

G6784609

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

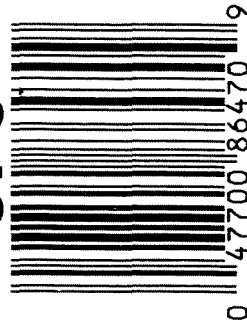


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784609**UPC**

GUN SERIAL # G 6784609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	J.P.D.
430	ASSEMBLE TO STOCK		8-28-08	JP
440	PROOF		8-28-08	J.P.D.
460	CHECK HEADSPACE		8-28-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-28-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	JP
480	MAGNAFLUX BBL ACTION		9-2-08	BM
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

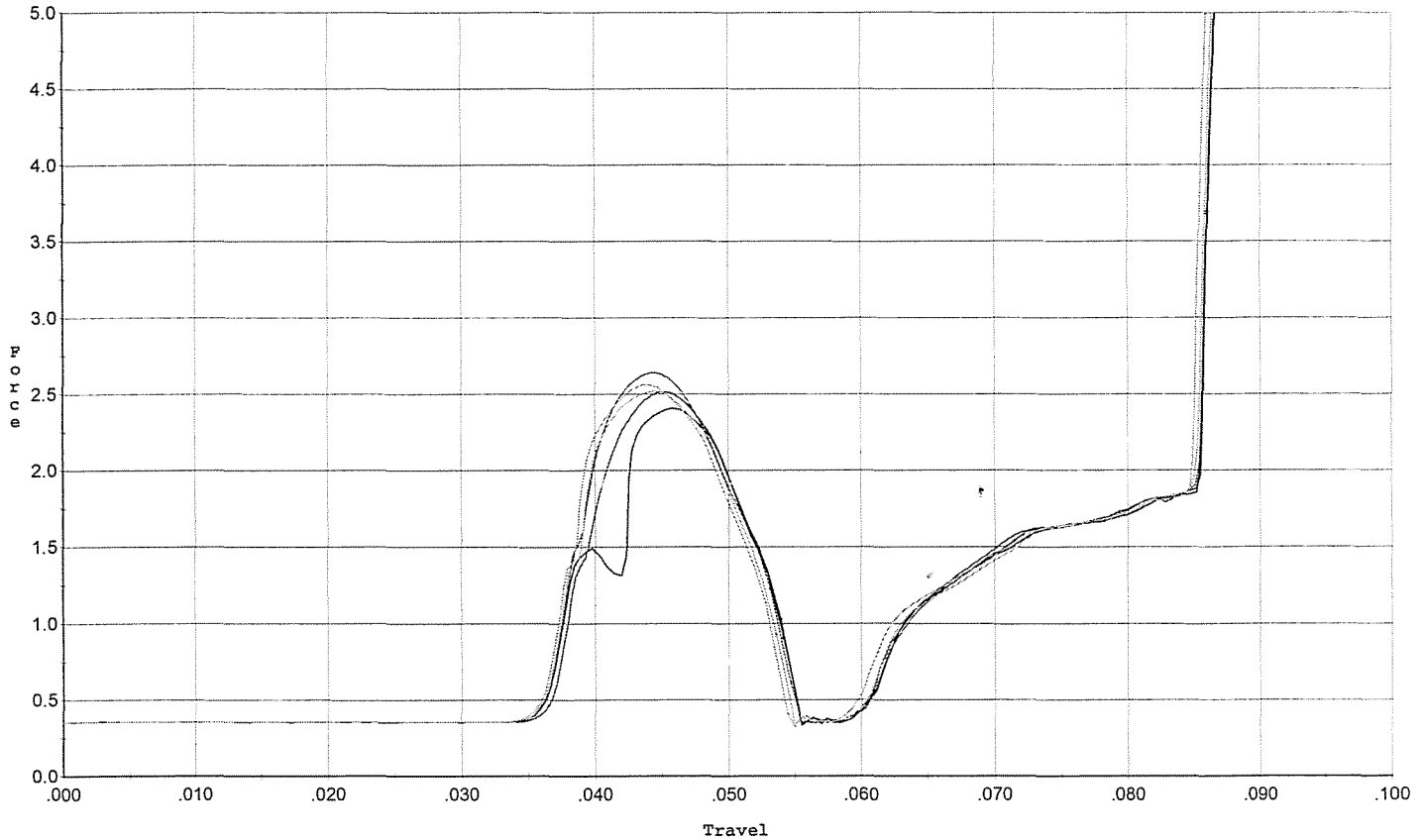
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.5</u>	10-17-08	LJN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-17-08	LJN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.034</u>	10-17-08	LJN		
	J) ASSEMBLE STOCK					9/30/08	LSN		
	K) ASSEMBLE SWIVEL STUDS					10-17-08	LJN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-1-08	LJN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					10-1-08	TL		
670	FINAL INSPECTION A) HEADSPACE					10-17-08	LJN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.33</u>	<u>2.31</u>	<u>2.39</u>	<u>2.37</u>	10/3/08	Fm
	C) FUNCTION					10-17-08	LJN		
690	PACK					12-5-08	TL		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



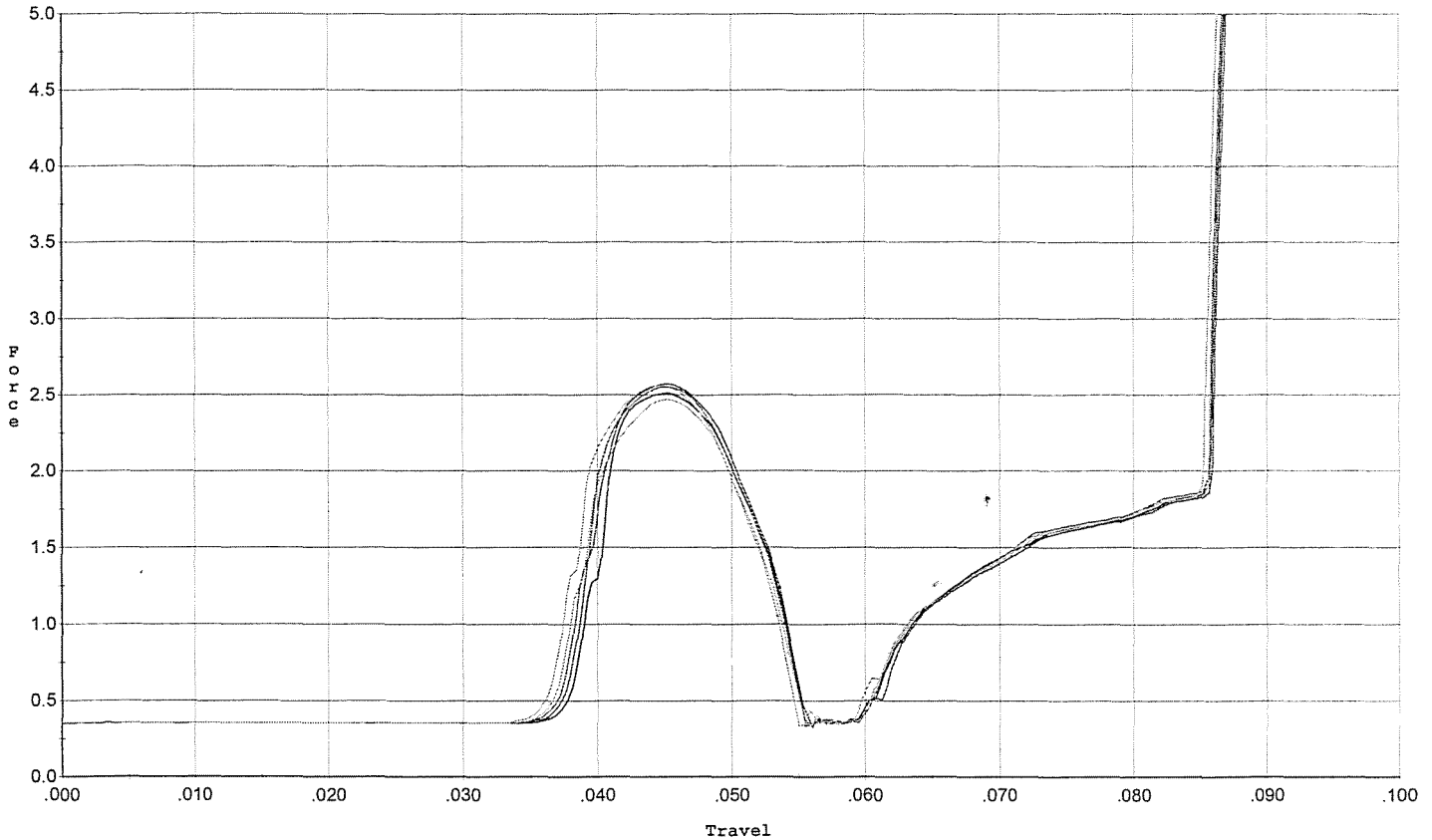
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.037	0.039	0.046		Set Trigger
2	2.408	0.054	0.037	0.039	0.044		Set Trigger
3	2.642	0.053	0.037	0.039	0.047		Set Trigger
4	2.522	0.054	0.036	0.039	0.046		Set Trigger
5	2.561	0.053	0.036	0.039	0.046		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



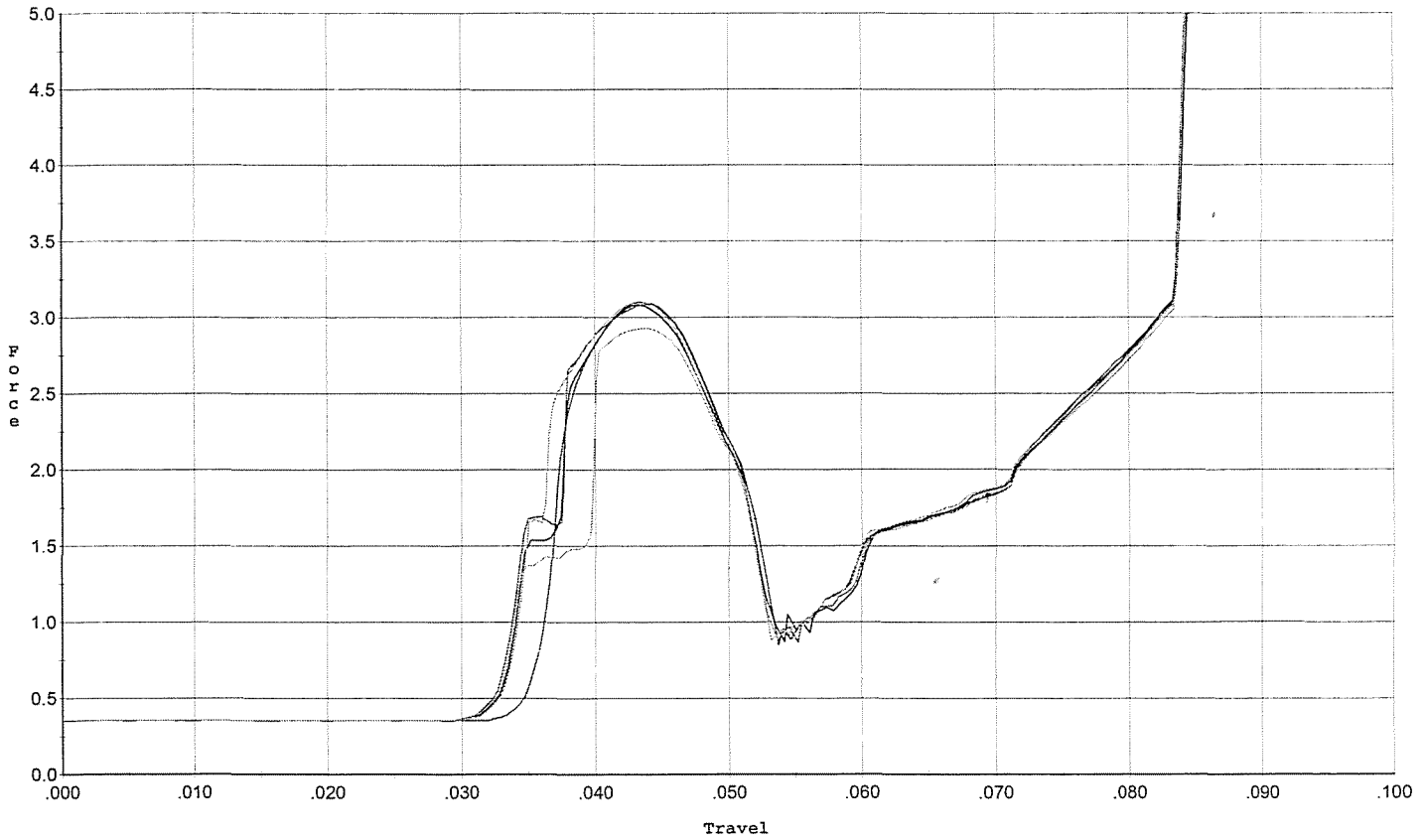
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.054	0.038	0.039	0.046		Set Trigger
2	2.513	0.054	0.038	0.039	0.045		Set Trigger
3	2.553	0.054	0.037	0.039	0.046		Set Trigger
4	2.470	0.054	0.037	0.039	0.046		Set Trigger
5	2.564	0.053	0.036	0.039	0.047		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



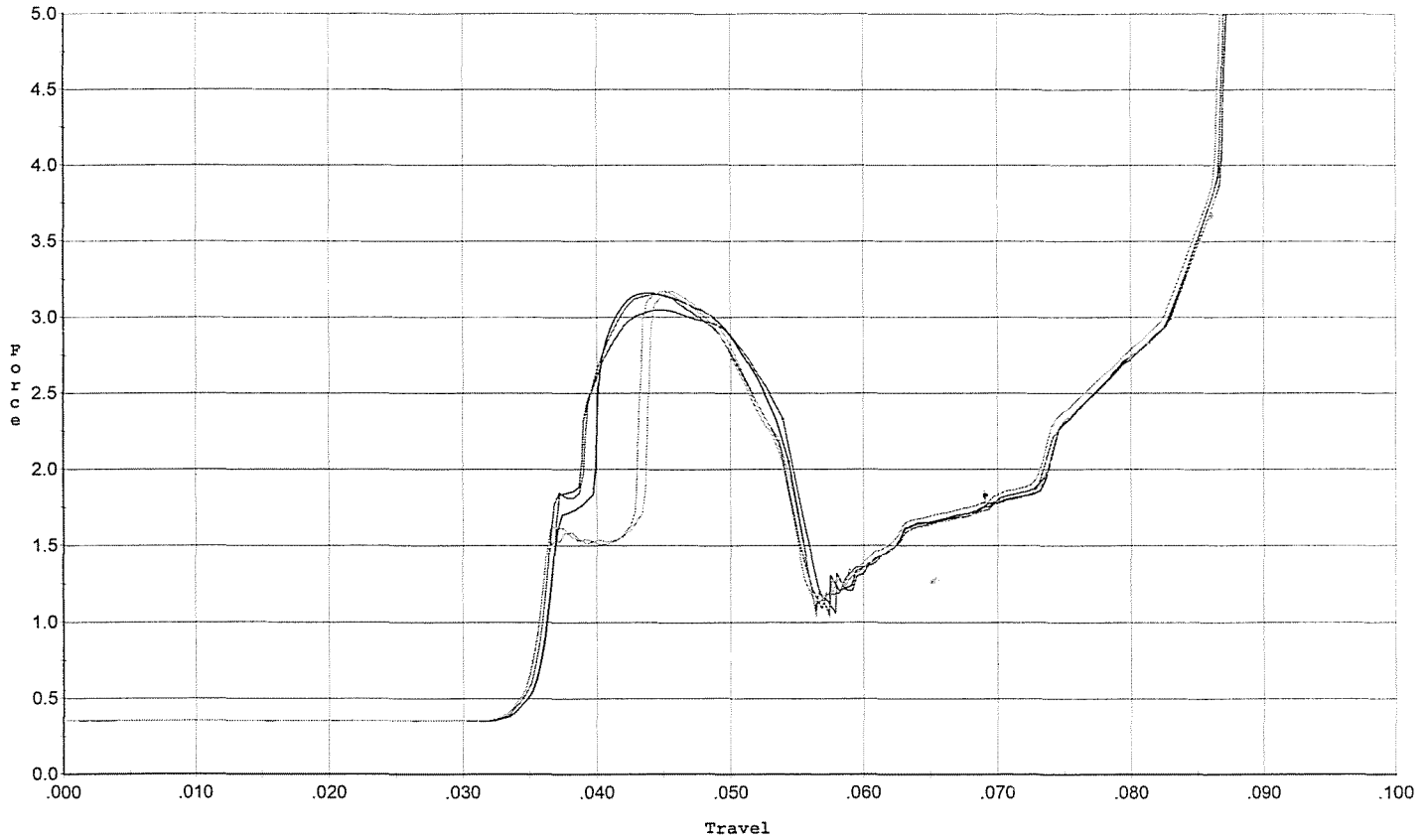
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.052	0.035	0.037	0.054		Set Trigger
2	3.082	0.051	0.033	0.038	0.055		Set Trigger
3	3.085	0.051	0.033	0.037	0.056		Set Trigger
4	2.928	0.051	0.033	0.038	0.051		Set Trigger
5	3.103	0.051	0.033	0.037	0.056		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



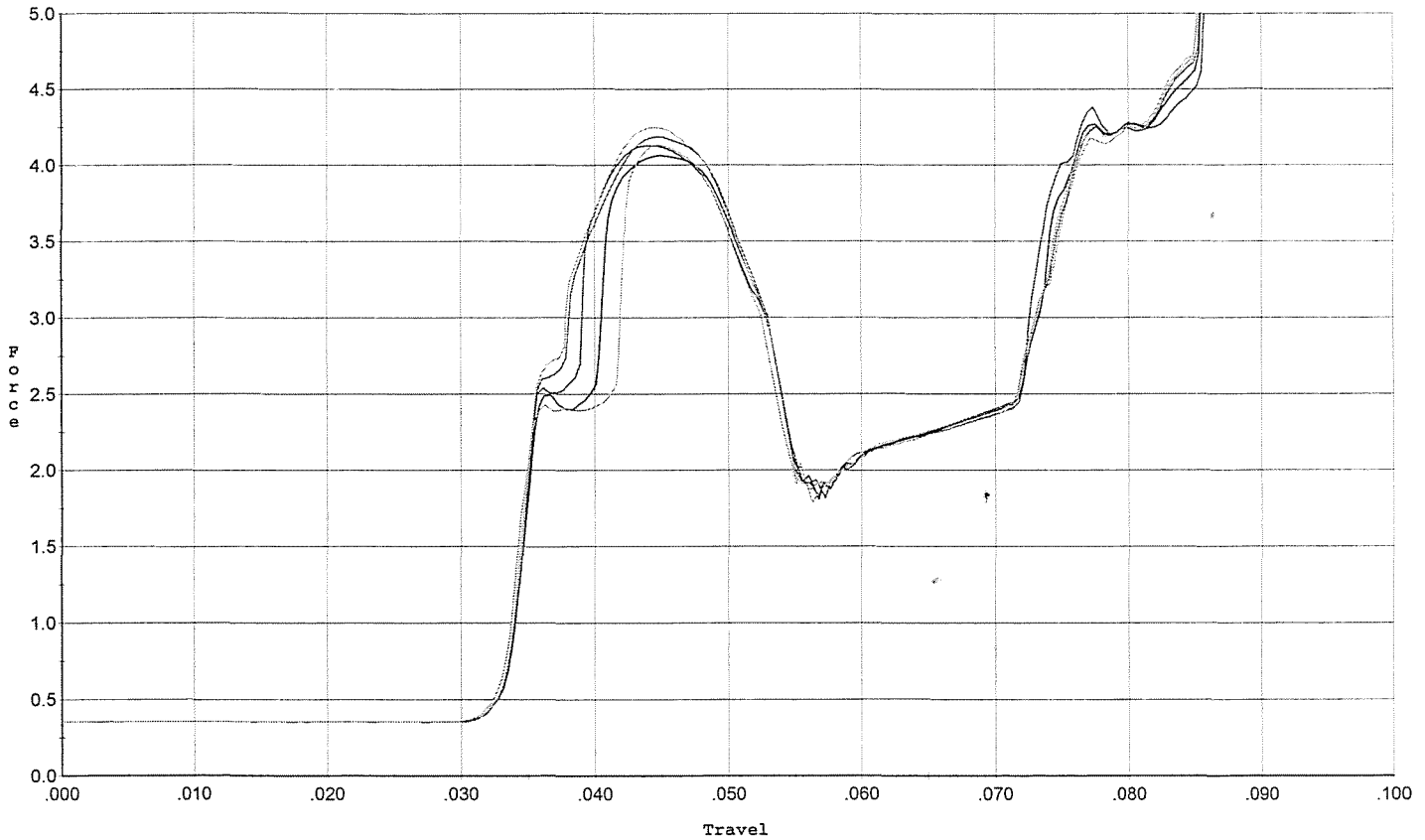
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.054	0.035	0.037	0.061		Set Trigger
2	3.158	0.054	0.036	0.037	0.061		Set Trigger
3	3.149	0.054	0.035	0.037	0.061		Set Trigger
4	3.170	0.055	0.035	0.037	0.056		Set Trigger
5	3.172	0.054	0.035	0.037	0.055		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



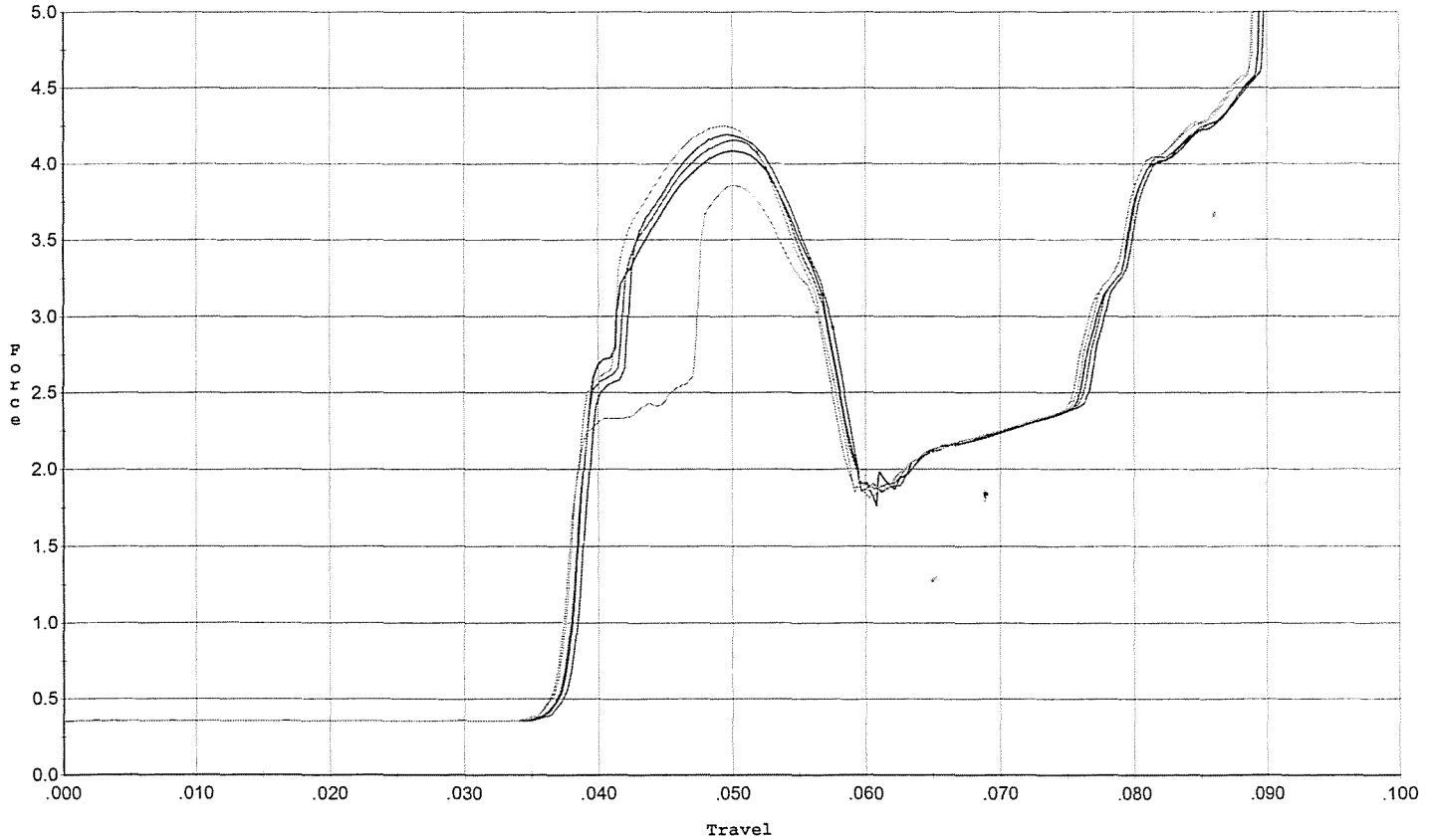
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.053	0.033	0.035	0.078		Set Trigger
2	4.064	0.053	0.033	0.035	0.075		Set Trigger
3	4.187	0.053	0.033	0.035	0.079		Set Trigger
4	4.247	0.053	0.033	0.035	0.080		Set Trigger
5	4.131	0.052	0.033	0.035	0.072		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



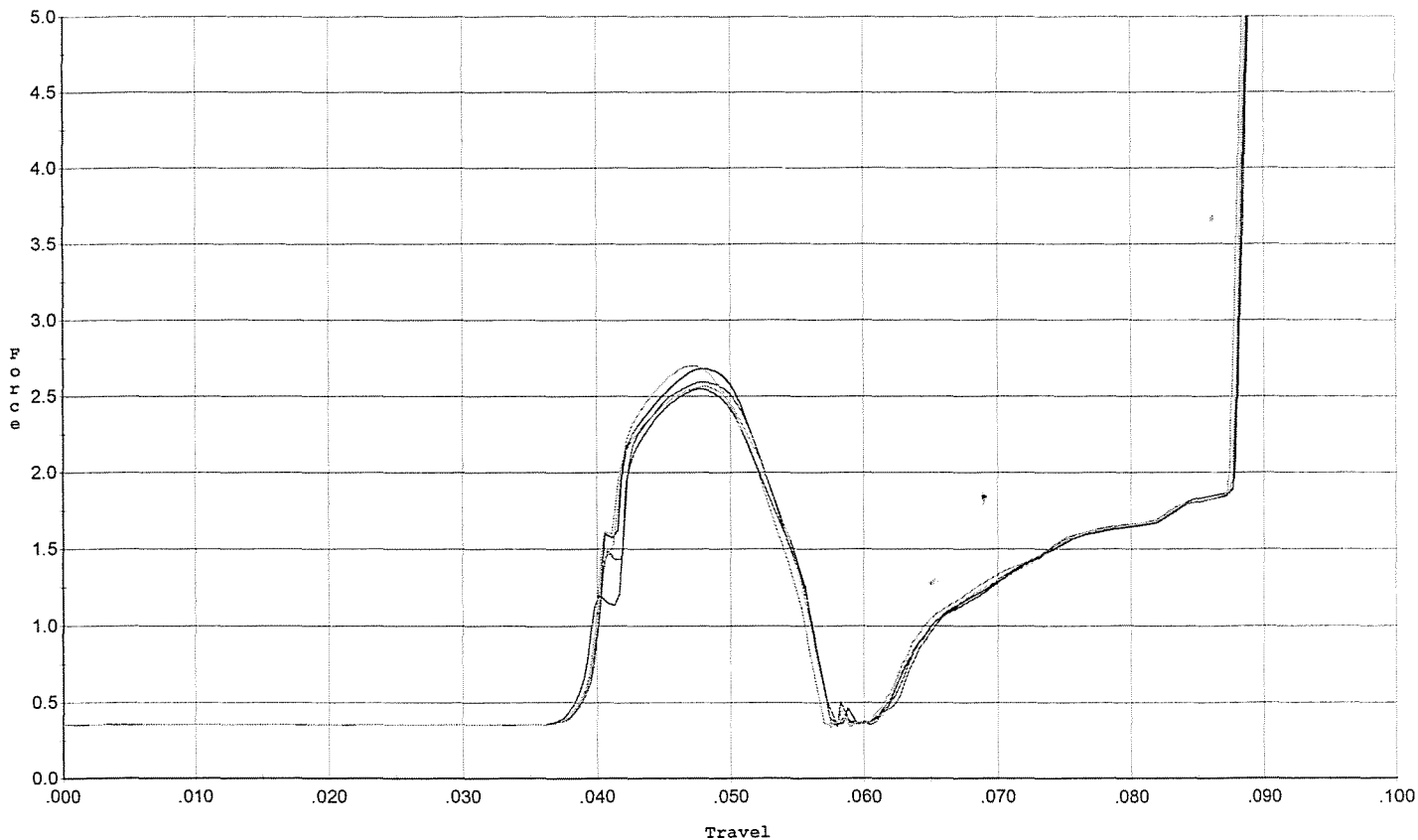
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.058	0.038	0.037	0.082		Set Trigger
2	4.082	0.057	0.037	0.037	0.081		Set Trigger
3	4.154	0.057	0.037	0.037	0.081		Set Trigger
4	4.247	0.058	0.037	0.037	0.084		Set Trigger
5	3.857	0.056	0.037	0.037	0.071		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



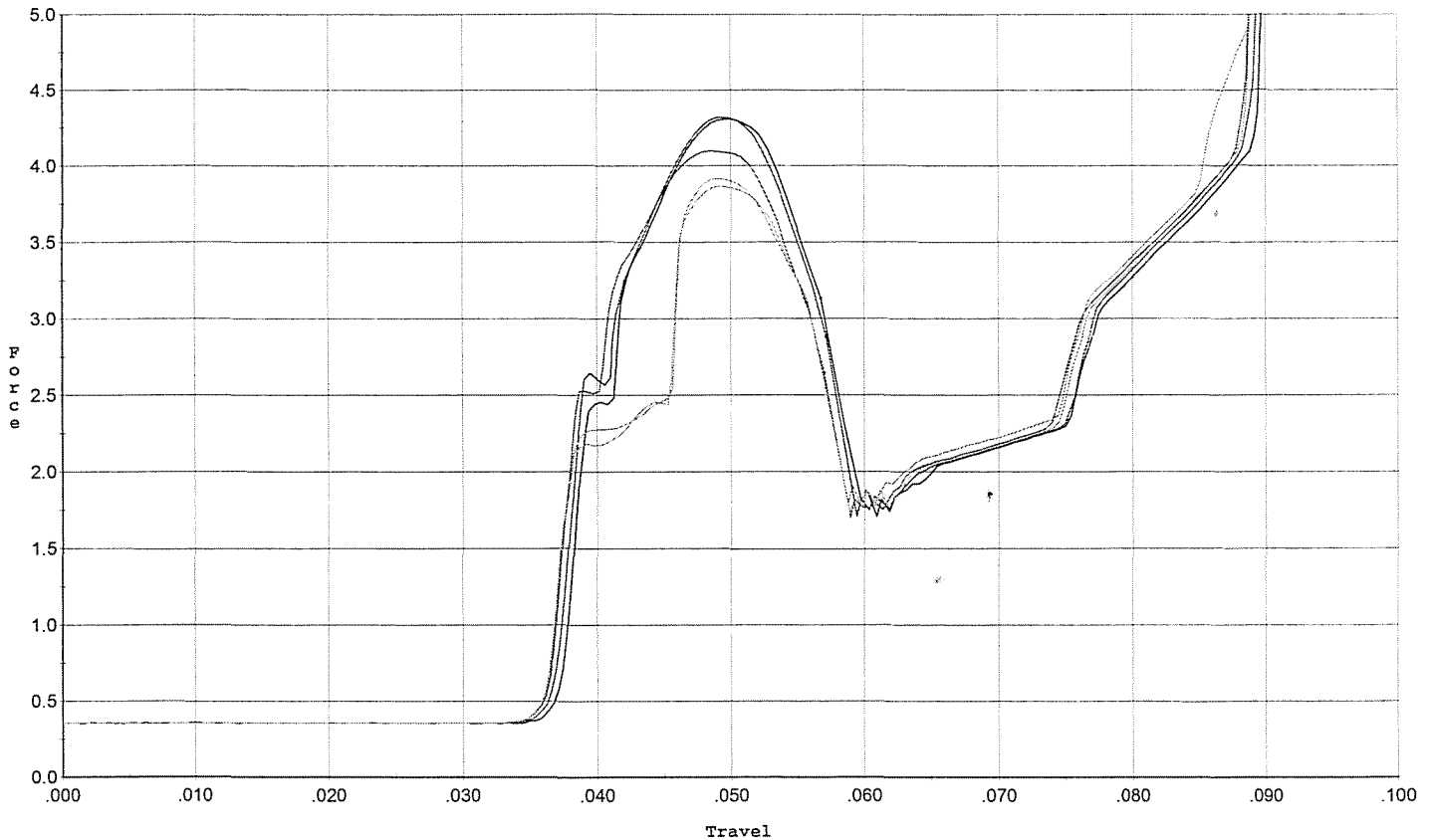
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.056	0.038	0.040	0.047		Set Trigger
2	2.681	0.056	0.039	0.040	0.049		Set Trigger
3	2.594	0.056	0.039	0.040	0.048		Set Trigger
4	2.566	0.056	0.039	0.040	0.048		Set Trigger
5	2.701	0.055	0.039	0.040	0.048		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.057	0.037	0.037	0.084		Set Trigger
2	4.309	0.057	0.037	0.037	0.082		Set Trigger
3	4.096	0.057	0.036	0.036	0.082		Set Trigger
4	3.867	0.057	0.036	0.036	0.074		Set Trigger
5	3.917	0.057	0.036	0.036	0.074		Set Trigger

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