

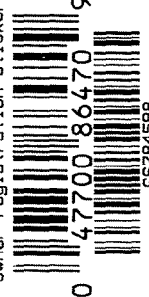
66784588

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



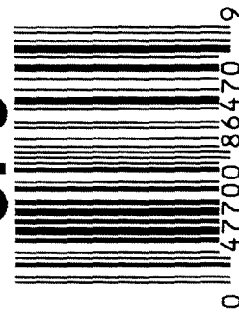
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784588

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6784588

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	ESW
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/T	9-2-08	B/T
490	MAGNAFLUX BOLT		8/29/08	AK
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		99	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.5</u>	10-17-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.5</u>	10-17-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.093</u> <u>.025</u> <u>.025</u>	10-17-08	RJ
	J) ASSEMBLE STOCK		9-30-08	LSN
	K) ASSEMBLE SWIVEL STUDS		10-17-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10/1/08	RJ
670	FINAL INSPECTION A) HEADSPACE		10-17-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.64</u> <u>2.63</u> <u>2.62</u> <u>2.58</u>	10/3/08	Fm
	C) FUNCTION		10-17-08	RJ
690	PACK		12-8-08	TC

F004 REV 5/2006

BARBER - M24 0068043
**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-25-08
TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	254	257		243	
PULL #2	251	244		239	
PULL #3	272	244		253	
PULL #4	245	270		241	
PULL #5	259	241		254	
TOTAL	1281	1256		1230	
AVERAGE	256	251		246	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	336	334		
PULL #2	335	334		
PULL #3	332	326		
PULL #4	333	329		
PULL #5	341	329		
TOTAL	1677	1652		
AVERAGE	335	330		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	416	414		433
PULL #2	421	409		446
PULL #3	438	407		432
PULL #4	425	478		444
PULL #5	411	466		448
TOTAL	2111	2174		2203
AVERAGE	422	434		440