

6784652

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

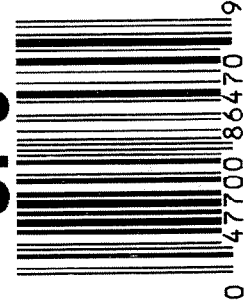
ORDER NO. **86470**

BARREL LENGTH 24"

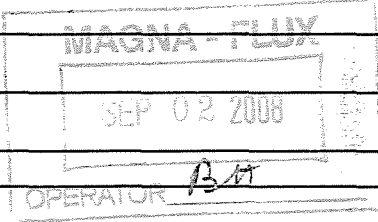
CAPACITY 6

G6784652

UPC



GUN SERIAL # G 678 4652

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE			
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	9-1-08
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	—
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

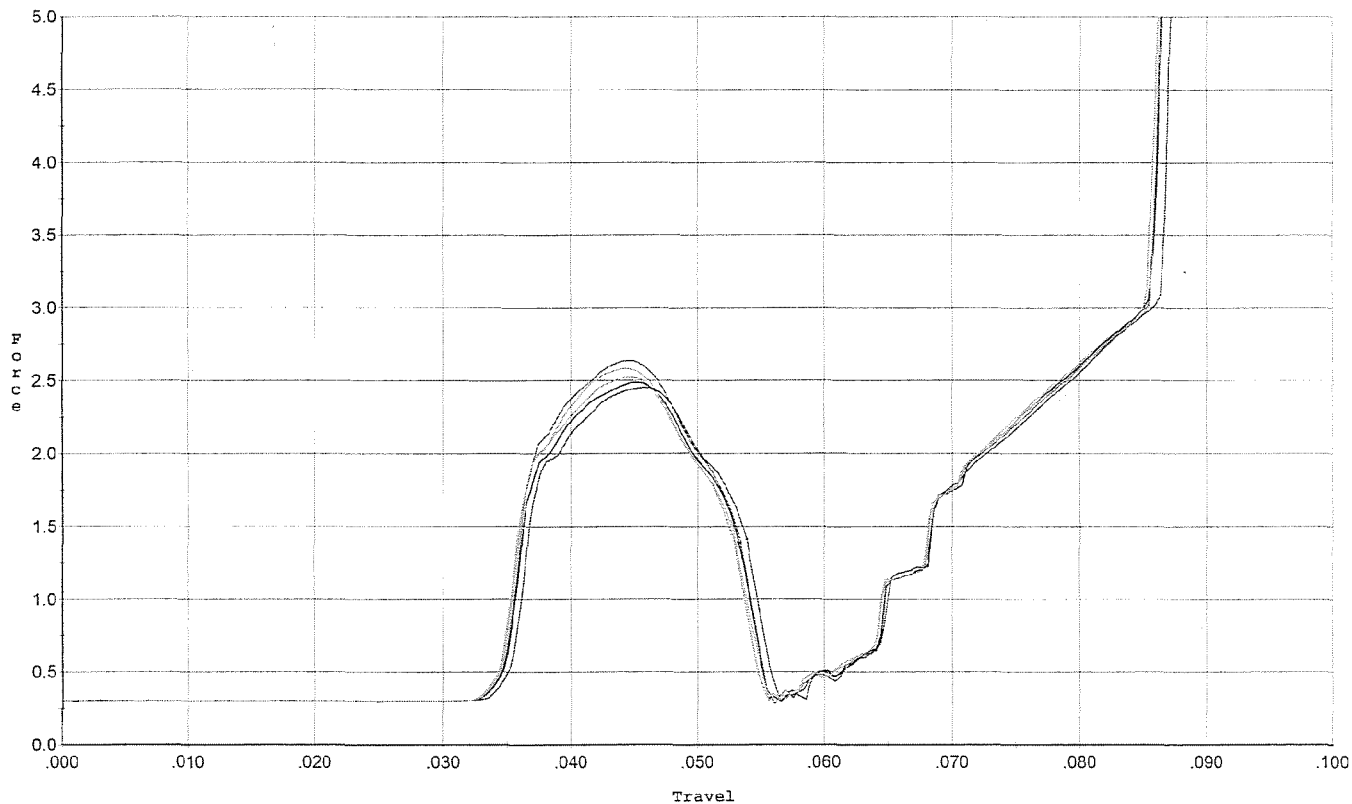
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0068730 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>2.5</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-15-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.21</u> <u>2.26</u> <u>2.12</u> <u>2.35</u>	9-18-08	TRLW
	C) FUNCTION		9-22-08	TL
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



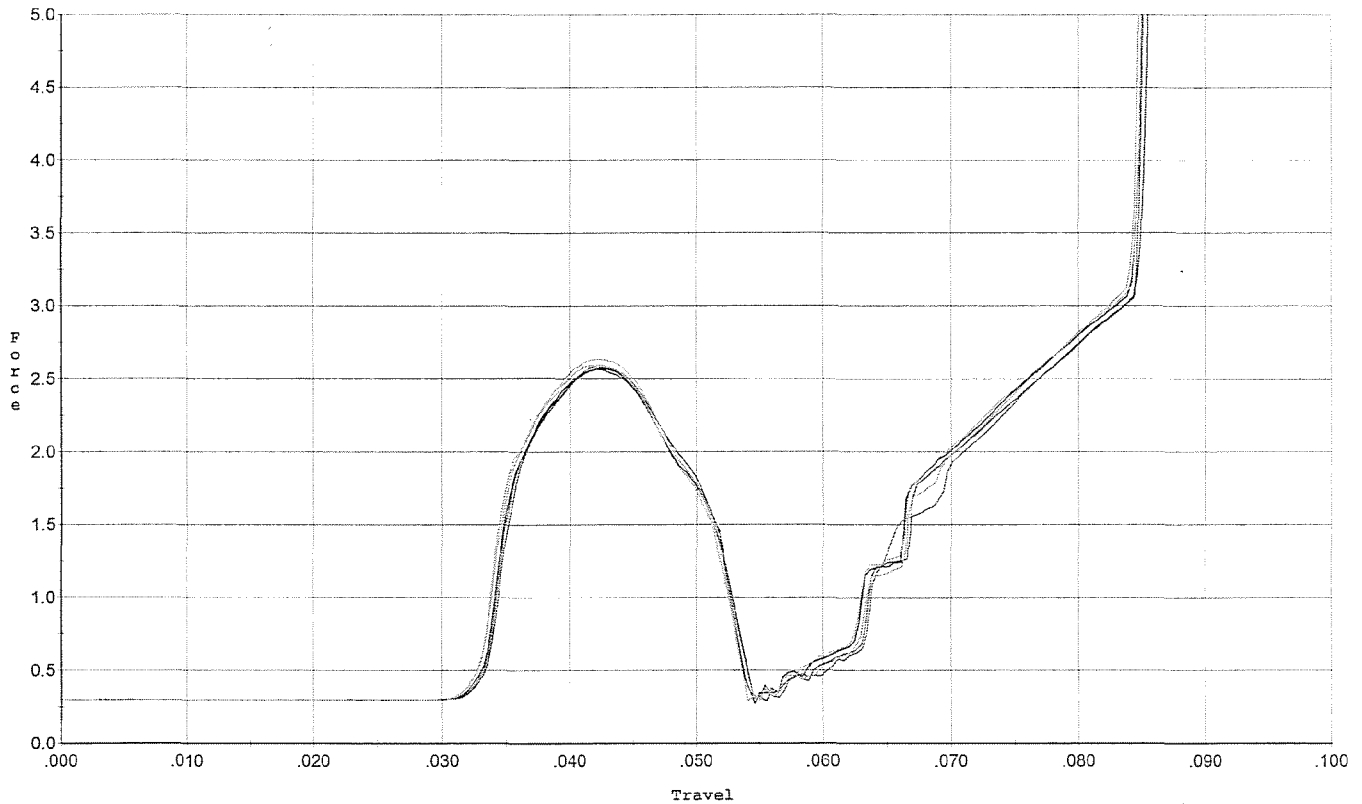
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.054	0.035	0.038	0.049		Set Trigger
2	2.487	0.054	0.035	0.038	0.049		Set Trigger
3	2.634	0.053	0.034	0.037	0.050		Set Trigger
4	2.525	0.053	0.034	0.038	0.048		Set Trigger
5	2.580	0.053	0.034	0.038	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



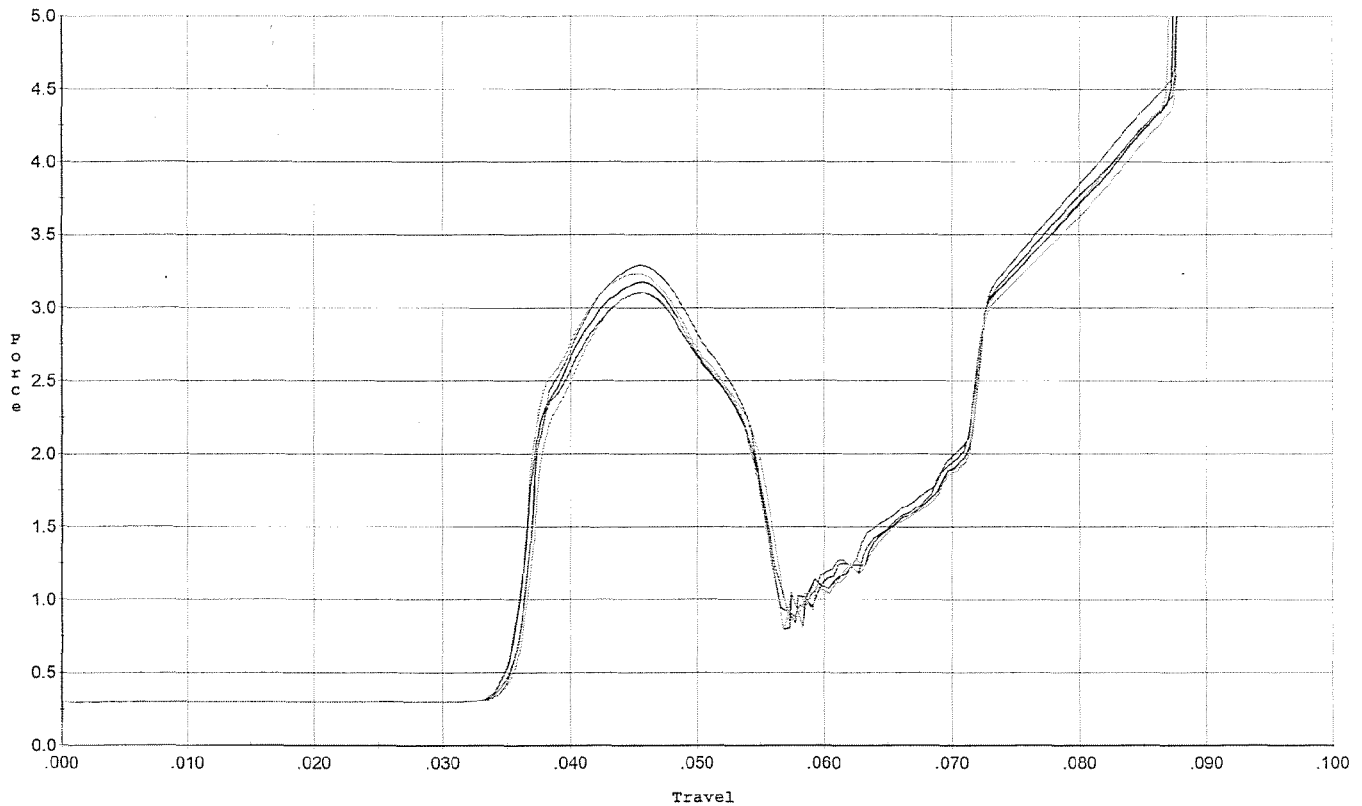
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.052	0.033	0.038	0.048		Set Trigger
2	2.572	0.052	0.033	0.037	0.049		Set Trigger
3	2.582	0.052	0.033	0.037	0.049		Set Trigger
4	2.594	0.052	0.033	0.037	0.050		Set Trigger
5	2.635	0.052	0.032	0.037	0.050		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



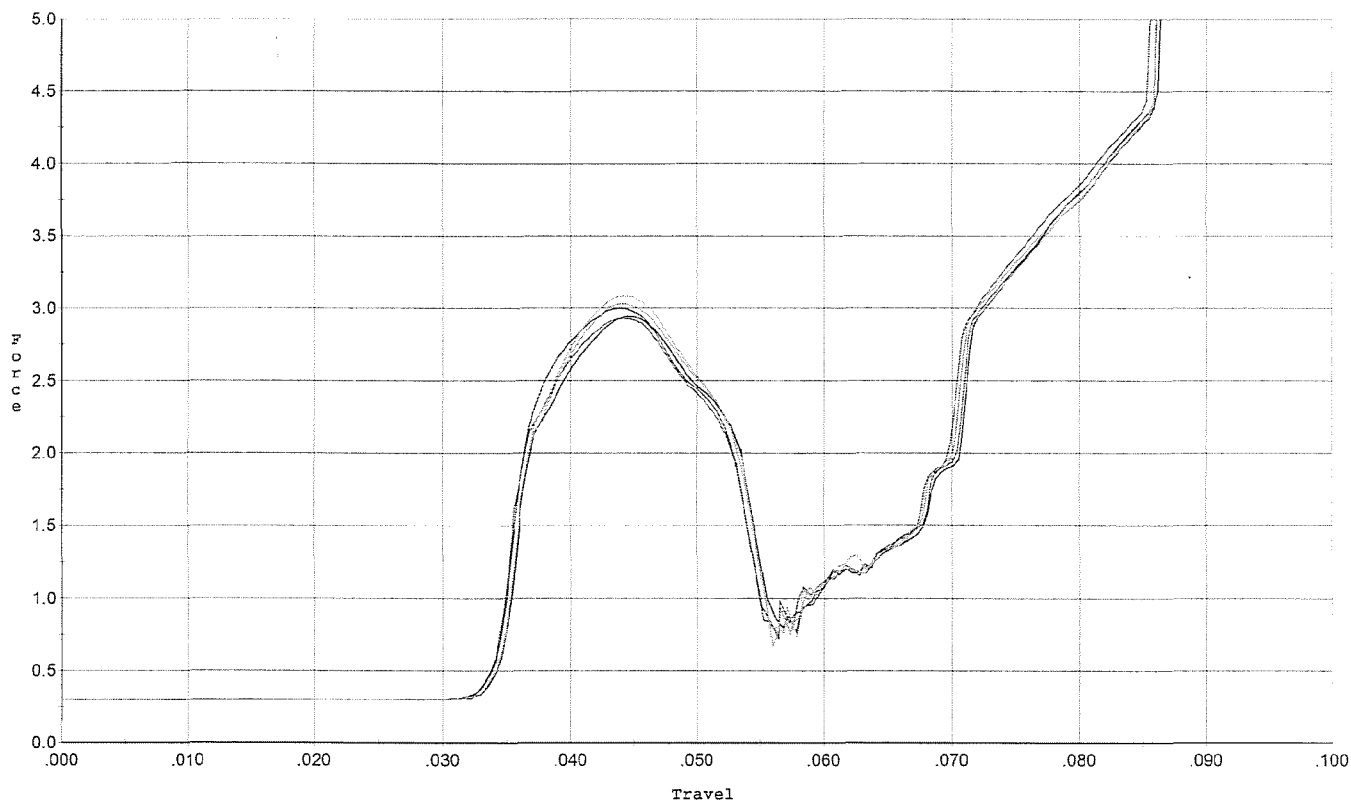
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.054	0.035	0.037	0.059		Set Trigger
2	3.178	0.055	0.035	0.037	0.061		Set Trigger
3	3.291	0.054	0.035	0.037	0.061		Set Trigger
4	3.104	0.055	0.035	0.037	0.060		Set Trigger
5	3.234	0.055	0.034	0.037	0.062		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



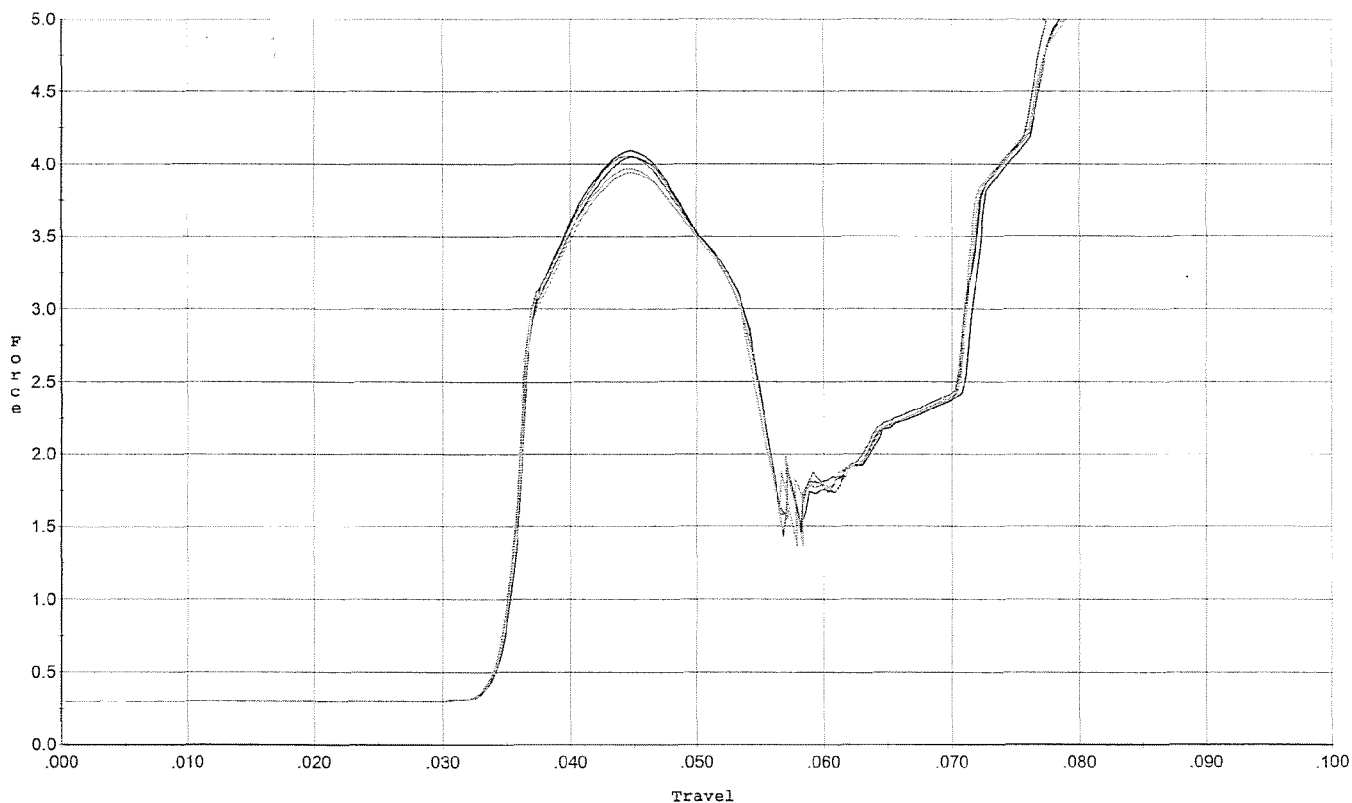
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.053	0.034	0.036	0.058		Set Trigger
2	2.946	0.053	0.034	0.037	0.057		Set Trigger
3	2.929	0.053	0.034	0.036	0.057		Set Trigger
4	3.084	0.054	0.034	0.036	0.059		Set Trigger
5	3.031	0.054	0.034	0.036	0.058		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



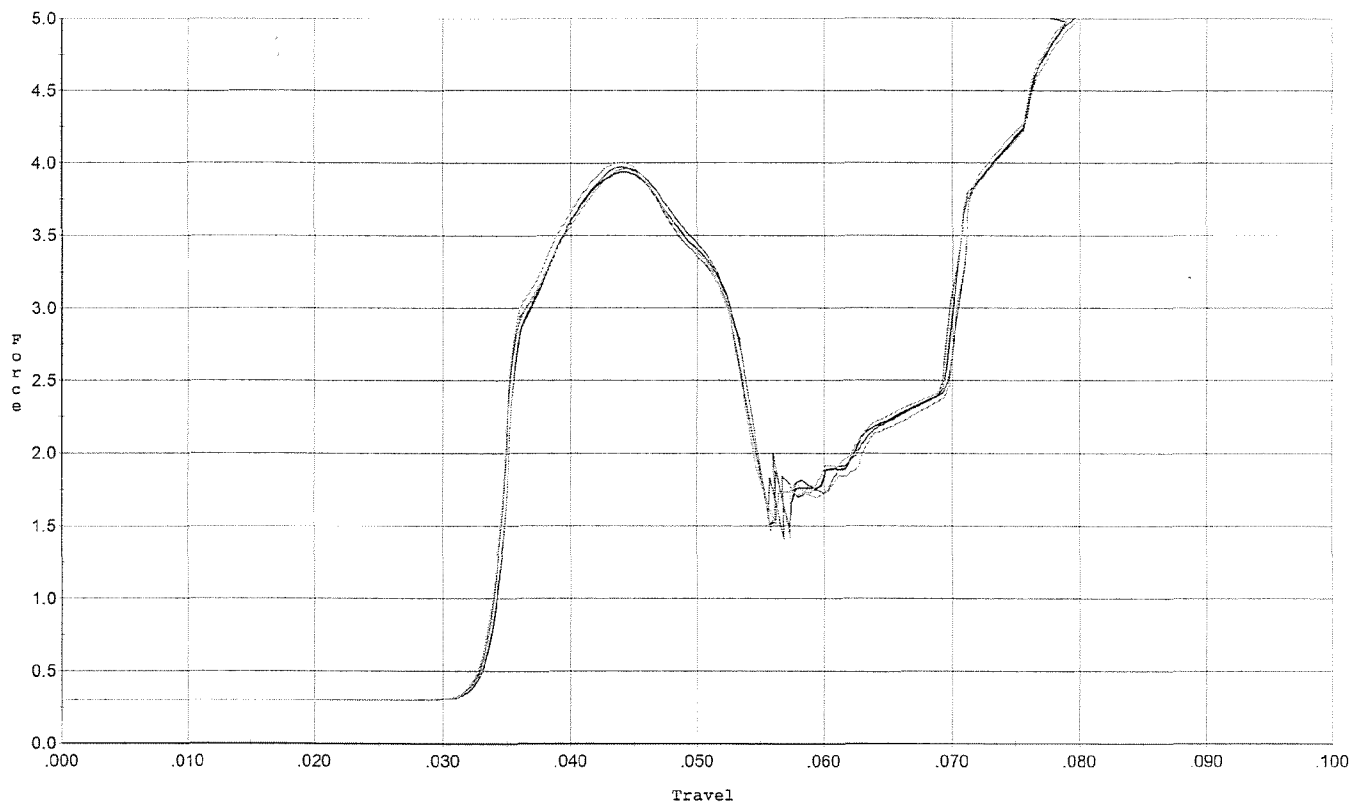
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.054	0.034	0.036	0.077		Set Trigger
2	4.093	0.054	0.034	0.036	0.078		Set Trigger
3	4.056	0.054	0.034	0.035	0.078		Set Trigger
4	3.936	0.054	0.034	0.036	0.076		Set Trigger
5	3.966	0.053	0.034	0.035	0.075		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



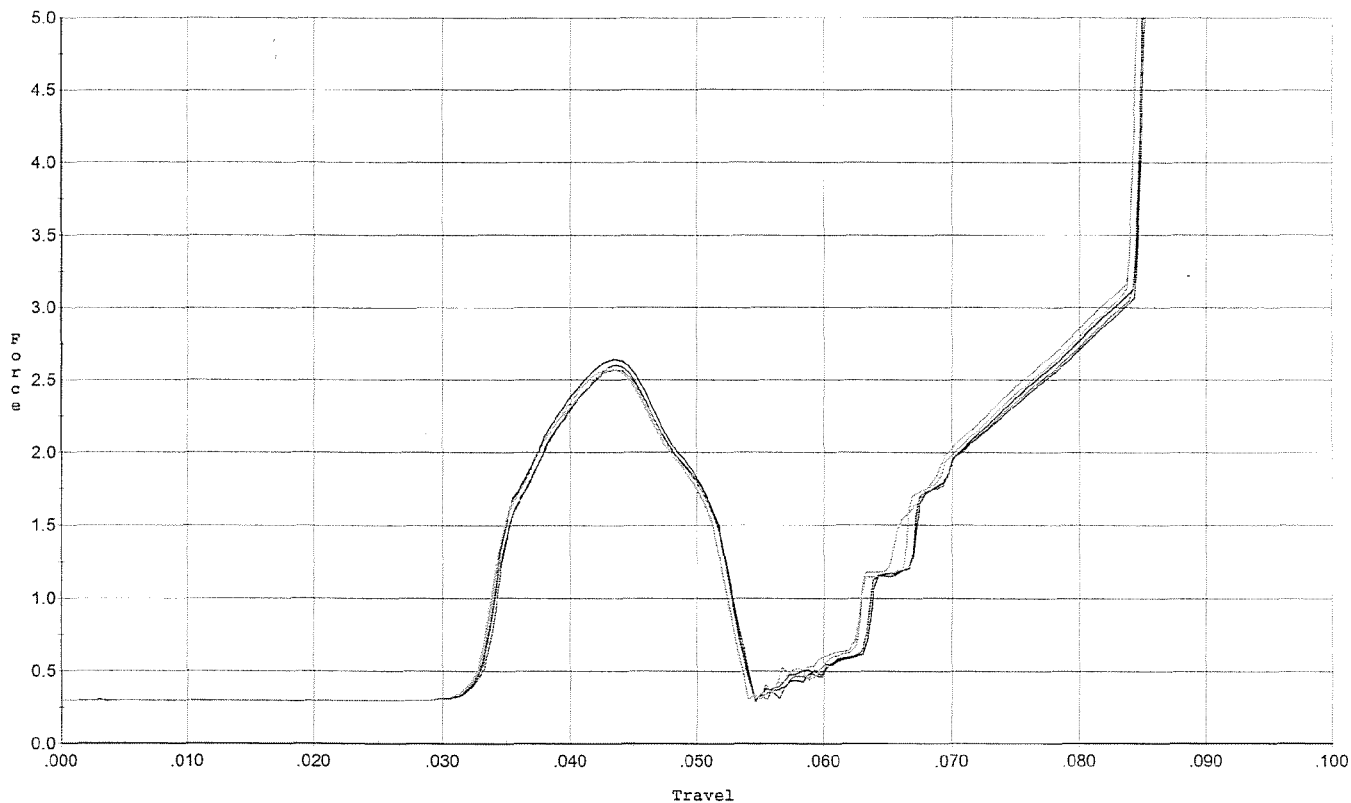
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.962	0.053	0.033	0.035	0.076		Set Trigger
2	3.936	0.053	0.033	0.035	0.076		Set Trigger
3	3.973	0.052	0.033	0.035	0.074		Set Trigger
4	4.003	0.052	0.033	0.035	0.075		Set Trigger
5	3.951	0.053	0.033	0.035	0.076		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



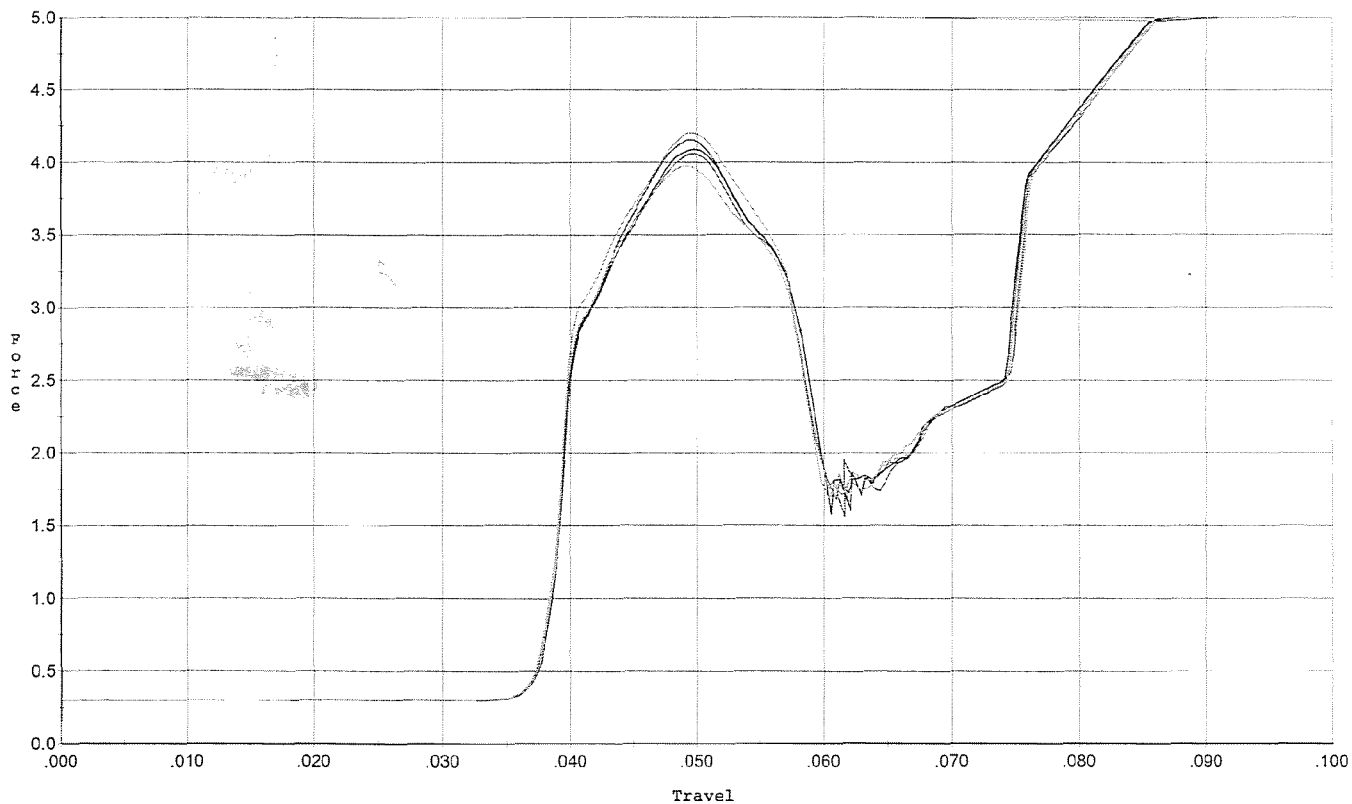
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.052	0.033	0.038	0.047		Set Trigger
2	2.643	0.052	0.033	0.037	0.049		Set Trigger
3	2.571	0.052	0.033	0.038	0.047		Set Trigger
4	2.579	0.053	0.033	0.037	0.048		Set Trigger
5	2.566	0.053	0.033	0.037	0.048		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.057	0.037	0.037	0.079		Set Trigger
2	4.091	0.058	0.037	0.036	0.080		Set Trigger
3	4.059	0.057	0.037	0.037	0.078		Set Trigger
4	3.973	0.057	0.037	0.037	0.078		Set Trigger
5	4.201	0.057	0.037	0.037	0.080		Set Trigger

Arg 4.09