

G6784636

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

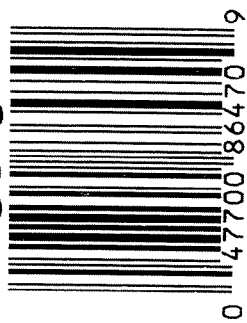


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784636

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784636

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	BN
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-22-08	BN
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

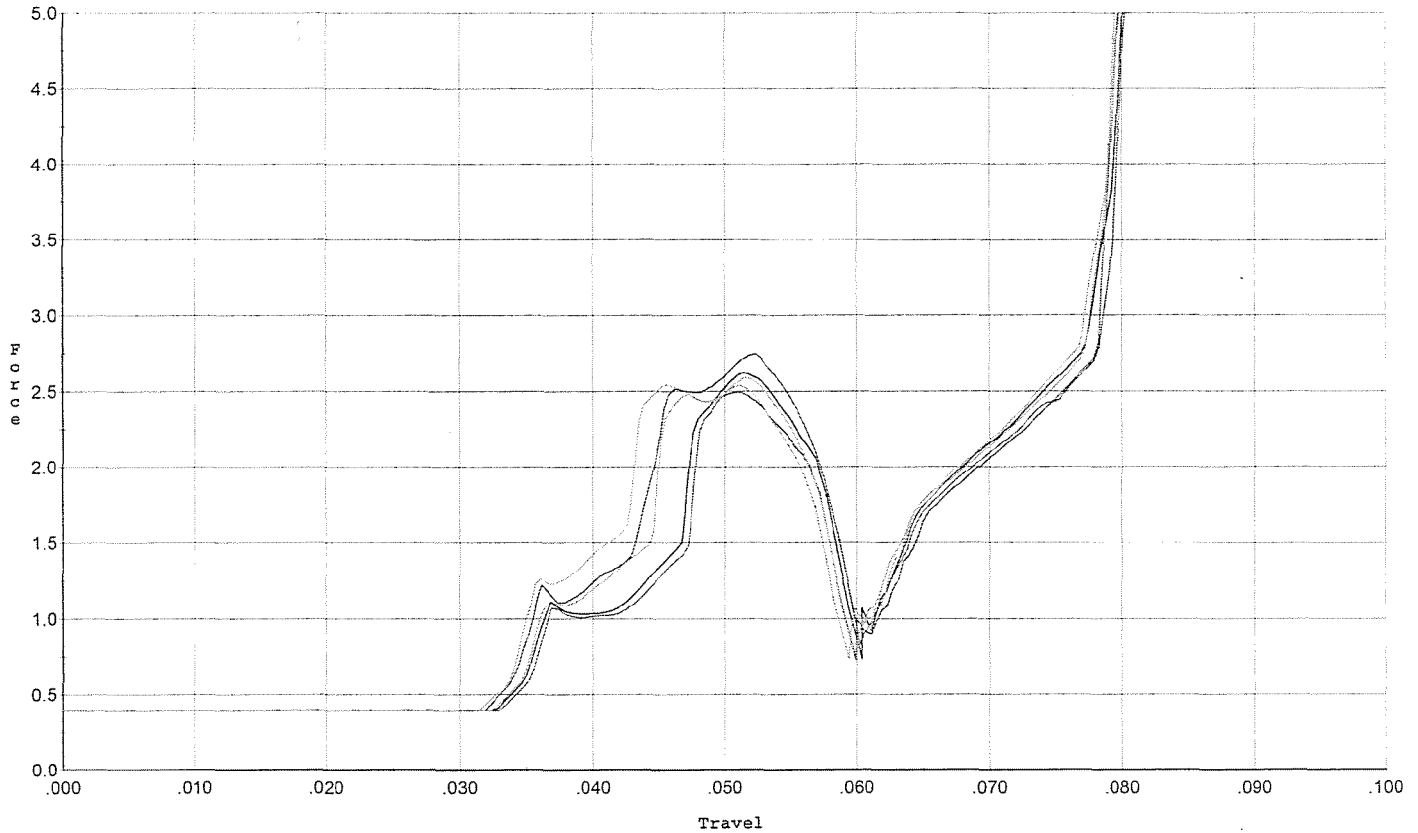
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-15-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	12-15-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-15-08	LJ
	J) ASSEMBLE STOCK		10-16-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-15-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.65</u> <u>2.66</u> <u>2.66</u> <u>2.64</u>	12-15-08	LJ
	C) FUNCTION		12-15-08	LJ
690	PACK		1/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



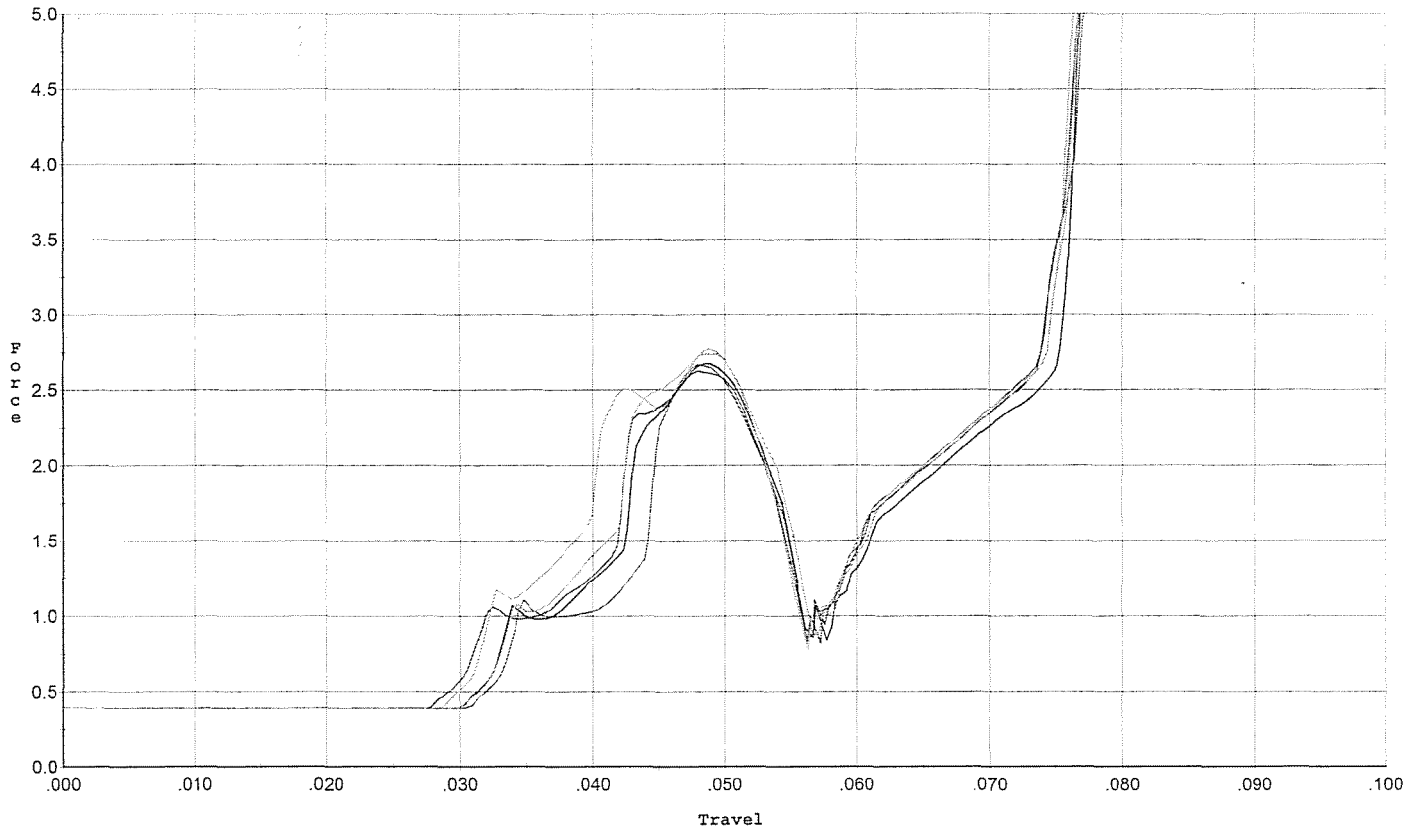
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.748	0.059	0.034	0.028	0.061		Set Trigger
2	2.626	0.058	0.035	0.029	0.053		Set Trigger
3	2.496	0.057	0.035	0.029	0.050		Set Trigger
4	2.592	0.057	0.034	0.029	0.060		Set Trigger
5	2.542	0.057	0.035	0.029	0.054		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



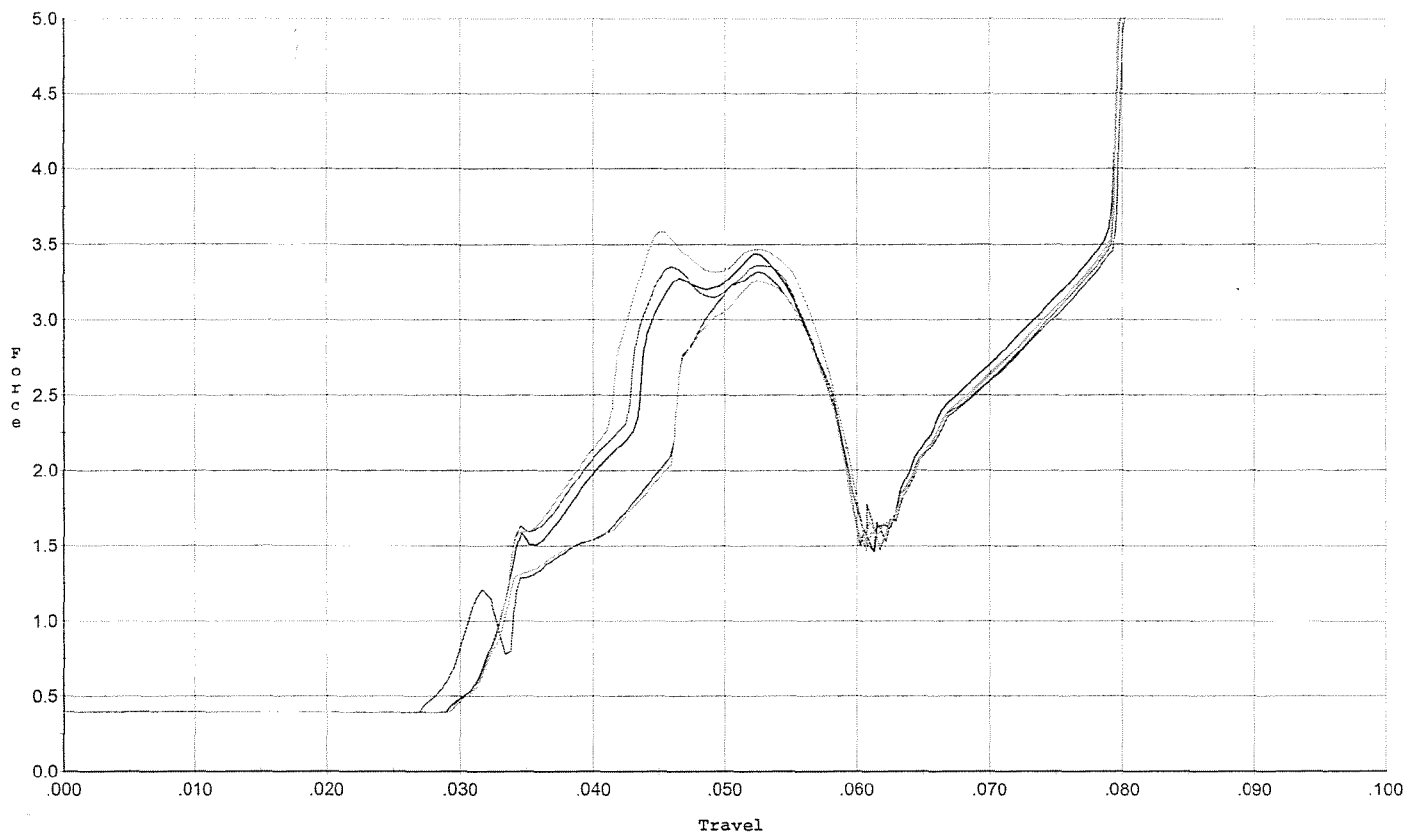
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.055	0.031	0.029	0.054		Set Trigger
2	2.674	0.054	0.033	0.029	0.052		Set Trigger
3	2.669	0.054	0.033	0.029	0.049		Set Trigger
4	2.737	0.054	0.031	0.029	0.057		Set Trigger
5	2.774	0.055	0.033	0.028	0.056		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



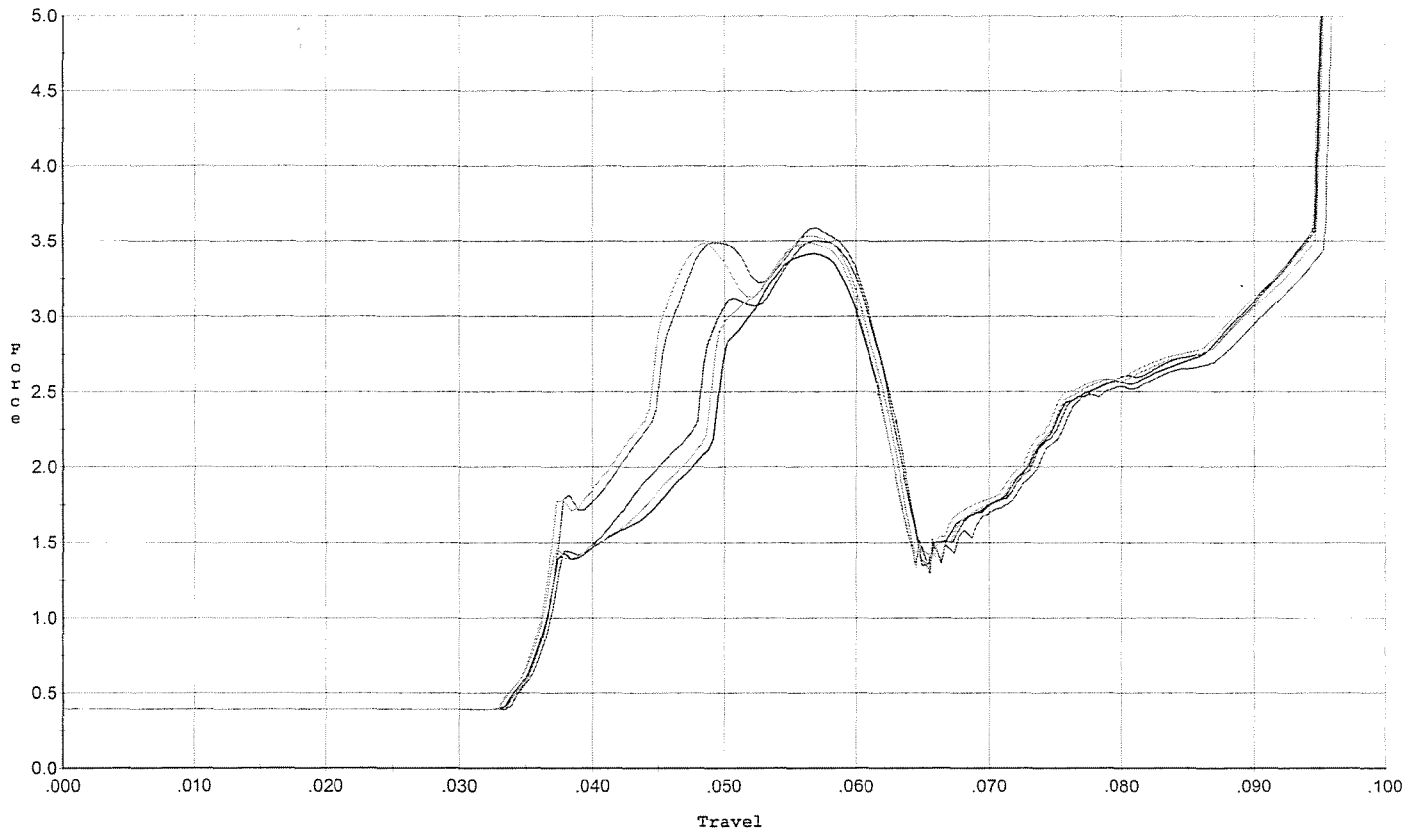
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.319	0.058	0.029	0.027	0.073		Set Trigger
2	3.437	0.058	0.032	0.027	0.079		Set Trigger
3	3.360	0.058	0.032	0.027	0.081		Set Trigger
4	3.264	0.058	0.032	0.027	0.071		Set Trigger
5	3.583	0.059	0.032	0.026	0.086		Set Trigger

A-339

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



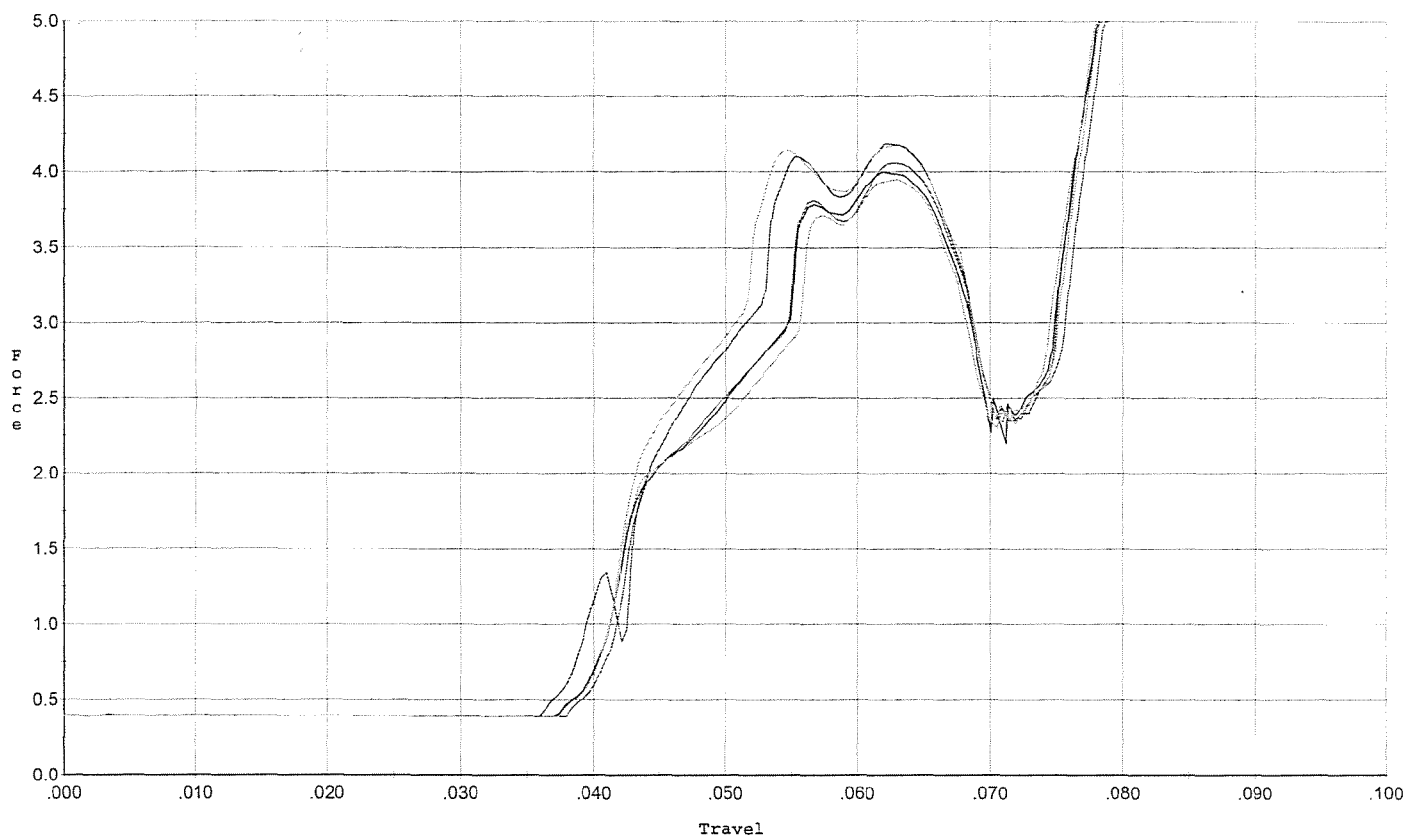
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.500	0.062	0.034	0.037	0.080		Set Trigger
2	3.417	0.062	0.034	0.037	0.076		Set Trigger
3	3.585	0.063	0.034	0.037	0.089		Set Trigger
4	3.488	0.062	0.033	0.037	0.087		Set Trigger
5	3.536	0.062	0.033	0.037	0.079		Set Trigger

A-3.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



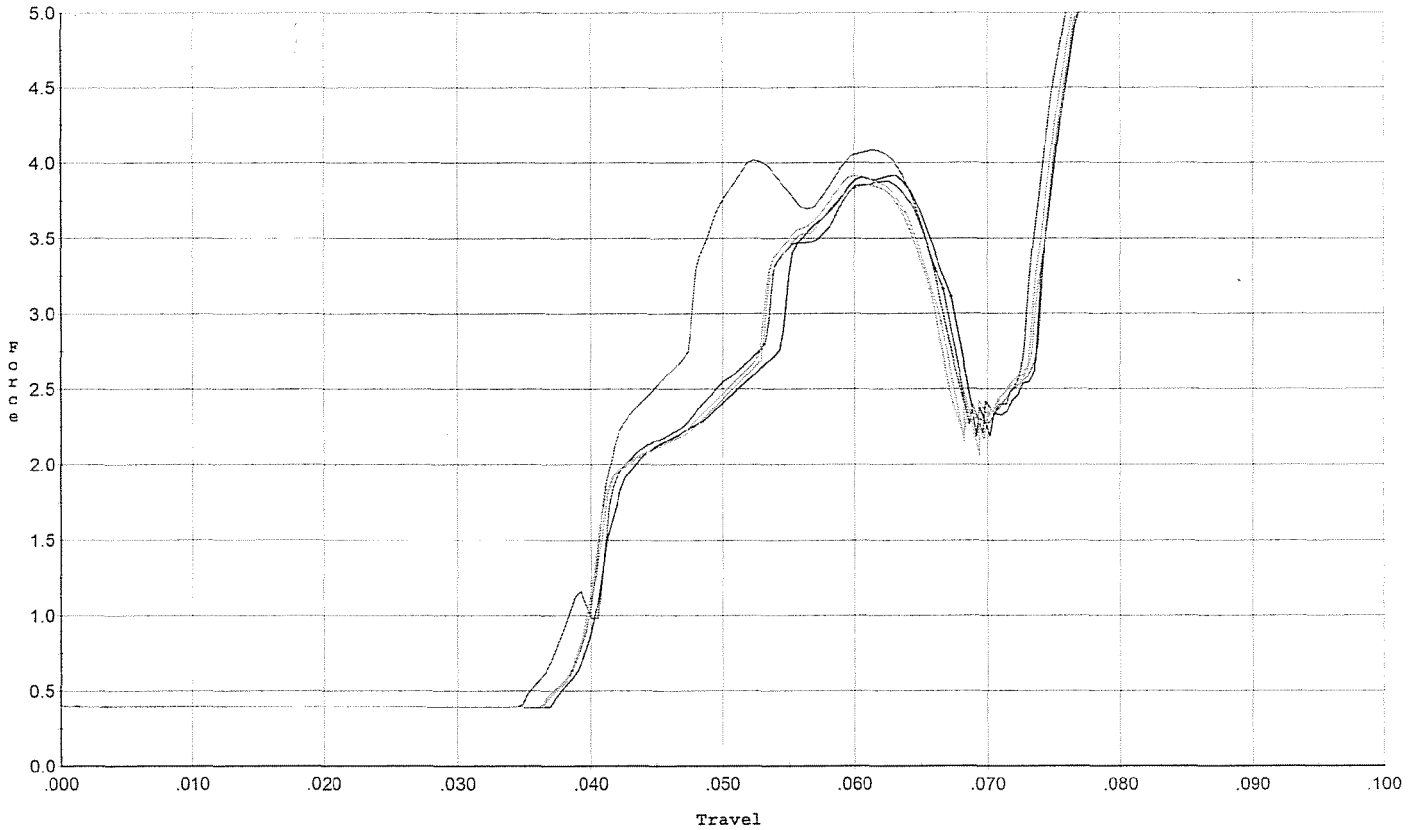
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.068	0.038	0.016	0.106		Set Trigger
2	3.998	0.068	0.040	0.016	0.099		Set Trigger
3	4.057	0.068	0.040	0.016	0.099		Set Trigger
4	4.173	0.068	0.038	0.016	0.107		Set Trigger
5	3.947	0.068	0.038	0.016	0.096		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



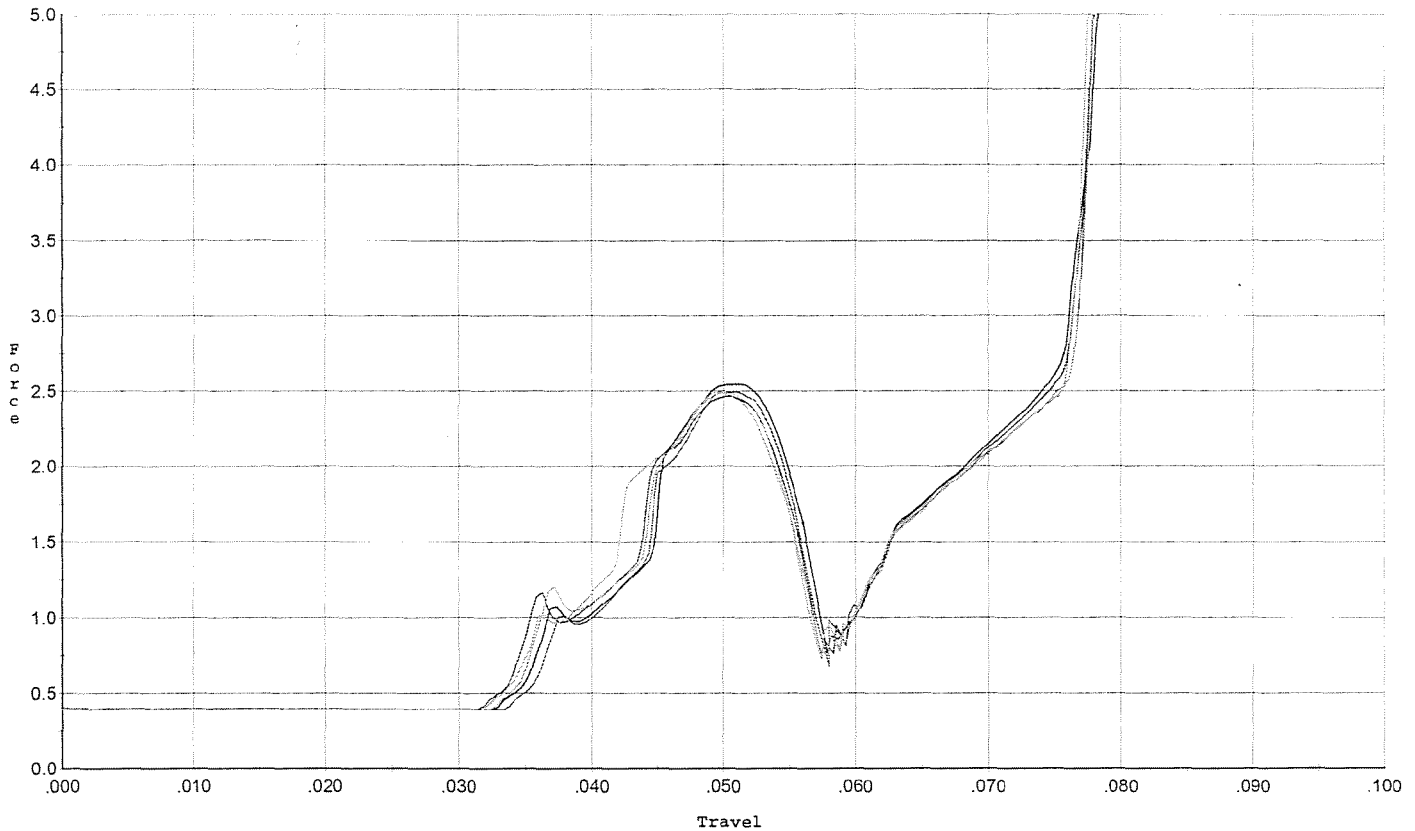
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.877	0.067	0.035	0.015	0.097		Set Trigger
2	3.917	0.067	0.037	0.015	0.096		Set Trigger
3	4.085	0.066	0.037	0.016	0.105		Set Trigger
4	3.910	0.067	0.037	0.015	0.095		Set Trigger
5	3.853	0.066	0.039	0.016	0.092		Set Trigger

A-3.92

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



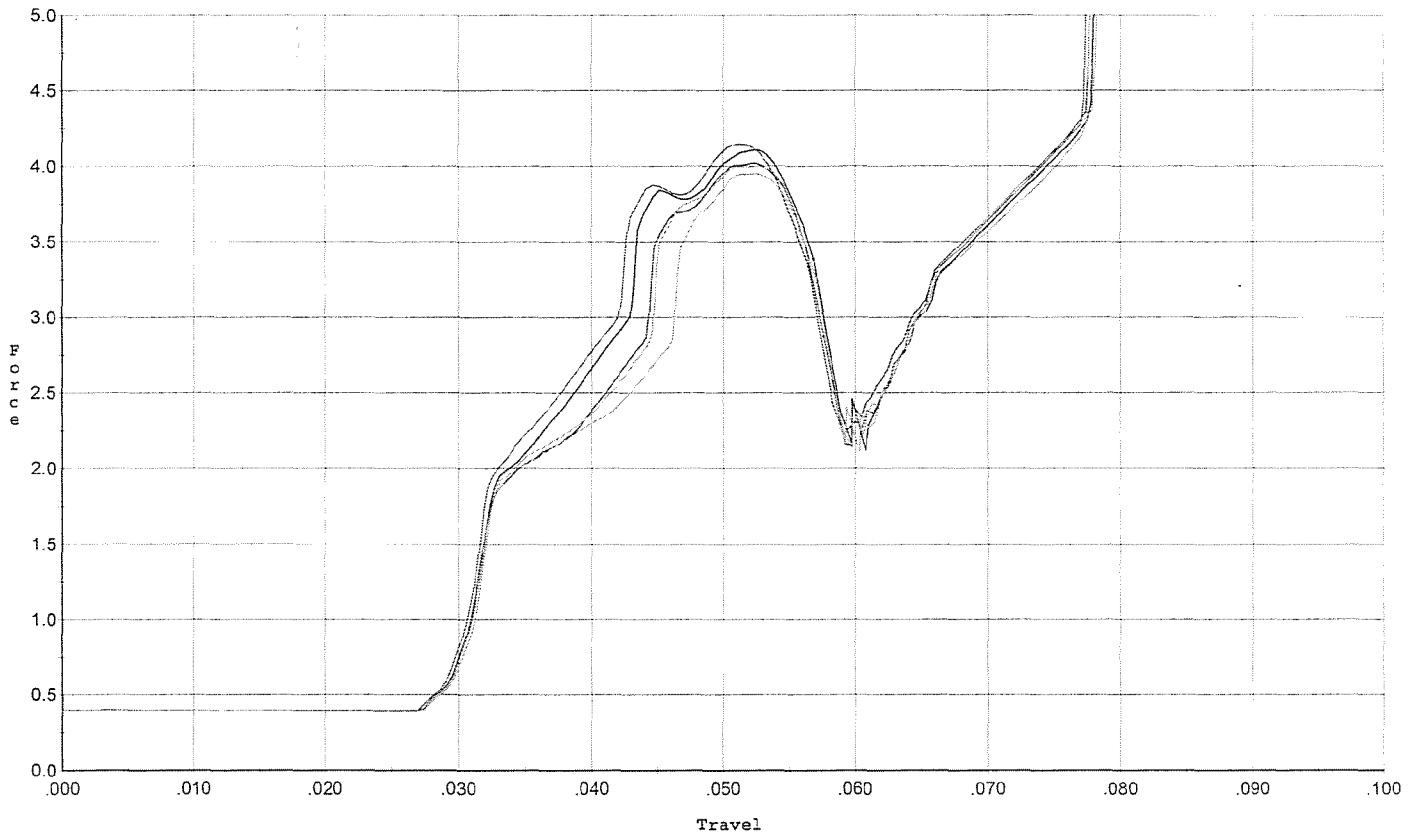
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.056	0.034	0.029	0.050		Set Trigger
2	2.548	0.056	0.035	0.029	0.050		Set Trigger
3	2.497	0.055	0.036	0.029	0.048		Set Trigger
4	2.486	0.055	0.035	0.029	0.050		Set Trigger
5	2.496	0.056	0.035	0.029	0.050		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.058	0.028	0.025	0.092		Set Trigger
2	4.106	0.057	0.028	0.025	0.095		Set Trigger
3	4.145	0.056	0.029	0.025	0.095		Set Trigger
4	4.001	0.057	0.030	0.025	0.091		Set Trigger
5	3.952	0.057	0.030	0.025	0.088		Set Trigger

A-4.04