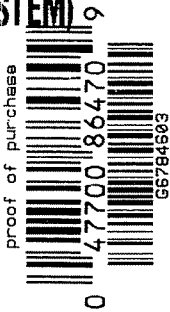


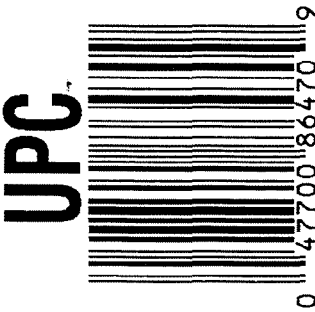
56784603

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6.

G6784603



BM FORM

GUN SERIAL # G 6784603

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	BSN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX SEP 12 2008 OPERATOR <i>BM</i>	9-12-08	BM
490	MAGNAFLUX BOLT		9-12-08	BM
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9-11-08	DK
530 & 540	APPLY COATINGS (BARREL ACTION)		9-17	C
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

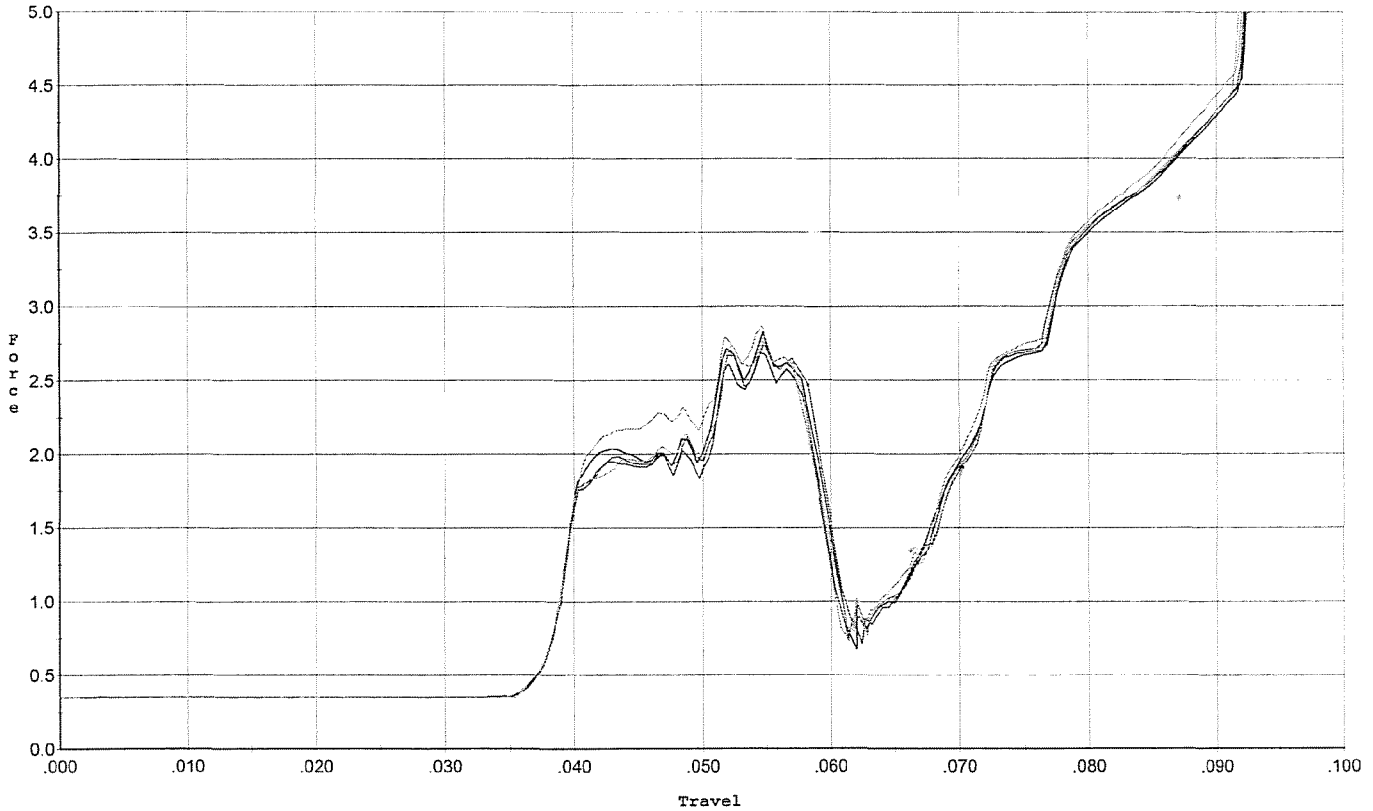
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-10-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	12-10-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-10-08	LN
	J) ASSEMBLE STOCK		10-7-08	PSN
	K) ASSEMBLE SWIVEL STUDS		12-10-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	LN
670	FINAL INSPECTION A) HEADSPACE		12-10-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>262</u> <u>261</u> <u>260</u> <u>251</u>	12-10-08	LN
	C) FUNCTION		12-10-08	LN
690	PACK		12-18-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



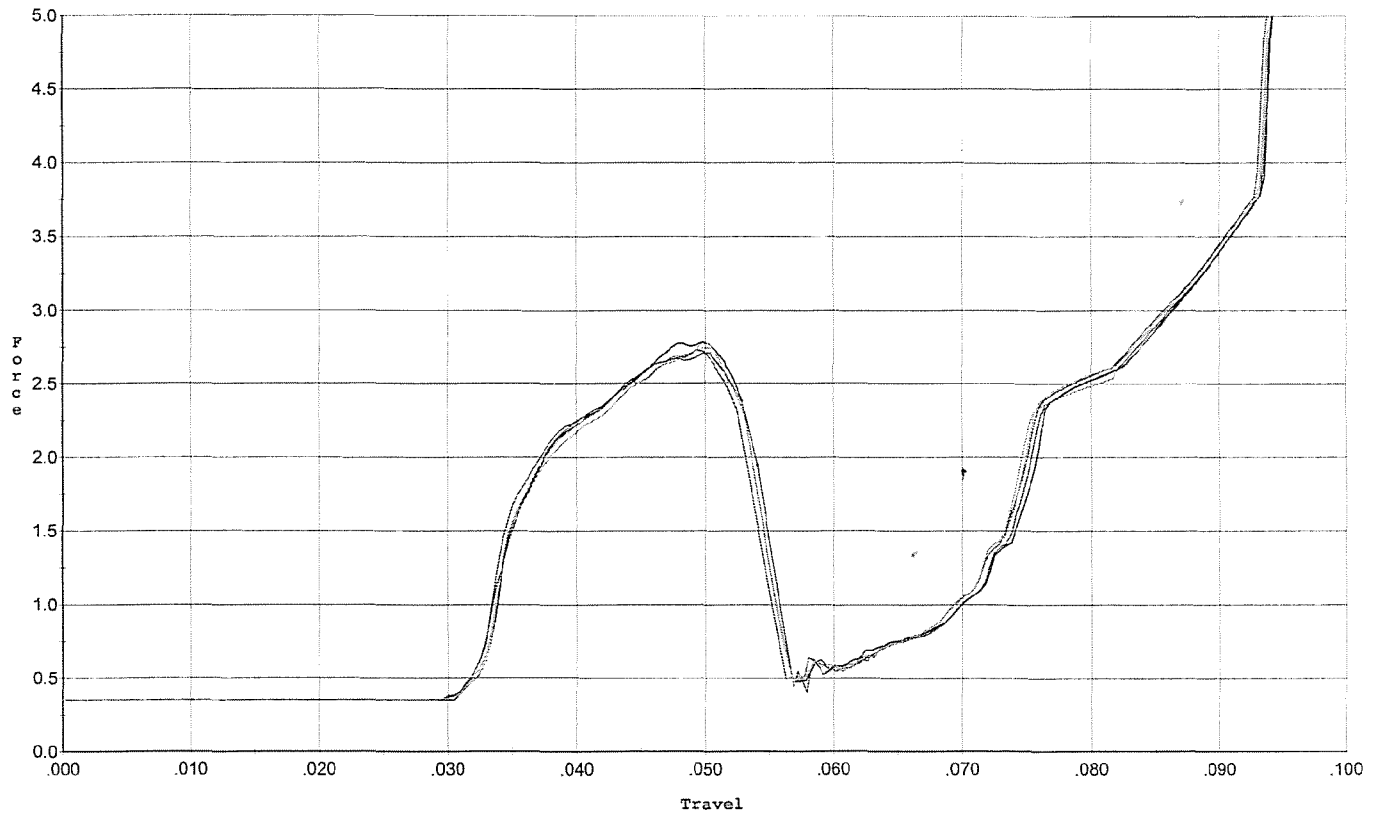
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.058	0.037	0.039	0.056		Set Trigger
2	2.828	0.059	0.038	0.039	0.059		Set Trigger
3	2.753	0.058	0.037	0.039	0.057		Set Trigger
4	2.783	0.058	0.038	0.039	0.057		Set Trigger
5	2.866	0.058	0.038	0.039	0.060		Set Trigger

Aug 2-78

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



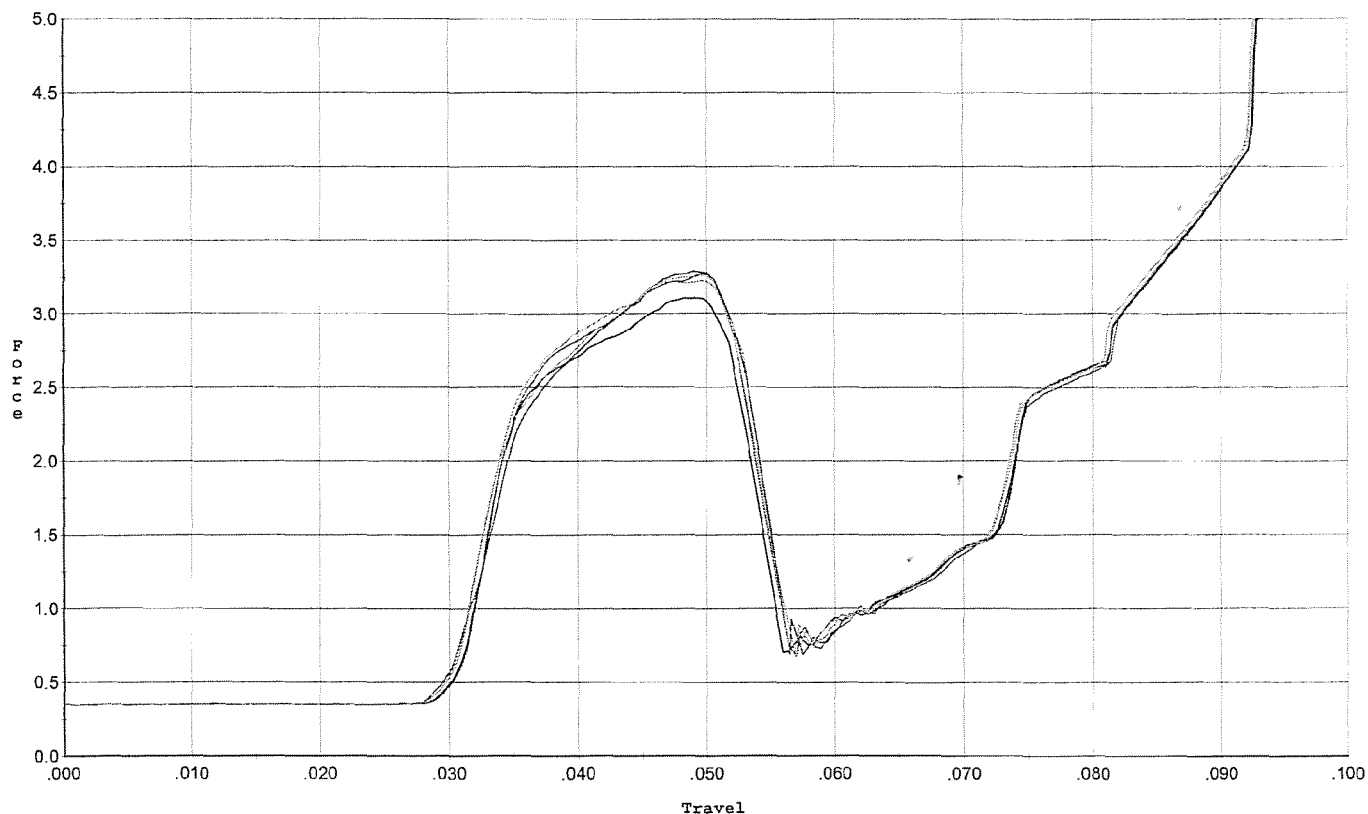
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.054	0.032	0.043	0.060		Set Trigger
2	2.784	0.053	0.033	0.044	0.058		Set Trigger
3	2.734	0.052	0.032	0.044	0.057		Set Trigger
4	2.776	0.053	0.033	0.044	0.058		Set Trigger
5	2.745	0.053	0.033	0.044	0.057		Set Trigger

Aug. 2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



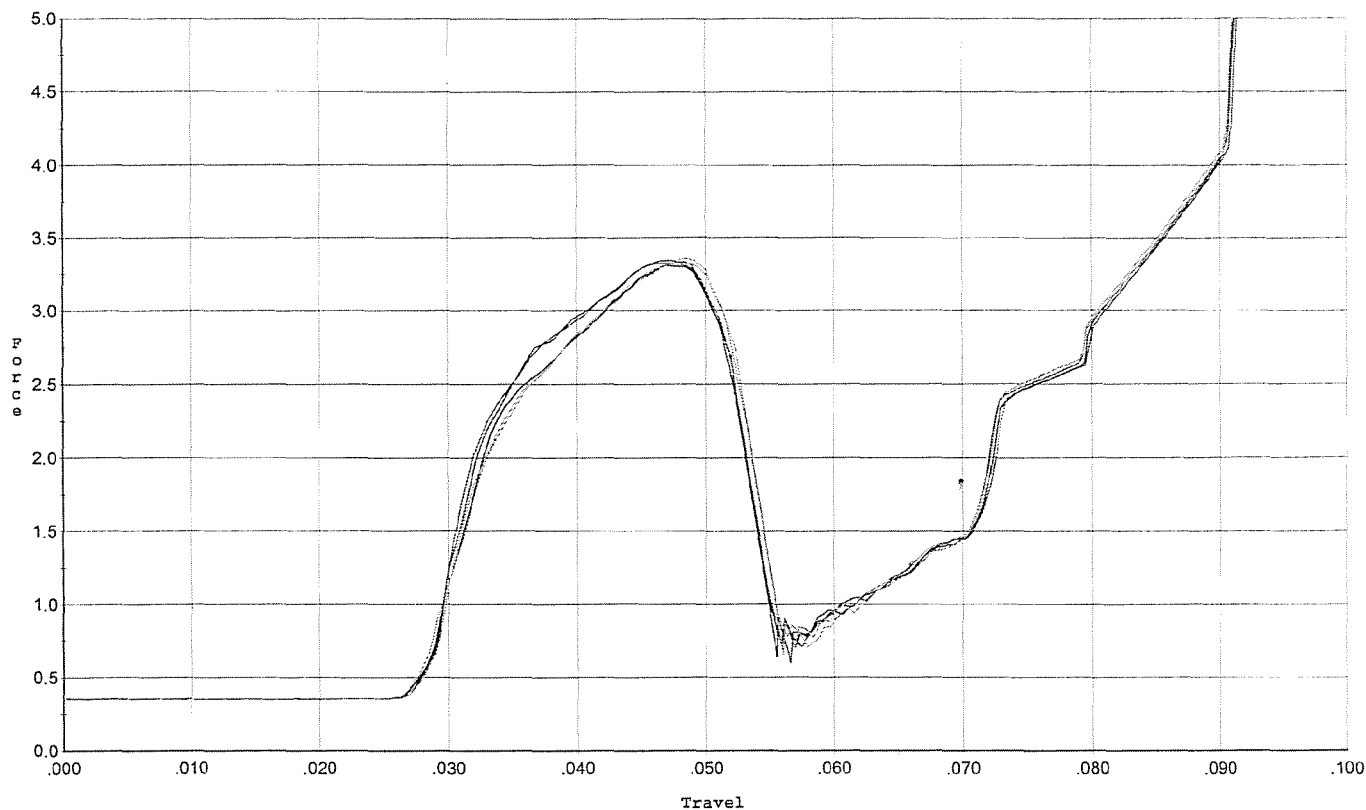
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.053	0.030	0.042	0.070		Set Trigger
2	3.109	0.053	0.031	0.042	0.068		Set Trigger
3	3.277	0.052	0.031	0.042	0.069		Set Trigger
4	3.264	0.054	0.030	0.041	0.072		Set Trigger
5	3.227	0.053	0.030	0.041	0.071		Set Trigger

Aug. 3-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



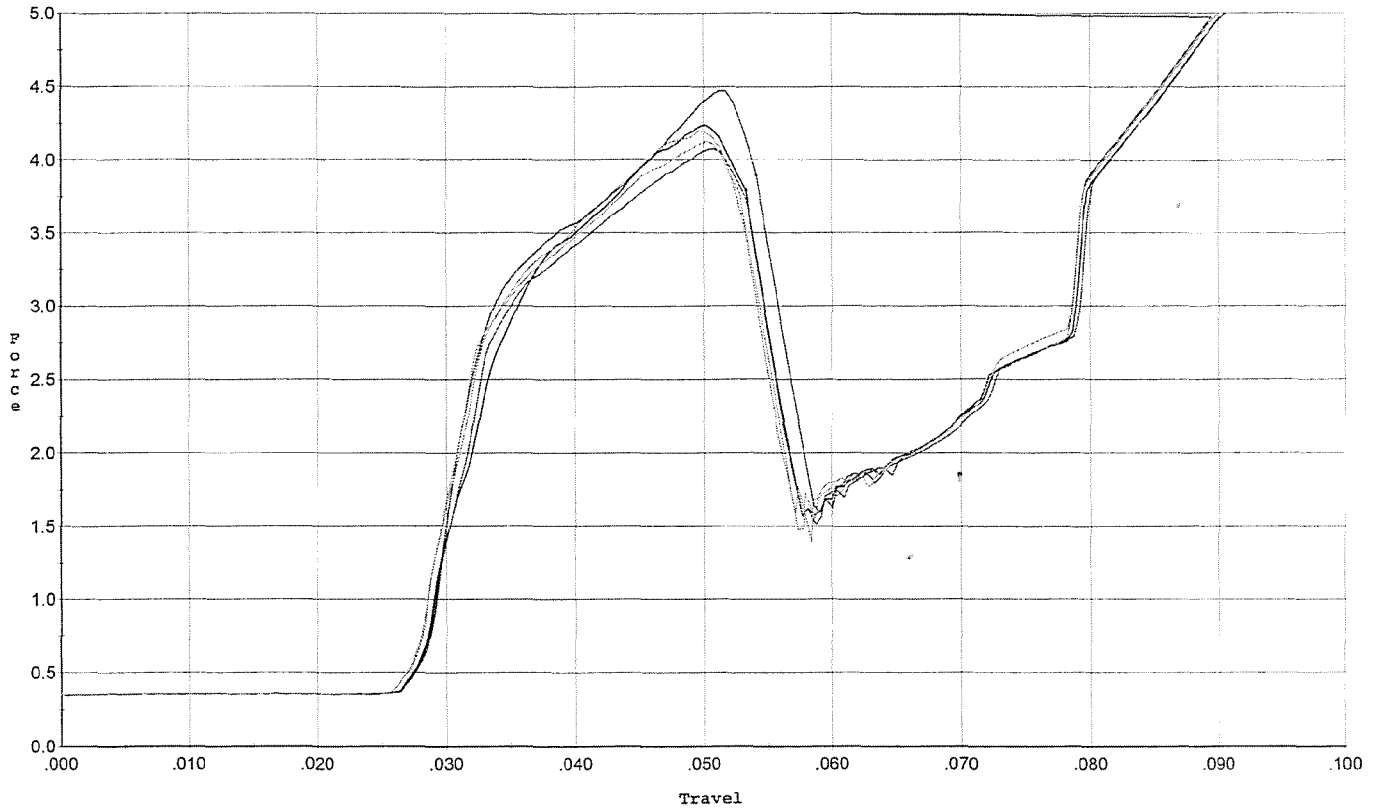
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.343	0.052	0.029	0.041	0.074		Set Trigger
2	3.312	0.052	0.028	0.041	0.072		Set Trigger
3	3.333	0.052	0.028	0.040	0.074		Set Trigger
4	3.328	0.052	0.028	0.040	0.073		Set Trigger
5	3.360	0.053	0.027	0.040	0.074		Set Trigger

Aug-3-33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



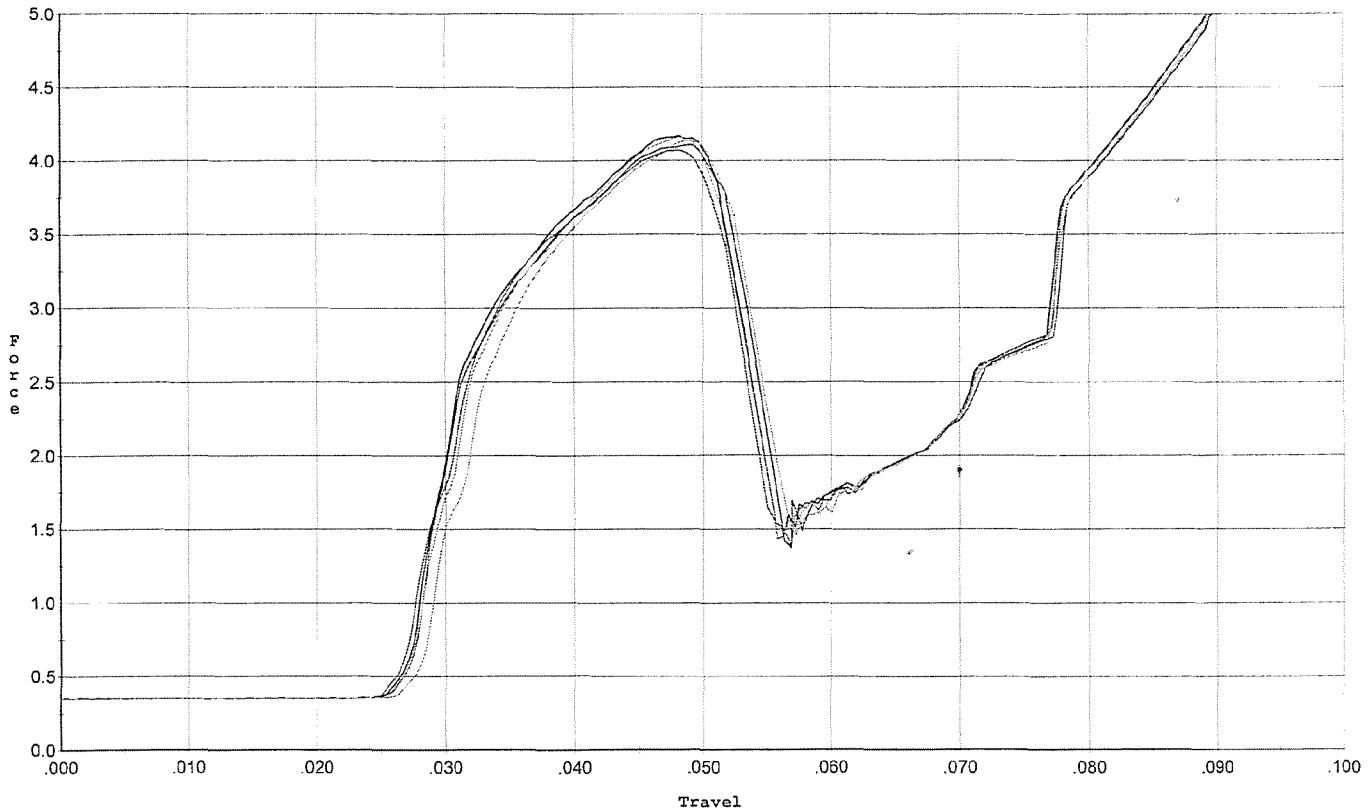
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.470	0.054	0.028	0.036	0.100		Set Trigger
2	4.240	0.053	0.027	0.037	0.093		Set Trigger
3	4.076	0.053	0.027	0.037	0.092		Set Trigger
4	4.125	0.055	0.028	0.037	0.097		Set Trigger
5	4.199	0.053	0.028	0.037	0.094		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



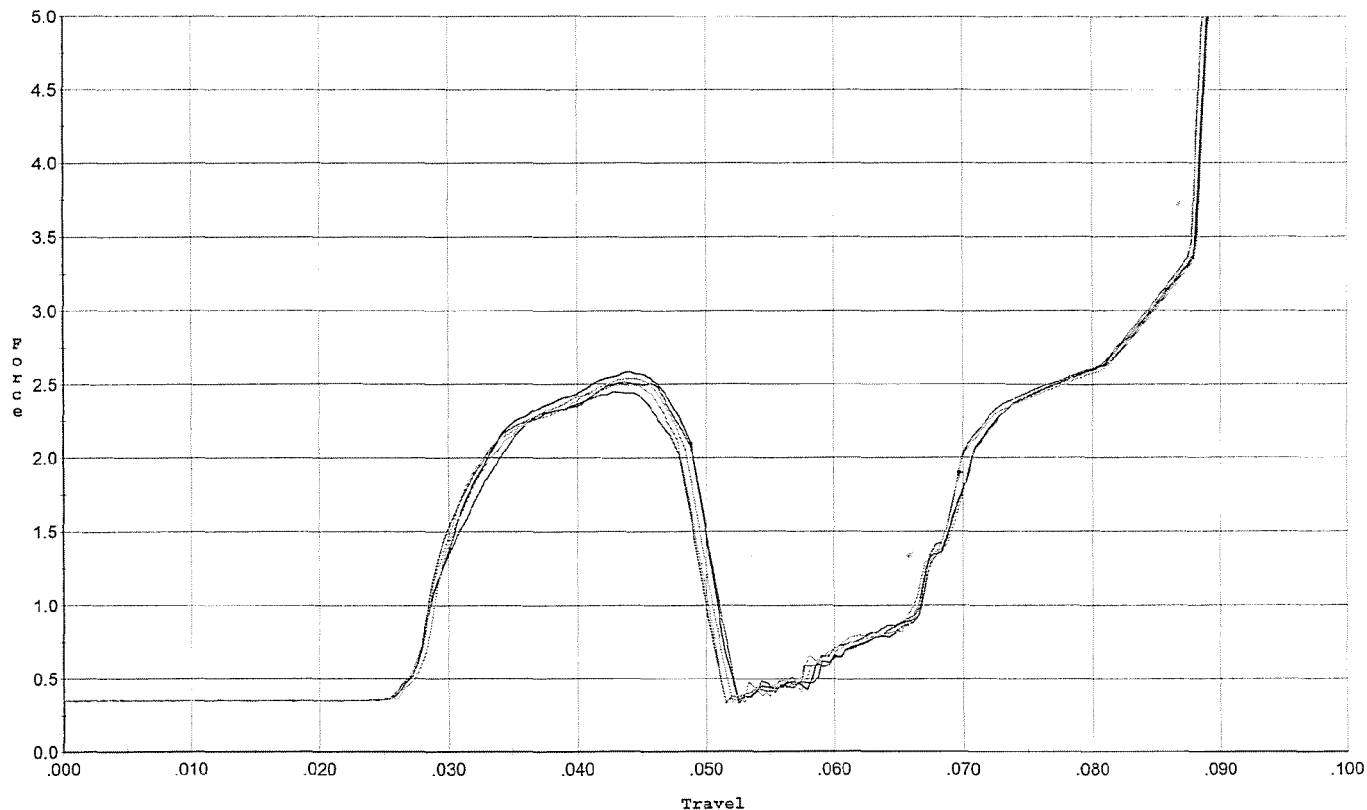
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.053	0.026	0.037	0.095		Set Trigger
2	4.169	0.053	0.027	0.036	0.095		Set Trigger
3	4.070	0.052	0.027	0.037	0.090		Set Trigger
4	4.160	0.053	0.027	0.037	0.093		Set Trigger
5	4.136	0.052	0.028	0.037	0.090		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs.



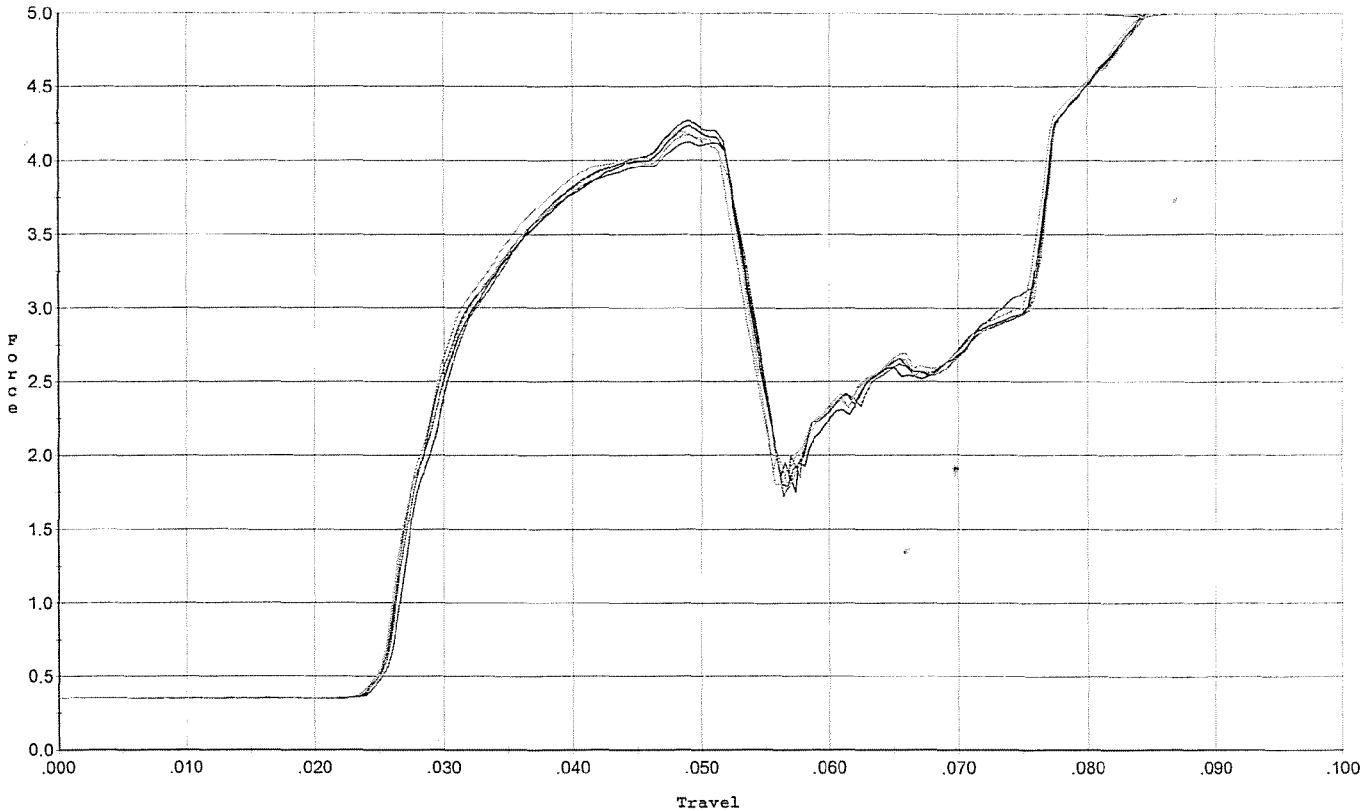
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.049	0.028	0.043	0.054		Set Trigger
2	2.582	0.049	0.026	0.043	0.056		Set Trigger
3	2.448	0.048	0.027	0.044	0.053		Set Trigger
4	2.536	0.048	0.028	0.044	0.054		Set Trigger
5	2.495	0.050	0.027	0.043	0.055		Set Trigger

Aug. 251

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.054	0.026	0.035	0.103		Set Trigger
2	4.234	0.052	0.024	0.035	0.099		Set Trigger
3	4.121	0.054	0.026	0.035	0.103		Set Trigger
4	4.193	0.051	0.025	0.035	0.099		Set Trigger
5	4.174	0.052	0.024	0.035	0.100		Set Trigger

Aug. 4. 19