

66784629

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

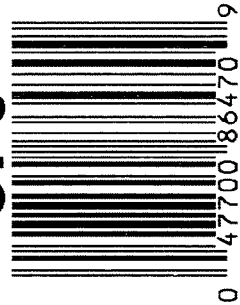
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784629

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4629

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	RJZ
475	DRILL AND TAP SIGHT HOLES	DATE 9-8-2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-9-08	BHT
490	MAGNAFLUX BOLT		9/16/08	MR
500	ROLLMARK CALIBER		9/19/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

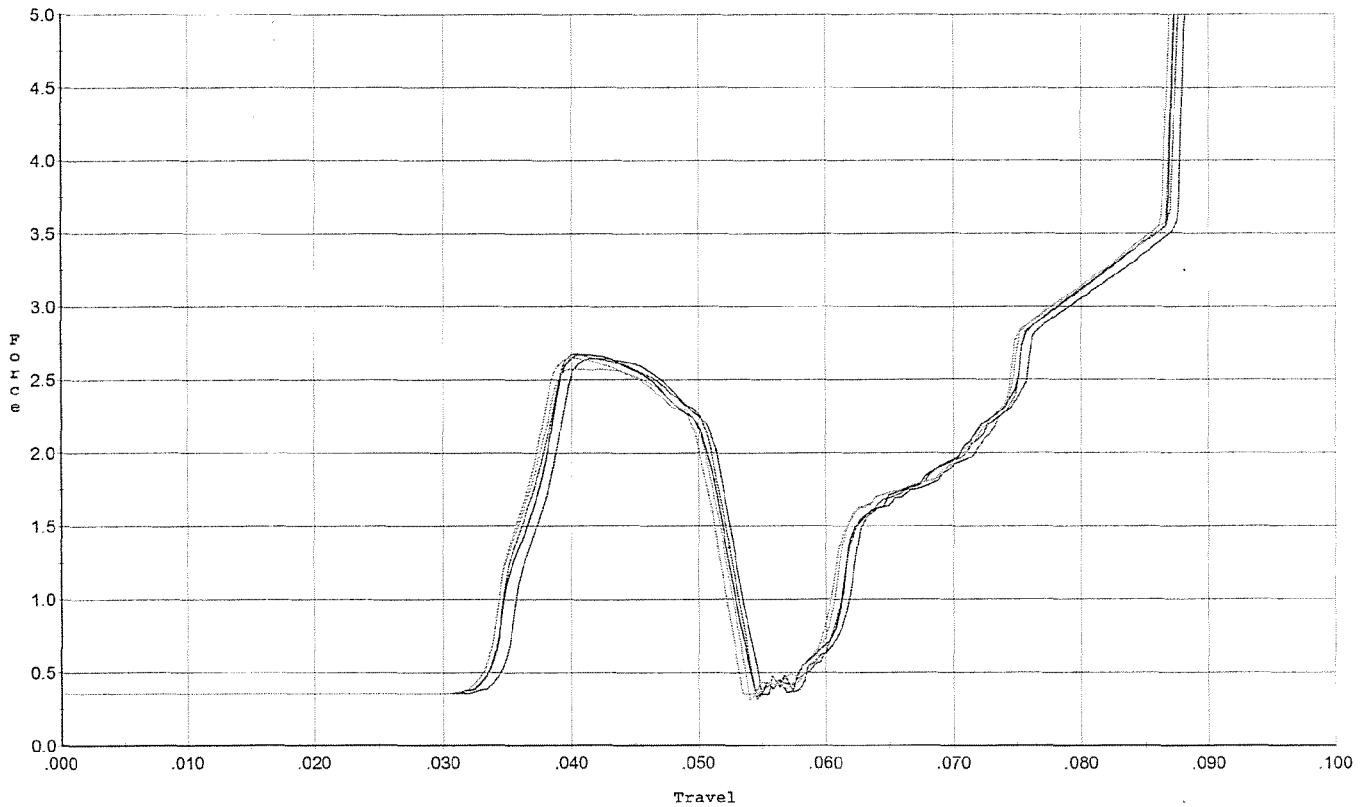
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	JS
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-18	JS
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-29-08	TC
	J) ASSEMBLE STOCK		9-26-08	BSW
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	JS
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.19</u> <u>2.18</u> <u>2.14</u> <u>2.17</u>	9-29-08	TC
	C) FUNCTION		9-29-08	TC
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



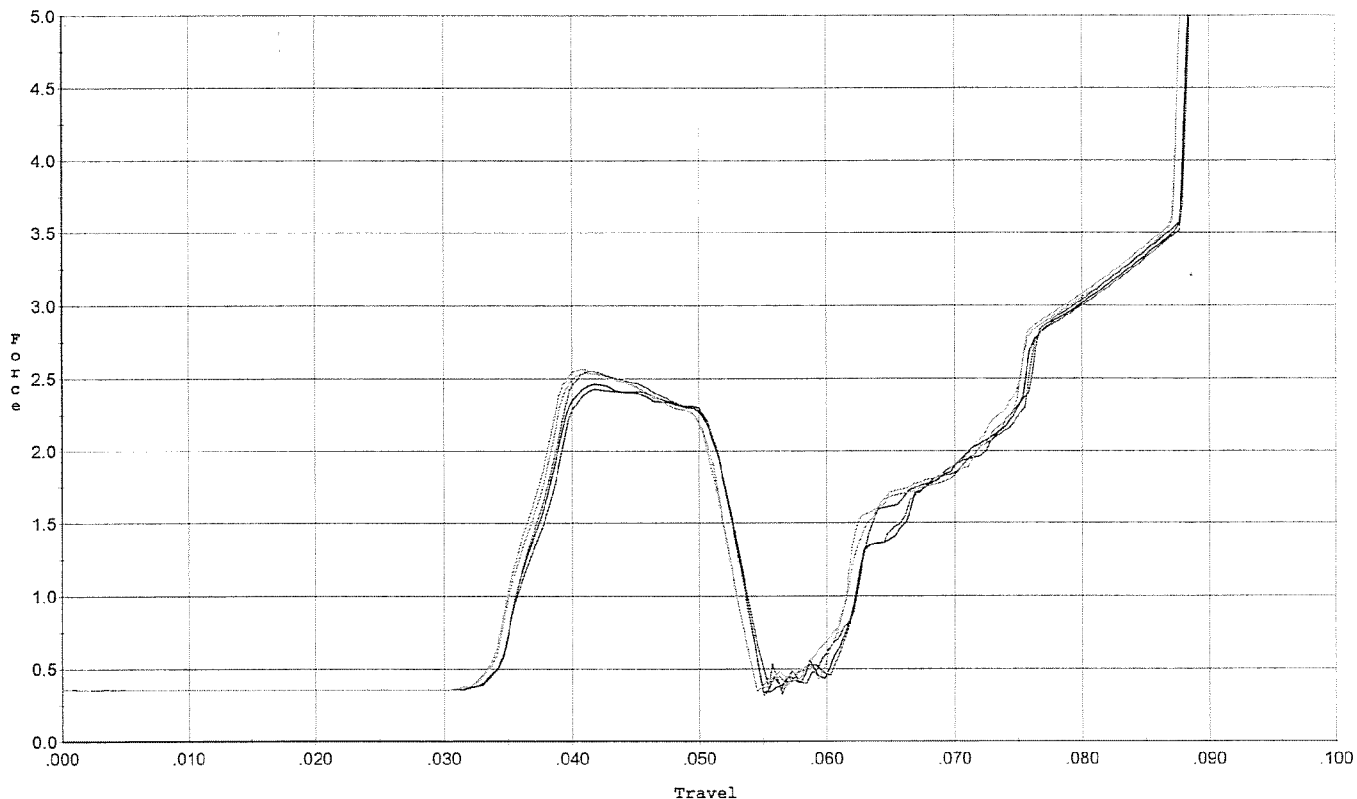
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.051	0.035	0.040	0.050		Set Trigger
2	2.669	0.051	0.034	0.039	0.050		Set Trigger
3	2.676	0.052	0.034	0.039	0.053		Set Trigger
4	2.577	0.052	0.033	0.039	0.051		Set Trigger
5	2.647	0.051	0.033	0.039	0.051		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



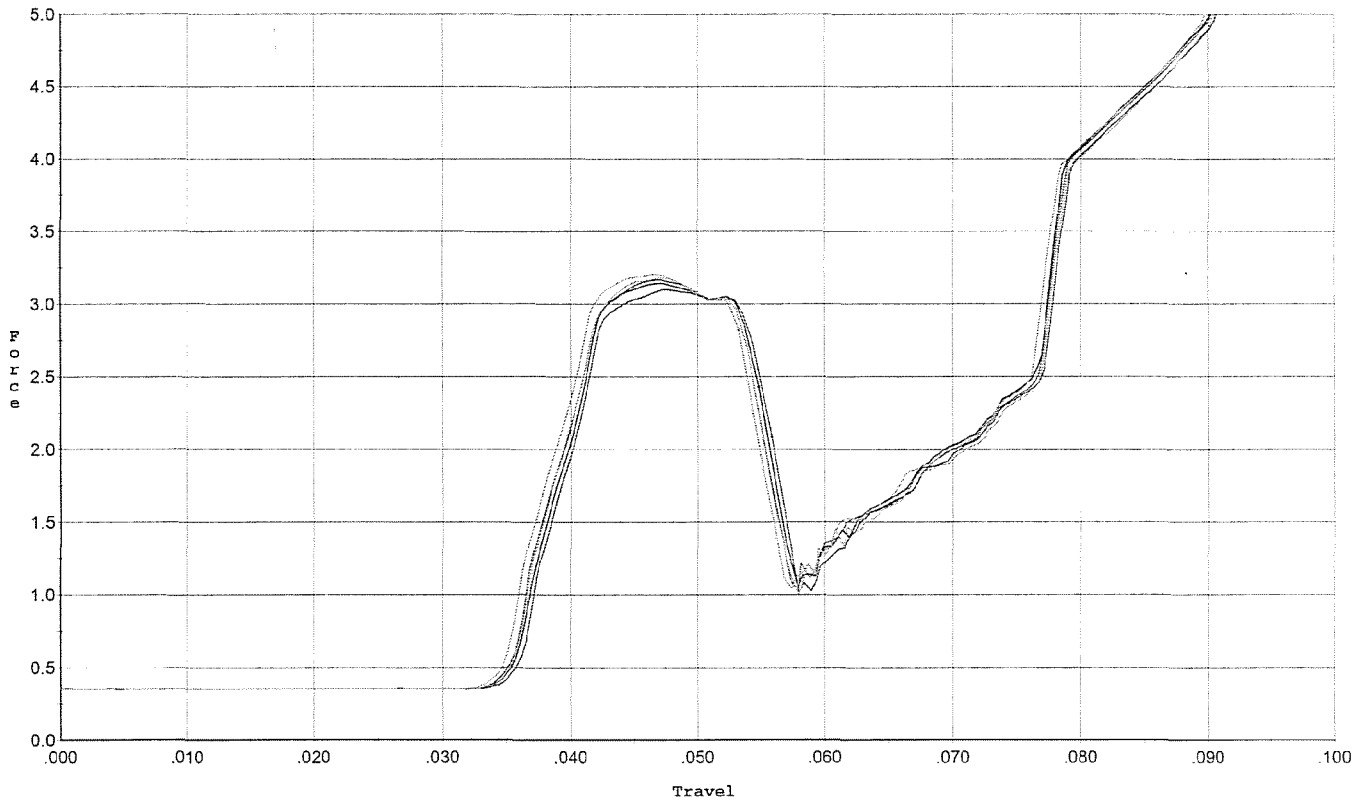
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.053	0.035	0.040	0.049		Set Trigger
2	2.463	0.053	0.035	0.040	0.050		Set Trigger
3	2.550	0.053	0.035	0.040	0.051		Set Trigger
4	2.536	0.051	0.034	0.040	0.049		Set Trigger
5	2.564	0.051	0.034	0.040	0.050		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



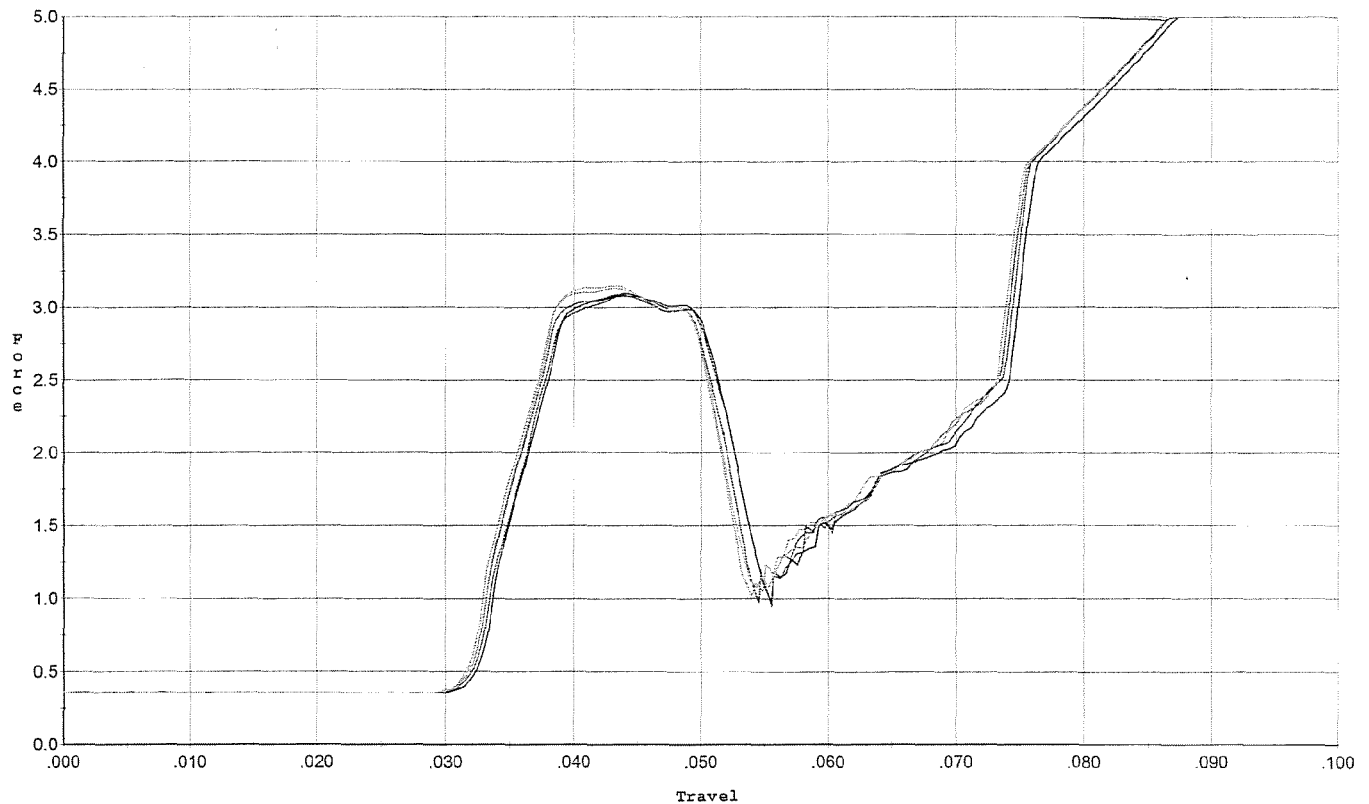
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.056	0.036	0.039	0.064		Set Trigger
2	3.143	0.055	0.036	0.039	0.063		Set Trigger
3	3.164	0.054	0.035	0.039	0.062		Set Trigger
4	3.181	0.054	0.036	0.039	0.062		Set Trigger
5	3.207	0.053	0.035	0.039	0.062		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



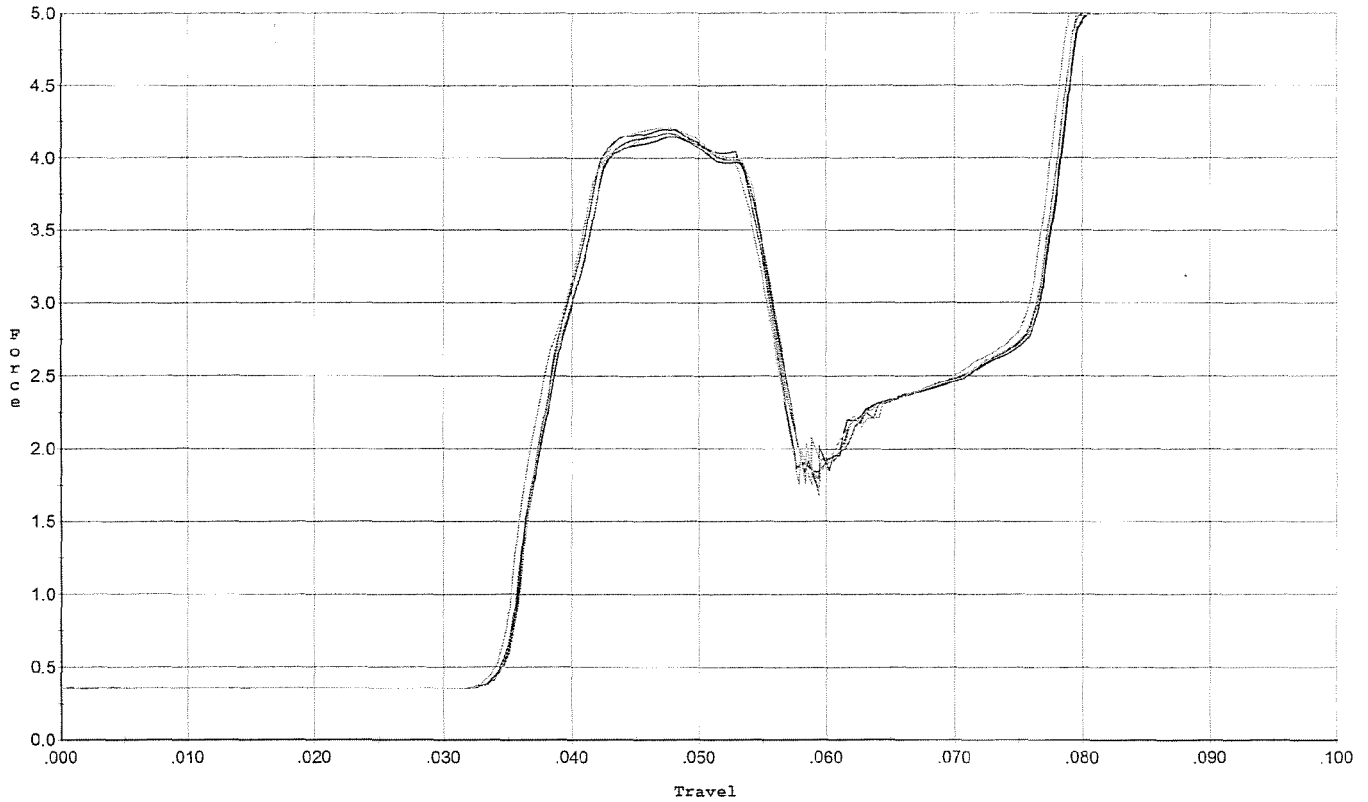
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.052	0.032	0.038	0.062		Set Trigger
2	3.095	0.052	0.033	0.038	0.062		Set Trigger
3	3.090	0.052	0.032	0.038	0.062		Set Trigger
4	3.149	0.051	0.032	0.038	0.061		Set Trigger
5	3.134	0.051	0.032	0.038	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



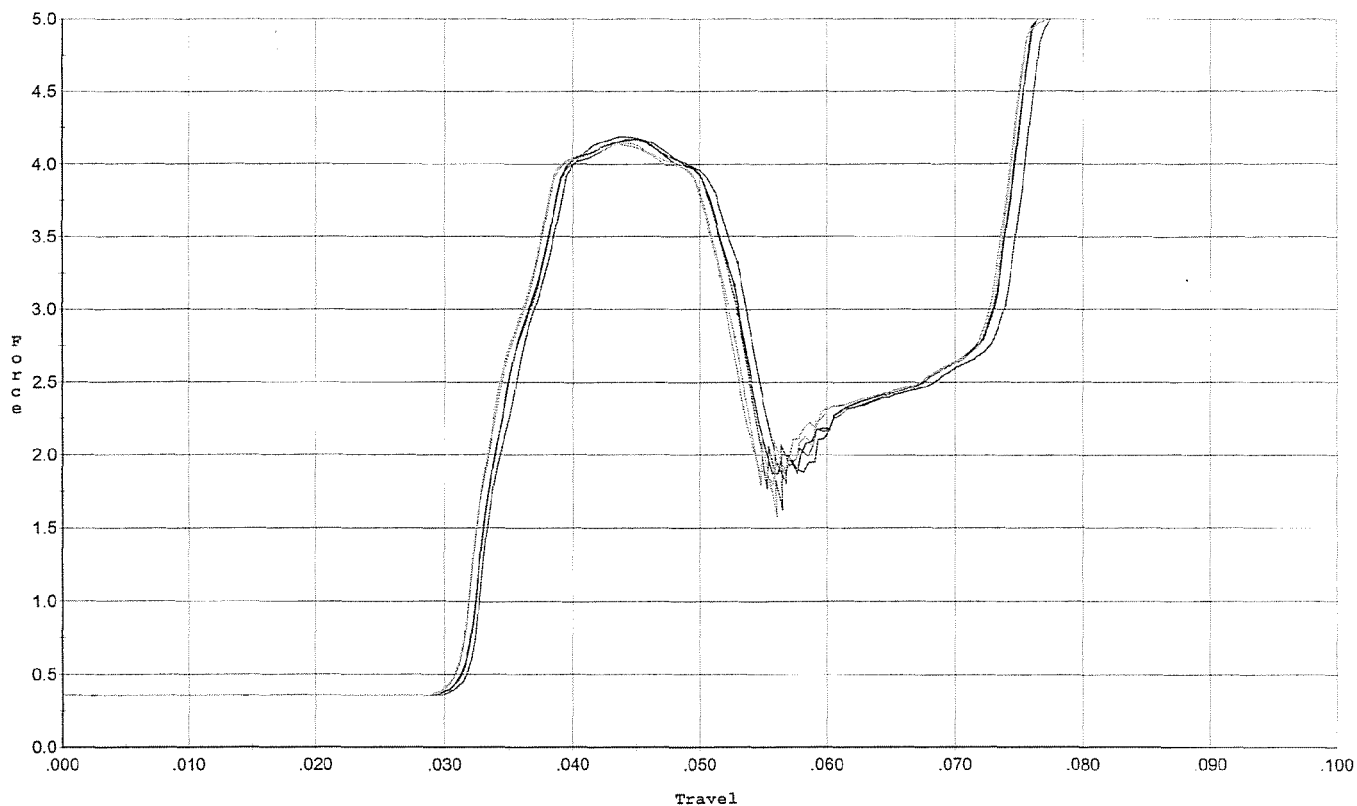
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.055	0.035	0.037	0.084		Set Trigger
2	4.148	0.054	0.035	0.037	0.082		Set Trigger
3	4.172	0.054	0.035	0.037	0.082		Set Trigger
4	4.209	0.056	0.035	0.037	0.086		Set Trigger
5	4.172	0.056	0.034	0.037	0.085		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



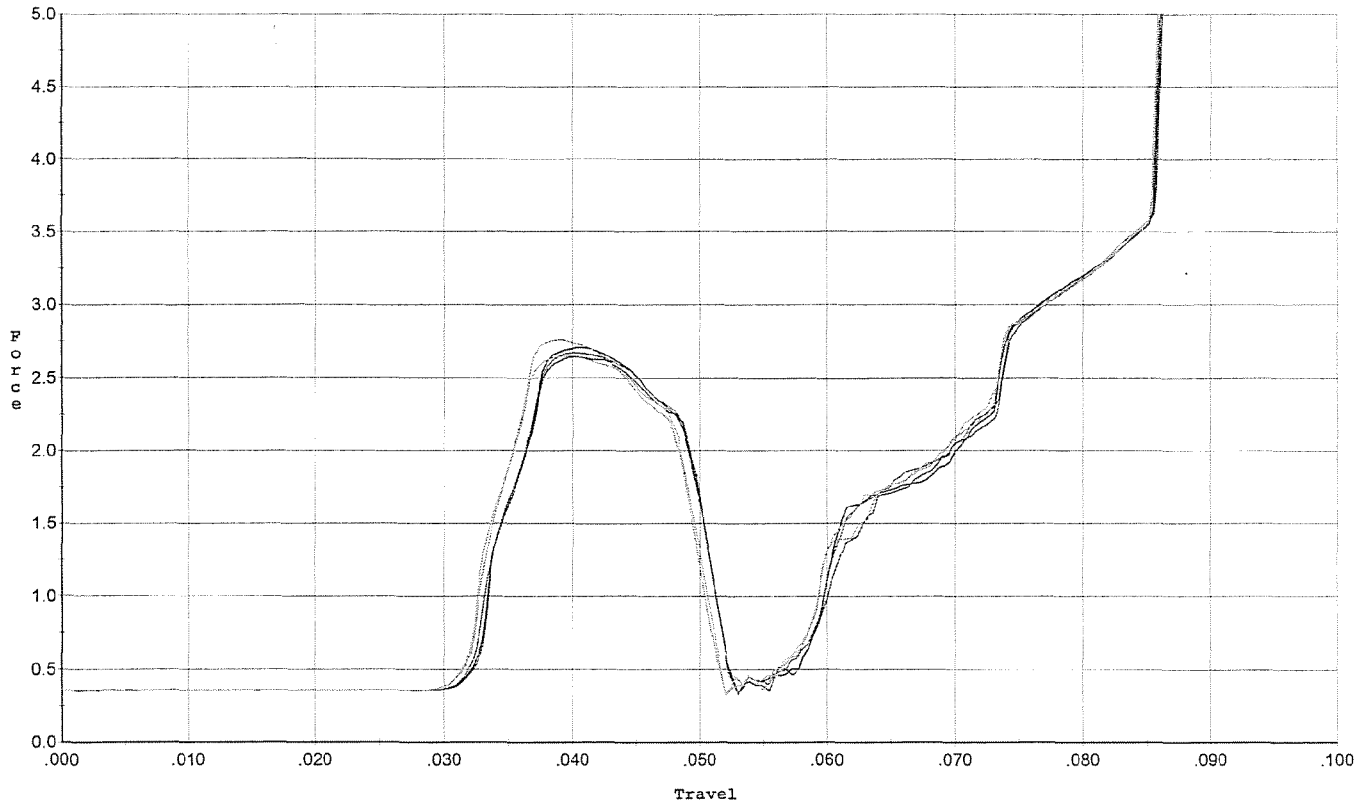
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.053	0.032	0.036	0.085		Set Trigger
2	4.169	0.053	0.031	0.035	0.085		Set Trigger
3	4.166	0.053	0.032	0.035	0.085		Set Trigger
4	4.144	0.053	0.031	0.035	0.085		Set Trigger
5	4.135	0.052	0.031	0.035	0.083		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

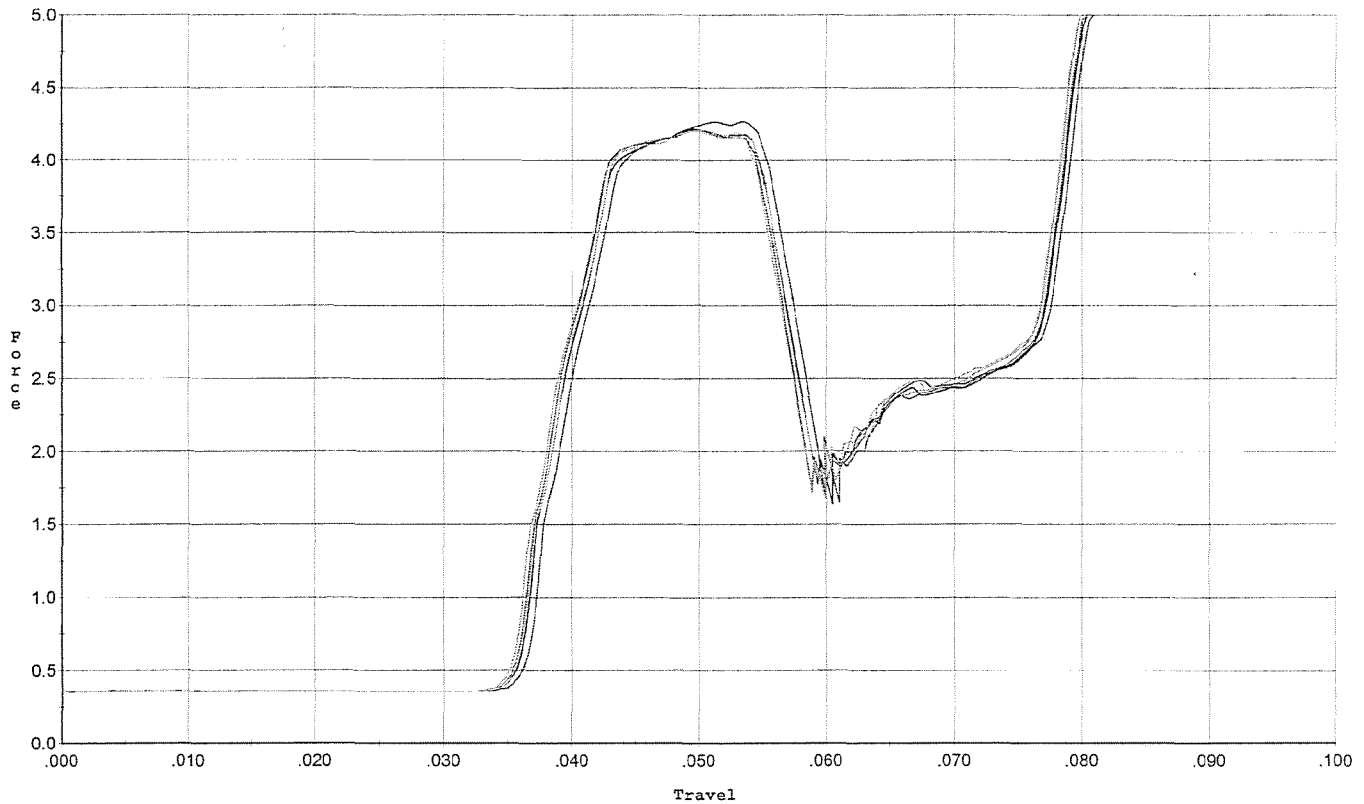


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.050	0.032	0.039	0.050		Set Trigger
2	2.707	0.050	0.033	0.039	0.051		Set Trigger
3	2.672	0.050	0.033	0.039	0.050		Set Trigger
4	2.650	0.050	0.032	0.039	0.051		Set Trigger
5	2.761	0.049	0.032	0.040	0.050		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 9/22/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.057	0.036	0.037	0.087		Set Trigger
2	4.209	0.055	0.036	0.037	0.083		Set Trigger
3	4.218	0.056	0.035	0.037	0.085		Set Trigger
4	4.206	0.055	0.035	0.037	0.084		Set Trigger
5	4.200	0.056	0.035	0.037	0.086		Set Trigger

Avg 4.22