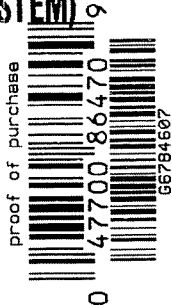


G6784607

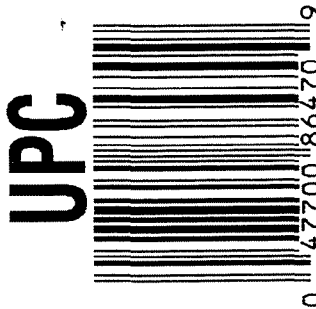
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784607



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784607

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	SP
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR GAA	9-22-08	BM
490	MAGNAFLUX BOLT		9/23/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

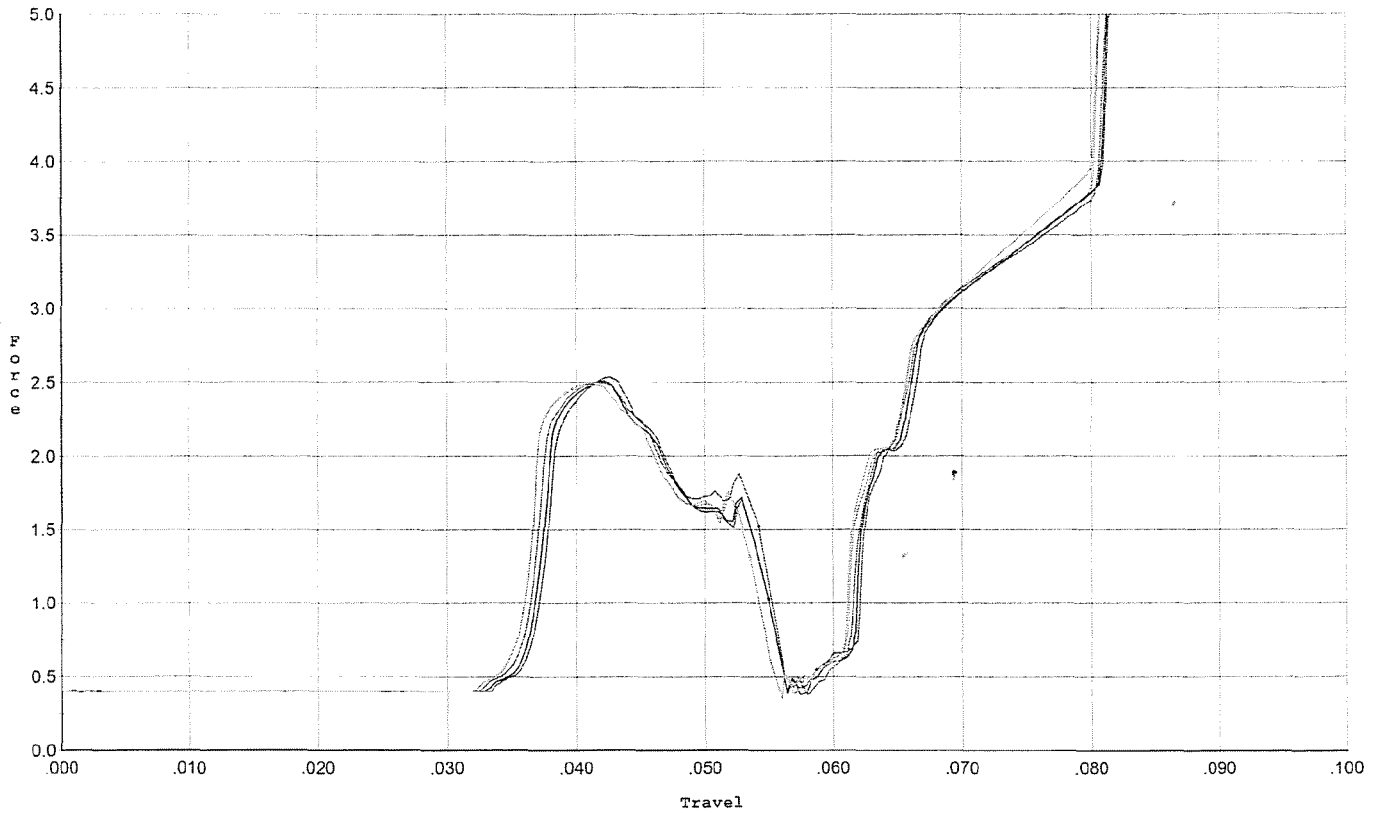
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	12-10-08	LPJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-10-08	LPJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.035</u> <u>.035</u>	12-10-08	LPJ
	J) ASSEMBLE STOCK		10-10-08	LPJ
	K) ASSEMBLE SWIVEL STUDS		12-10-08	LPJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	LPJ
670	FINAL INSPECTION A) HEADSPACE		12-10-08	LPJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.65</u> <u>2.60</u> <u>2.55</u> <u>2.44</u>	12-10-08	LPJ
	C) FUNCTION		12-10-08	LPJ
690	PACK		12-15-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



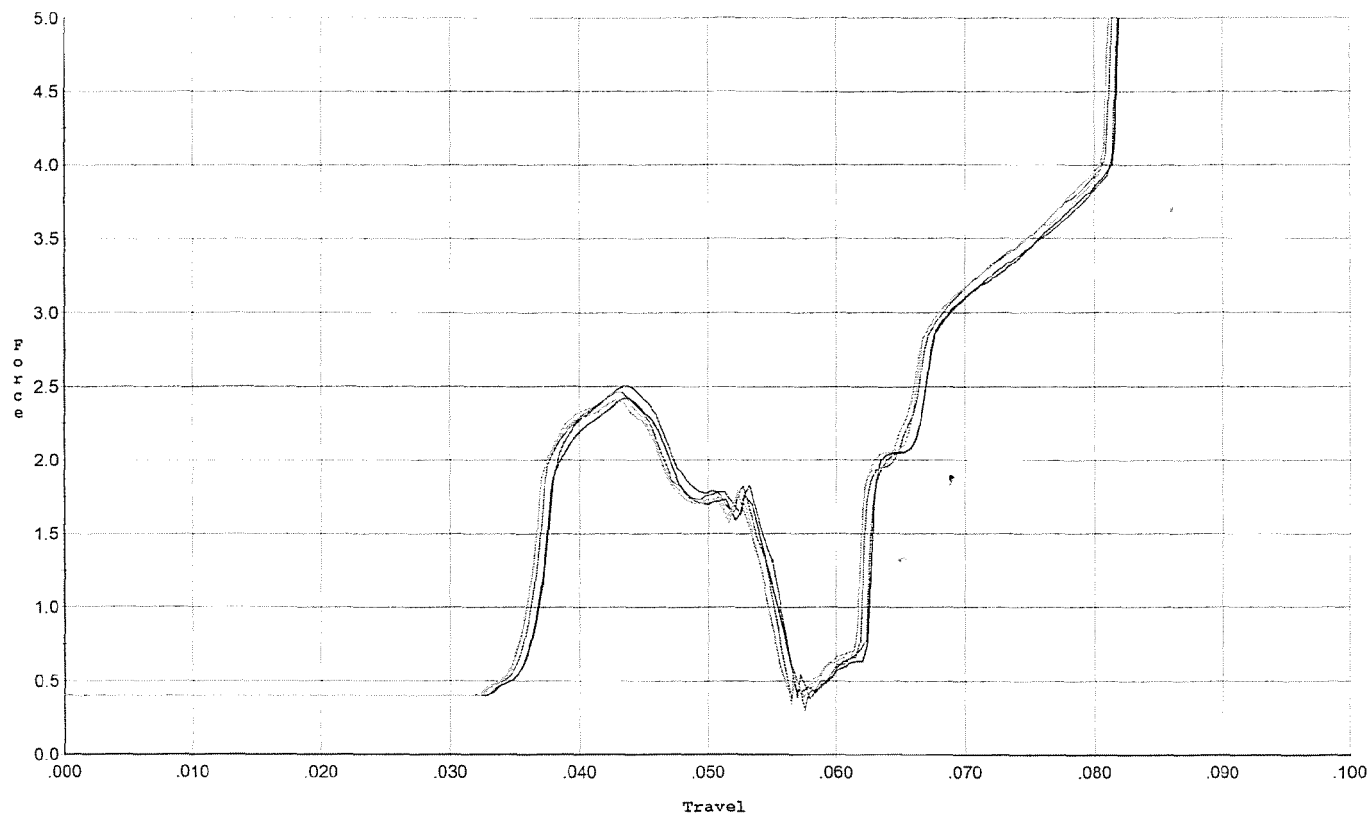
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.055	0.036	0.034	0.050		Set Trigger
2	2.510	0.055	0.036	0.034	0.050		Set Trigger
3	2.494	0.054	0.036	0.034	0.051		Set Trigger
4	2.493	0.053	0.035	0.034	0.050		Set Trigger
5	2.478	0.054	0.035	0.034	0.050		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



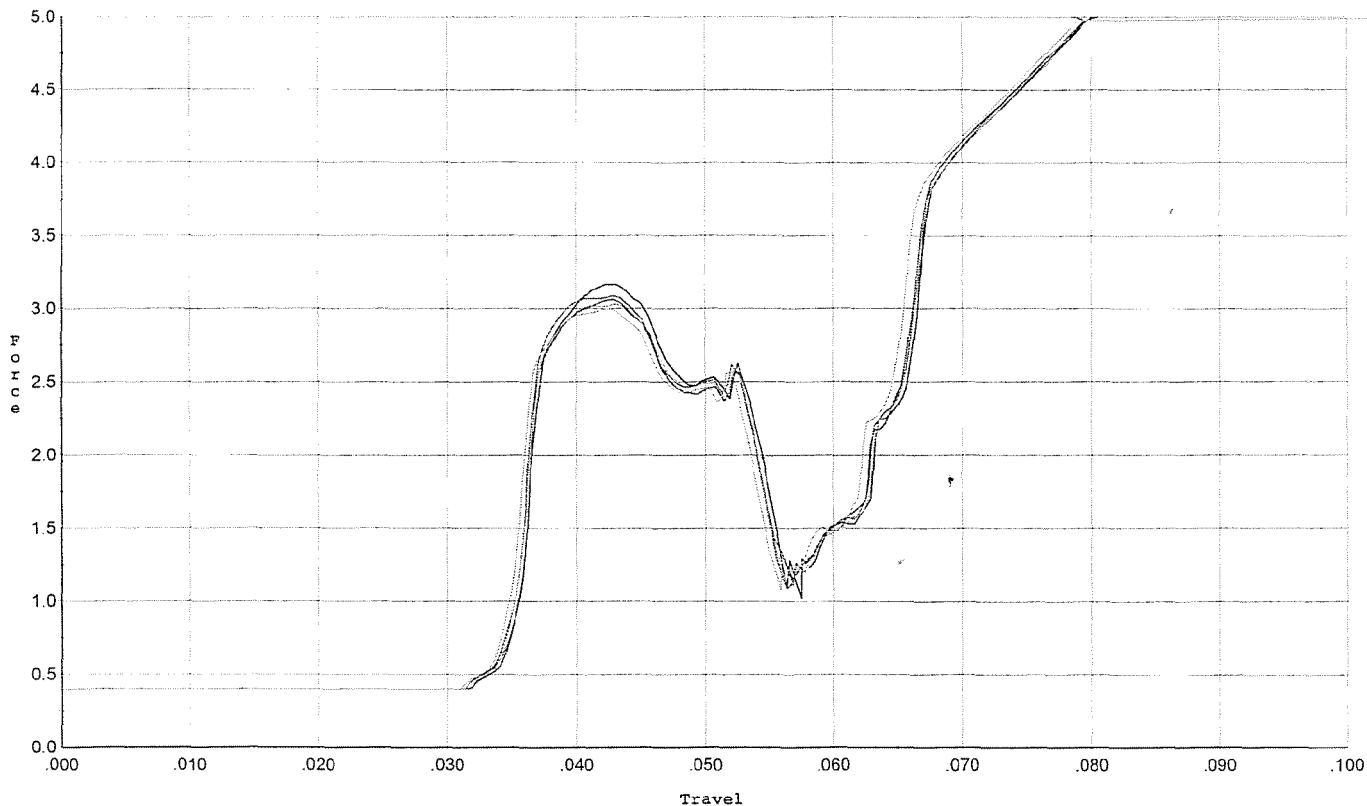
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.055	0.036	0.034	0.052		Set Trigger
2	2.427	0.056	0.036	0.034	0.051		Set Trigger
3	2.464	0.055	0.035	0.034	0.051		Set Trigger
4	2.465	0.054	0.035	0.034	0.051		Set Trigger
5	2.408	0.054	0.035	0.034	0.050		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



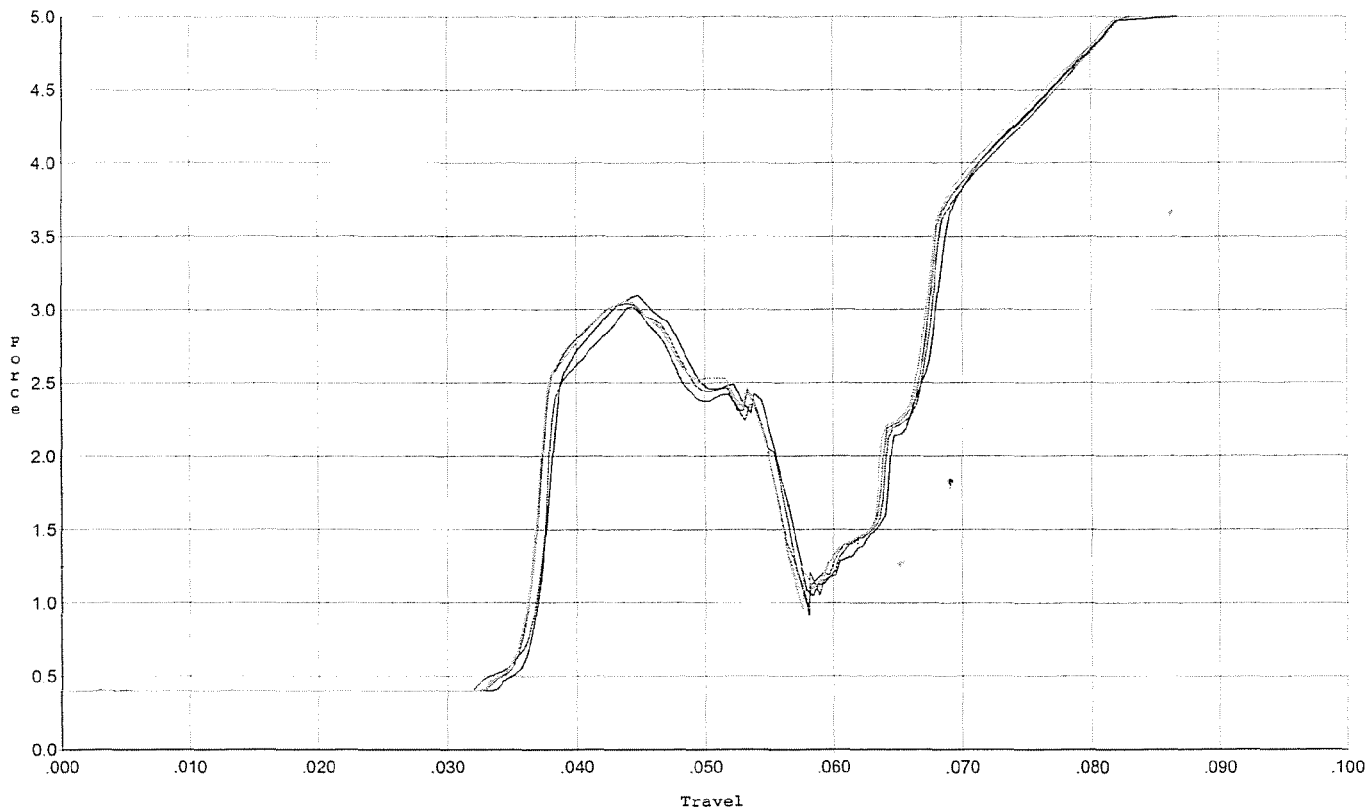
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.054	0.034	0.033	0.063		Set Trigger
2	3.166	0.054	0.035	0.033	0.065		Set Trigger
3	3.090	0.054	0.034	0.033	0.064		Set Trigger
4	3.000	0.053	0.034	0.033	0.063		Set Trigger
5	3.028	0.054	0.034	0.033	0.064		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



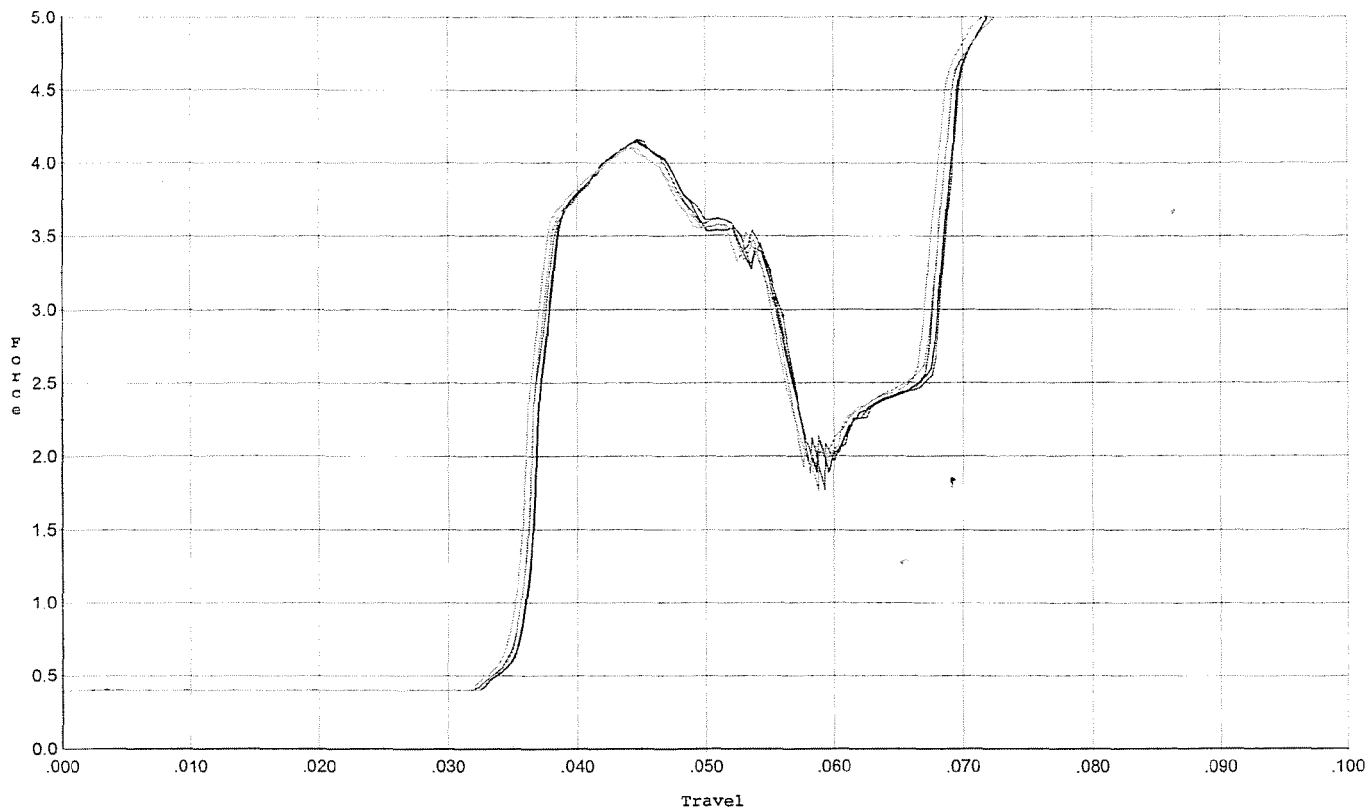
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.055	0.036	0.033	0.062		Set Trigger
2	3.097	0.056	0.036	0.033	0.065		Set Trigger
3	3.044	0.055	0.036	0.033	0.064		Set Trigger
4	3.061	0.055	0.035	0.033	0.064		Set Trigger
5	3.058	0.055	0.035	0.033	0.064		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



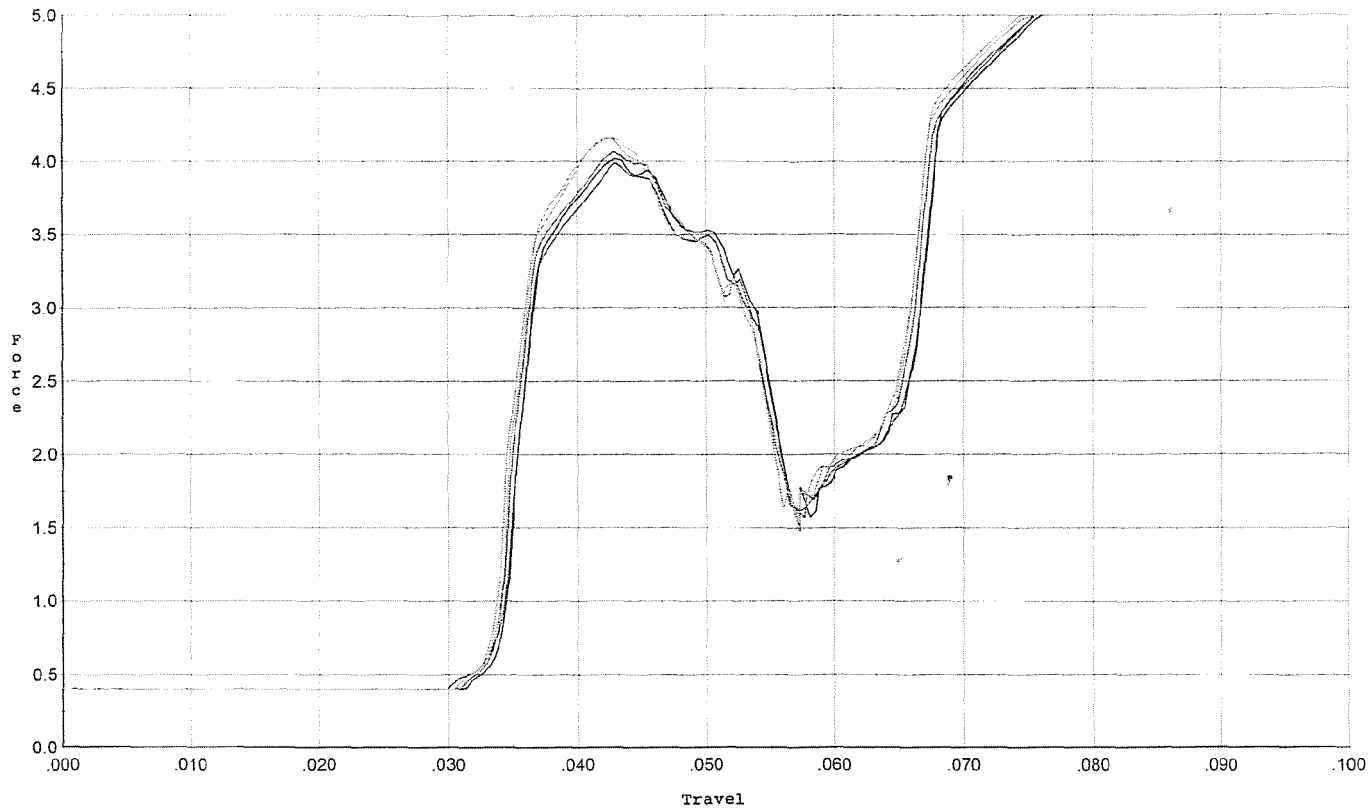
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.056	0.035	0.031	0.087		Set Trigger
2	4.151	0.055	0.035	0.032	0.085		Set Trigger
3	4.136	0.055	0.035	0.031	0.086		Set Trigger
4	4.099	0.055	0.034	0.031	0.085		Set Trigger
5	4.109	0.055	0.035	0.031	0.086		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



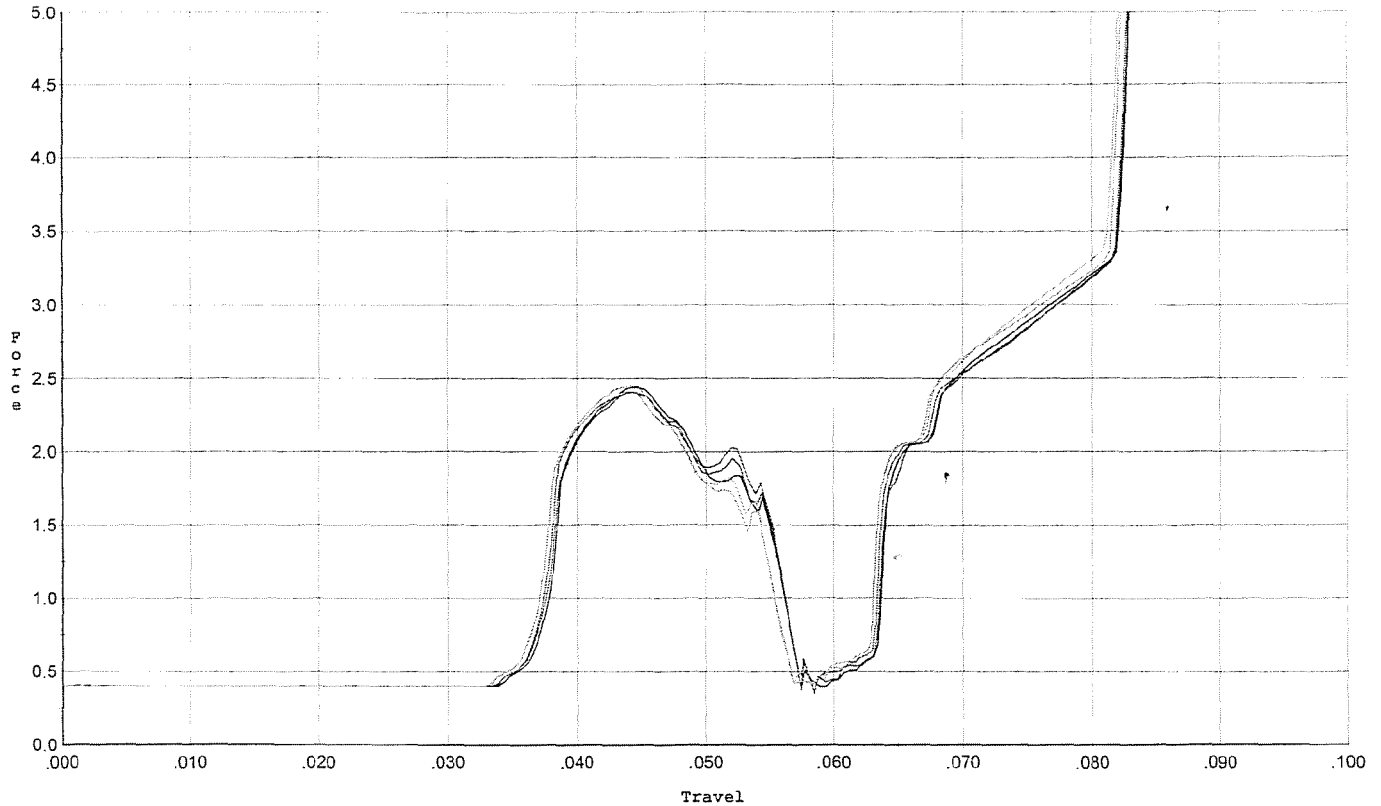
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.990	0.054	0.033	0.032	0.082		Set Trigger
2	4.020	0.054	0.034	0.032	0.082		Set Trigger
3	4.067	0.054	0.033	0.032	0.082		Set Trigger
4	4.161	0.054	0.033	0.032	0.083		Set Trigger
5	4.160	0.054	0.033	0.032	0.084		Set Trigger

Aug 408

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



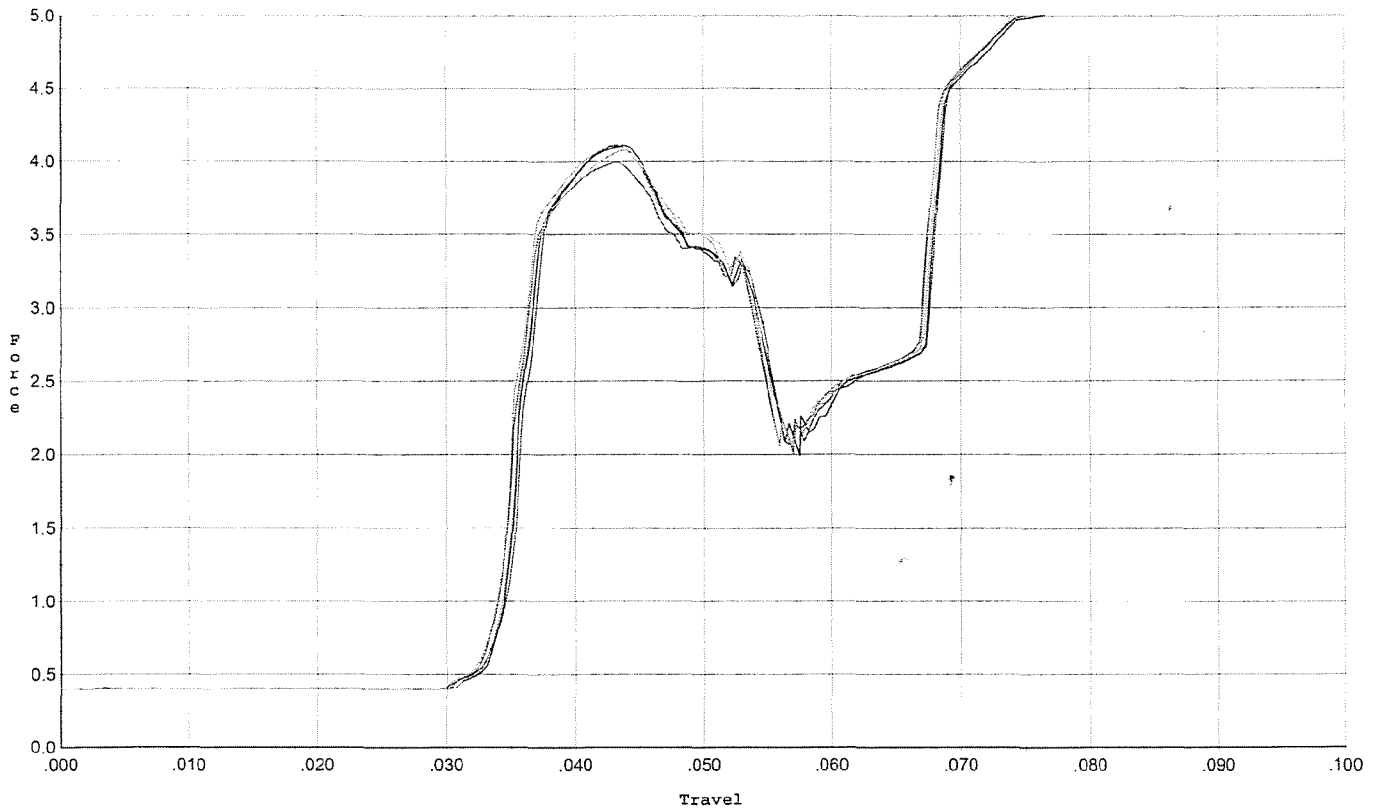
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.055	0.036	0.035	0.052		Set Trigger
2	2.440	0.056	0.037	0.035	0.051		Set Trigger
3	2.406	0.055	0.036	0.034	0.052		Set Trigger
4	2.409	0.054	0.036	0.035	0.050		Set Trigger
5	2.453	0.054	0.036	0.035	0.050		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.055	0.033	0.032	0.084		Set Trigger
2	4.099	0.055	0.034	0.032	0.085		Set Trigger
3	3.993	0.054	0.033	0.032	0.084		Set Trigger
4	4.075	0.054	0.033	0.032	0.083		Set Trigger
5	4.114	0.054	0.033	0.032	0.085		Set Trigger

Aug 4.07