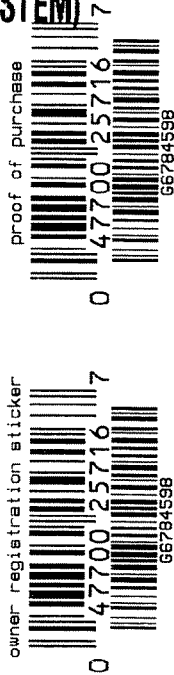


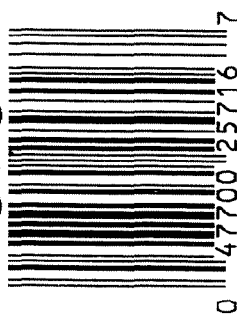
56784598

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
G6784598	
UPC	
	

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784598

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SP
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SP
460	CHECK HEADSPACE		9-29-08	SP
470	DIS-ASSEMBLE ACTION		9-29-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-30-08	RTZ
475	DRILL AND TAP SIGHT HOLES	2008	9-30-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/7/08	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DG
542	APPLY COATINGS (BARREL ACTION)		10 9	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-31-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

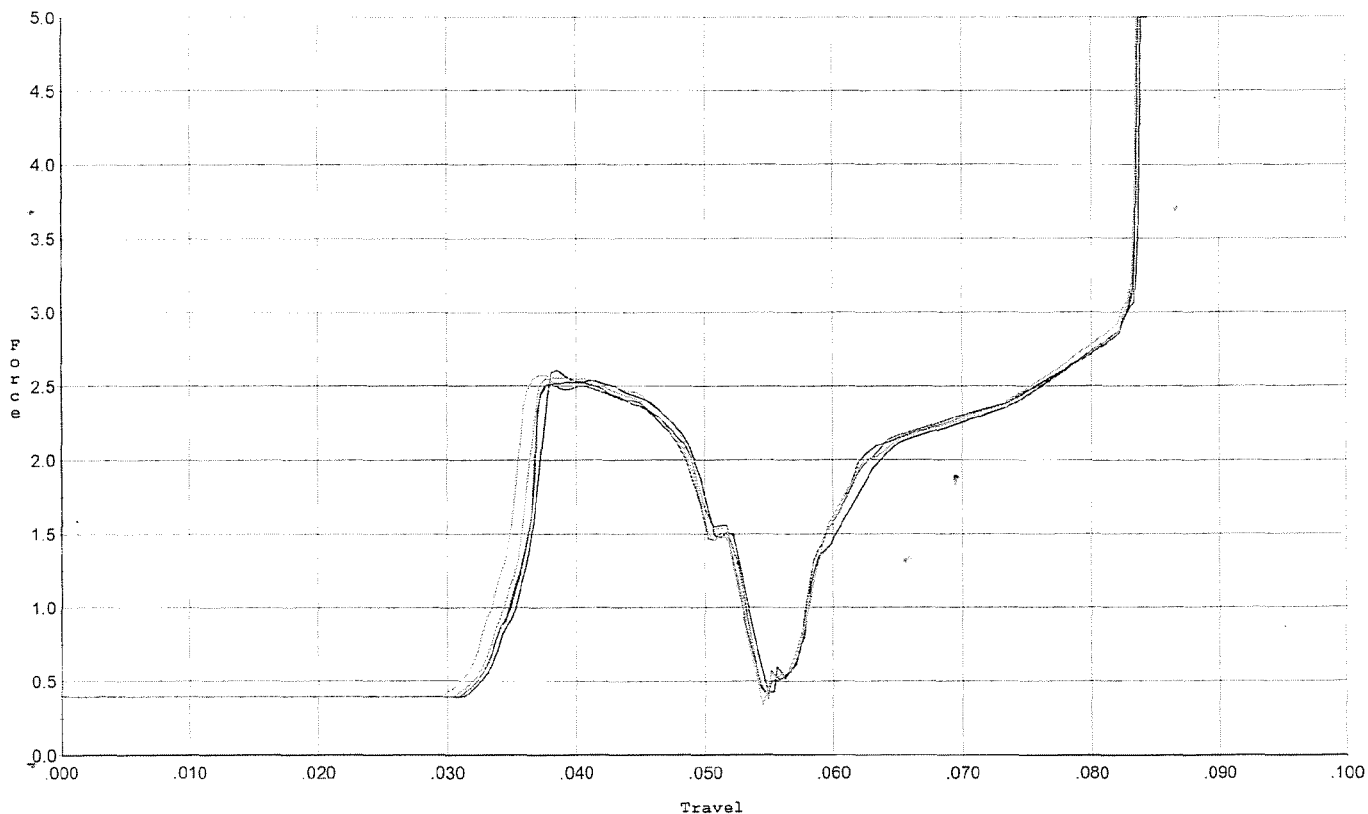
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.5</u>	11-11-08	LJD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-11-08	LJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.033</u> <u>.033</u>	11-11-08	LJD
	J) ASSEMBLE STOCK		10-31-08	LJD
	K) ASSEMBLE SWIVEL STUDS		11-11-08	LJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-3-08	LJD
670	FINAL INSPECTION A) HEADSPACE		11-11-08	LJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.32</u> <u>2.43</u> <u>2.32</u> <u>2.30</u>	11-5-08	Fm
	C) FUNCTION		11-11-08	LJD
690	PACK		11/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



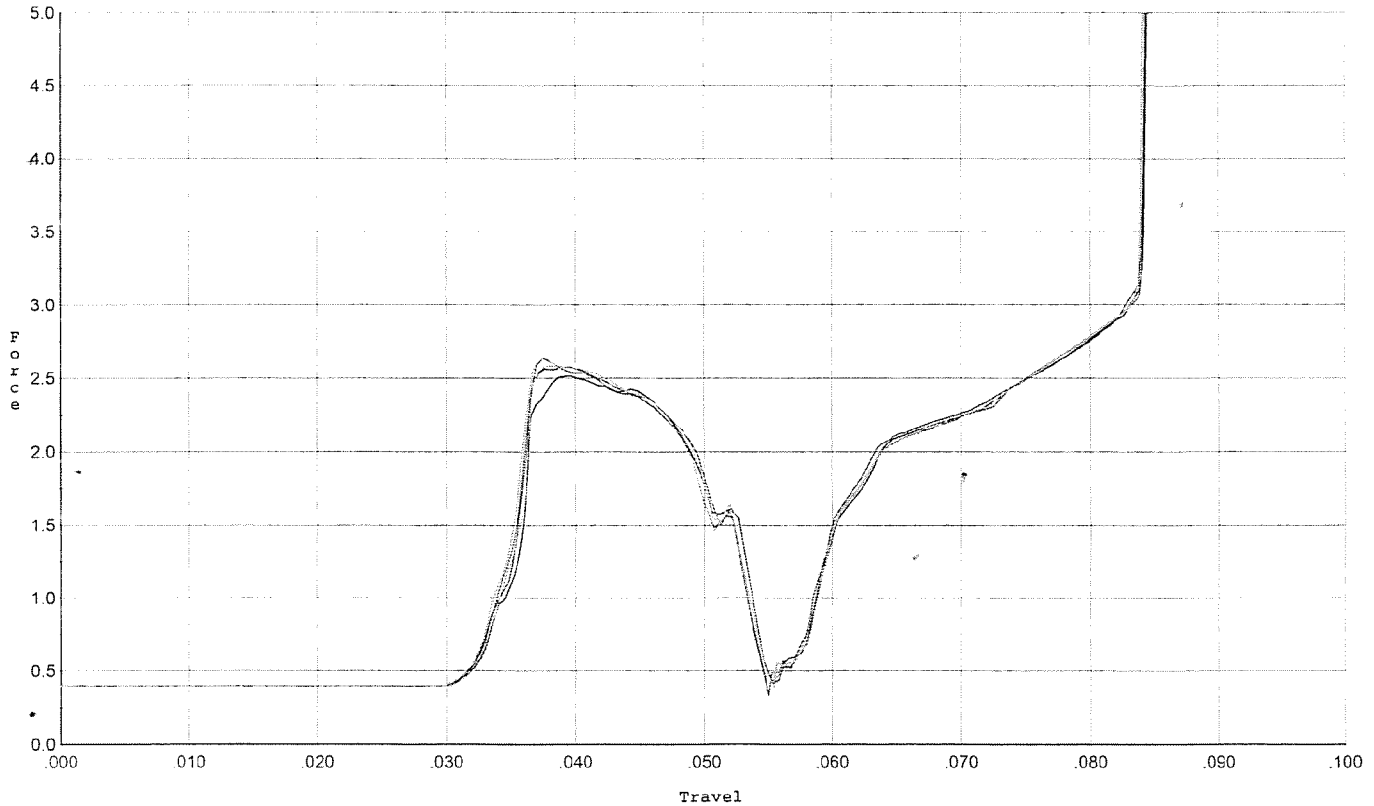
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.053	0.033	0.037	0.052		Set Trigger
2	2.610	0.052	0.034	0.037	0.051		Set Trigger
3	2.516	0.052	0.033	0.037	0.050		Set Trigger
4	2.570	0.053	0.032	0.035	0.055		Set Trigger
5	2.550	0.052	0.033	0.036	0.052		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



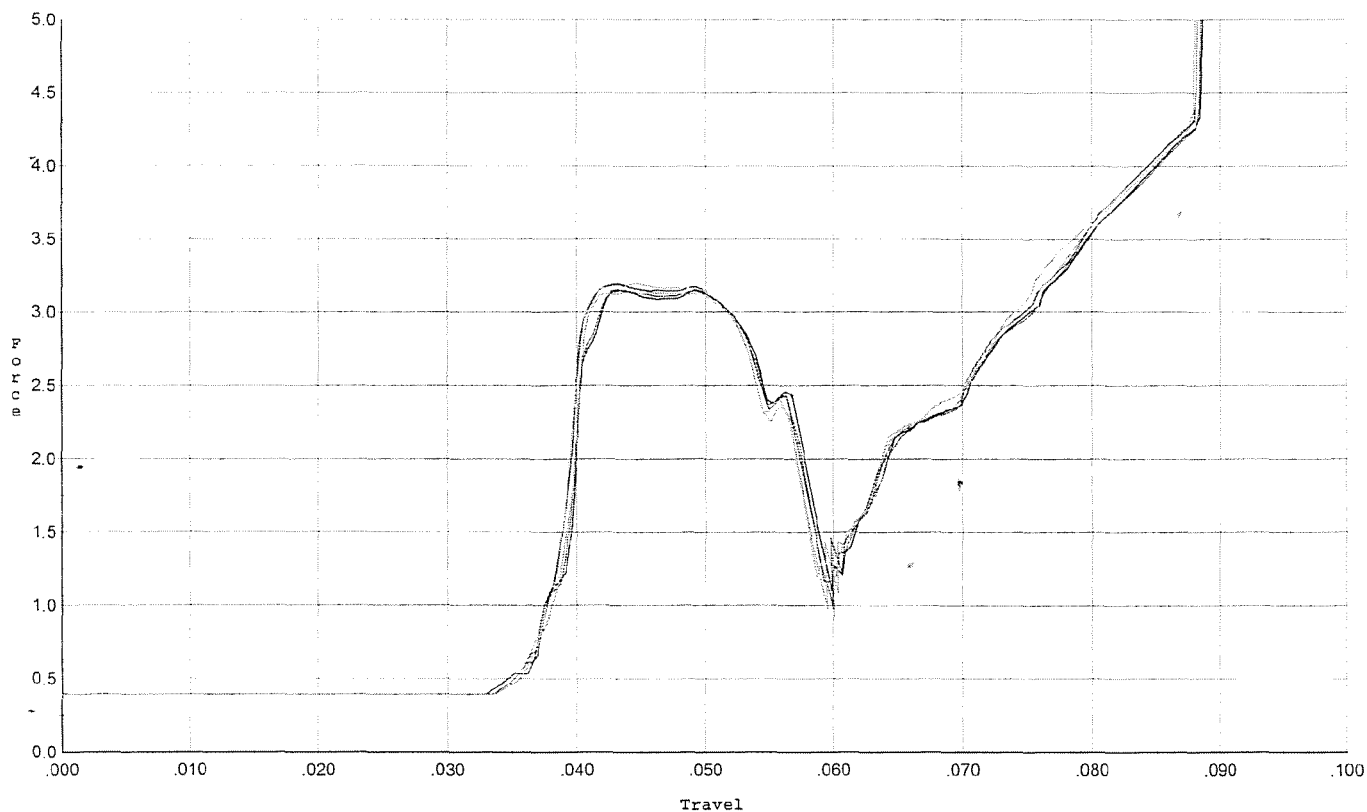
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.052	0.033	0.036	0.053		Set Trigger
2	2.515	0.053	0.033	0.036	0.053		Set Trigger
3	2.639	0.053	0.033	0.036	0.054		Set Trigger
4	2.633	0.052	0.033	0.036	0.054		Set Trigger
5	2.584	0.052	0.033	0.036	0.053		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



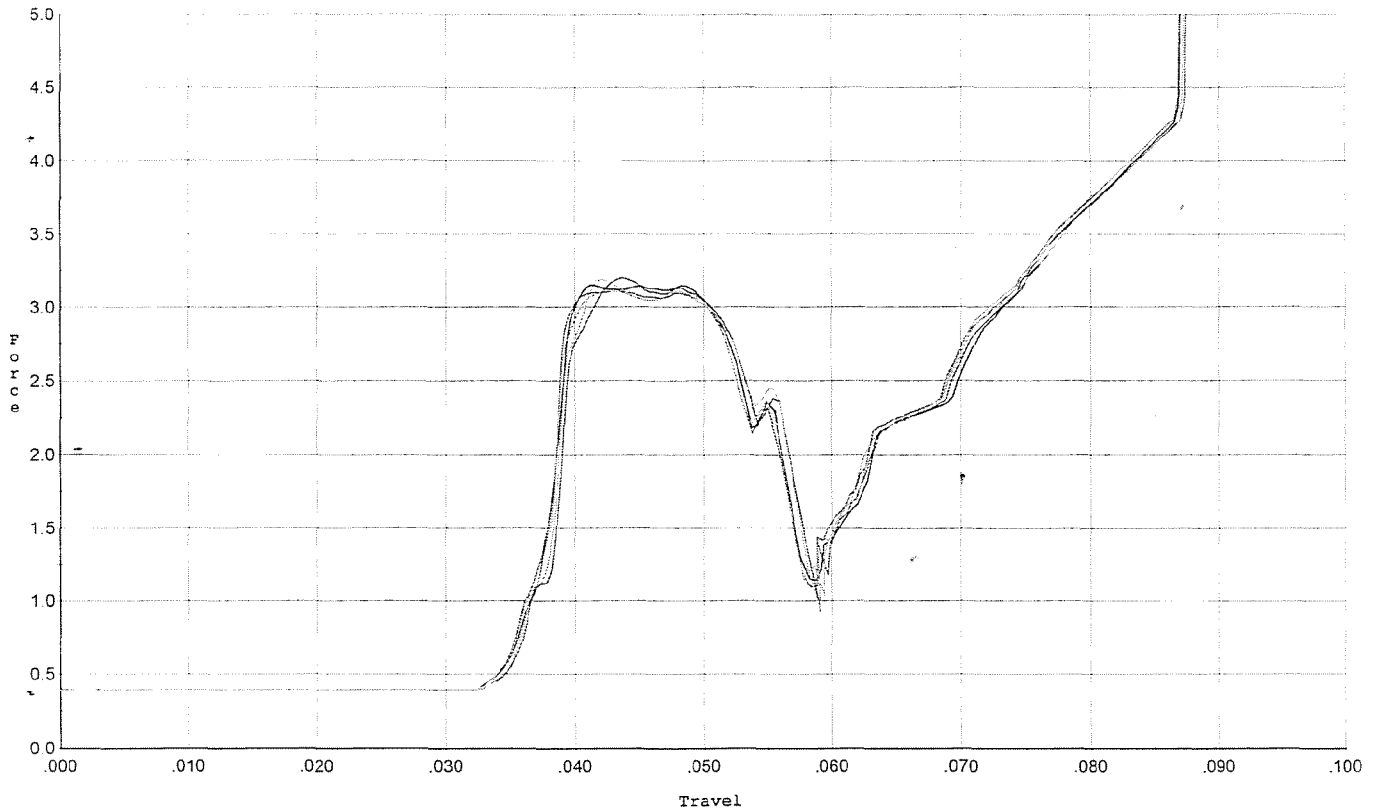
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.058	0.037	0.037	0.071		Set Trigger
2	3.155	0.057	0.037	0.037	0.068		Set Trigger
3	3.149	0.057	0.036	0.036	0.069		Set Trigger
4	3.196	0.057	0.036	0.036	0.069		Set Trigger
5	3.140	0.057	0.037	0.037	0.067		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



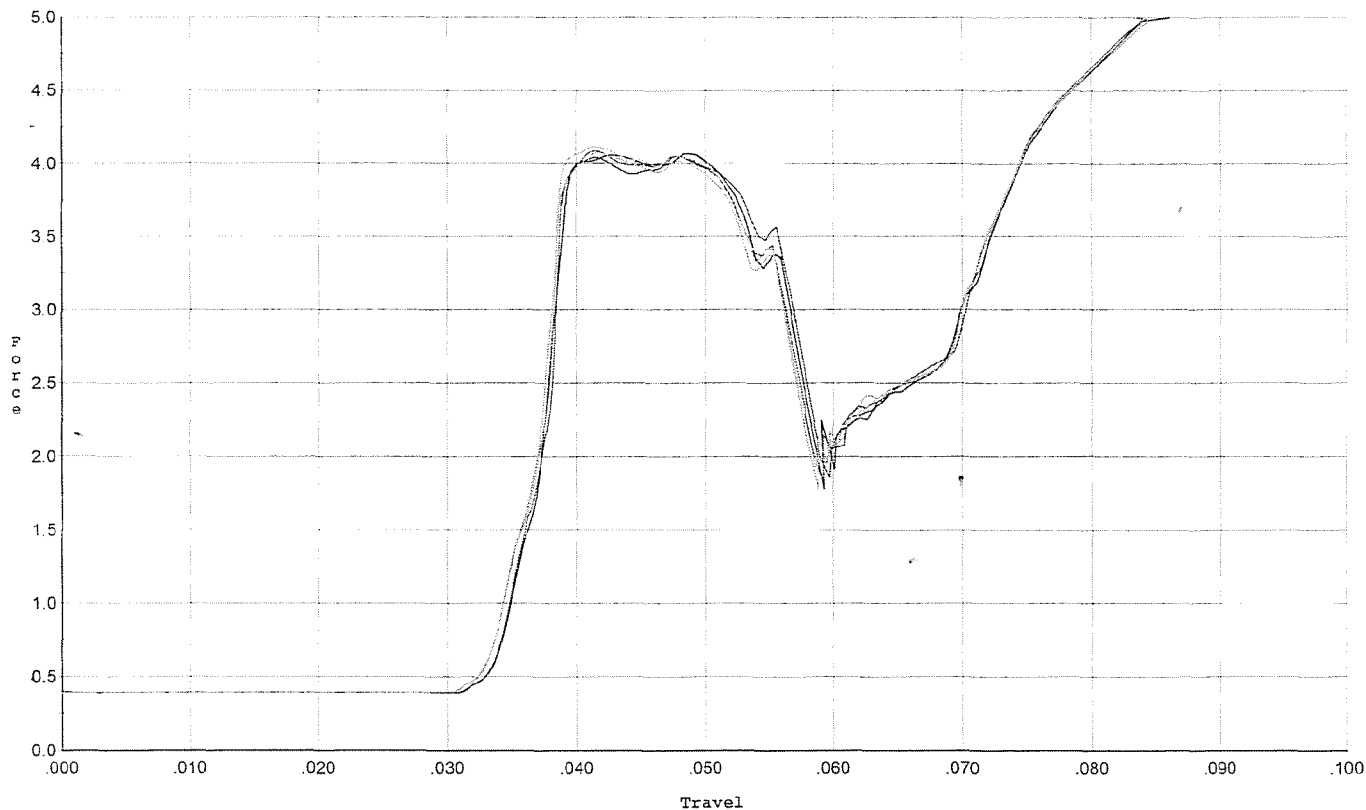
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.056	0.036	0.036	0.067		Set Trigger
2	3.153	0.056	0.035	0.036	0.068		Set Trigger
3	3.107	0.056	0.035	0.036	0.068		Set Trigger
4	3.188	0.056	0.035	0.036	0.068		Set Trigger
5	3.109	0.056	0.035	0.036	0.067		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



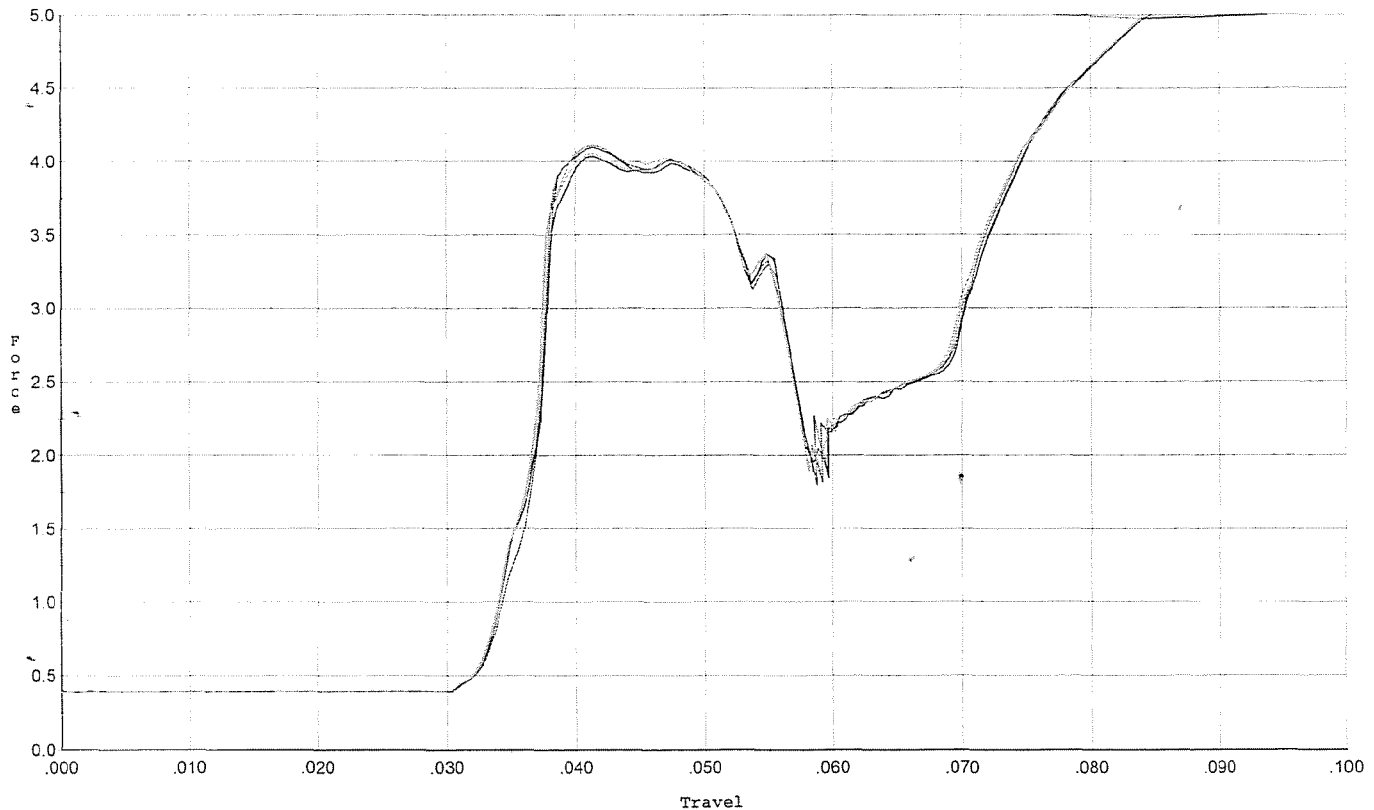
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.057	0.034	0.034	0.092		Set Trigger
2	4.068	0.056	0.034	0.035	0.090		Set Trigger
3	4.088	0.057	0.033	0.034	0.092		Set Trigger
4	4.117	0.055	0.033	0.034	0.089		Set Trigger
5	4.079	0.055	0.033	0.034	0.088		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

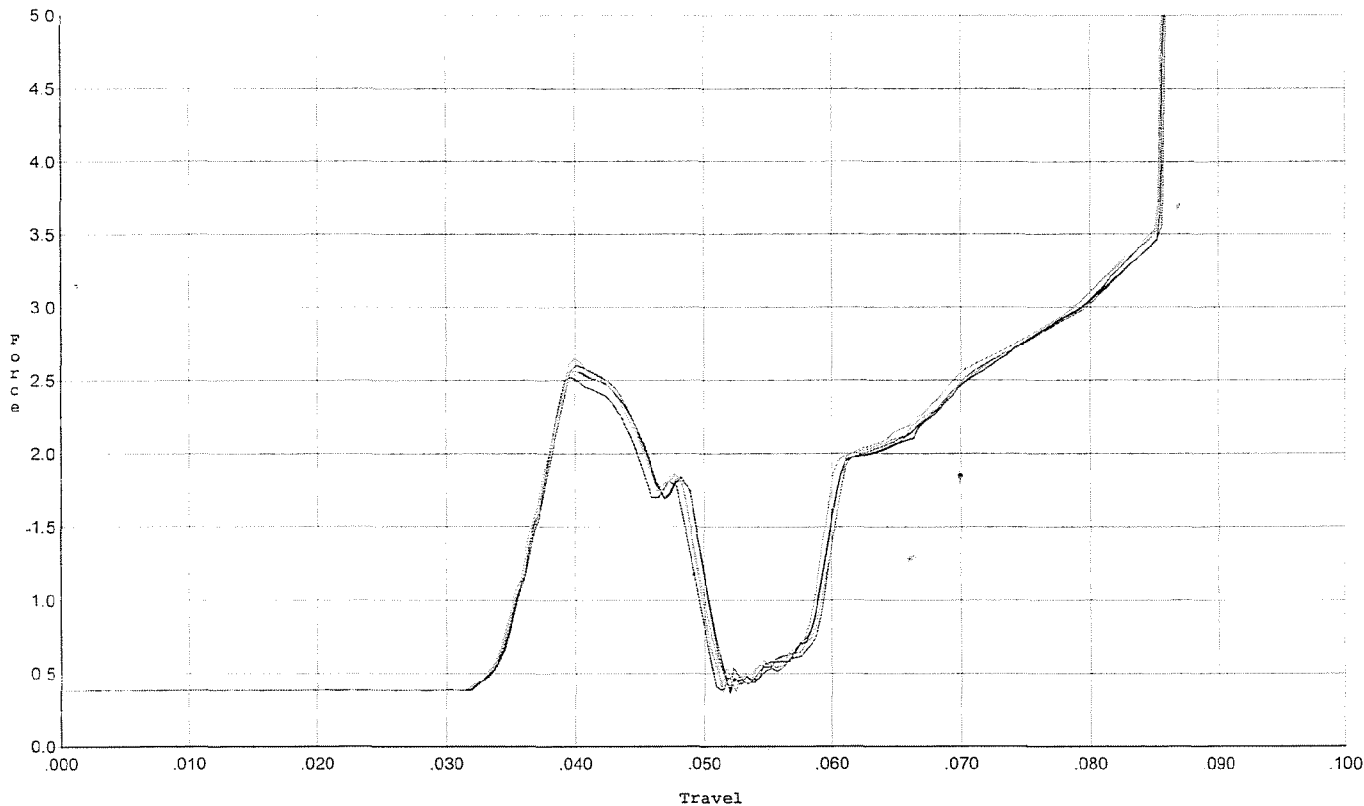


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.056	0.033	0.034	0.089		Set Trigger
2	4.034	0.055	0.033	0.034	0.089		Set Trigger
3	4.109	0.056	0.033	0.034	0.090		Set Trigger
4	4.055	0.056	0.033	0.034	0.090		Set Trigger
5	4.115	0.056	0.033	0.034	0.091		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile:	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R, Putch 10/27/08		

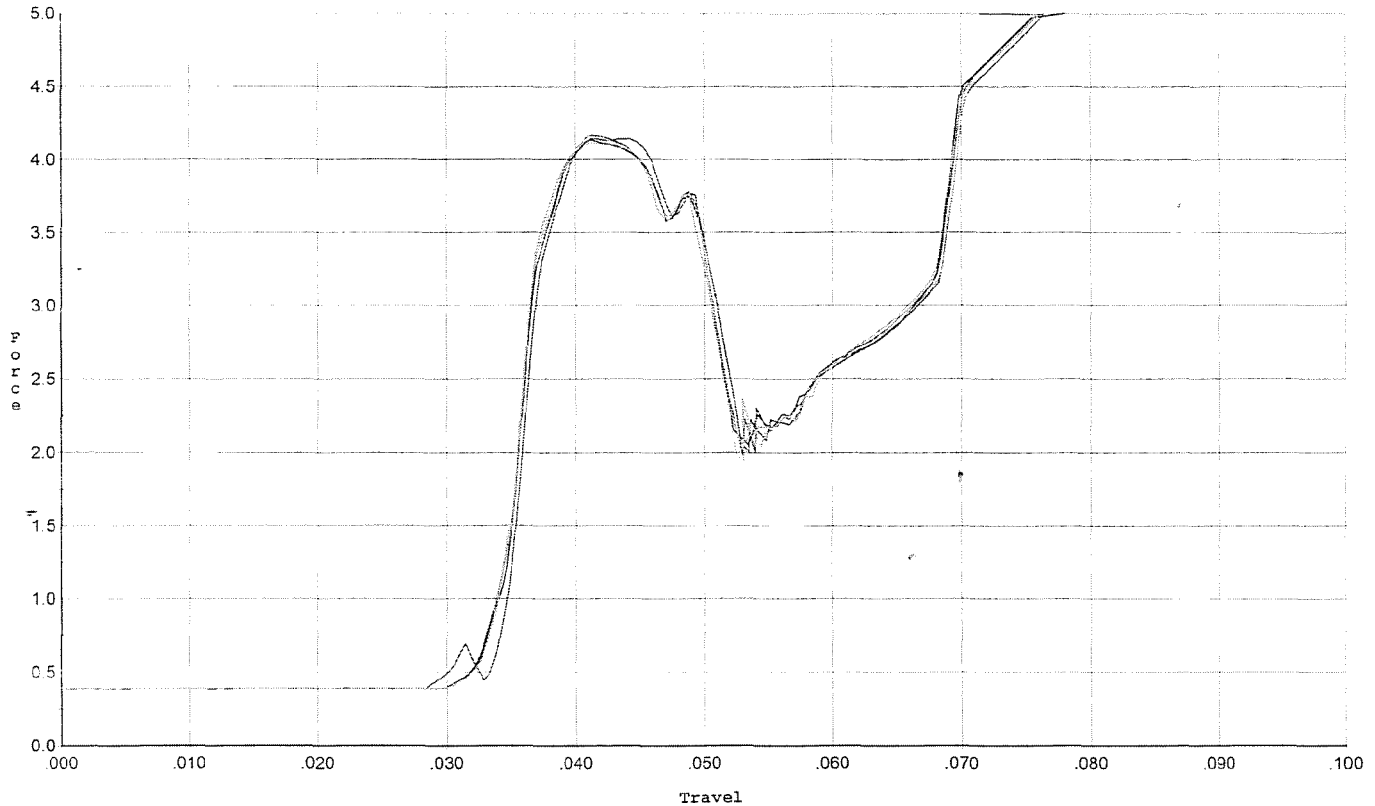


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.049	0.034	0.040	0.042		Set Trigger
2	2.563	0.049	0.034	0.040	0.042		Set Trigger
3	2.604	0.049	0.034	0.040	0.043		Set Trigger
4	2.653	0.048	0.034	0.040	0.042		Set Trigger
5	2.563	0.048	0.034	0.040	0.042		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R, Putch 10/27/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.051	0.031	0.036	0.074		Set Trigger
2	4.136	0.050	0.033	0.036	0.071		Set Trigger
3	4.168	0.049	0.033	0.036	0.072		Set Trigger
4	4.118	0.049	0.033	0.036	0.072		Set Trigger
5	4.165	0.050	0.033	0.036	0.073		Set Trigger

Avg 4.14