

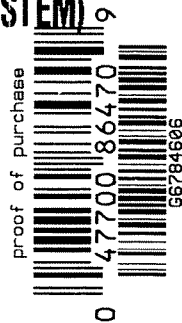
BARBER - M24 0068227

G6784606

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

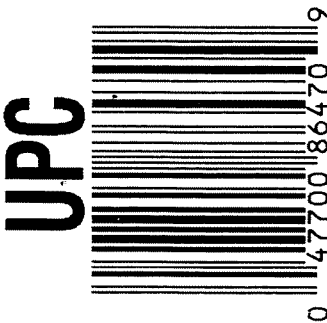
BARBER - M24 0068227 M2400068266

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784606



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784606

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BSN
490	MAGNAFLUX BOLT		8/28/08	mk
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/8	ma
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-16-08	RJR
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION W/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.26</u> <u>2.26</u> <u>2.23</u> <u>2.23</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TC
690	PACK		12-9-08	TC

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BARBER - M24 ~~0068230~~ 0068269

BARBER - M24 0068231**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-9-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	250	274	263	
PULL #2	250	275	263	
PULL #3	250	271	269	
PULL #4	277	273	274	
PULL #5	266	274	272	
TOTAL	1293	1367	1341	
AVERAGE	258	273	(268.2)	

2.68

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	317	304	
PULL #2	312	320	
PULL #3	314	311	
PULL #4	313	309	
PULL #5	313	314	
TOTAL	1569	1558	
AVERAGE	313	311	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	417			458
PULL #2	427			466
PULL #3	427			452
PULL #4	431			443
PULL #5	431			445
TOTAL	2133			2264
AVERAGE	426			452