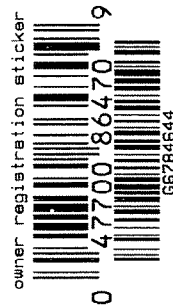
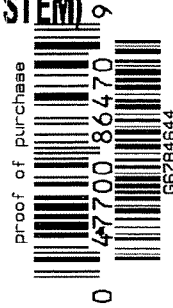


G6784644

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

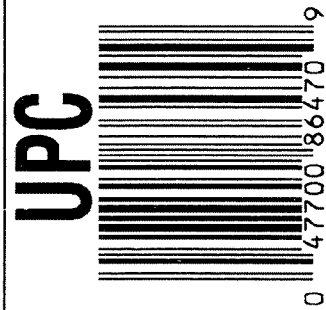


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784644



BM FORM

GUN SERIAL # G6784644

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9-12-08	BM
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

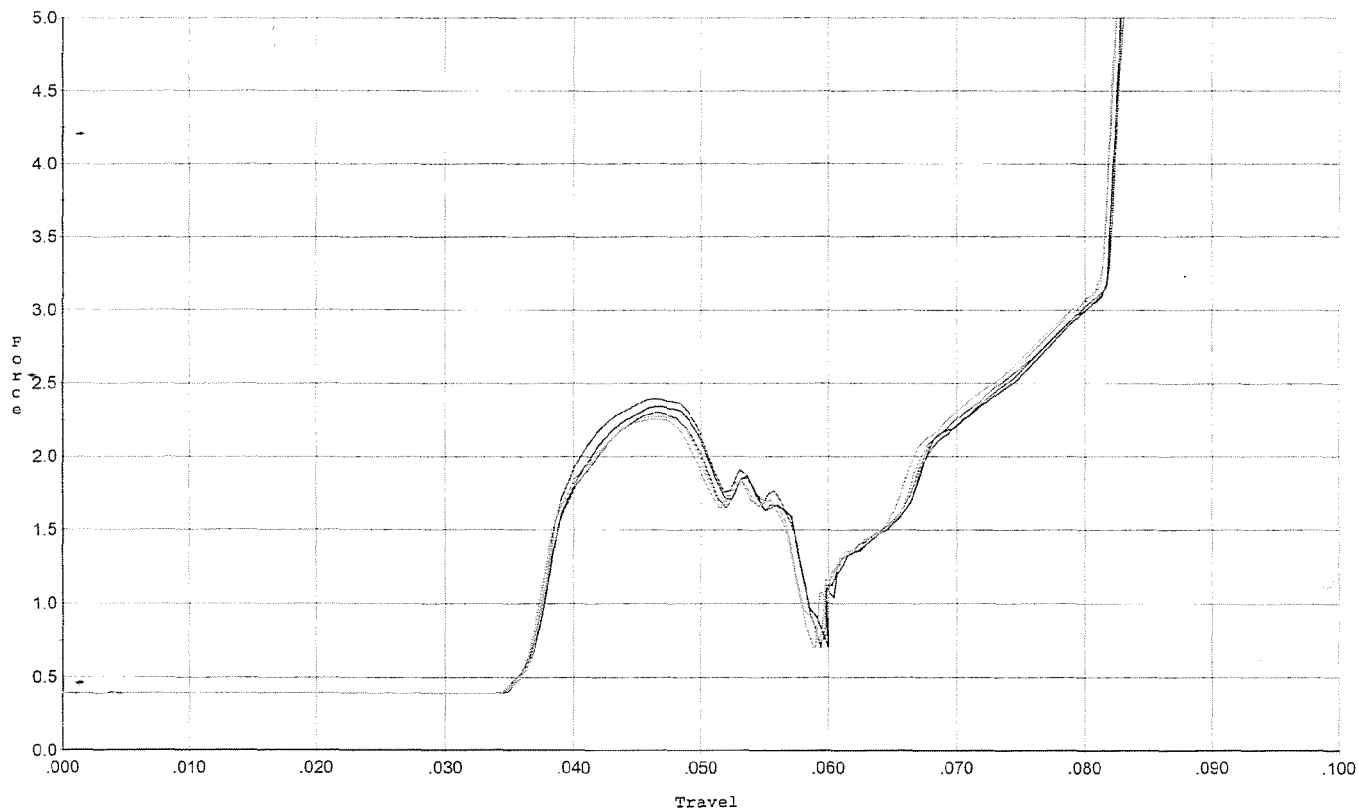
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-3-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L.N.
	J) ASSEMBLE STOCK		10-8-08	L.P.N.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.49</u> <u>2.57</u> <u>2.47</u> <u>2.42</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L.N.
690	PACK		12-5-08	PSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini .50 lbs.



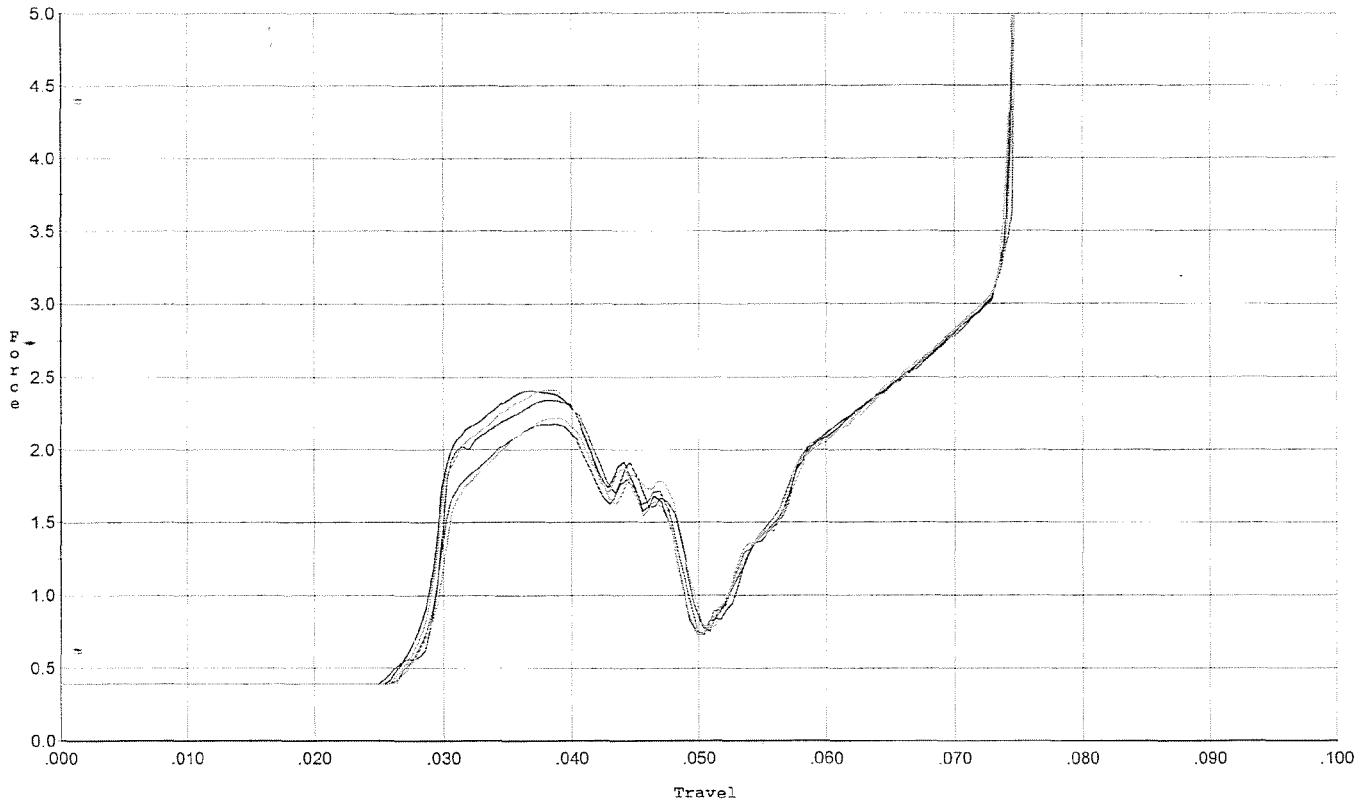
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.057	0.037	0.032	0.055		Set Trigger
2	2.342	0.057	0.037	0.032	0.053		Set Trigger
3	2.302	0.057	0.037	0.032	0.053		Set Trigger
4	2.274	0.057	0.037	0.032	0.052		Set Trigger
5	2.256	0.057	0.036	0.032	0.052		Set Trigger

A-2.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



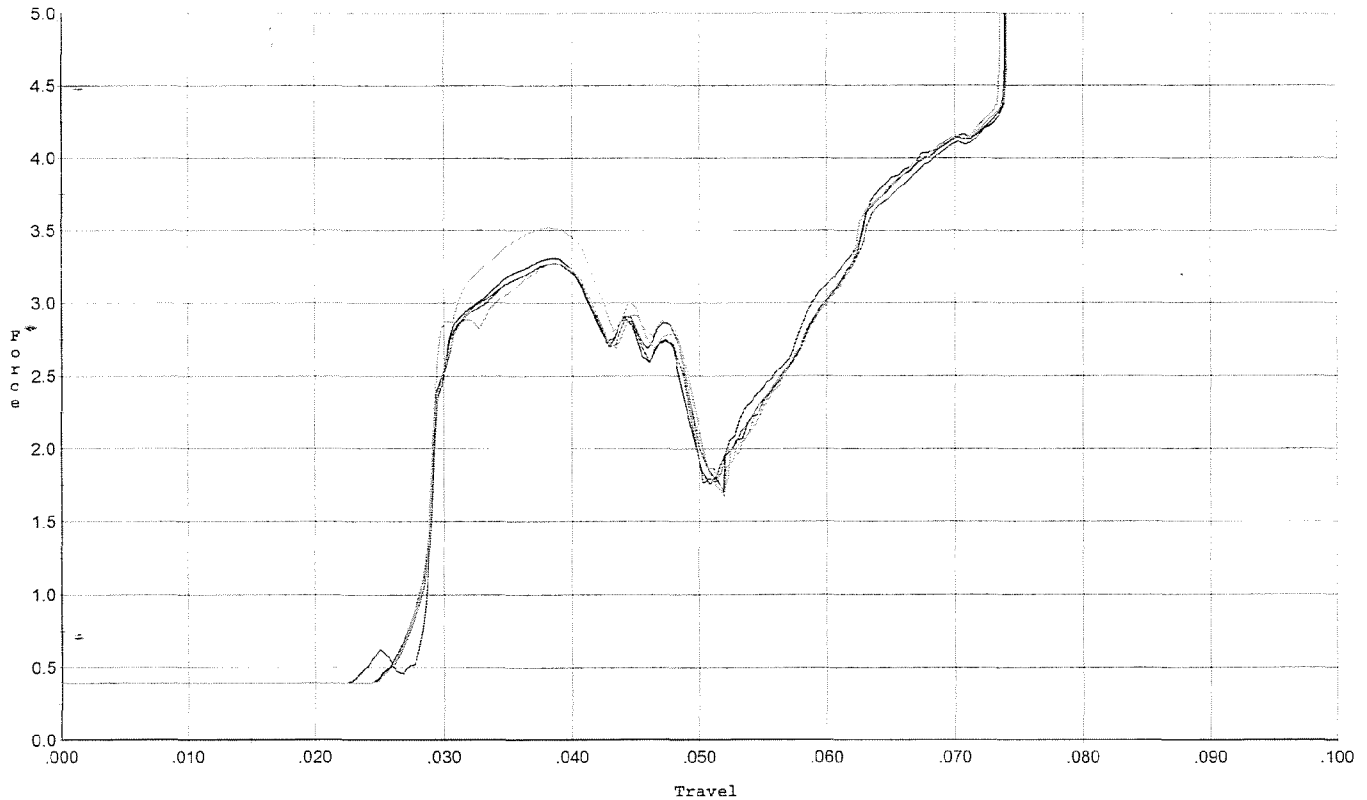
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.344	0.048	0.029	0.031	0.050		Set Trigger
2	2.408	0.048	0.026	0.031	0.050		Set Trigger
3	2.180	0.048	0.027	0.031	0.046		Set Trigger
4	2.216	0.048	0.027	0.031	0.047		Set Trigger
5	2.412	0.048	0.028	0.031	0.049		Set Trigger

A-231

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



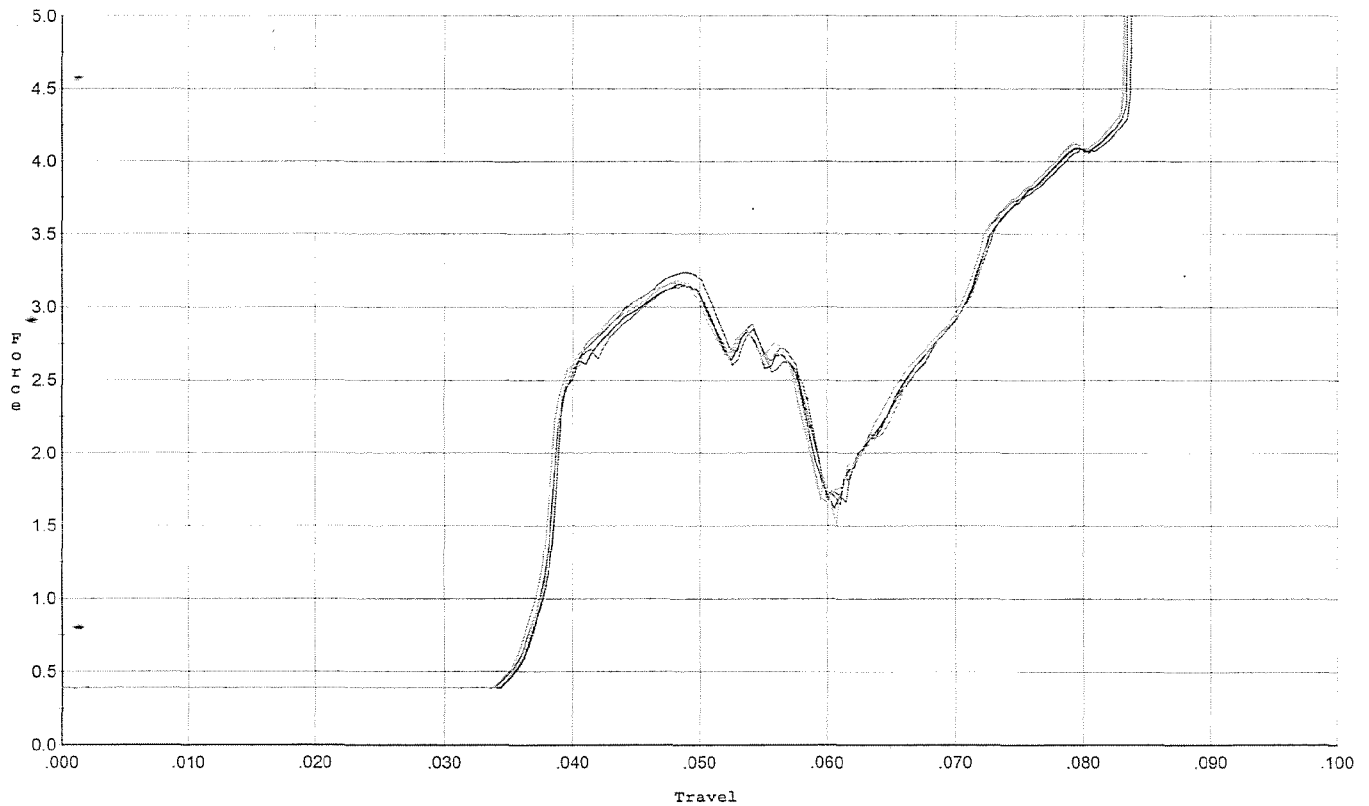
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.048	0.025	0.029	0.070		Set Trigger
2	3.309	0.048	0.026	0.029	0.069		Set Trigger
3	3.268	0.049	0.027	0.029	0.070		Set Trigger
4	3.521	0.048	0.027	0.029	0.073		Set Trigger
5	3.272	0.049	0.027	0.028	0.072		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



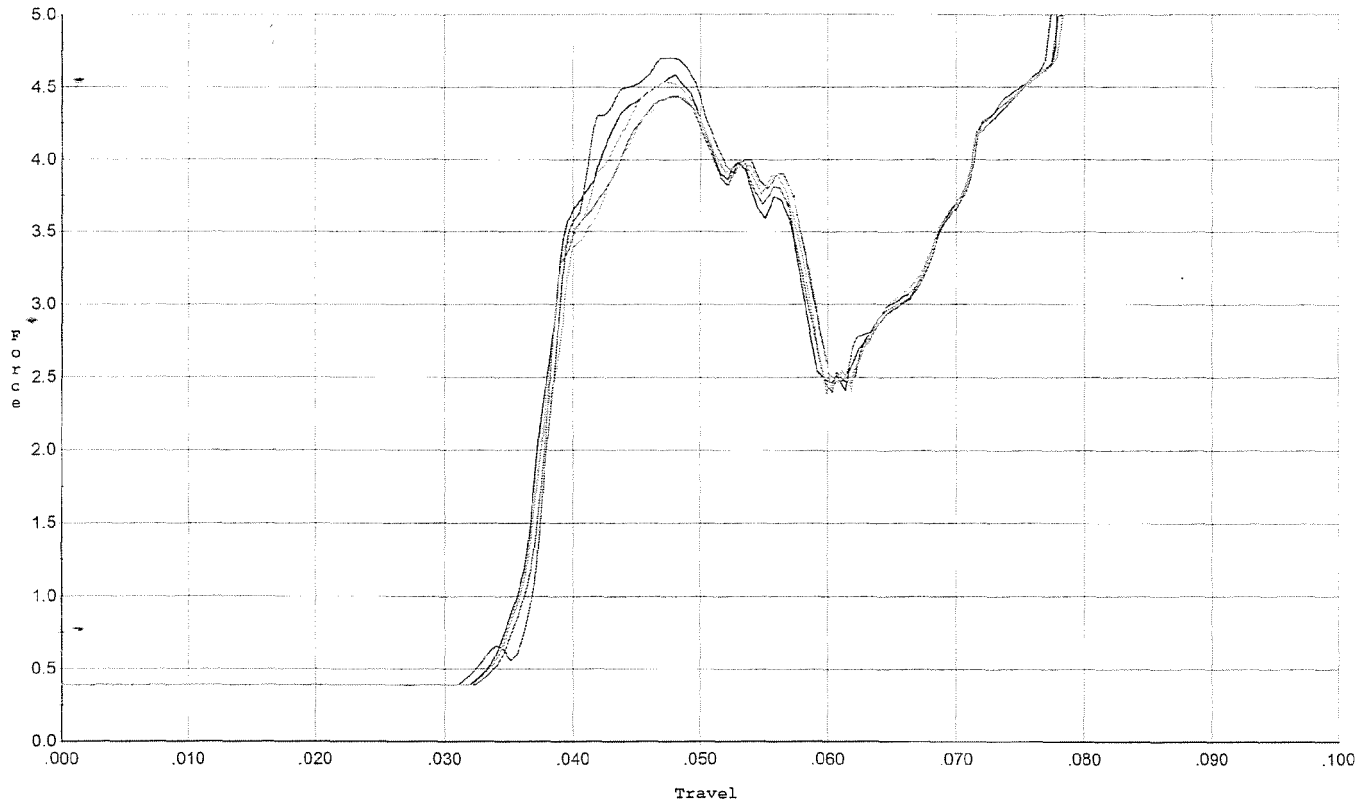
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.059	0.036	0.031	0.074		Set Trigger
2	3.150	0.058	0.036	0.031	0.071		Set Trigger
3	3.142	0.058	0.036	0.030	0.073		Set Trigger
4	3.164	0.058	0.036	0.031	0.072		Set Trigger
5	3.181	0.058	0.036	0.030	0.073		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



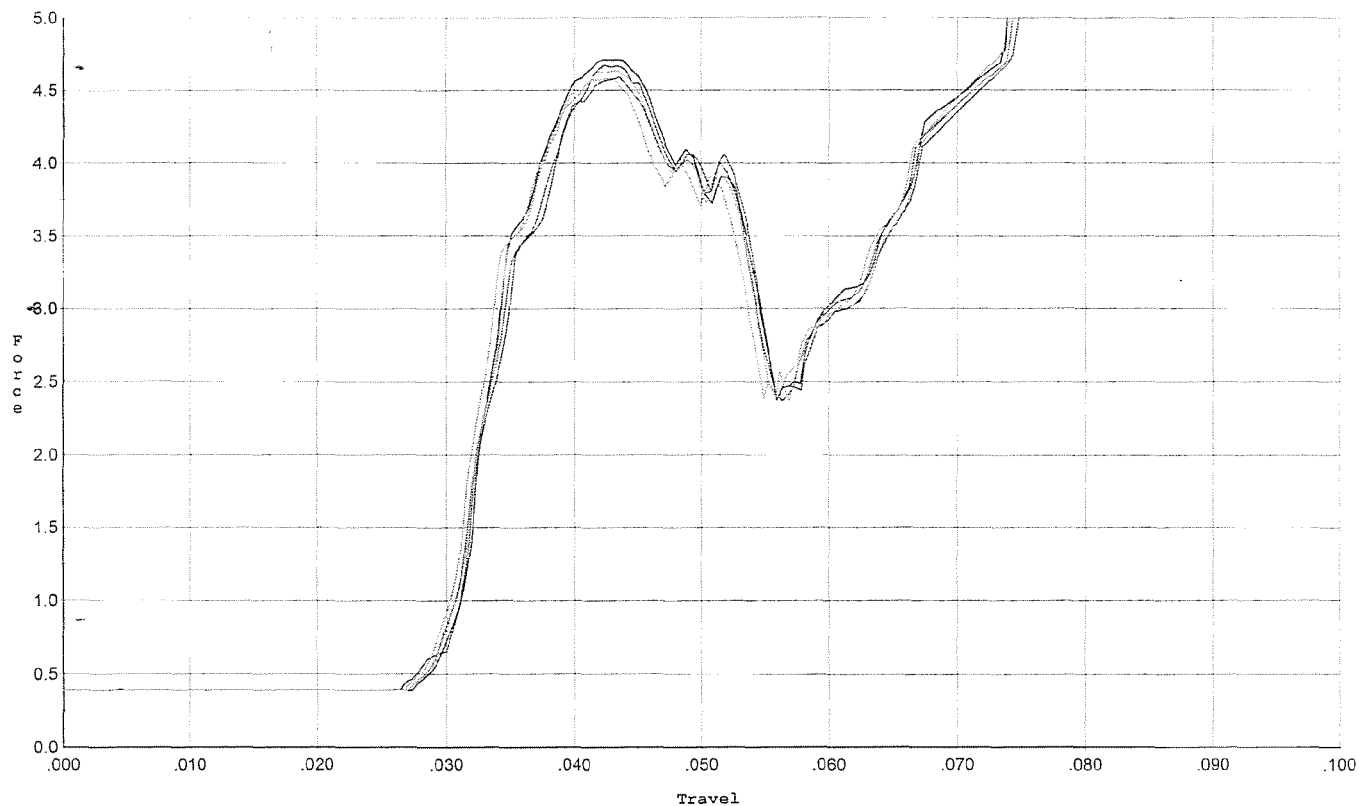
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.699	0.057	0.036	0.024	0.098		Set Trigger
2	4.586	0.057	0.034	0.025	0.097		Set Trigger
3	4.439	0.057	0.035	0.025	0.094		Set Trigger
4	4.430	0.059	0.034	0.025	0.098		Set Trigger
5	4.536	0.058	0.034	0.025	0.098		Set Trigger

4.53
A-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



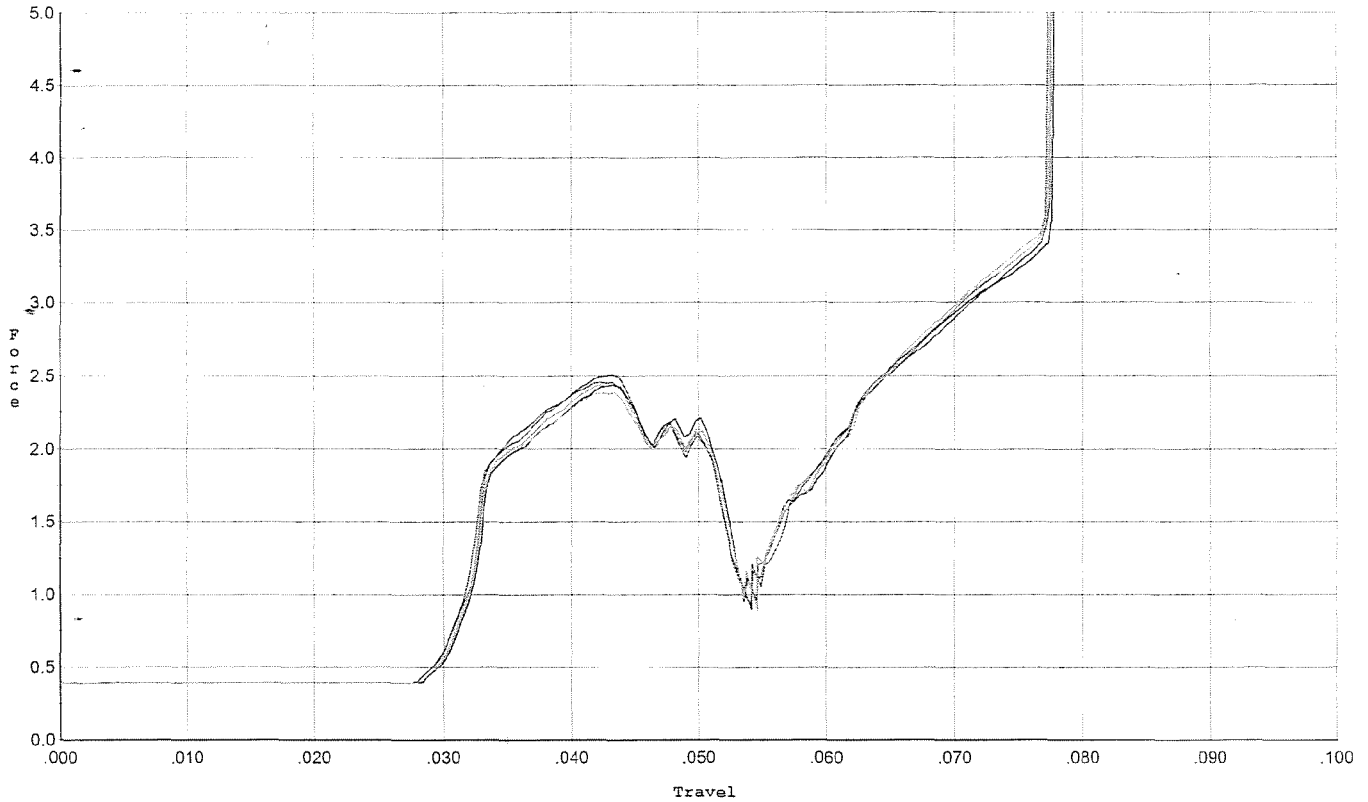
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.674	0.054	0.030	0.026	0.098		Set Trigger
2	4.715	0.054	0.030	0.025	0.101		Set Trigger
3	4.595	0.053	0.029	0.025	0.096		Set Trigger
4	4.637	0.053	0.029	0.026	0.097		Set Trigger
5	4.586	0.053	0.029	0.026	0.097		Set Trigger

A-4.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2..5 lbs +/- .50 lbs for final test



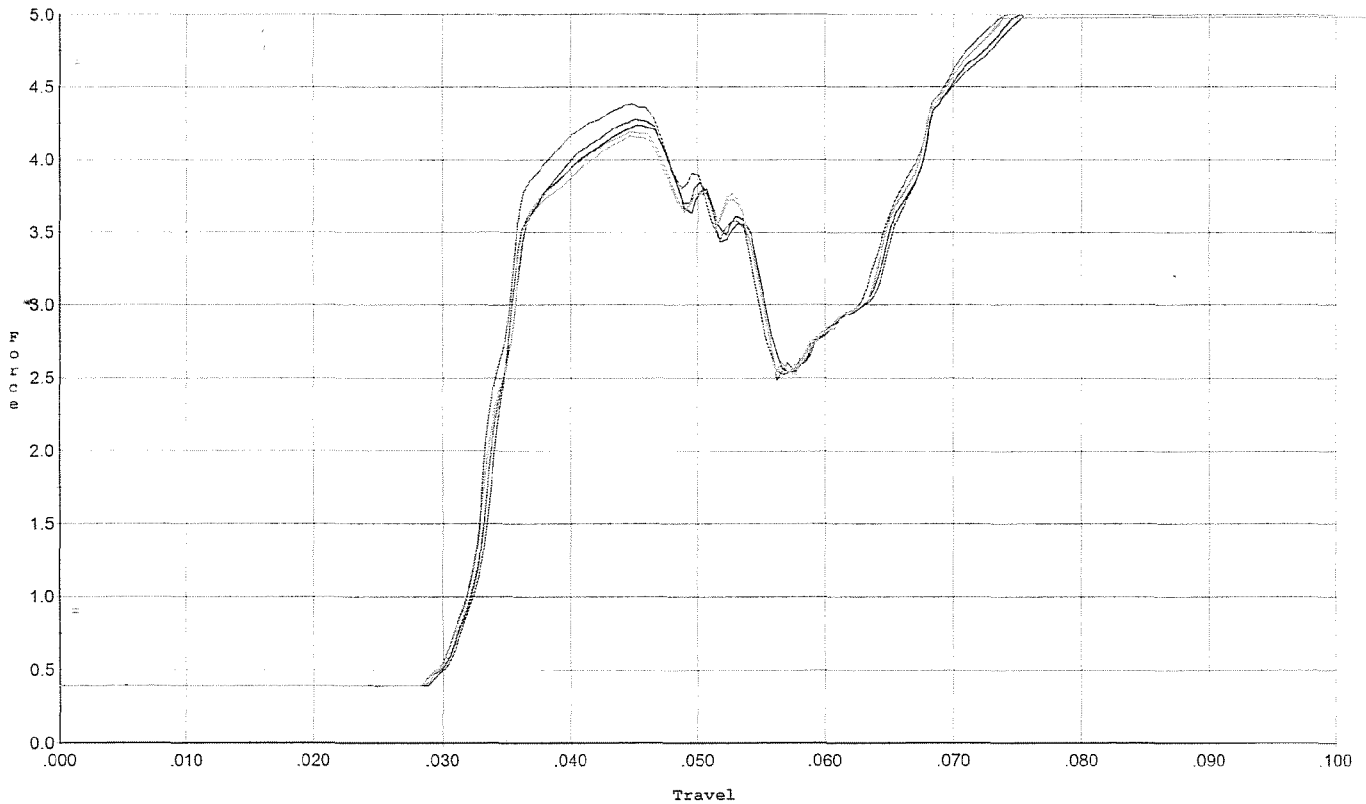
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.051	0.030	0.032	0.055		Set Trigger
2	2.436	0.052	0.031	0.032	0.055		Set Trigger
3	2.457	0.051	0.030	0.032	0.055		Set Trigger
4	2.388	0.052	0.030	0.031	0.055		Set Trigger
5	2.439	0.052	0.031	0.031	0.055		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.054	0.031	0.028	0.093		Set Trigger
2	4.234	0.054	0.031	0.028	0.093		Set Trigger
3	4.385	0.054	0.029	0.029	0.095		Set Trigger
4	4.164	0.054	0.029	0.028	0.093		Set Trigger
5	4.191	0.055	0.031	0.028	0.094		Set Trigger

A-4.25