

G6784625

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

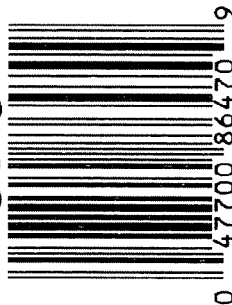
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784625

UPC



GUN SERIAL # G678 4625

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	ESN
475	DRILL AND TAP SIGHT HOLES	SEP 01 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-2-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DK
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-1-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

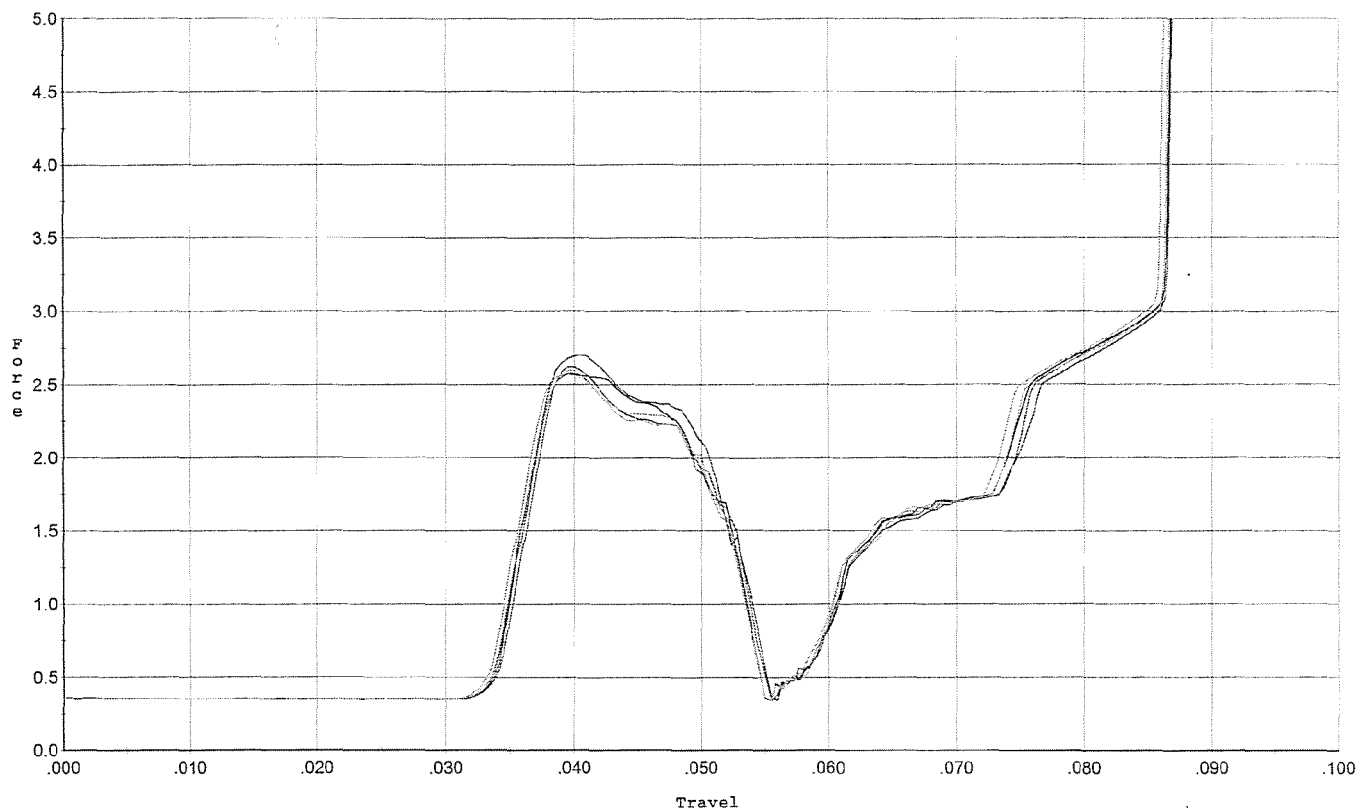
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	L.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-20-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-20-08	L.D.
	J) ASSEMBLE STOCK		10-1-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-20-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-20-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.20</u> <u>2.28</u> <u>2.23</u> <u>2.37</u>	10/3/08	Fm
	C) FUNCTION		10-2-08	L.D.
690	PACK		10/22/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



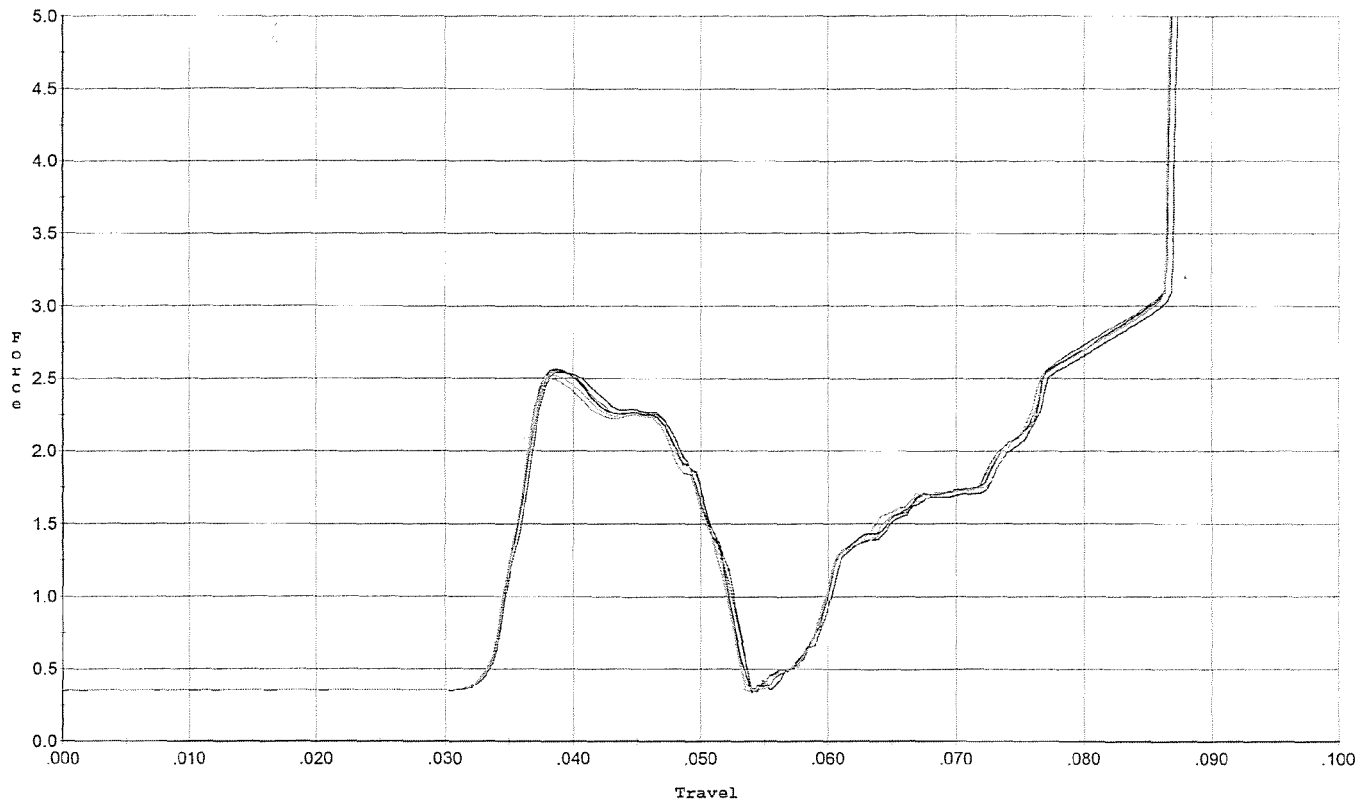
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.054	0.034	0.038	0.054		Set Trigger
2	2.578	0.053	0.034	0.038	0.052		Set Trigger
3	2.622	0.053	0.034	0.038	0.050		Set Trigger
4	2.600	0.053	0.034	0.038	0.051		Set Trigger
5	2.572	0.054	0.033	0.037	0.052		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



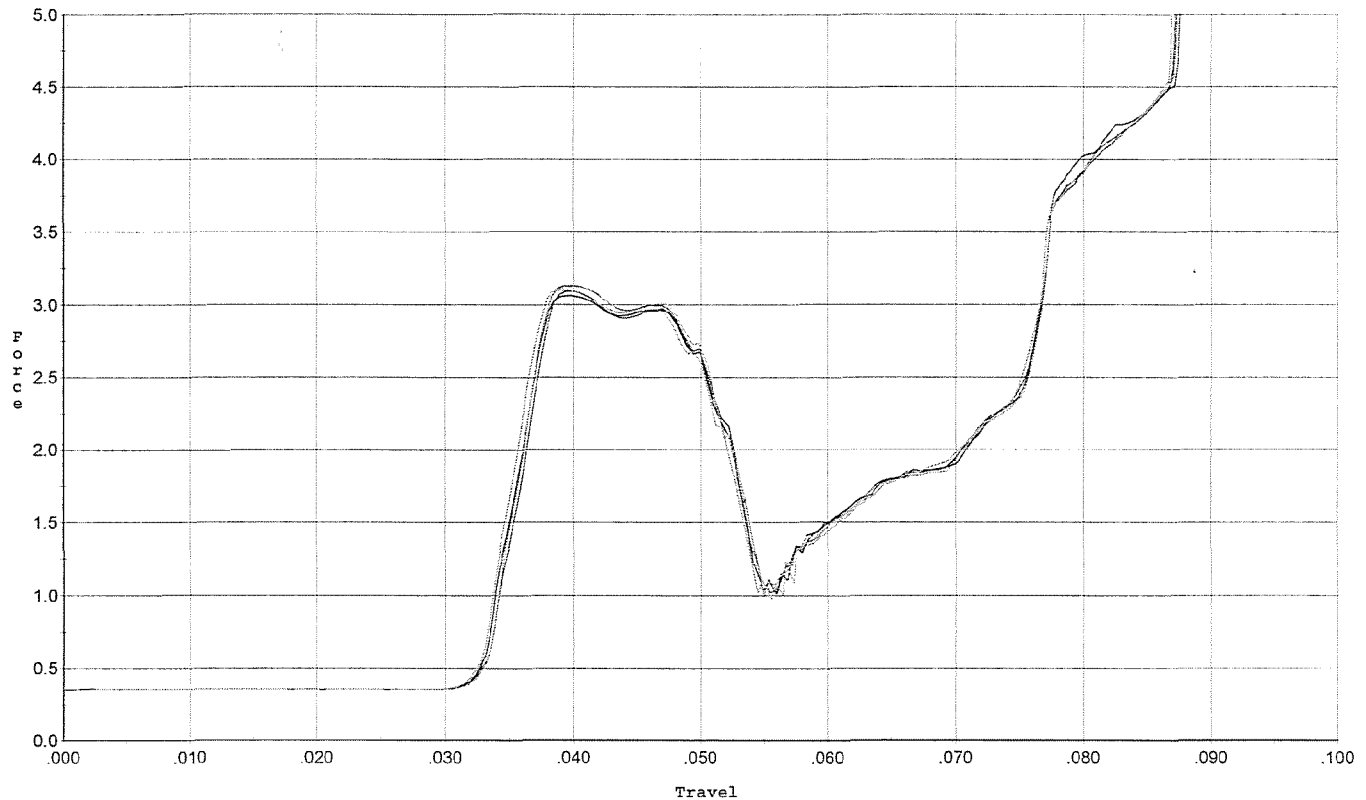
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.052	0.034	0.039	0.049		Set Trigger
2	2.565	0.051	0.034	0.039	0.048		Set Trigger
3	2.554	0.053	0.034	0.039	0.049		Set Trigger
4	2.539	0.052	0.034	0.039	0.048		Set Trigger
5	2.502	0.052	0.034	0.039	0.048		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



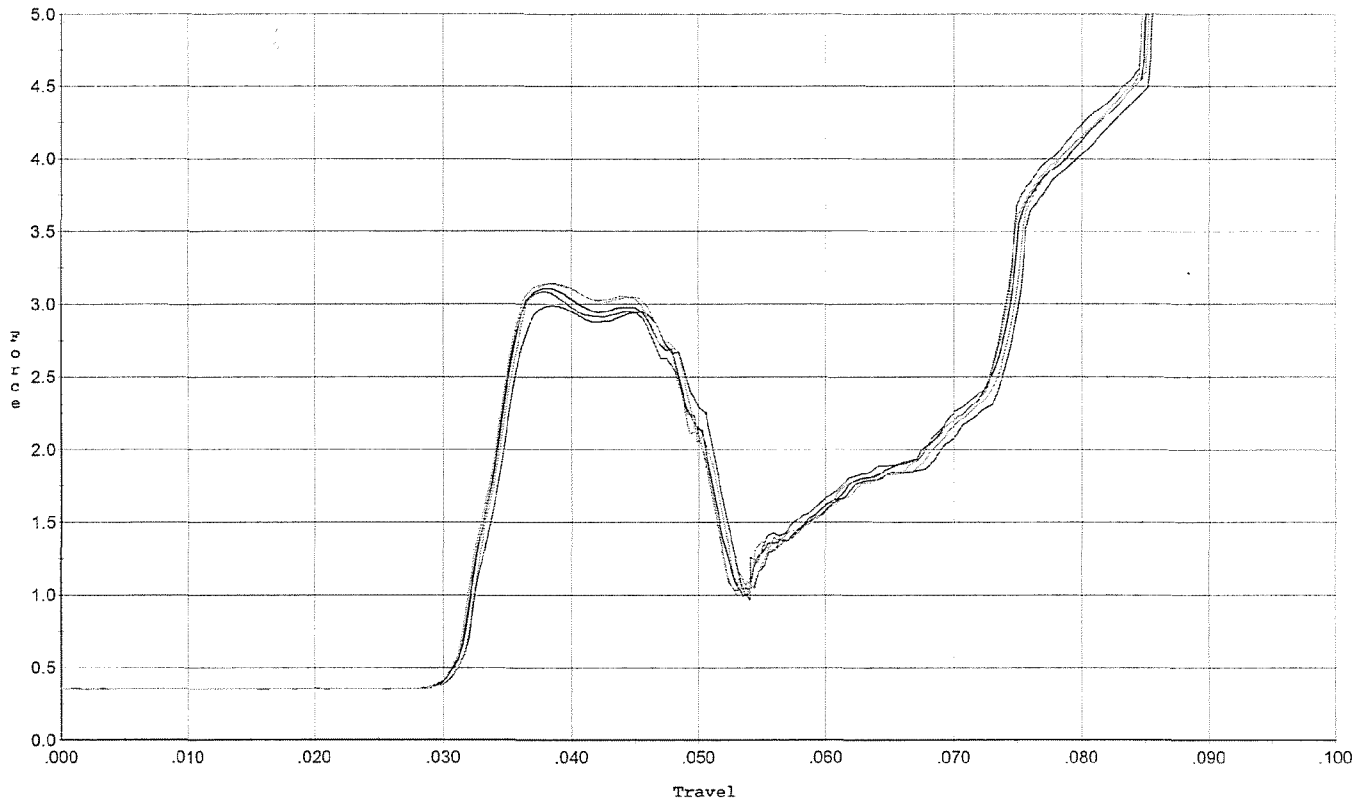
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.053	0.033	0.037	0.063		Set Trigger
2	3.060	0.052	0.033	0.037	0.062		Set Trigger
3	3.132	0.052	0.033	0.037	0.062		Set Trigger
4	3.123	0.053	0.033	0.037	0.064		Set Trigger
5	3.101	0.053	0.033	0.037	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



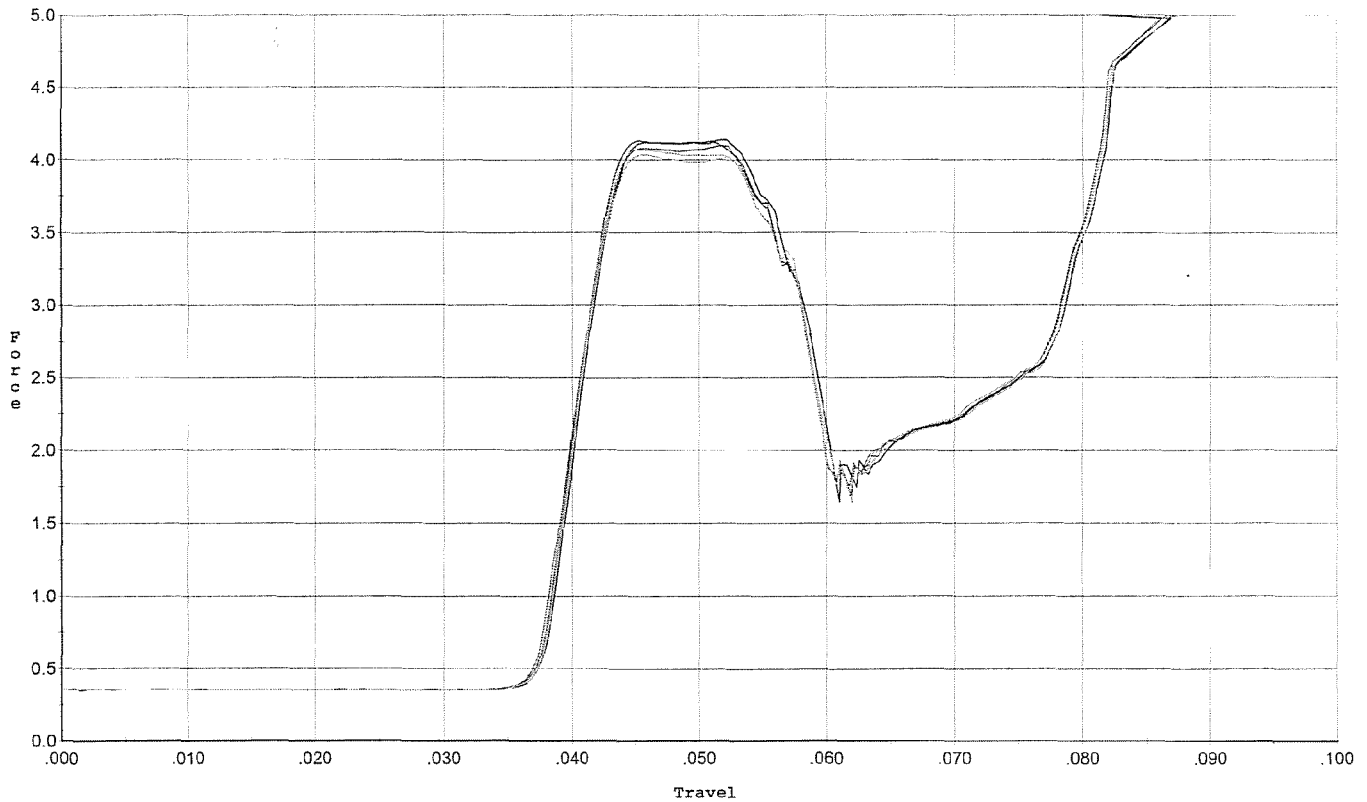
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.991	0.051	0.031	0.037	0.060		Set Trigger
2	3.107	0.050	0.031	0.036	0.060		Set Trigger
3	3.087	0.051	0.031	0.036	0.060		Set Trigger
4	3.145	0.051	0.031	0.036	0.062		Set Trigger
5	3.142	0.051	0.031	0.036	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



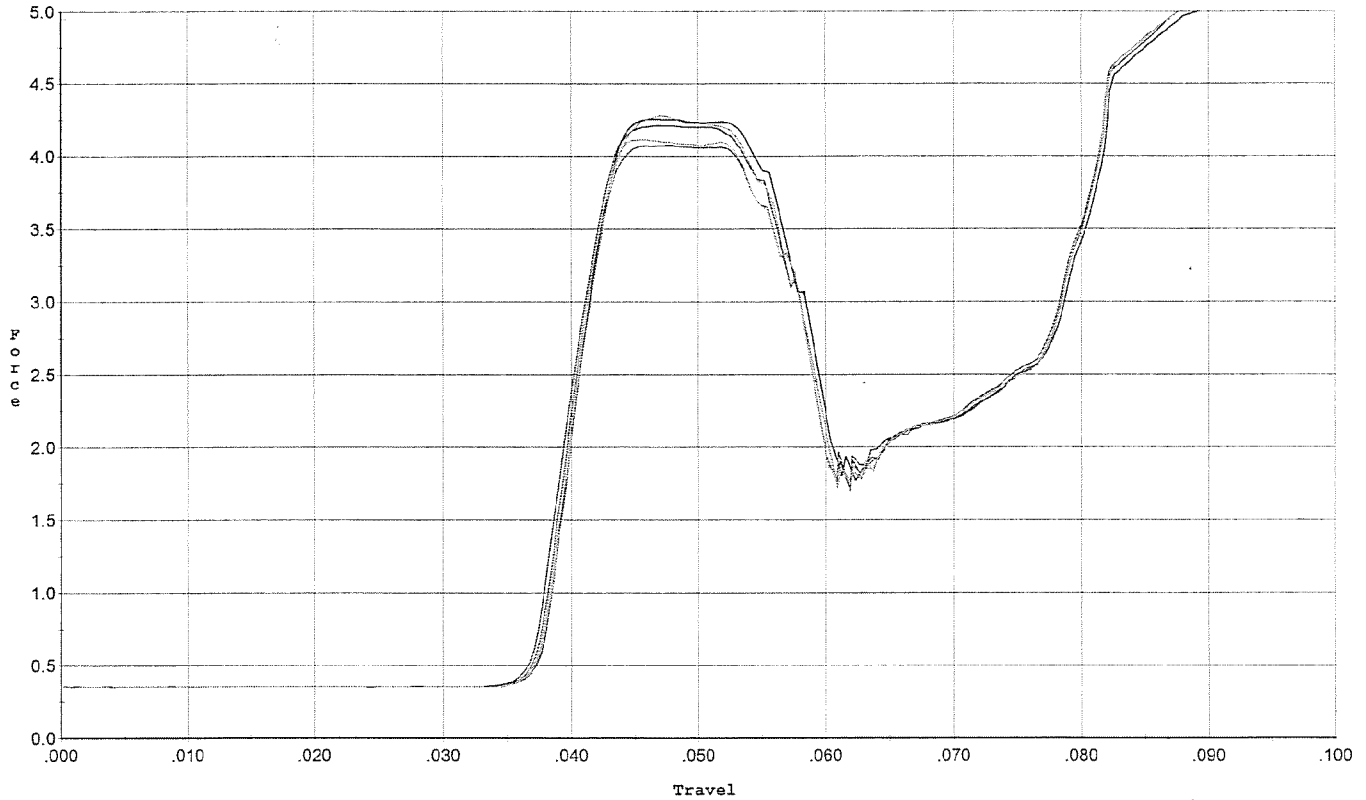
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.058	0.037	0.038	0.085		Set Trigger
2	4.137	0.059	0.038	0.038	0.086		Set Trigger
3	4.098	0.058	0.037	0.038	0.084		Set Trigger
4	4.034	0.057	0.037	0.038	0.083		Set Trigger
5	4.074	0.058	0.037	0.038	0.084		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



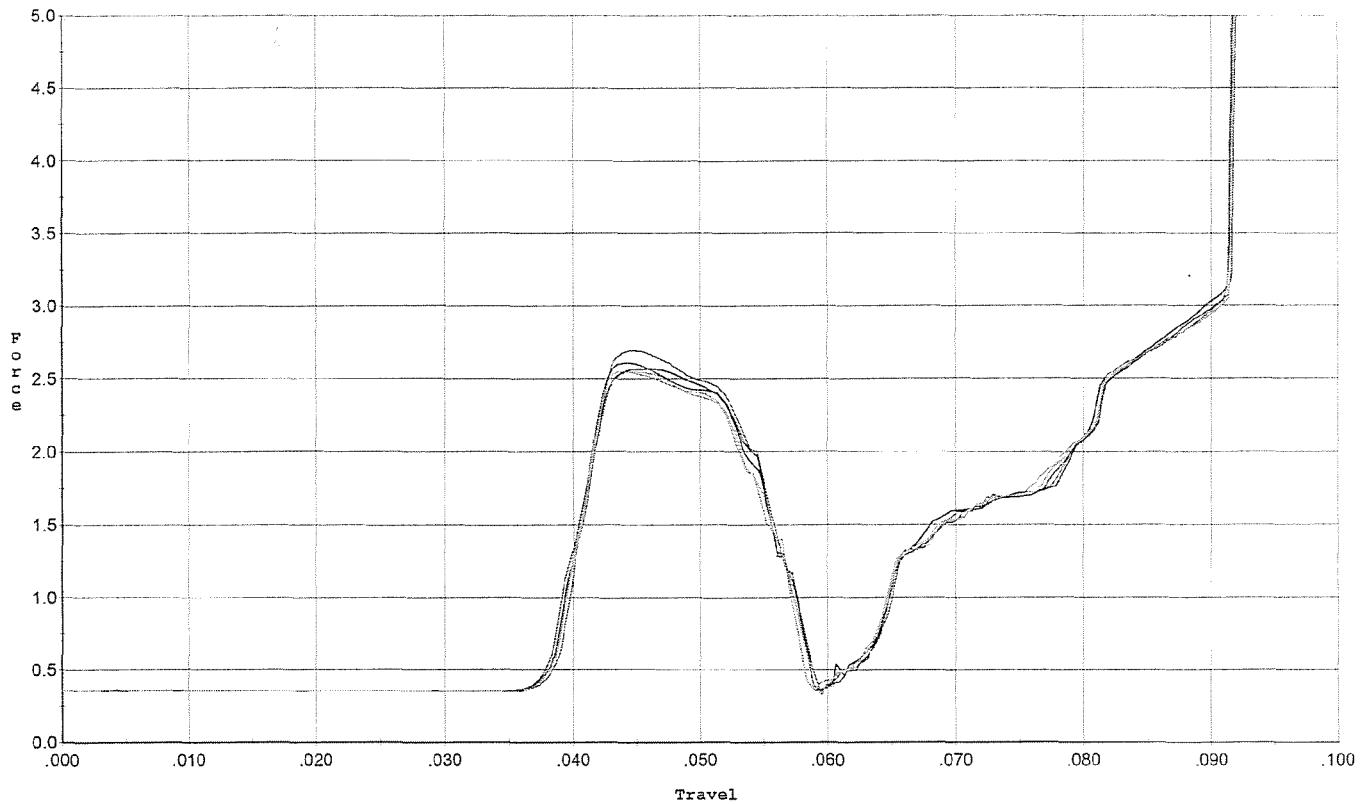
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.059	0.037	0.037	0.090		Set Trigger
2	4.255	0.058	0.037	0.038	0.088		Set Trigger
3	4.077	0.058	0.037	0.037	0.085		Set Trigger
4	4.113	0.058	0.037	0.038	0.085		Set Trigger
5	4.279	0.059	0.037	0.038	0.089		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



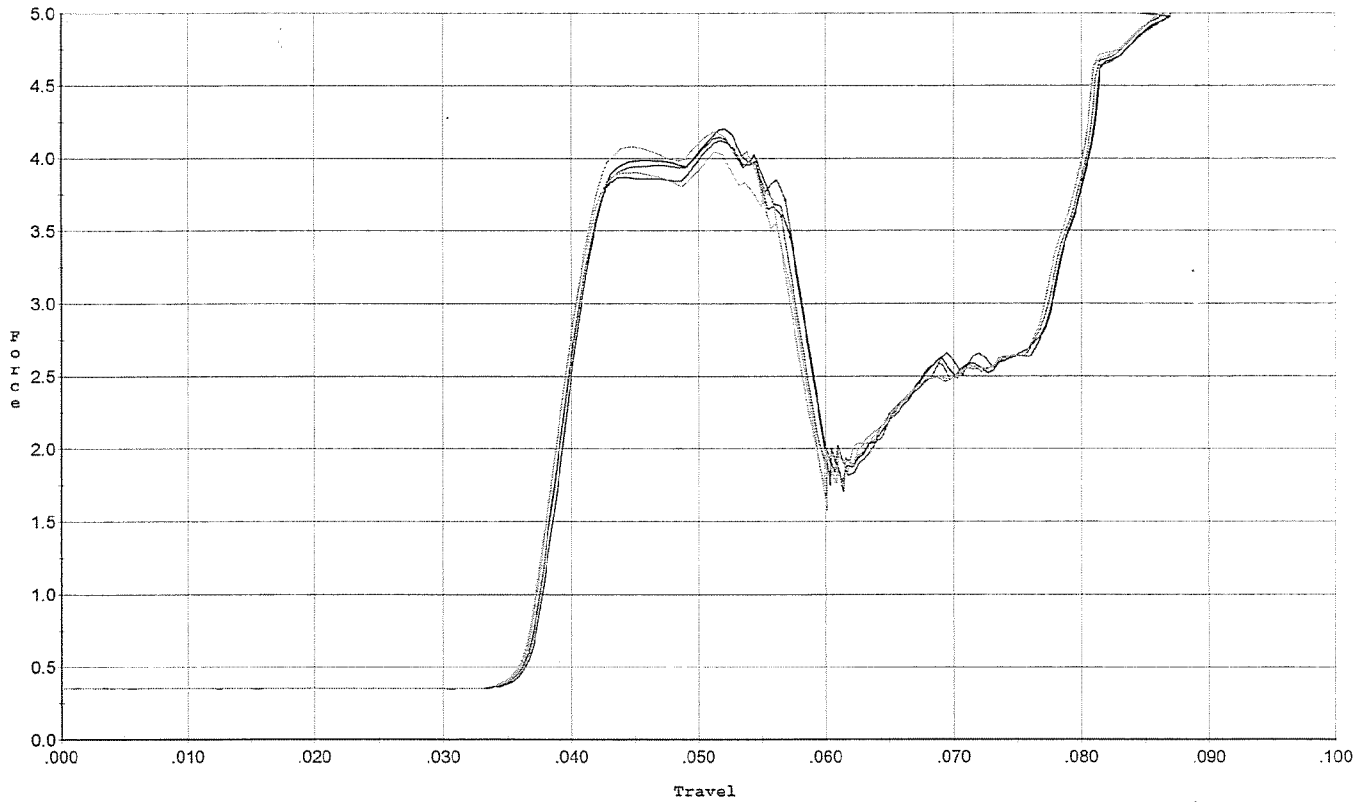
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.057	0.038	0.040	0.053		Set Trigger
2	2.566	0.055	0.038	0.041	0.050		Set Trigger
3	2.693	0.057	0.039	0.040	0.053		Set Trigger
4	2.549	0.056	0.038	0.041	0.051		Set Trigger
5	2.548	0.057	0.039	0.041	0.051		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.057	0.036	0.037	0.086		Set Trigger
2	4.205	0.057	0.037	0.037	0.086		Set Trigger
3	4.145	0.057	0.036	0.037	0.084		Set Trigger
4	4.044	0.056	0.036	0.037	0.082		Set Trigger
5	4.180	0.057	0.036	0.037	0.087		Set Trigger

Avg 4.13