

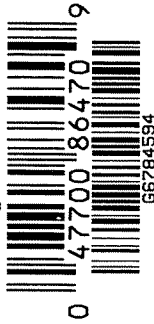
G-6784594

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

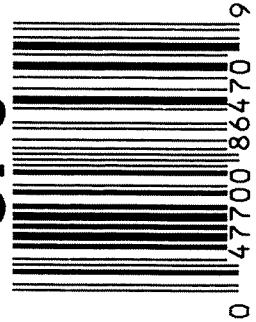
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784594

UPC



GUN SERIAL # G 678 4594

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 28 2008 OPERATOR: BMT	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BMT
490	MAGNAFLUX BOLT		8/28/08	MJR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

QTY	DESCRIPTION	2 LBS MIN 10 LBS MAX	READING	DATE	INITIALS
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK			9-12-08	PTL
	K) ASSEMBLE SWIVEL STUDS			9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-13-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-13-08	TL
670	FINAL INSPECTION A) HEADSPACE			9-16-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.43</u> <u>2.46</u> <u>2.46</u> <u>2.38</u>	9-15-08	TL
	C) FUNCTION			9-16-08	TL
690	PACK			12-9-08	PSW

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Original Crib 1 8/19/2008 9:20:38 AM

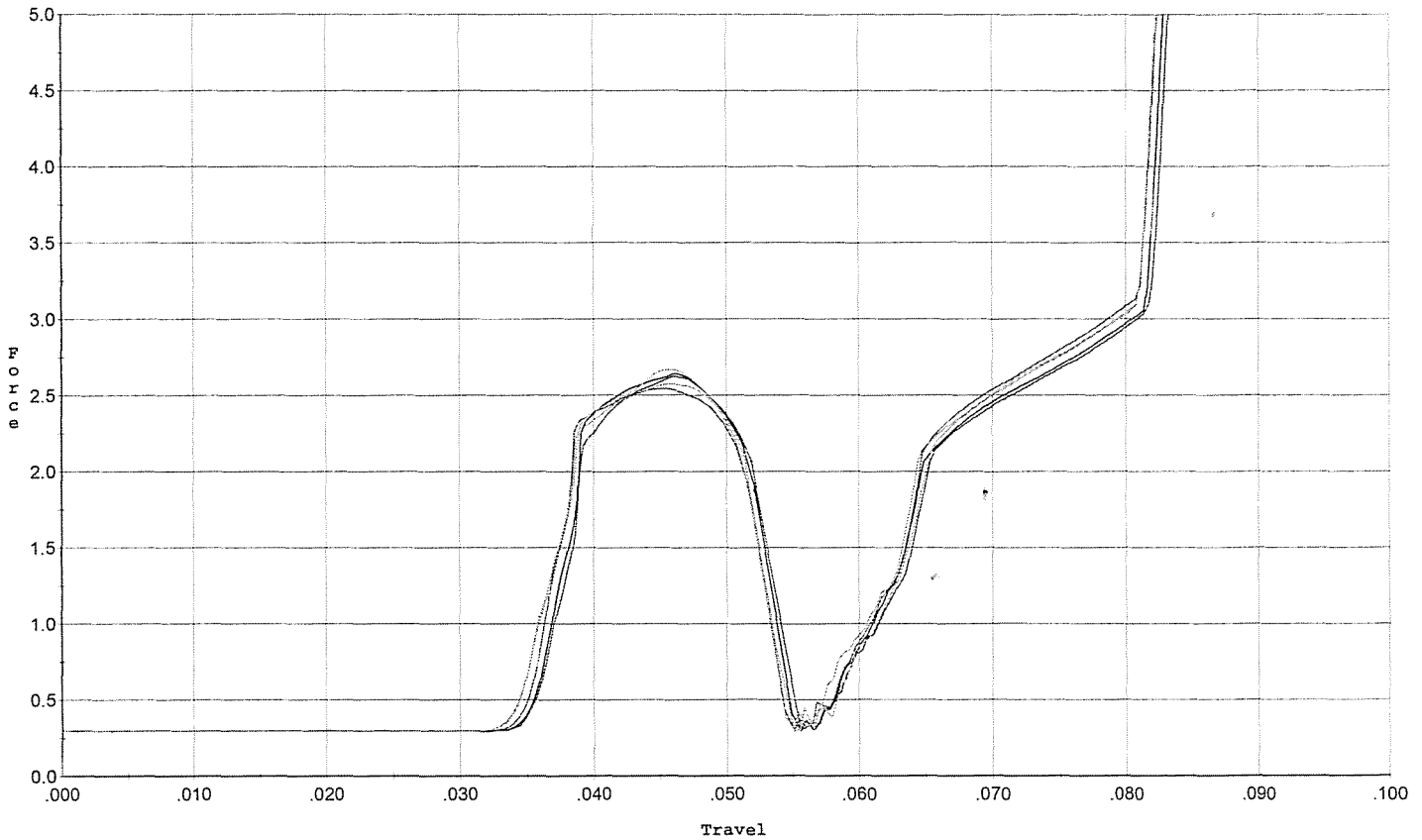
86470

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



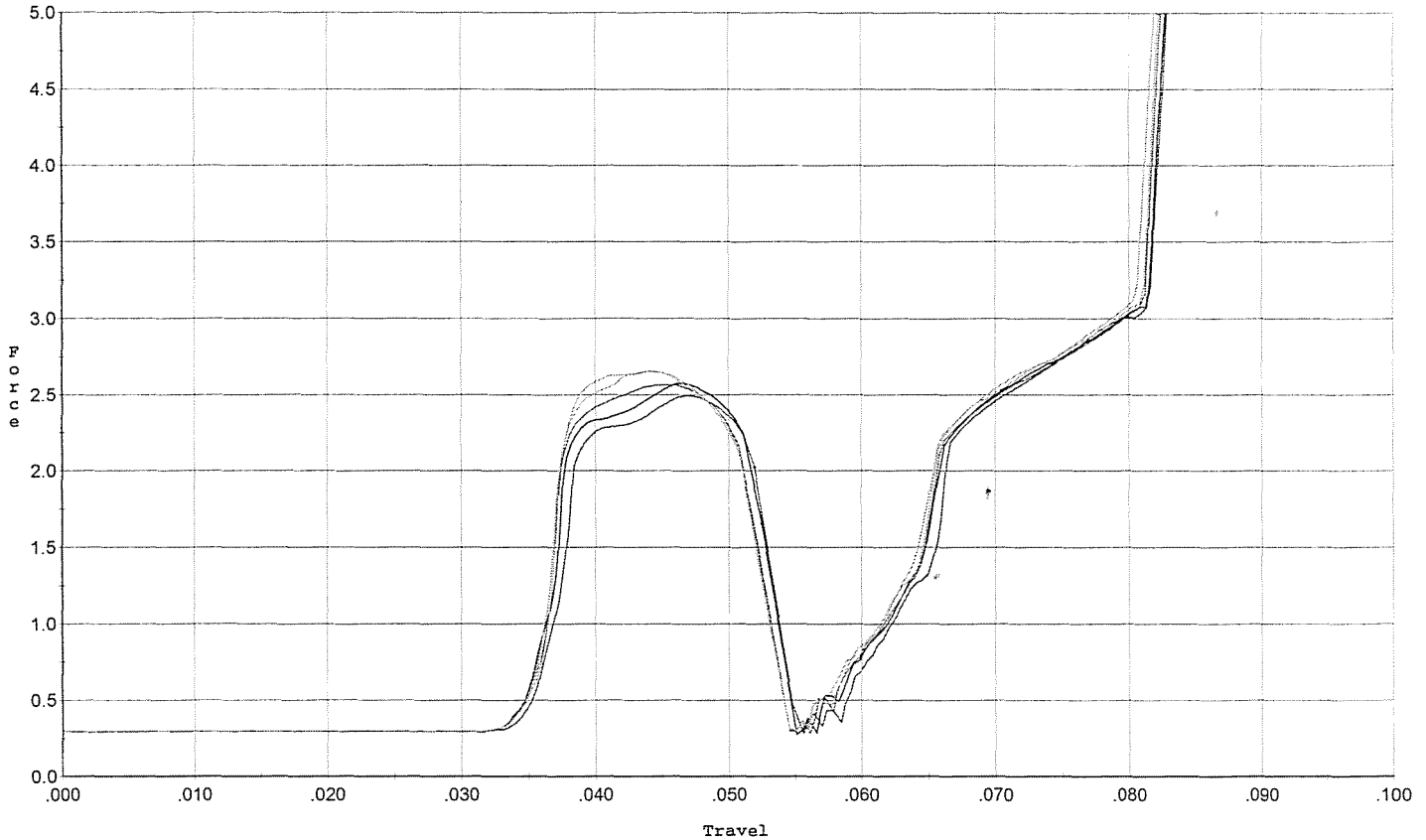
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.052	0.035	0.037	0.047		Set Trigger
2	2.638	0.052	0.035	0.037	0.048		Set Trigger
3	2.543	0.052	0.035	0.036	0.047		Set Trigger
4	2.669	0.051	0.034	0.036	0.048		Set Trigger
5	2.573	0.052	0.034	0.036	0.047		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



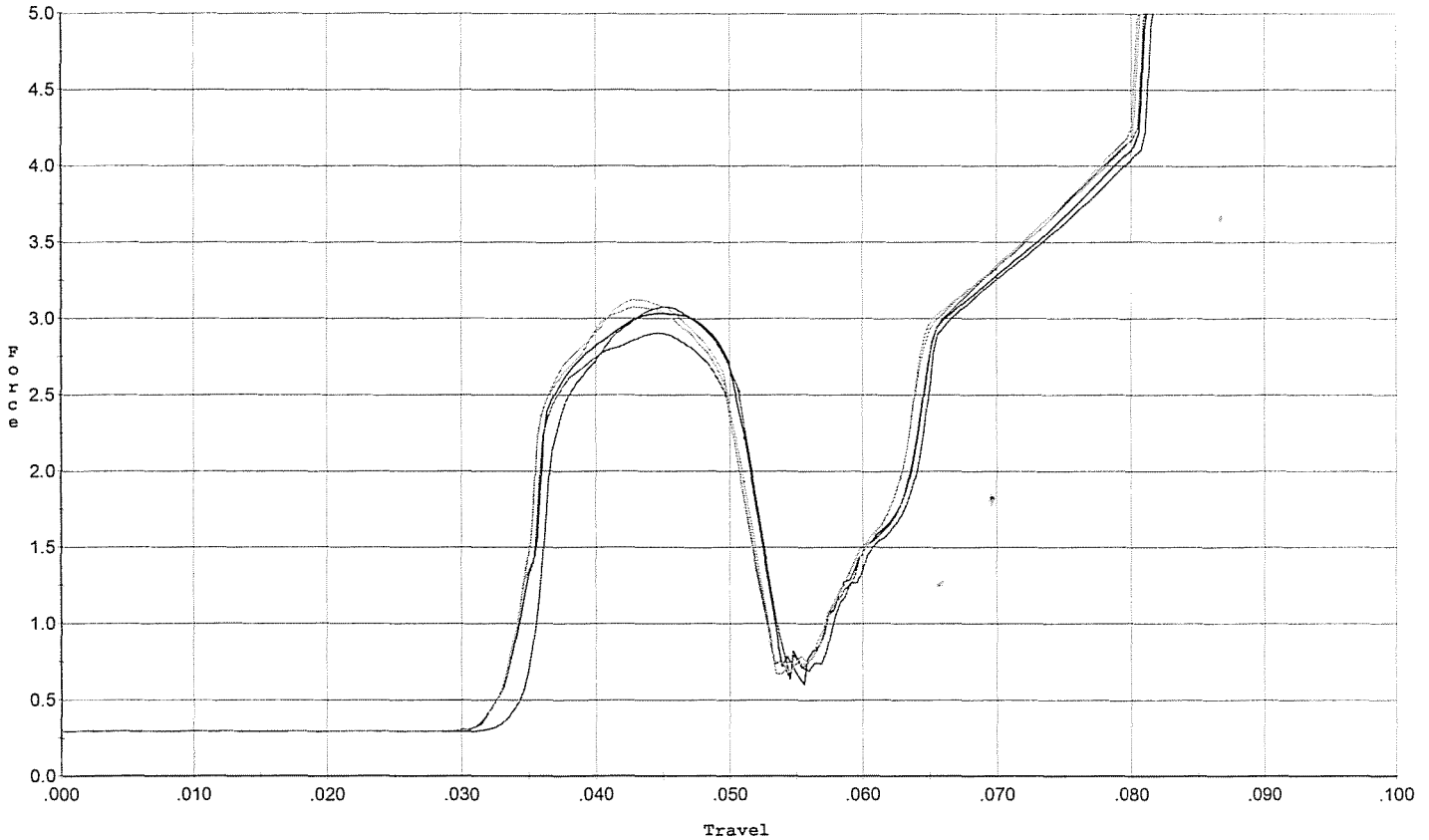
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.052	0.035	0.037	0.046		Set Trigger
2	2.577	0.052	0.035	0.036	0.049		Set Trigger
3	2.565	0.052	0.035	0.036	0.048		Set Trigger
4	2.657	0.051	0.035	0.036	0.048		Set Trigger
5	2.655	0.053	0.035	0.036	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



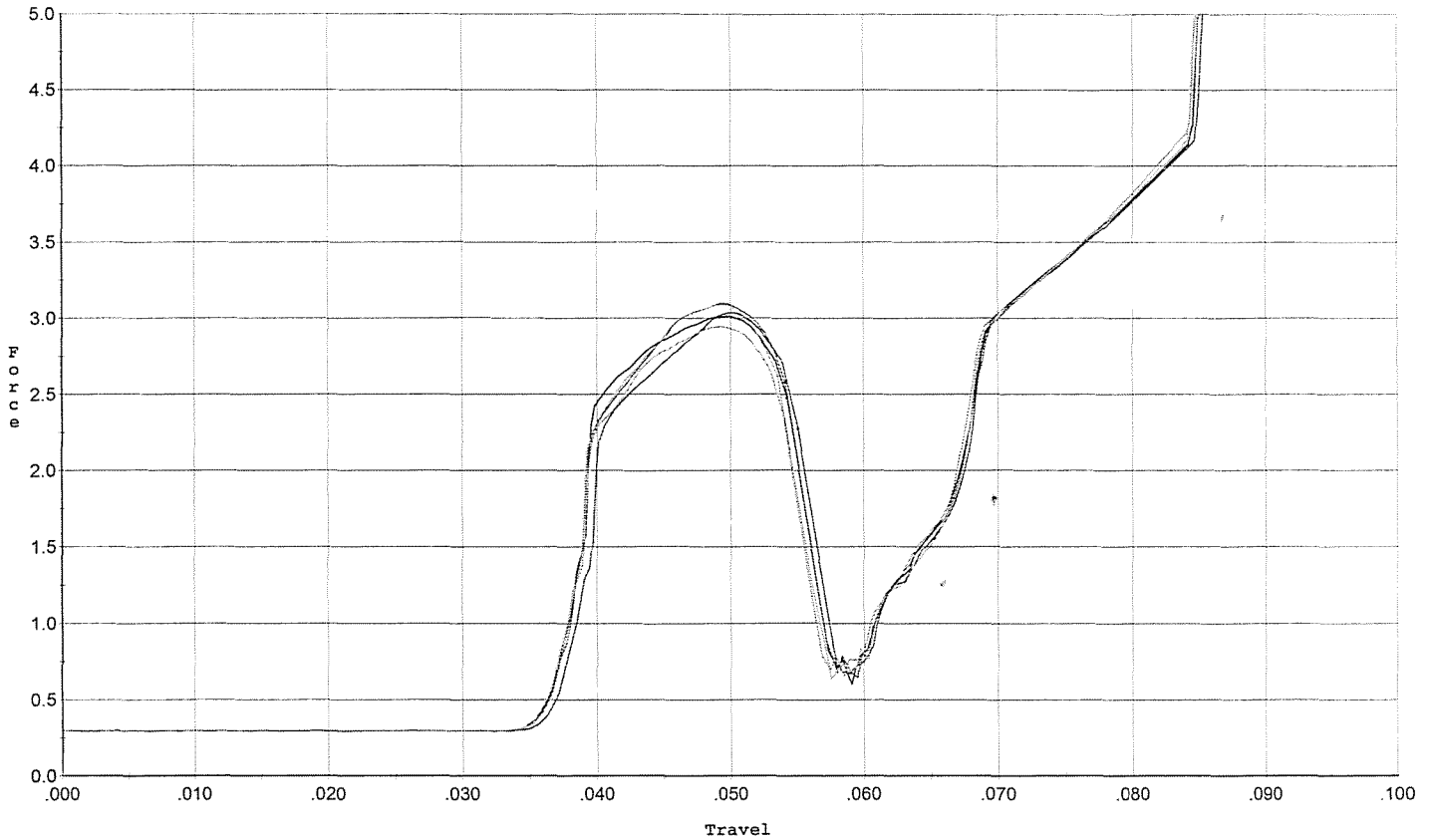
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.051	0.034	0.036	0.054		Set Trigger
2	3.034	0.051	0.032	0.035	0.057		Set Trigger
3	2.905	0.050	0.032	0.035	0.052		Set Trigger
4	3.123	0.051	0.033	0.035	0.057		Set Trigger
5	3.072	0.050	0.033	0.035	0.054		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



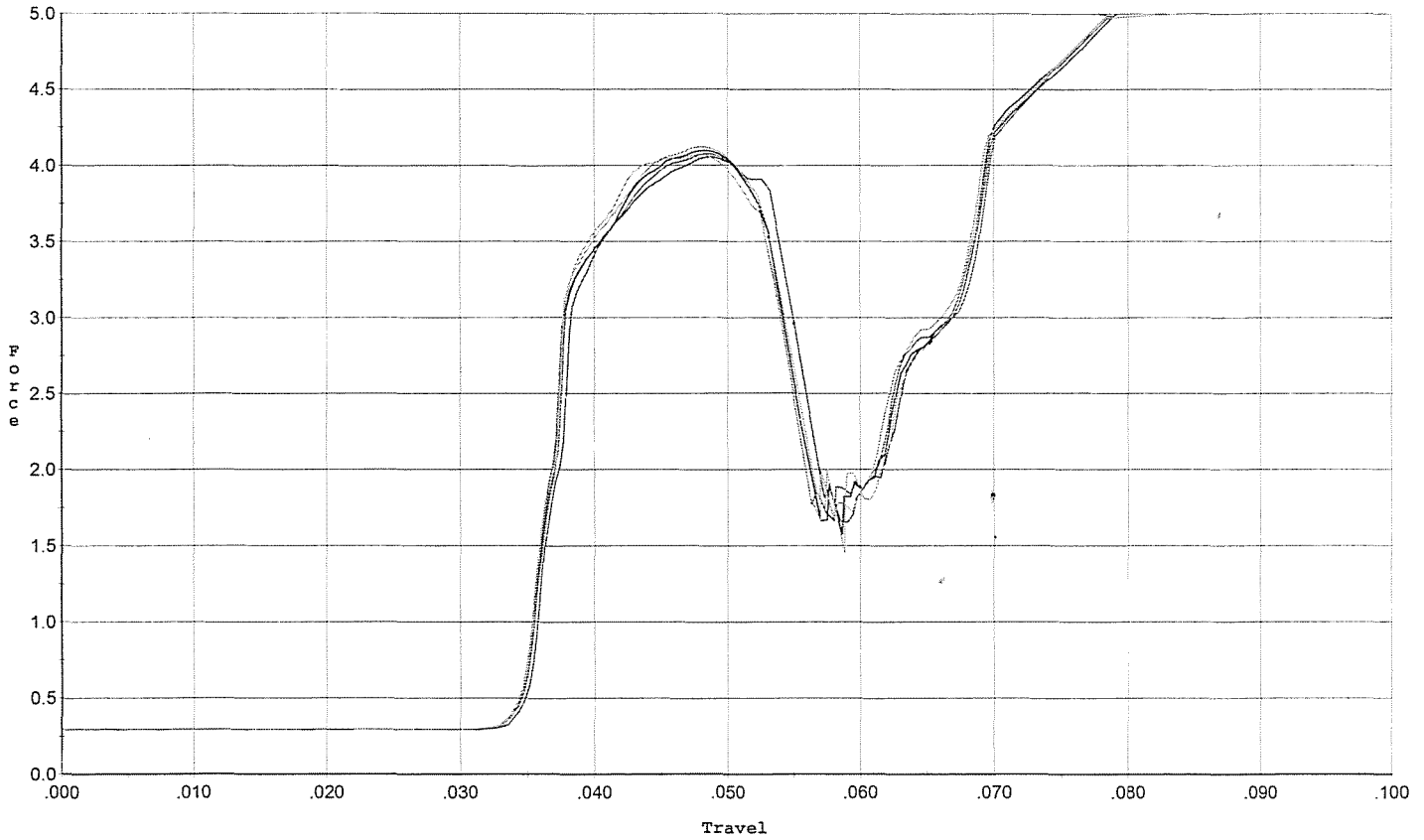
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.055	0.037	0.036	0.056		Set Trigger
2	3.012	0.054	0.036	0.036	0.057		Set Trigger
3	3.097	0.054	0.036	0.036	0.057		Set Trigger
4	3.090	0.054	0.036	0.036	0.056		Set Trigger
5	2.944	0.054	0.036	0.036	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



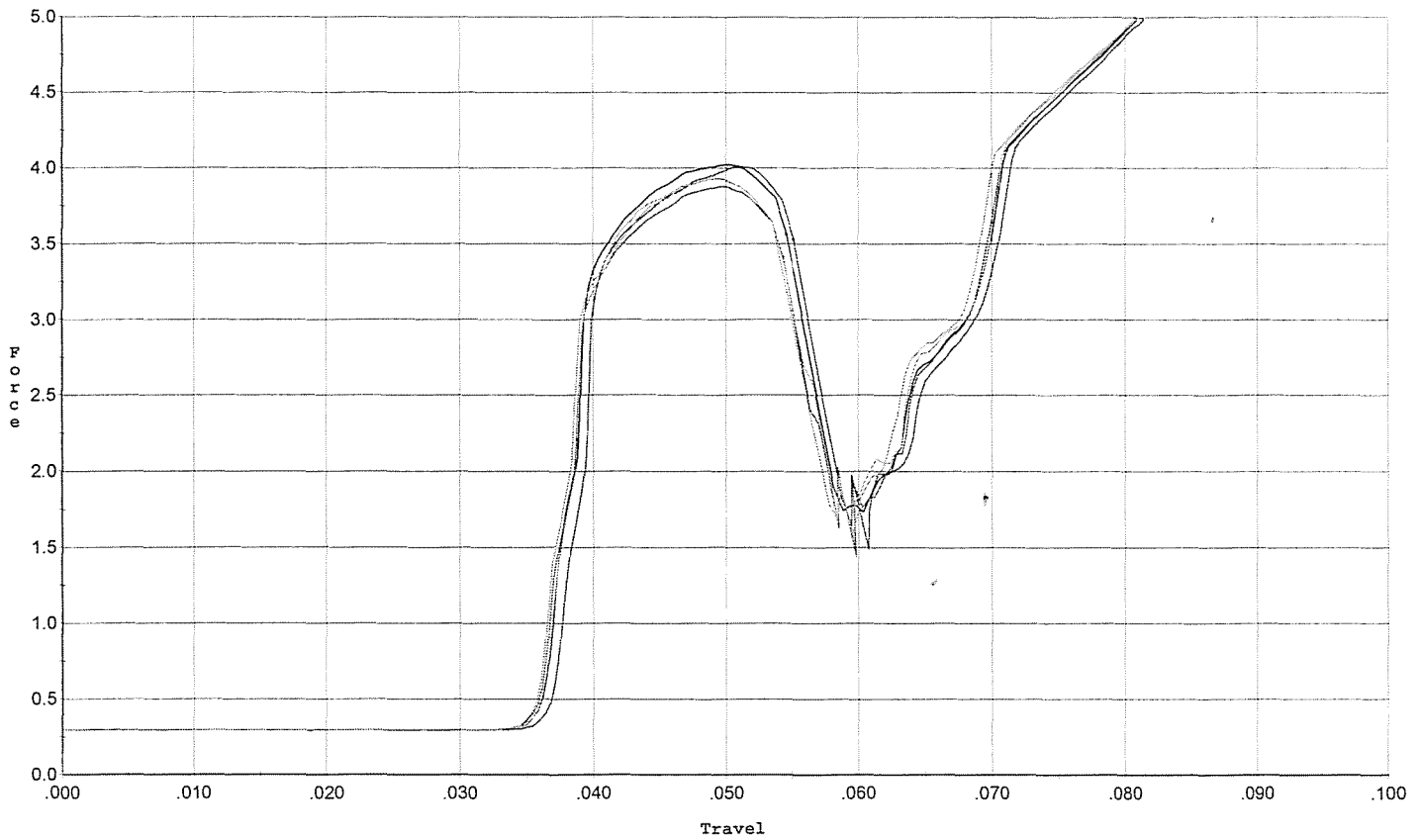
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.055	0.035	0.034	0.080		Set Trigger
2	4.099	0.053	0.034	0.034	0.076		Set Trigger
3	4.076	0.054	0.034	0.034	0.077		Set Trigger
4	4.120	0.055	0.034	0.034	0.080		Set Trigger
5	4.072	0.054	0.035	0.034	0.077		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



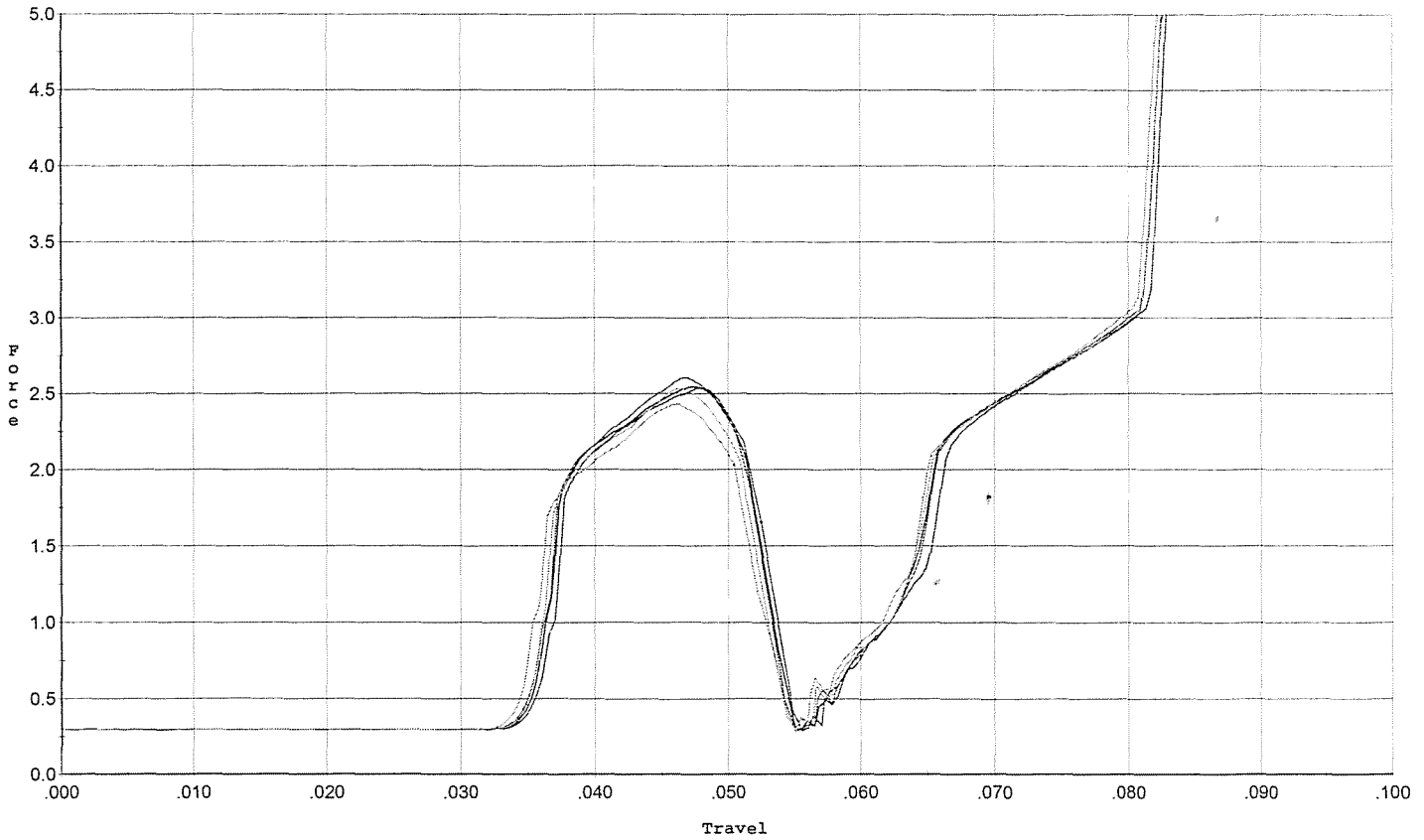
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.055	0.037	0.035	0.076		Set Trigger
2	4.022	0.055	0.036	0.035	0.077		Set Trigger
3	3.880	0.054	0.036	0.035	0.074		Set Trigger
4	3.933	0.057	0.036	0.034	0.078		Set Trigger
5	3.927	0.055	0.036	0.035	0.076		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



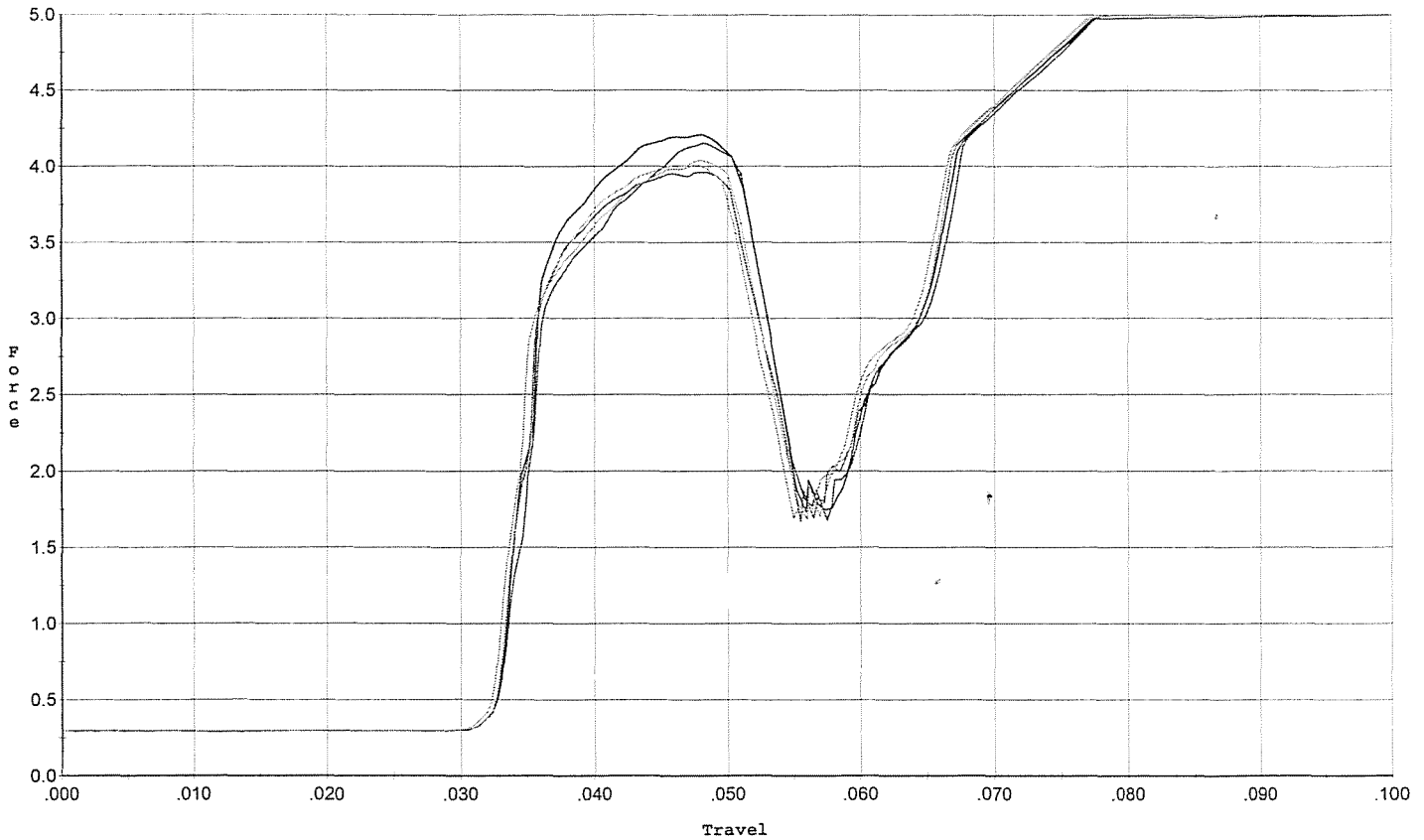
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.052	0.035	0.037	0.047		Set Trigger
2	2.546	0.051	0.035	0.036	0.046		Set Trigger
3	2.603	0.052	0.035	0.036	0.047		Set Trigger
4	2.531	0.051	0.035	0.037	0.045		Set Trigger
5	2.428	0.050	0.034	0.036	0.044		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.051	0.033	0.033	0.075		Set Trigger
2	4.209	0.053	0.033	0.033	0.082		Set Trigger
3	3.961	0.054	0.033	0.033	0.080		Set Trigger
4	4.041	0.051	0.033	0.033	0.075		Set Trigger
5	4.012	0.051	0.032	0.033	0.074		Set Trigger

Avg 4.07