

G6784645

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

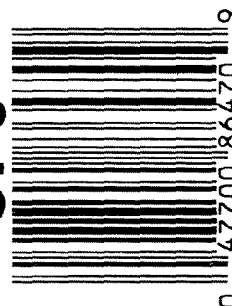
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784645

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784645

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	S.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	S.P.D.
460	CHECK HEADSPACE		8-25-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-26-08	PSW
475	DRILL AND TAP SIGHT HOLES	23 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.N.	8/28/08	B.N.
490	MAGNAFLUX BOLT		8/25/08	m.r.
500	ROLLMARK CALIBER		8/30/08	RT
520	GOFF BLAST BBL / REC		8/30/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

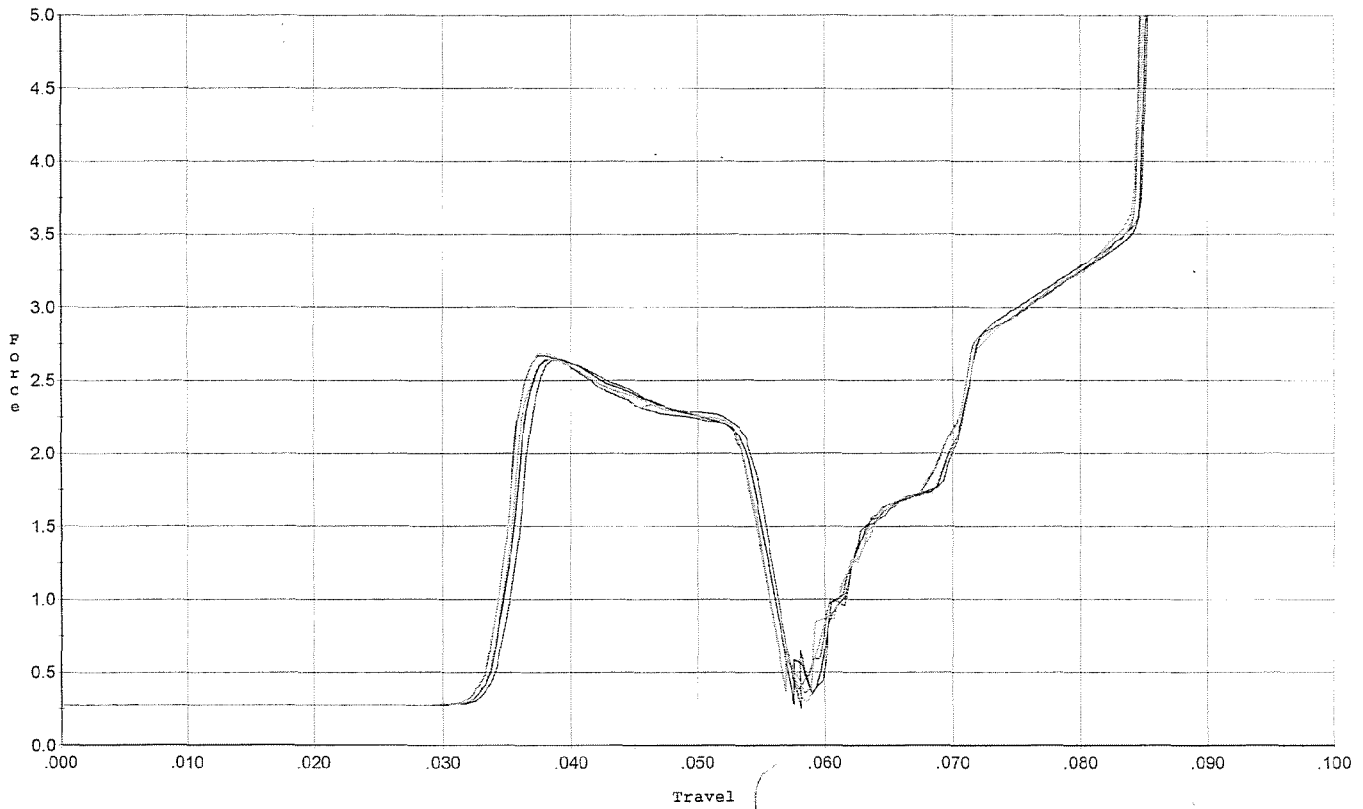
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-24-08	DR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-24-08	DR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-24-08	DR
	J) ASSEMBLE STOCK		9-10-08	DR
	K) ASSEMBLE SWIVEL STUDS		10-24-08	DR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08 9-11-08	DR FM
	MALFUNCTION <u>BAC</u>	CORRECTION	10-1-08	DR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	DR
670	FINAL INSPECTION A) HEADSPACE		10-24-08	DR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.40</u> <u>2.44</u> <u>2.48</u> <u>2.35</u>	9-27-08	TC
	C) FUNCTION		10-24-08	DR
690	PACK		12/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



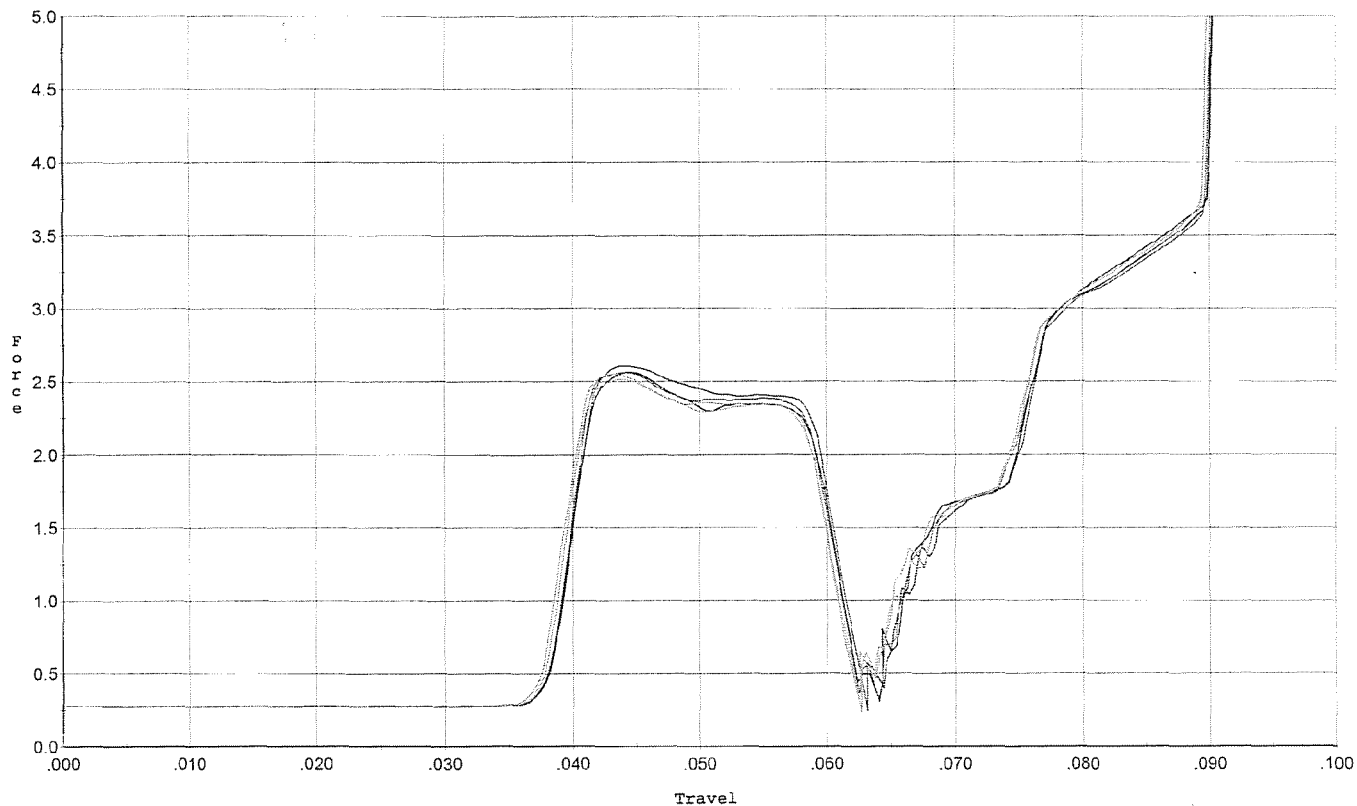
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.055	0.034	0.036	0.056		Set Trigger
2	2.650	0.056	0.034	0.035	0.057		Set Trigger
3	2.672	0.055	0.033	0.035	0.057		Set Trigger
4	2.647	0.055	0.034	0.035	0.056		Set Trigger
5	2.693	0.055	0.033	0.035	0.057		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



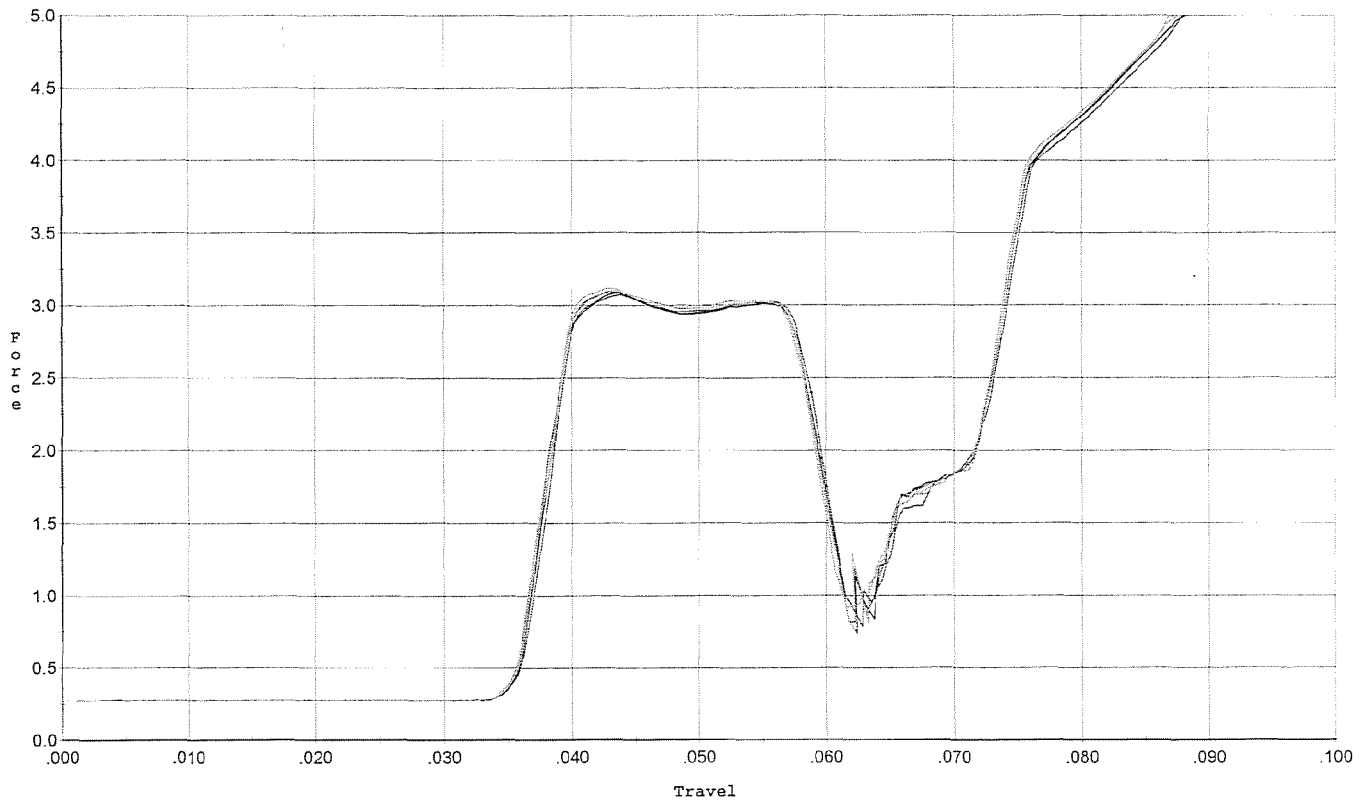
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.059	0.038	0.037	0.060		Set Trigger
2	2.565	0.060	0.038	0.037	0.059		Set Trigger
3	2.564	0.060	0.038	0.037	0.060		Set Trigger
4	2.518	0.059	0.037	0.037	0.058		Set Trigger
5	2.553	0.059	0.037	0.037	0.059		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



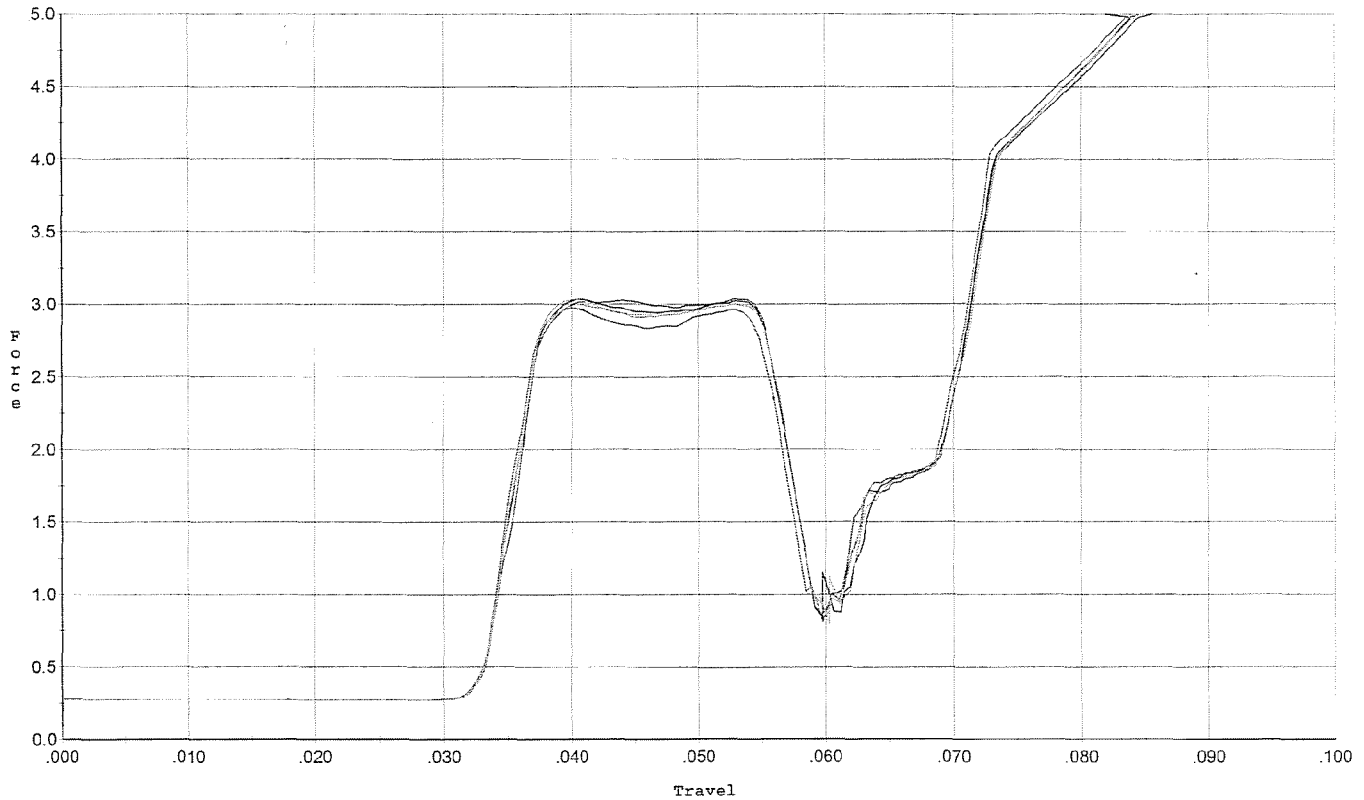
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.059	0.036	0.035	0.073		Set Trigger
2	3.082	0.060	0.036	0.035	0.074		Set Trigger
3	3.089	0.058	0.035	0.035	0.072		Set Trigger
4	3.102	0.058	0.035	0.035	0.072		Set Trigger
5	3.115	0.058	0.035	0.034	0.073		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



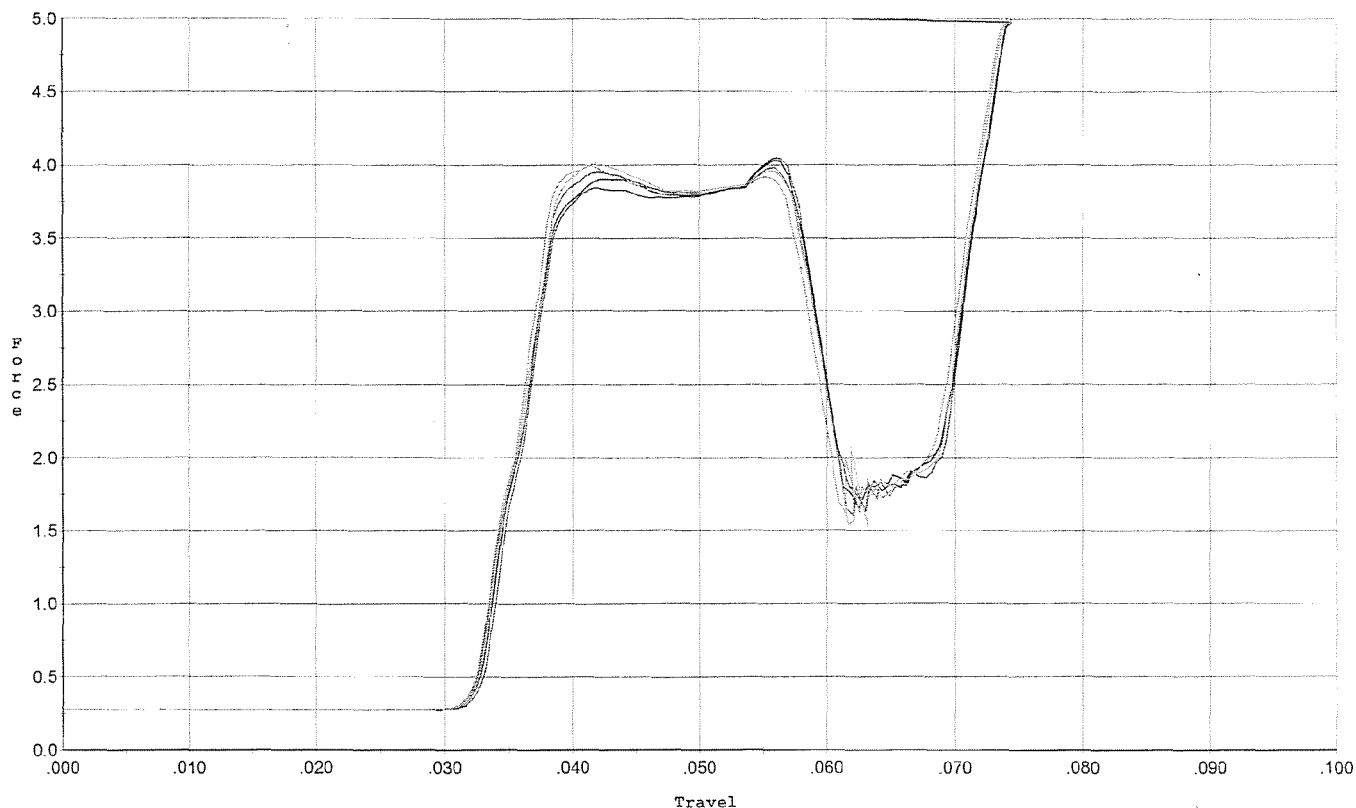
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.057	0.033	0.034	0.073		Set Trigger
2	3.033	0.057	0.033	0.034	0.073		Set Trigger
3	2.975	0.056	0.033	0.034	0.070		Set Trigger
4	3.003	0.056	0.033	0.034	0.072		Set Trigger
5	3.035	0.056	0.033	0.034	0.072		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



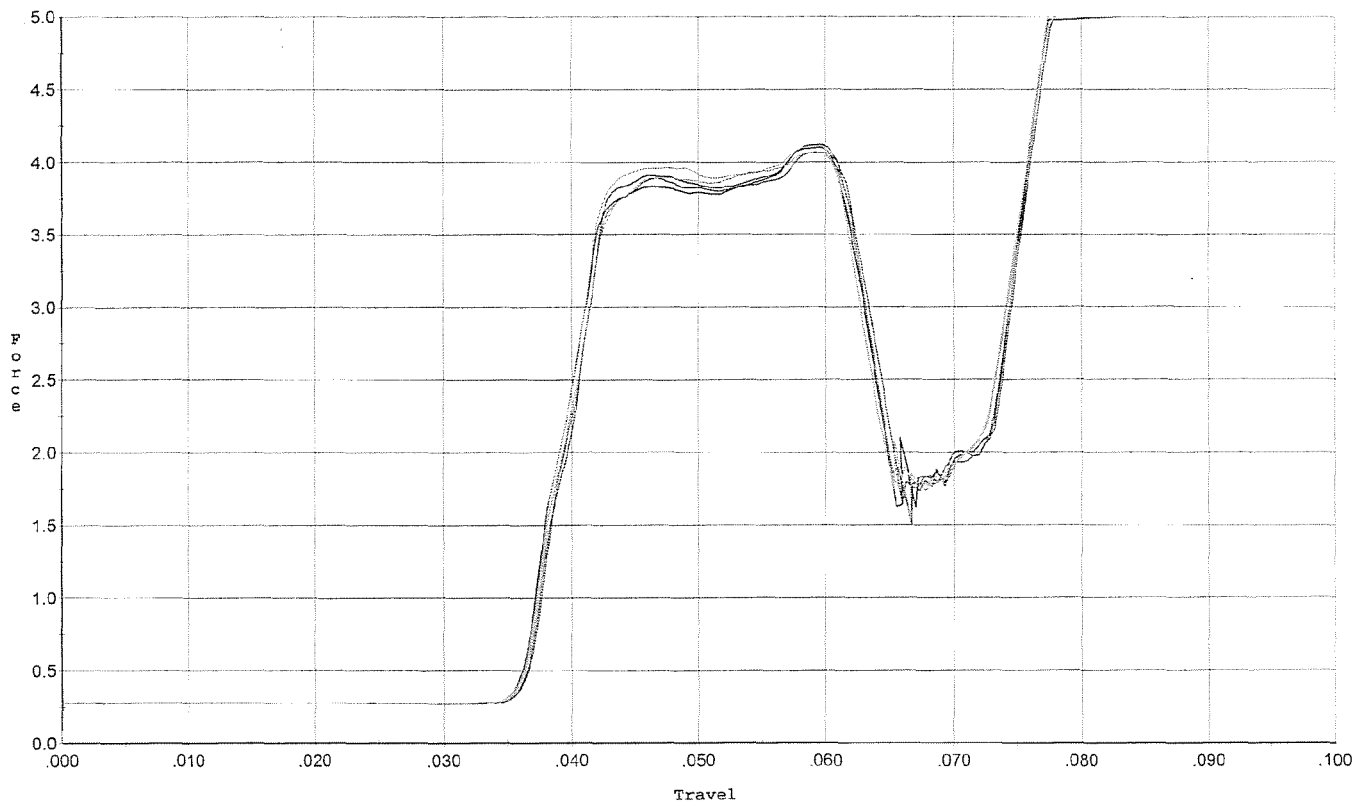
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.058	0.033	0.032	0.096		Set Trigger
2	4.033	0.058	0.032	0.032	0.098		Set Trigger
3	3.985	0.059	0.032	0.031	0.099		Set Trigger
4	4.013	0.059	0.032	0.032	0.100		Set Trigger
5	3.993	0.058	0.032	0.031	0.098		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



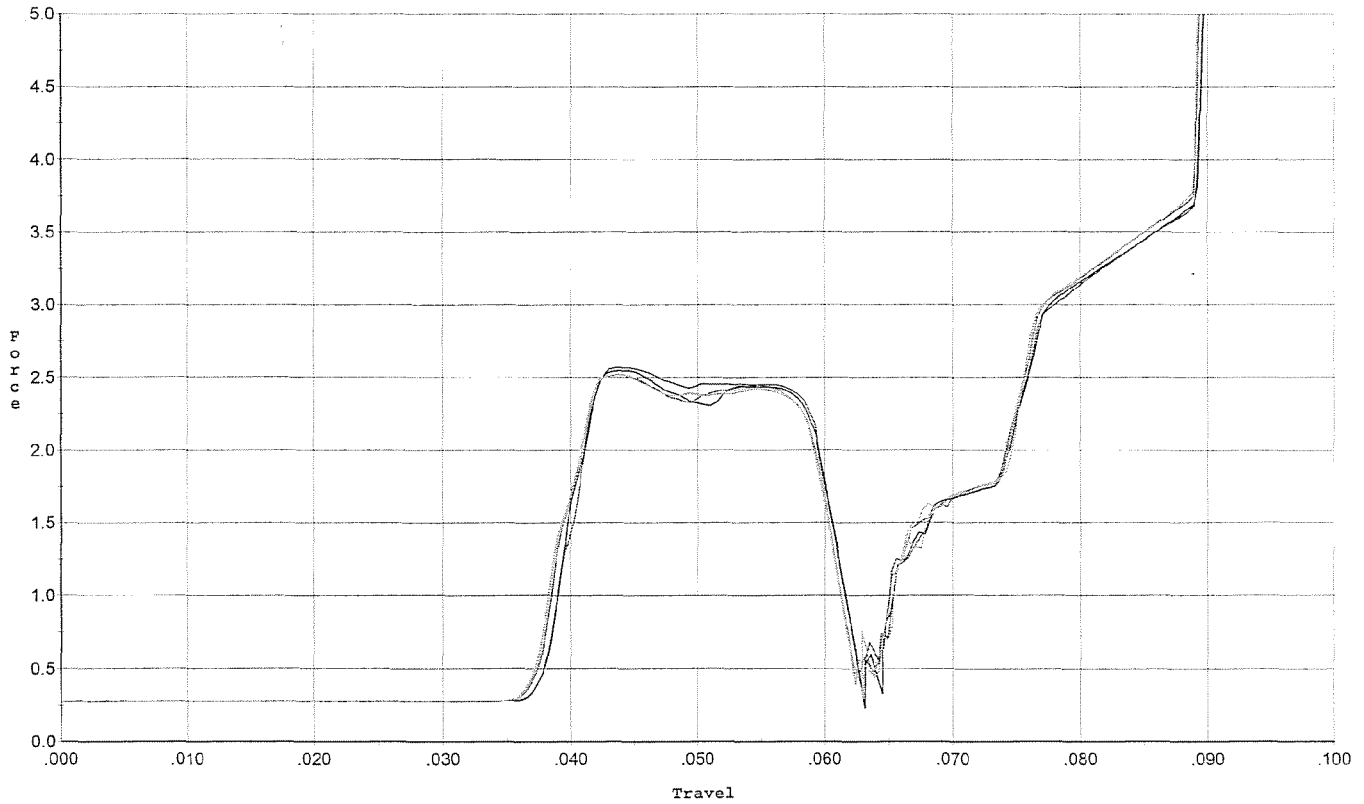
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.062	0.036	0.030	0.100		Set Trigger
2	4.099	0.063	0.036	0.030	0.102		Set Trigger
3	4.067	0.064	0.036	0.030	0.103		Set Trigger
4	4.112	0.061	0.036	0.030	0.100		Set Trigger
5	4.066	0.062	0.036	0.031	0.101		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



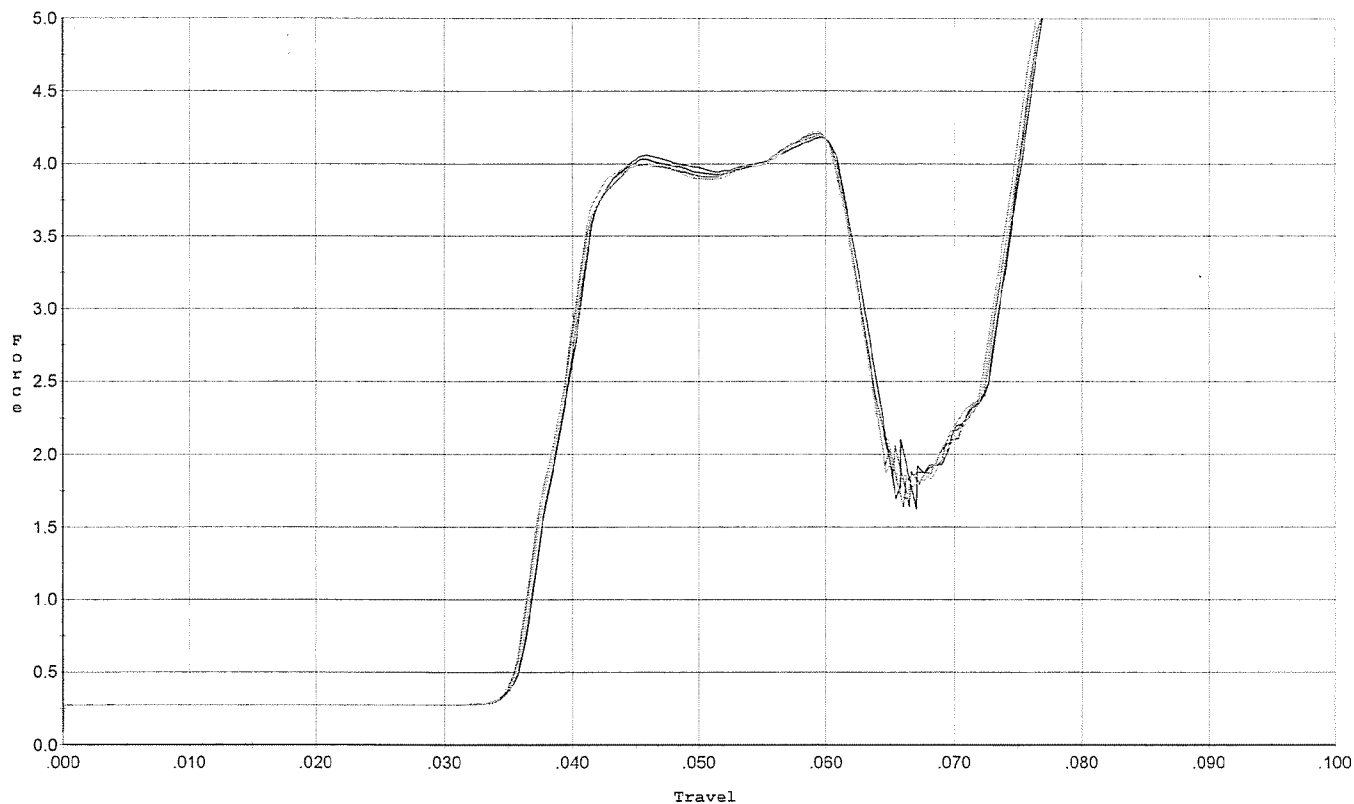
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.061	0.037	0.036	0.062		Set Trigger
2	2.545	0.061	0.037	0.036	0.061		Set Trigger
3	2.518	0.060	0.037	0.036	0.060		Set Trigger
4	2.515	0.060	0.037	0.036	0.060		Set Trigger
5	2.523	0.060	0.037	0.036	0.061		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.061	0.035	0.029	0.102		Set Trigger
2	4.183	0.063	0.036	0.029	0.105		Set Trigger
3	4.207	0.061	0.035	0.029	0.103		Set Trigger
4	4.196	0.061	0.035	0.029	0.102		Set Trigger
5	4.223	0.061	0.035	0.029	0.104		Set Trigger

Avg 4.20