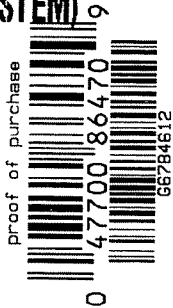


G6784612

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6'

G6784612



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784612

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	KTC
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BH
490	MAGNAFLUX BOLT		9/6/08	MB
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DK
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		2-27-08	PSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

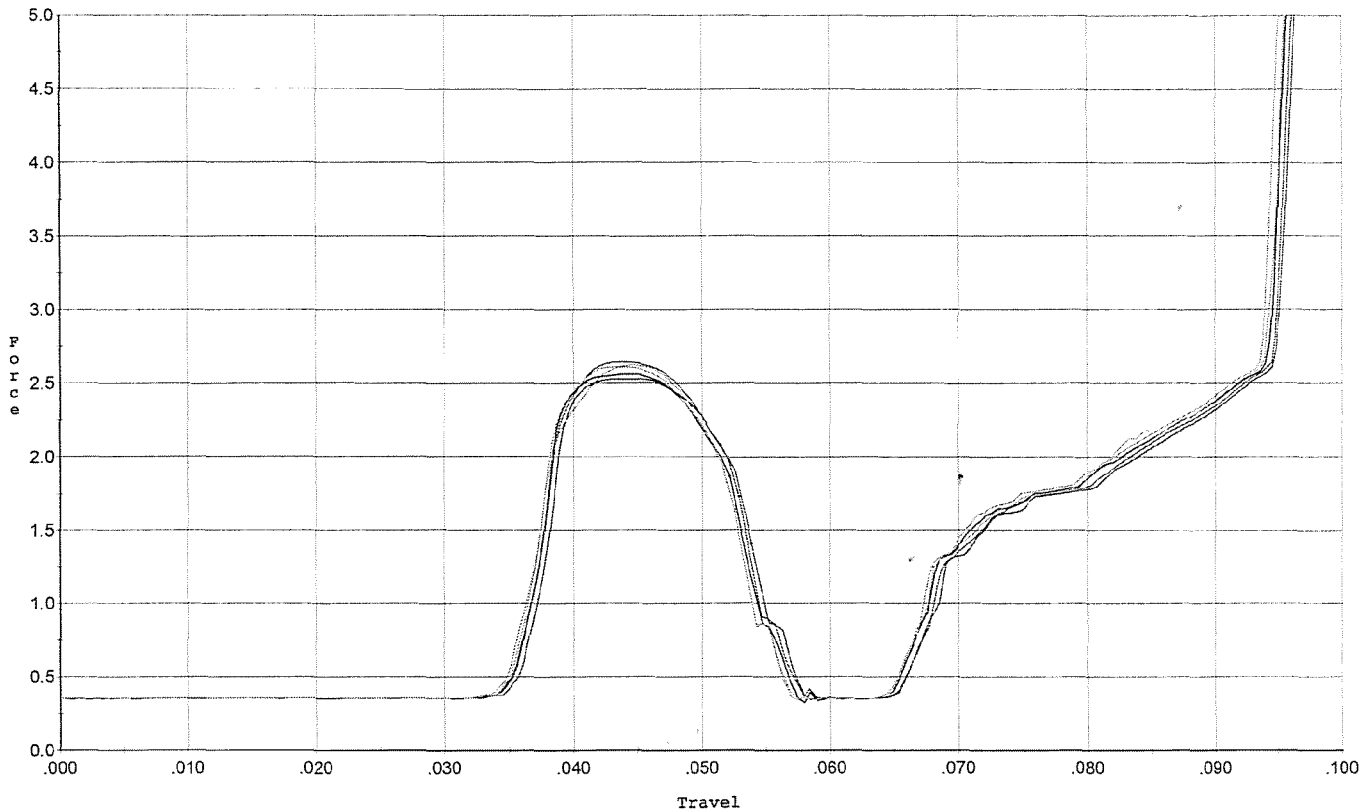
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-20-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-20-08	L. J.
	J) ASSEMBLE STOCK		9-27-08	R. J.
	K) ASSEMBLE SWIVEL STUDS		10-20-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.68</u> <u>2.64</u> <u>2.69</u> <u>2.65</u>	10/3/08	F. M.
	C) FUNCTION		10-20-08	L. J.
690	PACK		12/9/08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



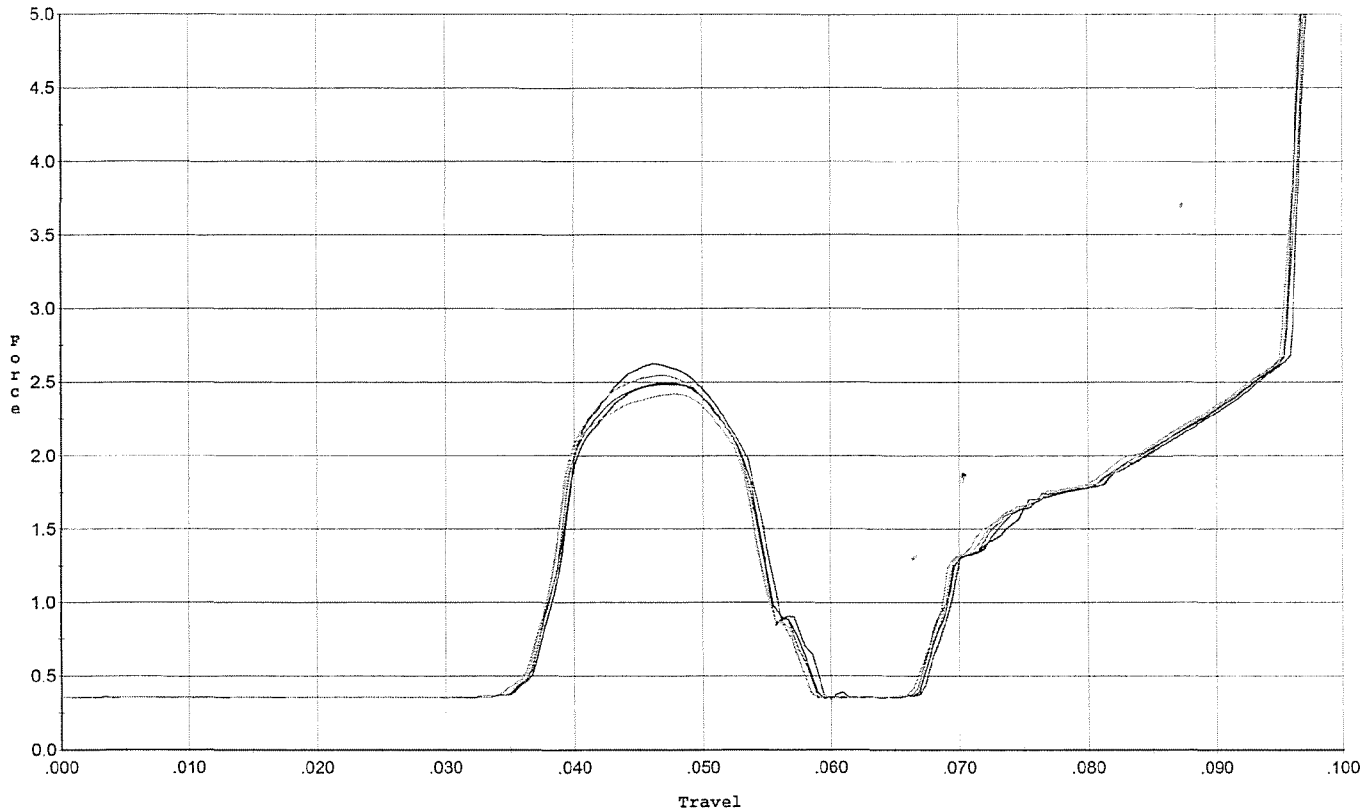
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.054	0.036	0.047	0.051		Set Trigger
2	2.558	0.052	0.036	0.047	0.049		Set Trigger
3	2.642	0.053	0.036	0.047	0.051		Set Trigger
4	2.609	0.053	0.035	0.047	0.050		Set Trigger
5	2.622	0.053	0.035	0.046	0.050		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



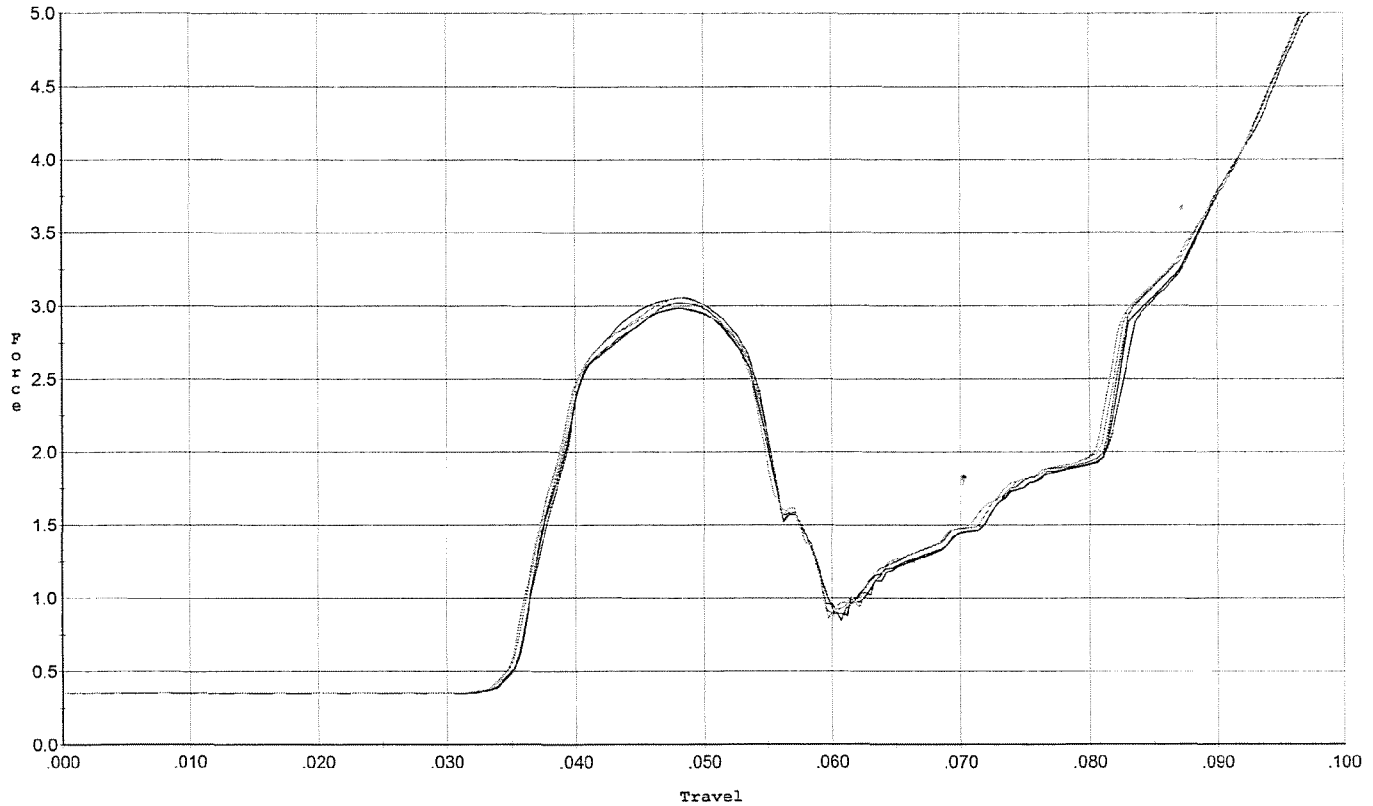
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.055	0.037	0.047	0.052		Set Trigger
2	2.487	0.054	0.037	0.047	0.049		Set Trigger
3	2.496	0.054	0.037	0.047	0.050		Set Trigger
4	2.420	0.053	0.037	0.047	0.048		Set Trigger
5	2.543	0.053	0.037	0.047	0.049		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



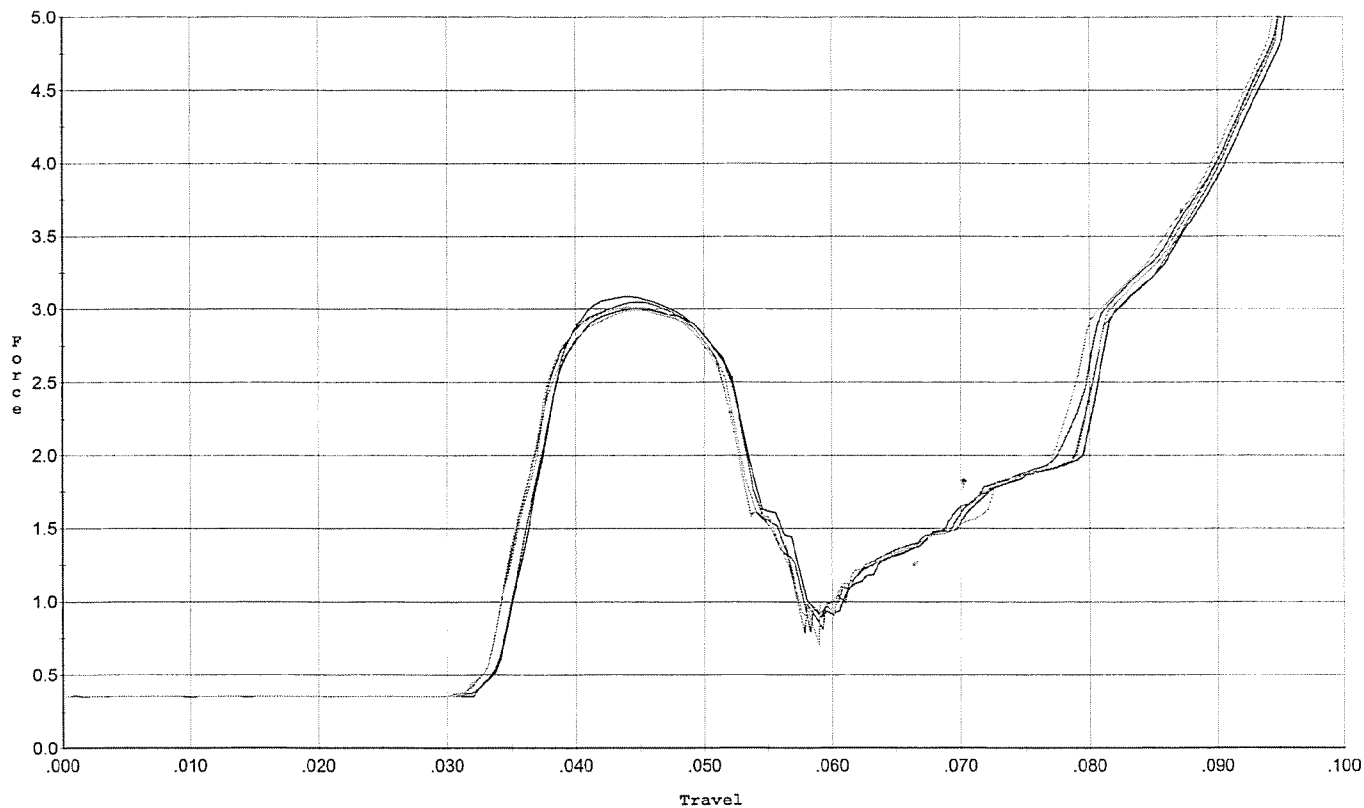
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.054	0.036	0.045	0.061		Set Trigger
2	2.985	0.055	0.036	0.045	0.061		Set Trigger
3	3.022	0.055	0.036	0.045	0.061		Set Trigger
4	3.056	0.055	0.035	0.045	0.062		Set Trigger
5	2.988	0.054	0.035	0.045	0.060		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



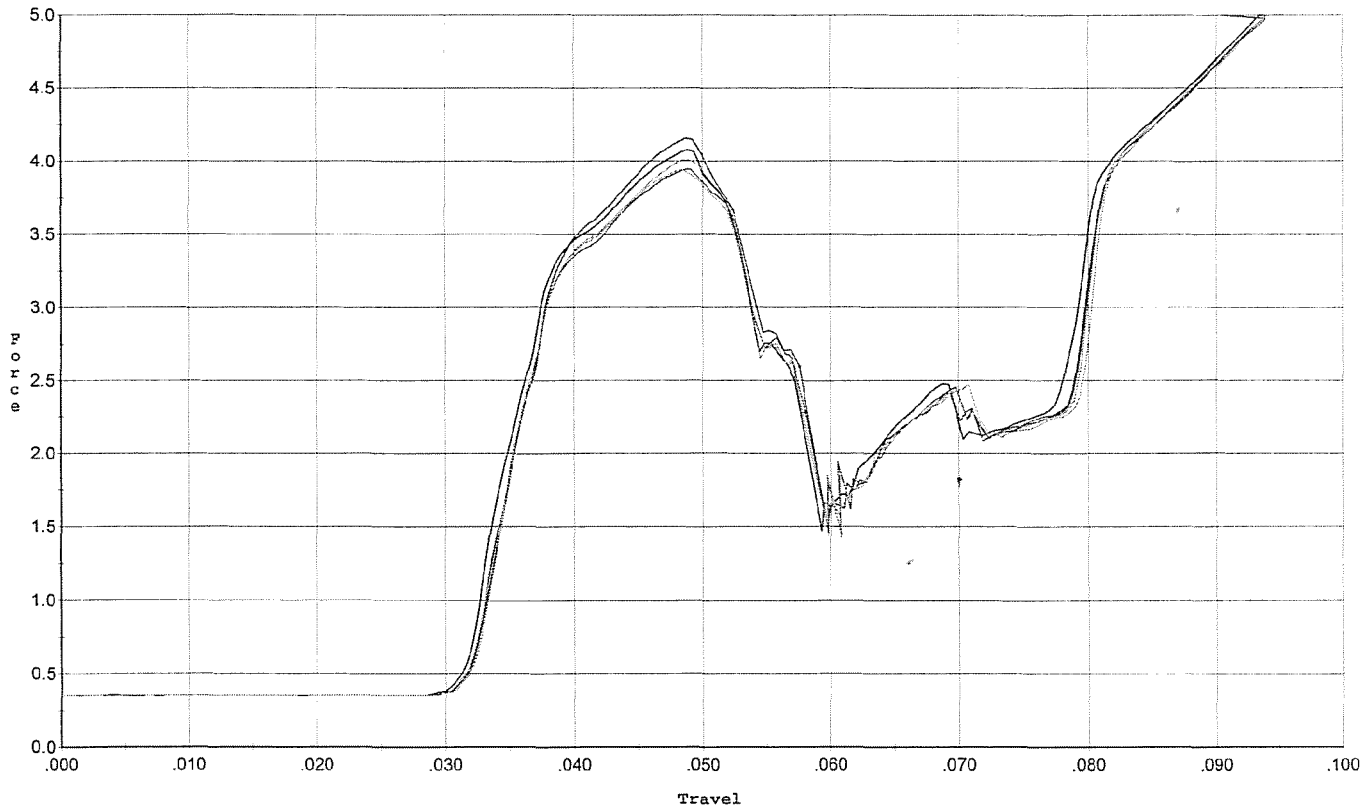
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.052	0.034	0.044	0.060		Set Trigger
2	3.001	0.052	0.034	0.045	0.059		Set Trigger
3	3.047	0.052	0.033	0.045	0.060		Set Trigger
4	3.017	0.052	0.032	0.044	0.060		Set Trigger
5	2.991	0.052	0.033	0.045	0.059		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



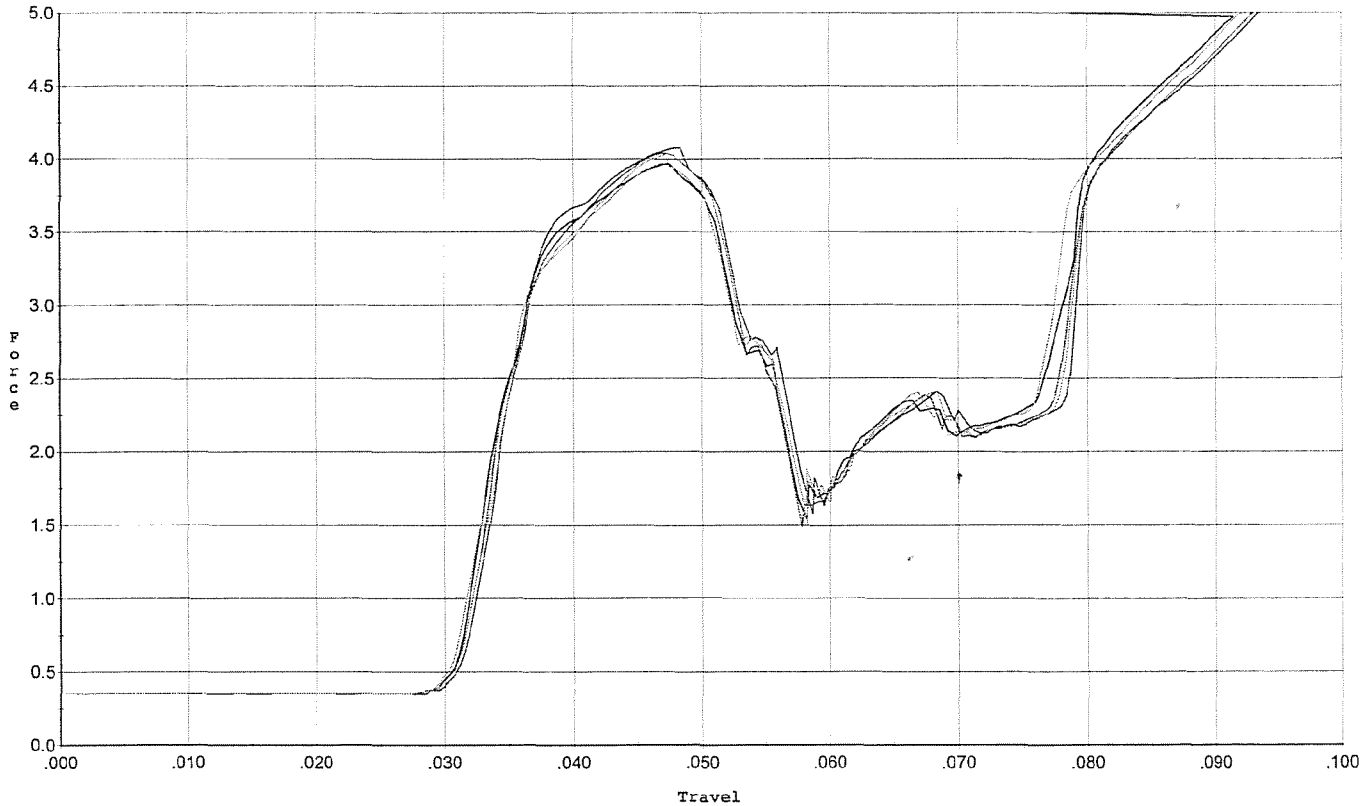
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.058	0.032	0.038	0.092		Set Trigger
2	4.077	0.057	0.032	0.038	0.091		Set Trigger
3	3.945	0.058	0.032	0.038	0.090		Set Trigger
4	4.010	0.052	0.032	0.041	0.078		Set Trigger
5	3.939	0.053	0.032	0.041	0.079		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



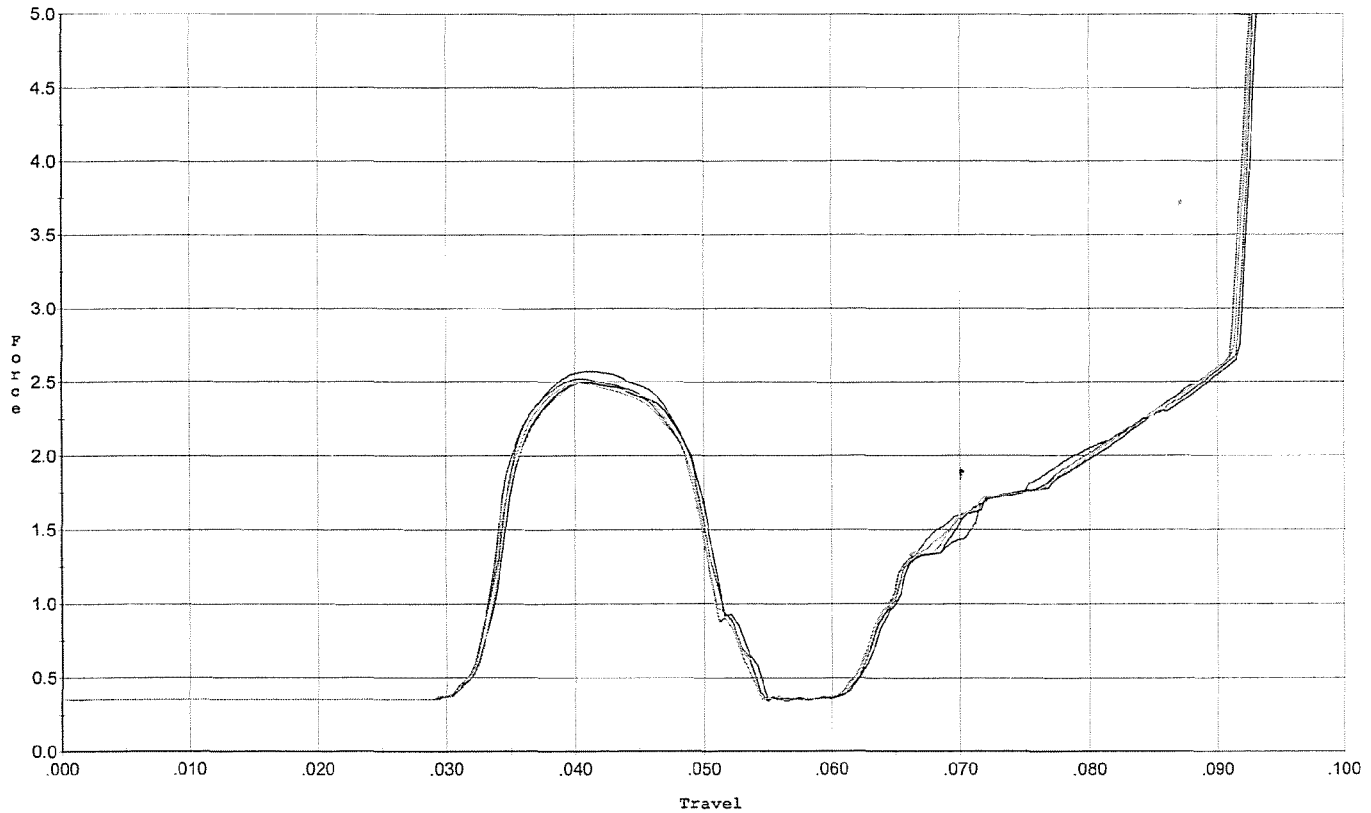
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.056	0.031	0.038	0.090		Set Trigger
2	3.964	0.056	0.031	0.038	0.088		Set Trigger
3	4.036	0.056	0.031	0.039	0.089		Set Trigger
4	4.035	0.052	0.031	0.041	0.079		Set Trigger
5	3.965	0.056	0.031	0.038	0.088		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



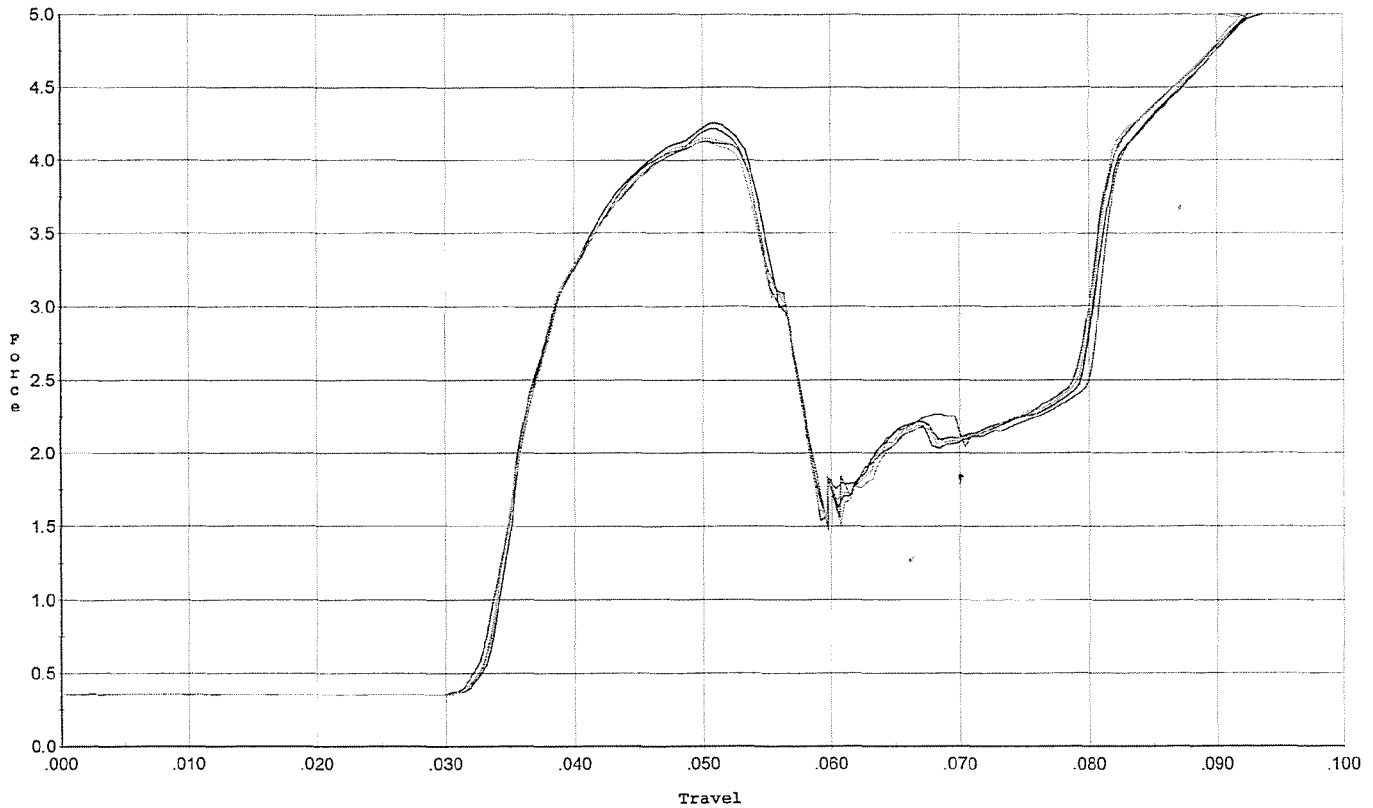
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.049	0.032	0.048	0.049		Set Trigger
2	2.496	0.050	0.033	0.047	0.049		Set Trigger
3	2.521	0.049	0.032	0.047	0.049		Set Trigger
4	2.489	0.049	0.033	0.048	0.048		Set Trigger
5	2.501	0.049	0.032	0.048	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.057	0.032	0.040	0.091		Set Trigger
2	4.254	0.056	0.033	0.040	0.090		Set Trigger
3	4.131	0.056	0.032	0.040	0.089		Set Trigger
4	4.148	0.056	0.033	0.039	0.090		Set Trigger
5	4.128	0.056	0.033	0.039	0.090		Set Trigger

Avg 4.17