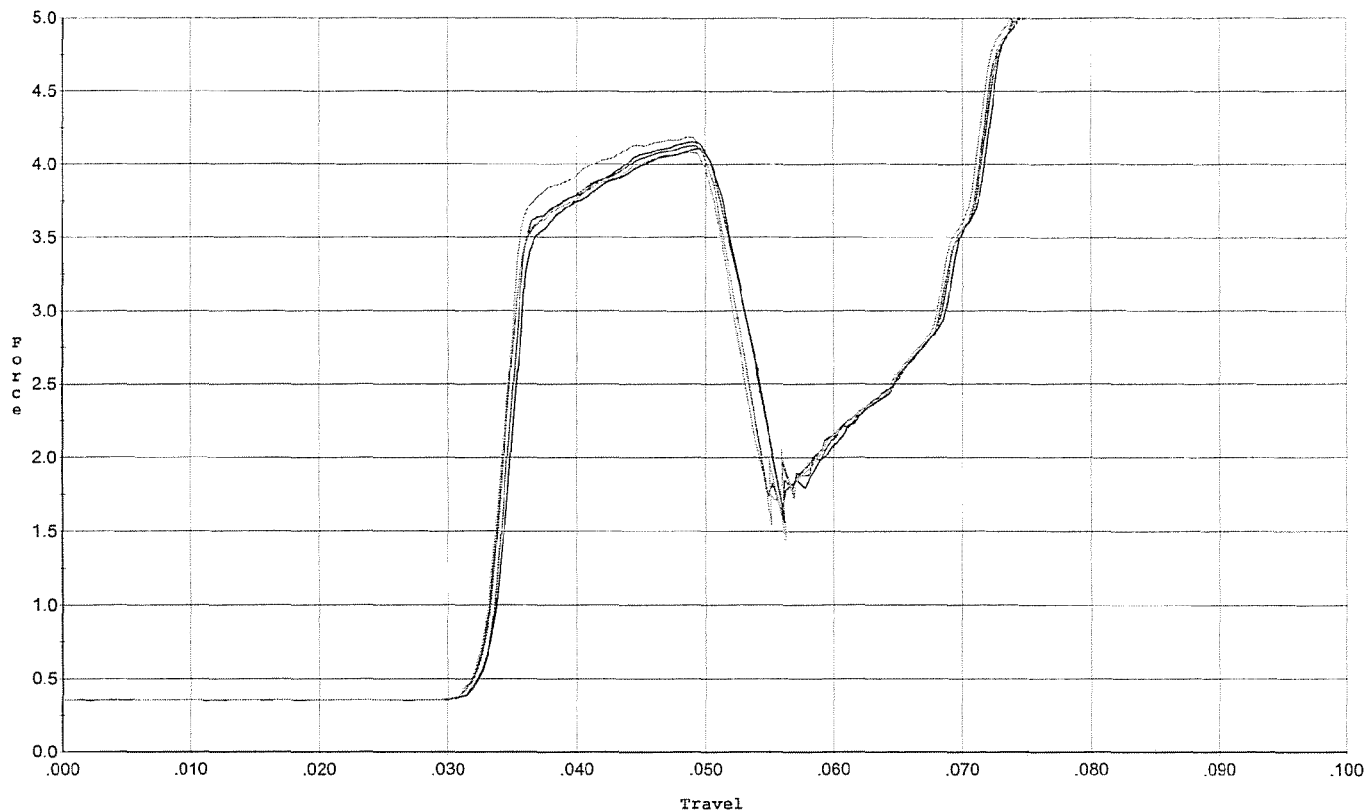
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.054	0.035	0.037	0.082		Set Trigger
2	4.093	0.054	0.035	0.037	0.081		Set Trigger
3	4.092	0.055	0.035	0.037	0.082		Set Trigger
4	4.060	0.054	0.035	0.037	0.081		Set Trigger
5	4.096	0.054	0.035	0.037	0.081		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



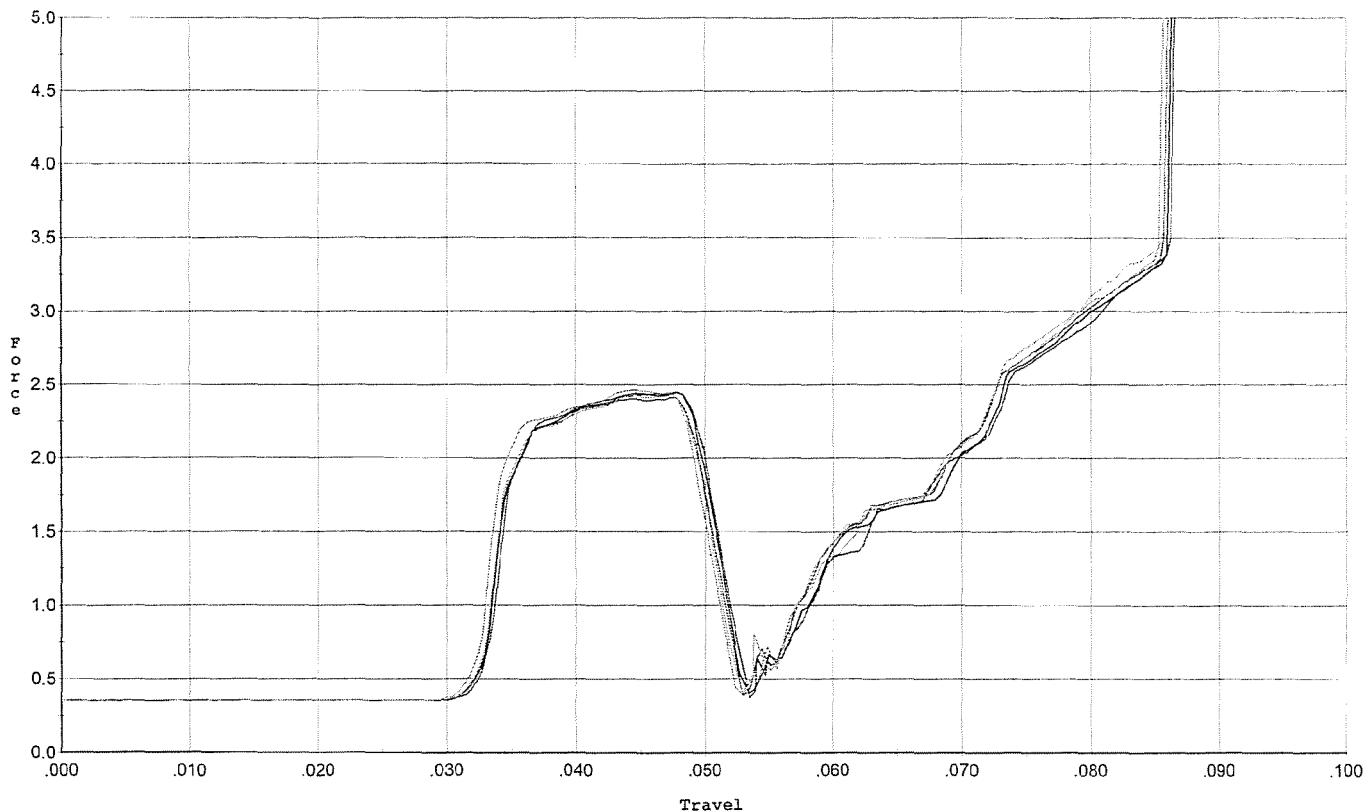
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.054	0.032	0.035	0.086		Set Trigger
2	4.107	0.054	0.033	0.035	0.085		Set Trigger
3	4.126	0.053	0.032	0.035	0.083		Set Trigger
4	4.187	0.052	0.032	0.035	0.085		Set Trigger
5	4.082	0.051	0.032	0.035	0.079		Set Trigger

AVG 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



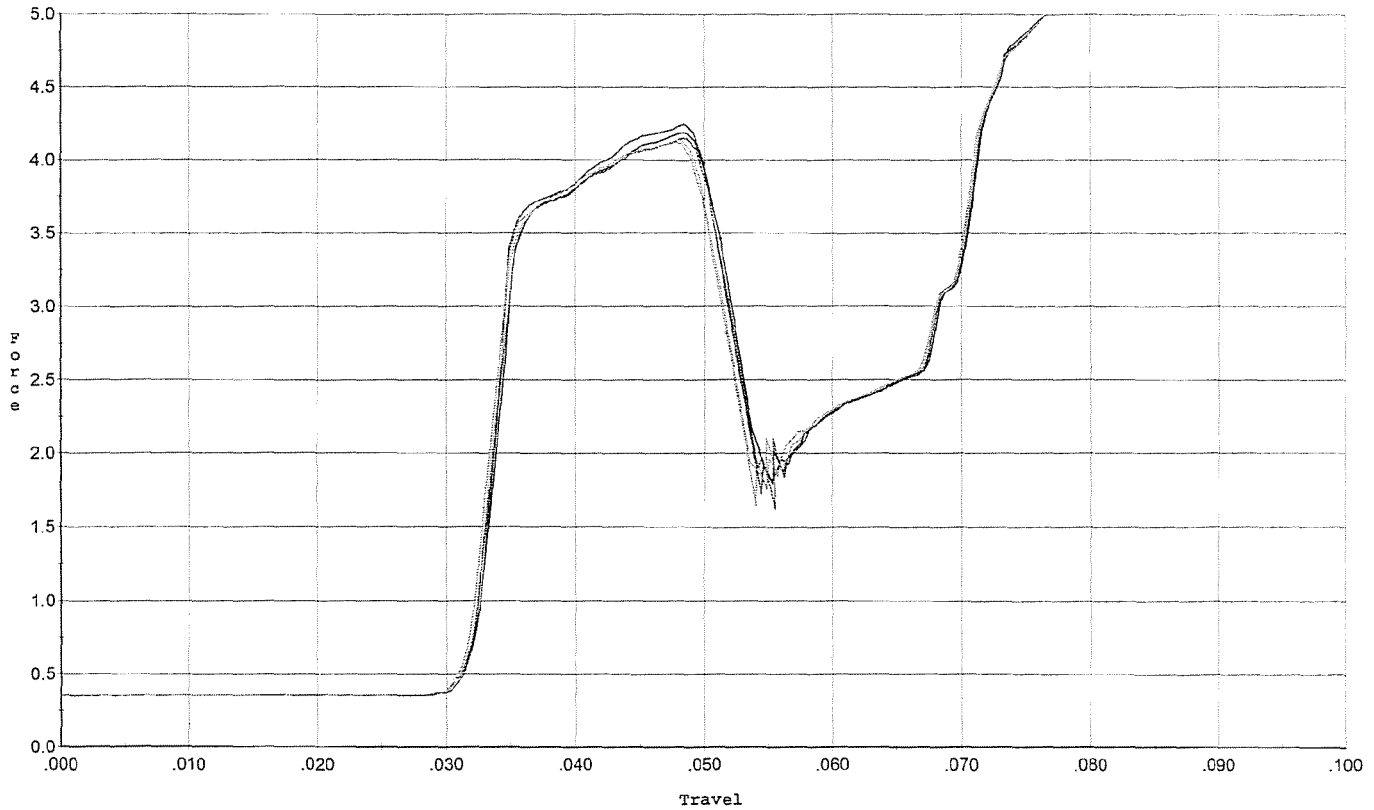
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.050	0.033	0.039	0.049		Set Trigger
2	2.448	0.050	0.032	0.039	0.050		Set Trigger
3	2.412	0.049	0.033	0.040	0.048		Set Trigger
4	2.428	0.049	0.032	0.040	0.049		Set Trigger
5	2.461	0.050	0.032	0.039	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.050	0.032	0.034	0.080		Set Trigger
2	4.188	0.051	0.032	0.035	0.082		Set Trigger
3	4.148	0.052	0.032	0.034	0.082		Set Trigger
4	4.139	0.051	0.031	0.035	0.081		Set Trigger
5	4.122	0.052	0.031	0.034	0.082		Set Trigger

Avg 4.16