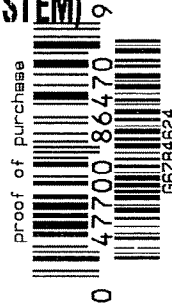


G6784624

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



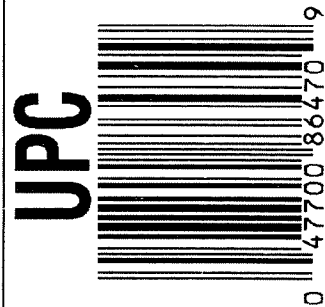
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784624



GUN SERIAL # G6784624

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	L.P.D.
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	RTL
475	DRILL AND TAP SIGHT HOLES	SEP 29 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	9-9-08	BH
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

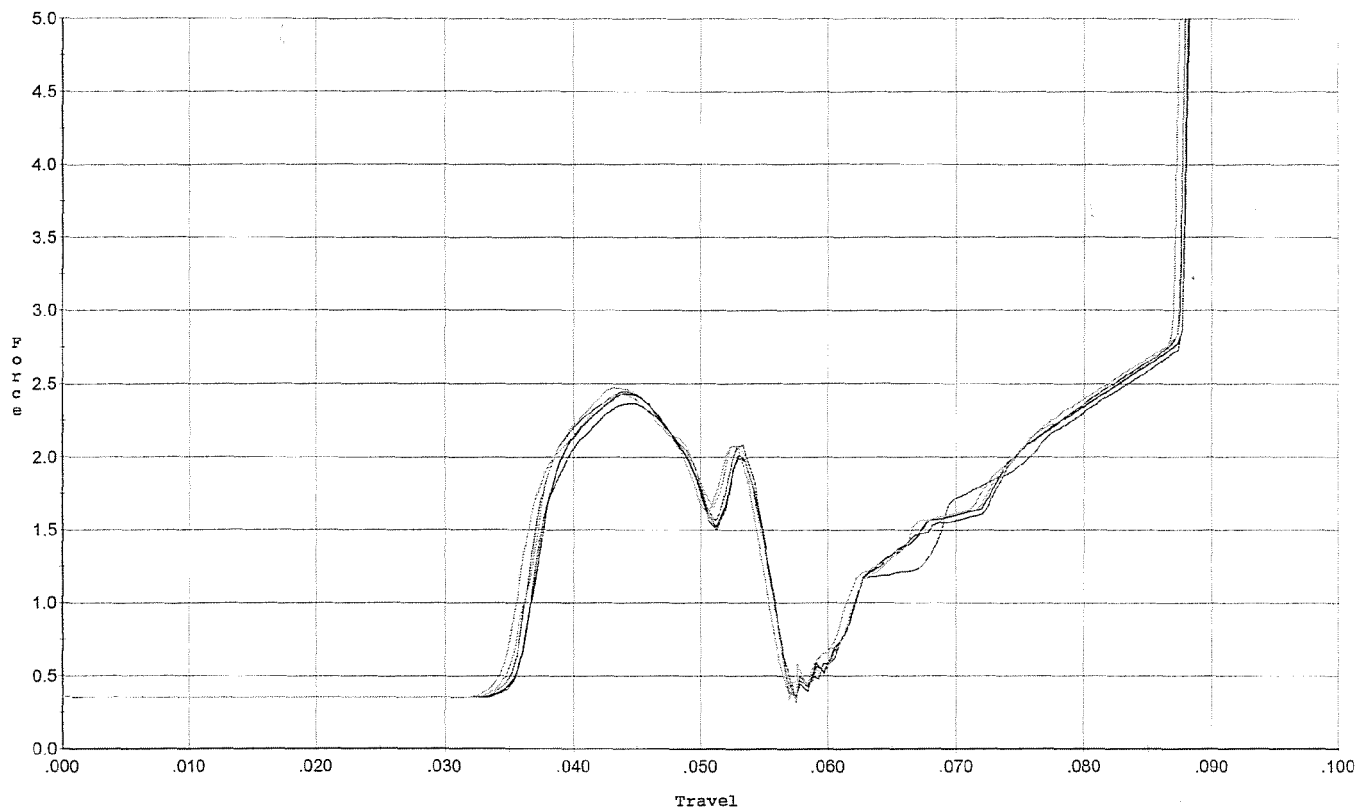
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	SP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	SP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.024</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-26-08	ES
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	SP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	TRC
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.19</u> <u>2.21</u> <u>2.17</u> <u>2.18</u>	9-29-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		12/3/08	FMM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



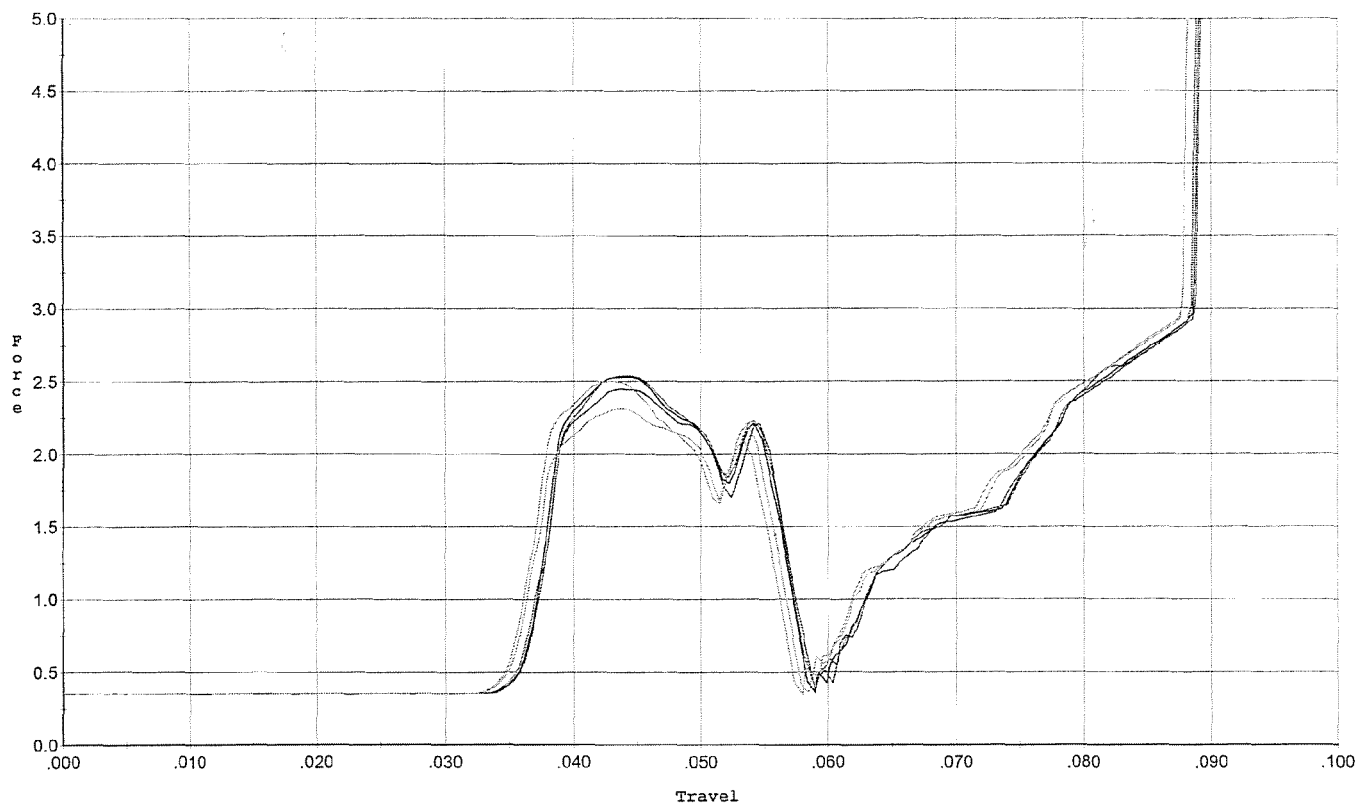
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.054	0.036	0.038	0.049		Set Trigger
2	2.429	0.055	0.036	0.038	0.050		Set Trigger
3	2.445	0.054	0.035	0.038	0.051		Set Trigger
4	2.473	0.055	0.035	0.038	0.052		Set Trigger
5	2.429	0.054	0.035	0.038	0.051		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



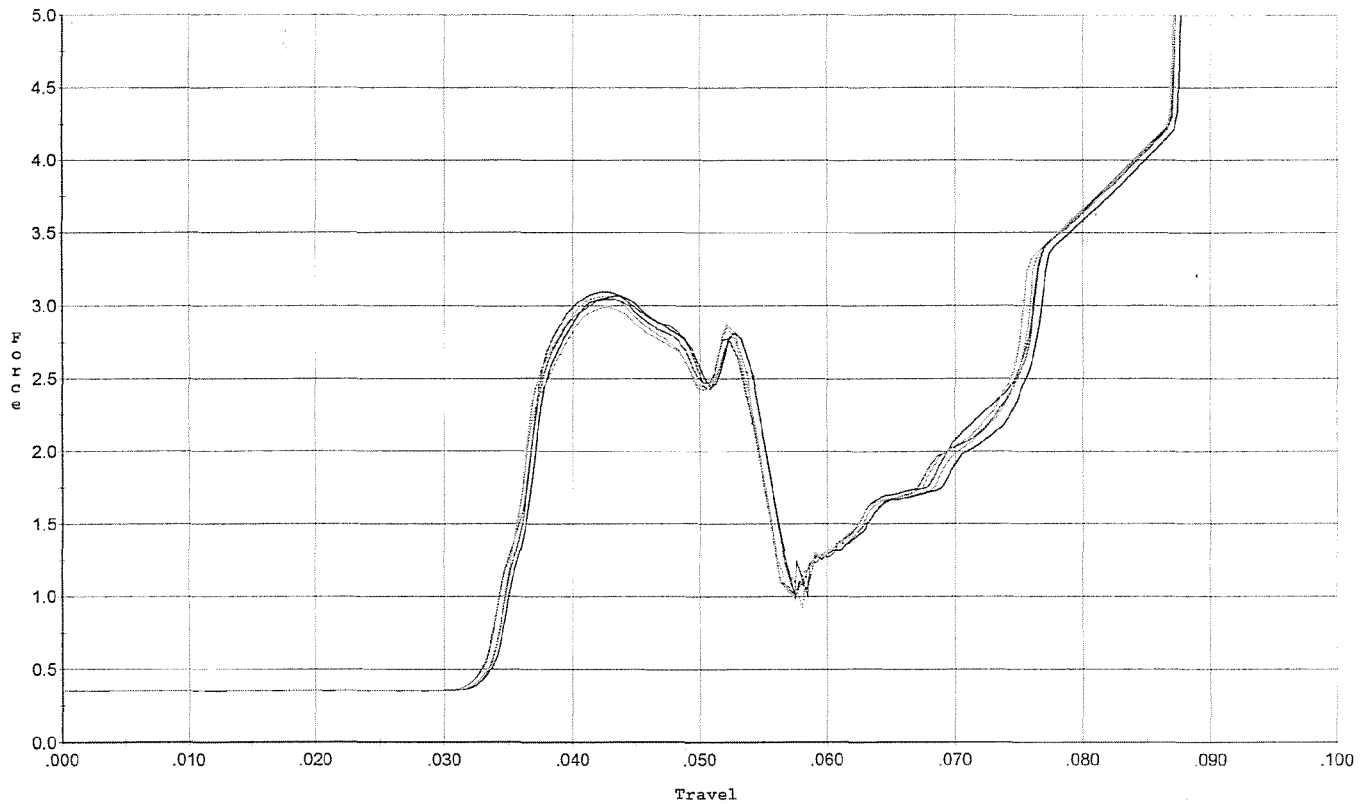
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.055	0.036	0.038	0.053		Set Trigger
2	2.529	0.056	0.036	0.038	0.055		Set Trigger
3	2.538	0.056	0.036	0.038	0.055		Set Trigger
4	2.315	0.056	0.035	0.038	0.053		Set Trigger
5	2.500	0.055	0.035	0.038	0.054		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Puch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



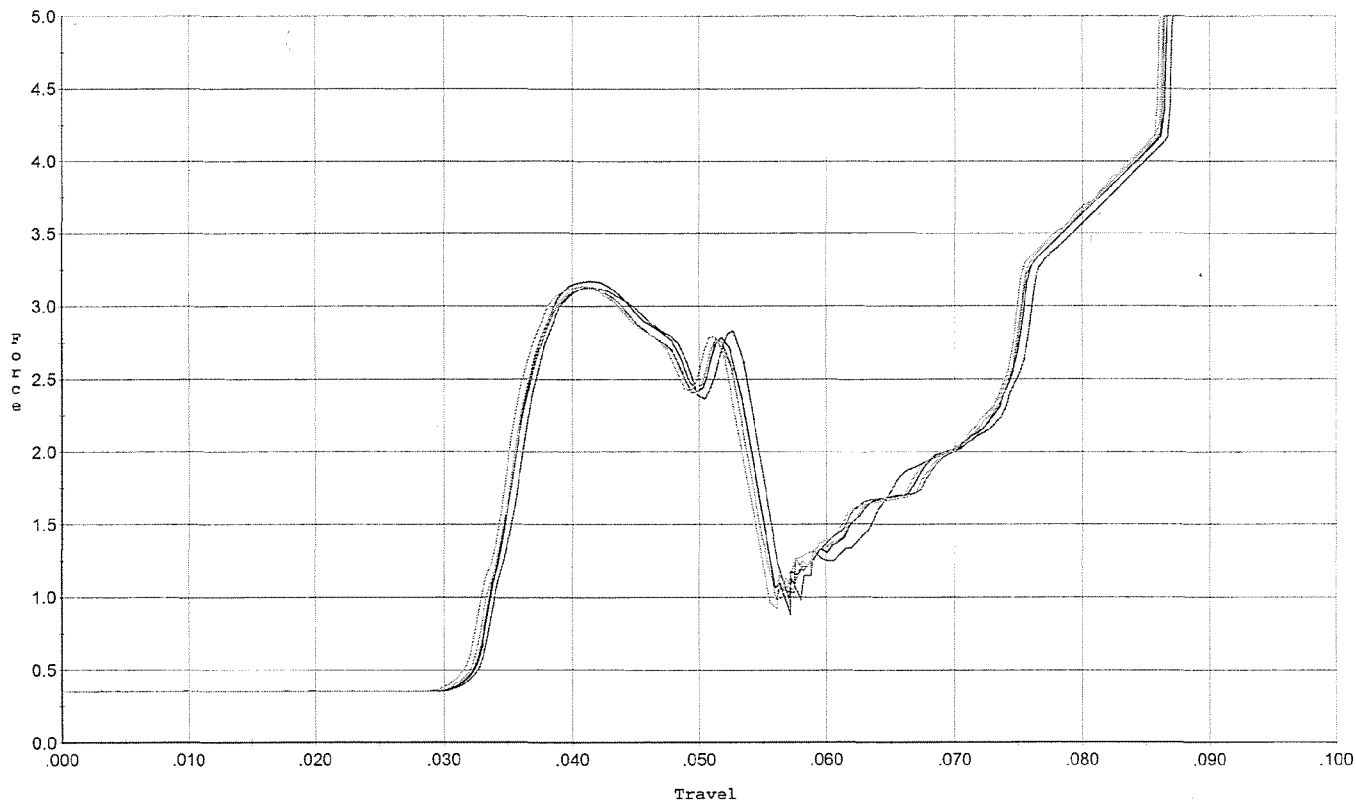
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.054	0.034	0.036	0.066		Set Trigger
2	3.068	0.054	0.034	0.037	0.065		Set Trigger
3	3.047	0.054	0.033	0.037	0.065		Set Trigger
4	2.989	0.054	0.034	0.036	0.063		Set Trigger
5	3.066	0.054	0.033	0.036	0.065		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



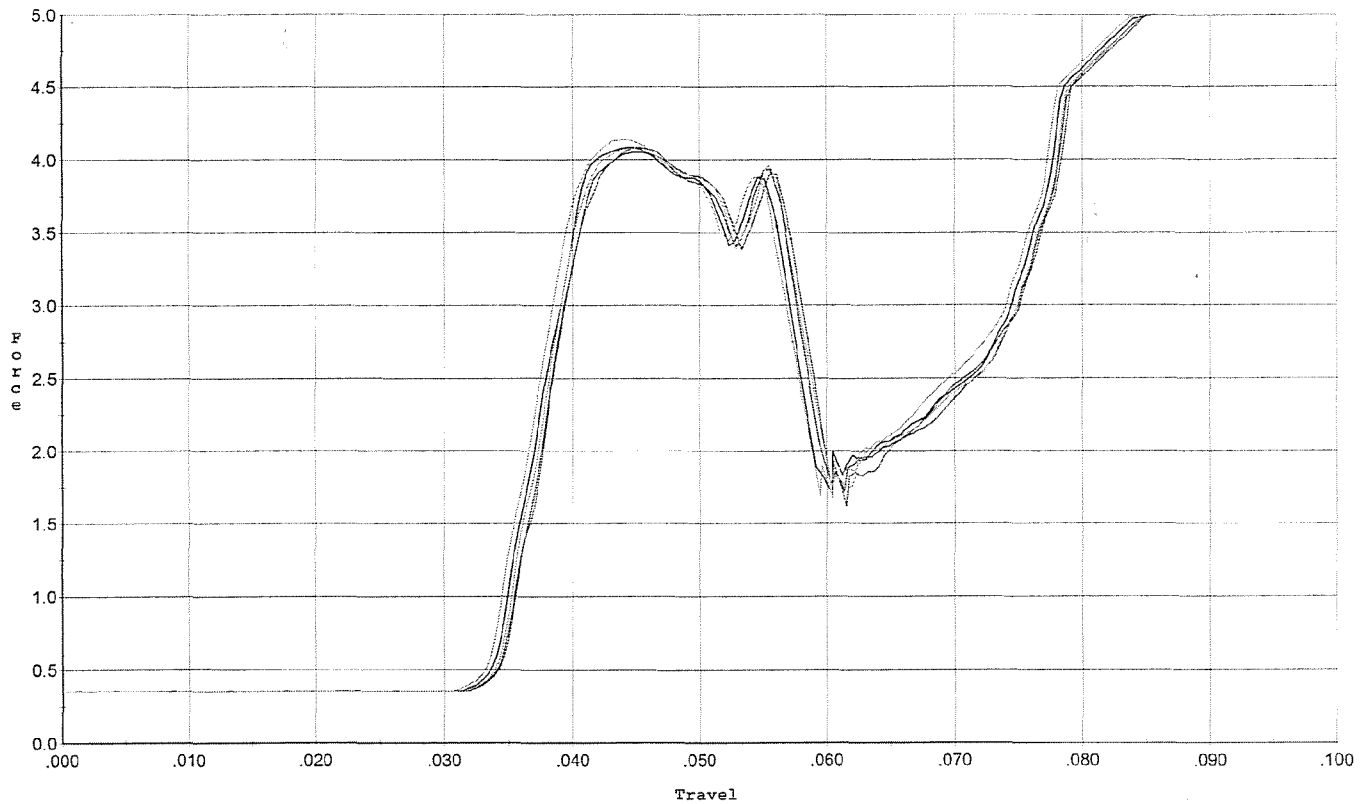
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.054	0.033	0.036	0.066		Set Trigger
2	3.169	0.053	0.033	0.036	0.066		Set Trigger
3	3.124	0.053	0.033	0.036	0.064		Set Trigger
4	3.136	0.053	0.032	0.036	0.064		Set Trigger
5	3.134	0.052	0.032	0.036	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



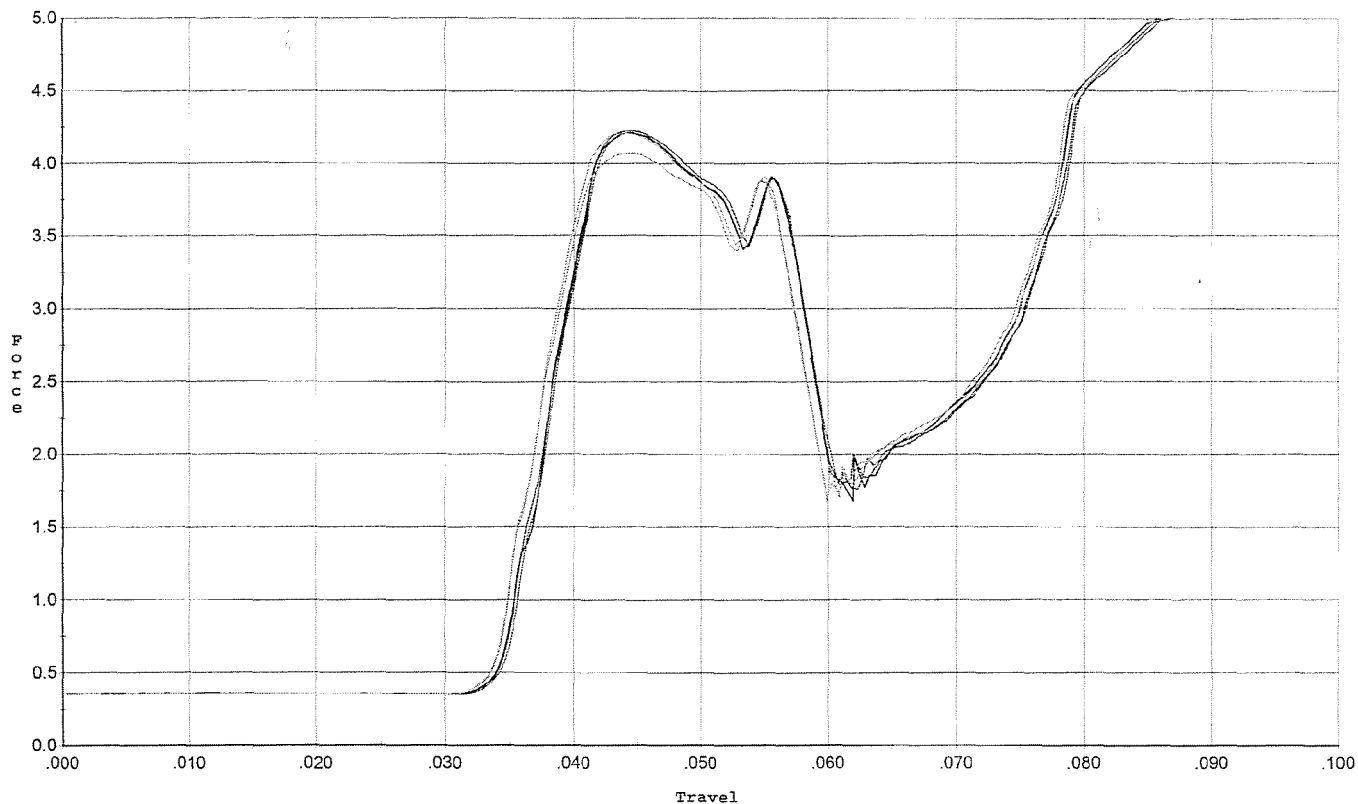
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.056	0.034	0.035	0.088		Set Trigger
2	4.081	0.056	0.034	0.035	0.088		Set Trigger
3	4.083	0.057	0.034	0.035	0.090		Set Trigger
4	4.077	0.056	0.034	0.035	0.089		Set Trigger
5	4.139	0.057	0.033	0.035	0.092		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



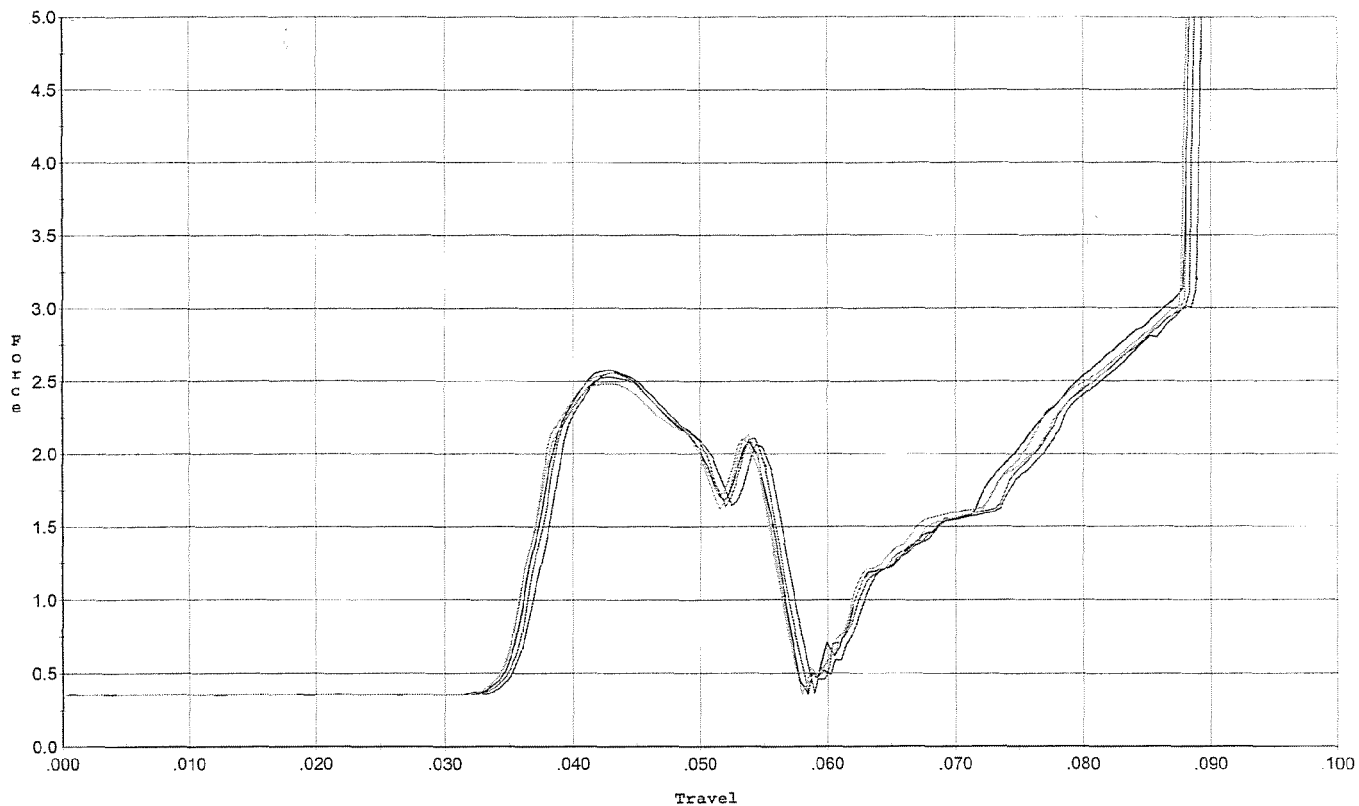
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.057	0.034	0.035	0.091		Set Trigger
2	4.209	0.057	0.034	0.035	0.091		Set Trigger
3	4.217	0.057	0.035	0.035	0.091		Set Trigger
4	4.209	0.056	0.034	0.035	0.090		Set Trigger
5	4.072	0.058	0.034	0.035	0.092		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



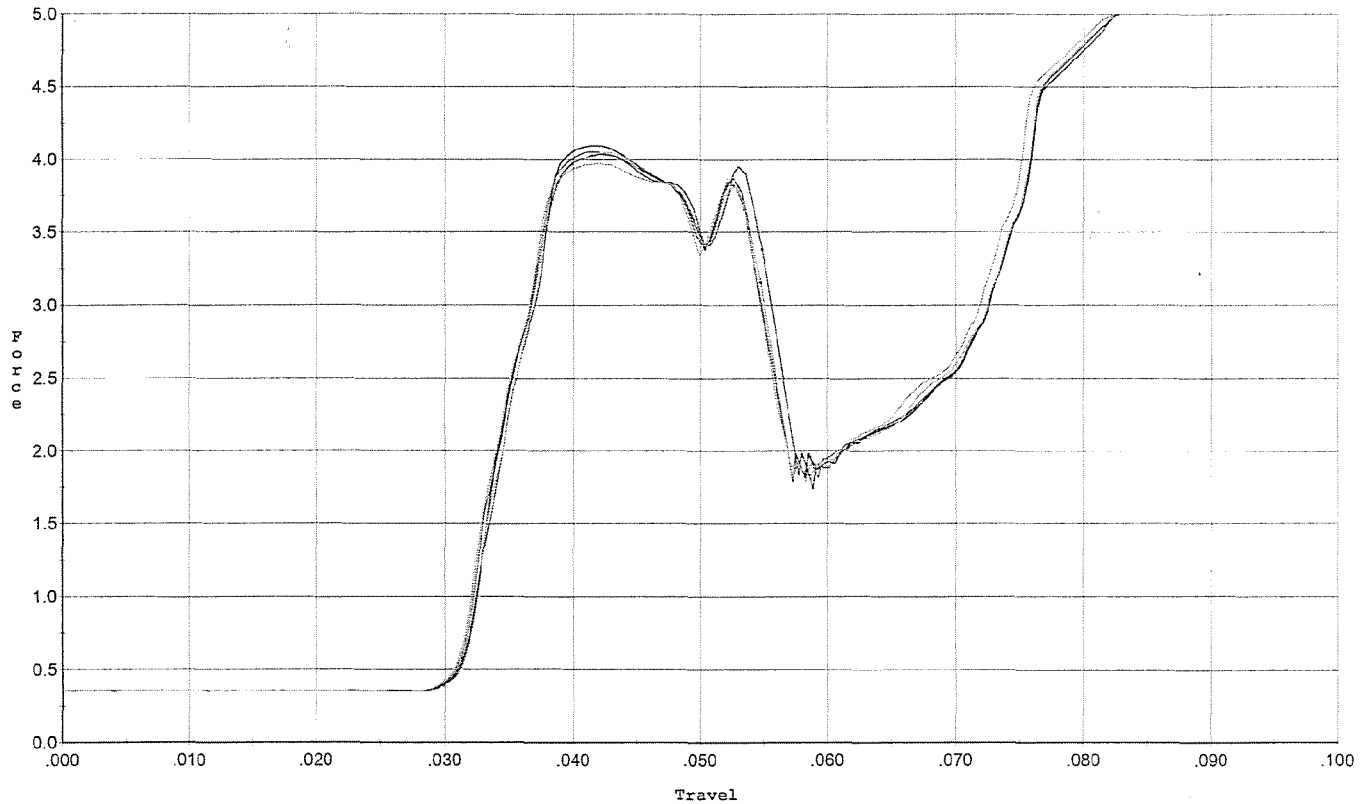
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.056	0.036	0.038	0.054		Set Trigger
2	2.577	0.056	0.035	0.038	0.055		Set Trigger
3	2.532	0.055	0.035	0.038	0.054		Set Trigger
4	2.480	0.054	0.035	0.038	0.053		Set Trigger
5	2.557	0.055	0.035	0.037	0.054		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.055	0.031	0.033	0.090		Set Trigger
2	4.093	0.055	0.031	0.034	0.090		Set Trigger
3	4.053	0.053	0.031	0.034	0.087		Set Trigger
4	4.047	0.055	0.032	0.034	0.089		Set Trigger
5	3.972	0.053	0.031	0.033	0.087		Set Trigger

AVG 4.03