

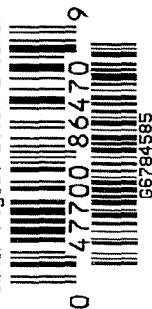
G6784585

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

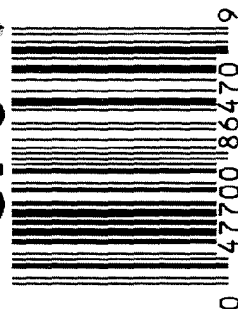
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6784585**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784585

| OP #         | OPERATION NAME                                                 | READINGS                                 | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|------------------------------------------|---------|---------|
| 410          | SERIALIZE BOLT HANDLE                                          |                                          | 9-9-08  | SP      |
| 420          | ASSEMBLE ACTION                                                |                                          | 9-9-08  | SP      |
| 430          | ASSEMBLE TO STOCK                                              |                                          | 9-9-08  | SP      |
| 440          | PROOF                                                          |                                          | 9-9-08  | SP      |
| 460          | CHECK HEADSPACE                                                |                                          | 9-9-08  | SP      |
| 470          | DIS-ASSEMBLE ACTION                                            |                                          | 9-9-08  | SP      |
| 480          | MAGNAFLUX BBL ACTION                                           | MAGNA FLUX<br>SEP 22 2008<br>OPERATOR BM | 9-10-08 | BM      |
| 490          | MAGNAFLUX BOLT                                                 |                                          | 9/9/08  | MD      |
| 500          | ROLLMARK CALIBER                                               |                                          | 9/12/08 | RT      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                   |                                          | 9-11-08 | SP      |
| 520          | GOFF BLAST BBL / REC                                           |                                          | 9/12/08 | OG      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                              |                                          | 9/17    |         |
|              | (BOLT)                                                         |                                          |         |         |
| 560          | RE-ASSEMBLE ACTION                                             |                                          |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                          | 9-23-08 | SP      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                          | 9-23-08 | SP      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                          | 9-23-08 | SP      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                                          | 10-3-08 | RSU     |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                      |         |         |

F004 REV 5/2006

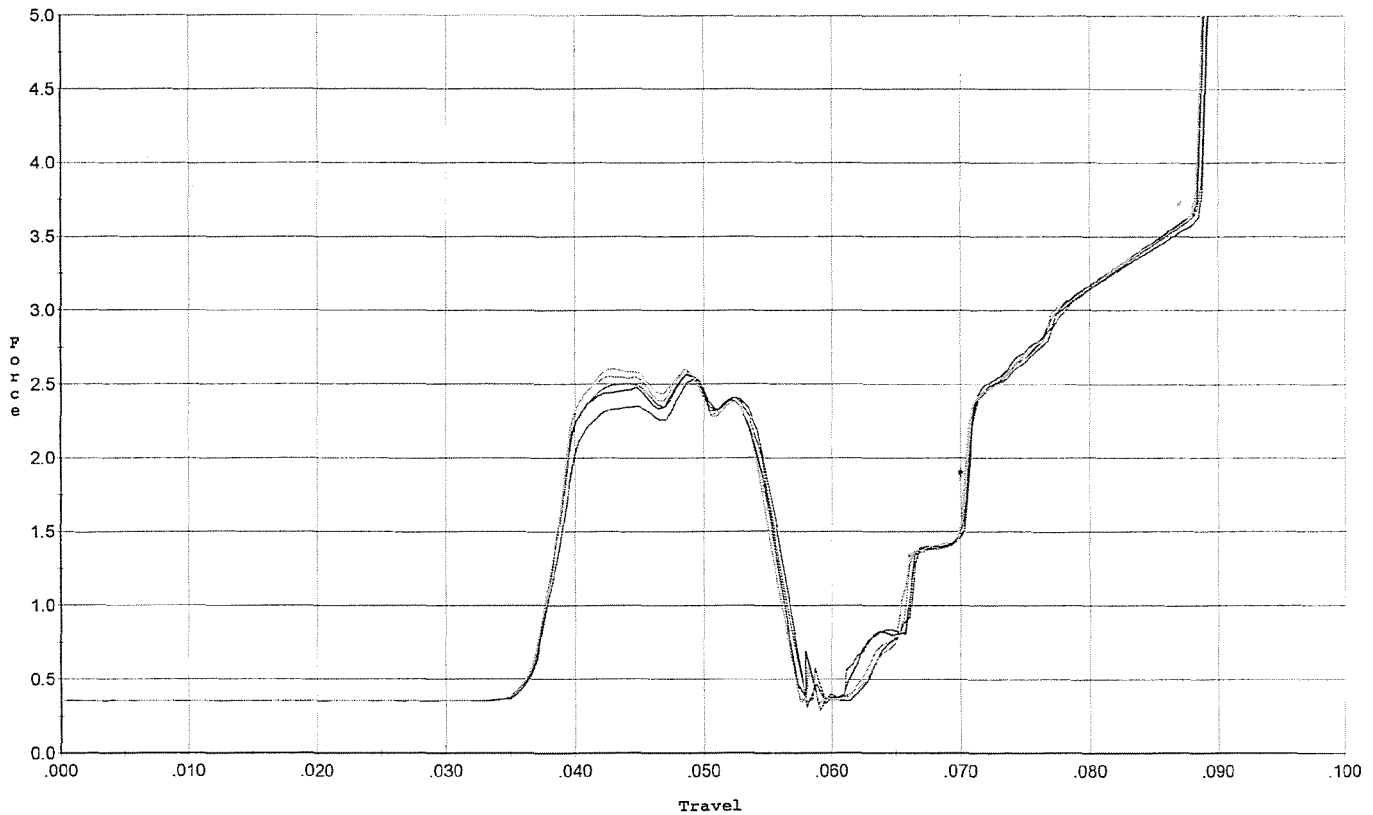
| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                               | 10-23-08 | LJ      |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>40</u> <u>40</u> <u>40</u>                               | 10-23-08 | LJ      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 10-23-08 | LJ      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 10-3-08  | BSN     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-23-08 | LJ      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                            | 10-4-08  | LJ      |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                            |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-4-08  | TC      |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-23-08 | LJ      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.10</u> <u>2.17</u> <u>2.10</u> <u>2.11</u> <u>2.08</u> | 10/10/08 | Fm      |
|       | C) FUNCTION                                                              |                                                             | 10-23-08 | LJ      |
| 690   | PACK                                                                     |                                                             | 10-9-08  | BSN     |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



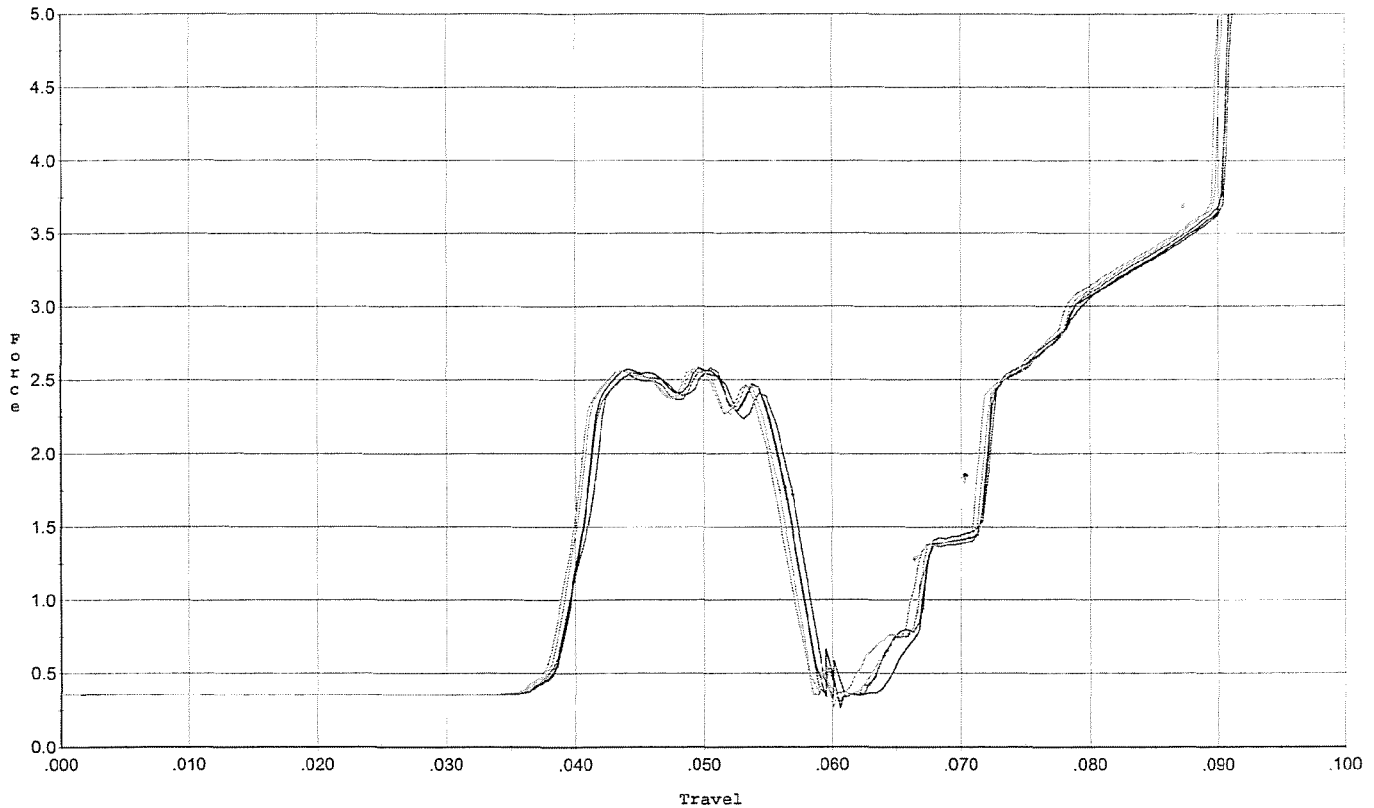
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.535      | 0.056             | 0.037           | 0.039      | 0.053             |           | Set Trigger |
| 2 | 2.566      | 0.055             | 0.037           | 0.039      | 0.053             |           | Set Trigger |
| 3 | 2.564      | 0.054             | 0.037           | 0.039      | 0.053             |           | Set Trigger |
| 4 | 2.602      | 0.055             | 0.037           | 0.039      | 0.054             |           | Set Trigger |
| 5 | 2.584      | 0.054             | 0.037           | 0.039      | 0.052             |           | Set Trigger |

Avg 2.57

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



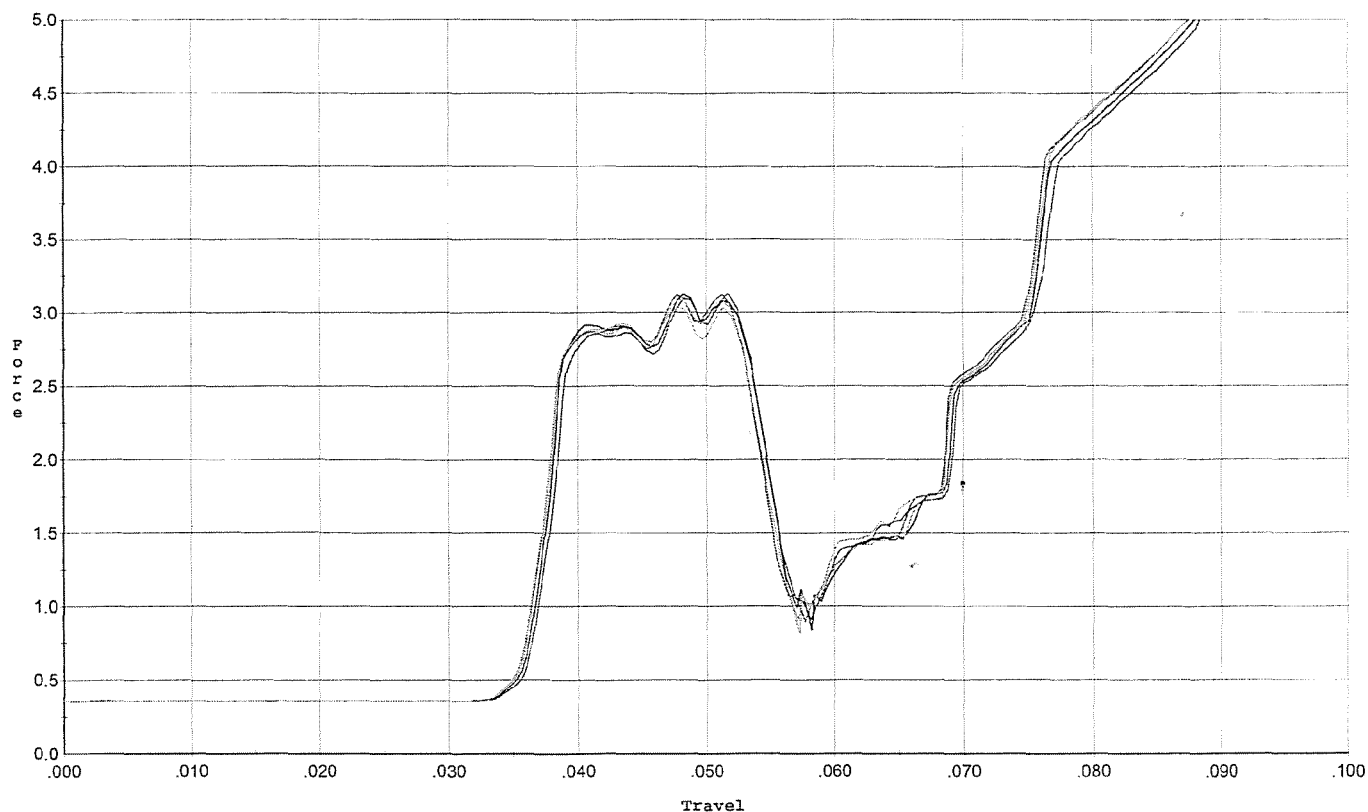
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.547      | 0.057             | 0.039           | 0.040      | 0.054             |           | Set Trigger |
| 2 | 2.582      | 0.056             | 0.039           | 0.040      | 0.054             |           | Set Trigger |
| 3 | 2.580      | 0.056             | 0.039           | 0.040      | 0.054             |           | Set Trigger |
| 4 | 2.558      | 0.056             | 0.038           | 0.040      | 0.053             |           | Set Trigger |
| 5 | 2.570      | 0.055             | 0.038           | 0.040      | 0.053             |           | Set Trigger |

AUG 2.56

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 10/2/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



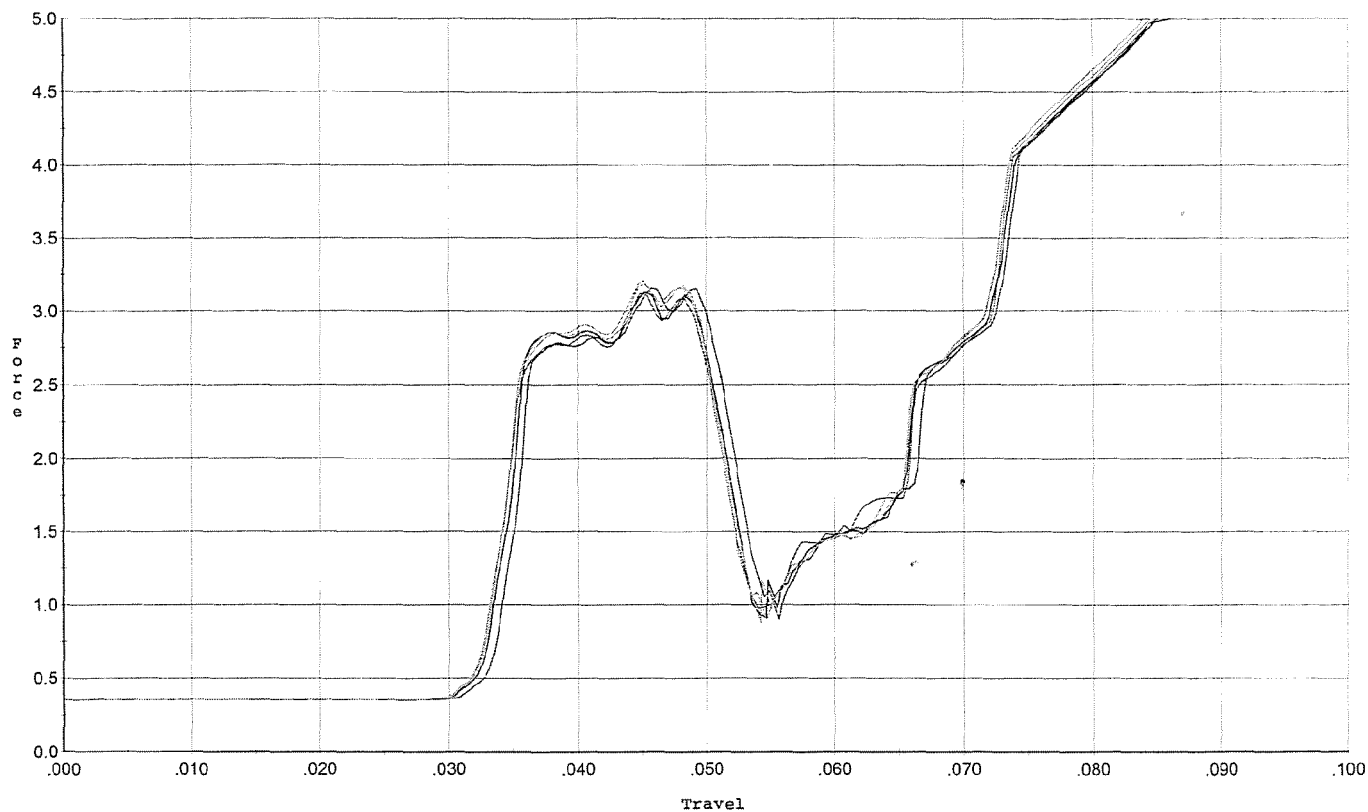
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.128      | 0.053             | 0.036           | 0.038      | 0.060             |           | Set Trigger |
| 2 | 3.125      | 0.054             | 0.036           | 0.038      | 0.062             |           | Set Trigger |
| 3 | 3.126      | 0.053             | 0.036           | 0.038      | 0.061             |           | Set Trigger |
| 4 | 3.035      | 0.053             | 0.036           | 0.038      | 0.060             |           | Set Trigger |
| 5 | 3.091      | 0.053             | 0.035           | 0.038      | 0.061             |           | Set Trigger |

Aug 3.10

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



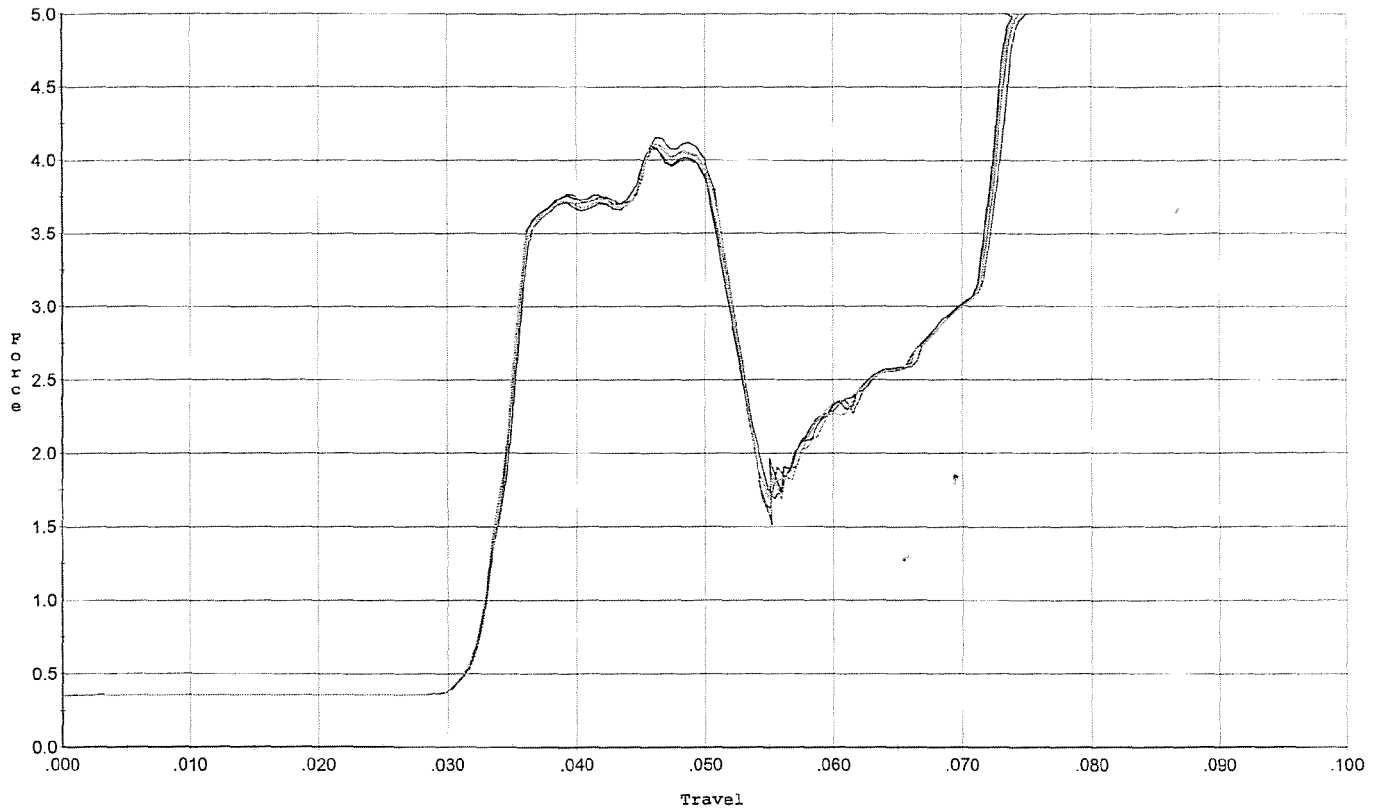
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.157      | 0.051             | 0.033           | 0.036      | 0.060             |           | Set Trigger |
| 2 | 3.130      | 0.051             | 0.033           | 0.036      | 0.061             |           | Set Trigger |
| 3 | 3.124      | 0.050             | 0.032           | 0.036      | 0.059             |           | Set Trigger |
| 4 | 3.184      | 0.050             | 0.032           | 0.036      | 0.060             |           | Set Trigger |
| 5 | 3.205      | 0.050             | 0.032           | 0.036      | 0.060             |           | Set Trigger |

Aug 3.16

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 10/2/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



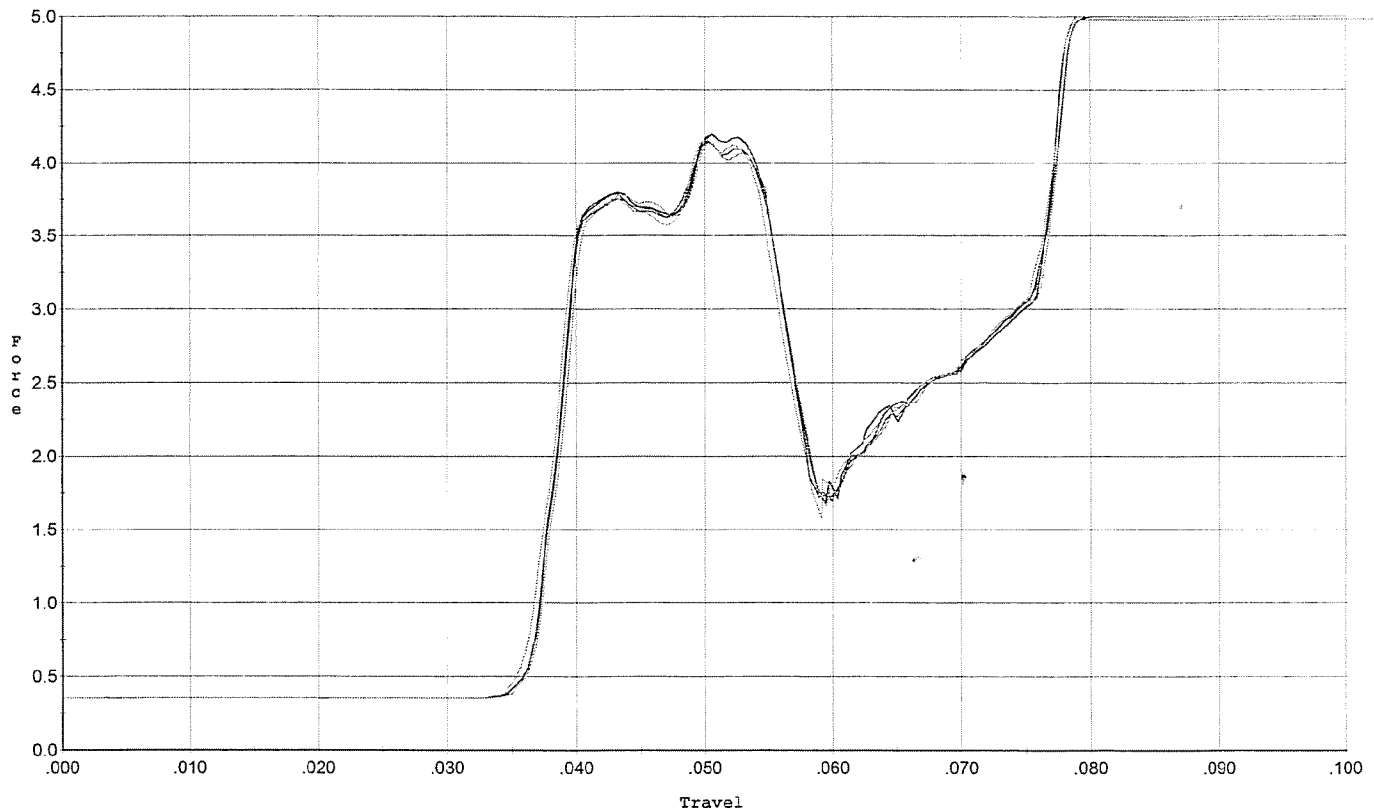
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.155      | 0.051             | 0.032           | 0.035      | 0.078             |           | Set Trigger |
| 2 | 4.096      | 0.052             | 0.032           | 0.034      | 0.080             |           | Set Trigger |
| 3 | 4.074      | 0.051             | 0.032           | 0.035      | 0.078             |           | Set Trigger |
| 4 | 4.112      | 0.051             | 0.032           | 0.035      | 0.078             |           | Set Trigger |
| 5 | 4.118      | 0.052             | 0.032           | 0.034      | 0.079             |           | Set Trigger |

Aug 4.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 10/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



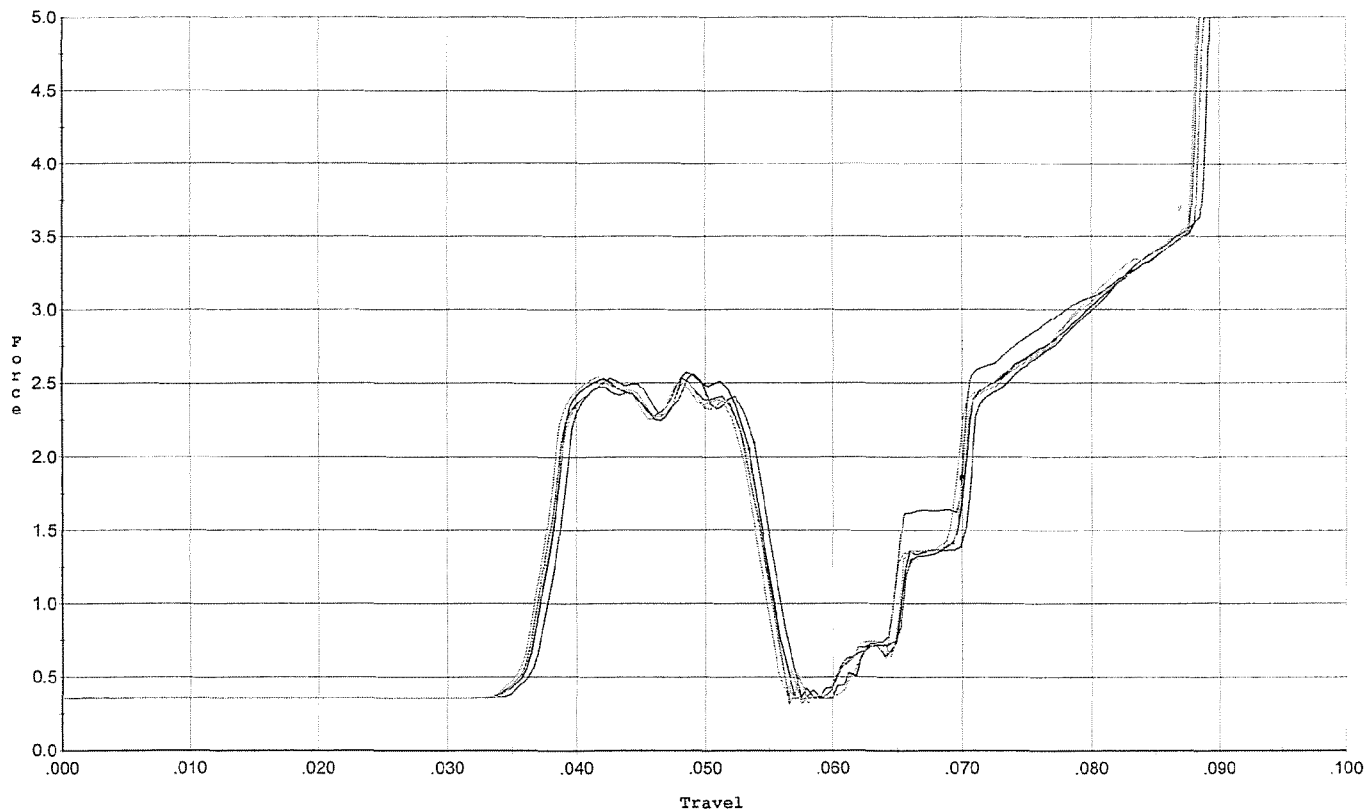
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.146      | 0.055             | 0.036           | 0.037      | 0.080             |           | Set Trigger |
| 2 | 4.201      | 0.055             | 0.036           | 0.037      | 0.080             |           | Set Trigger |
| 3 | 4.193      | 0.055             | 0.036           | 0.037      | 0.080             |           | Set Trigger |
| 4 | 4.163      | 0.054             | 0.035           | 0.037      | 0.079             |           | Set Trigger |
| 5 | 4.136      | 0.055             | 0.036           | 0.037      | 0.079             |           | Set Trigger |

Avg 4.16

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/2/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



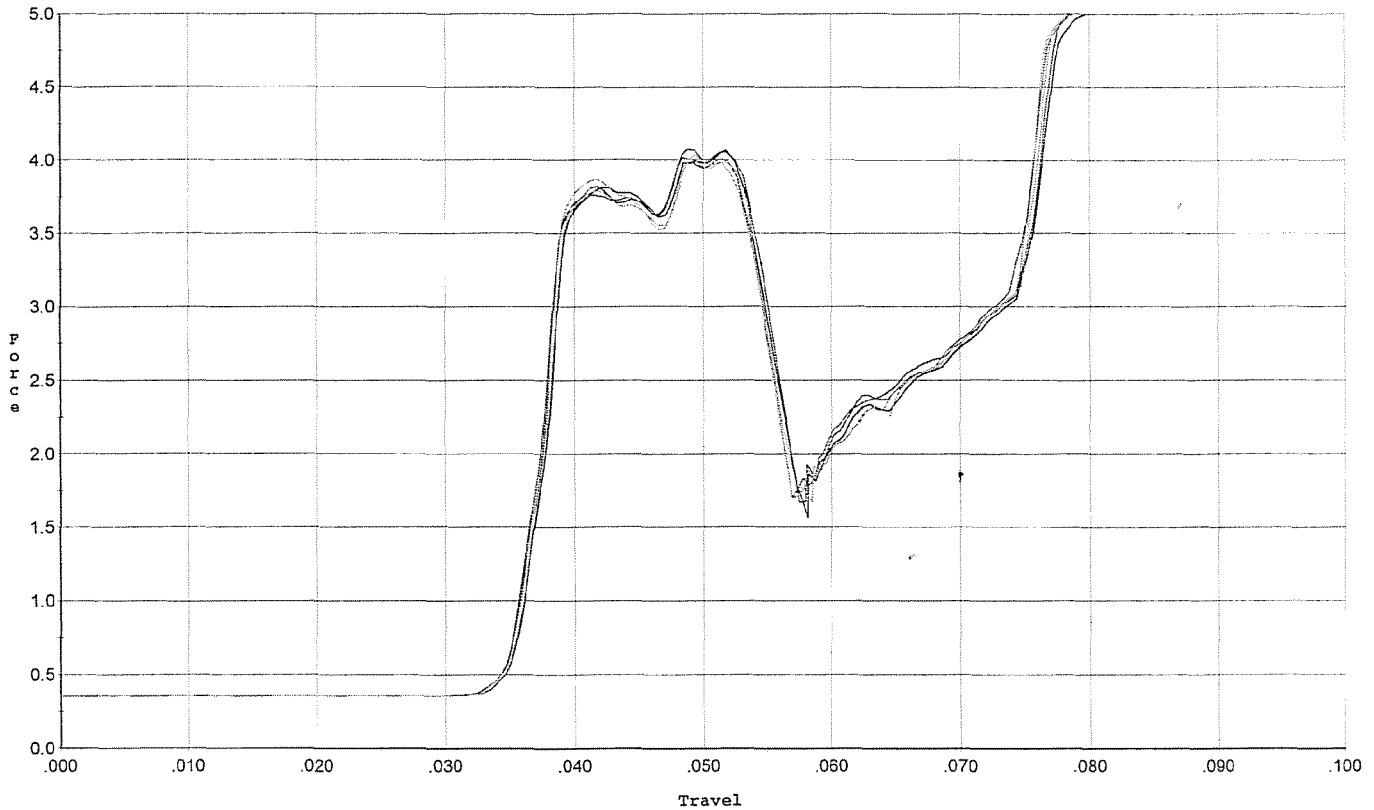
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.564      | 0.054             | 0.037           | 0.039      | 0.052             |           | Set Trigger |
| 2 | 2.576      | 0.053             | 0.036           | 0.039      | 0.052             |           | Set Trigger |
| 3 | 2.537      | 0.054             | 0.036           | 0.039      | 0.052             |           | Set Trigger |
| 4 | 2.504      | 0.054             | 0.036           | 0.039      | 0.052             |           | Set Trigger |
| 5 | 2.541      | 0.053             | 0.036           | 0.039      | 0.051             |           | Set Trigger |

Avg 2.54

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 10/2/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.072      | 0.054             | 0.035           | 0.036      | 0.081             |           | Set Trigger |
| 2 | 4.066      | 0.053             | 0.035           | 0.037      | 0.077             |           | Set Trigger |
| 3 | 4.014      | 0.054             | 0.035           | 0.036      | 0.079             |           | Set Trigger |
| 4 | 3.996      | 0.053             | 0.035           | 0.037      | 0.077             |           | Set Trigger |
| 5 | 4.034      | 0.054             | 0.035           | 0.036      | 0.078             |           | Set Trigger |

Avg 4.03