

66784614

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

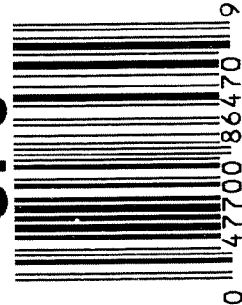
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6784614**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6784614

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 9-5-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 9-6-08  | TC      |
| 440  | PROOF                                                          |                     | 9-6-08  | TC      |
| 460  | CHECK HEADSPACE                                                |                     | 9-6-08  | TC      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 9-6-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 9-8-08  | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | SEP 09 2008         | 9-8-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR BT         | 9-9-08  | BT      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 9/6/08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 9/9/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 9/10/08 | DK      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9, 3    | c       |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-24-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-24-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-24-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 9-27-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

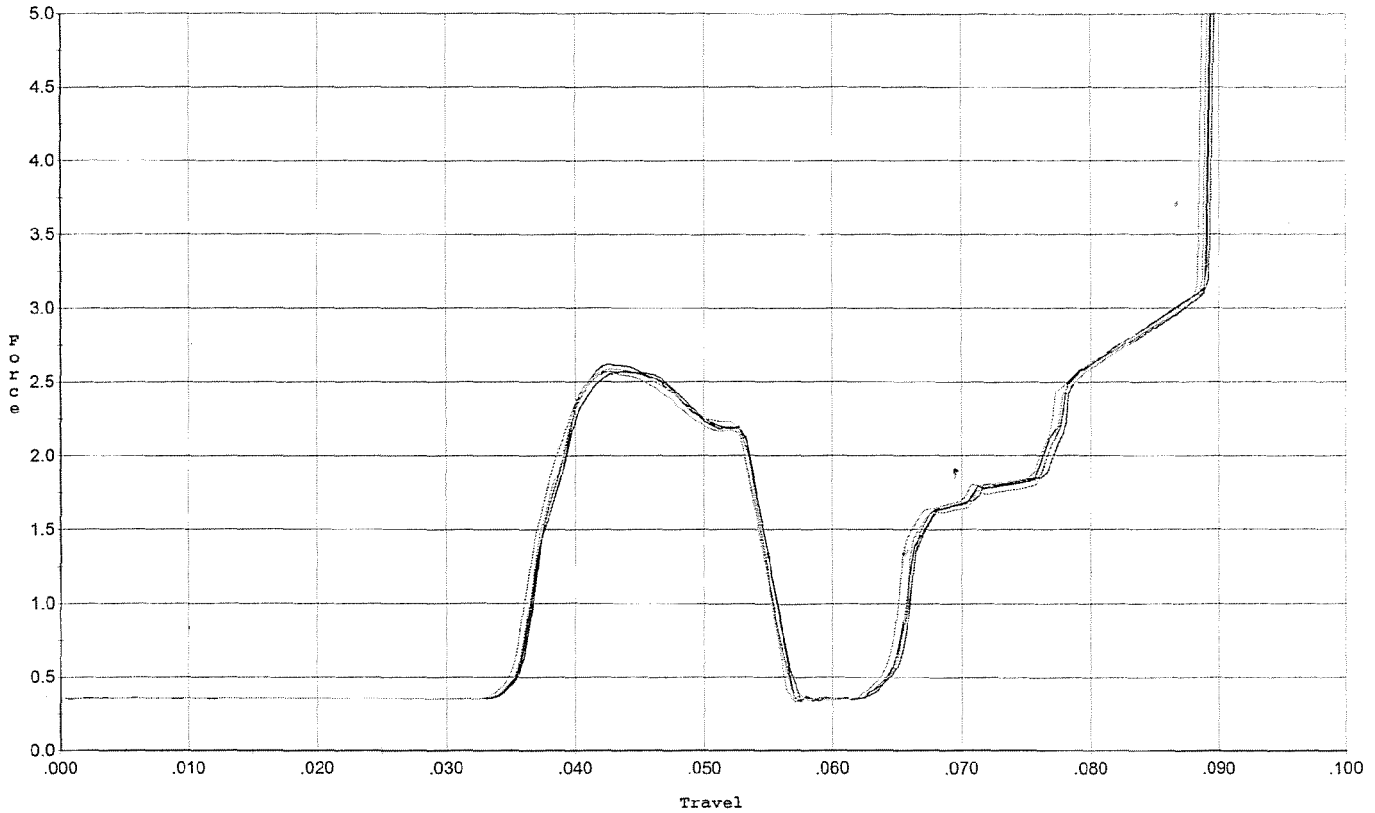
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.5</u> <u>4.5</u> <u>5.0</u>                            | 10-9-08 | R. J.   |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.0</u> <u>4.5</u>                            | 10-9-08 | L. J.   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.024</u>                         | 10-9-08 | R. J.   |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-27-08 | PP      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-9-08 | L. J.   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 9-30-08 | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION N/A                                              |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 9-30-08 | L. J.   |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-9-08 | PP      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.13</u> <u>2.13</u> <u>2.09</u> <u>2.10</u> <u>2.12</u> | 9/30/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 10-9-08 | L. J.   |
| 690          | PACK                                                                     |                                                             | 12-8-08 | RSU     |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/25/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



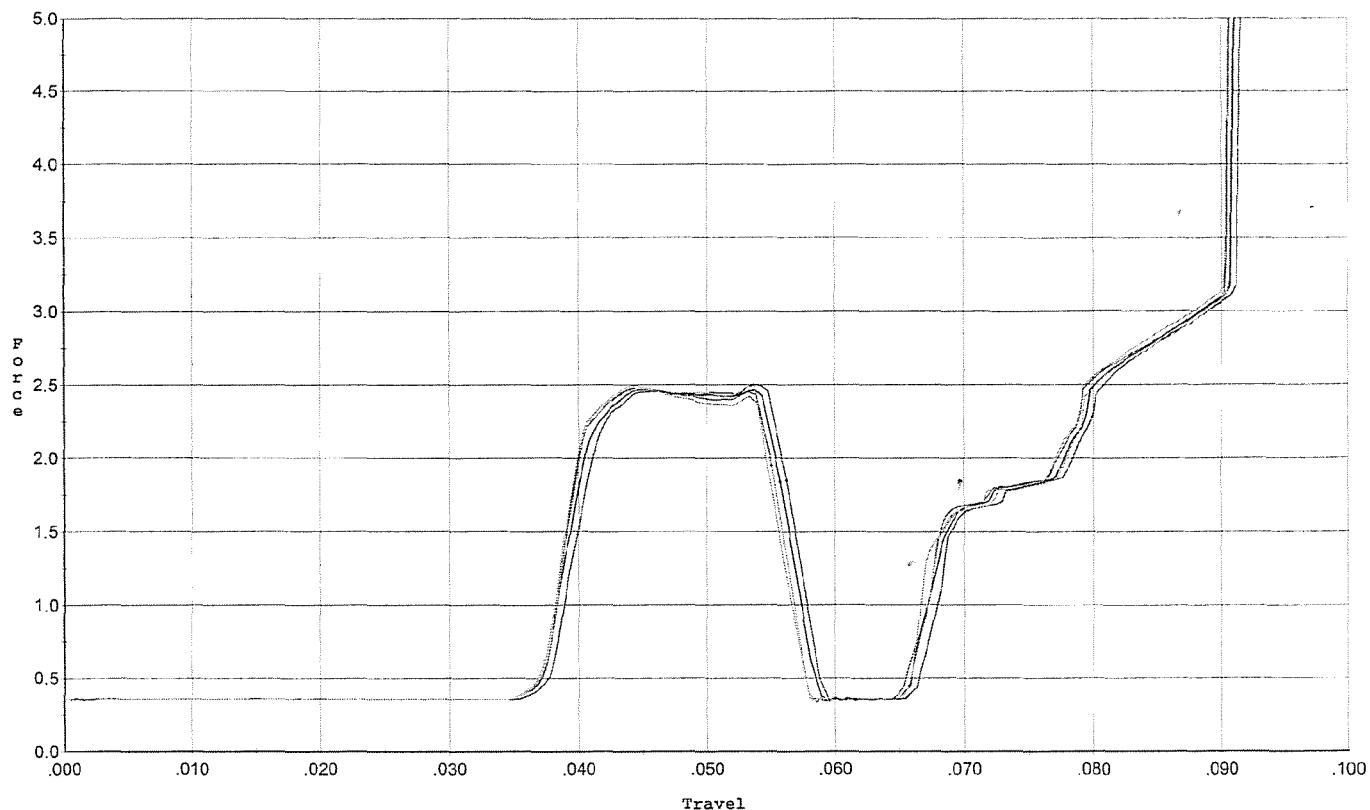
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.618      | 0.055             | 0.036           | 0.039      | 0.054             |           | Set Trigger |
| 2 | 2.572      | 0.055             | 0.036           | 0.039      | 0.054             |           | Set Trigger |
| 3 | 2.569      | 0.053             | 0.036           | 0.039      | 0.052             |           | Set Trigger |
| 4 | 2.566      | 0.054             | 0.036           | 0.039      | 0.052             |           | Set Trigger |
| 5 | 2.586      | 0.054             | 0.035           | 0.039      | 0.054             |           | Set Trigger |

Aug 258

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/25/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



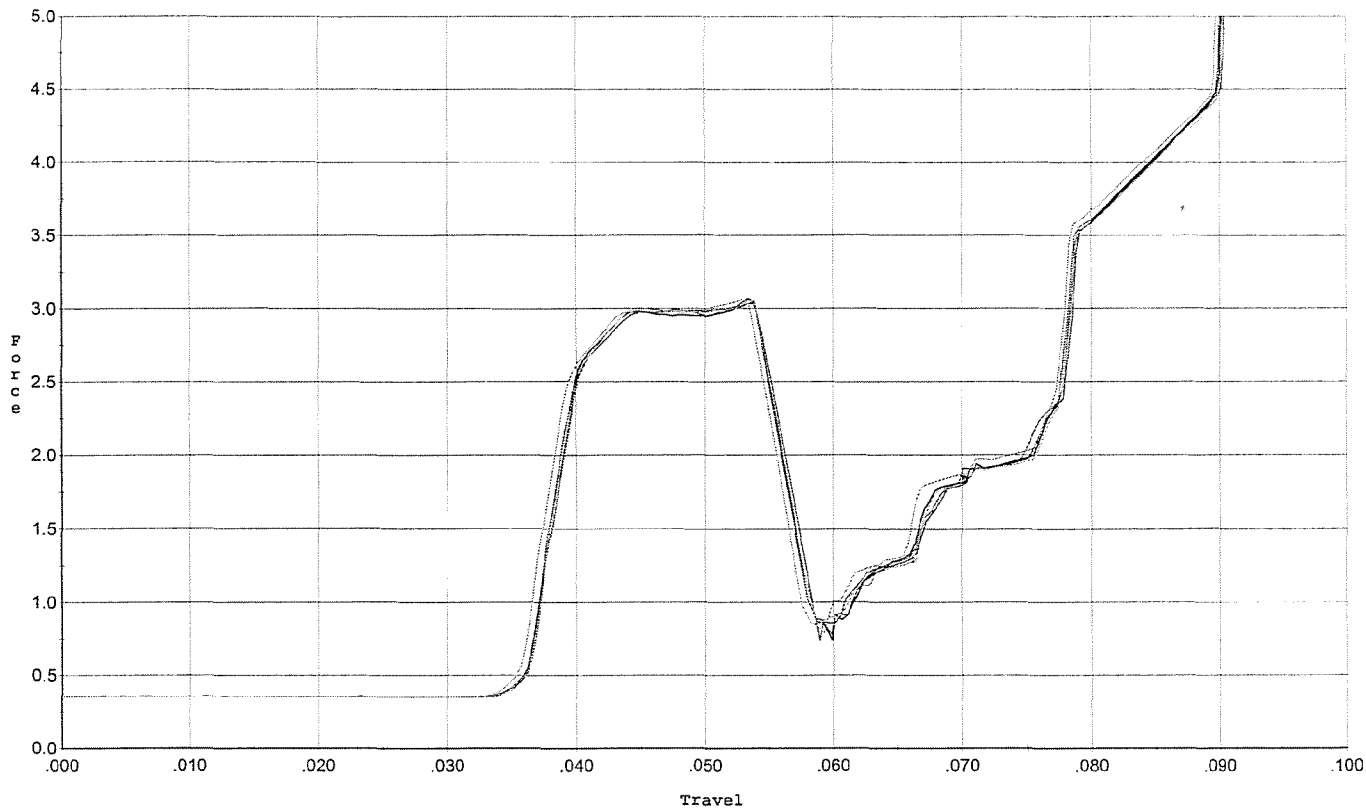
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.501      | 0.056             | 0.038           | 0.040      | 0.054             |           | Set Trigger |
| 2 | 2.466      | 0.056             | 0.037           | 0.040      | 0.054             |           | Set Trigger |
| 3 | 2.478      | 0.055             | 0.038           | 0.040      | 0.053             |           | Set Trigger |
| 4 | 2.490      | 0.055             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 5 | 2.493      | 0.054             | 0.037           | 0.040      | 0.052             |           | Set Trigger |

Avg 2.48

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/25/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



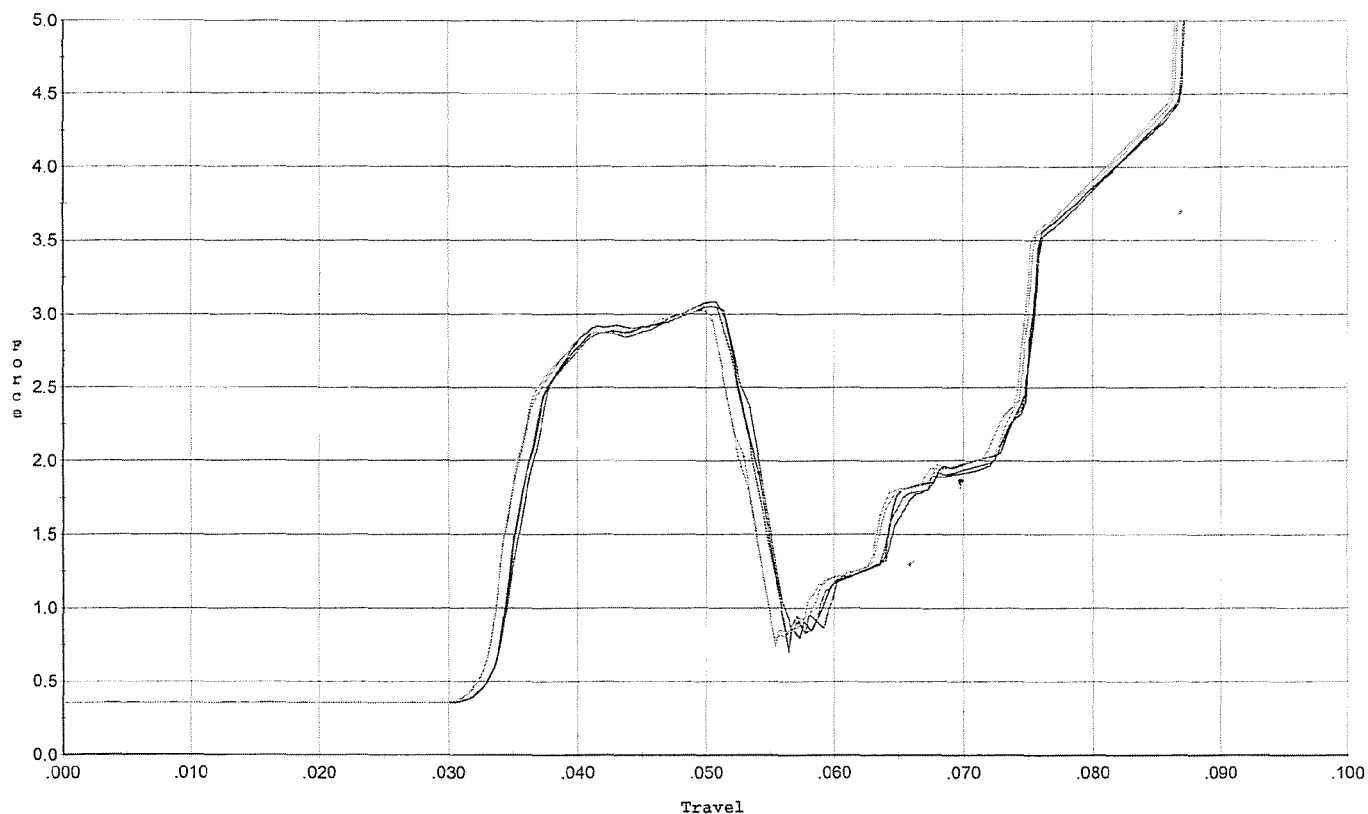
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.040      | 0.057             | 0.036           | 0.038      | 0.066             |           | Set Trigger |
| 2 | 3.069      | 0.056             | 0.036           | 0.038      | 0.065             |           | Set Trigger |
| 3 | 3.068      | 0.054             | 0.036           | 0.038      | 0.062             |           | Set Trigger |
| 4 | 3.056      | 0.055             | 0.036           | 0.038      | 0.064             |           | Set Trigger |
| 5 | 3.062      | 0.055             | 0.036           | 0.038      | 0.065             |           | Set Trigger |

Avg 3.05

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/25/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



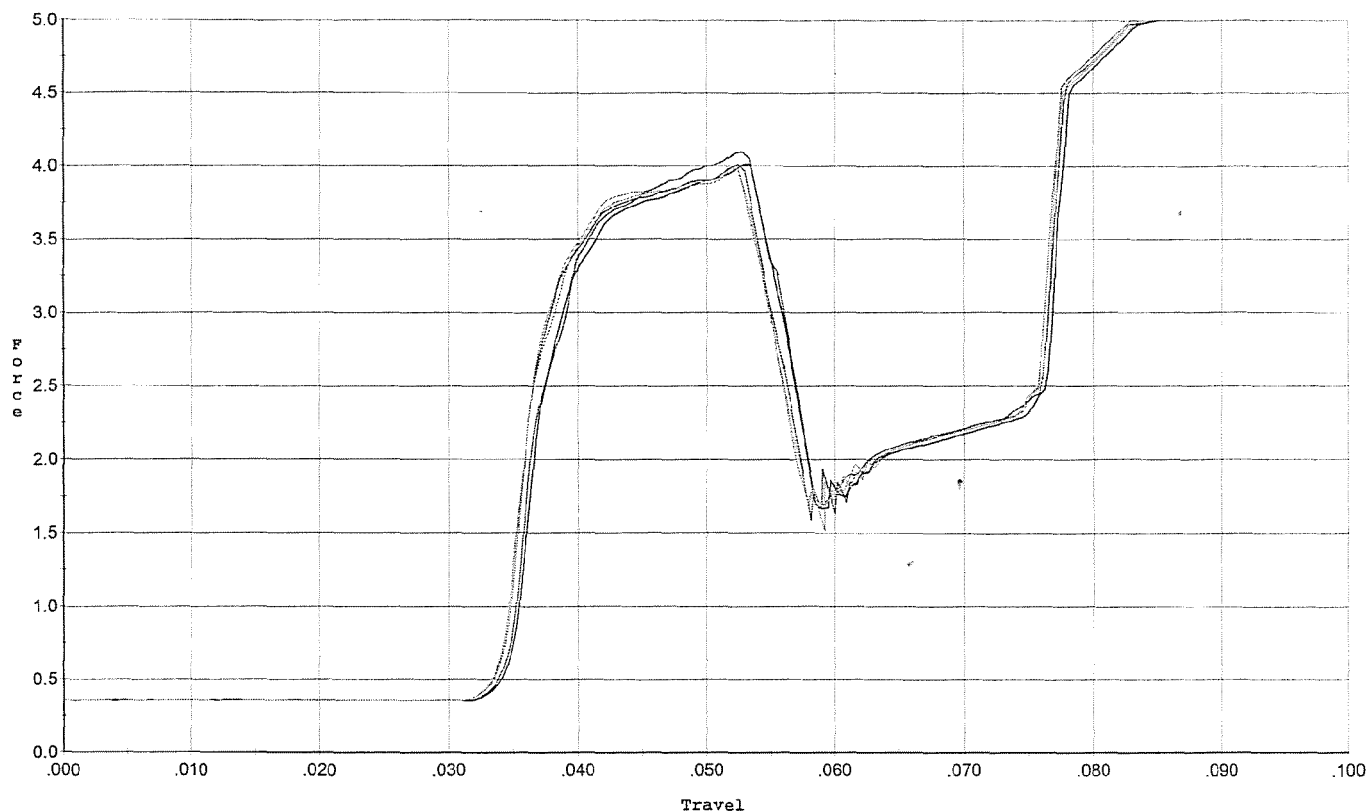
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.051      | 0.053             | 0.033           | 0.037      | 0.064             |           | Set Trigger |
| 2 | 3.083      | 0.054             | 0.033           | 0.037      | 0.065             |           | Set Trigger |
| 3 | 3.058      | 0.053             | 0.033           | 0.037      | 0.063             |           | Set Trigger |
| 4 | 3.059      | 0.053             | 0.033           | 0.036      | 0.064             |           | Set Trigger |
| 5 | 3.023      | 0.053             | 0.033           | 0.037      | 0.064             |           | Set Trigger |

Aug 305

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/25/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



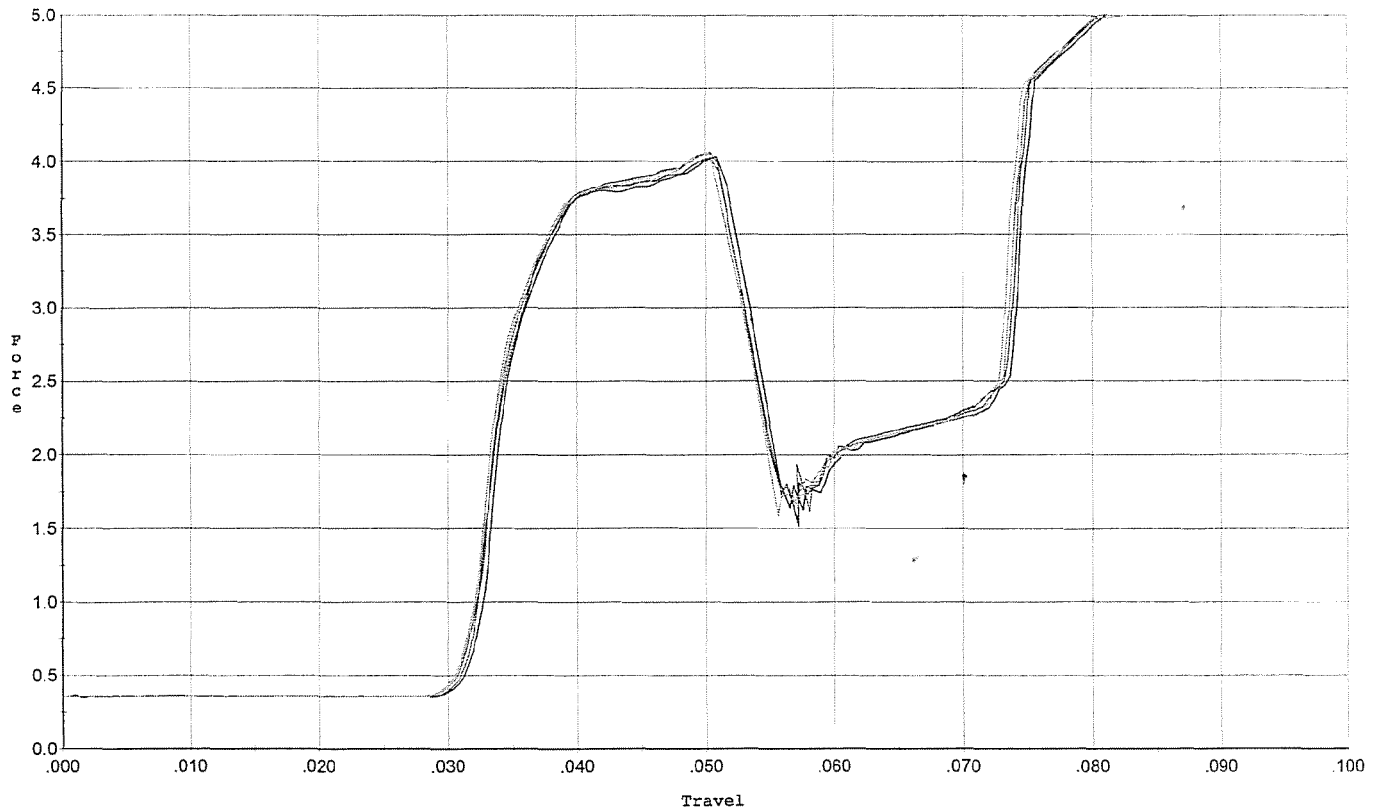
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.099      | 0.056             | 0.034           | 0.036      | 0.085             |           | Set Trigger |
| 2 | 4.010      | 0.056             | 0.034           | 0.036      | 0.085             |           | Set Trigger |
| 3 | 4.013      | 0.056             | 0.034           | 0.036      | 0.086             |           | Set Trigger |
| 4 | 3.990      | 0.055             | 0.034           | 0.036      | 0.084             |           | Set Trigger |
| 5 | 3.981      | 0.055             | 0.034           | 0.036      | 0.084             |           | Set Trigger |

Avg 4.01

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 9/25/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



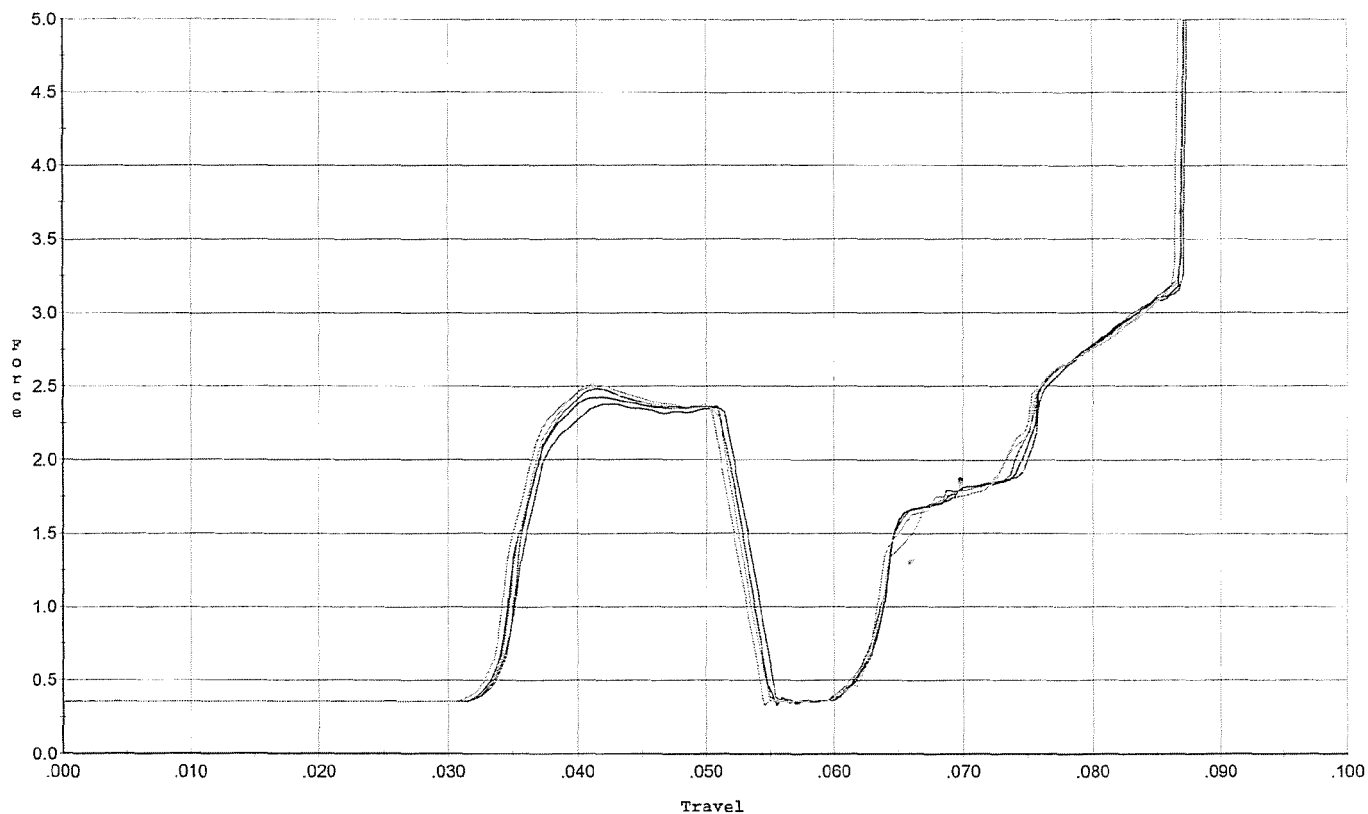
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.023      | 0.053             | 0.031           | 0.035      | 0.084             |           | Set Trigger |
| 2 | 4.033      | 0.054             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 3 | 4.060      | 0.053             | 0.031           | 0.034      | 0.084             |           | Set Trigger |
| 4 | 4.051      | 0.053             | 0.031           | 0.034      | 0.085             |           | Set Trigger |
| 5 | 4.046      | 0.053             | 0.031           | 0.034      | 0.085             |           | Set Trigger |

Avg 4.04

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/25/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



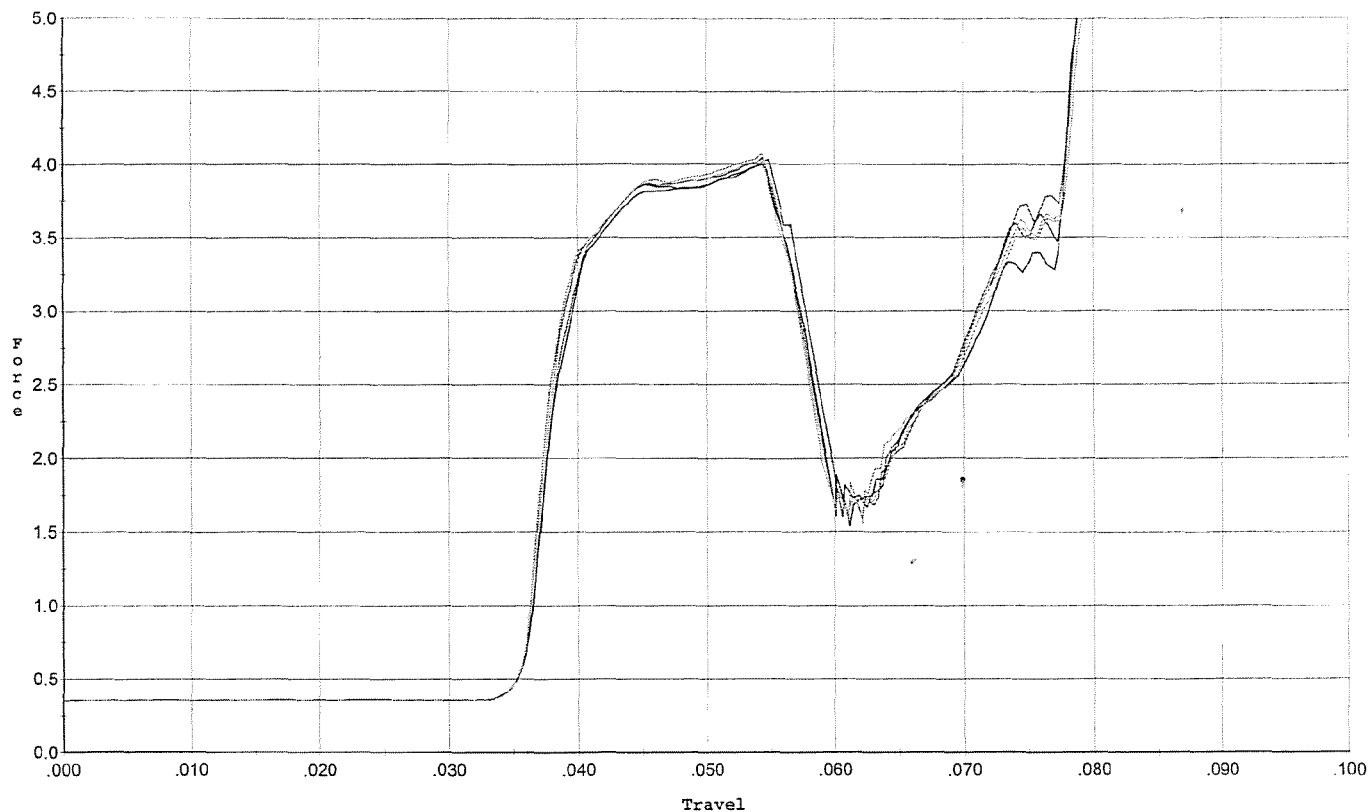
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.378      | 0.053             | 0.034           | 0.038      | 0.052             |           | Set Trigger |
| 2 | 2.426      | 0.052             | 0.034           | 0.039      | 0.052             |           | Set Trigger |
| 3 | 2.473      | 0.052             | 0.034           | 0.039      | 0.052             |           | Set Trigger |
| 4 | 2.513      | 0.051             | 0.034           | 0.039      | 0.051             |           | Set Trigger |
| 5 | 2.490      | 0.050             | 0.033           | 0.039      | 0.051             |           | Set Trigger |

Avg 2.45

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/25/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.033      | 0.057             | 0.035           | 0.036      | 0.087             |           | Set Trigger |
| 2 | 3.999      | 0.058             | 0.035           | 0.036      | 0.088             |           | Set Trigger |
| 3 | 4.043      | 0.058             | 0.035           | 0.036      | 0.090             |           | Set Trigger |
| 4 | 4.020      | 0.056             | 0.035           | 0.037      | 0.087             |           | Set Trigger |
| 5 | 4.071      | 0.056             | 0.035           | 0.037      | 0.087             |           | Set Trigger |

Avg 4.03