

G6784661

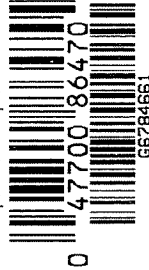
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

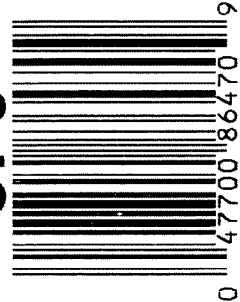
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784661

UPC



GUN SERIAL # G 6784661

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8/29/08	RTZ
420	ASSEMBLE ACTION		8/28/08	SP
430	ASSEMBLE TO STOCK		8/28/08	SP
440	PROOF		8/28/08	SP
460	CHECK HEADSPACE		8/28/08	SP
470	DIS-ASSEMBLE ACTION		8/28/08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX SEP 02 2008 OPERATOR BH	9/2/08	BH
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8/29/08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	me
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

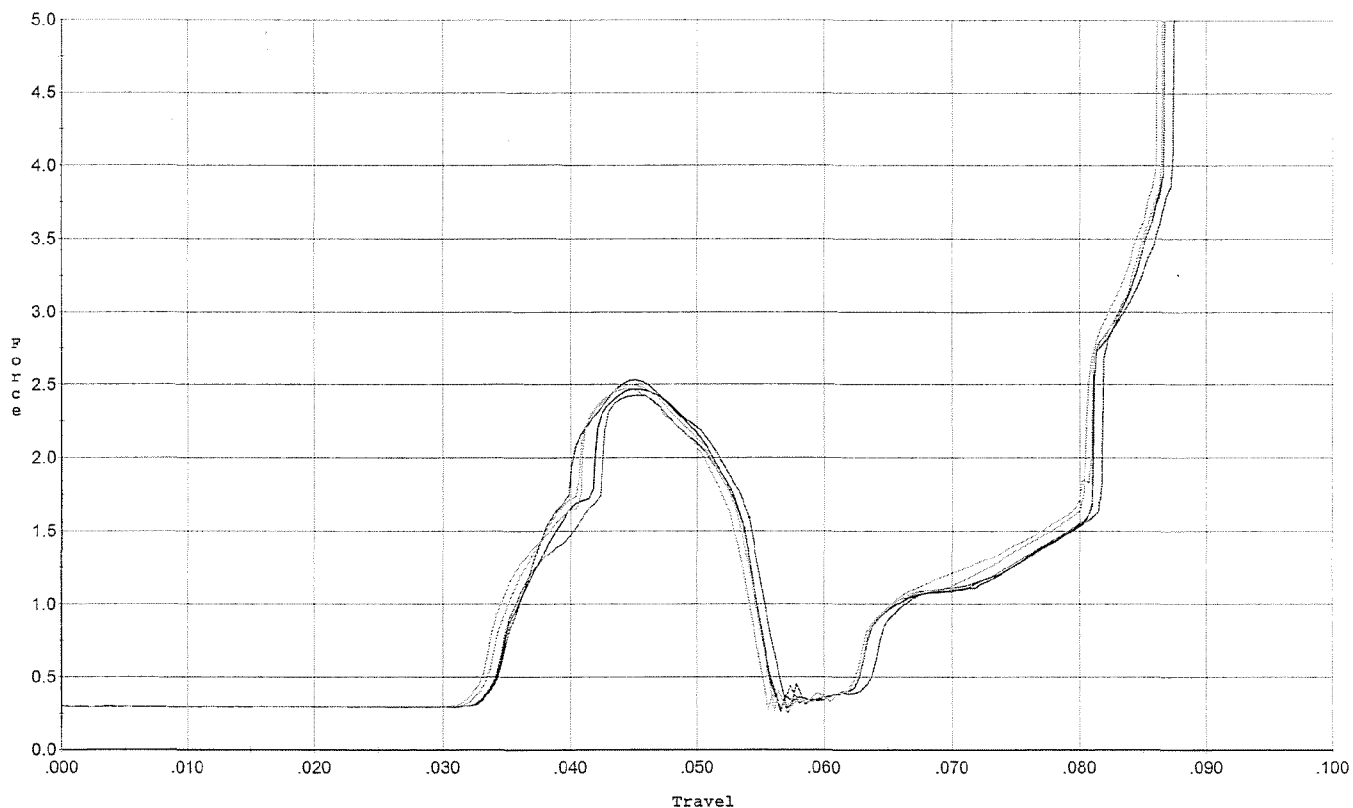
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-23-08	TE
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-23-08	TE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-23-08	TE
	J) ASSEMBLE STOCK		9-16-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TE
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TE
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.26</u> <u>2.24</u> <u>2.36</u> <u>2.28</u>	9-23-08	TE
	C) FUNCTION		9-23-08	TE
690	PACK		12-8-08	TE

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



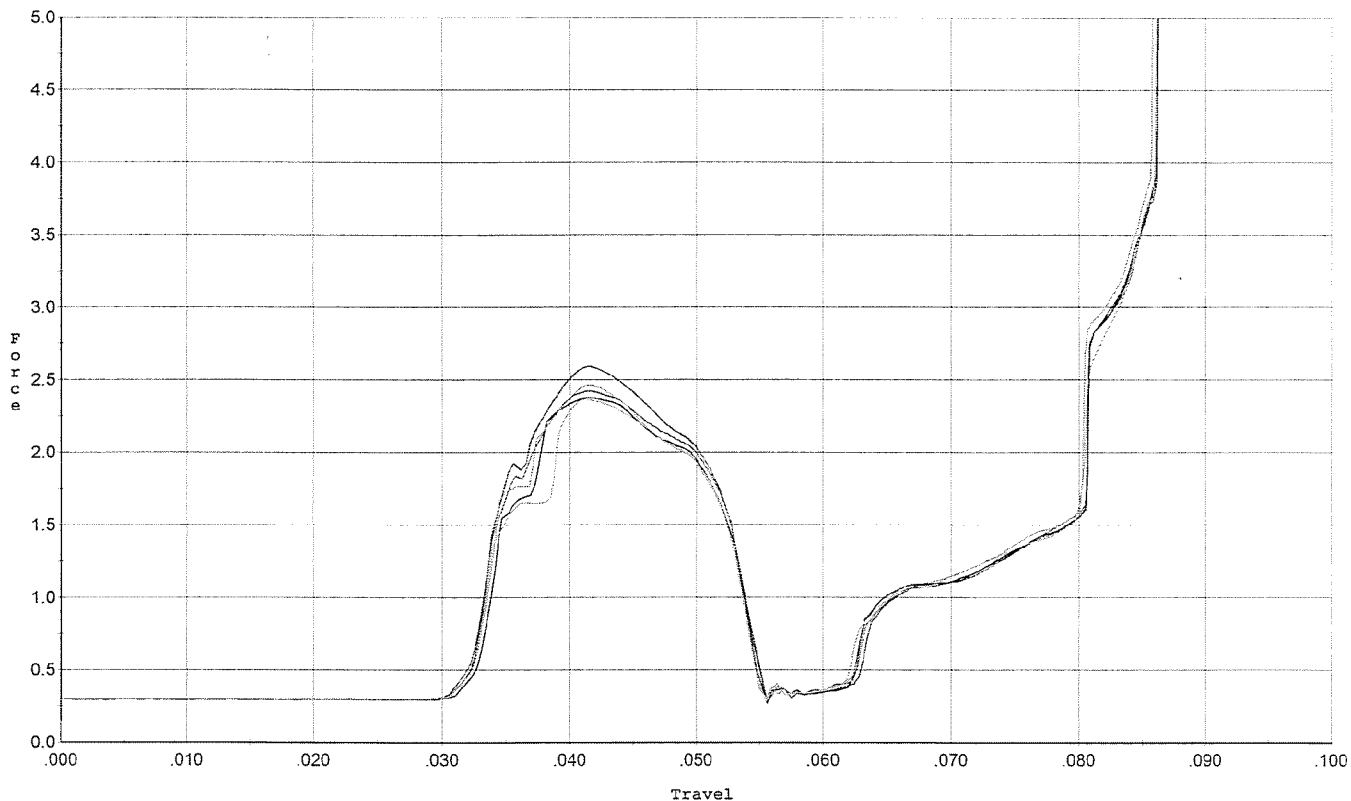
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.054	0.034	0.038	0.049		Set Trigger
2	2.469	0.054	0.034	0.038	0.047		Set Trigger
3	2.425	0.054	0.034	0.038	0.045		Set Trigger
4	2.501	0.054	0.033	0.038	0.048		Set Trigger
5	2.472	0.054	0.033	0.038	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



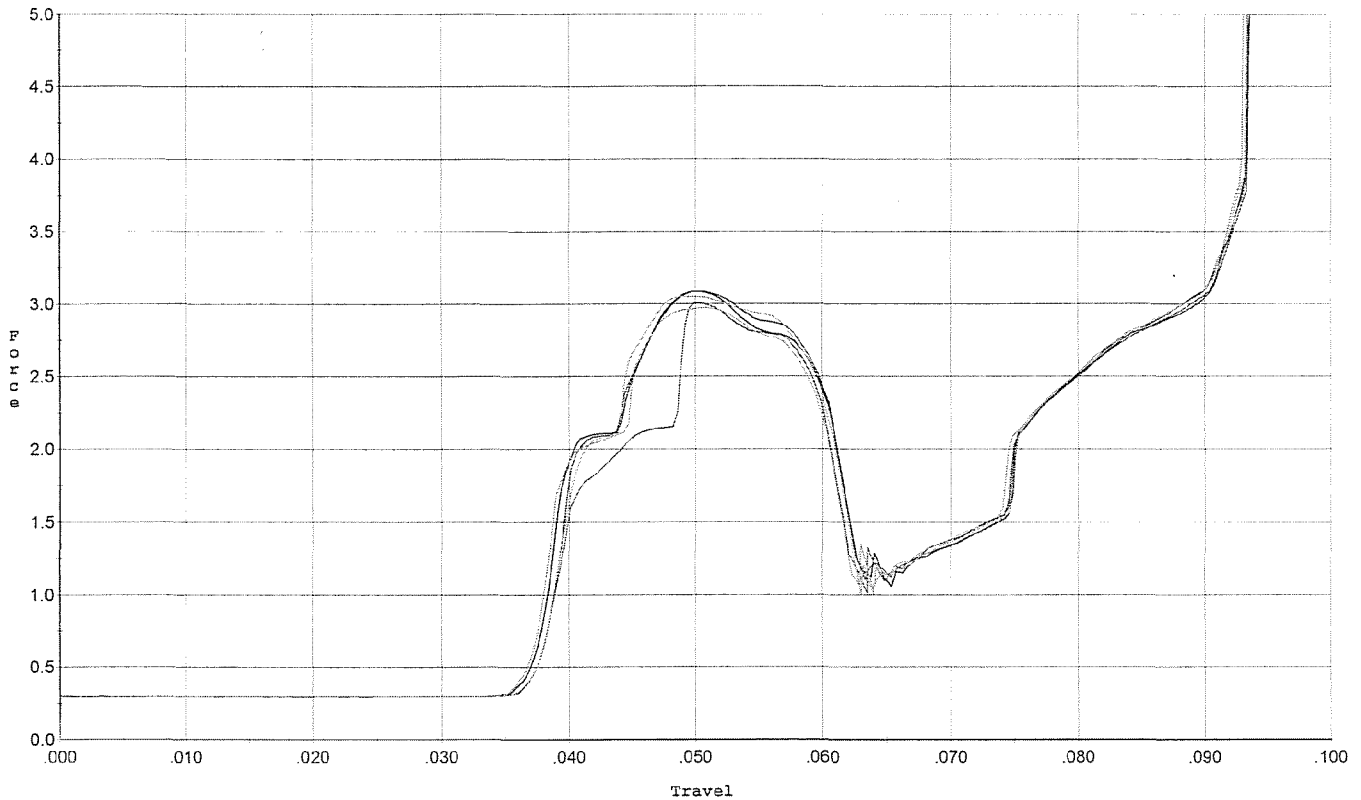
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.053	0.032	0.038	0.052		Set Trigger
2	2.377	0.053	0.033	0.038	0.049		Set Trigger
3	2.423	0.053	0.032	0.038	0.051		Set Trigger
4	2.364	0.053	0.033	0.038	0.048		Set Trigger
5	2.464	0.053	0.033	0.037	0.050		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



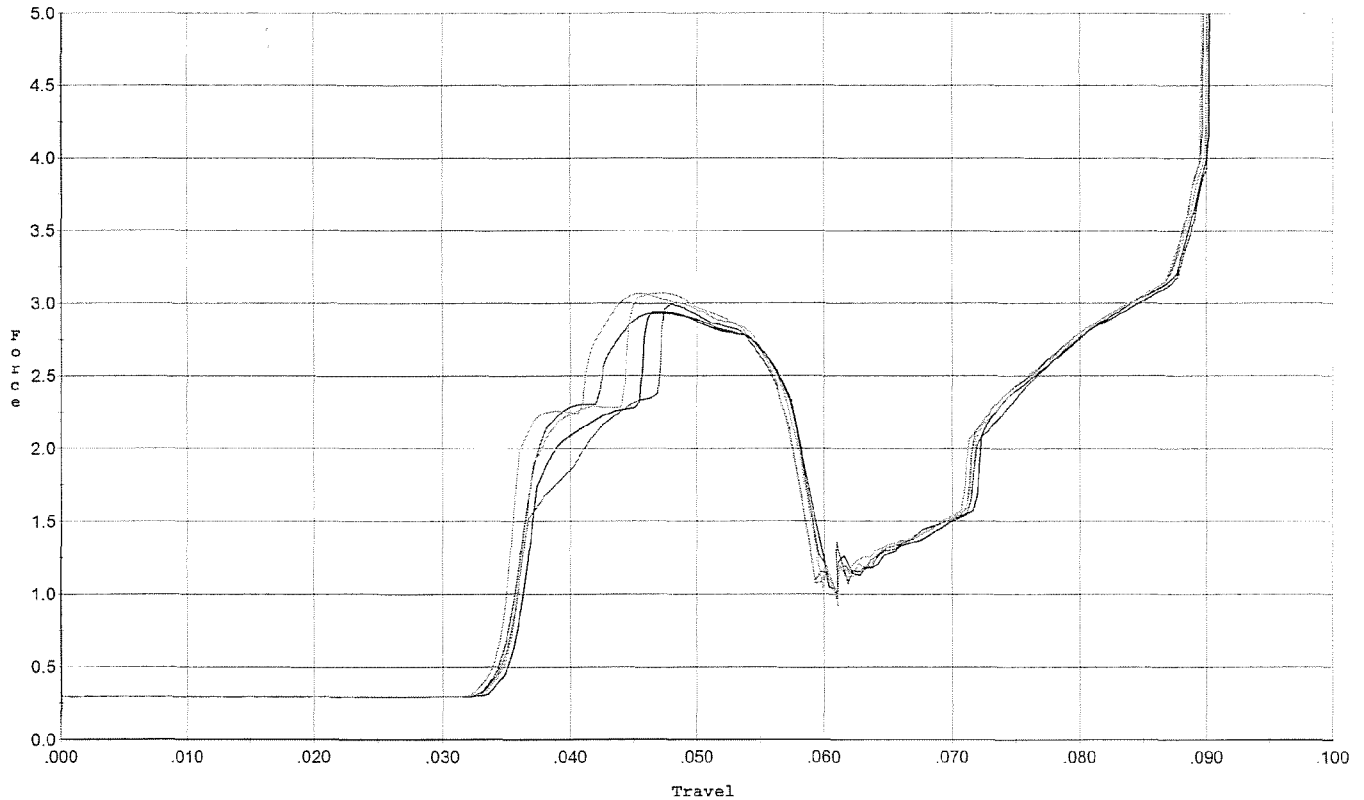
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.060	0.037	0.038	0.069		Set Trigger
2	3.087	0.061	0.037	0.038	0.070		Set Trigger
3	3.008	0.060	0.037	0.038	0.063		Set Trigger
4	3.052	0.061	0.037	0.038	0.070		Set Trigger
5	2.974	0.060	0.037	0.038	0.068		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



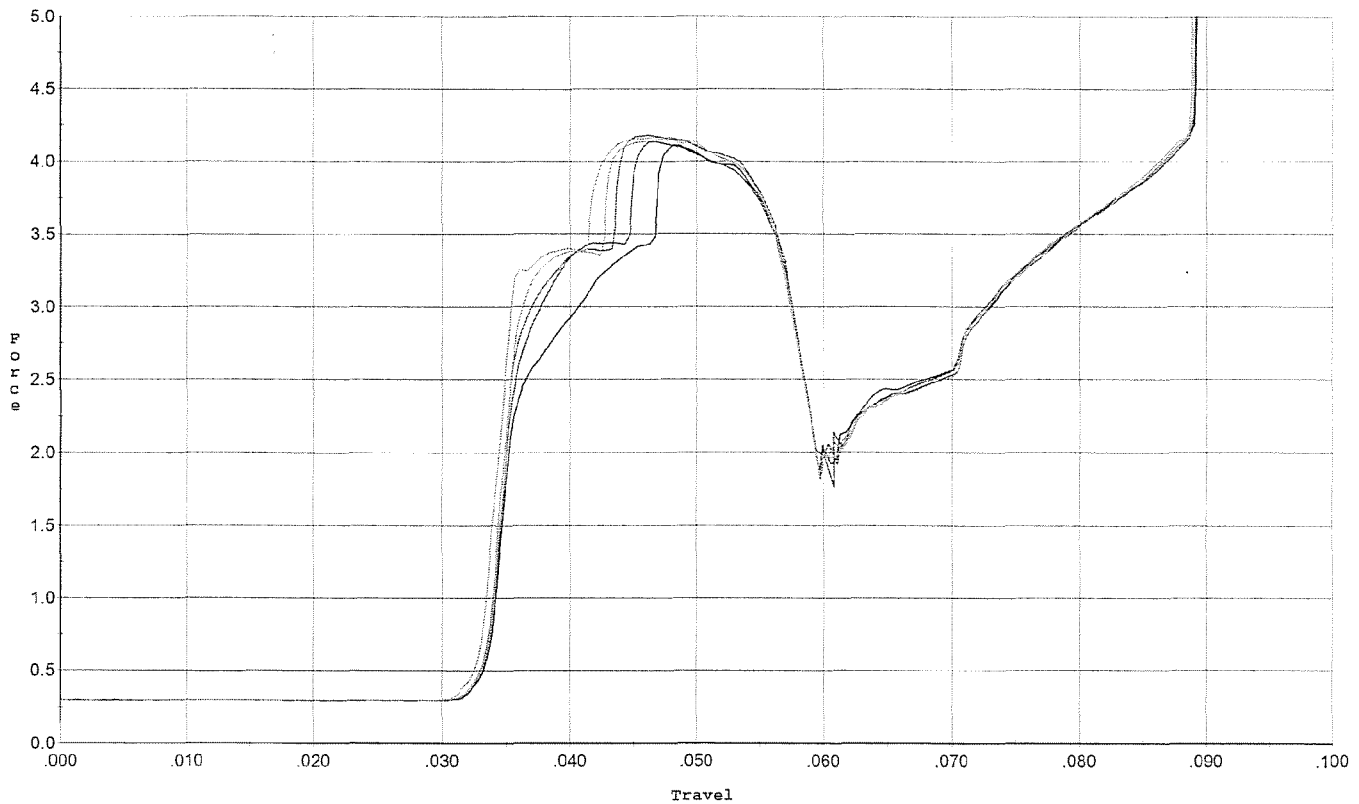
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.931	0.058	0.034	0.037	0.068		Set Trigger
2	2.942	0.057	0.035	0.037	0.064		Set Trigger
3	2.993	0.057	0.035	0.037	0.062		Set Trigger
4	3.052	0.058	0.035	0.036	0.067		Set Trigger
5	3.069	0.057	0.034	0.036	0.070		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



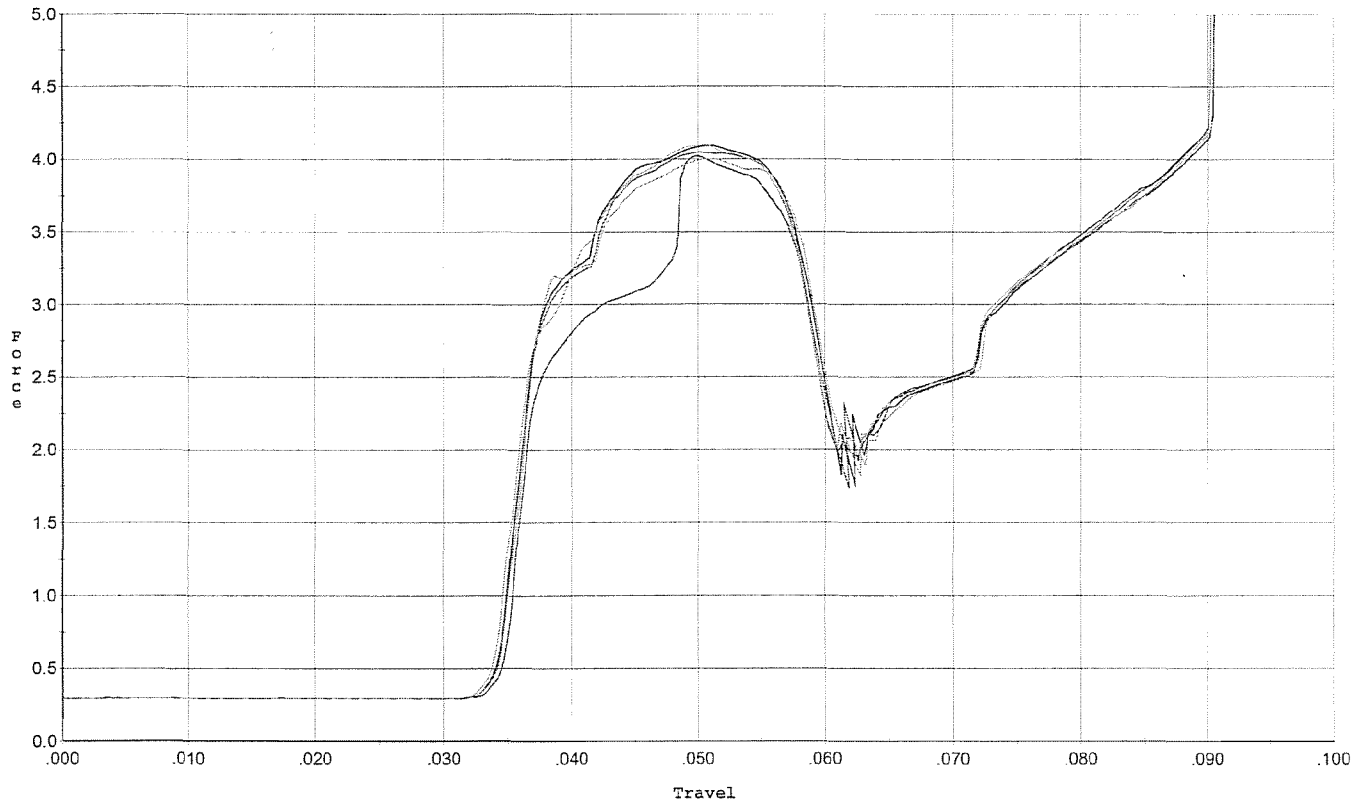
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.057	0.033	0.034	0.092		Set Trigger
2	4.114	0.057	0.033	0.035	0.088		Set Trigger
3	4.181	0.057	0.033	0.034	0.094		Set Trigger
4	4.153	0.057	0.033	0.034	0.095		Set Trigger
5	4.164	0.058	0.033	0.034	0.098		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



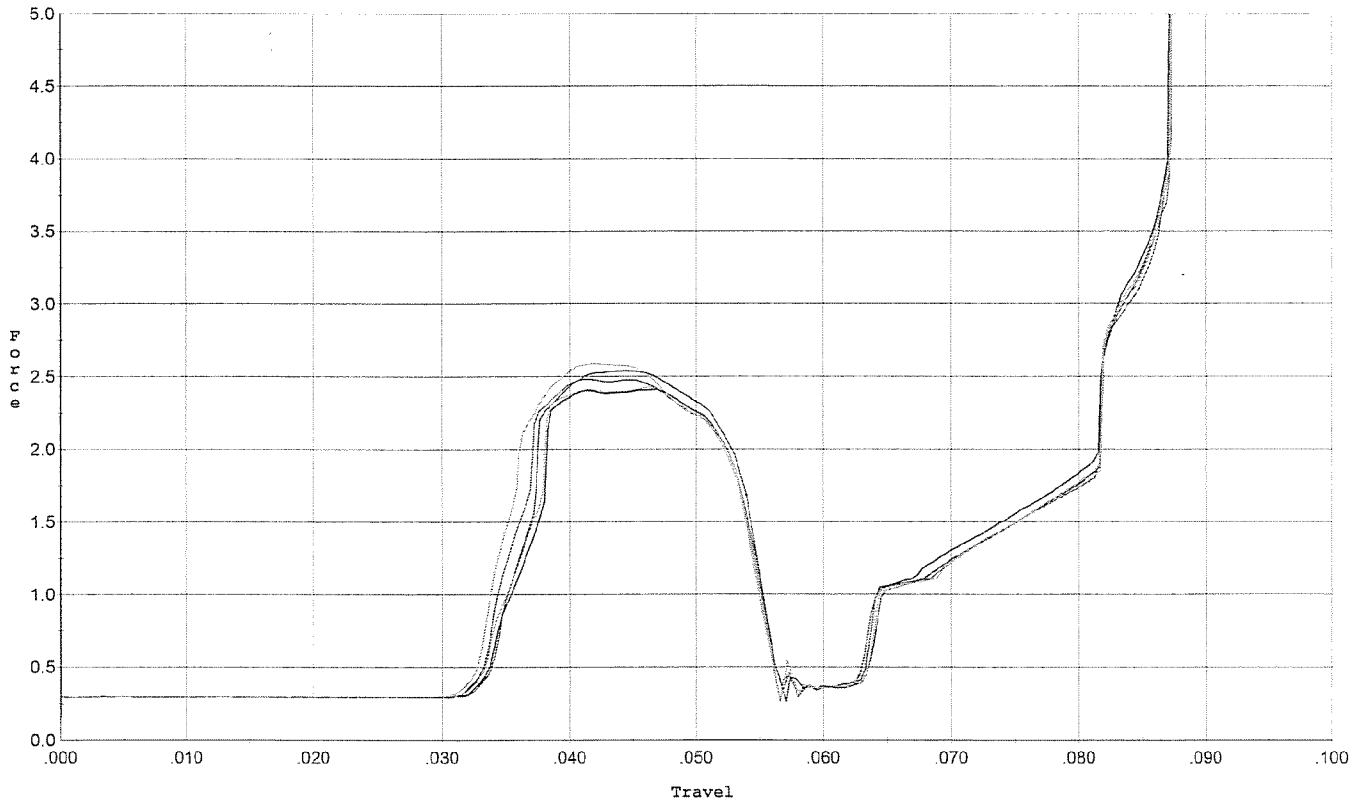
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.058	0.034	0.035	0.086		Set Trigger
2	4.094	0.059	0.034	0.035	0.096		Set Trigger
3	4.045	0.058	0.034	0.035	0.093		Set Trigger
4	4.096	0.058	0.034	0.035	0.094		Set Trigger
5	4.002	0.058	0.034	0.035	0.094		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



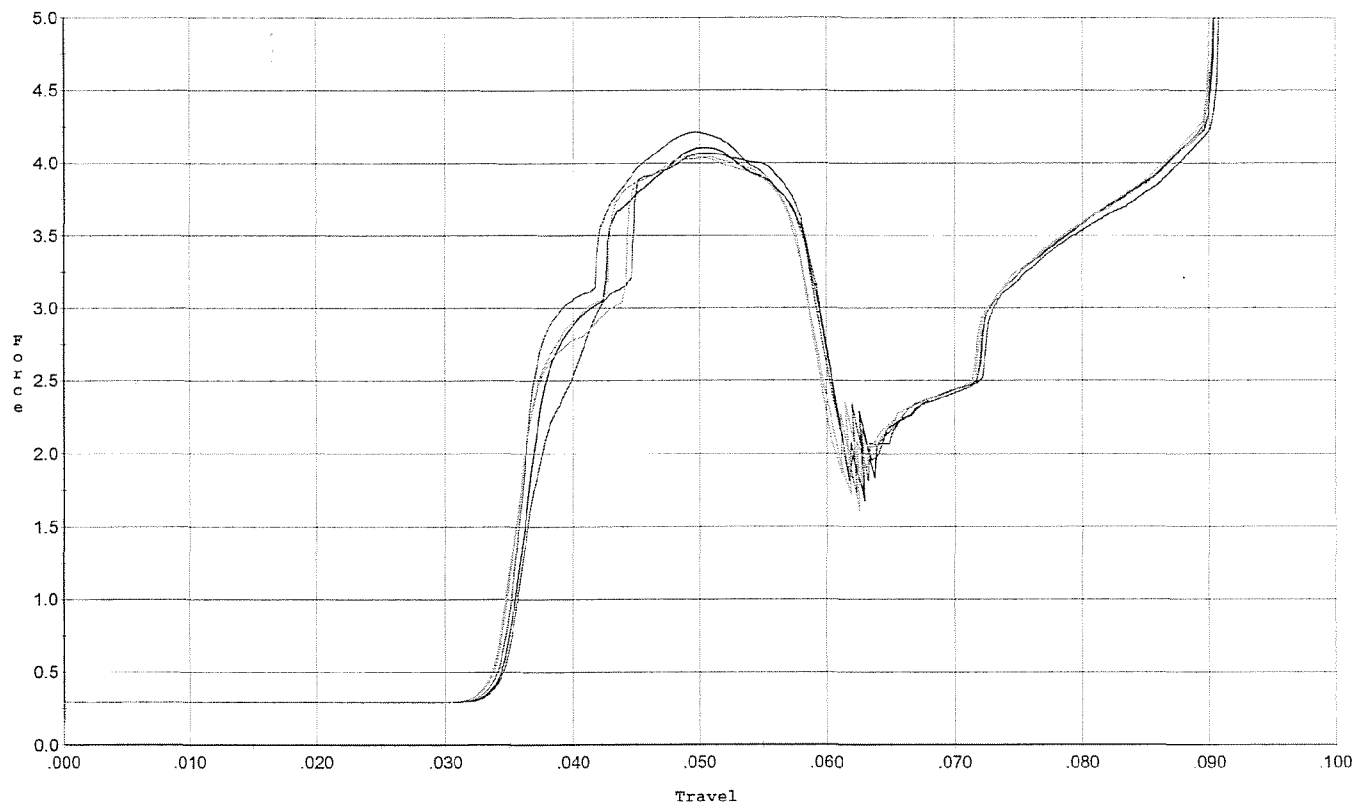
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.054	0.034	0.037	0.053		Set Trigger
2	2.412	0.054	0.034	0.038	0.052		Set Trigger
3	2.481	0.055	0.033	0.037	0.054		Set Trigger
4	2.587	0.053	0.033	0.038	0.055		Set Trigger
5	2.426	0.055	0.033	0.038	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.059	0.034	0.035	0.091		Set Trigger
2	4.103	0.059	0.034	0.035	0.094		Set Trigger
3	4.212	0.058	0.034	0.035	0.095		Set Trigger
4	4.051	0.058	0.034	0.035	0.090		Set Trigger
5	4.043	0.058	0.034	0.035	0.091		Set Trigger

Avg 4.09