

G6784641

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

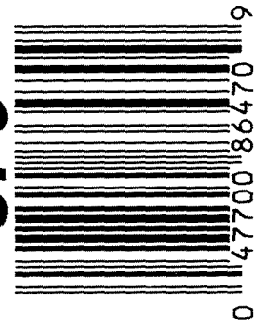


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784641

UPC



GUN SERIAL # G 6784641

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX AUG 26 2008 OPERATOR BHT	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BH
490	MAGNAFLUX BOLT		8-25-08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

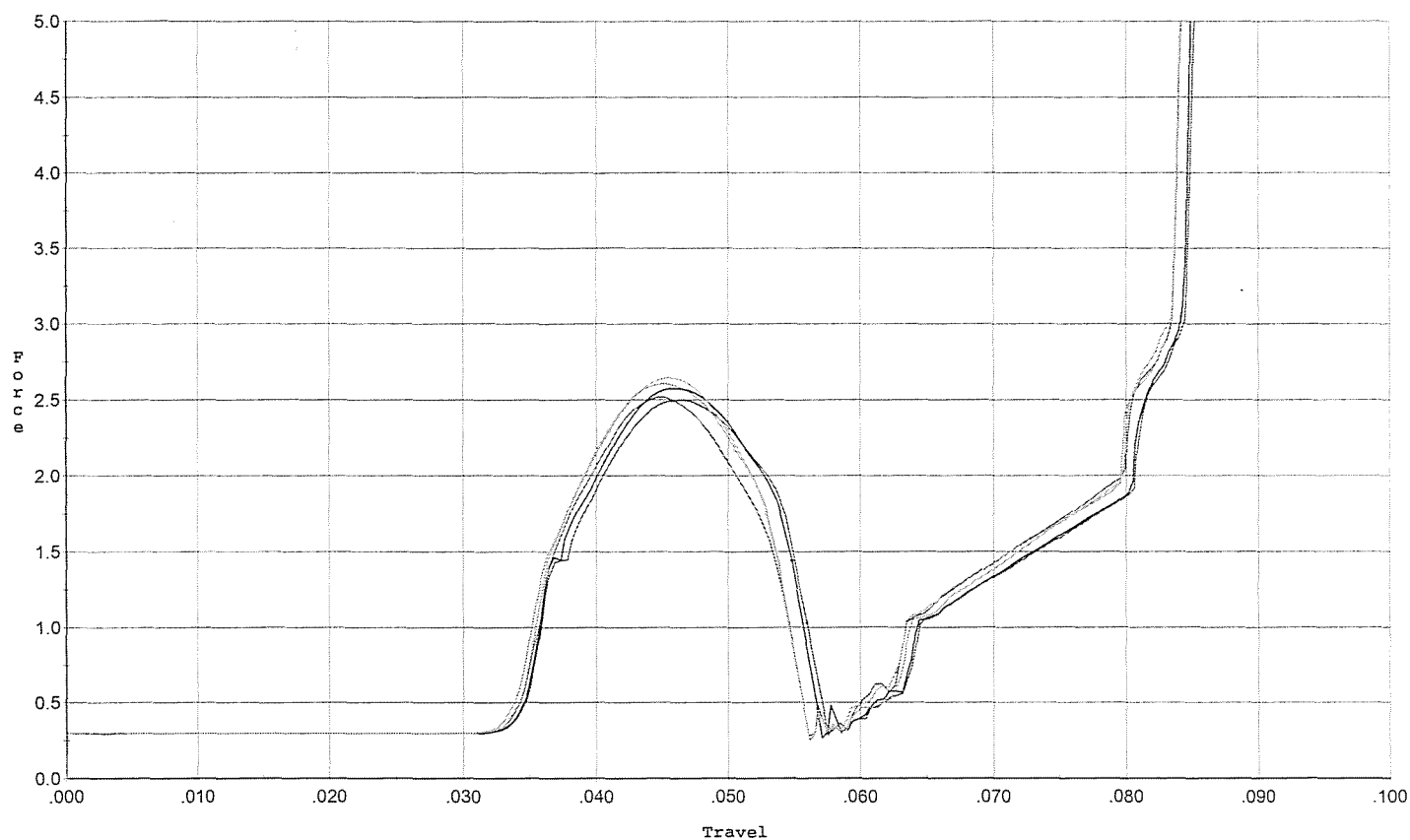
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	9-18-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u>	<u>5</u>	<u>5</u>	9-18-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	9-18-08	TC		
	J) ASSEMBLE STOCK					9-13-08	DD		
	K) ASSEMBLE SWIVEL STUDS					9-18-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-16-08	FM		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION	N.A.						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-16-08	AA		
670	FINAL INSPECTION A) HEADSPACE					9-18-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u>	<u>2.27</u>	<u>2.19</u>	<u>2.63</u>	<u>2.63</u>	7-18-08	TRW
	C) FUNCTION					9-18-08	TC		
690	PACK					12-10-08	RBN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



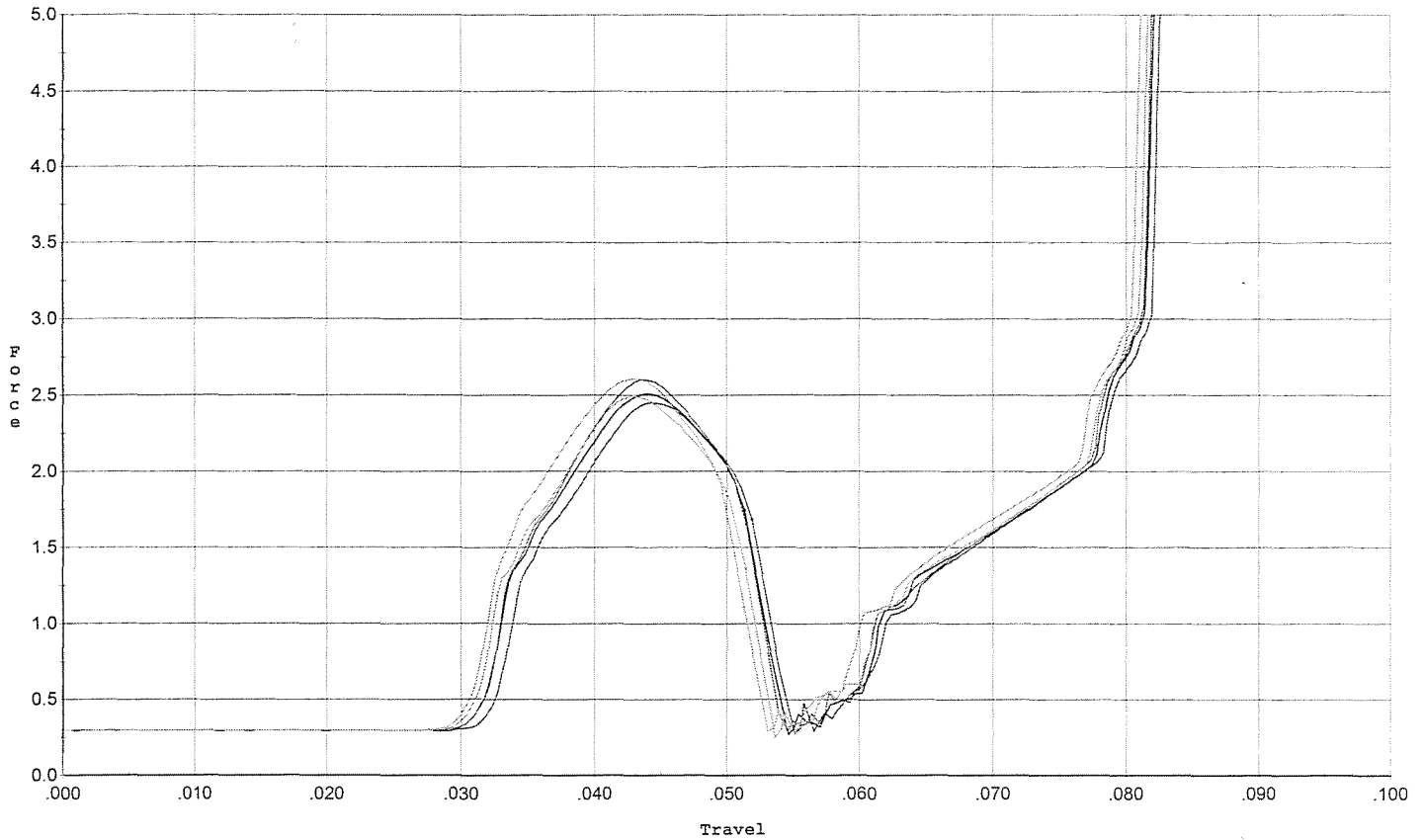
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.056	0.034	0.036	0.052		Set Trigger
2	2.575	0.055	0.034	0.036	0.052		Set Trigger
3	2.518	0.054	0.034	0.036	0.049		Set Trigger
4	2.646	0.054	0.034	0.036	0.051		Set Trigger
5	2.607	0.054	0.033	0.036	0.051		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



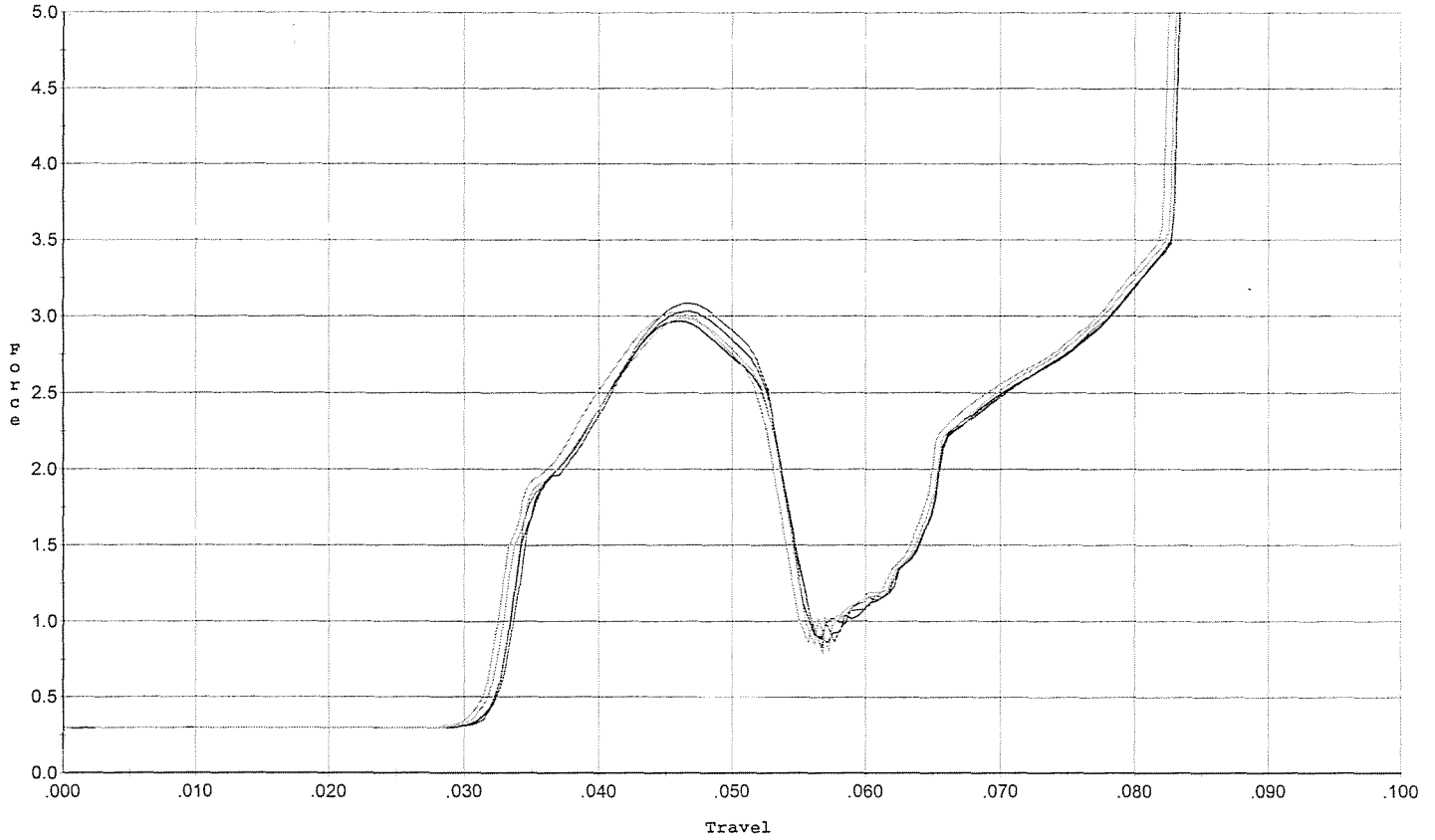
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.052	0.032	0.036	0.048		Set Trigger
2	2.507	0.051	0.031	0.036	0.049		Set Trigger
3	2.601	0.051	0.032	0.035	0.050		Set Trigger
4	2.492	0.051	0.031	0.035	0.049		Set Trigger
5	2.608	0.051	0.030	0.035	0.051		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



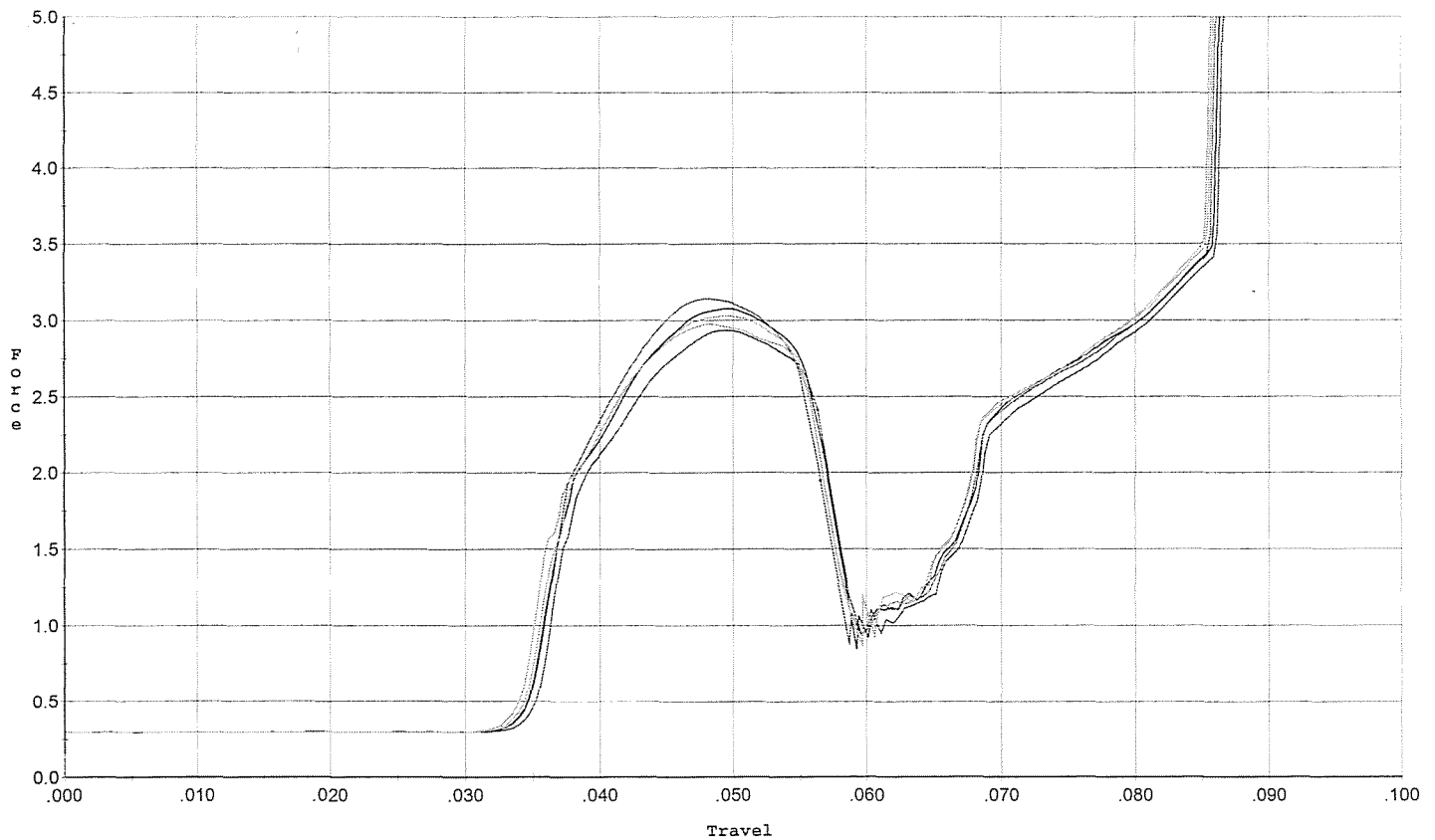
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.029	0.053	0.032	0.034	0.060		Set Trigger
2	2.967	0.053	0.032	0.034	0.060		Set Trigger
3	3.082	0.053	0.032	0.034	0.061		Set Trigger
4	2.988	0.053	0.032	0.034	0.061		Set Trigger
5	3.024	0.053	0.031	0.034	0.061		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



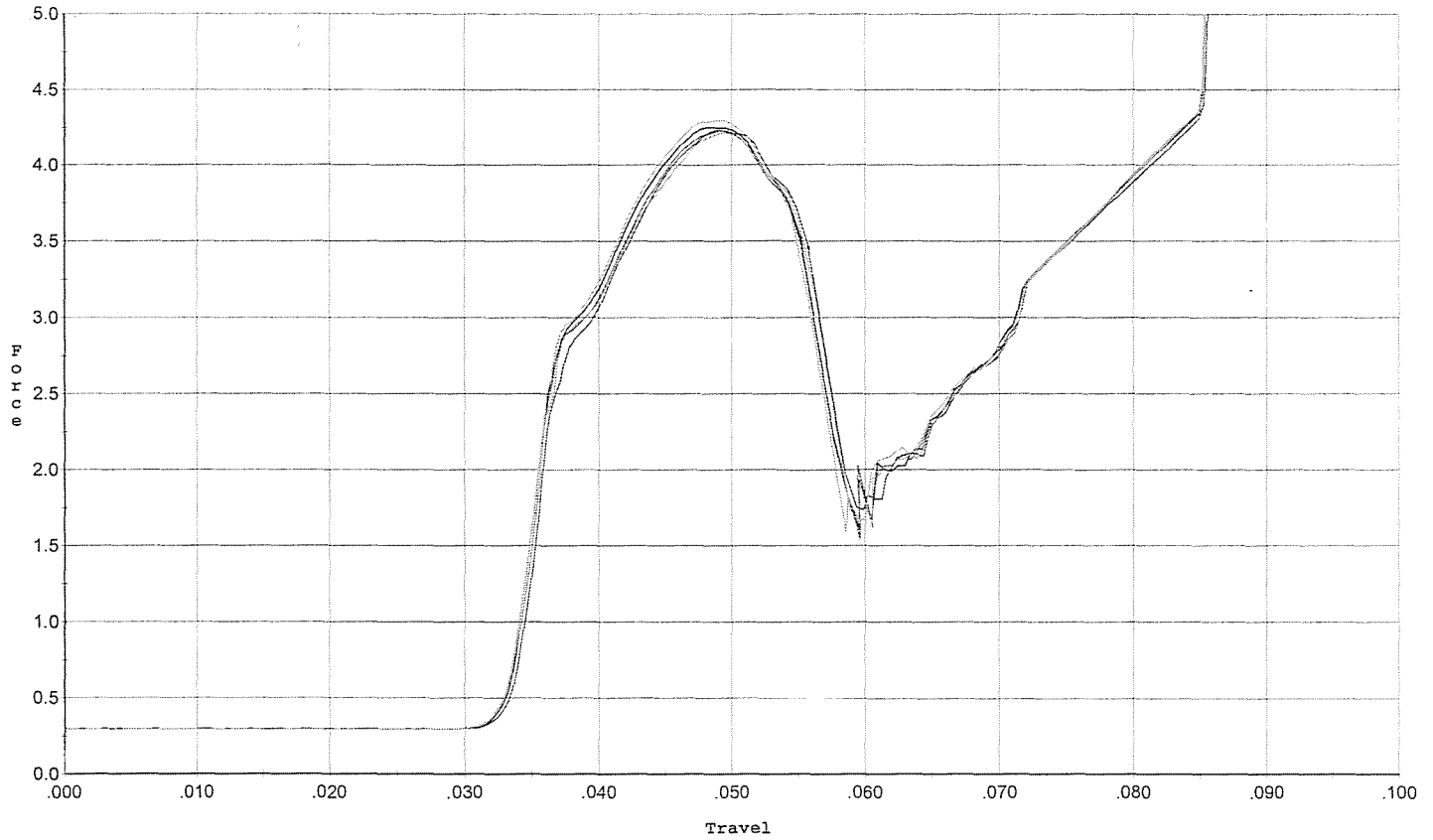
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.936	0.056	0.035	0.036	0.063		Set Trigger
2	3.077	0.057	0.035	0.035	0.066		Set Trigger
3	3.142	0.057	0.035	0.035	0.066		Set Trigger
4	3.028	0.056	0.034	0.035	0.064		Set Trigger
5	2.977	0.056	0.034	0.035	0.065		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



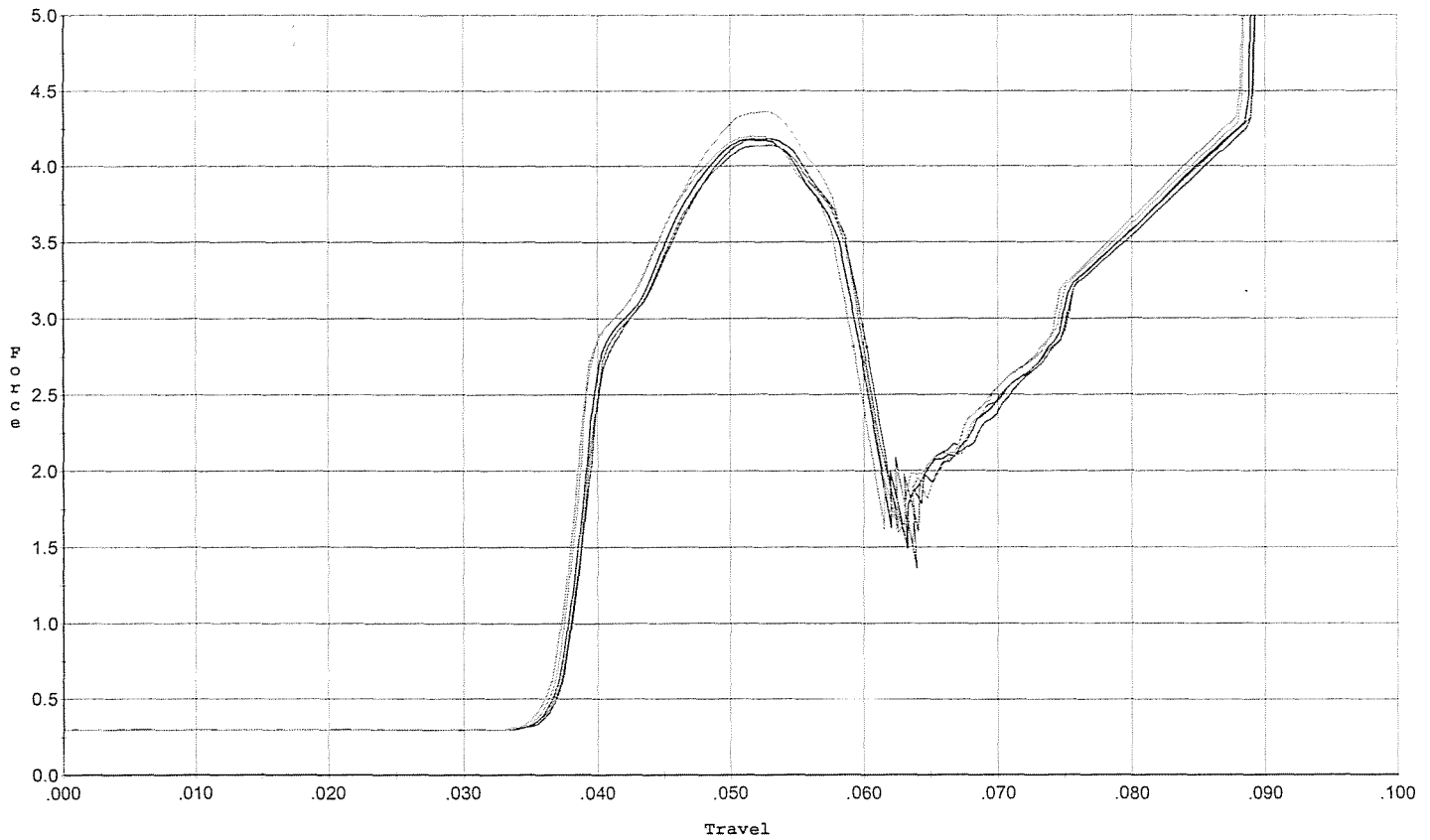
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.056	0.033	0.034	0.087		Set Trigger
2	4.250	0.055	0.033	0.034	0.087		Set Trigger
3	4.228	0.055	0.033	0.033	0.086		Set Trigger
4	4.299	0.056	0.033	0.033	0.088		Set Trigger
5	4.213	0.056	0.033	0.033	0.088		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



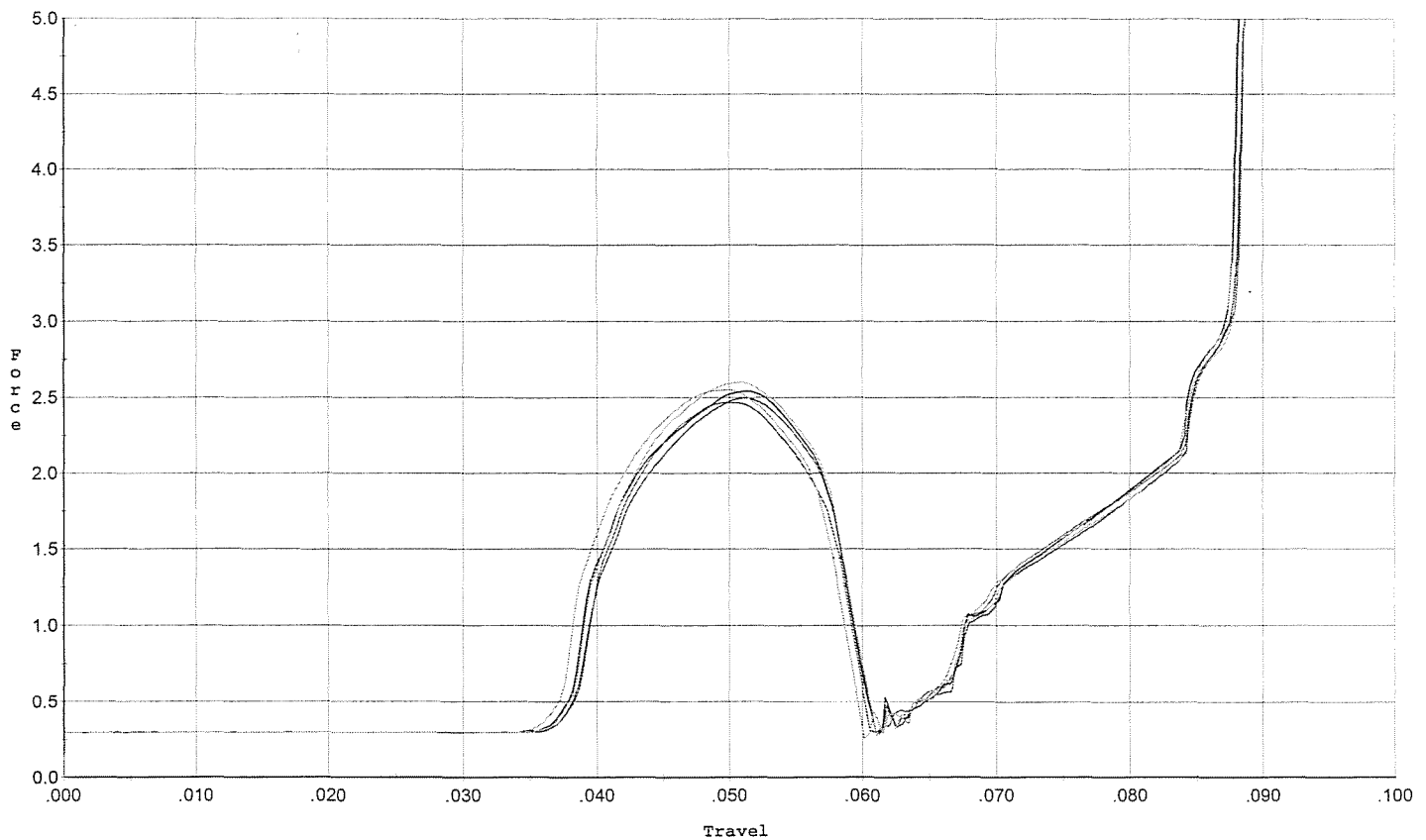
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.060	0.037	0.034	0.089		Set Trigger
2	4.179	0.060	0.036	0.034	0.089		Set Trigger
3	4.140	0.059	0.037	0.035	0.086		Set Trigger
4	4.367	0.059	0.036	0.034	0.091		Set Trigger
5	4.202	0.059	0.036	0.034	0.089		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



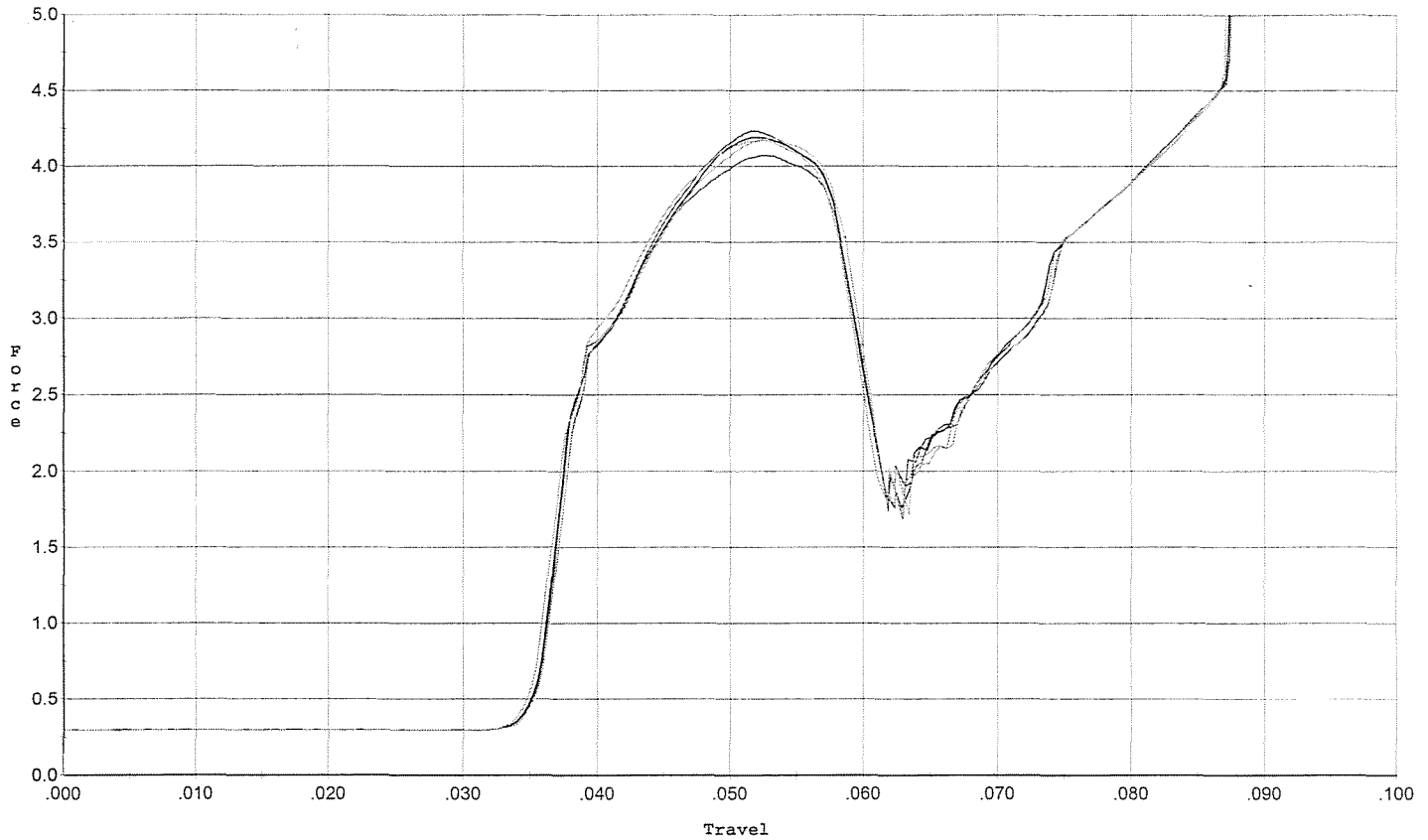
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.058	0.038	0.037	0.052		Set Trigger
2	2.541	0.058	0.038	0.037	0.053		Set Trigger
3	2.469	0.058	0.039	0.037	0.052		Set Trigger
4	2.601	0.058	0.038	0.037	0.054		Set Trigger
5	2.550	0.058	0.037	0.037	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.058	0.035	0.033	0.090		Set Trigger
2	4.193	0.060	0.035	0.033	0.093		Set Trigger
3	4.069	0.060	0.035	0.033	0.092		Set Trigger
4	4.185	0.059	0.035	0.033	0.091		Set Trigger
5	4.172	0.058	0.035	0.033	0.091		Set Trigger

Avg 4.17