

56784628

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

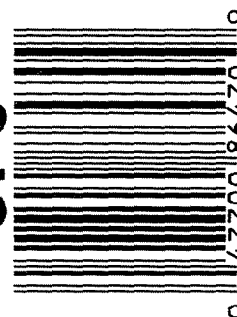
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784628

UPC



GUN SERIAL #

G 6784628

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	SP
475	DRILL AND TAP SIGHT HOLES	2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR: BH	9-2-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	IG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

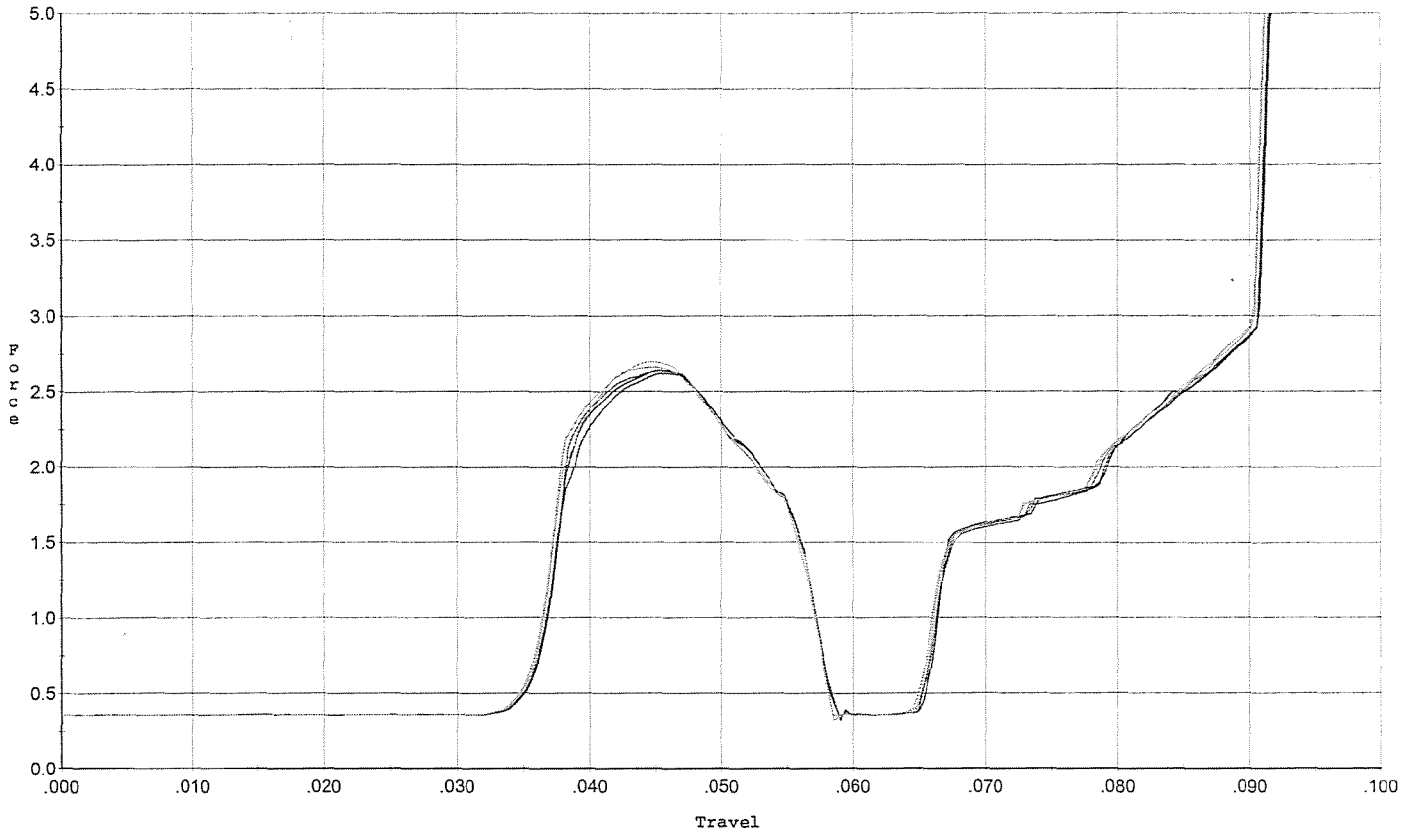
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0068473 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.5</u> <u>3.5</u>	10-30-08	LD JP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-08	LD JP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	LD JP
	J) ASSEMBLE STOCK		10-2-08	RSW
	K) ASSEMBLE SWIVEL STUDS		10-31-08	R. JP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	RSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	IL
670	FINAL INSPECTION A) HEADSPACE		10-31-08	LD JP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.40</u> <u>2.40</u> <u>2.39</u> <u>2.37</u>	10/10/08	FM
	C) FUNCTION		10-31-08	LD JP
690	PACK		10/27/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini +/- .50 lbs.



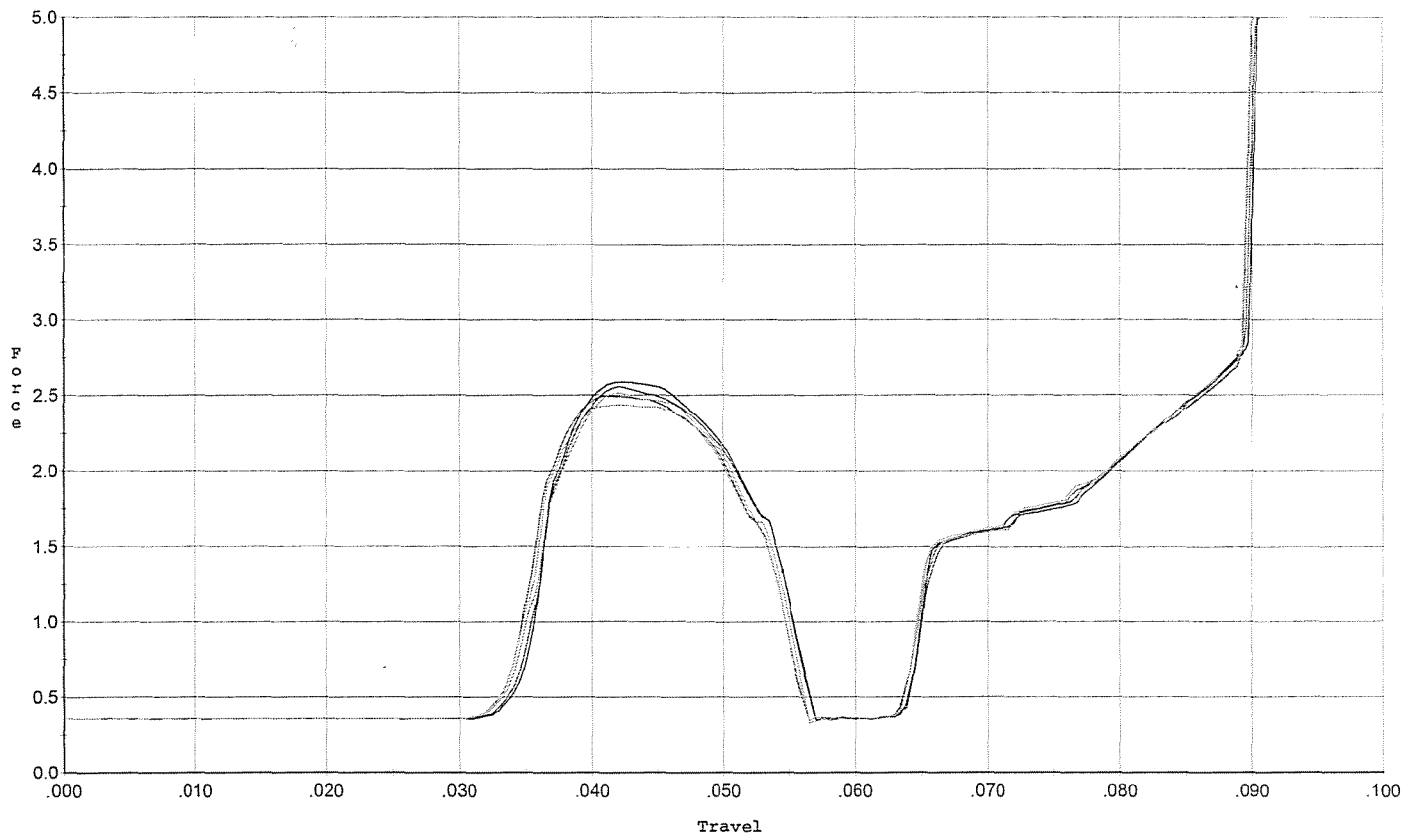
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.056	0.036	0.040	0.057		Set Trigger
2	2.642	0.056	0.036	0.040	0.057		Set Trigger
3	2.642	0.056	0.036	0.039	0.057		Set Trigger
4	2.699	0.057	0.036	0.039	0.058		Set Trigger
5	2.662	0.056	0.035	0.039	0.058		Set Trigger

AVG 2.45^{RP}
2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



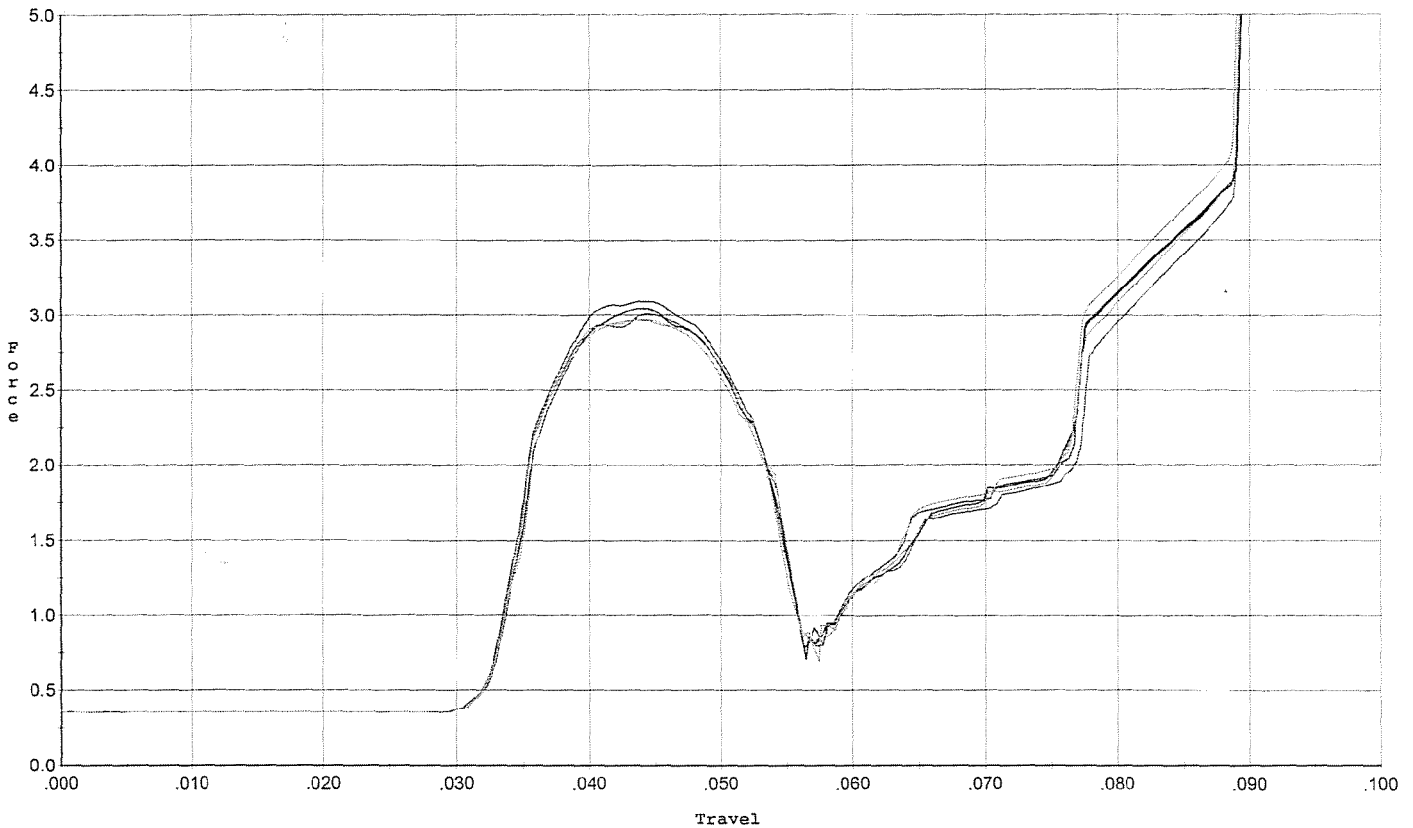
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.054	0.034	0.040	0.054		Set Trigger
2	2.586	0.054	0.035	0.040	0.055		Set Trigger
3	2.493	0.054	0.034	0.040	0.054		Set Trigger
4	2.435	0.054	0.034	0.040	0.053		Set Trigger
5	2.516	0.055	0.034	0.040	0.054		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



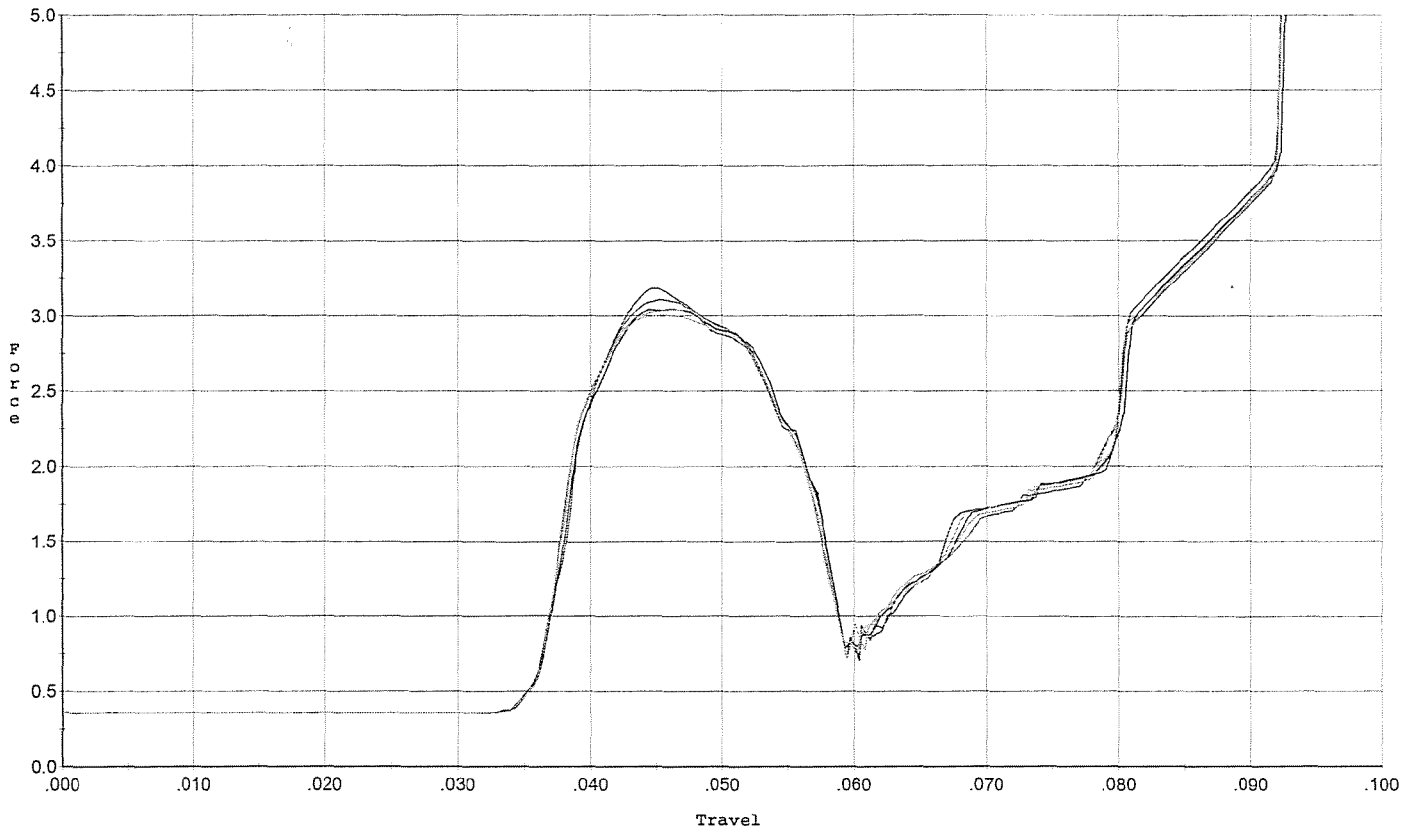
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.055	0.032	0.038	0.067		Set Trigger
2	3.047	0.054	0.033	0.038	0.065		Set Trigger
3	3.009	0.054	0.032	0.038	0.065		Set Trigger
4	2.974	0.054	0.033	0.038	0.065		Set Trigger
5	2.967	0.054	0.032	0.038	0.064		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



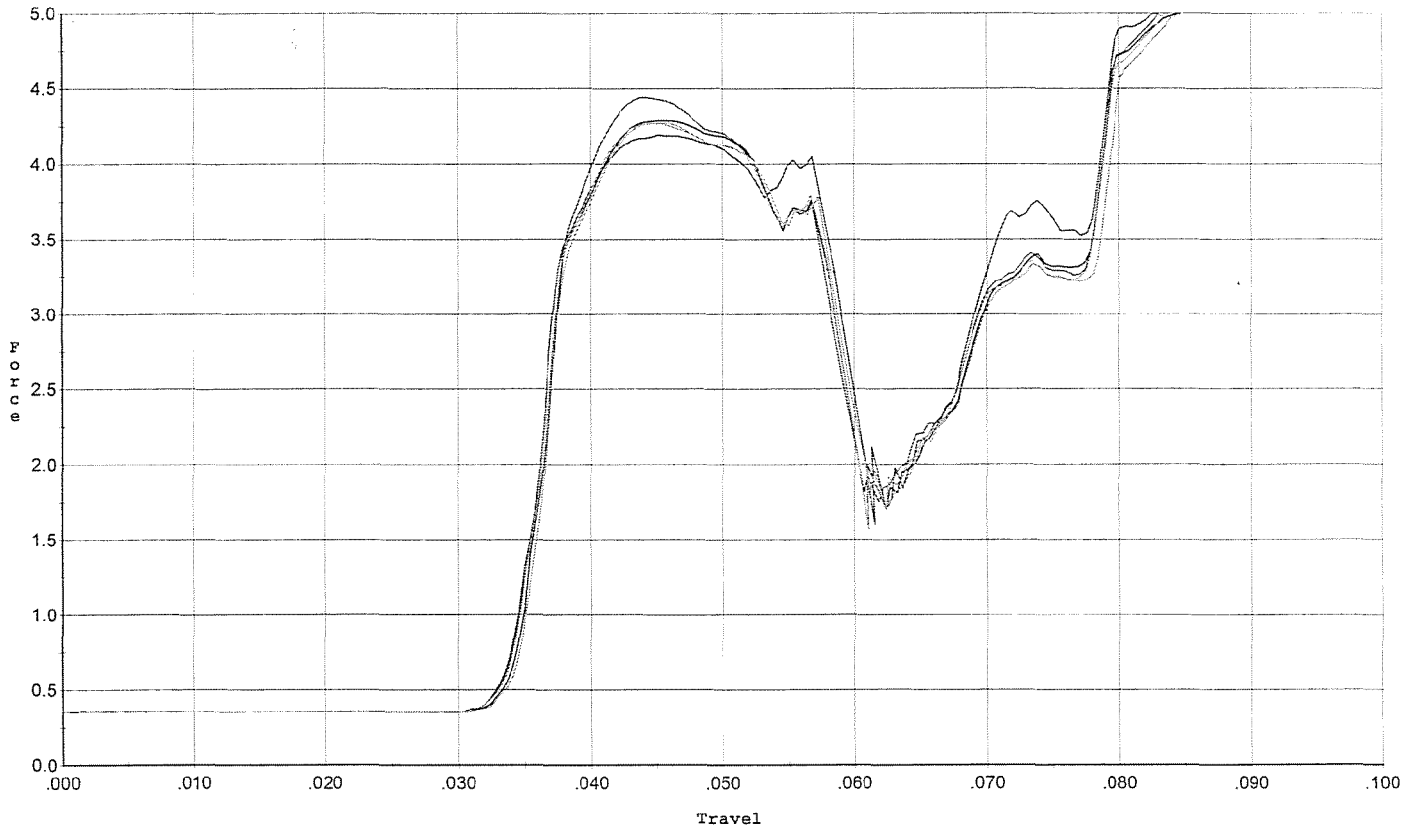
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.057	0.036	0.039	0.067		Set Trigger
2	3.042	0.057	0.036	0.039	0.066		Set Trigger
3	3.107	0.058	0.036	0.039	0.067		Set Trigger
4	3.007	0.057	0.036	0.039	0.065		Set Trigger
5	3.042	0.058	0.036	0.039	0.067		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



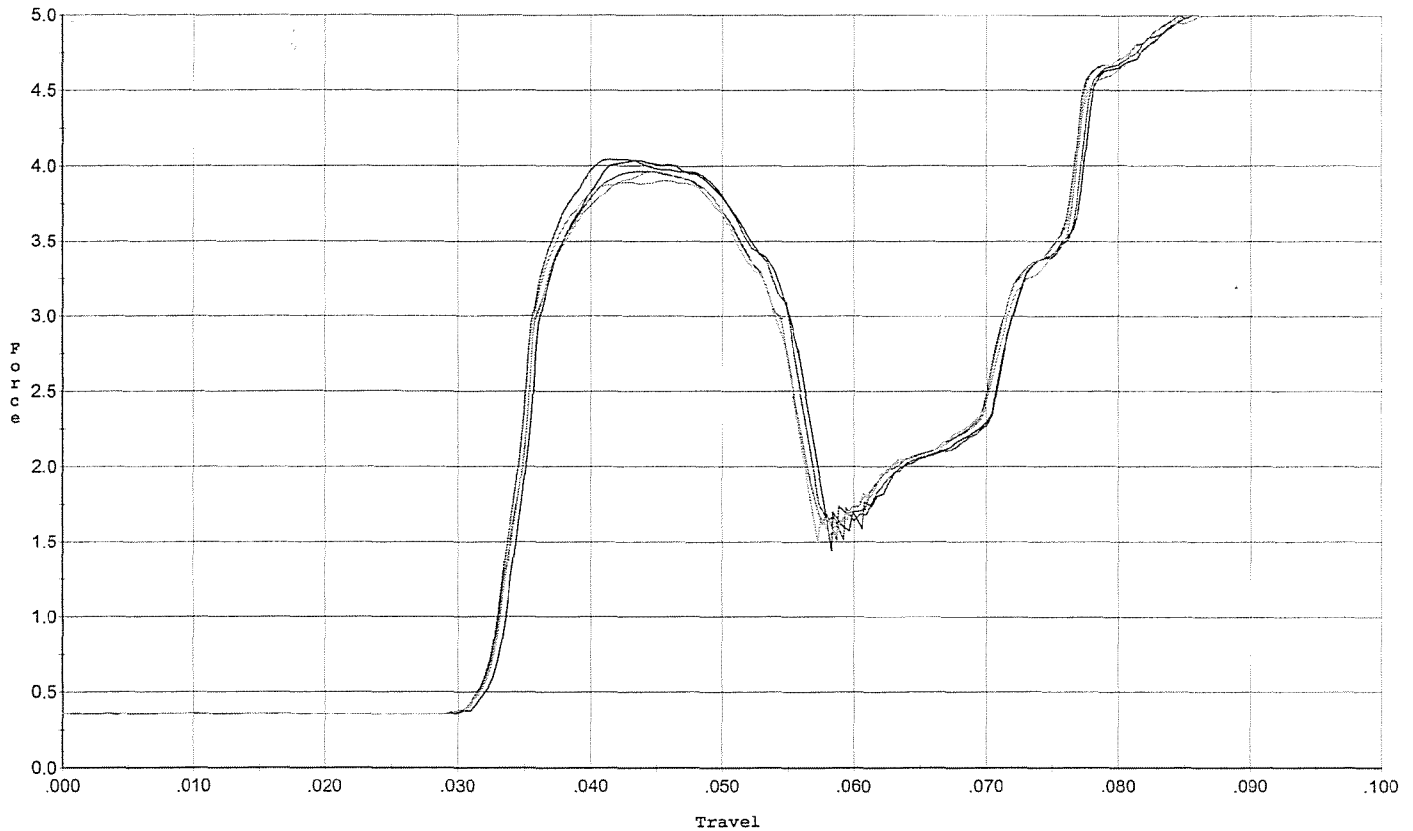
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.059	0.033	0.035	0.103		Set Trigger
2	4.288	0.058	0.034	0.035	0.100		Set Trigger
3	4.443	0.057	0.033	0.036	0.099		Set Trigger
4	4.267	0.058	0.034	0.035	0.100		Set Trigger
5	4.272	0.057	0.034	0.036	0.098		Set Trigger

Avg 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



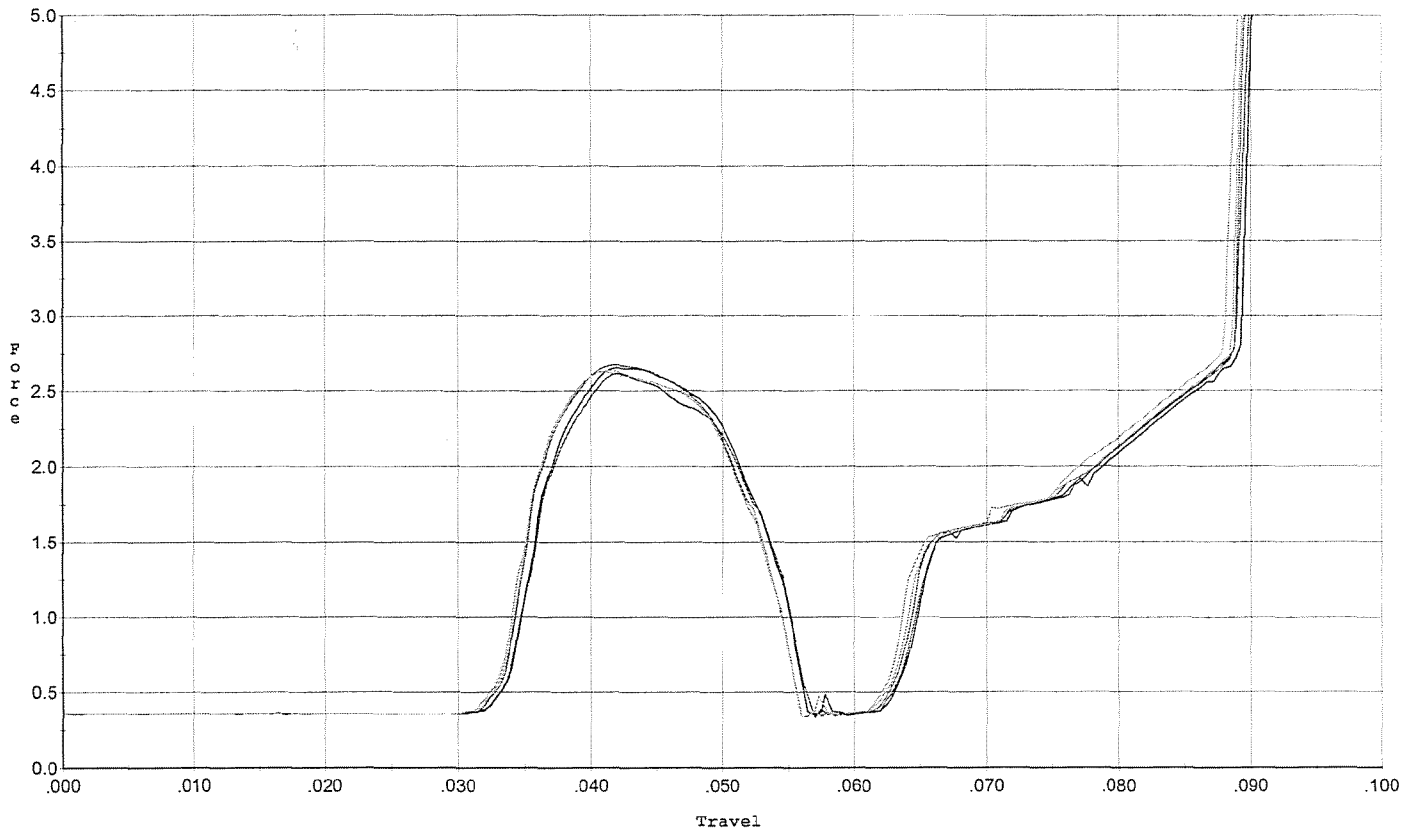
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.055	0.032	0.035	0.090		Set Trigger
2	4.036	0.056	0.033	0.036	0.090		Set Trigger
3	3.965	0.054	0.032	0.036	0.086		Set Trigger
4	3.903	0.054	0.031	0.036	0.086		Set Trigger
5	3.964	0.055	0.032	0.036	0.086		Set Trigger

AVG 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



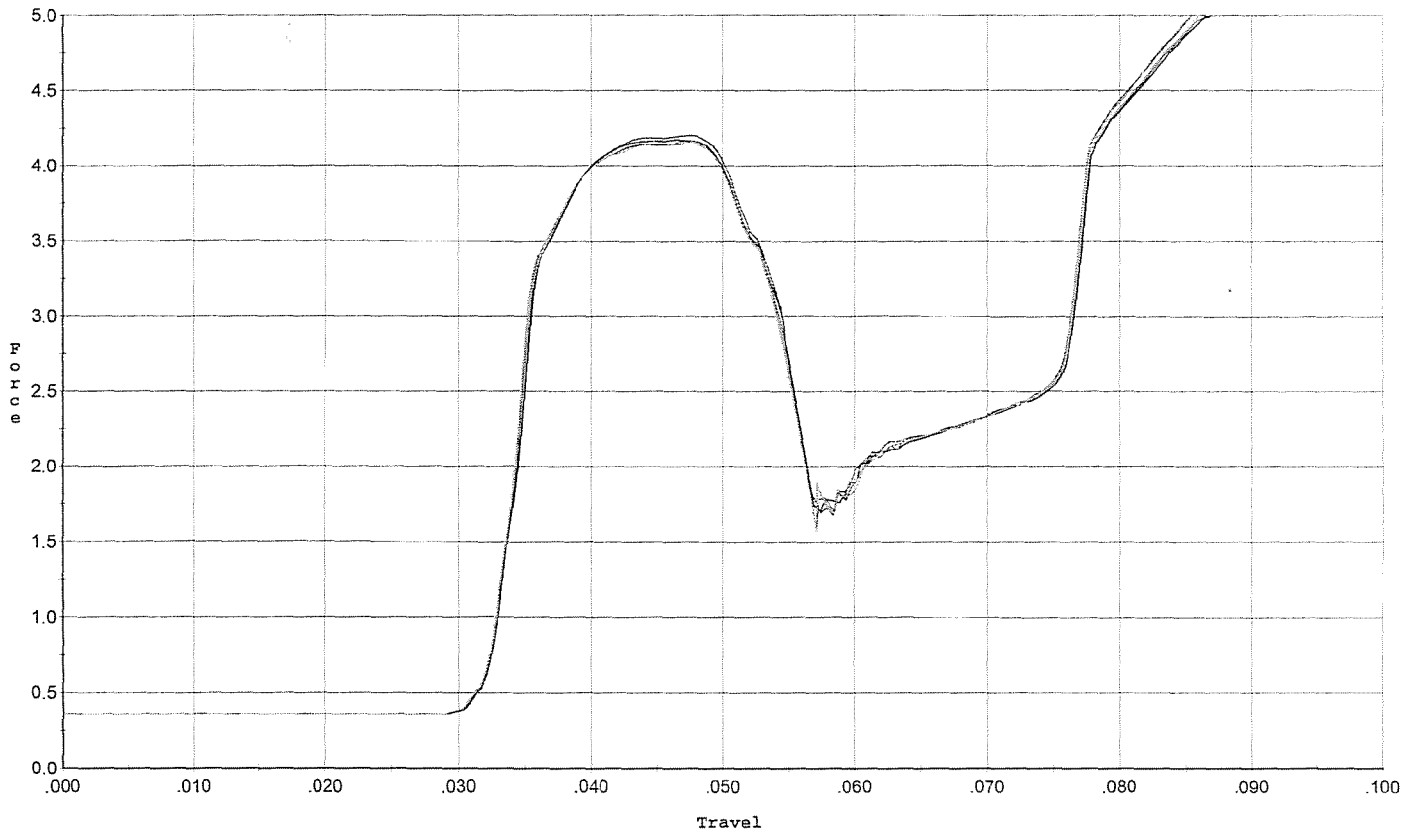
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.055	0.034	0.040	0.056		Set Trigger
2	2.656	0.055	0.034	0.040	0.057		Set Trigger
3	2.674	0.054	0.032	0.040	0.057		Set Trigger
4	2.628	0.054	0.033	0.039	0.057		Set Trigger
5	2.636	0.054	0.033	0.039	0.057		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.054	0.031	0.035	0.091		Set Trigger
2	4.170	0.054	0.032	0.035	0.090		Set Trigger
3	4.169	0.055	0.031	0.035	0.091		Set Trigger
4	4.159	0.055	0.032	0.035	0.091		Set Trigger
5	4.172	0.055	0.032	0.035	0.092		Set Trigger

Aug 4.17